

HRX1025-FGR

LAMTEC BT3xx
Microprocessor controlled

Gas - Light oil burners

MANUAL OF INSTALLATION - USE - MAINTENANCE

CIB UNIGAS

BURNERS - BRUCIATORI - BRULERS - BRENNER - QUEMADORES - ГОРЕЛКИ

DANGERS, WARNINGS AND NOTES OF CAUTION

THIS MANUAL IS SUPPLIED AS AN INTEGRAL AND ESSENTIAL PART OF THE PRODUCT AND MUST BE DELIVERED TO THE USER.

INFORMATION INCLUDED IN THIS SECTION ARE DEDICATED BOTH TO THE USER AND TO PERSONNEL FOLLOWING PRODUCT INSTALLATION AND MAINTENANCE.

THE USER WILL FIND FURTHER INFORMATION ABOUT OPERATING AND USE RESTRICTIONS, IN THE SECOND SECTION OF THIS MANUAL. WE HIGHLY RECOMMEND TO READ IT.

CAREFULLY KEEP THIS MANUAL FOR FUTURE REFERENCE.

1) GENERAL INTRODUCTION

- The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel.
- Qualified personnel means those having technical knowledge in the field of components for civil or industrial heating systems, sanitary hot water generation and particularly service centres authorised by the manufacturer.
- Improper installation may cause injury to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Remove all packaging material and inspect the equipment for integrity. In case of any doubt, do not use the unit - contact the supplier.

The packaging materials (wooden crate, nails, fastening devices, plastic bags, foamed polystyrene, etc), should not be left within the reach of children, as they may prove harmful.

- Before any cleaning or servicing operation, disconnect the unit from the mains by turning the master switch OFF, and/or through the cut-out devices that are provided.
- Make sure that inlet or exhaust grilles are unobstructed.
- In case of breakdown and/or defective unit operation, disconnect the unit. Make no attempt to repair the unit or take any direct action.

Contact qualified personnel only.

Units shall be repaired exclusively by a servicing centre, duly authorised by the manufacturer, with original spare parts and accessories.

Failure to comply with the above instructions is likely to impair the unit's safety.

To ensure equipment efficiency and proper operation, it is essential that maintenance operations are performed by qualified personnel at regular intervals, following the manufacturer's instructions.

- When a decision is made to discontinue the use of the equipment, those parts likely to constitute sources of danger shall be made harmless.
- In case the equipment is to be sold or transferred to another user, or in case the original user should move and leave the unit behind, make sure that these instructions accompany the equipment at all times so that they can be consulted by the new owner and/or the installer.
- This unit shall be employed exclusively for the use for which it is meant. Any other use shall be considered as improper and, therefore, dangerous.

The manufacturer shall not be held liable, by agreement or otherwise, for damages resulting from improper installation, use and failure to comply with the instructions supplied by the manufacturer. The occurrence of any of the following circumstances may cause explosions, polluting unburnt gases (example: carbon monoxide CO), burns, serious harm to people, animals and things:

- Failure to comply with one of the WARNINGS in this chapter
- Incorrect handling, installation, adjustment or maintenance of the burner
- Incorrect use of the burner or incorrect use of its parts or optional supply

2) SPECIAL INSTRUCTIONS FOR BURNERS

- The burner should be installed in a suitable room, with ventilation openings complying with the requirements of the regulations in force, and sufficient for good combustion.
- Only burners designed according to the regulations in force should be used.
- This burner should be employed exclusively for the use for which it was designed.
- Before connecting the burner, make sure that the unit rating is the same as delivery mains (electricity, gas oil, or other fuel).
- Observe caution with hot burner components. These are, usually, near to the flame and the fuel pre-heating system, they become hot during the unit operation and will remain hot for some time after the burner has stopped.

When the decision is made to discontinue the use of the burner, the user shall have qualified personnel carry out the following operations:

- a Remove the power supply by disconnecting the power cord from the mains.
- b Disconnect the fuel supply by means of the hand-operated shut-off valve and remove the control handwheels from their spindles.

Special warnings

- Make sure that the burner has, on installation, been firmly secured to the appliance, so that the flame is generated inside the appliance fire-box.
- Before the burner is started and, thereafter, at least once a year, have qualified personnel perform the following operations:
 - a set the burner fuel flow rate depending on the heat input of the appliance;
 - b set the flow rate of the combustion-supporting air to obtain a combustion efficiency level at least equal to the lower level required by the regulations in force;
 - c check the unit operation for proper combustion, to avoid any harmful or polluting unburnt gases in excess of the limits permitted by the regulations in force;
 - d make sure that control and safety devices are operating properly;
 - e make sure that exhaust ducts intended to discharge the products of combustion are operating properly;
 - f on completion of setting and adjustment operations, make sure that all mechanical locking devices of controls have been duly tightened;
 - g make sure that a copy of the burner use and maintenance instructions is available in the boiler room.
- In case of a burner shut-down, reset the control box by means of the RESET pushbutton. If a second shut-down takes place, call the Technical Service, **without trying to RESET further**.
- The unit shall be operated and serviced by qualified personnel only, in compliance with the regulations in force.

3) GENERAL INSTRUCTIONS DEPENDING ON FUEL USED

3a) ELECTRICAL CONNECTION

- For safety reasons the unit must be efficiently earthed and installed as required by current safety regulations.
- It is vital that all safety requirements are met. In case of any doubt, ask for an accurate inspection of electrics by qualified personnel, since the manufacturer cannot be held liable for damages that may be caused by failure to correctly earth the equipment.
- Qualified personnel must inspect the system to make sure that it is adequate to take the maximum power used by the equipment shown on the equipment rating plate. In particular, make sure that the system cable cross section is adequate for the power absorbed by the unit.
- No adaptors, multiple outlet sockets and/or extension cables are permitted to connect the unit to the electric mains.
- An omnipolar switch shall be provided for connection to mains, as required by the current safety regulations.
- The use of any power-operated component implies observance of a few basic rules, for example:
 - do not touch the unit with wet or damp parts of the body and/or with bare feet;
 - do not pull electric cables;
 - do not leave the equipment exposed to weather (rain, sun, etc.) unless expressly required to do so;
 - do not allow children or inexperienced persons to use equipment;
- The unit input cable shall not be replaced by the user. In case of damage to the cable, switch off the unit and contact qualified personnel to replace. When the unit is out of use for some time the electric switch supplying all the power-driven components in the system (i.e. pumps, burner, etc.) should be switched off.

3b) FIRING WITH GAS, LIGHT OIL OR OTHER FUELS

GENERAL

- The burner shall be installed by qualified personnel and in compliance with regulations and provisions in force; wrong installation can cause injuries to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Before installation, it is recommended that all the fuel supply system pipes be carefully cleaned inside, to remove foreign matter that might impair the burner operation.
- Before the burner is commissioned, qualified personnel should inspect the following:
 - a the fuel supply system, for proper sealing;
 - b the fuel flow rate, to make sure that it has been set based on the firing rate required of the burner;
 - c the burner firing system, to make sure that it is supplied for the designed fuel type;
 - d the fuel supply pressure, to make sure that it is included in the range shown on the rating plate;
 - e the fuel supply system, to make sure that the system dimensions are adequate to the burner firing rate, and that the system is equipped with all the safety and control devices required by the regulations in force.
- When the burner is to remain idle for some time, the fuel supply tap or taps should be closed.

SPECIAL INSTRUCTIONS FOR USING GAS

Have qualified personnel inspect the installation to ensure that:

- a the gas delivery line and train are in compliance with the regulations and provisions in force;
 - b all gas connections are tight;
 - c the boiler room ventilation openings are such that they ensure the air supply flow required by the current regulations, and in any case are sufficient for proper combustion.
- Do not use gas pipes to earth electrical equipment.
 - Never leave the burner connected when not in use. Always shut the gas valve off.
 - In case of prolonged absence of the user, the main gas delivery valve to the burner should be shut off.

Precautions if you can smell gas

- a do not operate electric switches, the telephone, or any other item likely to generate sparks;
 - b immediately open doors and windows to create an air flow to purge the room;
 - c close the gas valves;
 - d contact qualified personnel.
- Do not obstruct the ventilation openings of the room where gas appliances are installed, to avoid dangerous conditions such as the development of toxic or explosive mixtures.

DIRECTIVES AND STANDARDS

Gas burners

European directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Light oil burners

European directives

- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 267-2011 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods)

Heavy oil burners

European Directives

- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 267 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Norme nazionali / National Standard

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Gas - Light oil burners

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Gas - Heavy oil burners

European directives:

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- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
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Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
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- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods.

Industrial burners

European directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 746-2 (Industrial thermoprocessing equipment - Part 2: Safety requirements for combustion and fuel handling systems)
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- EN 60335-2 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements)

Burner data plate

For the following information, please refer to the data plate:

- burner type and burner model: must be reported in any communication with the supplier
- burner ID (serial number): must be reported in any communication with the supplier
- date of production (year and month)
- information about fuel type and network pressure

Type	--
Model	--
Year	--
S.Number	--
Output	--
Oil Flow	--
Fuel	--
Category	--
Gas Pressure	--
Viscosity	--
El.Supply	--
El.Consump.	--
Fan Motor	--
Protection	--
Drwaing n°	--
P.I.N.	--

SYMBOLS USED



WARNING!

Failure to observe the warning may result in irreparable damage to the unit or damage to the environment



DANGER!

Failure to observe the warning may result in serious injuries or death.



WARNING!

Failure to observe the warning may result in electric shock with lethal consequences

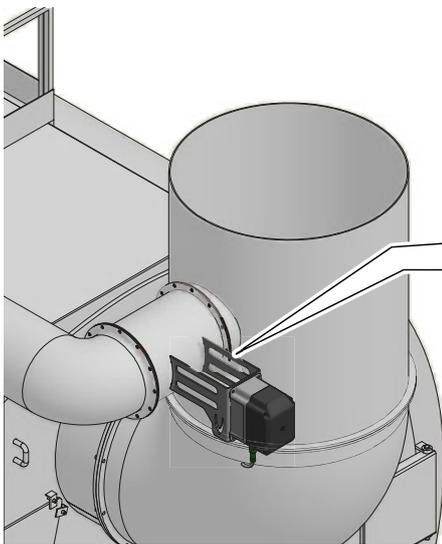
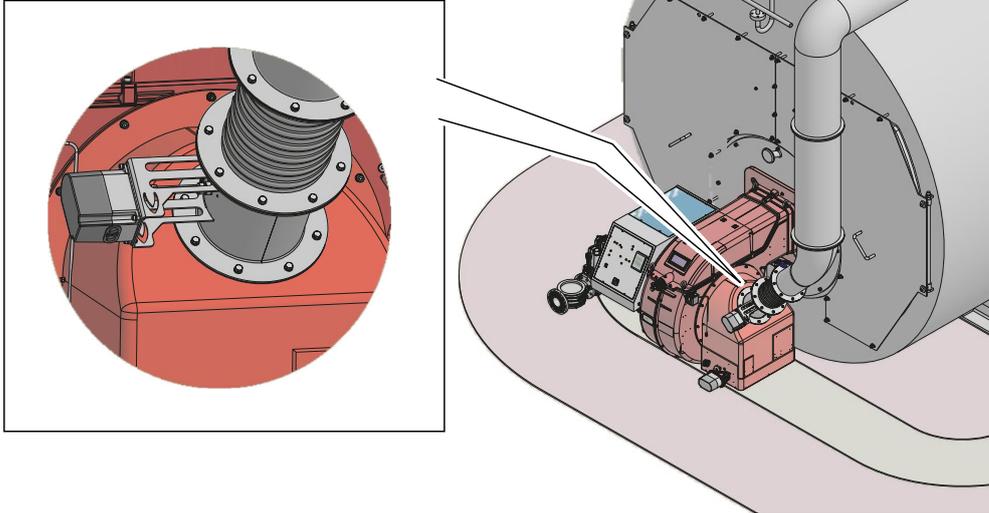
Figures, illustrations and images used in this manual may differ in appearance from the actual product.

Burner light-oil: additional damper for exclusion FGR

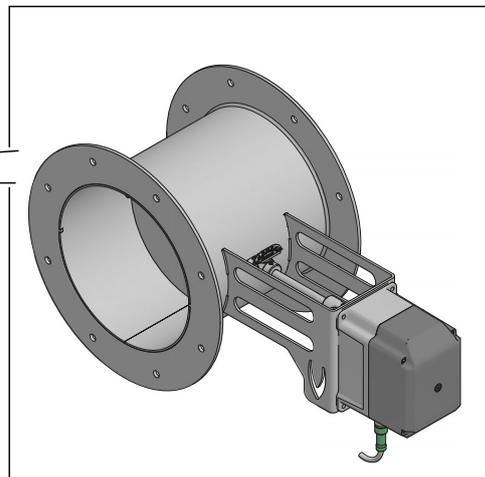


WARNING! For burner Natural gas / Light oil: during diesel operation it is recommended to use an additional damper to close the flow of recirculation gas FGR.

FGR (ricirculate flue gas) damper



Additional damper with actuator on chimney (option 1)



Option 1: Damper with actuator

Connect the actuator to the electrical predisposition inside the electrical panel.

Option 2: Damper manual

Damper manual with Opening / Closing signaling microswitches to be connected to the electrical predisposition inside the burner electrical panel.

PART I: SPECIFICATIONS

GENERAL FEATURES

Gas operation: the gas coming from the supply line, passes through the valves group provided with filter and governor. This one forces the pressure in the utilisation limits. The actuators move proportionally the air damper and the gas butterfly valve, in order to achieve the optimisation of the gas flue values, as to get an efficient combustion.

Light oil operation: the fuel coming from the supply line, is pushed by the pump to the nozzle and then into the combustion chamber, where the mixture between fuel and air takes place and consequently the flame.

In the burners, the mixture between fuel and air, to perform clean and efficient combustion, is activated by atomisation of oil into very small particles. This process is achieved making pressurised oil passing through the nozzle.

The pump main function is to transfer oil from the tank to the nozzle in the desired quantity and pressure. To adjust this pressure, pumps are provided with a pressure regulator (except for some models for which a separate regulating valve is provided). Other pumps are provided with two pressure regulators: one for the high and one for low pressure (in double-stage systems with one nozzle).

The adjustable combustion head can improve the burner performance. The combustion head determines the energetic quality and the geometry of the flame. Fuel and comburent are routed into separated ways as far as the zone of flame generation (combustion chamber). The control panel, placed on the burner front side, shows each operating stage.

Burner model identification

Burners are identified by burner type and model. Burner model identification is described as follows.

Type	HRX1025-FGR	Model	MG.	PR.	S.	*	A.	1.	80.	LF
	(1)		(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)

1	BURNER TYPE	HRX1025-FGR
2	FUEL	M - Natural gas G - Light oil
3	OPERATION (Available versions)	MD - Fully modulating - PR - Progressive
4	BLAST TUBE	S - Standard
5	DESTINATION COUNTRY	* - see data plate
6	BURNER VERSION	A - Standard L - Long Y - Special
7	EQUIPMENT	1 = 2 gas valves + gas proving system 8 = 2 gas valves + gas proving system + maximum gas pressure switch
8	GAS CONNECTION	65 = DN65 80 = DN80 1000 = DN100 125 = DN125
9	MICRO-PROCESSOR CONTROL	LF = Medium-large burners complete with electronic cam and temperature-compensated flue gas recirculation, without O ₂ monitoring, without inverter.

Fuel

DANGER! The burner must be used only with the fuel specified in the burner data plate.

Type	--
Model	--
Year	--
S.Number	--
Output	--
Oil Flow	--
Fuel	--
Category	--
Gas Pressure	--
Viscosity	--
El.Supply	--
El.Consump.	--

Technical Specifications

		HRX1025-FGR
Output	min - max kW	1.565 - 6.880
Fuel		Nat. gas - Light oil
Gas category		(see next paragraph)
Gas rate	min.-max. (Stm ³ /h)	166 - 720
Light oil rate	min. - max. kg/h	132 - 573
Light Oil viscosity		2 - 7.4 cSt @ 40°C
Power supply		400V 3N~ 50
Pump motor	kW	4
Electric motor	kW	18.5
Total power consumption	kW	23
Protection		IP40
Operation		Progressive - Fully modulating
Pressure		(see Note 2)
Gas train 65	ØValves Connection	2"1/2 / DN65
Gas train 80	ØValves Connection	3" / DN80
Gas train 100	ØValves Connection	4" / DN100
Gas train 125	ØValves Connection	-
Operating temperature	°C	-10 ÷ +50
Storage Temperature	°C	-20 ÷ +60
Working service		Continuous

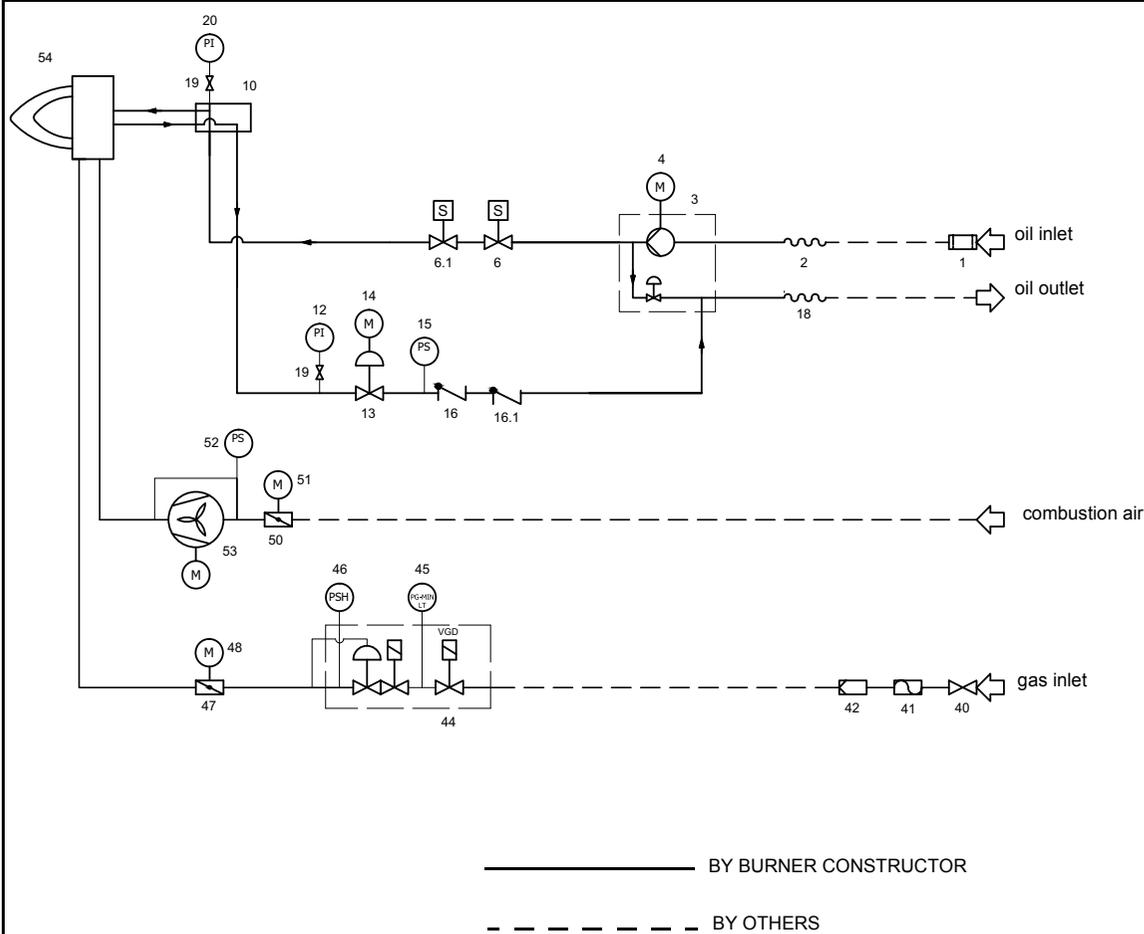
Note1:	All gas flow rates are referred to Stm³/h (1.013 mbar absolute pressure, 15° C temperature) and are valid for G20 gas (net calorific value H_i = 34.02 MJ / Stm³);
Note2:	Maximum gas pressure = 500mbar (with Siemens VGD or Dungs MultiBloc MBE) Minimum gas pressure = see gas curves.
Note3:	Burners are suitable only for indoor operation with a maximum relative humidity of 80 %

Country and usefulness gas categories

GAS CAT	COUNTRY																								
	AT	ES	GR	SE	FI	IE	HU	IS	NO	CZ	DK	GB	IT	PT	CY	EE	LV	SI	MT	SK	BG	LT	RO	TR	CH
I _{2H}																									
I _{2E}	LU	PL	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I _{2E(R)}	BE	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
(*)	NL	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I _{2ELL}	DE	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I _{2Et}	FR	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

(*) Only for I_{2EK} : the appliance was configured for the appliance category K (I2K) and is suitable for the use of G and G+ distribution gases according to the specifications as included in the NTA 8837:2012 Annex D with a Wobbe index of 43.46 – 45.3 MJ/m³ (dry, 0 °C, upper value) or 41.23 – 42.98 (dry, 15 °C, upper value). This appliance can moreover be converted and/or be calibrated for the appliance category E (I2E). This therefore implies that the appliance "is suitable for G+ gas and H gas or is demonstrably suitable for G+ gas and can demonstrably be made suitable for H gas" within the meaning of the "Dutch Decree of 10 May 2016 regarding amendment of the Dutch Gas Appliances Decree and the Dutch Commodities (Administrative Fines) Act in connection with the changing composition of gas in the Netherlands as well as technical amendment of some other decrees.

3I2MG-21 v0 Hydraulic diagram BT3xx



LEGEND	
OIL TRAIN	
1	Filter
2	Flexible hose
3	Pump and pressure governor
4	Electrical motor
6	Solenoid valve
6.1	Solenoid valve
10	Oil distributor
12	Pressure gauge
13	Pressure governor
15	Pressure switch
16	One-way valve
16.1	One-way valve
18	Flexible hose
19	Manual valve
20	Pressure gauge
MAIN GAS TRAIN	
23	Pressure switch - PGMIN
24	Safety valve with built in gas governor
25	Proving system pressure switch - PGCP
26	Pressure switch - PGMAX
40	Manual valve
41	Bellows unit
42	Filter
44	Safety valve with built in gas governor
45	Proving system pressure switch - PGMIN - LT
46	Pressure switch - PGMAX
47	Butterfly valve
51	Actuator
COMBUSTION AIR TRAIN	
50	Air damper
51	Actuator
52	Pressure switch - PA
53	Draught fan with electromotor
54	Burner

Note: The following POS are optional: 19, 20, 40, 41, 46

How to read the burner "Performance curve"

To check if the burner is suitable for the boiler to which it must be installed, the following parameters are needed:

- furnace input, in kW or kcal/h (kW = kcal/h/860);
- backpressure (data are available on the boiler ID plate or in the user's manual).

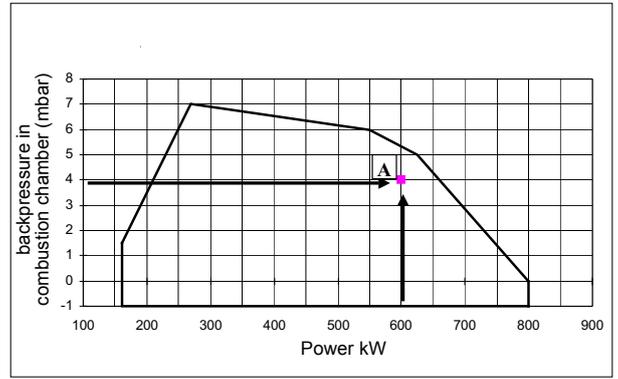
Example:

Furnace input: 600kW

Backpressure: 4 mbar

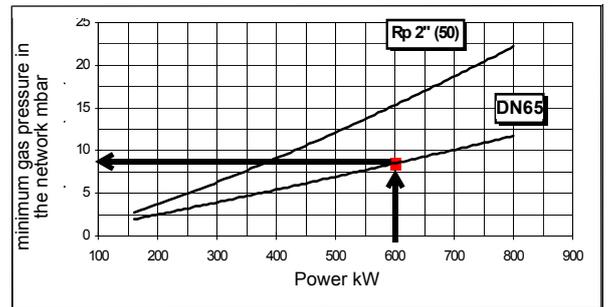
In the "Performance curve" diagram, draw a vertical line matching the furnace input value and an horizontal line matching the backpressure value. The burner is suitable if the intersection point A is inside the performance curve.

Data are referred to standard conditions: atmospheric pressure at 1013 mbar, ambient temperature at 15° C.



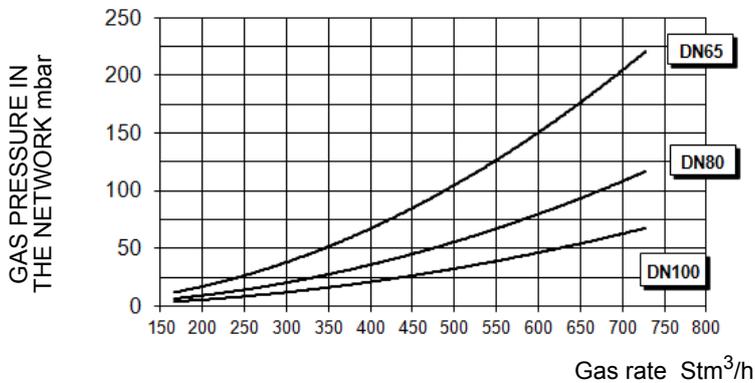
Checking the proper gas train size

To check the proper gas train size, it is necessary to the available gas pressure value upstream the burner's gas valve. Then subtract the backpressure. The result is called **pgas**. Draw a vertical line matching the furnace input value (600kW, in the example), quoted on the x-axis, as far as intercepting the network pressure curve, according to the installed gas train (DN65, in the example). From the interception point, draw an horizontal line as far as matching, on the y-axis, the value of pressure necessary to get the requested furnace input. This value must be lower or equal to the **pgas** value, calculated before.



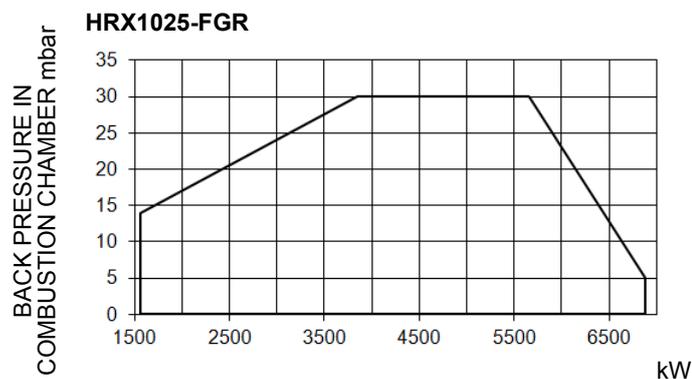
Pressure in the Network / gas flow rate curves (natural gas)

HRX1025-FGR Mx....1.xx



ATTENTION: the gas rate value is quoted on the x-axis, the related network pressure is quoted on the y-axis (pressure value in the combustion chamber is not included). To know the minimum pressure at the gas train inlet, necessary to get the requested gas rate, add the pressure value in the combustion chamber to the value read on the y-axis.

Performance Curves



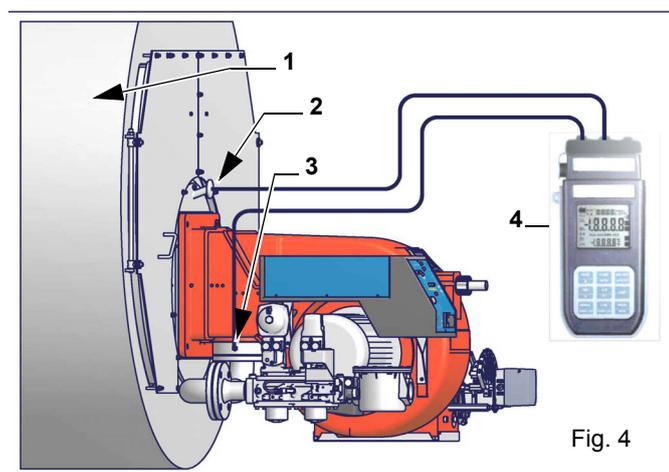
To get the input in kcal/h, multiply value in kW by 860.

Data are referred to standard conditions: atmospheric pressure at 1013mbar, ambient temperature at 15° C

NOTE: The performance curve is a diagram that represents the burner performance in the type approval phase or in the laboratory tests, but does not represent the regulation range of the machine. On this diagram the maximum output point is usually reached by adjusting the combustion head to its "MAX" position (see paragraph "Adjusting the combustion head"); the minimum output point is reached setting the combustion head to its "MIN" position. During the first ignition, the combustion head is set in order to find a compromise between the burner output and the generator specifications, that is why the minimum output may be different from the Performance curve minimum

Combustion head gas pressure curves

Combustion head gas pressure depends on gas flow and combustion chamber backpressure. When backpressure is subtracted, it depends only on gas flow, provided combustion is properly adjusted, flue gases residual O₂ percentage complies with "Recommended combustion values" table and CO in the standard limits). During this stage, the combustion head, the gas butterfly valve and the actuator are at the maximum opening. Refer to , showing the correct way to measure the gas pressure, considering the values of pressure in combustion chamber, surveyed by means of the pressure gauge or taken from the boiler's Technical specifications.



Note: the figure is indicative only.

Key

- 1 Generator
- 2 Pressure outlet on the combustion chamber
- 3 Gas pressure outlet on the butterfly valve
- 4 Differential pressure gauge



ATTENTION: THE BURNED GAS RATE MUST BE READ AT THE GAS FLOW METER. WHEN IT IS NOT POSSIBLE, THE USER CAN REFER TO THE PRESSURE-RATE CURVES AS GENERAL INFORMATION ONLY.

Measuring gas pressure in the combustion head

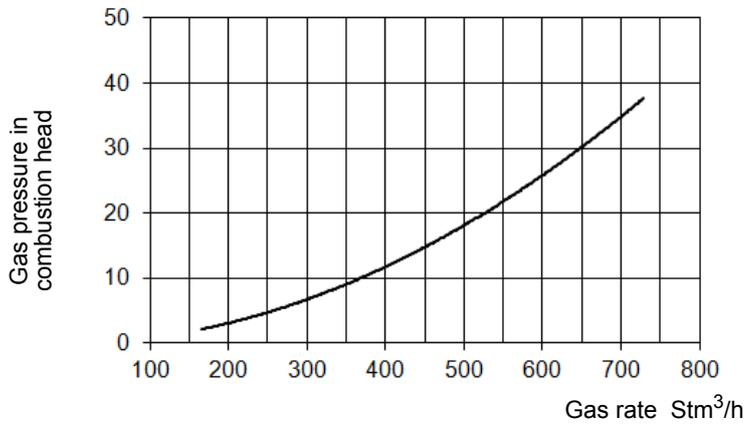
In order to measure the pressure in the combustion head, insert the pressure gauge probes: one into the combustion chamber's pressure outlet to get the pressure in the combustion chamber and the other one into the butterfly valve's pressure outlet of the burner. On the basis of the measured differential pressure, it is possible to get the maximum flow rate: in the pressure - rate curves (showed on the next paragraph), it is easy to find out the burner's output in Stm³/h (quoted on the x axis) from the pressure measured in the combustion head (quoted on the y axis). The data obtained must be considered when adjusting the gas flow rate.

Pressure - rate in combustion head curves (natural gas)



Curves are referred to pressure = 0 mbar in the combustion chamber!

HRX1025-FGR Mx..



PART II: INSTALLATION

MOUNTING AND CONNECTING THE BURNER**Transport and storage**

ATTENTION! The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel. All handling operations must be carried out with appropriate resources and qualified personnel



ATTENTION: Use intact and correctly dimensioned hoisting equipment, conforms to the local regulations and health and safety regulations. Do not stand under lifted loads.

If the product must be stored, avoid humid and corrosive places. Observe the temperatures stated in the burner data table at the beginning of this manual.

Packing

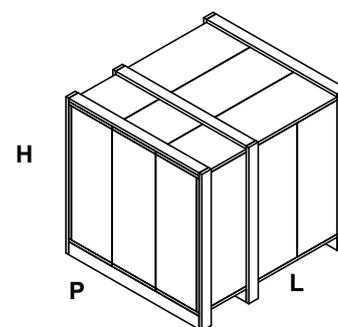
The burners are despatched in wooden crates whose dimensions are:

- 2234 X 1650 X H 1250

Packing cases of this type are affected by humidity and are not suitable for stacking.

The following are placed in each packing case:

- burner with detached gas train;
- gasket or ceramic fibre plait (according to burner type) to be inserted between the burner and the boiler;
- envelope containing this manual and other documents.
- oil flexible hoses;



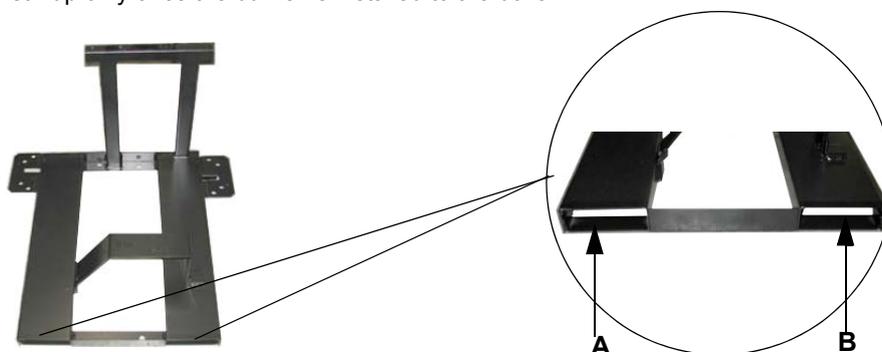
To get rid of the burner's packing, follow the procedures laid down by current laws on disposal of materials.

Handling the burner

WARNING! The handling operations must be carried out by specialised and trained personnel. If these operations are not carried out correctly, the residual risk for the burner to overturn and fall down still persists. To move the burner, use means suitable to support its weight (see paragraph "Technical specifications").

The unpacked burner must be lifted and moved only by means of a fork lift truck.

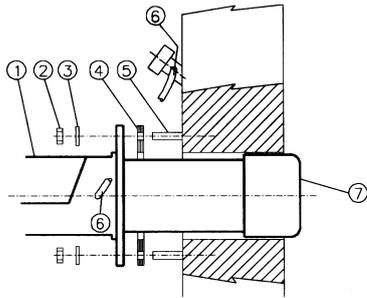
The burner is mounted on a stirrup provided for handling the burner by means of a fork lift truck: the forks must be inserted into the A and B ways. Remove the stirrup only once the burner is installed to the boiler.



Fitting the burner to the boiler

To install the burner into the boiler, proceed as follows:

- 1 make a hole on the closing door of the combustion chamber as described on paragraph "Overall dimensions")
- 2 place the burner to the boiler: lift it up and handle it according to the procedure described on paragraph "Handling the burner";
- 3 place the 4 stud bolts (5) on boiler's door, according to the burner drilling template described on paragraph "Overall dimensions";
- 4 fasten the 4 stud bolts;
- 5 place the gasket on the burner flange;
- 6 install the burner into the boiler;
- 7 fix the burner to the stud bolts, by means of the fixing nuts, according to the next picture.
- 8 After fitting the burner to the boiler, ensure that the gap between the blast tube and the refractory lining is sealed with appropriate insulating material (ceramic fibre cord or refractory cement).
- 9

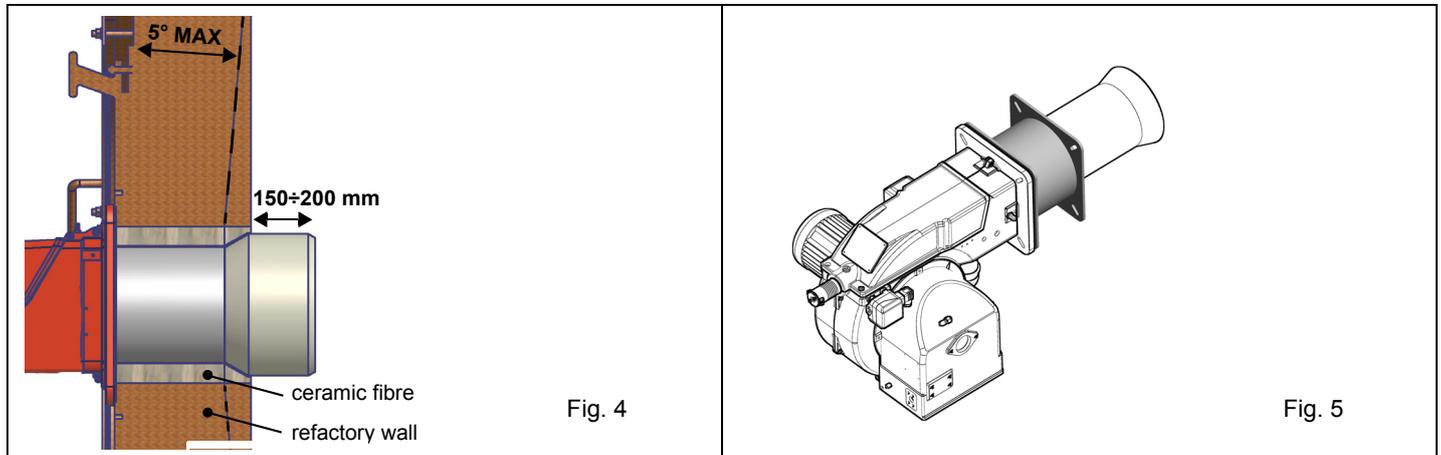


Keys

- 1 Burner
- 2 Fixing nut
- 3 Washer
- 4 Sealing gasket
- 5 Stud bolt
- 7 Blast tube

Matching the burner to the boiler (low NOx burners)

The burners described in this manual have been tested with combustion chambers that comply with EN676 regulation and whose dimensions are described in the diagram. In case the burner must be coupled with boilers with a combustion chamber smaller in diameter or shorter than those described in the diagram, please contact the supplier, to verify that a correct matching is possible, with respect of the application involved. To correctly match the burner to the boiler verify the type of the blast tube. Verify the necessary input and the pressure in combustion chamber are included in the burner performance curve; otherwise the choice of the burner must be revised consulting the burner manufacturer. To choose the blast tube length consider the following rule, even if it differs from the instructions of the boiler manufacturer: Cast-iron boilers, three pass flue boilers (with the first pass in the rear part): the blast tube must protrude about 150÷200 mm into the combustion chamber (Fig. 4). The length of the blast tubes does not always allow this requirement to be met, and thus it may be necessary to use a suitably-sized spacer to move the burner backwards (Fig. 5).

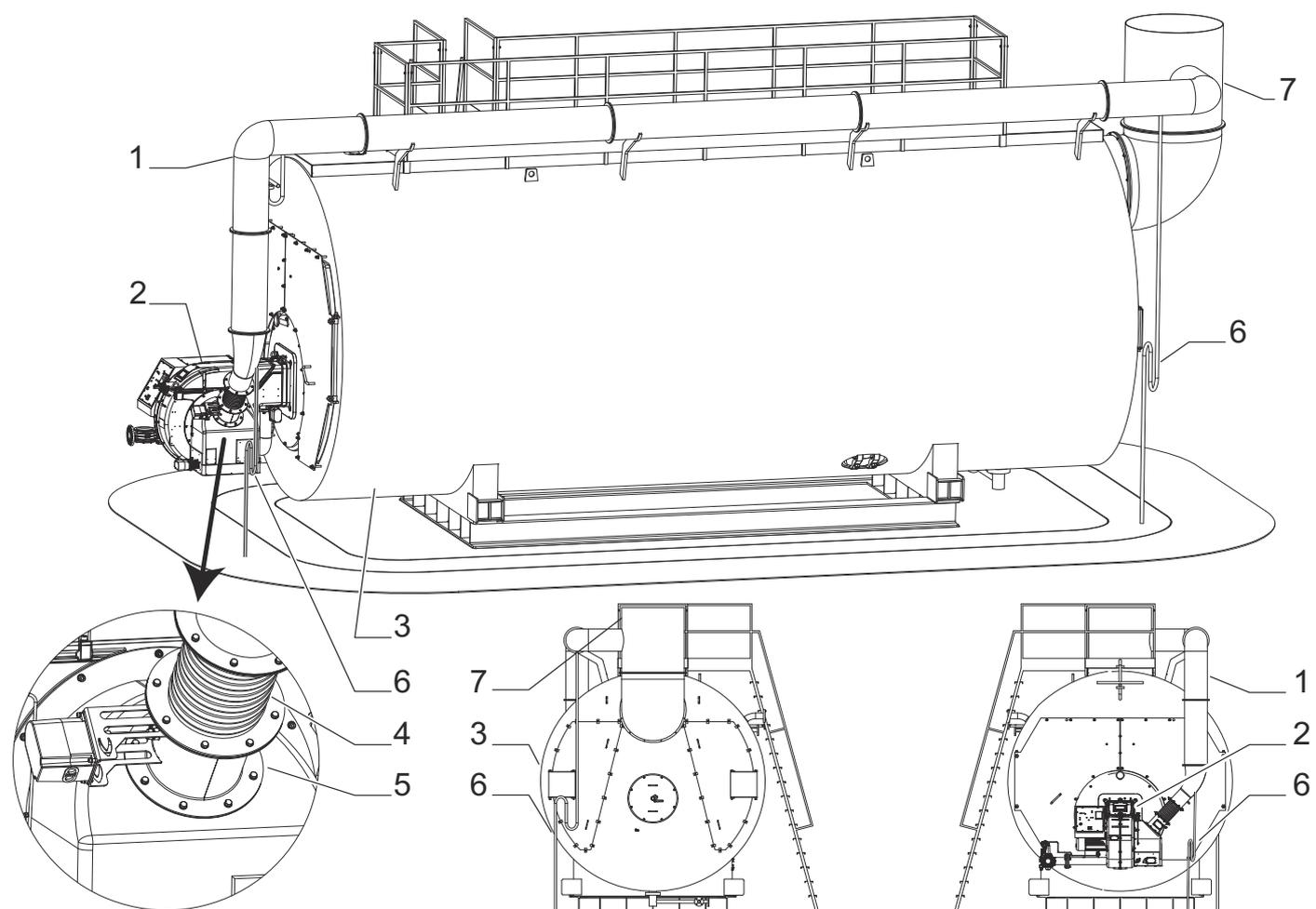


WARNING! Carefully seal the free space between blast tube and the refractory lining with ceramic fibre rope or other suitable means.

Sizing of the FGR pipe (FGR burners only)



ATTENTION! Performance curve is obtained in a plant designed according to the following guidelines, size the FGR pipe as per the example below.



- Keys:
- | | | | |
|---|-------------------------------------------------------|---|--------------------------------|
| 1 | Stainless steel FGR pipe, insulated | | welded to the FGR duct) |
| 2 | Burner | 5 | FGR butterfly valve |
| 3 | Boiler | 6 | Siphon and condensate drainage |
| 4 | Bellow unit (a counter-flange supplied loose is to be | 7 | Stack |

The temperature probe for flue gas temperature compensation must be installed on the chimney.

The internal diameter of the FGR conduit must be dimensioned considering a maximum speed of 10 m / s. Assume a volumetric flow rate of recirculating fluegases for the dimensioning equal to 20% of the comburent air flow.



ATTENTION! Pipe elbows increase pressure losses, so limit their use as much as possible.

Example:

Let's say 4.816 kW is the maximum burner output:

required combustion air flow will then be 5.800 Stm³/h = 1,61 Stm³/s in standard conditions (15 °C; 1.013 mbar).

Flue gas temperature: 150 °C or 150 + 273,15 = 423,15 K

Ambient temperature: 15 °C or 15 + 273,15 = 288,15 K

FGR flow for dimensioning: 1,61 x 20% = 0,322 Stm³ / s

FGR flow corrected for flue gas temperature: 0,322 x 423,15 / 288,15 = 0,473 m³ / s @ (t = 150 °C)

FGR pipe section: 0,473 m³/s / 10 m/s = 0,0473 m²

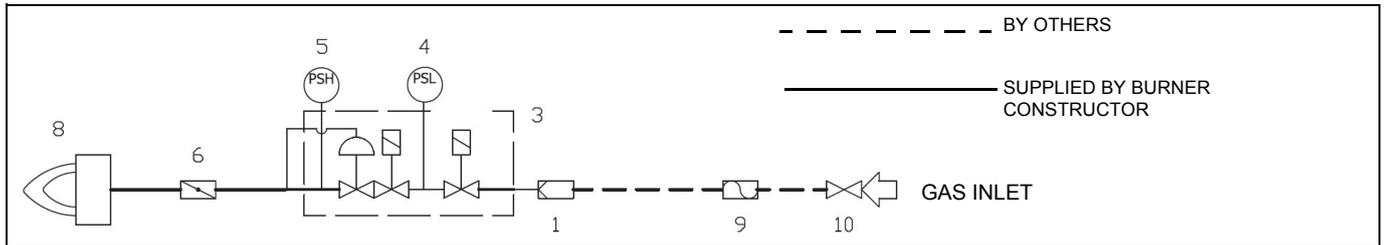
So in this example, pipe internal diameter must be larger than 245 mm to ensure proper FGR flow.

* FGR = Flue gas recirculation system

GAS TRAIN CONNECTIONS

The diagrams show the components of the gas train included in the delivery and which must be fitted by the installer. The diagrams are in compliance with the current laws.

Gas train with valves group VGD and MBE with built-in gas pressure governor + gas pressure switch (PGMIN/LT)



Key

1	Filter	6	Butterfly valve
3	Safety valve with built in gas governor	8	Main burner
4	Pressure switch - PGMIN/LT	9	Bellows unit(*optional)
5	Pressure switch PGMAX:included MBE, for VGD e MB-DLE Optional	10	Manual valve(*optional)

GAS TRAIN CONNECTIONS

The diagrams show the components of the gas train included in the delivery and which must be fitted by the installer. The diagrams are in compliance with the current laws.

Procedure to install the double gas valve unit:

- two (2) gas flanges are required; they may be threaded or not depending on size;
- first step: install the flanges to prevent the entry of foreign bodies in the gas line;
- on the gas pipe, clean the already assembled parts and then install the valve unit;
- check gas flow direction: it must follow the arrow on the valve body;
- VGD20: make sure the O-rings are correctly positioned between the flanges and the valve;
- VGD40 and MBE: make sure the gaskets are correctly positioned between the flanges;
- fasten all the components with screws, according to the following diagrams;
- make sure bolts on the flanges are properly tightened;



WARNING: before executing the connections to the gas pipe network, be sure that the manual cutoff valves are closed.



ATTENTION: it is recommended to mount filter and gas valves to avoid that extraneous material drops inside the valves, during maintenance and cleaning operation of the filters (both the filters outside the valves group and the ones built-in the gas valves).



ATTENTION: once the gas train is mounted according to the diagram on Fig. 1, the gas proving test must be performed, according to the procedure set by the laws in force.

MultiBloc MBE

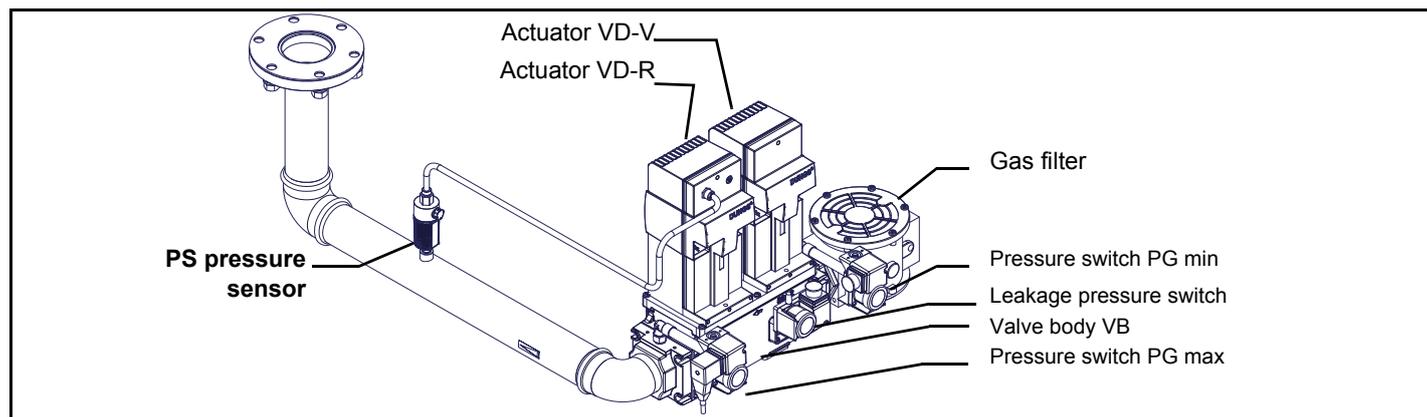


Fig. 6 Example of gas train MBE

To mount the gas train, proceed as follows:

1-a) in case of threaded joints: use proper seals according to the gas used;

1-b) in case of flanged joints: place a gasket (no. 1A..1E - Fig. 4) between the elements;

2) fasten all the items by means of screws, according to the diagrams showed, observing the mounting direction for each item;

NOTE: the bellows unit, the manual cutoff valve and the gaskets are not part of the standard supply.



ATTENTION: once the gas train is mounted according to the diagram on Fig. 4, the gas proving test must be performed, according to the procedure set by the laws in force.



ATTENTION: it is recommended to mount filter and gas valves to avoid that extraneous material drops inside the valves, during maintenance and cleaning operation of the filters (both the filters outside the valves group and the ones built-in the gas valves).



WARNING: Slowly open the fuel cock to avoid breaking the pressure regulator.

Threaded train with MultiBloc MBE - Mounting

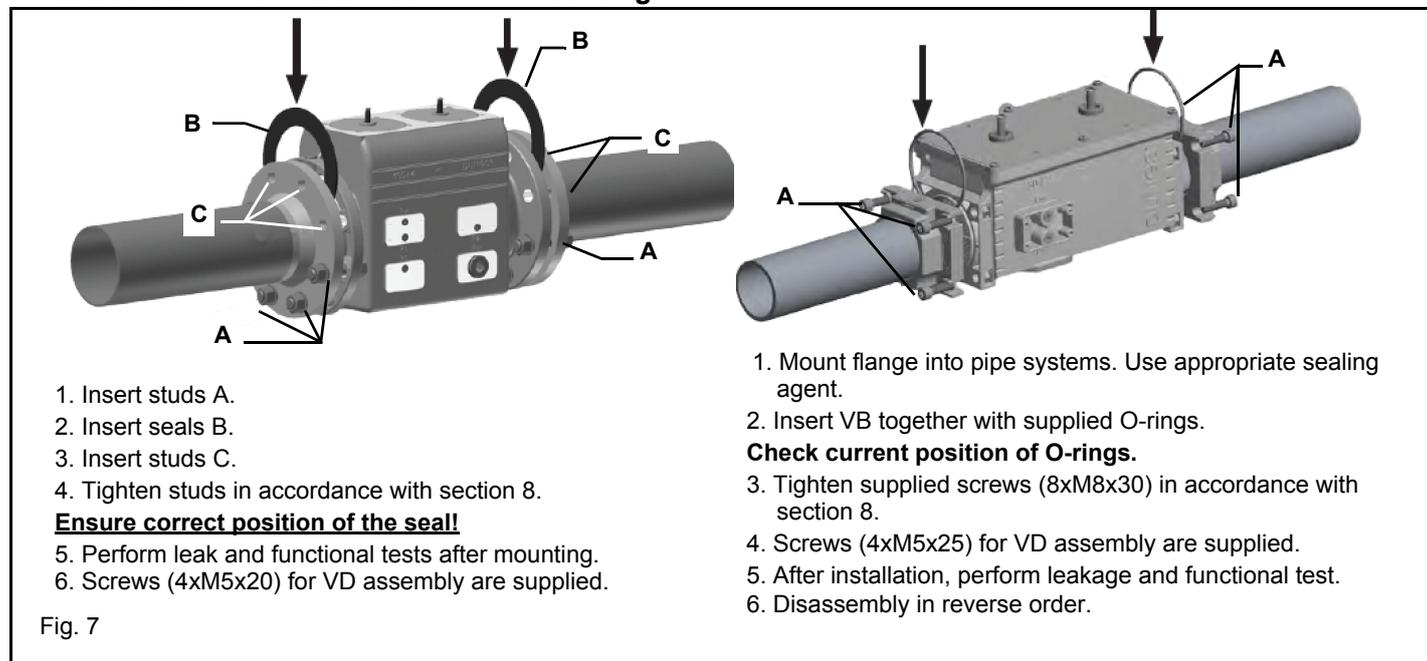


Fig. 7

Mounting position MBE / VB / VD

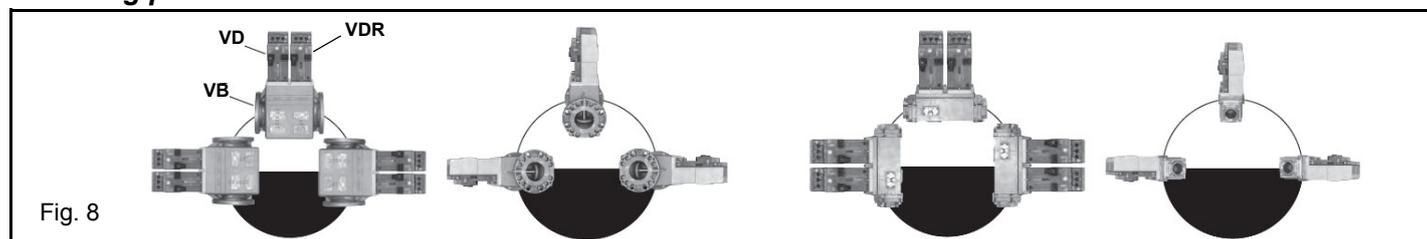


Fig. 8

Mounting VD-R & PS...

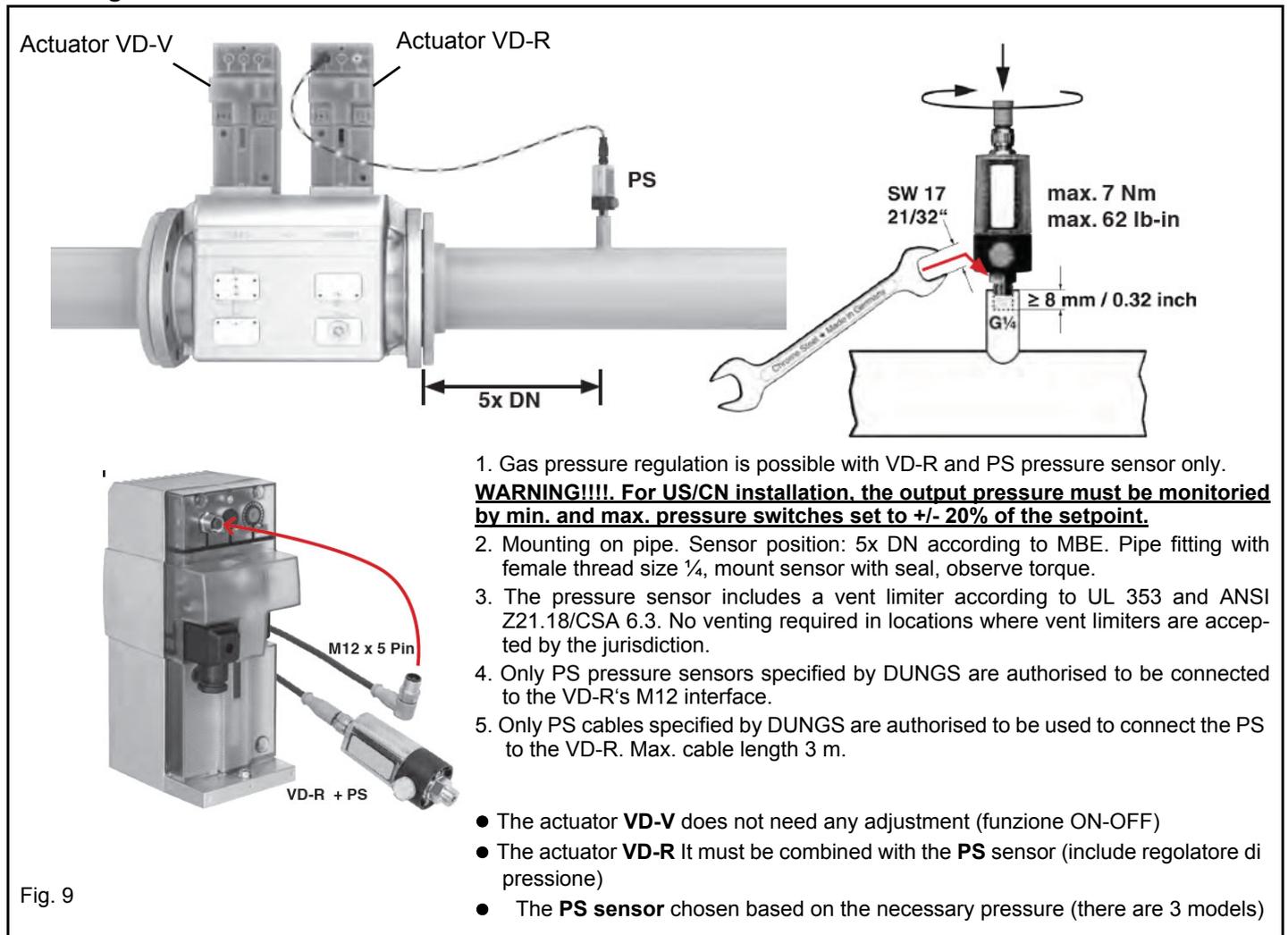


Fig. 9

Siemens VGD20.. e VGD40..

Siemens VGD20.. and VGD40.. gas valves - with SKP2.. (pressure governor)

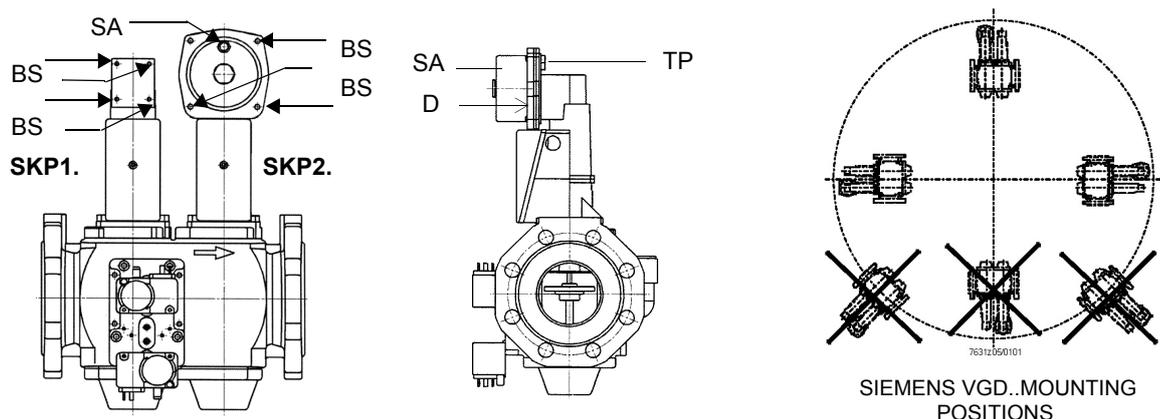
- Connect the reference gas pipe (TP in figure; 8mm-external size pipe supplied loose), to the gas pressure nipples placed on the gas pipe, downstream the gas valves: gas pressure must be measured at a distance that must be at least 5 times the pipe size.
- Leave the blowhole free (SA in figure). Should the spring fitted not permit satisfactory regulation, ask one of our service centres for a suitable replacement.



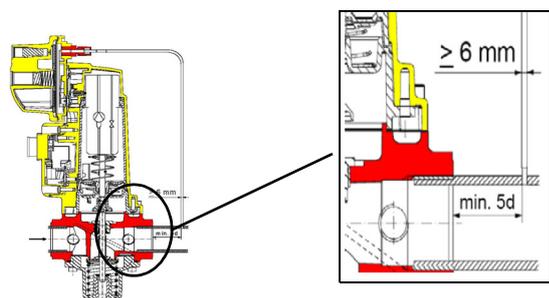
Caution: the SKP2 diaphragm D must be vertical (see Fig. 1).



WARNING: removing the four screws BS causes the device to be unserviceable!



SIEMENS VGD..MOUNTING POSITIONS



Siemens VGD valves with SKP actuator:

The pressure adjusting range, upstream the gas valves group, changes according to the spring provided with the valve group.

Fig. 10

Gas valve version with SKP2 (built-in pressure stabilizer)



To replace the spring supplied with the valve group, proceed as follows:

- Remove the cap (T)
- Unscrew the adjusting screw (VR) with a screwdriver
- Replace the spring

Stick the adhesive label for spring identification on the type plate.

Performance range (mbar)	0 - 22	15 - 120	100 - 250
Spring colour	neutral	yellow	red

Gas Filter (if provided)

The gas filters remove the dust particles that are present in the gas, and prevent the elements at risk (e.g.: burner valves, counters and regulators) from becoming rapidly blocked. The filter is normally installed upstream from all the control and on-off devices.



ATTENTION: it is recommended to install the filter with gas flow parallel to the floor in order to prevent dust fall on the safety valve during maintenance operation.

Integrated proving system burners equipped with BT3x

When the burner is switched off, the BT3x device proceeds with an evacuation test, opens the EV1 valve (burner side) and makes sure to bring the test volume (space between EV2 and EV1) to atmospheric pressure.

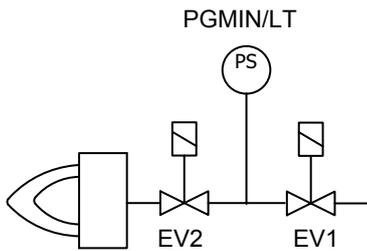
The BT3xx device uses only one pressure switch (PGMIN/LT) mounted between the EV1-EV2 valves which acts as a leak test in the "Gas valve seal" test phase and a minimum pressure pressure switch during "Start and burner operation".

The BT3xx equipment performs a tight check of the gas valves according to the pressure felt by the pressure switch installed between the valves (PGMIN / LT).

Case A: the pressure between the valves EV1 and EV2 is equal to zero.

- The BT3xx device opens the EV1 valve for a few seconds and fills the chamber between EV1 and EV2.
- The PGMIN / LT pressure switch senses the pressure (which remains present and stable) and closes the contact giving consent to continue the cycle to the equipment.

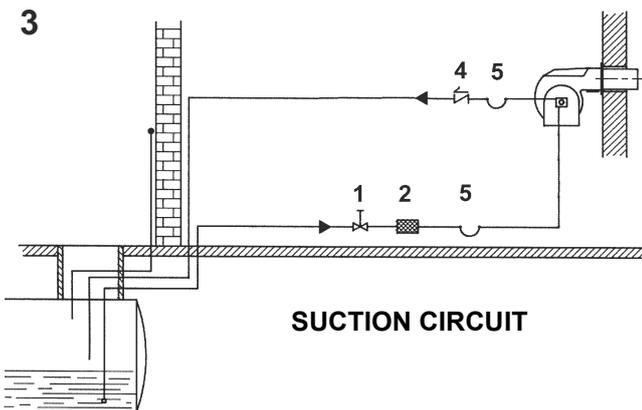
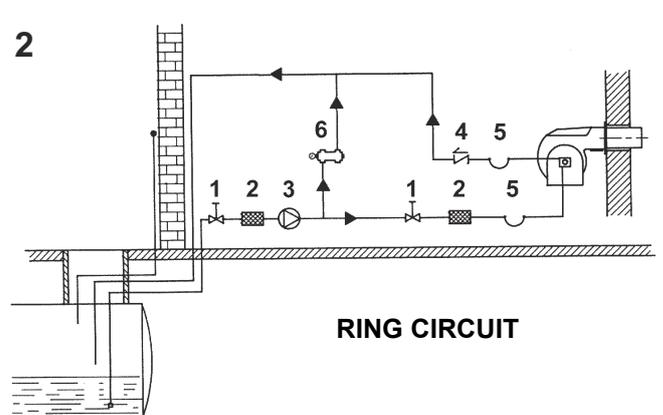
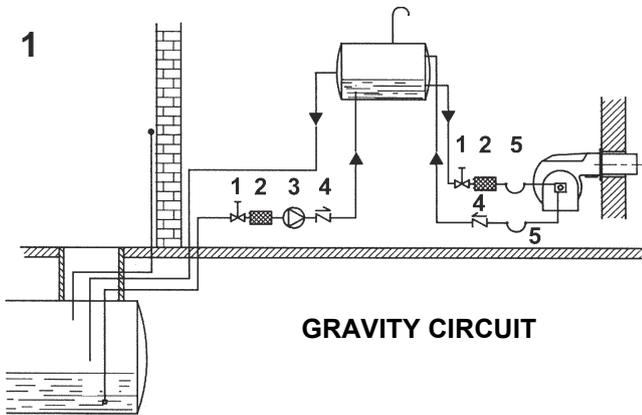
Case B: presence of pressure between the valves EV1 and EV2.



- In this case the BT3xx device opens the EV2 valve to evacuate the gas between EV1 and EV2.
 - In this way the PGMIN / LT pressure switch permanently feels zero pressure and opens the contact.
 - The cycle continues by opening the valve EV1 to pressurize the section between the valves EV1 and EV2.
 - The PGMIN / LT pressure switch senses the increase in pressure (which remains present and stable), closes the contact giving consent to the equipment to continue the starting cycle.
- When the burner is switched off due to the intervention of the thermostat / boiler pressure switch, the BT3xx keeps the EV2 gas valve open to allow the pressure between the gas valves to be released and the PGMIN / LT pressure switch contact to rest and ready to restart the burner.

OIL TRAIN CONNECTIONS

Hydraulic diagrams for light oil supplying circuits



Key

- 1 Manual valve
- 2 Light oil filter
- 3 Light oil feeding pump
- 4 One way valve
- 5 Flexible hoses
- 6 Relief valve

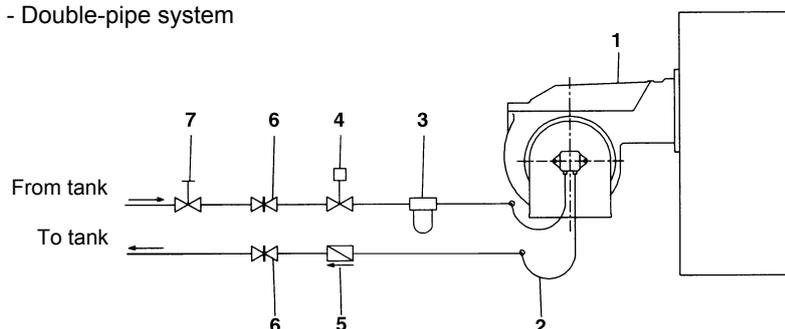
NOTE: in plants where gravity or ring feed systems are provided, install an automatic interception device.

Installation diagram of light oil pipes



please read carefully the “warnings” chapter at the beginning of this manual.

Fig. 13 - Double-pipe system



The burner is supplied with filter and flexible hoses, all the parts upstream the filter and downstream the return flexible hose, must be installed by the customer. As far as the hoses connection, see the related paragraph.

Key

- 1 Burner
- 2 Flexible hoses (fitted)
- 3 Light oil filter (fitted)
- 4 Automatic interceptor (*)
- 5 One-way valve (*)
- 6 Gate valve
- 7 Quick-closing gate-valve (outside the tank or boiler rooms)

(*) Only for installations with gravity, siphon or forced circulation feed systems. If the device installed is a solenoid valve, a timer must be installed to delay the valve closing. The direct connection of the device without a timer may cause pump breaks.

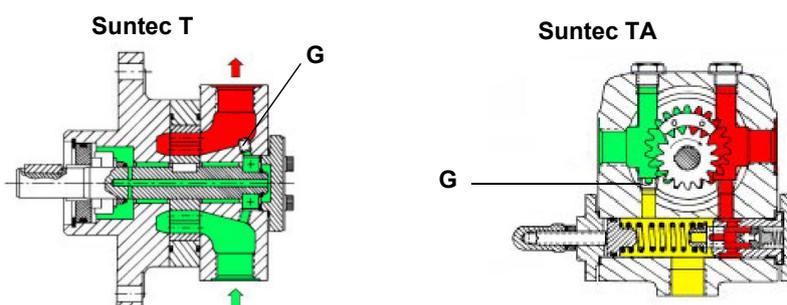
Depending on the installed pump, it is possible to design the plant for single or double pipe feeding line

Single-pipe system: a single pipe drives the oil from the tank to the pump's inlet. Then, from the pump, the pressurised oil is driven to the nozzle: a part comes out from the nozzle while the other part goes back to the pump. In this system, the by-pass plug, if provided, must be removed and the optional return port, on the pump's body, must be sealed by steel plug and washer.

Double-pipe system: as for the single pipe system, a pipe that connects the tank to the pump's inlet is used besides another pipe that connects the pump's return port to the tank, as well. The excess of oil goes back to the tank: this installation can be considered self-bleeding. If provided, the inside by-pass plug must be installed to avoid air and fuel passing through the pump.

Burners come out from the factory provided for double-pipe systems. They can be suited for single-pipe system (recommended in the case of gravity feed) as described before. To change from a 1-pipe system to a 2-pipe-system, insert the by-pass plug **G** (as for ccw-rotation- referring to the pump shaft).

Caution: Changing the direction of rotation, all connections on top and side are reversed. **HP UHE series pumps:** a kit (Art.-Nr.: 0841211) is required for the transition from 2-pipe to 1-pipe system



About the use of fuel pumps

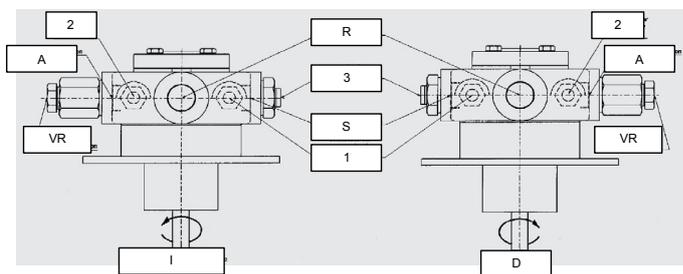
- Do not use fuel with additives to avoid the possible formation over time of compounds which may deposit between the gear teeth, thus obstructing them.
- After filling the tank, wait before starting the burner. This will give any suspended impurities time to deposit on the bottom of the tank, thus avoiding the possibility that they might be sucked into the pump.
- On initial commissioning a "dry" operation is foreseen for a considerable length of time (for example, when there is a long suction line to bleed). To avoid damages inject some lubrication oil into the vacuum inlet.
- Care must be taken when installing the pump not to force the pump shaft along its axis or laterally to avoid excessive wear on the joint, noise and overloading the gears.
- Pipes should not contain air pockets. Rapid attachment joint should therefore be avoided and threaded or mechanical seal junctions preferred. Junction threads, elbow joints and couplings should be sealed with removable seal component. The number of junctions should be kept to a minimum as they are a possible source of leakage.
- Do not use PTFE tape on the suction and return line pipes to avoid the possibility that particles enter circulation. These could deposit on the pump filter or the nozzle, reducing efficiency. Always use O-Rings or mechanical seal (copper or aluminium gaskets) junctions if possible.
- An external filter should always be installed in the suction line upstream the fuel unit.



ATTENTION: before the burner first start, it is mandatory to fill the adduction pipes with diesel fuel and bleed out residual air bubbles. Prior to switching on the burner, check direction of rotation of the pump motor by briefly pressing the starter switch; ensure there are no anomalous sounds during equipment operation, and only then turn on the burner. Neglect to comply with this requirement will invalidate the burner warranty.

HP-Technick UHE-A..	
Oil viscosity	3 ÷ 75 cSt
Oil temperature	0 ÷ 150°C
Min. suction pressure	- 0.45 bar to avoid gasing
Max. suction pressure	5 bar
Max. return pressure	5 bar
Rotation speed	3600 rpm max.

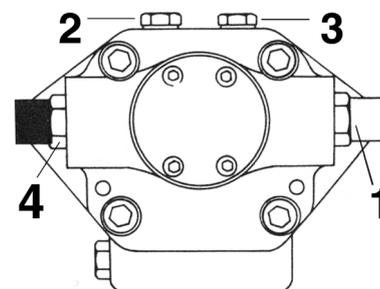
1. Connection for manometer 1 – delivery (M1) – G1/4
2. Connection for manometer 2 – suction (M2) – G1/4
3. Connection for manometer 3 (M3)
- A. Suction connection– G1/2
- D. Direct - clockwise
- I. Indirect – counter clockwise
- R. By-pass connection– G1/2
- S. Delivery connection – G1/2
- VR. After removal of cover screw: pressure regulation



Suntec T..	
Viscosity	3 - 75 cSt
Oil temperature	0 - 150 °C
Minimum suction pressure	- 0.45bar to prevent gasing
Maximum suction pressure	5 bar
Rated speed	3600 rpm max.

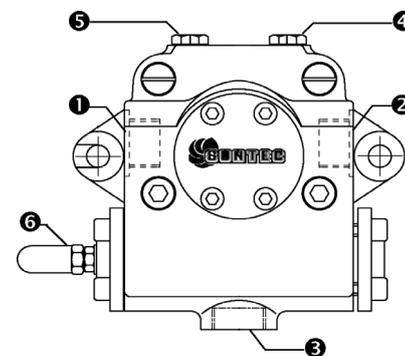
Key

- 1 Inlet G3/4
- 2 Pressure gauge port G1/4
- 3 Vacuum gauge port to measure the inlet vacuum G1/4
- 4 To pressure adjusting valve G3/4



"Note: pump with "C" rotation.

Suntec TA..	
Oil viscosity	3 ÷ 75 cSt
Oil temperature	0 ÷ 150°C
Min. suction pressure	- 0.45 bar to avoid gasing
Max. suction pressure	5 bar
Max. return pressure	5 bar
Rotation speed	3600 rpm max.



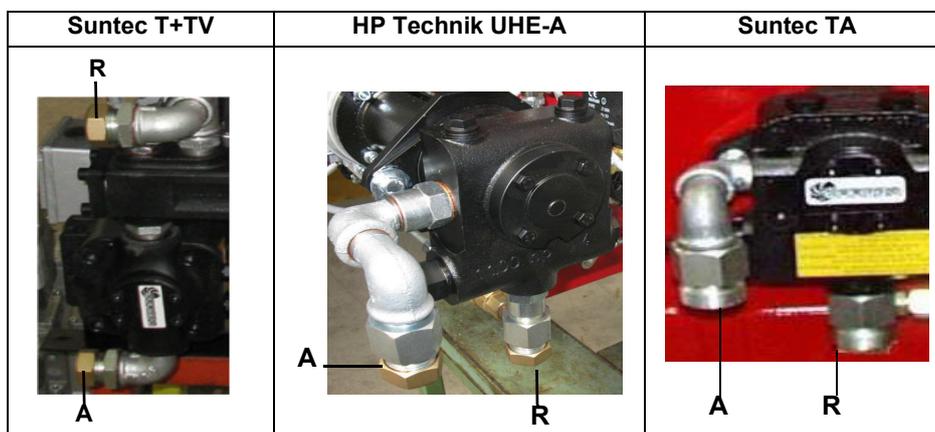
1. Inlet G1/2
2. To the nozzle G1/2
3. Return G1/2
4. Pressure gauge port G1/4
5. Vacuum gauge port G1/4
6. Pressure governor

Connecting the oil flexible hoses to the pump

To connect the flexible oil hoses to the pump, proceed as follows, according to the pump provided:

- 1 remove the closing nuts A and R on the inlet and return connections of the pump;
- 2 screw the rotating nut of the two flexible hoses on the pump **being careful to avoid exchanging the lines**: see the arrows marked on the pump.

For further information, refer to the technical documentation of the pump.



ELECTRICAL CONNECTIONS



DANGER! Be careful **NOT** to invert the servocontrol cables connections.



WARNING! Respect the basic safety rules. make sure of the connection to the earthing system. do not reverse the phase and neutral connections. fit a differential thermal magnet switch adequate for connection to the mains. **WARNING!** before executing the electrical connections, pay attention to turn the plant's switch to OFF and be sure that the burner's main switch is in 0 position (OFF) too. Read carefully the chapter "WARNINGS", and the "Electrical connections" section.

ATTENTION: Connecting electrical supply wires to the burner terminal block MA, be sure that the ground wire is longer than phase and neutral ones.

To execute the electrical connections, proceed as follows:

- 1 remove the cover from the electrical board, unscrewing the fixing screws;
- 2 execute the electrical connections to the supply terminal board as shown in the attached wiring diagrams;
- 3 check the direction of the fan motor (see next paragraph);
- 4 refit the panel cover.



WARNING: (only for double stage and progressive burners) The burner is provided with an electrical bridge between terminals 6 and 7; when connecting the high/low flame thermostat, remove this bridge before connecting the thermostat.

Rotation of electric motor

Once the electrical connection of the burner is executed, remember to check the rotation of the electric motor. The motor should rotate according to the "arrow" symbol on the body. In the event of wrong rotation, reverse the three-phase supply and check again the rotation of the motor.



CAUTION: check the motor thermal cut-out adjustment

NOTE: the burners are supplied for three-phase 380 V or 400 V supply, and in the case of three-phase 220 V or 230 V supply it is necessary to modify the electrical connections into the terminal box of the electric motor and replace the overload tripped relay.

PART III: OPERATION

LIMITATIONS OF USE

THE BURNER IS AN APPLIANCE DESIGNED AND CONSTRUCTED TO OPERATE ONLY AFTER BEING CORRECTLY CONNECTED TO A HEAT GENERATOR (E.G. BOILER, HOT AIR GENERATOR, FURNACE, ETC.), ANY OTHER USE IS TO BE CONSIDERED IMPROPER AND THEREFORE DANGEROUS.

THE USER MUST GUARANTEE THE CORRECT FITTING OF THE APPLIANCE, ENTRUSTING THE INSTALLATION OF IT TO QUALIFIED PERSONNEL AND HAVING THE FIRST COMMISSIONING OF IT CARRIED OUT BY A SERVICE CENTRE AUTHORIZED BY THE COMPANY MANUFACTURING THE BURNER.

A FUNDAMENTAL FACTOR IN THIS RESPECT IS THE ELECTRICAL CONNECTION TO THE GENERATOR'S CONTROL AND SAFETY UNITS (CONTROL THERMOSTAT, SAFETY, ETC.) WHICH GUARANTEES CORRECT AND SAFE FUNCTIONING OF THE BURNER.

THEREFORE, ANY OPERATION OF THE APPLIANCE MUST BE PREVENTED WHICH DEPARTS FROM THE INSTALLATION OPERATIONS OR WHICH HAPPENS AFTER TOTAL OR PARTIAL TAMPERING WITH THESE (E.G. DISCONNECTION, EVEN PARTIAL, OF THE ELECTRICAL LEADS, OPENING THE GENERATOR DOOR, DISMANTLING OF PART OF THE BURNER).

NEVER OPEN OR DISMANTLE ANY COMPONENT OF THE MACHINE EXCEPT FOR ITS MAINTENANCE.

TO SECURE THE MACHINE, ACT ON THE ISOLATOR SWITCH. IN CASE OF ANOMALIES THAT REQUIRED A SHUT DOWN OF THE BURNER, IT'S POSSIBLE TO ACT ON THE AUXILIARY LINE SWITCH, LOCATED ON THE BURNER FRONT PANEL.

IN CASE OF A BURNER SHUT-DOWN, RESET THE CONTROL BOX BY MEANS OF THE RESET PUSHBUTTON. IF A SECOND SHUT-DOWN TAKES PLACE, CALL THE TECHNICAL SERVICE, WITHOUT TRYING TO RESET FURTHER.

WARNING: DURING NORMAL OPERATION THE PARTS OF THE BURNER NEAREST TO THE GENERATOR (COUPLING FLANGE) CAN BECOME VERY HOT, AVOID TOUCHING THEM SO AS NOT TO GET BURNT.

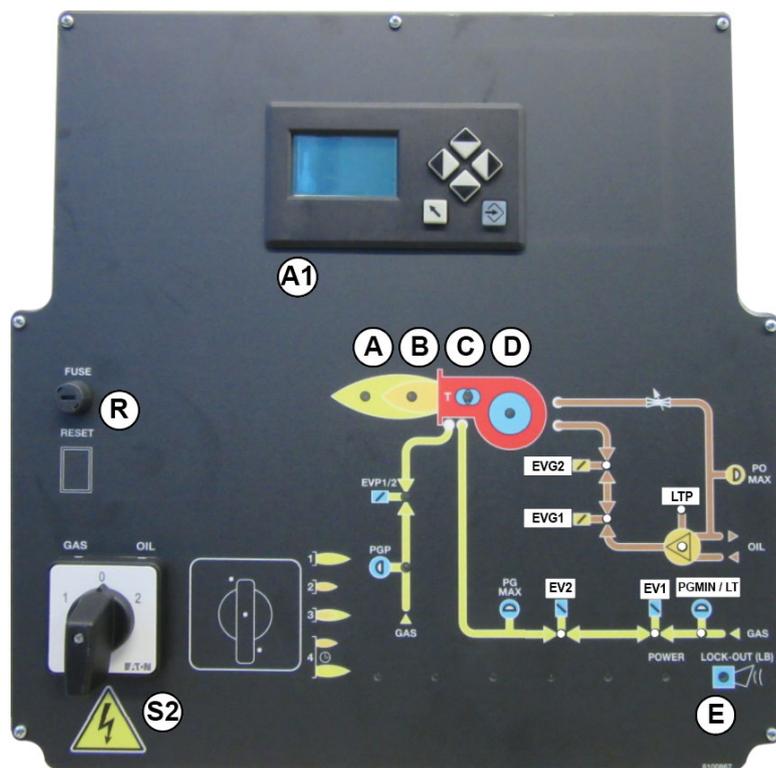


DANGER! *Incorrect motor rotation can seriously damage property and injure people.* ***WARNING:*** *before starting the burner up, be sure that the manual cutoff valves are open and check that the pressure upstream the gas train complies the value quoted on paragraph "Technical specifications". Be sure that the mains switch is closed.*

DANGER: *During commissioning operations, do not let the burner operate with insufficient air flow (danger of formation of carbon monoxide); if this should happen, make the gas decrease slowly until the normal combustion values are achieved.*

WARNING: *never loose the sealed screws! otherwise, the device warranty will be immediately invalidate!*

Fig. 11 - Burner front panel



A	High flame lamp
B	Low flame lamp
C	Ignition transformer lamp
D	Fan motor thermal cutout lamp
E	Burner lockout lamp
EVG1	Solenoid valve lamp (Light oil)
EVG2	Solenoid valve lamp (Light oil)
EV1	Gas valve
EV2	Gas valve
LTP	Oil pump in operation LED
PGMIN/LT	Pressure switch - pgmin / Leakage control
A1	UI300 operator panel display
R	Reset push button for control box
S2	Fuel selection GAS-OIL

Fuel selection:

- In order to start the burner with gas or light oil, the operator must commute the selector on the burner control panel on (1) = gas, or (2) = light oil.
If the selector is set on (1) the gas cock must be open, while the light oil cock must be closed. Viceversa if the selector is set on (2).
CAUTION: if the fuel chosen is oil, be sure the cutoff valves on the feed and return pipes are open.
- Check the control box is not locked; if so, reset it by means of the button on LMV panel.
- Check the series of thermostats and pressure switches turn the burner to on.

Gas operation

- At the beginning of the start-up cycle, the actuator drives the air damper to the maximum opening position, then the fan motor starts up: the pre-purge phase begins.
- At the end of the pre-purge, the air damper is driven to the ignition position, the ignition transformer is energised (signalled by the light **B4** on the front panel) then, few seconds later, the EV1 and EV2 gas valves are energised (light G1 and G2 on the front panel).
- Few seconds after the gas valves opening, the ignition transformer is de-energised and light **B4** turns to off.
- The burner operates in the low flame stage; few seconds later the two-stages operation begins and the burner output increases or decreases, driven by the external thermostats (progressive burners) or by the modulator (fully-modulating burners).

Light oil operation

- The fan motor starts and the pre-purge phase as well. Since the pre-purge phase must be carried out at the maximum air rate, the control box drives the actuator opening and when the maximum opening position is reached, the pre-purge time counting starts.
- At the end of the pre-purge time, the actuator is in the light oil ignition position: the ignition transformer is energised (lamp **B4** on); the ignitor gas valves and the light oil valves open. Few seconds after the valves opening, the transformer is de-energised and lamp **B4** turns off.
- The burner is now operating, meanwhile the actuator goes to the high flame position; after some seconds, the two-stage operation begins; the burner is driven automatically to high flame or low flame, according to the plant requirements. Operation in high or low flame is signalled by LED **B2** on the burner control panel.

The fuel is pushed into the pump to the nozzle at the delivery pressure set by the pressure governor. The solenoid valve stops the fuel immission into the combustion chamber. The fuel flow rate that is not burnt goes back to the tank through the return circuit. The nozzle is feeded at constant pressure, while the return line pressure is adjusted by means of the pressure governor controlled by an actuator.

AIR FLOW AND FUEL ADJUSTMENT



WARNING! During commissioning operations, do not let the burner operate with insufficient air flow (danger of formation of carbon monoxide); if this should happen, make the fuel decrease slowly until the normal combustion values are achieved.

WARNING! the combustion air excess must be adjusted according to the values in the following chart.

Recommended combustion parameters		
Fuel	Recommended (%) CO ₂	Recommended (%) O ₂
Natural gas	9 ÷ 10	3 ÷ 4,8
Light oil	11,5 ÷ 13	2,9 ÷ 4,9

(First) Start-up preliminary operations - gas supply

Recommended actions to be carried out in sequence:

- 1 Check the burner and all its components are installed correctly
- 2 Check that all electrical and mechanical parts are connected correctly
- 3 Check that there is water or other vector fluids in the generator
- 4 Check that the ventilation gates/dampers in the plant are open and the stack is free
- 5 Connect the gauges used to adjust and check pressures on the incoming line and on the head, air and fuel side.
- 6 Open the thermostatic series and the safety chain
- 7 Turn the main switch on the panel front with the "MAN/AUTO" selector to position "0".
- 8 Select the GAS mode with the fuel selector on the front of the panel (if any)
- 9 Check the phase and neutral position is correct
- 10 Open the manual shut-off valves slowly, in order to prevent any water hammers that might seriously damage valves and pressure regulator
- 11 Check the sense of rotation of the electrical motors
- 12 Bleed the line, getting rid of all the air in the pipe as far as the main gas valve
- 13 Ensure the pressure entering the main valves is not excessive due to damage to or wrong adjustment of the line pressure regulator
- 14 Ensure the gas supply minimum pressure is at least equal to the pressure required by the pressure curves - burnt gas flow



DANGER! Venting the air from the piping must take place in safe conditions, avoiding dangerous concentrations of fuel in the rooms. You must therefore ventilate the rooms and wait long enough for the gases to dissipate outside before switching on.

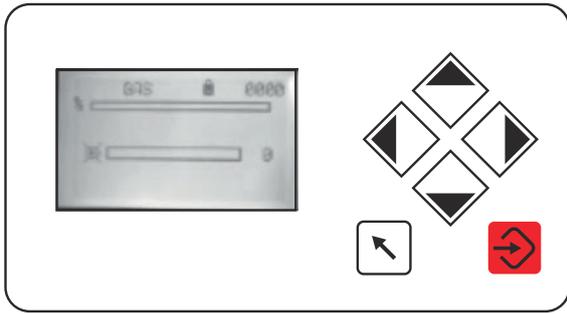
Adjustments - brief description

The air and fuel rates adjustments must be performed at the maximum output first ("high flame"): see the Lamtec.. related manual..

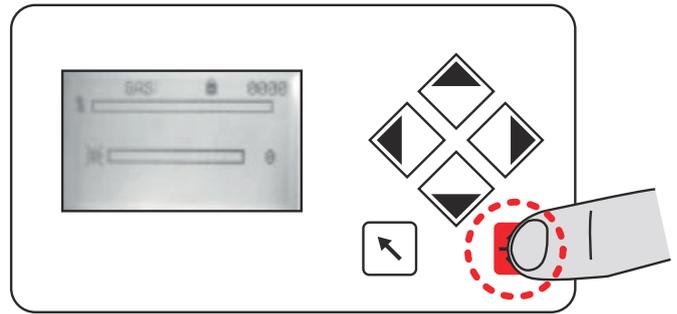
- Check that the combustion parameters are in the suggested limits.
- Check the flow rate measuring it on the counter or, if it was not possible, verifying the combustion head pressure by means of a differential pressure gauge, as described on par. "Measuring the gas pressure in the combustion head".
- Then, adjust the combustion values by setting the "gas/air" ratio" curvepoints (see the Lamtec.. related manual).
- Set, now, the low flame output, in order to avoid the low flame output increasing too much or that the flues temperature gets too low to cause condensation in the chimney.

SETTING THE BURNER CURVE

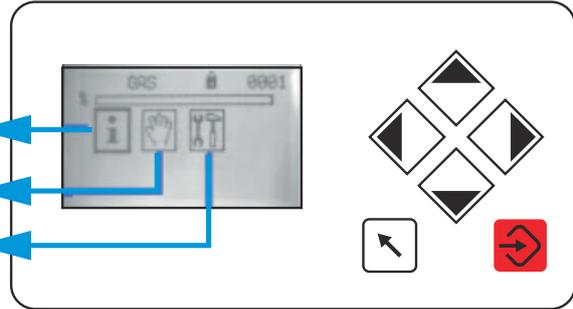
Initial home page: keep thermostat open. Burner remain in stand-by



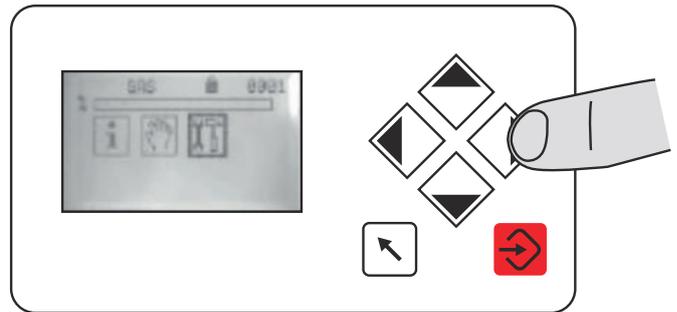
Unlock the controller: press ENTER



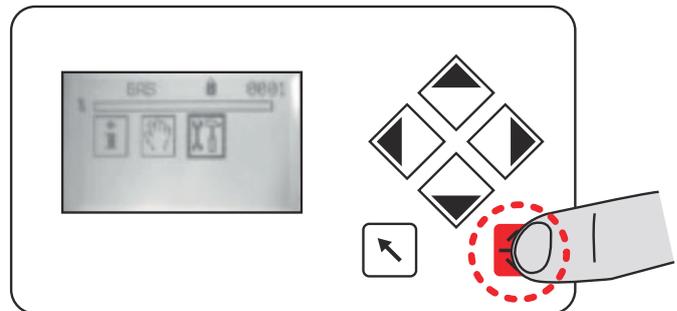
Info
Manual
Setting



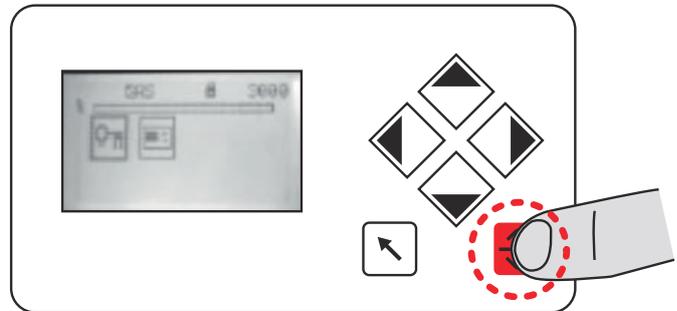
Press the right key to position on the Settings icon (indicated with wrench and hammer)



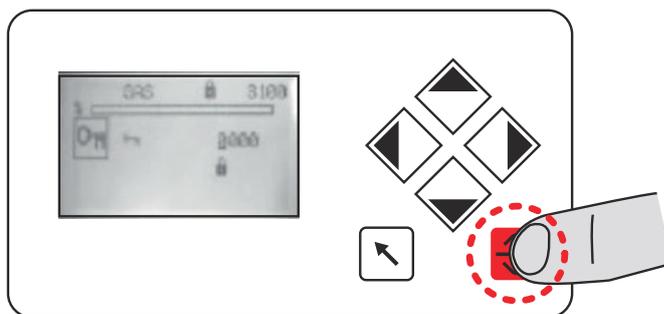
Press ENTER



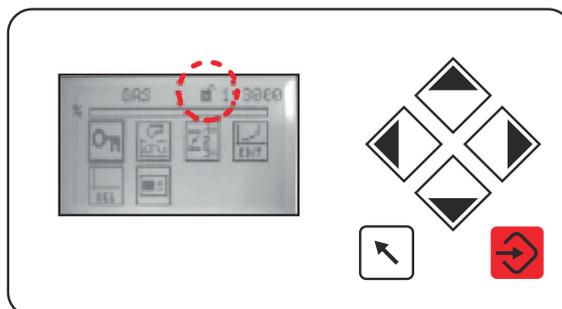
Press ENTER again after selecting 'the key icon'.



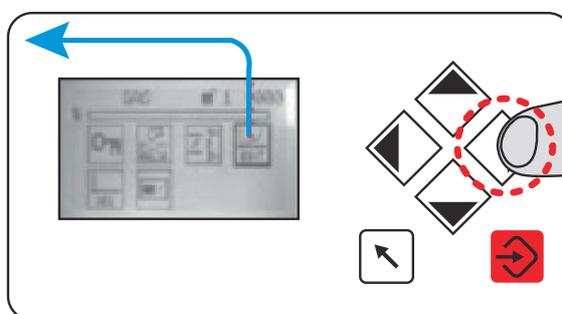
Keep the password "0000" and confirm with ENTER.



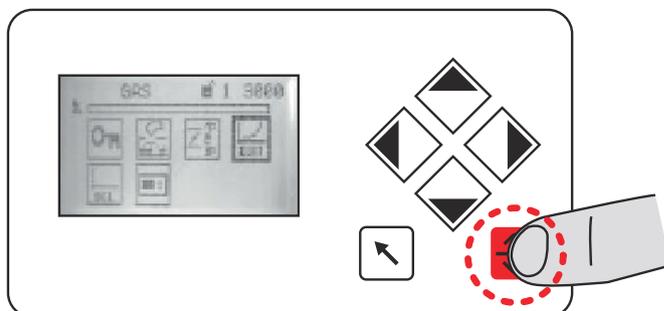
New page, level 1 unlocked



Right click to EDIT.



Press ENTER to enter the "curves page".

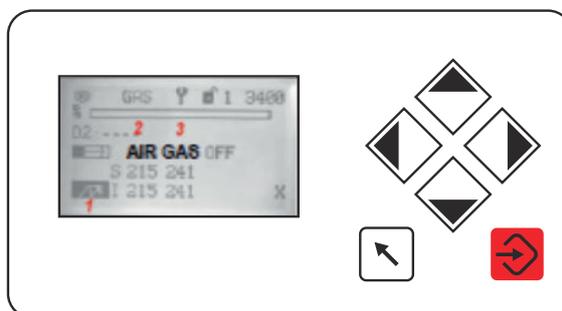


Air & gas position at burner's ignition

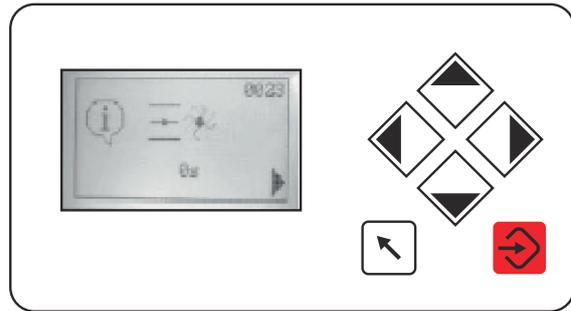
- 1 ignition position
- 2 air servomotor position (digit)
- 1 gas servomotor position (digit)



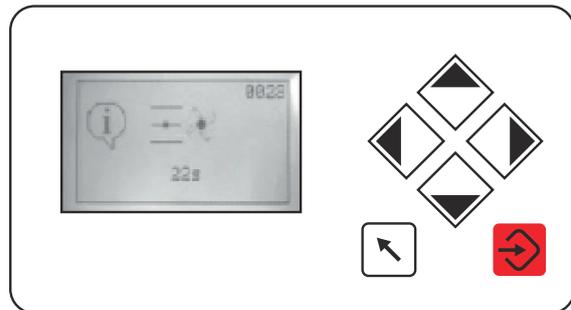
VALUES VARY FROM BURNER TO BURNER



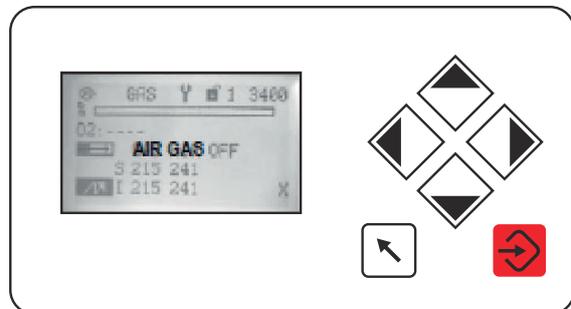
Close the thermostat the burner starts.



Pre-purge.

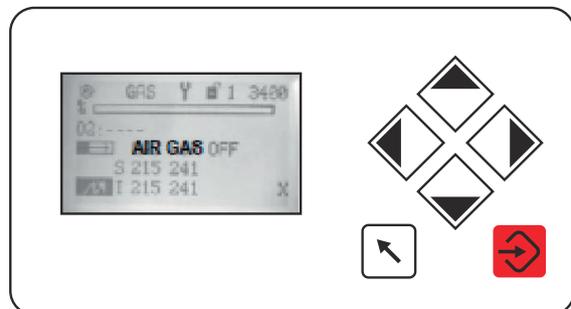


The controller moves the servomotors to the ignition position and excites the ignition transformer.



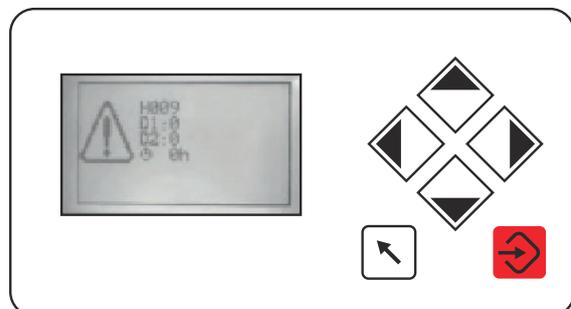
If the burner starts with those settings, this page will appear:

If the burner does not start with those settings the chapter "SETTING THE IGNITION POINT WITH BURNER IN STAND-BY"

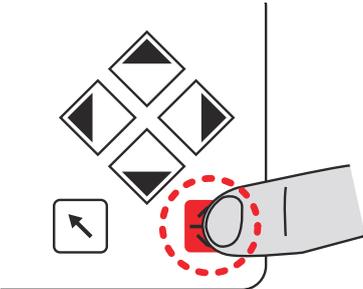


SETTING THE IGNITION POINT WITH BURNER IN STAND BY

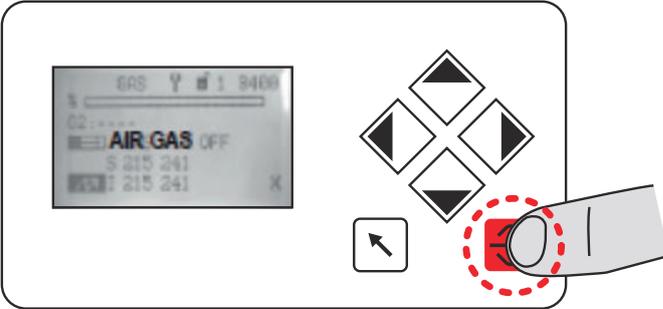
In case of troubles, the burner will go on lock?out mode and the reason will be indicated on the display.



Check the lock code & press ENTER to unlock.



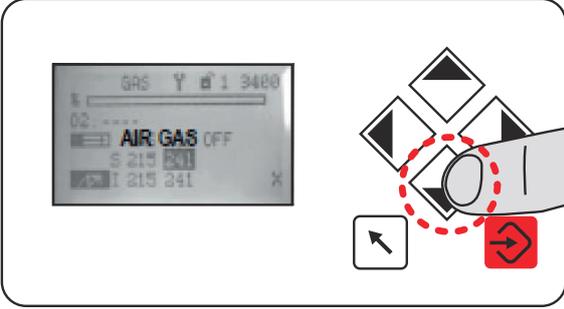
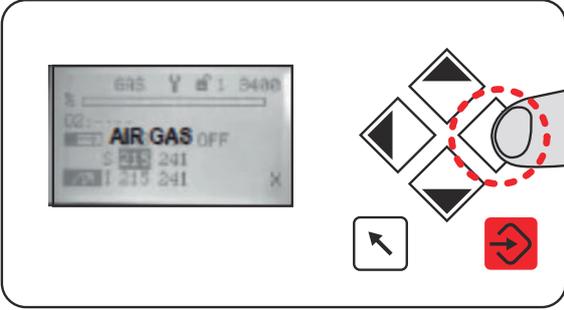
Press ENTER to modify the positions (burner in stand-by)



Click up to increase the gas opening position or down to decrease it.

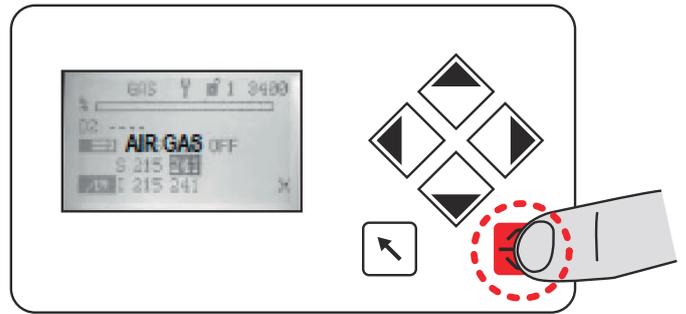


Clickup to increase the air opening position or down to decrease it.



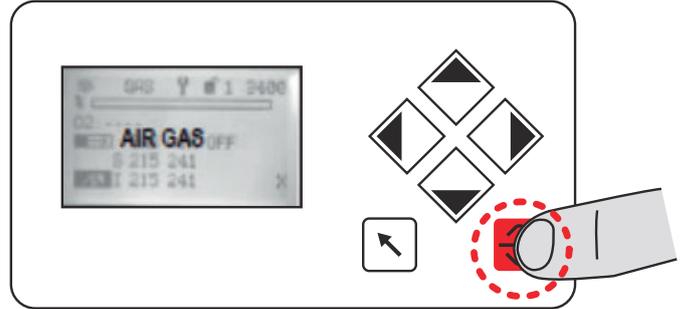
Press ENTER to save the new settings.

CLOSE THE THERMOSTAT LINE

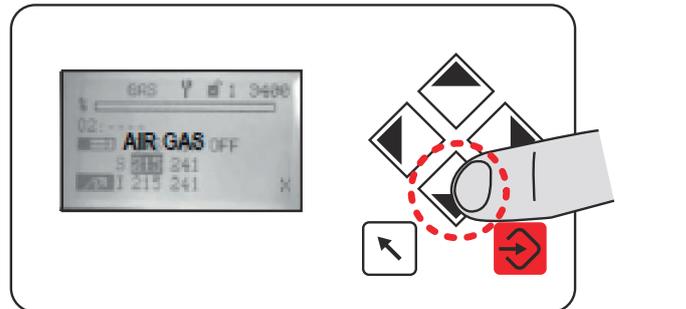


BURNER OPERATING: SETTING PARAMETERS

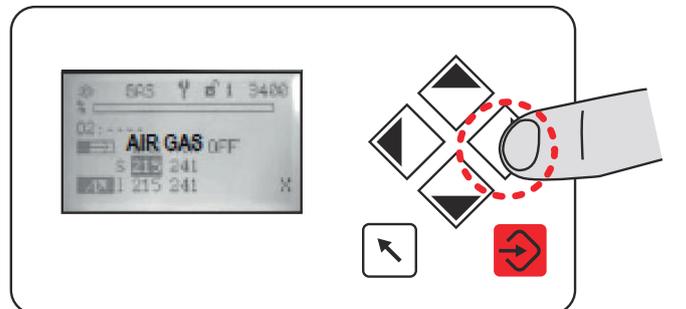
Check the combustion quality (with a flue gas analyzer). To modify the combustion valves and adjust servomotors position (gas and air), press ENTER.



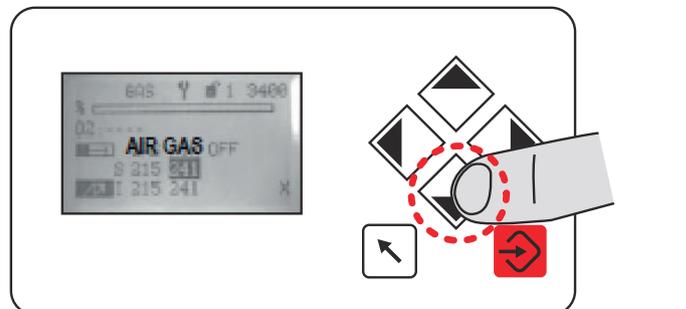
Click up to increase the gas opening position or down to decrease it.



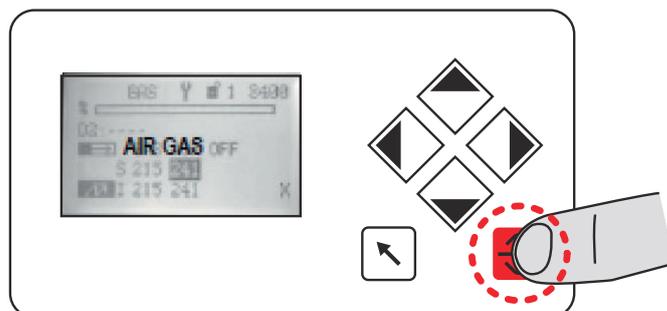
Right click to move from gas servomotor adjustment to air servomotor adjustment.



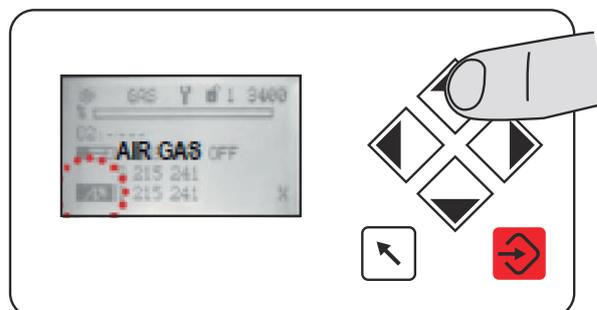
Click up to increase the air opening position or down to decrease it.



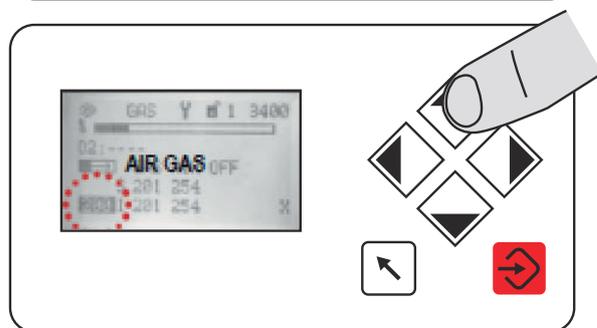
Press ENTER to save the new settings.



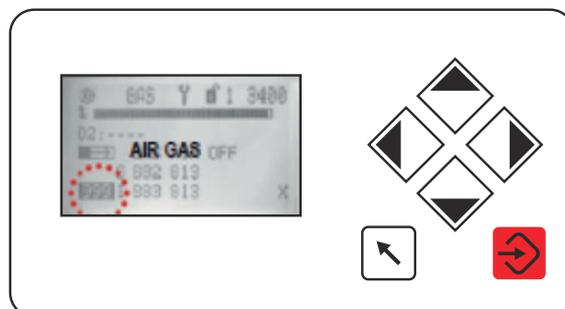
Click up to quit the ignition position.



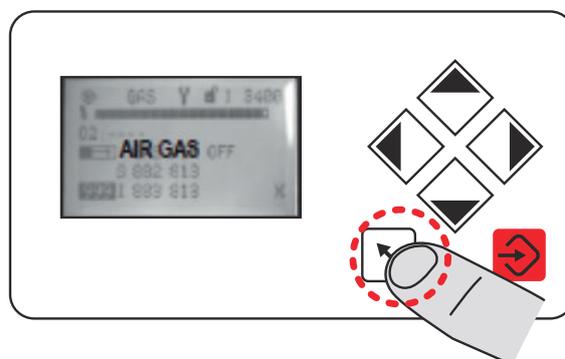
Check the combustion quality in all positions (from minimum to maximum output) and adjust the gas and air setting if necessary (as indicated on chapter "SETTING THE IGNITION POINT WITH BURNER IN STAND?BY").



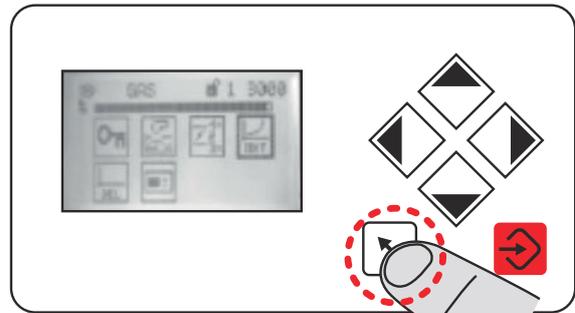
Set the maximum load position 999, according to the maximum output required by the boiler. If necessary, set the inlet gas pressure (at the exit of the gas pressure reducer). Check the output combustible and the quality of combustion in all positions and adjust gas and air if necessary (see chapter "SETTING THE IGNITION POINT WITH BURNER IN STAND?BY").



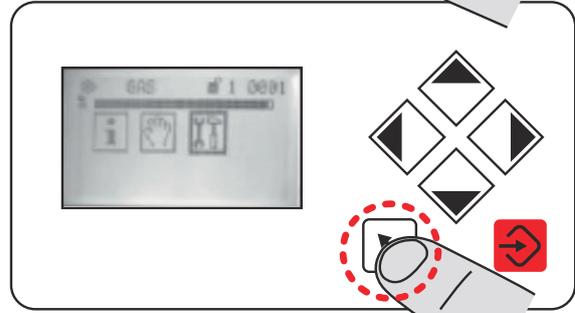
Press EXIT to quit the combustion settings.



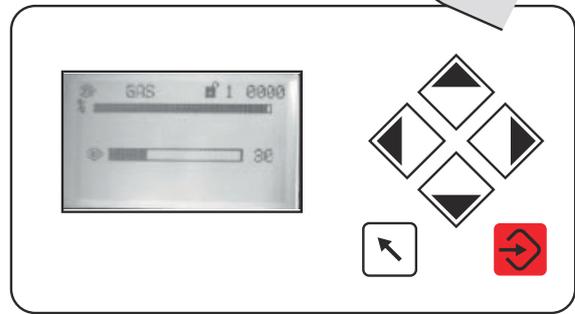
Press EXIT again to quit main menu.



Press EXIT again to quit settings.



The burner runs now in automatic mode.



In case of troubles, the burner will go on lock-out mode and thereason will be indicated on the display.

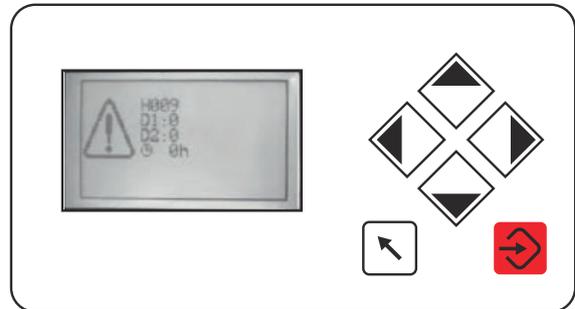
Example:

H009 – lock-out code

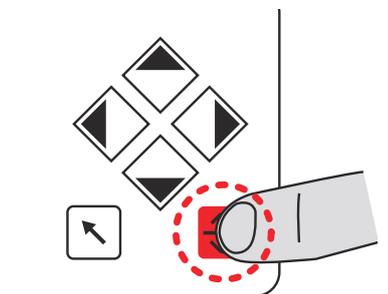
D1 - diagnostic 1

D2 - diagnostic 2

xxh - operation hours



Check the lock code & press ENTER to unlock.



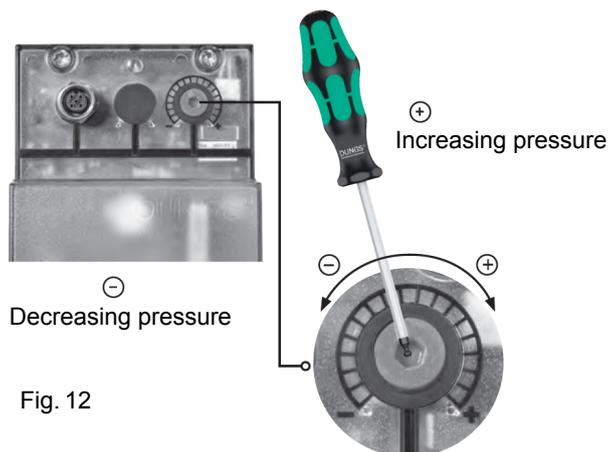
If the ignition setting is not good enough (e.g. too much air), the burner cannot start. In that case adjust again the ignition point see chapter “SETTING THE BURNER CURVE”.

Otherwise make sure that no other reason may cause the ignition failure.



CAUTION! The fuel air calibration procedure is the same for both gas and diesel. In the display will be indicated Gas or Diesel.

MultiBloc MBE Regulation VD-R whith PS



Setting scale is „Not“ linear! Various sensors available. Output pressure according to sensor's measuring range.



Adjust the outlet pressure to the value specified by the burner or equipment manufacturer!



While making outlet pressure adjustments, do not exceed a value that creates a hazardous condition to the burner!

Fig. 12

ATTENTION: To set the outlet pressure of the VD-R regulator, act on the adjustment ring nut (Fig. 10). The position of the indicator in the dial indicates the value of the outlet pressure calculated as a percentage of the full scale of the PS sensor (Fig. 11)

Outlet pressure	MIN	10%	25%	50%	75%	MAX
PS-10/40	4 mbar 0,4 kPa 2 "w.c.	10 mbar 1,0 kPa 4 "w.c.	25 mbar 2,5 kPa 10 "w.c.	50 mbar 5,0 kPa 20 "w.c.	75 mbar 7,5 kPa 30 "w.c.	100 mbar 10,0 kPa 40 "w.c.
PS-50/200	20 mbar 2,0 kPa 8 "w.c.	50 mbar 5,0 kPa 20 "w.c.	125 mbar 12,5 kPa 50 "w.c.	250 mbar 25,0 kPa 100 "w.c.	375 mbar 37,5 kPa 150 "w.c.	500 mbar 50,0 kPa 200 "w.c.

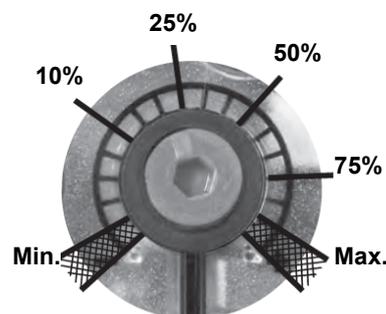


Fig. 13

Adjusting output pressure for positive pressure systems (requires PS-10/40 or PS-50/200):

Pressure taps MultiBloc MBE

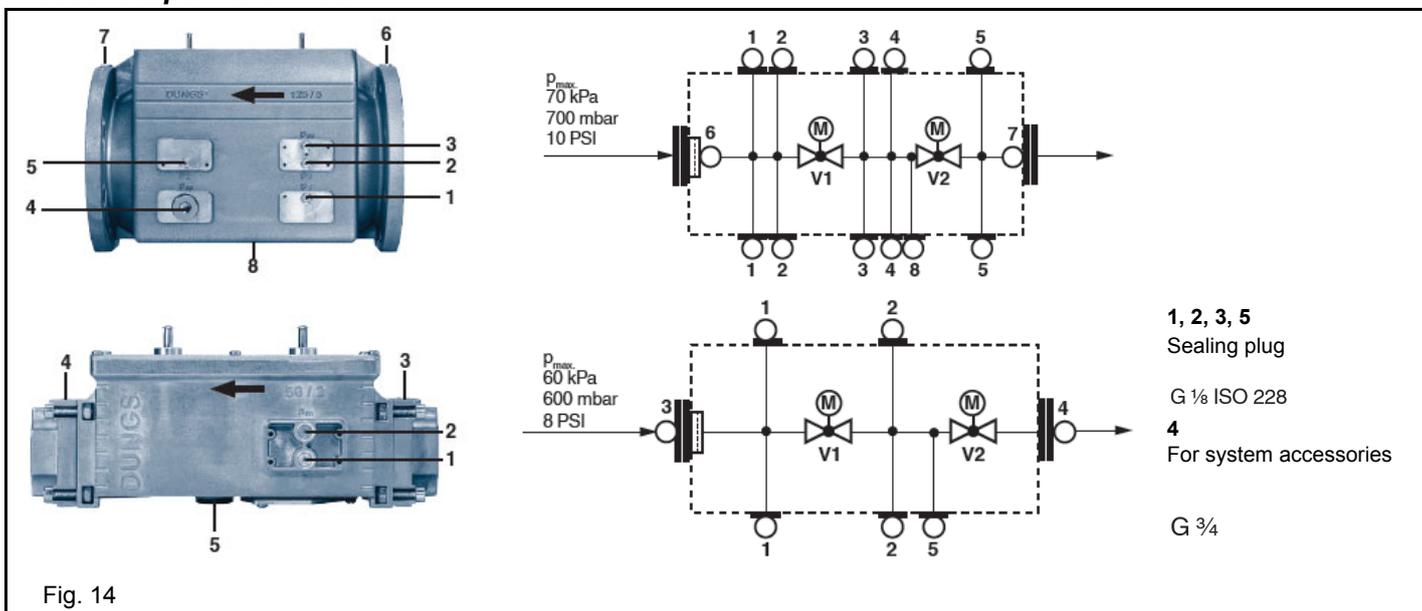


Fig. 14

Gas valveversion with SKP2 (built-in pressure stabilizer)

To increase or decrease gas pressure, and therefore gas flow rate, remove the cap **T** and use a screwdriver to adjust the regulating screw **VR**. Turn clockwise to increase the flow rate, counterclockwise to reduce it.



Calibration air and gas pressure switches

The **air pressure switch** locks the control box if the air pressure is not the one requested. If it happens, unlock the burner by means of the control box unlock pushbutton, placed on the burner control panel.

The **gas pressure switches** check the pressure to avoid the burner operate when the pressure value is not in the requested pressure range.



Calibration of PGMIN/LT gas pressure switch (proving system and minimum gas pressure)

As for the gas pressure switch calibration, proceed as follows:

- Be sure that the filter is clean.
- Remove the transparent plastic cap.
- While the burner is operating at the maximum output, test the gas pressure on the pressure port of the minimum gas pressure switch.
- Slowly close the manual cutoff valve (placed upstream the pressure switch, see gas train installation diagram), until the detected pressure is reduced by 50%. Pay attention that the CO value in the flue gas does not increase: if the CO values are higher than the limits laid down by law, slowly open the cutoff valve as to get values lower than these limits.
- Check that the burner is operating correctly.
- Clockwise turn the pressure switch adjusting ring nut (as to increase the pressure value) until the burner stops.
- Slowly fully open the manual cutoff valve.
- Refit the transparent plastic cover on the pressure switch.

Calibration the maximum gas pressure switch (when provided)

To calibrate the maximum pressure switch, proceed as follows according to its mounting position:

- remove the pressure switch plastic cover;
- if the maximum pressure switch is mounted upstream the gas valves: measure the gas pressure in the network, when flame is off; by means of the adjusting ring nut **VR**, set the value read, increased by the 30%.
- if the maximum pressure switch is mounted downstream the “gas governor-gas valves” group and upstream the butterfly valve: light the burner, adjust it according to the procedure in the previous paragraph. Then, measure the gas pressure at the operating flow rate, downstream the “gas governor-gas valves” group and upstream the butterfly valve; by means of the adjusting ring nut **VR**, set the value read on step 2, increased by the 30%;
- replace the plastic cover.

Calibration of air pressure switch

To calibrate the air pressure switch, proceed as follows:

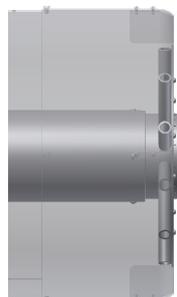
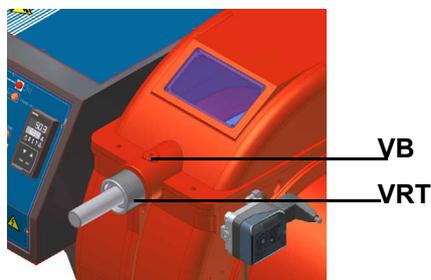
- Remove the transparent plastic cap.
- Once air and fuel setting have been accomplished, startup the burner.
- During the pre-purge phase of the operation, turn slowly the adjusting ring nut **VR** in the clockwise direction (to increase the adjusting pressure) until the burner lockout, then read the value on the pressure switch scale and set it to a value reduced by 15%.
- Repeat the ignition cycle of the burner and check it runs properly.
- Refit the transparent plastic cover on the pressure switch.

Adjusting the combustion head



Attention! if it is necessary to change the head position, repeat the air and fuel adjustments described above.

The combustion head position affects the flame stability. The diffuser position must be set during the commissioning according to the regulation needs. The diffuser position is factory set as shown in figure "A" ($x = 10$ mm). If different settings are required, it is possible to change the position: loosen the VB screw and slightly move the combustion head backwards, turning clockwise the knob VRT. Fasten VB screw when the adjustment is accomplished.

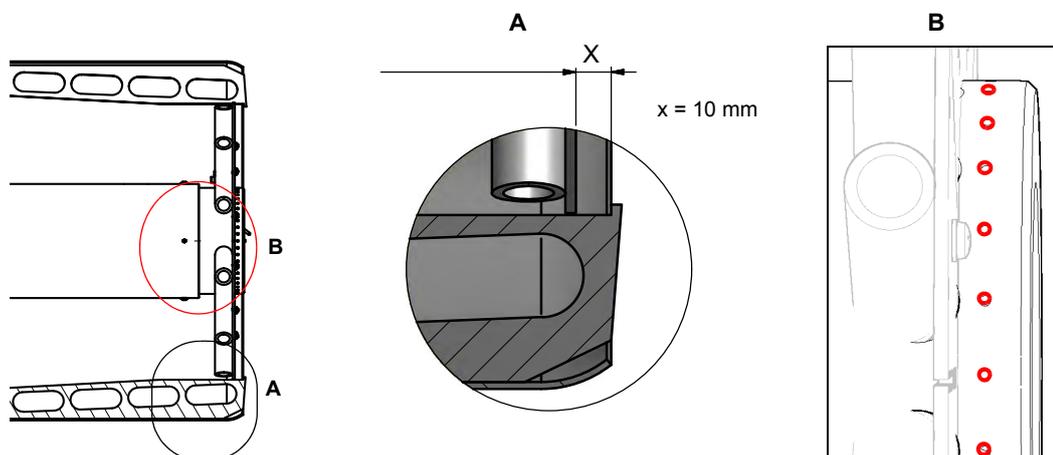


"all-ahead" position



"all-backwards" head position

Depending on the boiler application, it is possible to act on the holes (figure B) to improve the flame stability and NO_x, CO emission values. If necessary, close/open the holes in figure "B" using the screws kit given with the burner.



CAUTION: perform these adjustments once the burner is turned off and cooled.

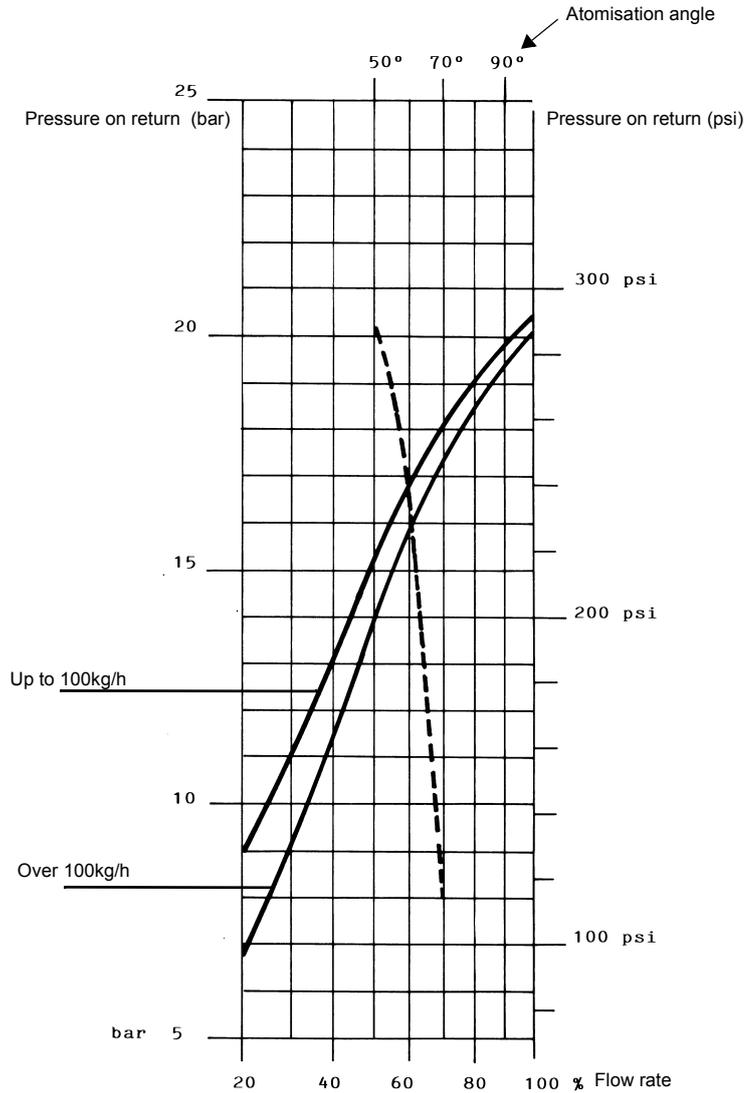
Adjustment procedure for light oil operation

The light oil flow rate can be adjusted choosing a by-pass nozzle that suits the boiler/utilisation output and setting the delivery and return pressure values according to the ones quoted on the below diagrams.

FLUIDICS NOZZLE: REFERENCE DIAGRAM (INDICATIVE ONLY)

DIMENSIONS	FLOW RATE kg/h		Indicative pressure on return (bar)
	Min	Max	
40	13	40	19
50	16	50	22
60	20	60	20
70	23	70	23
80	26	80	23
90	30	90	22
100	33	100	22
115	38	115	21
130	43	130	22
145	48	145	21
160	53	160	21
180	59	180	22
200	66	200	21
225	74	225	22
250	82	250	22
275	91	275	22
300	99	300	23
330	109	330	23
360	119	360	22
400	132	400	22
450	148	450	22
500	165	500	22
550	181	550	22
600	198	600	23
650	214	650	23
700	231	700	23
750	250	750	23
800	267	800	22

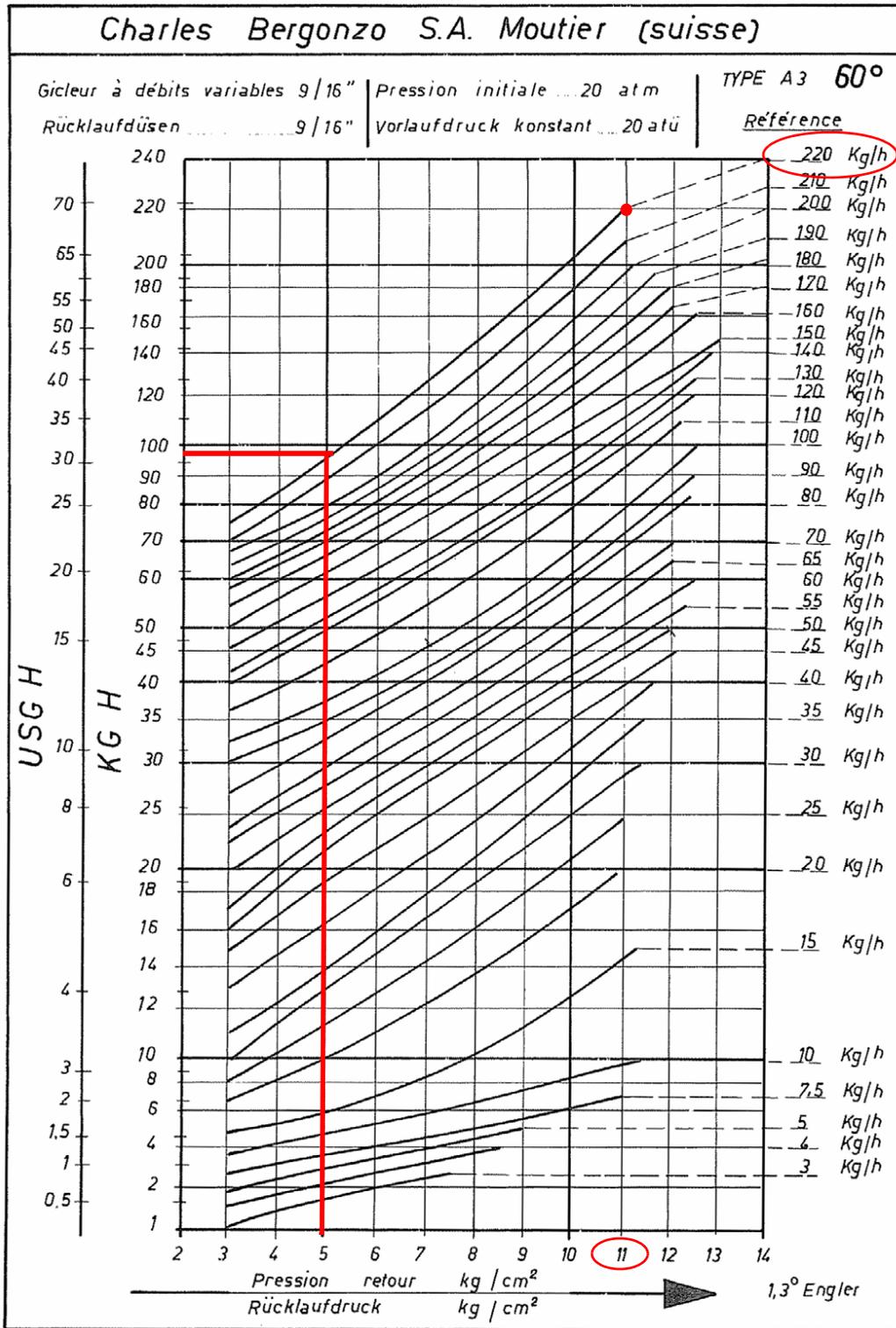
Tab. 1



----- Atomisation angle according to the return pressure
 ——— % Flow rate
 viscosity at nozzle = 5 cSt



ATTENTION! To achieve the maximum flow rate close completely the return line.



Example (Bergonzo): if a 220kg/h flow rate BERGONZO nozzle is provided, set the return pressure at 11bar, supply at 20bar on the delivery to get a 220kg/h flow rate. If the return pressure needed is 5bar, instead, act on the **V** adjusting screw on the pressure governor. The flow rate will then be about 95kg/h (see the example showed on the Bergonzo diagram).

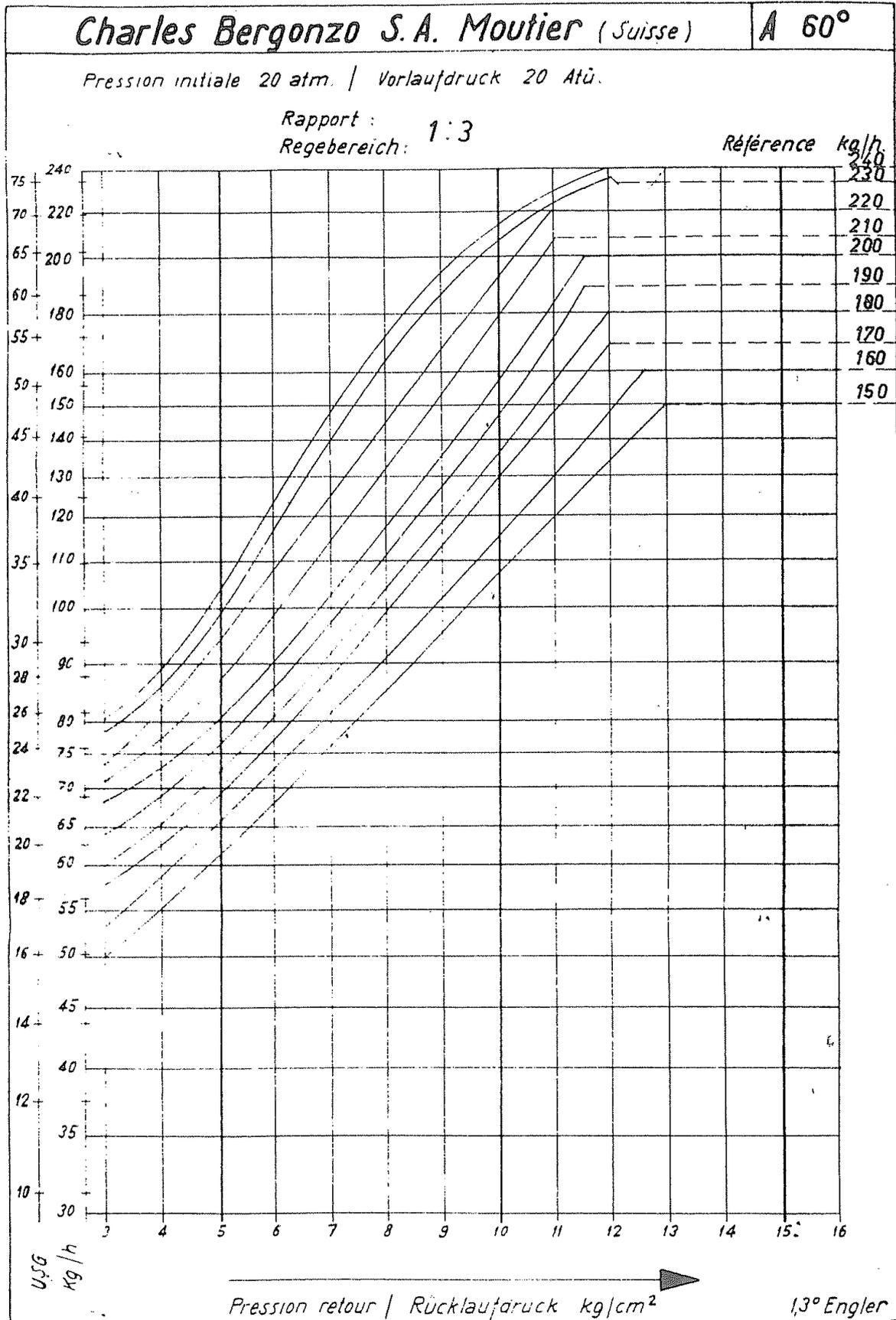


Fig. 15

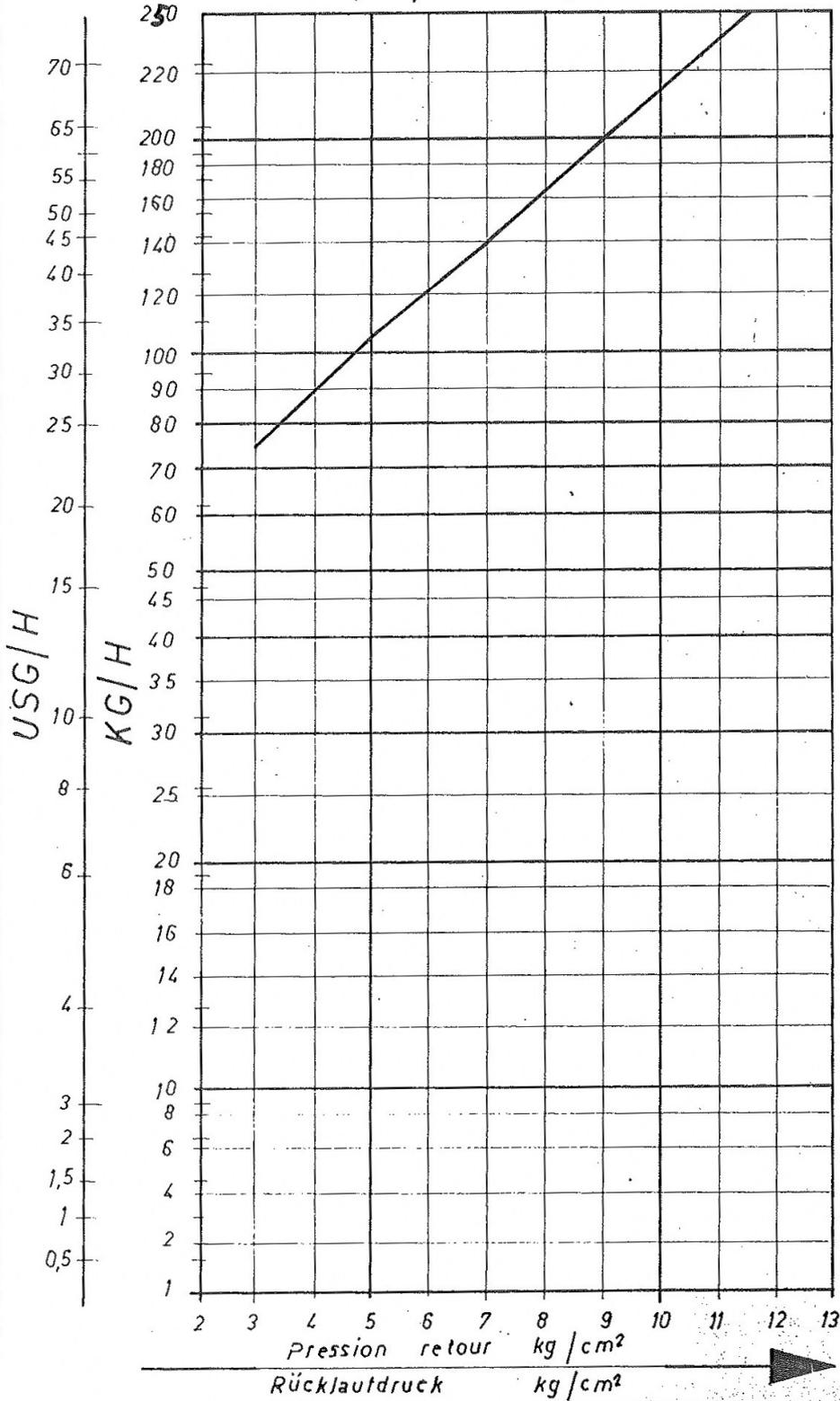
Charles Bergonzo S.A. Moutier (suisse)

Gicleurs à retour... 9/16" | Pression initiale 20 atm
 Rücklaufdüsen..... 9/16" | Vorlaufdruck konstant... 20 atü

TYPE A3

Référence

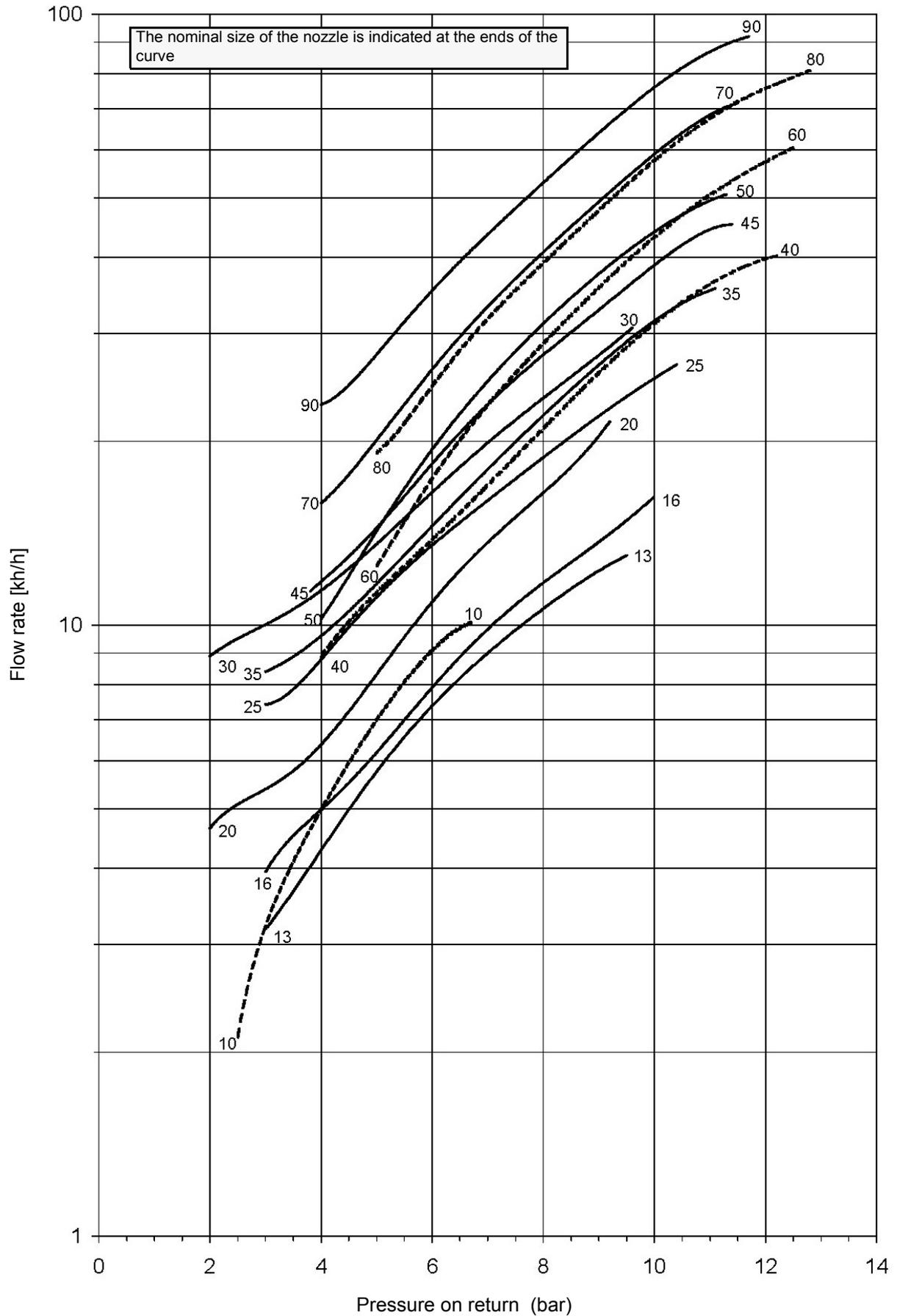
250 Kg/h
 60°



Engler
 1,3°

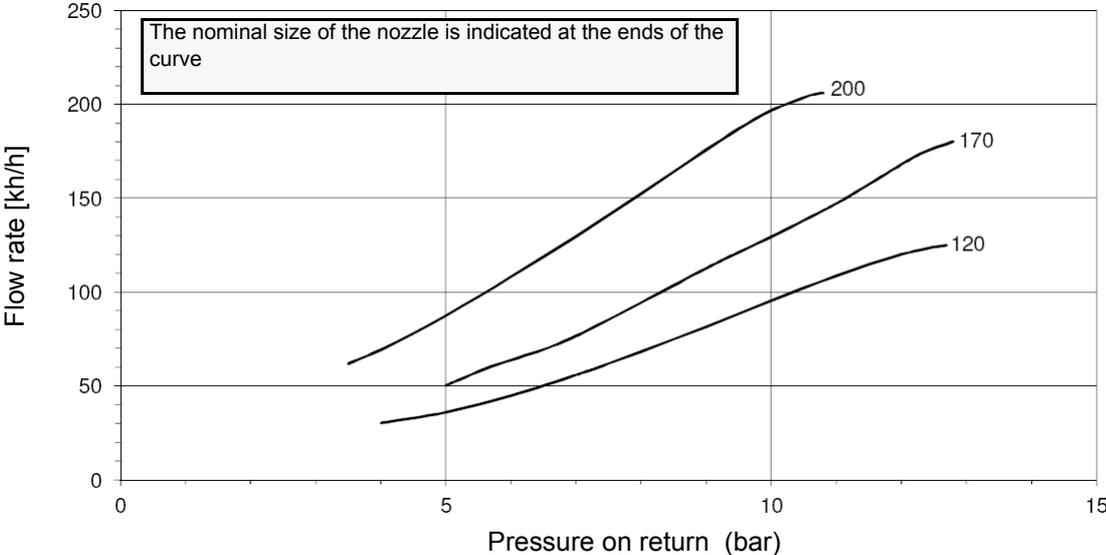
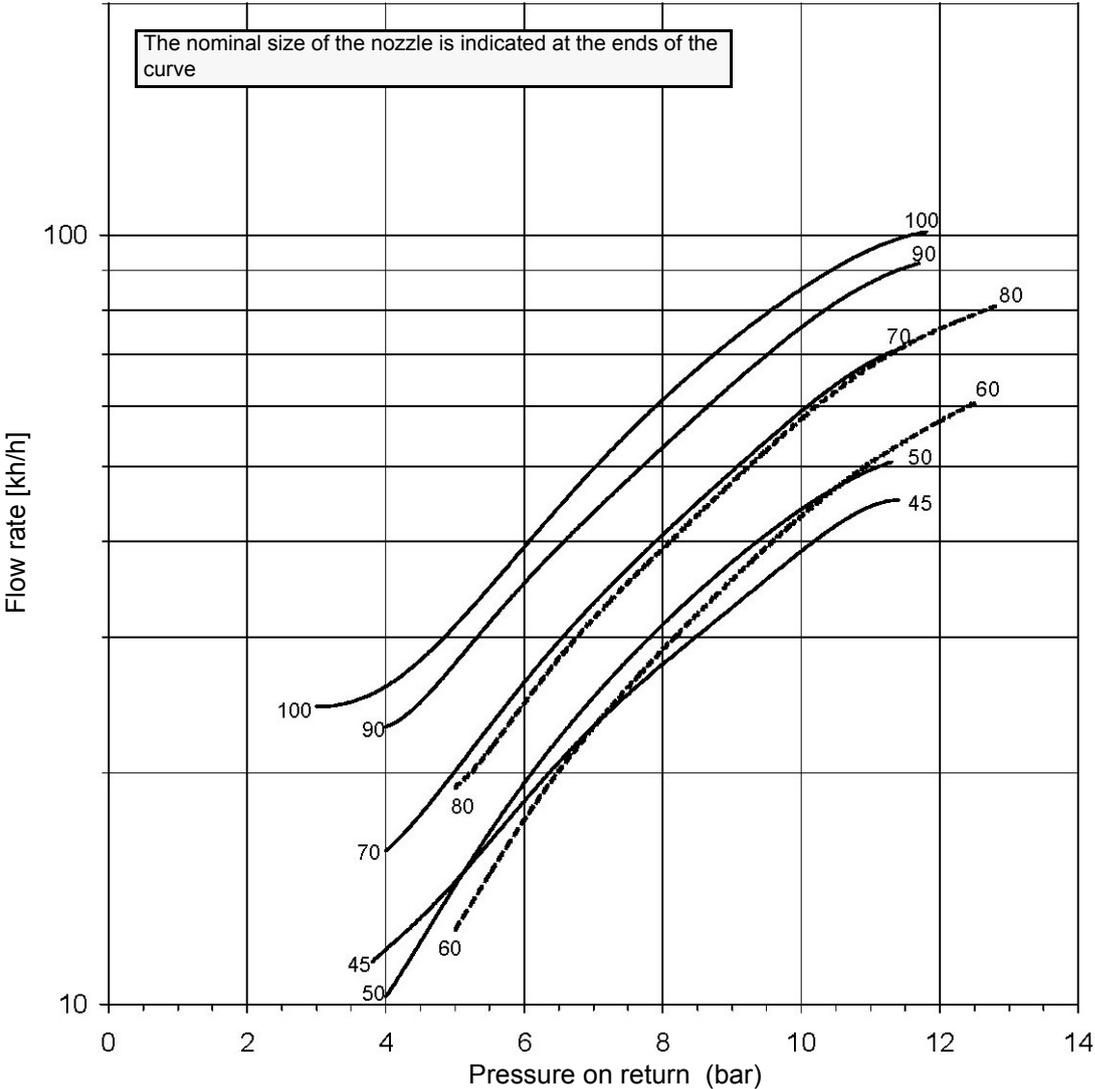
FLUIDICS KW3...60°

NOZZLE SUPPLY PRESSURE = 20 bar. VISCOSITY AT NOZZLE = 5 cSt



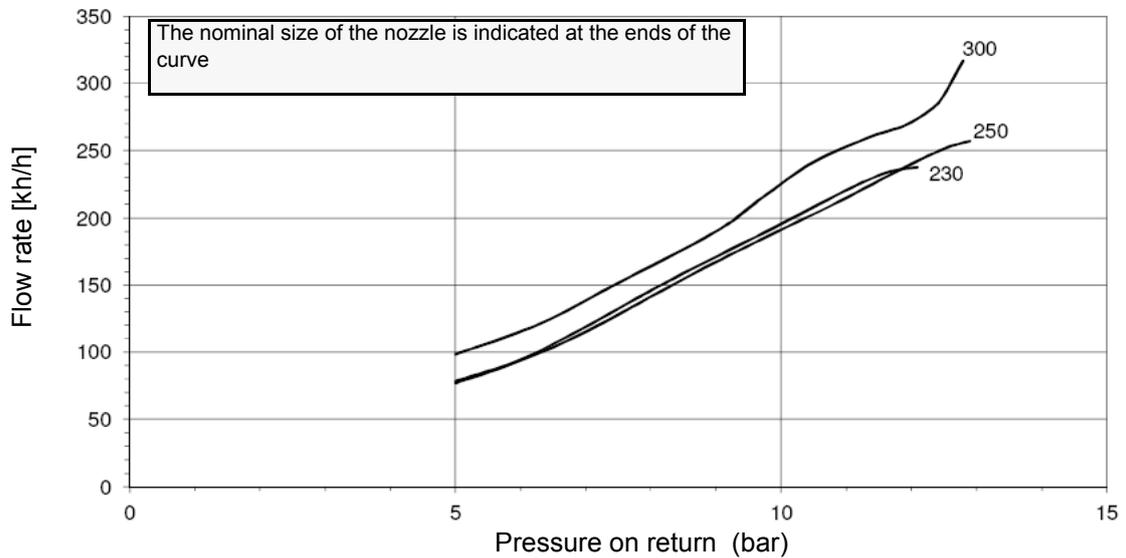
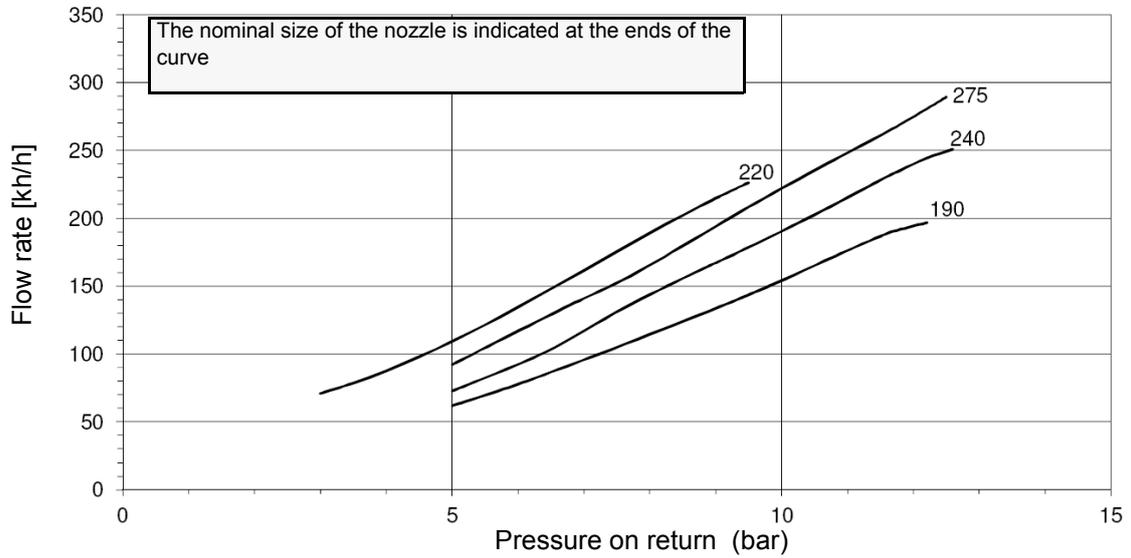
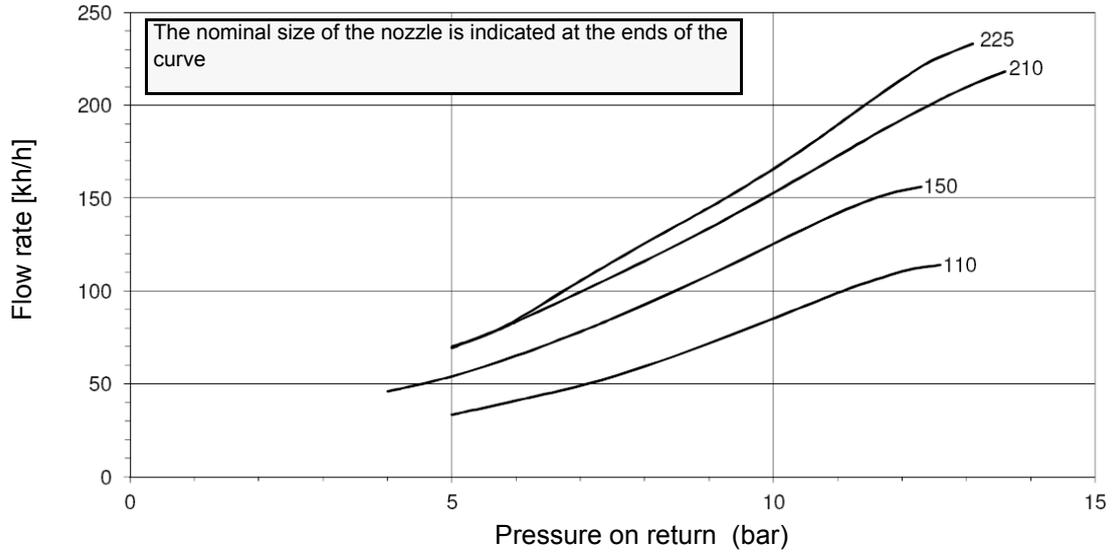
FLUIDICS KW3...60°

NOZZLE SUPPLY PRESSURE = 20 bar. VISCOSITY AT NOZZLE = 5 cSt



FLUIDICS KW3...60°

NOZZLE SUPPLY PRESSURE = 20 bar. VISCOSITY AT NOZZLE = 5 cSt



Oil Flow Rate Settings

- 1 Once the air and gas flow rates are adjusted, turn the burner off, switch to the oil operation (OIL, on the burner control panel).
- 2 with the electrical panel open, prime the oil pump acting directly on the related **CP** contactor (see next picture): check the pump motor rotation and keep pressing for some seconds until the oil circuit is charged;



- 3 bleed the air from the **M** pressure gauge port (Fig. 16) by loosening the cap without removing it, then release the contactor.

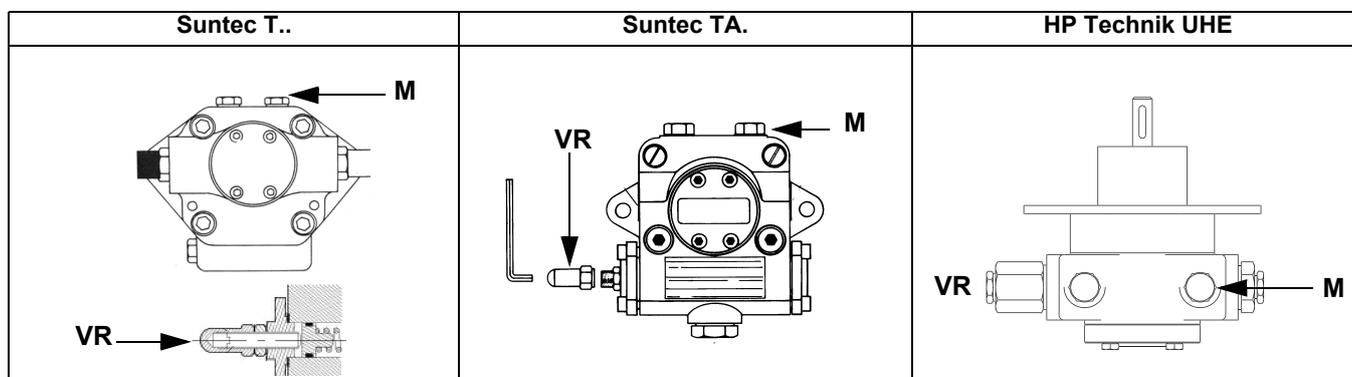


Fig. 16

- 4 As for setting the fuel/air ratio curve, see the LMV related manual.
- 5 Only if necessary, adjust the supply pressure as follows (see related paragraph); insert a pressure gauge into the port shown on Fig. 17 and act on the pump adjusting screw **VR** (see Fig. 16) as to get the nozzle pressure at 20bar (Monarch or Fluidics nozzles - see page 38-38).

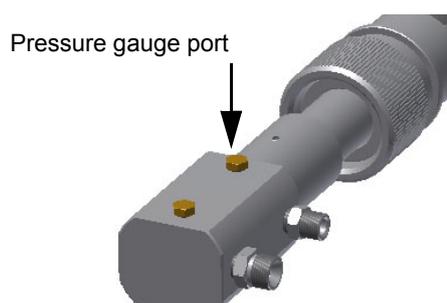


Fig. 17



Fig. 18

- 6 In order to get the maximum oil flow rate, adjust the pressure (reading its value on the **PG** pressure gauge) without changing the air flow rate set during the gas operation adjustments (see previous paragraph), checking always the combustion parameters. Turn the burner off; then start it up again. If the adjustment is not correct, repeat the previous steps.

Minimum oil pressure switch (when provided)

The minimum oil pressure switch on the inlet line, checks that the pressure does not drop below a default value. The pressure switch must be set, say, at 10% under the pressure at the nozzle.

Maximum oil pressure switch

The oil pressure switch on the return line, checks that the pressure does not exceed a default value. This value must not be higher than the maximum acceptable pressure on the return line (this value is reported on the specification table). A pressure change on the return line could affect the combustion parameters: for this reason, the pressure switch must be set, say, at 20% over the pressure recorded during the combustion adjustment. The factory setting is 4 bar.

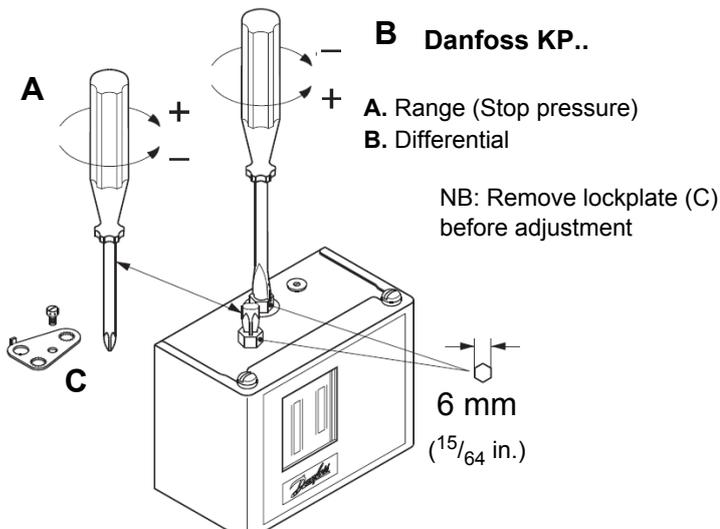
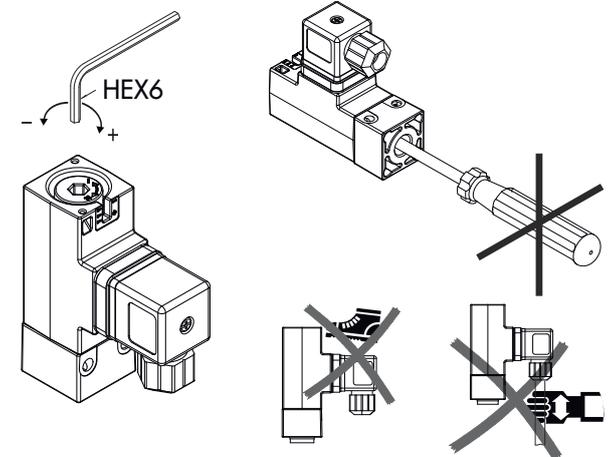
It is recommended to verify that the combustion parameters are within the range of acceptable values even against a pressure variation that gets close to the limit of the pressure switch.

This check should be carried out along the whole range of the burner output.

In case of unacceptable values, reduce from 20% to 15% the overpressure; later on, repeat the adjustments described above.

Oil pressure switch adjustment

Follow the below instruction, according to the pressure switch installed.

**Trafag Picostat 9B4..**

PART IV: MAINTENANCE



WARNING: ALL OPERATIONS ON THE BURNER MUST BE CARRIED OUT WITH THE MAINS DISCONNECTED AND THE FUEL MANUAL CUTOFF VALVES CLOSED!
ATTENTION: READ CAREFULLY THE “WARNINGS” CHAPTER AT THE BEGINNING OF THIS MANUAL.

At least once a year carry out the maintenance operations listed below. In the case of seasonal servicing, it is recommended to carry out the maintenance at the end of each heating season; in the case of continuous operation the maintenance is carried out every 6 months.

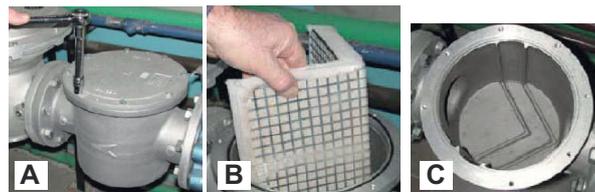
ROUTINE MAINTENANCE

- Check and clean the cartridge of the fuel filter, replace it if necessary;
- carefully check the fuel flexible hoses for leaks;
- check and clean the filter on the fuel pump: filter must be thoroughly cleaned at least once in a season to ensure correct working of the fuel unit. To remove the filter, unscrew the four screws on the cover. When reassemble, make sure that the filter is mounted with the feet toward the pump body. If the gasket between cover and pump housing should be damaged, it must be replaced;
- remove, check and clean the combustion head;
- check the ignition electrodes and their ceramic insulators, clean, adjust and replace if necessary;
- remove and clean the oil nozzles (IMPORTANT: do not clean the nozzles using metallic or sharp utensils, use only solvents or steam); at the end of maintenance operations, refit the burner, turn it on and check the combustion. If in doubt, replace the defective nozzle/s. In case of intensive use of the burner, the nozzles must be replaced at the end of the working season;
- examine and clean the detection electrode/photoelement (according to the burner models), replace it if necessary, in case of doubt, check the detection circuit, after the burner start-up;
- clean and grease levers and rotating parts.

Gas filter maintenance

To clean or remove the filter, proceed as follows:

- 1 remove the cap unscrewing the fixing screws (A);
- 2 remove the filtering cartridge (B), clean it using water and soap, blow it with compressed air(or replace it, if necessary)
- 3 replace the cartridge in its proper position taking care to place it inbetween the guides as not to hamper the cap replacement;
- 4 be sure to replace the “O” ring into its place (C) and replace the cover fastening by the proper screws (A).



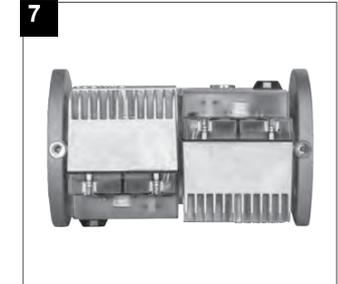
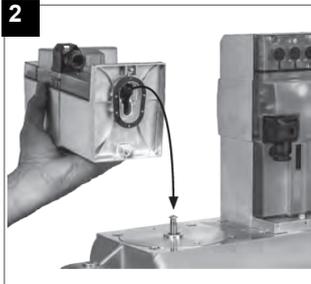
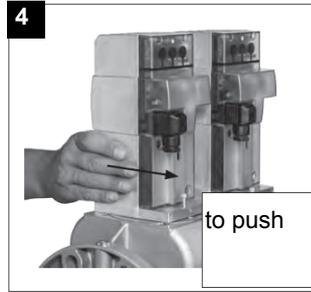
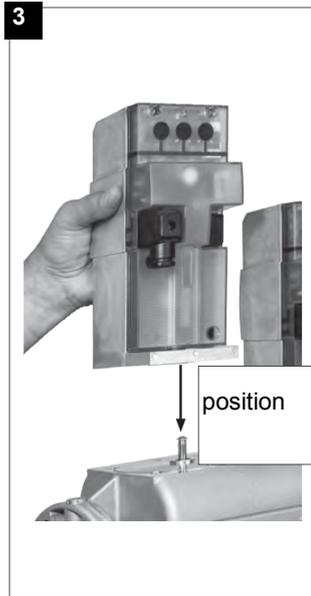
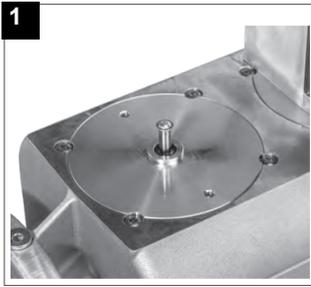
WARNING: Before opening the filter, close the manual cutoff valve downstream the filter and bleed the gas; check that inside the filter there is no pressurised gas.

Light oil filter maintenance



For correct and proper servicing, proceed as follows:

- 1 cutoff the required pipe section;
- 2 unscrew the filter cup;
- 3 remove the filtering cartridge, wash it with gasoline;if necessary, replace it;check the tightening O-rings and replace them if necessary;
- 4 replace the cup and restore the pipe line.

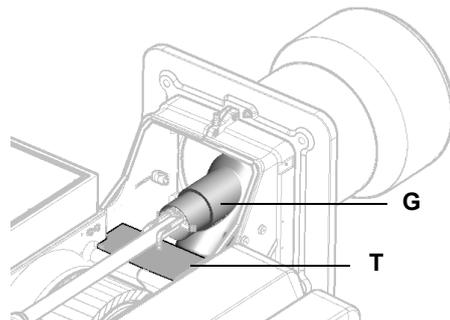
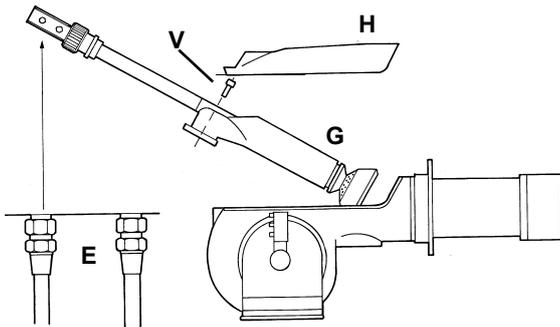
MultiBloc MBEMultiBloc VD Mounting

1. Position VD on VB, fig. 2+3.
2. Slide VD forward up to the stop, fig. 4.
3. Screw VD on with 2 M5 screws for each, max. 5 Nm/44 in.-lb., fig. 5/6.
4. VD can be mounted rotated by 180°, fig. 7.

Removing the combustion head

- 1 Remove the top H.
- 2 Remove the **UV** detector out of its housing: disconnect electrode cables and the light oil flexible hoses.
- 3 Loosen the screws **V** holding the gas manifold **G**, loosen the connectors **E**.
- 4 Some models are provided with the **T** baffle. Move the gas manifold ahead and remove the baffle.
- 5 Pull out the complete group as shown in the picture below.
- 6 Clean the combustion head by means of a vacuum cleaner; scrape off the scale by means of a metallic brush.

Note: to replace the combustion head, reverse the operations described above.



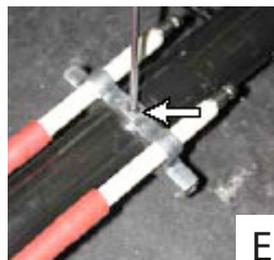
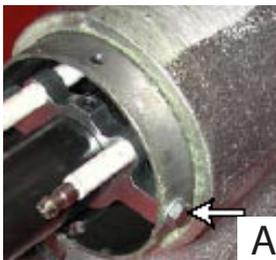
Replacing the ignition electrodes



ATTENTION: avoid the ignition and detection electrodes to contact metallic parts (blast tube, head, etc.), otherwise the boiler's operation would be compromised. Check the electrodes position after any intervention on the combustion head.

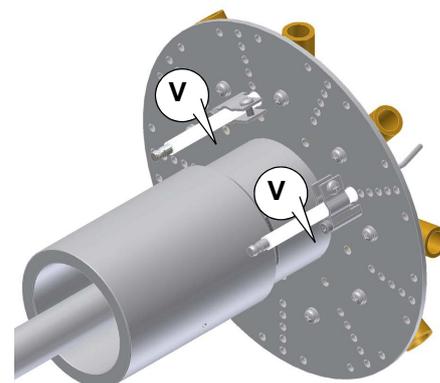
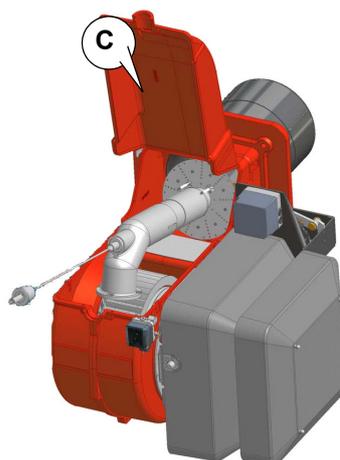
To replace the ignition electrodes, proceed as follows:

- 1 remove the burner cover;
- 2 loose the nuts that fasten the electrodes group to the combustion head (A);
- 3 disconnect the electrodes cables (B);
- 4 loose the security dows of the adjusting ring nut (C);
- 5 shift the electrodes group back to the outside and remove the combustion head (D);
- 6 loose the screw of th eignition electrodes support (E);
- 7 remove the electrodes and replace them paying attention to the measures showed in figure (F-G);
- 8 reassemble the burner by flowing the procedure in the reversed order.



To replace the electrodes, proceed as follows:

- 1 remove the burner cover **C**;
- 2 disconnect the electrodes cables;
- 3 remove the combustion head referring to paragraph "Removing the combustion head";
- 4 unscrew **VE** screws that fasten the electrodes (see next pictures)
- 5 remove the electrodes and replace them referring to the measures indicated in the previous paragraph;
- 6 reconnect the electrodes cables;
- 7 replace the combustion head;
- 8 replace the burner cover.



Cleaning/replacing the electrodes

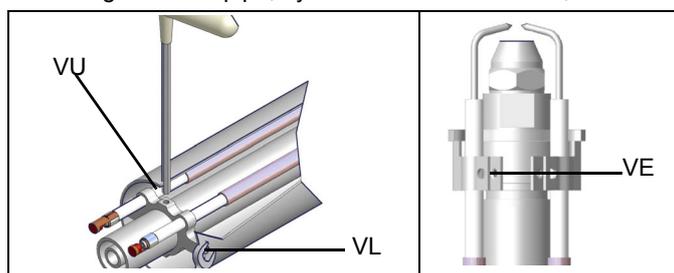


ATTENTION: avoid the electrodes to get in touch with metallic parts (blast tube, head, etc.), otherwise the boiler operation would be compromised. Check the electrodes position after any intervention on the combustion head.

To remove the oil gun, proceed as follows:

- 1 remove the combustion head as described on the prevoius paragraph;
- 2 loosen the **VL** screw and remove the oil gun and the electrodes: check the oil gun, replace it if necessary;
- 3 after removing the oil gun, unscrew the nozzle and replace it if necessary;
- 4 in order to replace the electrodes, unscrew the **VE** fixing screws and remove them: place the new electrodes being careful to observe the measures showed on pag.: reassemblbe following the reversed procedure.

Caution: adjust the nozzle position according to the air pipe, by means of the **VU** screw, ance the **VL** screw is fastened.



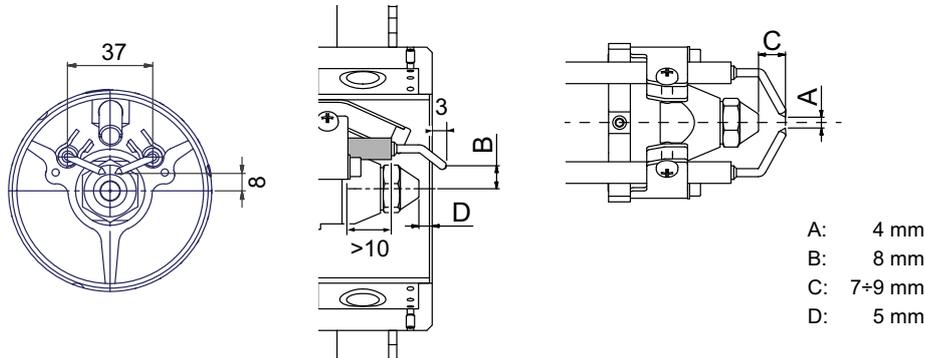
Electrodes Adjustment

Important Note: Check the ignition and detection electrodes after removing/adjusting the combustion head.



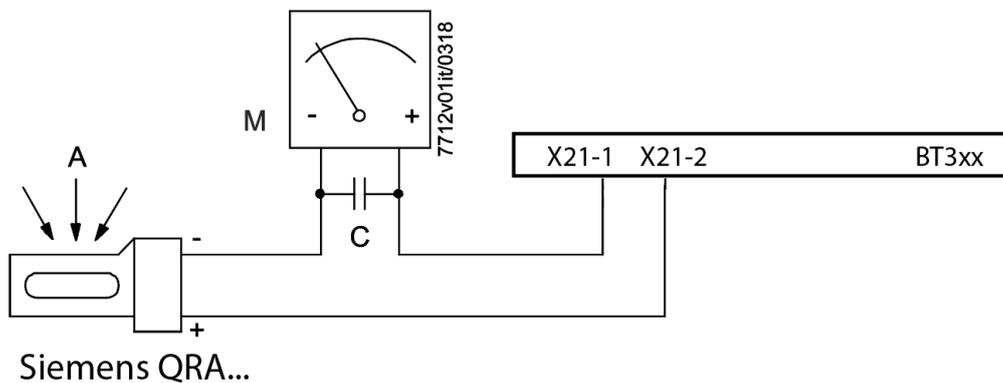
ATTENTION: avoid the ignition and detection electrodes to contact metallic parts (blast tube, head, etc.), otherwise the boiler's operation would be compromised. Check the electrodes position after any intervention on the combustion head.

Adjust the electrodes position, according to the quotes shown on the next picture



Checking the detection current

To check the detection signal follow the scheme in the picture below. If the signal is less than the value indicated, check the position of the detection electrode or detector, the electrical contacts and, if necessary, replace the electrode or the detector.



Flame detection probe

To clean/replace the detection photocell, proceed as follows:

- 1 Disconnect the system from the electrical power supply.
 - 2 Shut off the fuel supply;
 - 3 remove the photocell from its slot (see next figure);
 - 4 clean the bulbe if dirty, taking care not to touch it with bare hands;
 - 5 if necessary, replace the bulb;
- replace the photocell into its slot.



Burner service term

- In optimal operating conditions, and with preventive maintenance, the burner can last up to 20 years.
- Upon expiry of the burner service term, it is necessary to carry out a technical diagnosis and, if necessary, an overall repair.
- The burner status is considered to be at its limit if it is technically impossible to continue using it due to non-compliance with safety requirements or a decrease in performance.
- The owner makes the decision whether to finish using the burner, or replacing and disposing of it based on the actual state of the appliance and any repair costs.
- The use of the burner for other purposes after the expiry of the terms of use is strictly prohibited.

Seasonal stop

To stop the burner in the seasonal stop, proceed as follows:

- 1 turn the burner main switch to 0 (Off position)
- 2 disconnect the power mains
- 3 close the fuel valve of the supply line

Burner disposal

In case of disposal, follow the instructions according to the laws in force in your country about the "Disposal of materials".

WIRING DIAGRAMS

Refer to the attached wiring diagrams.

WARNING

- 1 - Electrical supply 230V / 400V 50Hz 3N a.c.
- 2 - Do not reverse phase with neutral
- 3 - Ensure burner is properly earthed
- 4 - Refer to the attached document "RECOMMENDATIONS FOR LMV5x CONNECTIONS"

TROUBLESHOOTING GUIDE - Gas operation

BURNER DOESN'T LIGHT	* No electric power supply	* Wait until power supply is back
	* Main switch open	* Close the switch
	* Thermostats open	* Check set points and thermostat connections
	* Bad thermostat set point or broken thermostat	* Set or replace the thermostat
	* No gas pressure	* Restore gas pressure
	* Safety devices (manually operated safety thermostat or pressure switch and so on) open	* Restore safety devices; wait that boiler reaches its temperature then check safety device functionality.
	* Broken fuses	* Replace fuses. Check current absorption
	* Fan thermal contacts open (only three phases)	* Reset contacts and check current absorption
	* Burner control locked out	* Reset and check its functionality
	* Burner control damaged	* Replace burner control
GAS LEAKAGE: BURNER LOCKS OUT (NO FLAME)	* Gas flow too low	* Increase the gas flow * Check gas filter cleanness * Check butterfly valve opening when burner is starting (only Hi-Low flame and progressive)
	* Ignition electrodes discharge to ground because dirty or broken	* Clean or replace electrodes
	* Bad electrodes setting	* Check electrodes position referring to instruction manual
	* Electrical ignition cables damaged	* Replace cables
	* Bad position of cables in the ignition transformer or into the electrodes	* Improve the installation
	* Ignition transformer damaged	* Replace the transformer
BURNER LOCKS OUT WITH FLAME PRESENCE	* Bad flame detector set	
	* Flame detector damaged	* Replace or adjust flame detector
	* Bad cables of flame detector	* Check cables
	* Burner control damaged	* Replace burner control
	* Phase and neutral inverted	* Adjust connections
	* Ground missing or damaged	* Check ground continuity
	* Voltage on neutral	* Take off tension on neutral
	* Too small flame (due to not much gas)	* Adjust gas flow * Check gas filter cleanness
* Too much combustion air	* Adjust air flow rate	
only FOR LME22: BURNER CONTINUES TO PERFORM ALL ITS FEATURES WITHOUT IGNITING THE BURNER	* Air pressure switch damaged or bad links	* Check air pressure switch functions and links
	* Burner control damaged	* Replace burner control
BURNER LOCKS OUT WITHOUT ANY GAS FLOW	* Gas valves don't open	* Check voltage on valves; if necessary replace valve or the burner control * Check if the gas pressure is so high that the valve cannot open
	* Gas valves completely closed	* Open valves
	* Pressure governor too closed	* Adjust the pressure governor
	* Butterfly valve too closed	* Open the butterfly valve
	* Maximum pressure switch (if installed) open.	* Check connection and functionality
	* Air pressure switch doesn't close the NO contact	* Check connections * Check pressure switch functionality
THE BURNER IS BLOCKED AND THE EQUIPMENT PROVIDES A LOCK CODE "CAUSE AIR PRESSURE SWITCH FAULT"	* Air pressure switch damaged (it keeps the stand-by position or badly set)	* Check air pressure switch functionality * Reset air pressure switch
	* Air pressure switch connections wrong	* Check connections
	* Air fan damaged	* Replace motor
	* No power supply	* Reset power supply
	* Air damper too closed	* Adjust air damper position
BURNER LOCKS OUT DURING NORMAL RUNNING	* Flame detector circuit interrupted	* Check wiring * Check photocell
	* Burner control damaged	* Replace burner control
	* Maximum gas pressure switch damaged or badly set	* Reset pressure switch or replace it
THE BURNER STARTS AND AFTER A WHILE IT REPEATS THE STARTING CYCLE.	* Gas pressure switch badly set	* Reset the pressure switch
	* Gas filter dirty	* Clean gas filter
	* Gas governor too low or damaged	* Reset or replace the governor
BURNER STANDS WHILE RUNNING WITHOUT ANY SWITCHING OF THERMOSTATS	* Thermal contacts of fan motor open	* Reset contacts and check values * Check current absorption
FAN MOTOR DOESN'T START	* Internal motor wiring broken	* Replace wiring or complete motor
	* Fan motor starter broken	* Replace starter
	* Fuses broken (three phases only)	* Replace fuses and check current absorption
BURNER DOESN'T SWITCH TO HIGH FLAME	* Hi-low flame thermostat badly set or damaged	* Reset or replace thermostat
	* Servomotor cam badly set	* Reset servomotor cam
mechanical only: SOMETIMES THE SERVOMOTOR RUNS IN THE WRONG WAY	* Servomotor capacitor damaged	* Replace capacitor

TROUBLESHOOTING GUIDE - Light oil operation

BURNER DOESN'T LIGHT	* No electric power supply	* Wait for electric power supply is back
	* Main switch open	* Close the switch
	* Thermostats open	* Check set points and thermostat connections
	* Bad thermostat set point or broken thermostat	* Set or replace the thermostat
	* No gas pressure	* Restore gas pressure
	* Safety devices (manually operated safety thermostat or pressure switch, and so on ...) open	* Restore safety devices; wait that boiler reaches its temperature then check safety device functionality.
	* Broken fuses	* Replace fuses. Check current absorption
	* Fan thermal contacts open (only three phases)	* Reset contacts and check current absorption
	* Burner control locked out	* Reset and check its functionality
BURNER LOCKS OUT WITH FLAME PRESENCE	* Burner control damaged	* Replace burner control
	* Flame detector dirty or damaged	* Clean or replace flame detector
	* Burner control damaged	* Replace burner control
	* Smoking flame	* Reset combustion air flow rate
		* Check the nozzle and, if necessary, replace it
		* Check cleanness of combustion head
		* Check chimney suction
		* Check boiler cleanness
		* Clean combustion head
BURNER LOCKS OUT WITHOUT ANY FUEL FLOW RATE	* No fuel	* Fill the tank
	* Pump joint broken	* Check pump pressure
	* Pump damaged	* Check pump suction
		* Replace pump
	* Compressed air (or steam) too high	* Released compressed air (or steam) pressure
	* Oil metering valve not open far enough	* Check air pressure
		* Check servomotor position
	* Oil valve not energized	* Check wiring path or replace valve
	* Fan motor not efficient	* Adjust or replace the motor
	* Fan or pump motor runs in the wrong way	* Change rotation
	* Obstructed nozzle	* Clean or replace the nozzle
	* Check valve in the tank locked or leaking	* Clean or replace the valve
	* Oil filter dirty	* Clean filter
	* Pump filter dirty	
* Solenoid valve dirty or broken	* Clean or replace solenoid valve	
BURNER LOCKS OUT WITH FUEL FLOW RATE (NO FLAME)	* Oil pressure too low	* Reset oil pressure
	* Nozzle dirty or damaged	* Clean or replace nozzle
	* Water in the tank	* Take off all the water from the tank
		* Clean all filters
	* Suction too high	* Check suction before pump. If necessary clean filters.
	* Ignition electrodes grounded because dirty or damaged	* Clean or replace electrodes
	* Ignition electrodes badly set	* Check electrodes position referring to instruction manual
	* Cables damaged	* Replace cables
	* Bad position of cables in the ignition transformer or into the electrodes	* Improve the installation
	* Ignition transformer damaged	* Replace the transformer
PUMP TOO NOISY	* Suction too high (over 0,35 bar) (dirty filters, check valve in the tank locked, and so on ...)	* Clean filters
		* Replace check valve in the tank
	* Flexible hoses damaged	* Replace flexible hoses
	* Air infiltration in the pipes	* Take off all infiltration
	* Pipe too long or too narrow	* Increase line size
BURNER RUMBLES WHEN MODULATING TO HIGH FIRE	* Burner is too lean	* Adjust air-oil ratio
	* Drawer assembly not set properly	* Check drawer position
	* Oil may be too hot	* Check oil temperature
	* Flame is blowing off head	* Check head position
CARBON BUILD-UP ON THE FIRESIDES OF THE BOILER	* Oil flame not retaining to head	
	* Dirty nozzle	* Clean the nozzle
	* Oil spray impinging on burner head	* Check position of the nozzle respect to the head
FLAME IRREGULAR OR SPARKING	* Spray angle of the nozzle too wide	* Reduce spray angle
	* Oil pressure at nozzle too low	* Reset oil pressure
	* Air flow rate too high	* Adjust air flow rate
	* Oil is too cold	* Adjust oil temperature
	* Dirt in the oil	* Check filters
	* Water in the fuel	* Take off all the water
	* Oil impingement on the combustion head	* Drawer assembly far too rear
		* Nozzle is not protruding through centerhole of air diffuser
	* Oil flame not retaining to the head	
BURNER LIGHTS BUT FLAME DOESN'T RETAIN TO BURNER HEAD	* Nozzle dirty or damaged	* Clean or, if necessary, replace the nozzle
	* Drawer assembly not positioned correctly	* Move forward or backward
	* Nozzle too far forward through centerhole of diffuser	* Move nozzle backward respect to diffuser
	* Oil or air pressure at nozzle is too low	* Increase oil or air pressure
	* Air louver too open	* Reduce air louver opening
FLAME IRREGULAR OR SMOKING	* Too much spread between oil and air (or steam) pressure	* Set the spread to a proper value
	* Not enough combustion air	* Adjust air flow rate
	* Nozzle dirty or damaged	* Clean or, if necessary, replace the nozzle
	* Flame is too big for furnace or nozzle spray angle is wrong	* Check burner-furnace coupling
		* Change nozzle with a suitable one
	* Nozzle spray angle wrong (flame too long or too wide)	* Replace nozzle
	* Boiler dirty	* Clean the boiler
	* Not enough suction at chimney	* Check chimney cleanness or size
	* Pressure at nozzle too low	* Reset oil pressure
	* Oil too cold	* Reset oil temperature
	* Combustion air inlet dirty	* Clean the air inlet
* Flame is too small respect to furnace volume	* Replace nozzle or reset pump pressure	
FUEL GAS TEMPERATURE TOO HIGH	* Boiler dirty	* Clean the boiler
	* Oil flow rate too high	* Adjust oil pressure or replace nozzle



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Note: specifications and data subject to change. Errors and omissions excepted.

Quick Guide

LAMTEC BT 3**xx**

SISTEMA DI CONTROLLO ELETTRONICO
ELECTRONIC CONTROL SYSTEM
SISTEMA DE CONTROL ELECTRÓNICO
SYSTÈME DE CONTRÔLE ÉLECTRONIQUE

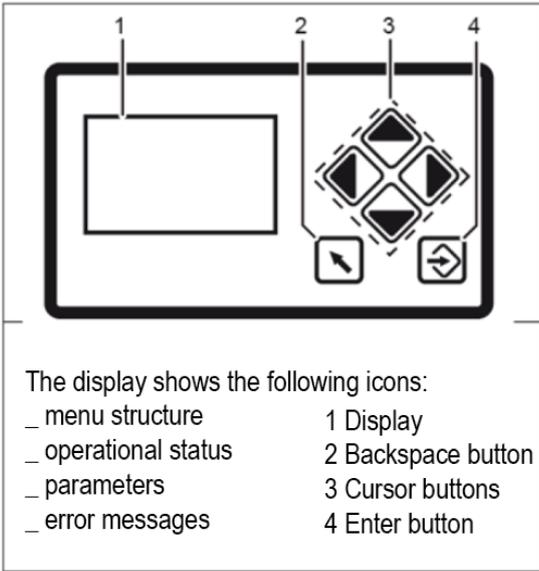
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- This Guide for quick start-up summarises the basic operations that are necessary to start up and set the BT... control unit. The information contained here do NOT replace the user manual and are only intended for qualifie personnel in charge of control unit maintenance.
- The information contained in this catalogue is not binding The manufacturer reserves the right to change the technical data and any other data it contains.

2.1 USER INTERFACE:



Jump to previous window



You navigate in the menu using the cursor keys.



Enter key: For to confirm the value or operation

2.2 MENU FUNCTIONST:



Information

- Select the INFO path for information about the following:
- the burner
- errors that have occurred
- the software version
- the serial number
- actuating drive positions (current damper position for each channel)
- digital inputs/outputs



Manual

Select the MANUAL to :
start and stop the burner manually
adjust the internal burner firing-rate



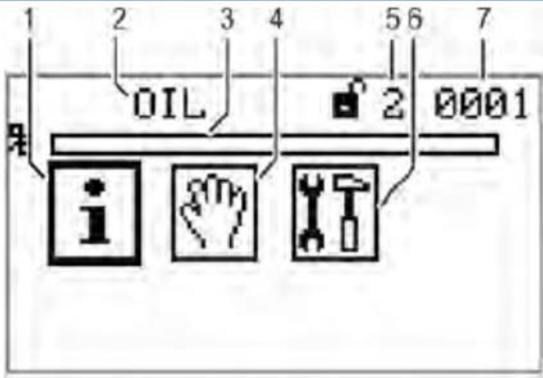
If the burner is switched on manually via display, the BT300 no longer responds to the "Burner ON" signal input at connector X10.2.

It is for this reason that the burner will turn off only with the intervention of the "safety chain", connector X07, which will send it in lock-out!



Settings

Select the SETTINGS path for information on, and to make settings or, the following:
the password
the burner settings (display and settings)
the actuator device settings (display)
the air/fuel control system
the "delete"
the display settings

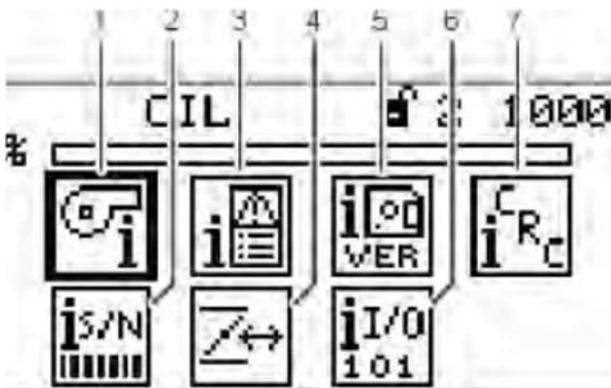


- 1 INFORMATION menu path [selected]
- 2 Display of fuel used
- 3 Bargraph of internal firing-rate in % (0 -100)
- 4 MANUAL menu path
- 5 Access level 2
- 6 SETTINGS menu path
- 7 Window number

3.1 INFORMATION MENU PATH

3.1.1 INFORMATION PATH:

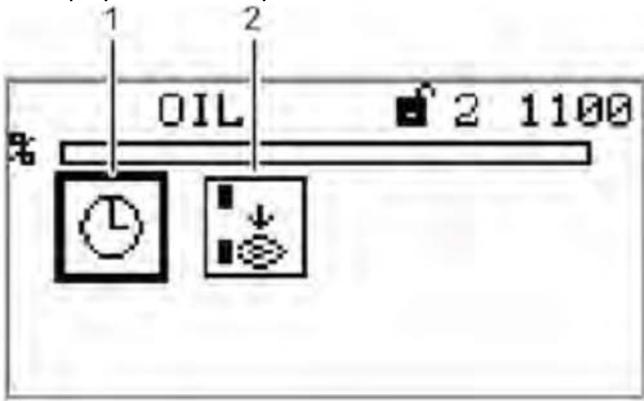
Use the cursor keys   to select the path  and confirm this with Enter 



- 1 Selected burner information [selected]
- 2 Serial number
- 3 Fault history
- 4 Configuration of actual value of actuating outputs (display only)
- 5 Software version
- 6 Digital inputs/outputs
- 7 Check sum display

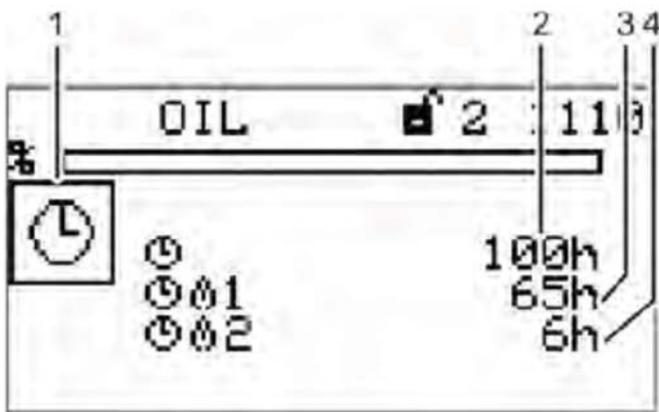
3.1.2 BURNER DETAILS

Use the cursor keys   to select the path  and confirm this with Enter 
 The display shows the "System Information" menu window.



- 1 For display of operating hours [selected]
- 2 Number of burner start-ups

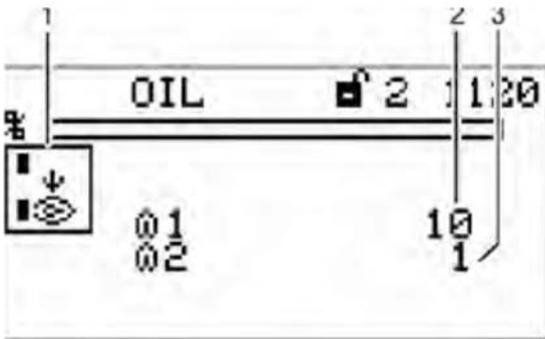
Use the cursor keys   to select the path  and confirm this with Enter 
 The display shows the "Display operating hours" menu window.



- 1 Pictogram operating hours
- 2 Total number of operating hours (device connected to mains voltage)
- 3 Number of operating hours, oil operation
- 4 Number of operating hours, gas operation

3.1.3 DISPLAY BURNER START-UPS

Use the cursor keys   to select the path  and confirm this with Enter 
The display shows the "Start-up counter" menu window

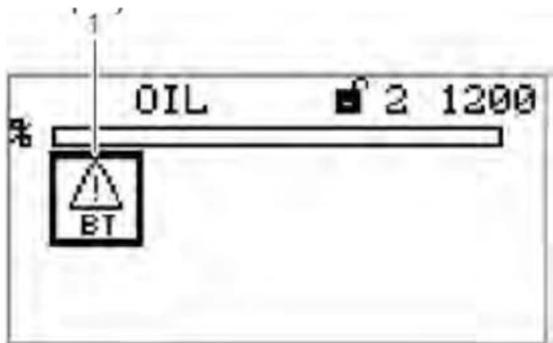


- 1 Pictogram burner start-up
- 2 Number of burner start-ups, oil operation
- 3 Number of burner start-ups, gas operation

3.1.4 RECALL FAULT HISTORY

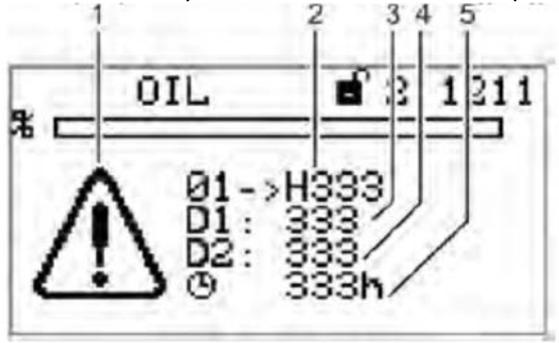
From the home screen, use the cursor keys   to select the path  and confirm with Enter 

Use again the cursor keys   to select the path  and confirm this with Enter 



Fault history selection menu

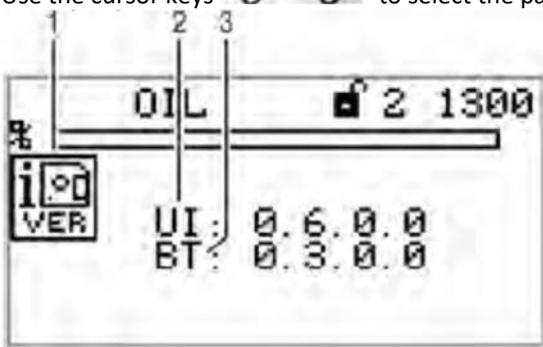
Use the cursor keys   to select the path  and confirm this with Enter 



- 1 Error code-display pictogram
- 2 Fault code (the last 10 faults are stored, in which no. 01 is the most recent fault)
- 3 Diagnostic code 1
- 4 Diagnostic code 2
- 5 Number of operating hours at the moment, the fault occurs

3.1.5 SOFTWARE VERSION

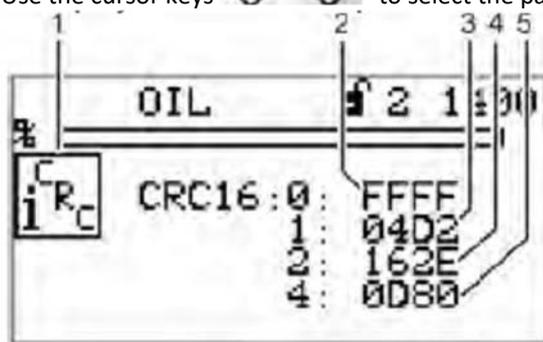
Use the cursor keys   to select the path  and confirm this with Enter 



- 1 Software version pictogram
- 2 UI300 software version (user interface)
- 3 BT3xx software version (BurnerTronic)

3.1.6 DISPLAY OF CHECK SUMS

Use the cursor keys   to select the path  and confirm this with Enter 



- 1 Check sums pictogram
- 2 Check sum, access level 0
- 3 Check sum, access level 1
- 4 Check sum, access level 2
- 5 Check sum, access level 4

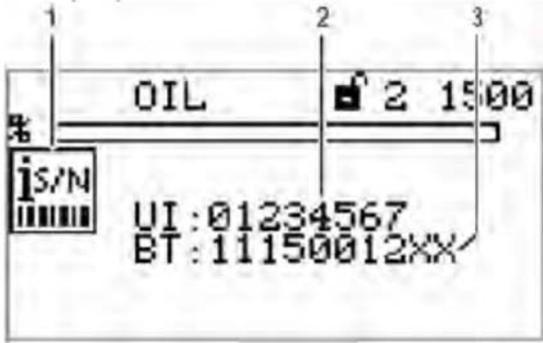
CRC16 CHECK SUMS

The check sums are formed from the device parameters. In each case, the BT3xx calculates a check sum for the parameters from access levels 0, 1, 2 and 4. This is displayed as a hex-adecimal value. The check sums are used to determine whether or not the value for one or more parameters present in the corresponding access level has been changed.

3.1.7 SERIAL NUMBER

(device BT3xx and display UI300)

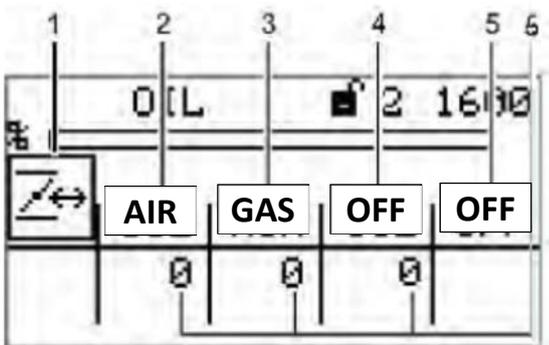
Use the cursor keys   to select the path  and confirm this with Enter 



- 1 Serial number pictogram
- 2 User interface serial number UI300
- 3 BurnerTronic serial number BT3xx

3.1.8 DISPLAY POSITIONS OF ACTUATING DRIVES

From main page (see paragraph 2.4) use the cursor keys   to select the path  and confirm this with Enter 



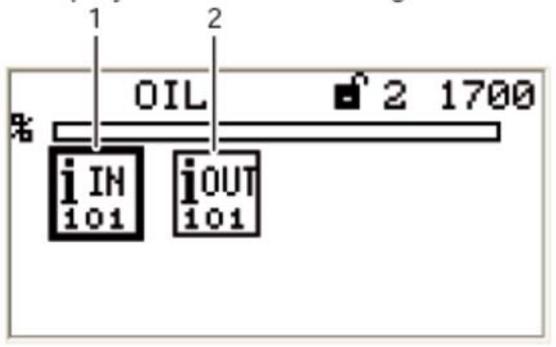
- 1 Actuating drive pictogram
- 2 Actuating drive channel 1 (air)
- 3 Actuating drive channel 2 (combustible)
- 4 Actuating drive channel 3 (off, air, FGR actuator)
- 5 Optional channel OFF; control of frequency converter
- 6 Actuating drive's actual position



The assignment of the channels is depending on the configuration!

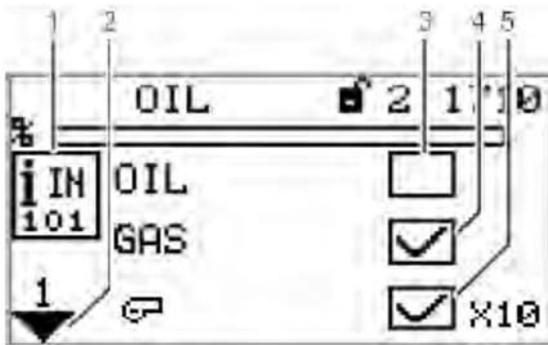
3.1.9 CHECK DIGITAL INPUTS/OUTPUTS

From main page (see chapter 3) use the cursor keys   to select the path  and confirm this with Enter 



- 1 Digital inputs pictogram [selected]
- 2 Digital outputs pictogram

Select the menu  and confirm this with Enter 



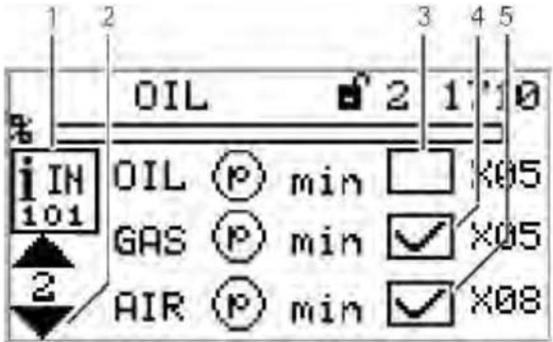
Page 1 of inputs menu

- 1 Digital inputs pictogram
- 2 Jump to next page
- 3 Fuel selection oil [no]
- 4 Fuel selection gas [yes]
- 5 Burner start [yes] – terminal X10



The signals in points 3 and 4, "Page 1 input menu", are "logical" signals and not "physical".
Background: some signals may have more than one source (terminal, LSB, field buses, parameters).

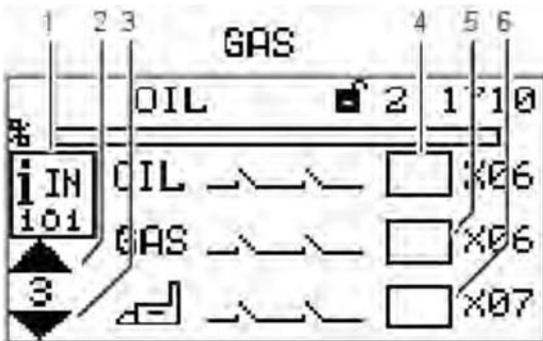
Use the cursor key  to select the next page and confirm this with Enter 



Page 2 of inputs

- 1 Digital inputs pictogram
- 2 Jump to next page
- 3 Oil pressure min present [no] – terminal X05
- 4 Gas pressure min present [yes] – terminal X05
- 5 Air pressure min present [yes] – terminal X08

Use the cursor key  to select the next page and confirm this with Enter 



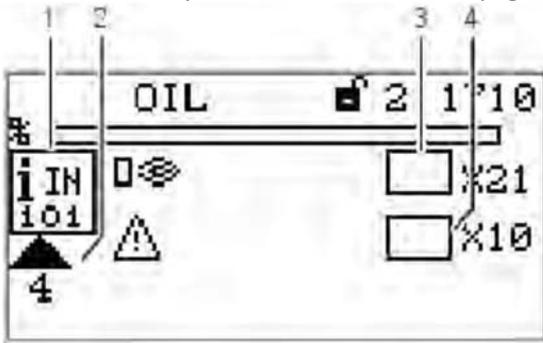
Page 3 of inputs

- 1 Digital inputs pictogram
- 2 Jump to previous page
- 3 Jump to next page
- 4 Safety interlock chain oil closed [no] – terminal X06
- 5 Safety interlock chain gas closed [no]
- 6 Safety interlock chain boiler closed [no]



The signals in points 4 and 5 in Page 2 of inputs menu are "logical" signals, not "physical". The BT3xx supports either oil or gas operation, but cannot be switched. There-fore there are no separate signals for the oil or gas safety interlock chain. The signal on terminal X06 is thus generally known as "safety interlock chain burner".

Use the cursor key  to select the next page and confirm this with Enter 

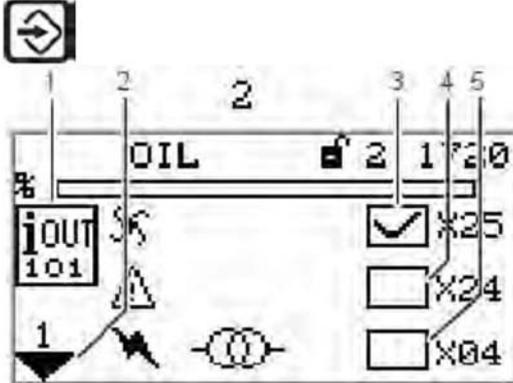


Page 4 of inputs

- 1 Digital inputs pictogram
- 2 Jump to previous page
- 3 Flame signal present [no] – terminal X21
- 4 Fault release [no] – terminal X10

3.1.10 DIGITAL OUTPUTS

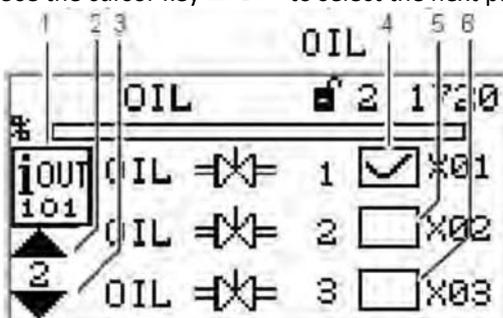
From previous page (see chapter 3) use the cursor keys   to select  and confirm this with Enter



Page 1 digital outputs

- 1 Digital outputs pictogram
- 2 Jump to next page
- 3 Fan [on] – terminal X25
- 4 Error [off] – terminal X24 (adjustable with P 809)
- 5 Ignition transformer [off] – terminal X04

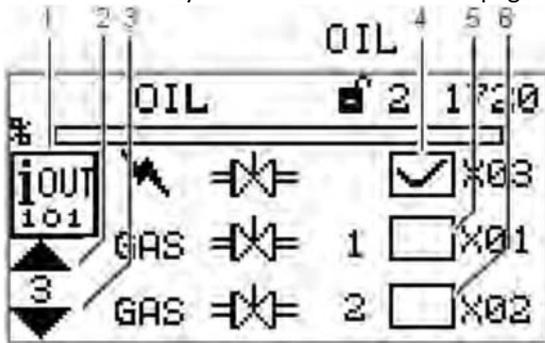
Use the cursor key  to select the next page and confirm this with Enter 



Page 2 digital outputs

- 1 Digital outputs pictogram
- 2 Jump to previous page
- 3 Jump to next page
- 4 Oil valve 1 [on] – terminal X01
- 5 Oil valve 2 [off] – terminal X02
- 6 Oil valve 3 [off] – terminal X03

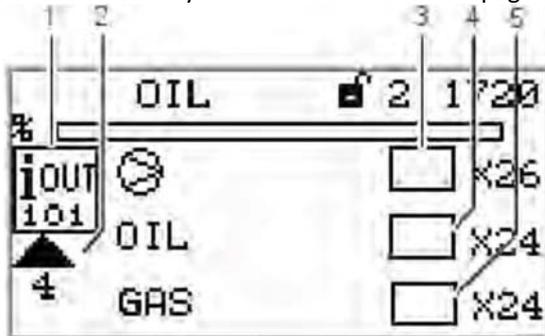
Use the cursor key  to select the next page and confirm this with Enter 



Page 3 digital outputs

- 1 Digital outputs pictogram
- 2 Jump to previous page
- 3 Jump to next page
- 4 Ignition valve [on] – terminal X03
- 5 Gas valve 1 [off] – terminal X01
- 6 Gas valve 2 [off] – terminal X02

Use the cursor key  to select the next page and confirm this with Enter 



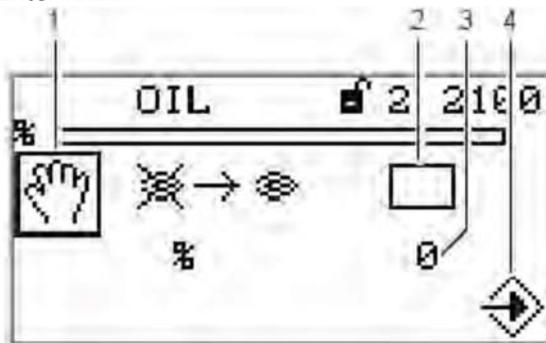
Page 4 digital outputs

- 1 Digital outputs pictogram
- 2 Jump to previous page
- 3 Oil pump [off] – terminal X26
- 4 Fuel selection oil [off] – terminal X24 (adjustable with P 809)
- 5 Fuel selection gas [off] – terminal X24 (adjustable with P 809)

3.2 MANUAL MENU PATH

From previous page (see chapter 3) use the cursor keys   to select  and confirm this with

Enter 



- 1 Pictogram Manual
- 2 Start burner manually [off]
- 3 Adjust burner manual output
- 4 Pictogram confirm settings

The "Burner ON" control loop does not need to be switched on to start the burner from this menu. The user interface assumes control in this menu. If there is no contact with "Burner ON" signal from other sources (terminal X10.2), the software switches off the burner when you exit the menu.



If the burner is switched on manually via display, the BT300 no longer responds to the "Burner ON" signal input at connector X10.2. It is for this reason that limiters, monitors and other similar safety functions must not be used with this input!



Leaving the window terminates burner operation!

3.2.1 REGOLAZIONE MANUALE % CARICO BRUCIATORE

Use the cursor keys   to select the adjustment of the burner firing-rate in % and confirm this selection

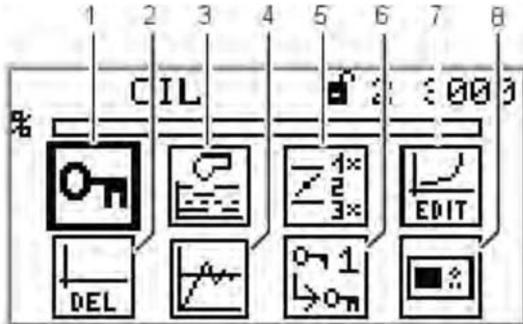
with Enter 



Please note, that you can adjust the burner firing-rate only while burner is running. Start the burner before you adjust the burner firing-rate as mentioned above.

3.3 SETTINGS MENU PATH

From previous page (see chapter 3) use the cursor keys   to select  and confirm this with Enter 



- 1 Password pictogram (selected)
- 2 Delete curves
- 3 Display program settings
- 4 Setting modulating controller (module LCM100)
- 5 Read out actuating outputs configuratio
- 6 Password settings
- 7 Curve settings
- 8 Display settings

3.3.1 ENTER PASSWORD



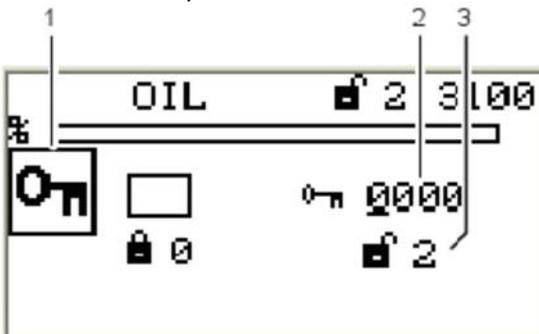
Warning:

Password level 0 = setting view

Password level 1 = change curve points

Password level 2 = changing burner parameter settings (pre-purge, gas leakage, burner parameter, PID, etc.)

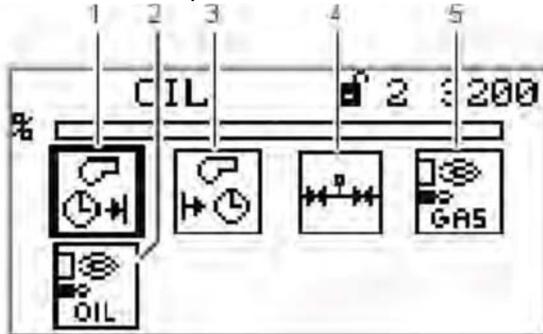
Use the cursor keys   to select  and confirm this with Enter 



- 1 Password pictogram (selected)
- 2 Enter password
- 3 Access level 2 displayed with access authorisation or acces level 1 with access authorisation depending of the phases
 - a. Use the cursor keys   to select the password fiel you wish to change.
 - b. Change the number with the cursor keys  .
 - c. Confirm the password with Enter 

3.3.2 PROGRAM SEQUENCE

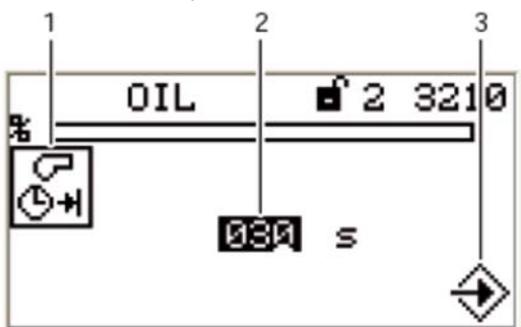
Use the cursor keys   to select  and confirm this with Enter 



- 1 Duration of pre-purge [selected]
- 2 Pilot burner oil operation
- 3 Duration of post-purge
- 4 Valve gas leakage test
- 5 Pilot burner gas operation

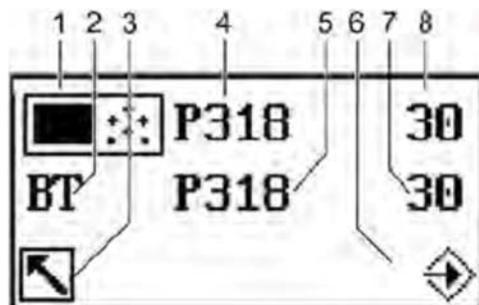
SET DURATION OF PRE-PURGE

Use the cursor keys   to select  and confirm this with Enter 



- 1 Duration of pre-purge pictogram
- 2 Pre-purge time set
- 3 Accept value by pressing Enter

The countdown starts for to confirm the writing value between the display UI300 and burner tronic BT3xx.

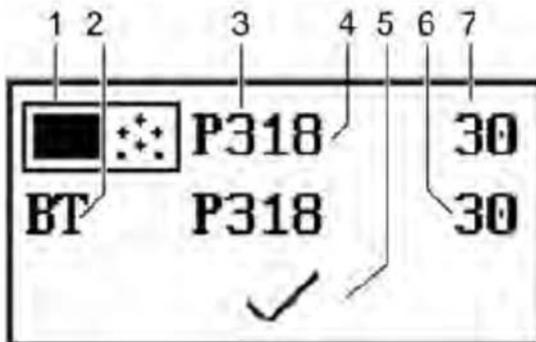


- 1 UI300 pictogram
- 2 BT3xx pictogram
- 3 Cancel (back)
- 4 Parameter number UI300
- 5 Parameter number BT300
- 6 Transfer by pressing Enter (flashing)
- 7 Value for UI300
- 8 Value for BT300



Do not accept the value until the values for UI300 and BT300 are the same! The value for the parameter has to be confirmed by pressing Enter in the space of the count-down (8s)!

- a- Confirm the entry in time by pressing Enter. The value is accepted. The display shows the following page:



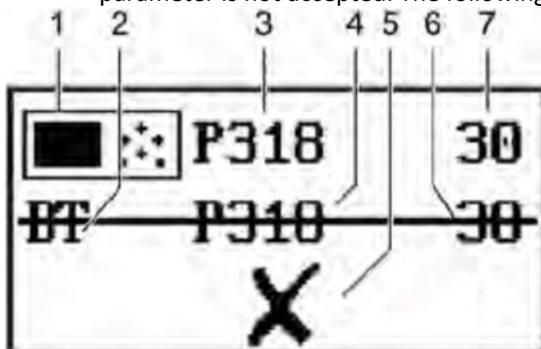
Display after successfully transferred data

- 1 UI300 pictogram
- 2 BT3xx pictogram
- 3 Parameter number UI300
- 4 Parameter number BT300
- 5 Pictogram discard parameters
- 6 Value for BT300
- 7 Value for UI300



If both values are equivalent, the value can be accepted by pressing Enter. If there is a discrepancy with the values, terminate the "acceptance" process.

- b- Reject the change made to the parameter select the back key . The change made to the parameter is not accepted. The following page appears :



Display of invalid data transfer

- 1 UI300 pictogram
- 2 BT3xx pictogram
- 3 Parameter number UI300
- 4 Parameter number BT300
- 5 Discard parameters pictogram
- 6 Value for BT300
- 7 Value for UI300

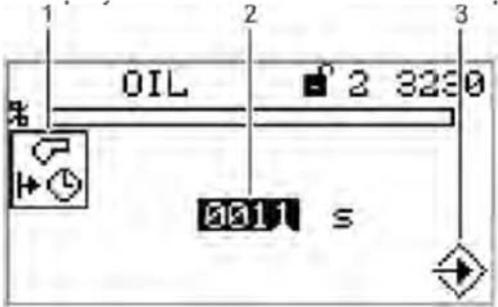


The following sequence of events for confirming or discarding the entry is exactly the same for all parameter entries. Therefore this process is no longer illustrated in detail in the following explanations for the parameter settings. You will simply find this text: **"Accept or discard the entry!"**

SET DURATION OF POST-PURGE

Use the cursor keys   to select  and confirm this with Enter 

The display shows the "Duration of post-purge".



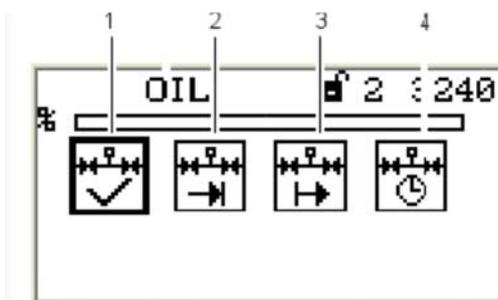
- 1 Duration of post-purge pictogram
- 2 Set duration of post-purge
- 3 Accept setting by pressing Enter

- Use the cursor keys   to select the number you wish to change .
- Change the value of the number with the cursor keys   .
- Confirm the entry with Enter  .

"Accept or discard the entry!"

LEAKAGE TEST FUNCTIONS

Use the cursor keys   to select  and confirm this with Enter 



"Gas leakage" menu

- 1 Leakage test ON/OFF
- 2 Leakage test before ignition
- 3 Leakage test after ignition
- 4 Duration of leakage test

"Accept or discard the entry!"

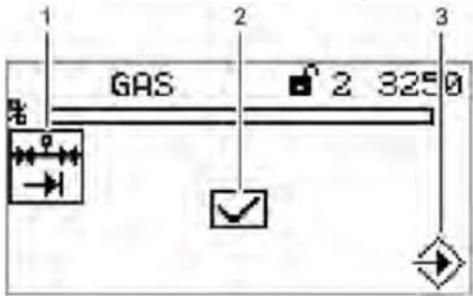


Access level 2 is required to set this function!

ACTIVATE VALVE LEAKAGE TEST PRIOR TO IGNITION

Use the cursor keys   to select  and confirm this with Enter 

Change the ON/OFF functional state using the cursor keys   - and confirm this with Enter 
The display shows the valve leakage test prior to ignition menu.



Valve leakage test prior to ignition menu

- 1 Valve leakage test prior to ignition pictogram
 - 2 Display valve leakage test (active)
 - 3 Accept setting by pressing Enter
- The valve leakage test is set!

“Accept or discard the entry!”

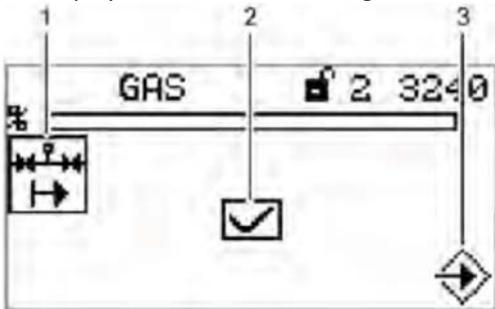


Access level 2 is required to set this function!

CHECK VALVE LEAKAGE TEST AFTER FLAME OFF

Use the cursor keys   to select  and confirm this with Enter 

Change the ON/OFF functional state using the cursor keys   - and confirm this with Enter 
The display shows the valve leakage test after flame OFF menu.



Valve leakage test after flame OFF

- 1 Valve leakage test after flame OFF pictogram
 - 2 Display valve leakage test
 - 3 Accept setting by pressing Enter
- La prova di tenuta valvola è stata impostata!

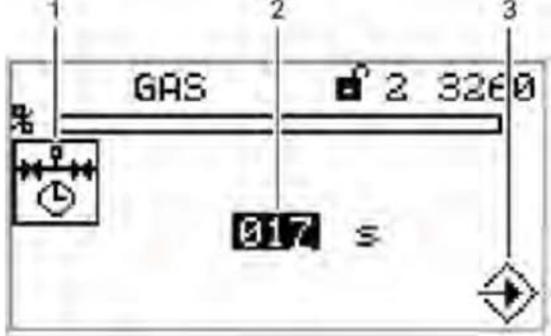
“Accept or discard the entry!”



Access level 2 is required to set this function!

SET DURATION OF VALVE LEAKAGE TEST

Use the cursor keys   to select  and confirm this with Enter 



Valve leakage test menu

- 1 Duration of valve leakage test pictogram
- 2 Set duration of valve leakage test
- 3 Accept setting by pressing Enter

- Use the cursor keys   to select the number you wish to change.
- Change the value of the number with the cursor keys  .
- Confirm the entry with Enter 

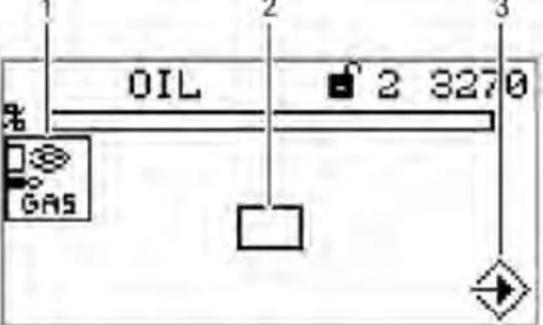
“Accept or discard the entry!”

 Access level 2 is required to set this function!

ACTIVATE THE PILOT BURNER IN GAS OPERATION

Use the cursor keys   to select  and confirm this with Enter 

Change the ON/OFF functional state using the cursor keys   and confirm this with Enter 
 The display shows the "pilot burner in gas operation" menu



Pilot burner in gas operation menu

- 1 Pilot burner in gas operation pictogram
- 2 Activate the pilot burner in gas operation
- 3 Accept setting by pressing Enter

“Accept or discard the entry!”

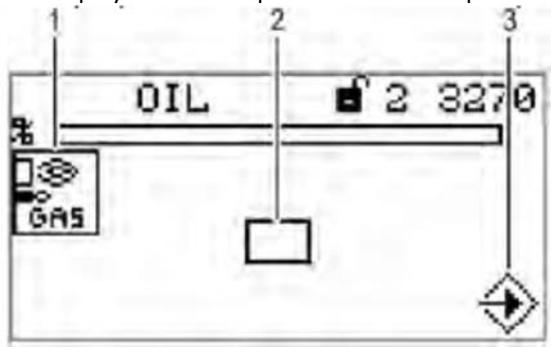
 Access level 2 is required to set this function!

SET PILOT BURNER IN OIL OPERATION

Use the cursor keys   to select  and confirm this with Enter 

Change the ON/OFF functional state using the cursor keys   and confirm this with Enter 

The display shows the "pilot burner in oil operation" menu "



Pilot burner in oil operation menu

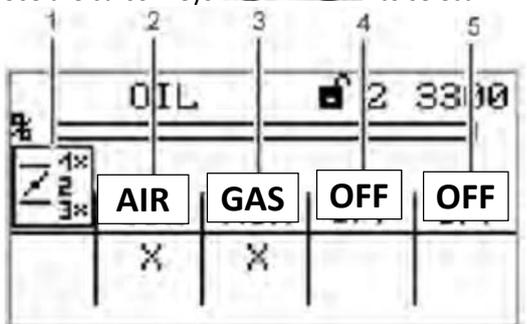
- 1 Pilot burner in oil operation pictogram
- 2 Activate pilot burner in oil operation
- 3 Accept setting by pressing Enter

"Accept or discard the entry!"

 Access level 2 is required to set this function!

CONFIGURATION OF ACTUATING OUTPUTS

Use the cursor keys   to select  and confirm this with Enter 



Configuration of actuating outputs menu

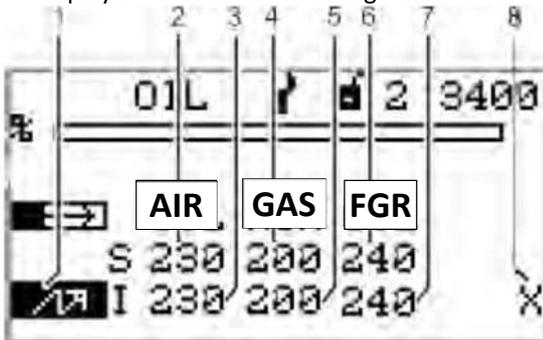
- 1 Actuating drive position pictogram
- 2 Display channel 1, air
- 3 Display channel 2, combustibile
- 4 Display channel 3, (off, air or actuator FGR)
- 5 Optional channel, off

CURVE SETTING OF ACTUATING DRIVES

Use the cursor keys   to select  and confirm this with Enter 

 If you keep key  pressed for more than 2 seconds in the menu "Curve setting of actuating drives" you will cause a fault shut-down.

The display shows the curve setting menu "



Curve setting menu

- 1 Ignition position firing-rate point
- 2 Set-point channel 1, air
- 3 Actual value channel 1, air
- 4 Set-point channel 2, combustible
- 5 Actual value channel 2, combustible
- 6 Set-point channel 3, (off, air or actuator FGR)
- 7 Actual value channel 3 (off, air or actuator FGR)
- 8 Curve data for this firing-rate point already exists

- Use the cursor keys   - to set the firing-rate point and confirm with Enter  Set-point channel 1 is chosen (displayed in reverse).
- Use the cursor keys   - to set the channel's actuator position.
- Use the cursor keys   to switch to the next channel.
- Use the cursor keys   - to set actuator's position in the selected firing-rate point.
- Set the position of the actuator at the desired combustion point with the cursor key.



The actuators run to the adjusted position immediately after adjusting it.

The fan motor must run to adjust channel 4.

"Accept or discard the entry!"

The display changes to the firing-rate selection menu.



The following firing rate point are available:

Ignition point , 200, 250, 300, 400, 500, 600, 700, 800, 900, 999

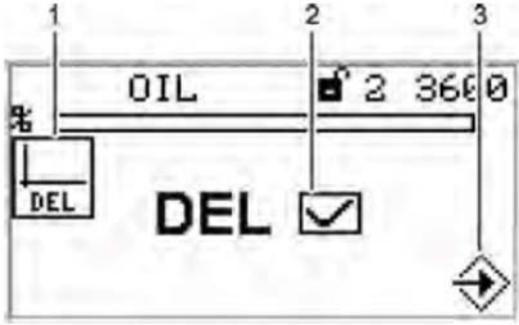
- Set your firing rate points as described above and confirm it with Enter 



If you keep key  pressed for more than 2 seconds the menu "Curve setting of actuating drives" you will cause a fault shut-down.

ELIMINARE CURVE

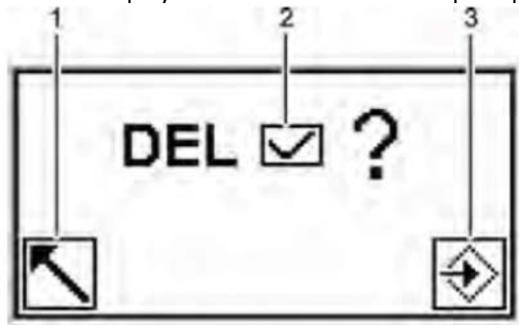
Use the cursor keys   to select  and confirm this with Enter 



Delete curves menu

- 1 Delete curves pictogram
- 2 Delete curves selected
- 3 Confir deletion of curves

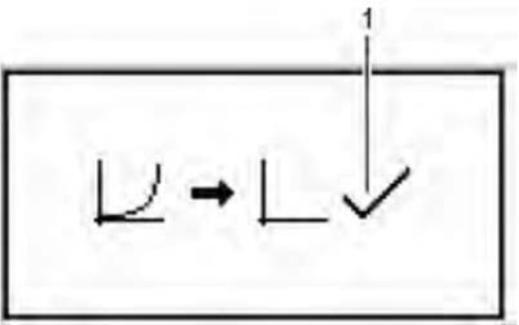
The display shows the "confirmation prompt".



Confirmation prompt of the delete curves menu

- 1 Back to previous menu
- 2 Delete values [selected]
- 3 Proceed with deletion of values

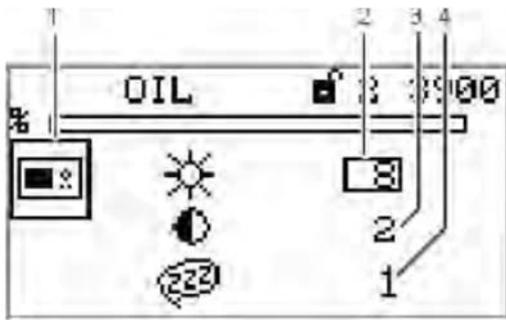
Select Enter . The curve values are deleted. The display shows the "values deleted" menu.



Values deleted menu

- 1 Values deleted

UI300 DISPLAY SETTINGS



Display settings menu

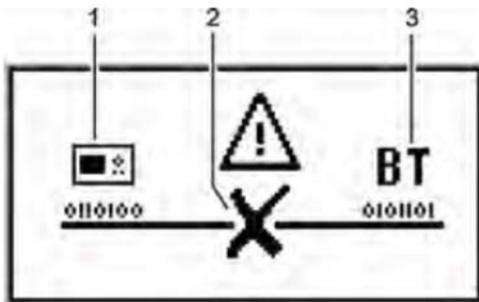
- 1 Display settings menu
- 2 Brightness
- 3 Contrast
- 4 Waiting time for screen saver



A "0" value cannot be entered for the screen saver!

3.4 OTHER DISPLAYS

NO CONNECTION BETWEEN UI300 AND BT300

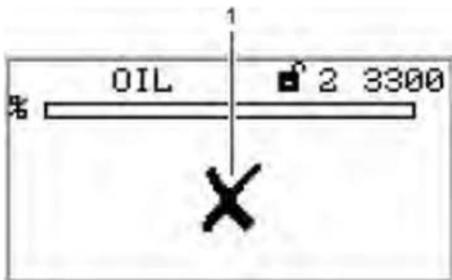


No connection

- 1 UI300 user interface pictogram
- 2 Symbol for no connection
- 3 BT300 burner control

Display shown e.g. when using the LSB remote software and the communication between BT300 and UI300 is temporarily not available.

TERMINATION



Termination

- 1 Communication error pictogram – no connection available



To see the "historical lock-out" see paragraph 3.1.4

Fault Code	D1	D2	Description
0	Unknown fault (internal error)		
1	Pre-ventilation signal is still active.		
2	Parasitic light detected		
3	Flame blow-off during ignition		
4	Flame blow-off during operation		
5	Flame signal does not appear during the first safety time		
6	Flame signal extinguishes during stabilization time		
7	Flame signal extinguishes during first safety time		
8	Flame signal extinguishes during the second safety time		
9	Flame signal does not appear during the safety time		
10	Flame signal extinguishes during the safety time		
11	Monitoring for parasitic light does not last the required 5 seconds		
13	Main flame appears during ignition		
103	Miscellaneous data invalid		
105	Curve data are invalid or not available.	Curve set / Fuel number	
106	Parameters between both controllers are inconsistent Possible cause	Parameter No.	
107	Configuration is not valid see chapter 3 Assignment of		
120	Different operation modes on both controllers		
121	Correction is out of range	Channel (x)	
141	Channel feedback changes too fast	Channel (x)	
151	Recirculation damper is deactivated	Channel (x)	
170	Short circuit of LDR flame detector		
191	First monitoring band exceeded for too long	Channel (x)	
201	First monitoring band fall short for too long	Channel (x)	
211	Second monitoringband exceeded for too long	Channel (x)	
221	Second monitoring band fall short for too long	Channel (x)	
231	Fuel/air ratio control is blocked	Channel (x)	
241	Actuator doesn't move, i.e. no position feedback	Channel	0 = backward, 1 = forward
251	Actuator cannot find reference position	Channel	
261	Actuator returns invalid position (difference to target position too	Channel	
271	Actuator position changes too fast, e.g. slip	Channel	
281	Actuator feedback not correct	Channel	
320	Open broken wire at firing rate input		
321	Open broken wire at feedback channel	Channel (x)	
351	Invalid fuel change while burner is running		
352	Invalid combination of fuel signals (no signals)		
353	Invalid combination of fuel signals (several signals)		
362	Fault shut-down due to a missing burner maintenance		
363	Smallest valid O2 value exceeded		
371	Output for internal firing-rate is defective		
372	Difference of the burner firing-rate values between main processor		
381	Deviation between main processor and watchdog controller too	Correction channel	
391	Curve set has changed during programming		
393	Emergency shut-down activated		
394	Burner ON/OFF signal from the user interface turned off		
451	Being operating mode for ignition not all channels are in ignition	Channel	
600	Program monitoring time (FAT) exceeded		
601	Failure during leakage test: gas pressure still active		
602	Failure during leakage test: no gas pressure detected		
603	Manual venting of the gas line required!		

607	Invalid drop of ignition position acknowledgement		
608	Invalid drop of the boiler safety interlock chain		
609	Invalid drop of the gas safety interlock chain		
610	Invalid drop of the oil safety interlock chain		
611	Gas pressure too low		
613	Air pressure signal is missing		
617	Permanent pilot flame extinguishes during operation		
624	Oil pressure too low		
711	Invalid change of the operation mode	Internal state information	
713	Invalid signal combination at input terminals during operating		
714	Invalid signal combination at input terminals during operating		
715	Invalid signal combination at input terminals during operating		
716	Invalid signal combination at input terminals during operating		
717	Invalid signal combination at input terminals during operating		
719	Fuel valves are open for too long without a flame		
720	Ignition transformer activated too long		
721	Ignition valve opens for too long		
722	Fuel valves open in maintenance mode		
723	Ignition process needs too much time		
724	Oil pressure too low		
725	Oil valves are open while gas is selected		
727	Main gas 1 opens unexpectedly		
728	All three gas valves open for too long		
729	Ignition process lasts for too long (without pilot burner)		
730	Maintenance mode without pilot burner		
731	Ignition valve opens without pilot burner		
732	Invalid signal combination at input terminals during operation		
734	Pre-ventilation period falls below the minimum		
739	Leakage test: Main gas valve 2 opens for too long		
740	Leakage test: Main gas valve 1 leaky		
741	Leakage test: Main gas valve 1 opens for too long		
742	Leakage test: Main gas valve 2 leaky		
743	Flame monitoring: Flame burns for too long after shutdown		
745	Program monitoring time exceeded		
746	Solenoid valve cannot be switched off		
747	Leakage test: Venting into the burner is not allowed		
751	The bus-card runs into time-out.		
759	Leaving "Setting-mode" automatically after 24 hours		
760	Fuel change during setting-mode is not allowed		
763	Different curve selection on main processor and watchdog		
764	CO-controller - internal curve set failure		
800	Parameter defective	Parameter No	
801	Channel control mode is inconsistent between main processor and	Channel	
802	Integration of a channel into the fuel/air ratio control takes too	Channel	
803	Channel is locked for too long (fatal error, no automatic restart	Channel	
804	Channel mode of the fuel/air ratio control does not match the type	Channel	
805	Directly controlled channel runs to an invalid position, i.e. a	Channel + Date	
888	Fault interlocking active!	Reference no.	
889	The gap between two remote fault releases is too short		
921	Output terminal for oil valve defective		
922	Output terminal for ignition transformer defective		
923	Output terminal for gas valve 1 defective		
924	Output terminal for gas valve 2 defective		
925	Output terminal for ignition transformer defective		
928	Output terminal for oil pump defective		
929	Output terminals for fan defective		

986	Dynamic range test recognizes an invalid feedback	Channel	
987	Change-over during staged operation takes too much time		
985	VSM diagnosis error possible cause of error: BurnerTronic		
988	Fuel selection relay in the DFM is defective or inconsistent		
989	Plausibility test of actuator feedback in programmed curve failed		
990	Power failure		
996	Secure parameter writing could not be finished. Device is blocked.		
999	Internal Error! See chapter 4 Assignment of internal fault 999		

D1	Description
1	Too many channels in configuration parameter 804.
2	No channel at all configured.
3	Permanent ignition burner configured (parameter 302, 303), but no ignition flame monitoring device present (parameter 800).
6	Prepurge suppression via external signal not implemented.
7	Fuel change via Off and an unlimited post ventilation configured.
8	Prepurge time is smaller than minimal prepurge time.
9	For stages oil mode.
13	Australian flame monitoring configured, but no ignition flame monitoring device.
18	Standby operation at BT300 not allowed.
19	Invalid fuel change selected.
20	BT300 only with separate ignition point.
21	"Ignition With Fan", only useful with pure oil devices.
22	Staged operation only useful with pure oil devices.
23	3-staged operation only works without ignition burner.
24	Permanent operation not allowed (Featureflag).
25	Fuel change not allowed (Featureflag).
26	Too many channels (Featureflag).
27	Staged oil burners need an air channel.
28	There is an invalid function configured for a channel (Parameter 400-404).
30	Multiple terminals defined for one signal, Terminal configuration invalid.
31	No output terminal for fan or transformer available.
32	Necessary outputs for operation with oil not available (Oil pump or oil valve).
33	Necessary outputs for operation with gas not available (gas valve).
34	An output terminal is needed for the ignition valve, but is not available in the actual terminal configuration.
40	No input terminal for the air pressure monitor available.
41	No input terminal for the oil safety chain available (oil pressure min will not be monitored directly, because it can be included in the safety chain).
42	No input terminal for the gas safety chain or minimum gas pressure available.
43	The feedback line for the fuel selection is not mapped, but is required.
31	No output terminal for fan or transformer available.
32	Necessary outputs for operation with oil not available (Oil pump or oil valve).
33	Necessary outputs for operation with gas not available (gas valve).
34	An output terminal is needed for the ignition valve, but is not available in the actual terminal configuration.
40	No input terminal for the air pressure monitor available.
41	No input terminal for the oil safety chain available (oil pressure min will not be monitored directly, because it can be included in the safety chain).
42	No input terminal for the gas safety chain or minimum gas pressure available.
43	The feedback line for the fuel selection is not mapped, but is required.

0-1999 internal faults generated from within System API		
D1	D2	Description
10	return value of m_PwrOn_uilnitAPI()	m_PwrOn_uilnitAPI() failed
20	0	CRC32 check of ROM failed
21	0	Cyclic CRC32 check of ROM during runtime failed
22	Erroneous State	State machine for CRC32 check during runtime ran into an invalid state
40	0	m_PwrOn_bLoadEEPROM() failed
92	Directive	ATTENTION, wrong number in the wrong module, signaled by hchactab if control tables are not correct
200	0	Last destination element is no member of sER.sP
201	0	Last destination element is no member of sER.sM
202	0	Last destination element is no member of sER.sC
203	0	Last destination element is no member of sER.sH
204	0	Destination is no member of sER.sX
210	sEECtrl.sChk.uiReadStartAddr	Refresh cycle timeout expired
211	sEECtrl.sChk.uiReadStartAddr	Uncorrectable error in EEPROM block
212	sEECtrl.eSeq_State	Invalid state
215	uiEEFaultAddr	Uncorrectable error in Parameter Set
216	uiEEFaultAddr	Uncorrectable error in Miscell-Data
217	uiEEFaultAddr	Uncorrectable error in Curve Set
220	0	pucDst == NULL
222	uiEEStartAddr	Invalid EEPROM address
240	uiEEStartAddr	Write beyond end of safety area!
241	uiEEStartAddr	Start address in safety area is no multiple of 3
242	uiEEStartAddr	Write beyond end of non-safety area!
243	uiEEStartAddr	Start address is in reserved area!
244	ulReqFIFOSpace	Not enough FIFO space
250	(ulong32)pucDst	Readback error while refreshing - possibly defective RAM cell
300	0	Timeout sICom.uiRxLiveTimer expired
301	0	Timeout sICom.uiRxLiveTimer expired
350	0	Timeout sICom.uiXLiveTimer expired
360	0	Timeout while waiting for the exit from DUAL_BEF_CHECK_PARAM
361	0	FIFO full !
380	uiBPP_HPPunktNr	Error while calling uiPutPunkt()
381	0	Seal control command in the presence of BM_FAT_KALTCHECK
382	0	Timeout in the cyclical parameter comparison
383	uiBCP_AnzParam[0]	DUAL_BEF_CHANGE_PARAM1: Invalid value in the reception buffer
384	uiBCP_AnzParam[1]	DUAL_BEF_CHANGE_PARAM2: Invalid value in the reception buffer
385	sRx.Buffer.ui[ucRxOK-1][uiSTART-BEF+47]	Cyclic parameter verification: different parameters between HP and UP!
386	uiParalIdx	PowerOn parameter verification: different parameters between HP and UP!
410	sIO.sIn.ulInputsN	Detected positive half-wave on terminal input!
411	input status received from UP	Different input status between controllers
412	0	The readback input of the fuel selection relays contacts in the dual fuel is invalid. DFM probably defect.
420	uil	Input status of digital input on HP and UP is inconsistent (>20ms)
430	ucPin2Test	Pin short circuit test detected an error! Currently tested pin not configured as output or is stuck at 1

431	ucPin2Test	Pin short circuit test detected an error!Short-circuit between pins, pull-up of input stage defective or pin is externally stuck at 0
440	0	sIO.sIn.uiTestSignalTimeout expired
450	0	Main power relay (K2) does not switch correctly to off when out of power.
451	ucRelay	Relay does not switch correctly, when relay power is enabled (for details see enum teRelais)
460	uiFaultParam	Failure of relais power switching or readback of relay coils of K1 or K2Param2: Bit 0 is set if readback line of K1 is erroneous, Bit 1 is set if readback line of K2 is erroneous
461	uiFaultParam	Readback status of relay K1 or K2 differs from desired switching status, relay propably defect.Param2:Bit 0: nominal state of K1Bit 1: nominal state of K2Bit 8: state of readback line of K1Bit 9: state of readback line of K2
500	0	Timeout while waiting for end of write cycle
501	0	SLA+W has been transmitted; NO ACK has been received
502	0	SLA+R has been transmitted; NO ACK has been received
503	0	Data byte has been transmitted; NO ACK has been received
504	0	BUS error due to an illegal START or STOP condition
505	0	Arbitration lost in SLA+R/W or Data bytes
510	uiI2CStat	Unknown/invalid state!
600	sSRCtrl.uiOffset	Correction of defective triple in Safety RAM structure failed
610	(ulong32)pucDst	Invalid destination address
620	(ulong32)puiDst	Invalid destination address
630	(ulong32)pulDst	Invalid destination address
700	0	CPU selftest failed
701	sSelftest.sMngr.eState	state-event-machine failed with AC_ERR
710	sSelftest.sWD.eErrorState	Watchdog selftest failed
711	sSelftest.sWD.eState	Invalid default case
720	Selftest.sVM.ucTest2Perform	Invalid default case
721	Selftest.sVM.eErrorState	Supply voltage monitor selftest failed
722	Selftest.sVM.eState	Invalid default case
730	sSelftest.sRR.eErrorState	Relay release circuit selftest failed
731	sSelftest.sRR.eState	Invalid default case
740	sSelftest.sRPW.eErrorState	Relay PWR release circuit selftest failed
741	sSelftest.sRPW.eState	Invalid default case
750	0: USR-Stack, 1: IRQ-Stack	Stack overflow detected
751	0	Stackaddress is NULL-Pointer
752	0	Stackaddress is NULL-Pointer
800	sWDog.uiReleasePtrn1	Trigger release patterns are invalid!
810	eFeedIndex	Invalid Feed Index
820	eTriggerCtrl	Invalid Trigger Mode
830	0	No valid watchdog trigger received (frequency or duty cycle invalid)
900	uiErrorCode	Fault from LPC_API error handler
920	0	Invalid entry in iStoerResRam
930	uiMaskedFaultCode	uiMaskedFaultCode out of range!
1200	0	Flame signal doesn't disappear during self-test
1210	sIFD.eTestState	Invalid default case
1220	sIFD.uiClock	UP is missing test impulses
1221	sIFD.uiClock	Test signal duration too short
1222	sIFD.uiClock	Test signal duration too short
1240	0	Detected short circuit of LDR
1250	uiADValue	Circuit selftest failed, A/D value out of expected range
1260	sLDR.eTestState	Invalid default case
1270	sLDR.uiClock	Test interval too long
1271	sLDR.uiClock	HP released test pin too late
1272	sLDR.uiClock	HP released test pin too early

1290	uiMyFlames XOR uiPartnerFlames	Flame signals on both controllers are inconsistent (bit 0: main flame, bit 1: ignition flame)
1300	0	Pointer to transmit buffer is NULL
1400	psActuator->ucSAnumber	H_SA_INTERFACE_INVALID_ACTUATOR_TYPE
1401	psActuator->ucSAnumber	H_SA_INTERFACE_INVALID_DIRECTION
1405	0	H_SA_INTERFACE_WRONG_RAMP_CALCULATION
1406	0	ulGradientMax <= ulGradientDesired
1410	0	H_SA_INTERFACE_WRONG_RAMP_CALCULATION
1411	0	H_SA_INTERFACE_ERROR_TIMING
1415	psActuator->ucSAnumber	psActuator->ucSAnumber Invalid!
1416	psActuator->ucSAnumber	psActuator->ucSAnumber Invalid!
1420	psActuator->ucSAnumber	H_SA_INTERFACE_WRONG_RAMP_CALCULATION
1430	psActuator->ucSAnumber	H_SA_FEEDBACK_WRONG_FEEDBACK
1435	psActuator->ucSAnumber	H_SA_PLAUSIB_ACTUATOR_OUT_OF_RANGE
1436	psActuator->ucSAnumber	H_SA_PLAUSIB_SECTION_COUNT_OUT_OF_RANGE
1440	psActuator->ucSAnumber	H_SA_REFERENCE_SEARCH_NO_REFERENCE_FOUND
1450	psActuator->ucSAnumber	H_SA_STEP_CALC_CALL_COUNT_OVERFLOW
1451	psActuator->ucSAnumber	H_SA_STEP_CALC_SECTIONCOUNT_OUT_OF_RANGE
1452	psActuator->ucSAnumber	H_SA_STEP_CALC_INVALID_DIRECTION
1453	psActuator->ucSAnumber	H_SA_STEP_CALC_SECTIONCOUNT_OUT_OF_RANGE
1454	psActuator->ucSAnumber	H_SA_STEP_CALC_INVALID_DIRECTION
1455	psActuator->ucSAnumber	H_SA_STEP_CALC_WRONG_STATUS
1460	0	U_SA_INTERFACE_INVALID_ACTUATOR_TYPE
1461	0	U_SA_INTERFACE_INVALID_DIRECTION
1470	psActuator->ucSAnumber	U_SA_FEEDBACK_INVALID_DIRECTION
1471	psActuator->ucSAnumber	U_SA_FEEDBACK_INVALID_DIRECTION
1472	psActuator->ucSAnumber	U_SA_FEEDBACK_WRONG_FEEDBACK
1480	psActuator->ucSAnumber	U_SA_REFERENCE_SEARCH_INVALID_ACTUATOR_TYPE
1490	psActuator->ucSAnumber	psActuator->ucSAnumber Invalid!
1500	0	Timeout while sending ICOM command
1501	0	Timeout while waiting for ACK of ICOM command
1502	0	Timeout while waiting for end of actuator initialization
1503	0	Timeout while waiting for end of actuator initialization
1504	0	Timeout while waiting for end of actuator initialization
1505	Actuator Number	HP: Invalid configuration. Parameter for Actuator Type should never be different from 1 or 2
1505	Actuator Number	ÜP: Invalid configuration. Parameter for Actuator Type should never be different from 1 or 2
1490	psActuator->ucSAnumber	psActuator->ucSAnumber Invalid!
1500	0	Timeout while sending ICOM command
1501	0	Timeout while waiting for ACK of ICOM command
1502	0	Timeout while waiting for end of actuator initialization
1503	0	Timeout while waiting for end of actuator initialization

2000-3999 internal faults generated from within Application (FAT and System)		
D1	D2	Description
2000		unknown event, for the event handling mechanism
2001		too many events for even queue
2100		Invalid buffer input
2101		EEPROM probably defective
2200		Invalid Index for SQBLData00
2201		Invalid Index for SQBLData01
2202		Invalid Index for SQBLData02
2203		Invalid Index for SQBLData03
2204		Invalid Index for SQBLData04
2205		Invalid Index for SQBLData05
2206		Invalid Index for SQBLDataKurven
2207		Invalid Index for SQBLDataPara
2208		Invalid Index for SQBLData15

2209		Data request for data block, but no transmission.
2300		Invalid state
2301		Invalid state
2302		Deleting curve, end of EI
2303		Invalid state
2304		Invalid state
2305		Invalid parameter number (does not exist)
2306		Invalid state (cold check)
2307		Cold check
2308		Cold check
2309		Cold check
2310		Invalid state
2350 -		Cold check
2354		Attempt to write to a modbus register
2400		Modbus register described
2401		Parameter with access level > 4
2500		Does not find the operating mode
2600		Transfer forbidden
2601		Deleting curve, left EI
2700		The air pressure was not dropped but the burner still starts
2800		It was opened more than one valve in the cold check
2801		Maintenance mode on the main controller is active, but there is no maintenance mode parameterized
2802		Maintenance mode active but it is still ignite
2804		Burner starts, while the supervisor controller is blocked
2805		Burner starts, while no reference test was made
2806		The stage sent by HP for the staged-operation does not seem plausible
2900		Program load by the timer to high
3000		All errors, for which no error number was registered
3100		Error message of a password module
3101		Error message of the password module
3200		Internal overflow, intermediate result does not fit in the variable
3201		Overflow of the end result
3230		UP Version differs from HP version
3250		Invalid parameter for staged burner-firing-rate controller
3300		Sequence control BrennUm default case entered
3301		Sequence control leakage test default case entered
3302		Sequence control FAT default case
3303		Sequence control post ventilation default case
3304		Sequence control pre ventilation default case entered
3305		Sequence control Ignition default case entered
2900		Program load by the timer to high
3000		All errors, for which no error number was registered
3100		Error message of a password module
3101		Error message of the password module
3200		Internal overflow, intermediate result does not fit in the variable
3201		Overflow of the end result
3230		UP Version differs from HP version
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3302		Sequence control FAT default case
3303		Sequence control post ventilation default case

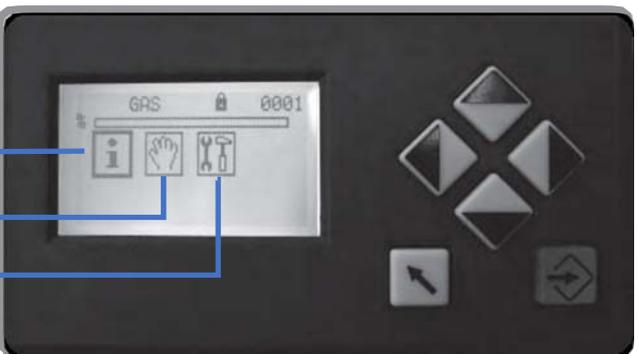
3304		Sequence control pre ventilation default case entered
3305		Sequence control Ignition default case entered

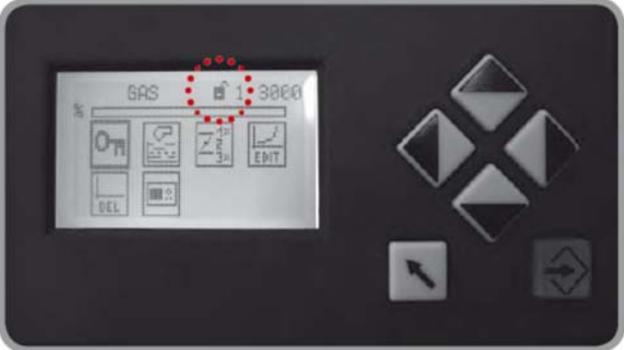
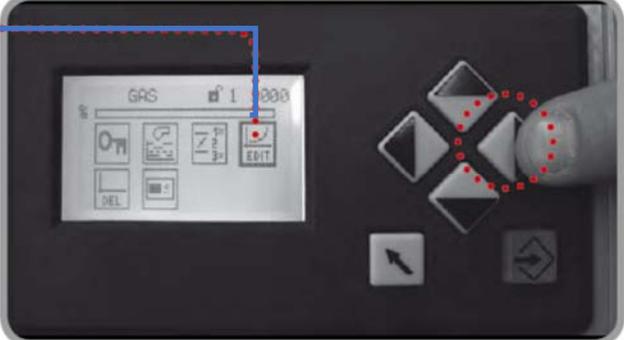
4000-4999 Internal faults generated from within Application (Fuel/Air Ratio Control)		
D1	D2	Description
4000	0	No curve point to the load of the ignition point
4001	0	ucPIdx_R >= ucPunktAnzahl
4100	sRampe.ucState	invalid value of sRampe.ucState
4200	ucVBMode	invalid value of ucVBMode
4302	0	No active air channel is defined (parameterization error)
4400	ucSteuerArtEx	invalid value of ucSteuerArtEx
4401	0	timeout while waiting for ???
4402	ucSteuerArtEx	invalid value of ucSteuerArtEx
4403	ucKanStat	(ucKanStat & Def_VKM2_MSK) != Def_VKM2_DVAL
4404	0	timeout while waiting for ???
4405	ucKanStat	disabled channel is moving!
4406	ucRzStState[ucKnr]	invalid value of ucRzStState[ucKnr]
4407	ucVBStat	invalid value of ucVBStatn
4500	0	sRampe.uiLaufzeit == 0!
4501	ucKnr	IfKM_VB() returned 0
4600	ucVorgabe	invalid value of ucVorgabe
4601	(sRampe.uc2VBKMask sRampe.ucVBKMask)	No VB channels can be active in VSM_NOVB
4602	sRampT.ucNState	Unknown default state
4603	sRampe.ucState	invalid value of sRampe.ucState
4700	0	Ramp time expired!
4701		Transferred channel number out of the permitted range
4702		Transferred channel number out of the permitted range
4703		Transferred channel number out of the permitted range
4704		Transferred channel number out of the permitted range
4705	ucKnr	Transferred channel number out of the permitted range
4706	ucKnr	Transferred channel number out of the permitted range
4707	ucKnr	Transferred channel number out of the permitted range
4708	ucKnr	Transferred channel number out of the permitted range
4709	ucKnr	Transferred channel number out of the permitted range
4710	ucKnr	Transferred channel number out of the permitted range
4711	ucKnr	Transferred channel number out of the permitted range
4712	ucKnr	Transferred channel number out of the permitted range
4713	ucKnr	Transferred channel number out of the permitted range
4714	ucKnr	Transferred channel number out of the permitted range
4715	ucKnr	Transferred channel number out of the permitted range
4716	ucKnr	Transferred channel number out of the permitted range
4717	ucKnr	Transferred channel number out of the permitted range
4800	uiActTmr	ucErg > 0!
4801	ucSgldx	Parameter modification Knf_uiActuatorDirX while fuel/air ratio control is active or outside the operation modes "Burner Off" or "Fault"
4802	0	Allowed scope for the channel too small to assess the maximum speed
4900	ucKnr	Division by 0

5000-5999 Internal faults generated from within Application (firing-rate control)		
D1	D2	Description
5000	enInterneLastSeq	invalid value of enInterneLastSeq
5001	0	Ambiguous DPS+ / DPS- for load stage selection
5002	0	Curve error: curve for n-staged oil or channel speed for actuators was not determined
5003	0	Invalid parameter in function call

5004	0	Timers for the control of the stage switching time do not fit together: Switch-ing time of internal load < supervised time for set load
5005	0	Invalid stage curve with internal load set by the stage controller
5007	0	Invalid load value while adjusting the staged oil curve
5008	0	Invalid stage- activation control mode

6000-6999 Internal faults generated from within UP Application-Control (Fuel/Air Ratio Control)		
D1	D2	Description
6000	ucSteuerArtEx	unknown Mode of Channel-Control
6001	ucBetrMoNr	Overaddressing of Array was detected
6100	ucKnr	unknown Mode of Channel-Control
6200	0	Avoid an endless loop
6201	0	Avoid an endless loop
6202	0	Avoid an endless loop
6203	0	SSR.sS0.ucAkt SSR.sS0.uiKanalenb changed without AufrufKurve2Workram
6204	0	No completely valid point found but curve not empty
6205	Detected points No.	number of points don't match Ram-curve (fatal error with task)
6206	Operating curve points index	Writing firing-rate failed (Ram-error)
6207	Original curve points index	firing-rate point in original curve invalid
6208	Original curve points index	invalid point index
6209	0	Point-approximation not possible, no prior point
6210	0	Point-approximation not possible, no following point
6211	0	Point-approximation failed, invalid according point
6212	Operating curve points index	Writing setpoint failed (Ram-error)
6213	Original curve points index	invalid point-index
6214	0	Point-approximation not possible, no prior point
6215	0	Point-approximation not possible, no following point
6216	0	Point-approximation failed, invalid according point
6217	Operating curve points index	Return setpoint writing failed (Ram-error)
6218	Original curve points index	invalid point-index
6219	0	Point-approximation failed, invalid according point
6220	Operating curve points index	Evaluated-Correction-Setpoint-Writing failed (Ram-error)
6221	Original curve points index	invalid point-index
6222	0	Writing failed: Ram-error
6223	0	Writing failed: Ram-error
6224	Error No.	Too many differences between curves (sliding counter, subtract 1 per cycle)
6225	Status No.	undefined state of statemachine
6300	ucSMState	Detect undefined State of Statemachine
6400	ucKnr	Division by 0

<p>Initial home page: keep thermostat open. Burner remain in stand-by</p>	
<p>Unlock the controller: press ENTER</p>	
<p>Info Manual Setting</p>	
<p>Press the right key to position on the Settings icon (indicated with wrench and hammer)</p>	
<p>Press ENTER</p>	

<p>Press ENTER again after selecting 'the key icon'.</p>	
<p>Keep the password "0000" and confirm with ENTER.</p>	
<p>New page, level 1 unlocked</p>	
<p>Right click to EDIT.</p>	
<p>Press ENTER to enter the "curves page".</p>	

<p>Air & gas position at burner's ignition</p> <ol style="list-style-type: none"> 1 ignition position, 2 air servomotor position (digit) 3 gas servomotor position (digit) <p></p> <p>VALUES VARY FROM BURNER TO BURNER</p>	
<p>Close the thermostat the burner starts.</p>	
<p>Pre-purge.</p>	
<p>The controller moves the servomotors to the ignition position and excites the ignition transformer.</p>	
<p>If the burner starts with those settings, this page will appear:</p> <p>If the burner does not start with those settings the chapter "SETTING THE IGNITION POINT WITH BURNER IN STAND-BY"</p>	

<p>In case of troubles, the burner will go on lock-out mode and the reason will be indicated on the display.</p>	
<p>Check the lock code & press ENTER to unlock.</p>	
<p>Press ENTER to modify the positions (burner in stand-by).</p>	
<p>Click up to increase the gas opening position or down to decrease it.</p>	
<p>Right click to move from gas servomotor adjustment to air servomotor adjustment.</p>	

<p>Clickup to increase the air opening position or down to decrease it.</p>	
<p>Press ENTER to save the new settings.</p> <p>CLOSE THE THERMOSTAT LINE</p>	

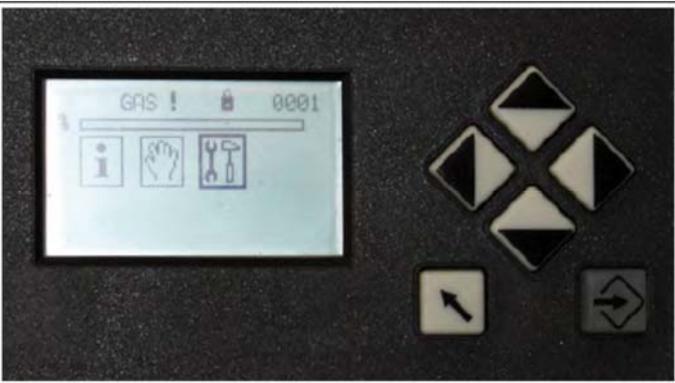
<p>Check the combustion quality (with a flue gas analyzer). To modify the combustion valves and adjust servomotors position (gas and air), press ENTER.</p>	
<p>Click up to increase the gas opening position or down to decrease it.</p>	
<p>Right click to move from gas servomotor adjustment to air servomotor adjustment.</p>	
<p>Click up to increase the air opening position or down to decrease it.</p>	
<p>Press ENTER to save the new settings.</p>	

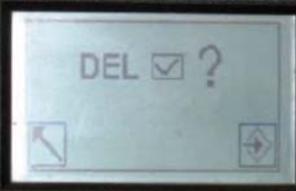
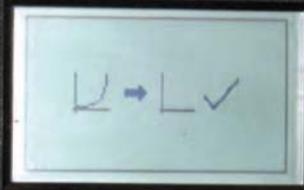
<p>Click up to quit the ignition position.</p>	
<p>Check the combustion quality in all positions (from minimum to maximum output) and adjust the gas and air setting if necessary (as indicated on chapter "SETTING THE IGNITION POINT WITH BURNER IN STAND-BY").</p>	
<p>Set the maximum load position 999, according to the maximum output required by the boiler. If necessary, set the inlet gas pressure (at the exit of the gas pressure reducer). Check the output combustible and the quality of combustion in all positions and adjust gas and air if necessary (see chapter "SETTING THE IGNITION POINT WITH BURNER IN STAND-BY").</p>	
<p>Press EXIT to quit the combustion settings.</p>	
<p>Press EXIT again to quit main menu.</p>	

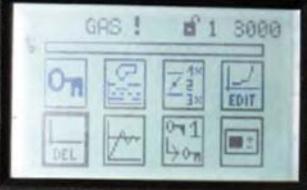
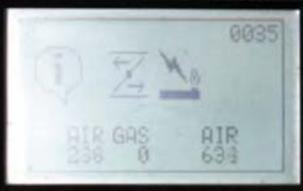
<p>Press EXIT again to quit settings.</p>	
<p>The burner runs now in automatic mode.</p>	
<p>In case of troubles, the burner will go on lock-out mode and the reason will be indicated on the display. Example: H009 – lock-out code D1 - diagnostic 1 D2 - diagnostic 2 xxh - operation hours</p>	
<p>Check the lock code & press ENTER to unlock.</p>	

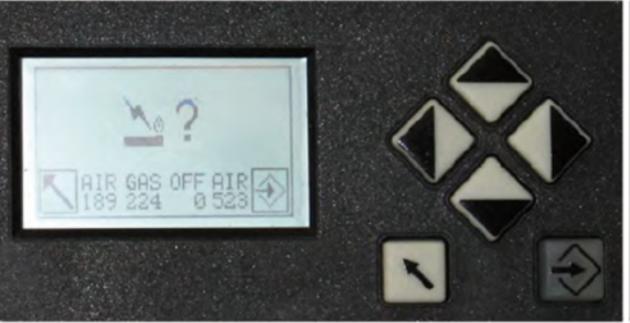
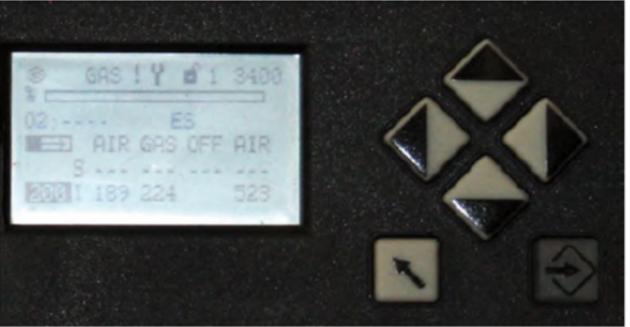
If the ignition setting is not good enough (e.g. too much air), the burner cannot start. In that case adjust again the ignition point see chapter “SETTING THE BURNER CURVE”.
Otherwise make sure that no other reason may cause the ignition failure.

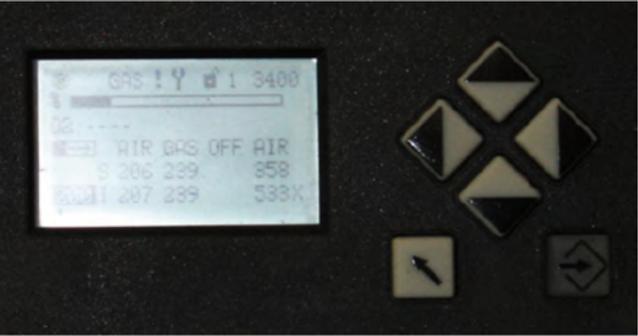
! With VSD modify the curve points only with burner on.

<p>With burner on STANDBY, press Enter</p> 	
<p>With the arrows </p> <p>go on the icon </p> <p>press Enter </p>	
<p>With the arrows </p> <p>go on the icon </p> <p>press Enter </p>	
<p>Check the password 0000</p> <p>press Enter  to confirm</p>	

<p>With the arrows </p> <p>go on the icon </p> <p>press Enter </p>		
<p>press Enter  to cancel the curve</p>		
<p>press Enter  to confirm curve cancellation</p>		
<p>Now the working curve has been cancelled</p> <p>press Enter </p>		
<p>press Exit </p>		

<p>With the arrows </p> <p>go on the icon </p> <p>press Enter </p>		
<p>Close the "thermostat line"</p>		
<p>The burner carries out the pre-purge</p>		
<p>The burner reaches the ignition point</p>		
<p>Wait for the air/gas servomotors to reach 0 degrees The VSD is set at 30 Hz press Enter </p>		

<p>press Enter </p> <p>and set the ignition point using the</p> <p>arrows </p>		
<p>Set the values and press Enter </p>		
<p>press Enter  to confir the ignition point .</p> <p>the burner discharges and opens the valves.</p>		
<p>With burner on, check the combustion with a combustion analyser.</p> <p>Modify using the arrows  and</p> <p>press Enter  to store.</p>		
<p>Press  to move onto the (minimum burner) load 200</p> <p>Press Enter </p>		

<p>Press  to set the minimum burner output</p> <p>press Enter  to confirm</p>		 <p>The screenshot shows the control panel with the LCD screen displaying 'GAS ! Y # 1 3400' at the top. Below that, '02:----' is shown. The main display area shows 'AIR GAS OFF AIR' with 'S 226 239 --- 858' below it. At the bottom, '800 I 287 289 593' is visible. The physical buttons (up, down, left, right, and enter) are visible to the right of the screen.</p>
<p>Press  to move onto the maximum load 999</p> <p>press Enter  to confirm</p>		 <p>The screenshot shows the control panel with the LCD screen displaying 'GAS ! Y # 1 3400' at the top. Below that, '02:----' is shown. The main display area shows 'AIR GAS OFF AIR' with 'S 206 239 --- 858' below it. At the bottom, '800 I 287 289 593K' is visible. The physical buttons are visible to the right of the screen.</p>
<p>Press  to set the maximum burner output</p> <p>Press Enter  to confirm</p>		 <p>The screenshot shows the control panel with the LCD screen displaying 'GAS ! Y # 1 3400' at the top. Below that, '02:----' is shown. The main display area shows 'AIR GAS OFF AIR' with 'S 582 572 --- 804' below it. At the bottom, '800 I 582 572 625' is visible. The physical buttons are visible to the right of the screen.</p>
<p>Check the combustion in all curve points (800-700-600-500-400-300-250) as in previous the points.</p> <p>Once the adjustment is done,</p> <p>press  three times</p>		 <p>The screenshot shows the control panel with the LCD screen displaying 'GAS ! Y # 1 3400' at the top. Below that, '02:----' is shown. The main display area shows 'AIR GAS OFF AIR' with 'S 582 572 --- 804' below it. At the bottom, '800 I 582 572 625K' is visible. The physical buttons are visible to the right of the screen.</p>



USER'S MANUAL

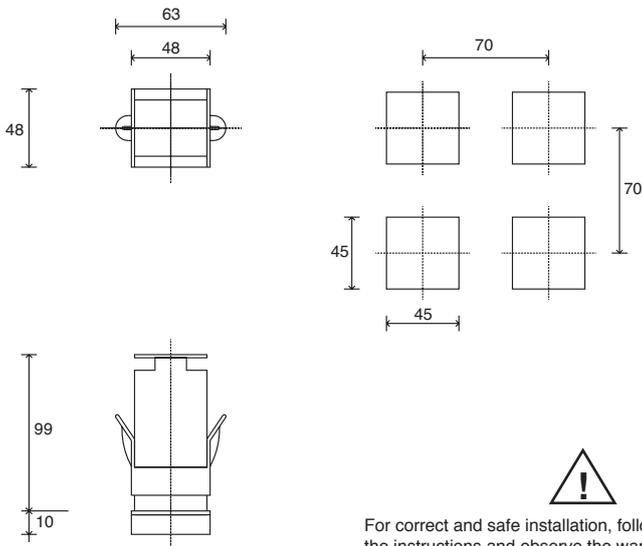
COD. M12925CA Rel 1.2 08/2014

SOFTWARE VERSION 1.0x T73
code 80379 / Edition 01 - 06/2012



1 • INSTALLATION

• Dimensions and cut-out; panel mounting



For correct and safe installation, follow the instructions and observe the warnings contained in this manual.

Panel mounting:

To fix the unit, insert the brackets provided into the seats on either side of the case. To mount two or more units side by side, respect the cut-out dimensions shown in the drawing.

CE MARKING: The instrument conforms to the European Directives 2004/108/CE and 2006/95/CE with reference to the generic standards: **EN 61000-6-2** (immunity in industrial environment) **EN 61000-6-3** (emission in residential environment) **EN 61010-1** (safety).

MAINTENANCE: Repairs must be done only by trained and specialized personnel. Cut power to the device before accessing internal parts.

Do not clean the case with hydrocarbon-based solvents (Petrol, Trichlorethylene, etc.). Use of these solvents can reduce the mechanical reliability of the device. Use a cloth dampened in ethyl alcohol or water to clean the external plastic case.

SERVICE: GEFRA has a service department. The warranty excludes defects caused by any use not conforming to these instructions.

EMC conformity has been tested with the following connections

FUNCTION	CABLE TYPE	LENGTH
Power supply cable	1 mm ²	1 m
Relay output cable	1 mm ²	3,5 m
TC input	0,8 mm ² compensated	5 m
Pt100 input	1 mm ²	3 m

2 • TECHNICAL SPECIFICATIONS

Display	2x4 digit green, high display 10 and 7mm
Keys	4 of mechanical type (Man/Aut, INC, DEC, F)
Accuracy	0.2% f.s. ±1 digit ambient temperature 25°C
Main input (settable digital filter)	TC, RTD, PTC, NTC 60mV, 1V Ri≥1MΩ; 5V, 10V Ri≥10KΩ; 20mA Ri=50Ω Tempo di campionamento 120 msec.
Type TC Thermocouples (ITS90)	Type TC Thermocouples : J,K,R,S,T (IEC 584-1, CEI EN 60584-1, 60584-2) ; custom linearization is available / types B,E,N,L GOST,U,G,D,C are available by using the custom linearization.
Cold junction error	0,1° / °C
RTD type (scale configurable within indicated range, with or without decimal point) (ITS90) Max line resistance for RTD	DIN 43760 (Pt100), JPT100 20Ω
PTC type / NTC Type	990Ω, 25°C / 1KΩ, 25°C
Safety	detection of short-circuit or opening of probes, LBA alarm
°C / °F selection	configurable from faceplate
Linear scale ranges	-1999 to 9999 with configurable decimal point position
Controls	PID, Self-tuning, on-off
pb - dt - it	0,0...999,9 % - 0,00...99,99 min - 0,00...99,99 min
Action	Heat / Cool
Control outputs	on / off
Maximum power limit heat / cool	0,0...100,0 %
Cycle time	0...200 sec
Main output type	relay, logic, continuous (0...10V Rload ≥ 250KΩ, 0/4...20mA Rload ≤ 500Ω)
Softstart	0,0...500,0 min
Fault power setting	-100,0...100,0 %
Automatic blanking	Displays PV value, optional exclusion
Configurable alarms	Up to 3 alarm functions assignable to an output, configurable as: maximum, minimum, symmetrical, absolute/deviation, LBA
Alarm masking	- exclusion during warm up - latching reset from faceplate or external contact
Type of relay contact	NO (NC), 5A, 250V/30Vdc cosφ=1
Logic output for static relays	24V ±10% (10V min at 20mA)
Transmitter power supply	15/24Vdc, max 30mA short-circuit protection
Power supply (switching type)	(std) 100 ... 240Vac ±10% (opt.) 11...27Vac/dc ±10%; 50/60Hz, 8VA max
Faceplate protection	IP65
Working / Storage temperature range	0...50°C / -20...70°C
Relative humidity	20 ... 85% non-condensing
Environmental conditions of use	for internal use only, altitude up to 2000m
Installation	Panel, plug-in from front
Weight	160g for the complete version

3 · DESCRIPTION OF FACEPLATE

Function indicators
Indicates modes of operation

L1 MAN/AUTO = OFF (automatic control)
ON (manual control)

L2 PRE-HEATING = ON (running)

L3 SELFTUNING = ON (enabled Self)
OFF (disabled Self)

Automatic/Manual adjustment selection
Active only when PV display visualises the process variable (button pressed for at least 5 sec.)



Indication of output states
OUT 1 (AL1); OUT 2 (OPEN); OUT 3 (CLOSED)

PV Display: Indication of process variable
Error Indication: LO, HI, Sbr, Err
LO= the value of process variable is < di LO_S
HI= the value of process variable is > di HI_S
Sbr= faulty sensor or input values higher than max. limits
Err= PT100 third wire opened for PT100, PTC or input values lower than min. limits (i.e.: TC wrong connection)

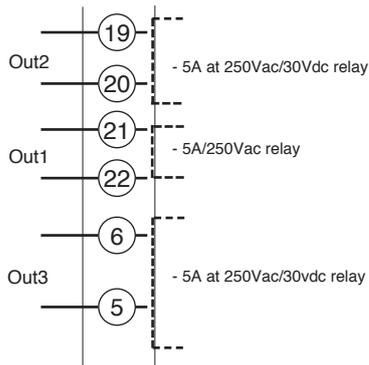
SV display: Indication of setpoint

Function key
Gives access to the various configuration phases **
Confirms change of set parameters and browses next or previous parameter (if Auto/Man key is pressed)

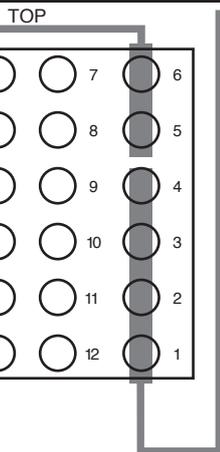
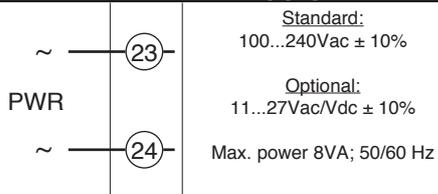
"Inc" and "Dec" key
Press to increment (decrement) any numerical parameter ** Increment (decrement) speed is proportional to time key stays pressed ** The operation is not cyclic: once the maximum (minimum) value of a field is reached, the value will not change even if the key remains pressed.

4 · CONNECTIONS

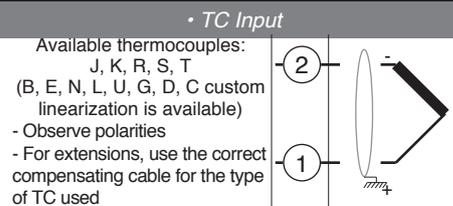
· Outputs



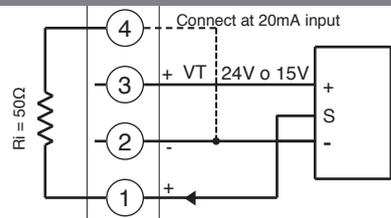
· Power Supply



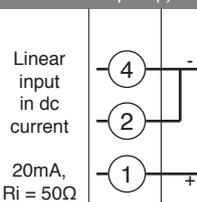
· Inputs



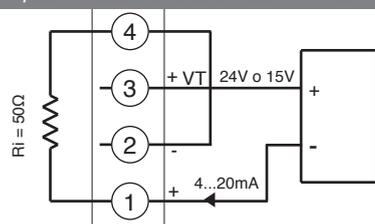
· Linear input with 3-wire transmitter



· Linear input (I)

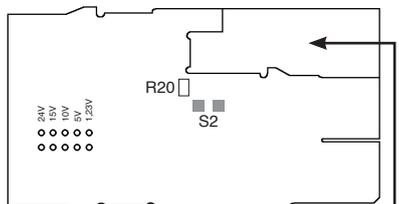


· Input 1 linear with transmitter 2 wires



· Identification of boards

Power board - Solder side

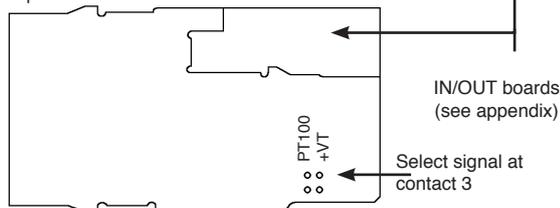


Select transmitter voltage

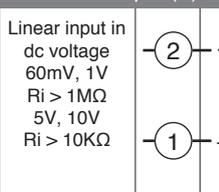


N.B. : you can keep the **OUT1** relay energized at power-up by inserting jumper **S2** and removing resistance **R20**.

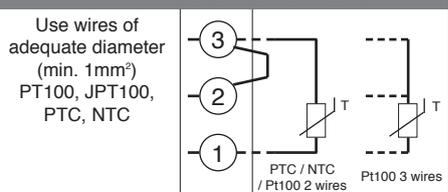
CPU board - Component side



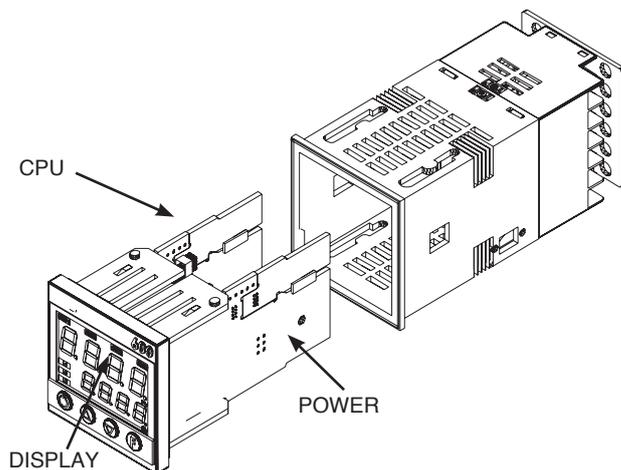
· Linear input (V)



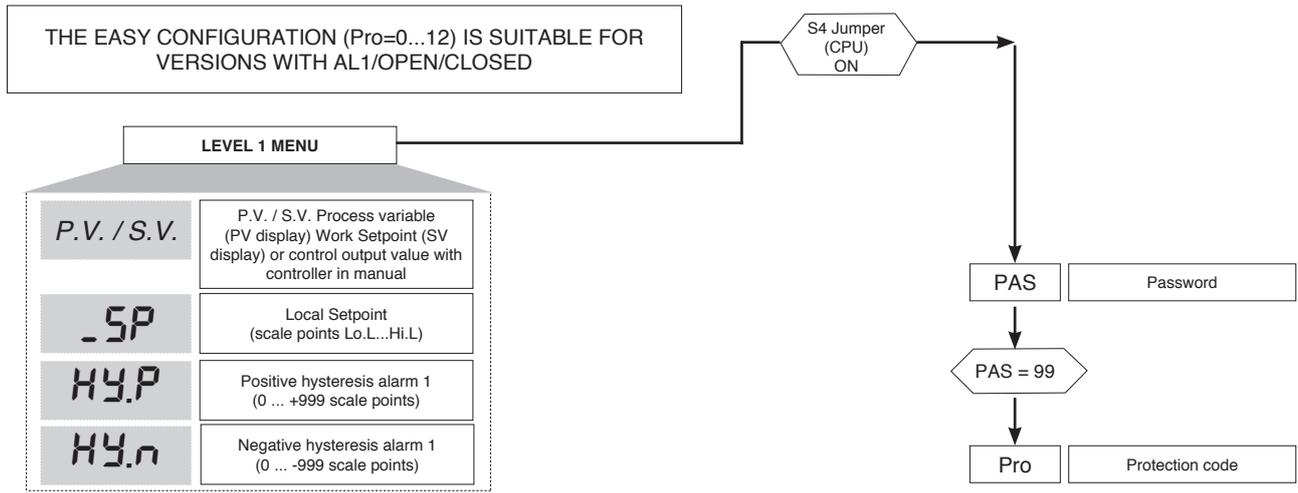
· Pt100 / PTC / NTC



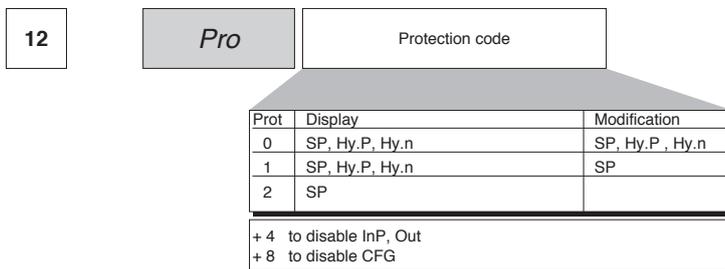
· Device structure



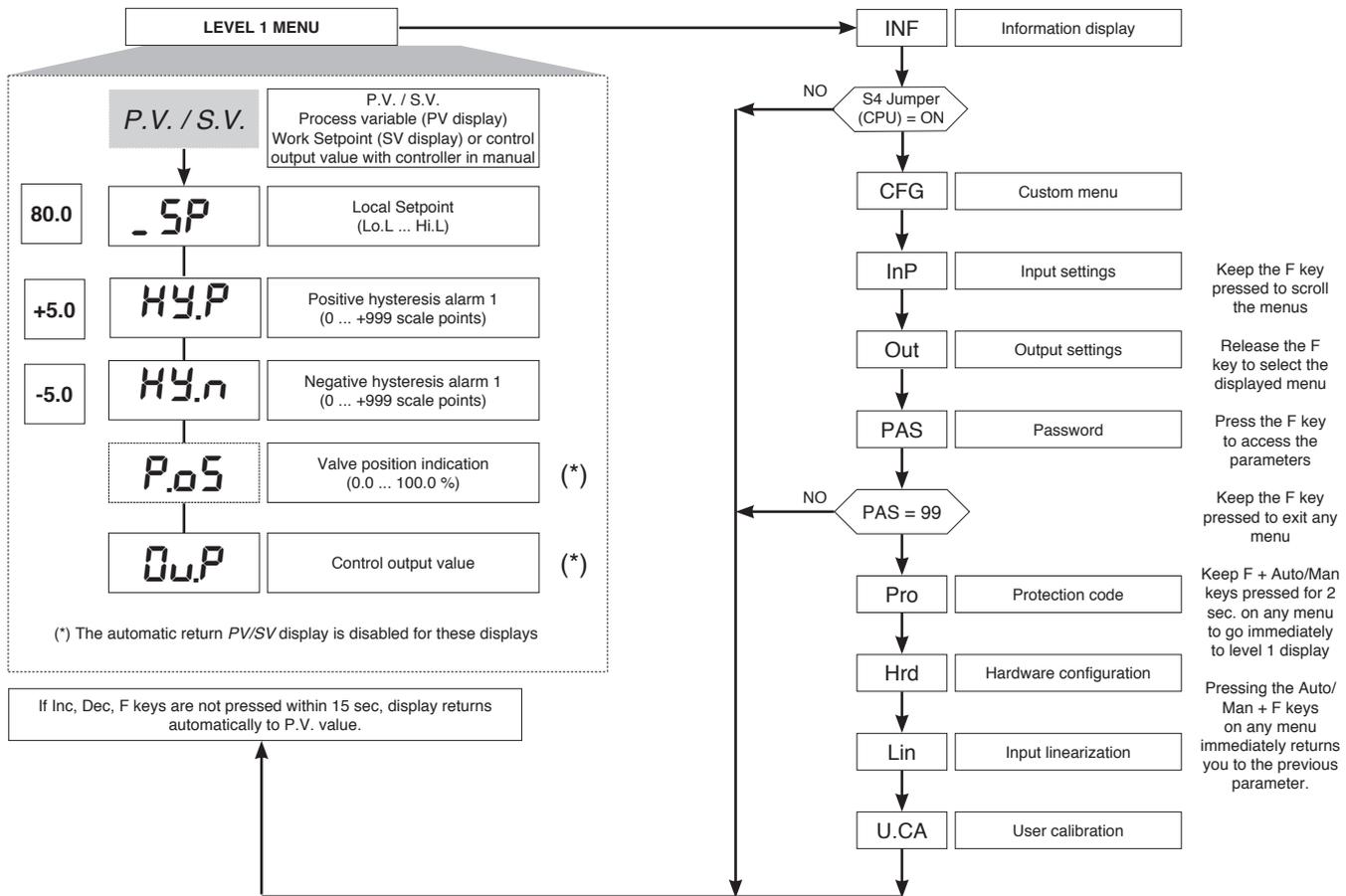
5 • “EASY” PROGRAMMING and CONFIGURATION



• Prot

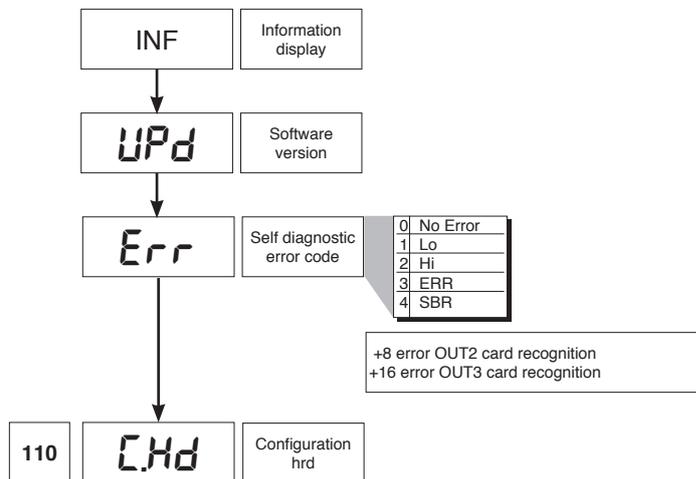
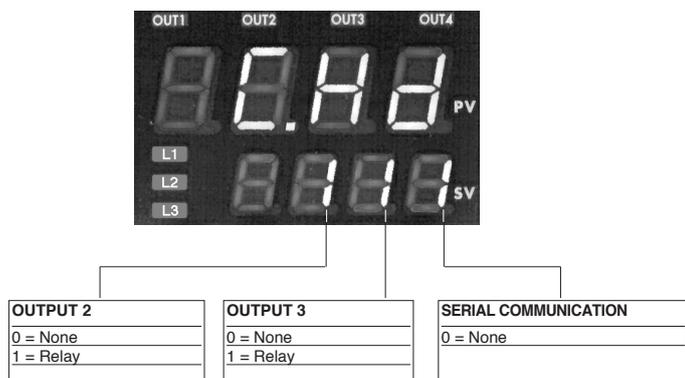


6 • PROGRAMMING and CONFIGURATION

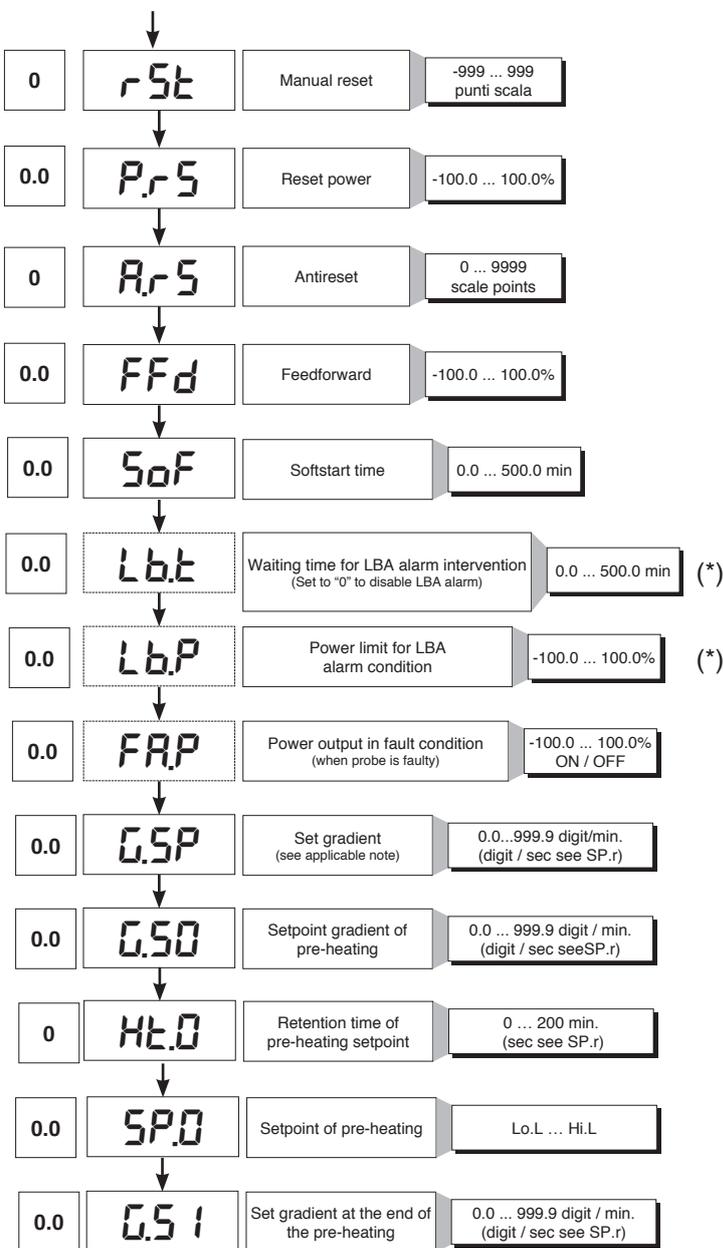
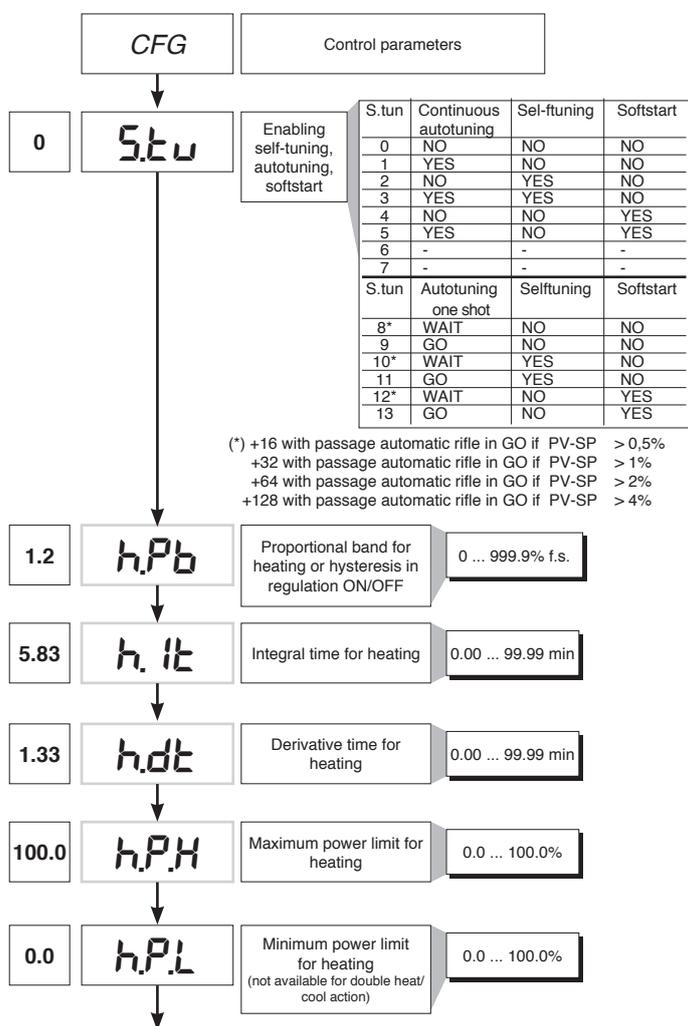


N.B.: Once a particular configuration is entered, all unnecessary parameters are no longer displayed

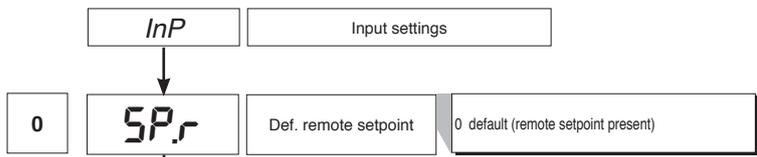
• InFo Display



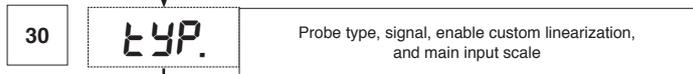
• CFG



(*) LBA alarm may be reset by simultaneously pressing Δ + ∇ keys when OutP is displayed or by switching to Manual.



+2 Times of pre-heating and gradients of set digit/sec



Type	Probe type	without decimal point	with decimal point
Sensore:			
TC			
0	TC J °C	0/1000	0.0/999.9
1	TC J °F	32/1832	32.0/999.9
2	TC K °C	0/1300	0.0/999.9
3	TC K °F	32/2372	32.0/999.9
4	TC R °C	0/1750	0.0/999.9
5	TC R °F	32/3182	32.0/999.9
6	TC S °C	0/1750	0.0/999.9
7	TC S °F	32/3182	32.0/999.9
8	TC T °C	-200/400	-199.9/400.0
9	TC T °F	-328/752	-199.9/752.0
28	TC	CUSTOM	CUSTOM
29	TC	CUSTOM	CUSTOM
30	PT100 °C	-200/850	-199.9/850.0
31	PT100 °F	-328/156.2	-199.9/999.9
32	JPT100 °C	-200/600	-199.9/600.0
33	JPT100 °F	-328/1112	-199.9/999.9
34	PTC °C	-55/120	-55.0/120.0
35	PTC °F	-67/248	-67.0/248.0
36	NTC °C	-10/70	-10.0/70.0
37	NTC °F	14/158	14.0/158.0
38	0...60 mV	-1999/9999	-199.9/999.9
39	0...60 mV	Custom scale	Custom scale
40	12...60 mV	-1999/9999	-199.9/999.9
41	12...60 mV	Custom scale	Custom scale
42	0...20 mA	-1999/9999	-199.9/999.9
43	0...20 mA	Custom scale	Custom scale
44	4...20 mA	-1999/9999	-199.9/999.9
45	4...20 mA	Custom scale	Custom scale
46	0...10 V	-1999/9999	-199.9/999.9
47	0...10 V	Custom scale	Custom scale
48	2...10 V	-1999/9999	-199.9/999.9
49	2...10 V	Custom scale	Custom scale
50	0...5 V	-1999/9999	-199.9/999.9
51	0...5 V	Custom scale	Custom scale
52	1...5 V	-1999/9999	-199.9/999.9
53	1...5 V	Custom scale	Custom scale
54	0...1 V	-1999/9999	-199.9/999.9
55	0...1 V	Custom scale	Custom scale
56	200mv...1V	-1999/9999	-199.9/999.9
57	200mv...1V	Custom scale	Custom scale
58	Cust10 V-20mA	-1999/9999	-199.9/999.9
59	Cust10 V-20mA	Custom scale	Custom scale
60	Cust 60mV	-1999/9999	-199.9/999.9
61	Cust 60mV	Custom scale	Custom scale
62	PT100-JPT	CUSTOM	CUSTOM
63	PTC	CUSTOM	CUSTOM
64	NTC	CUSTOM	CUSTOM

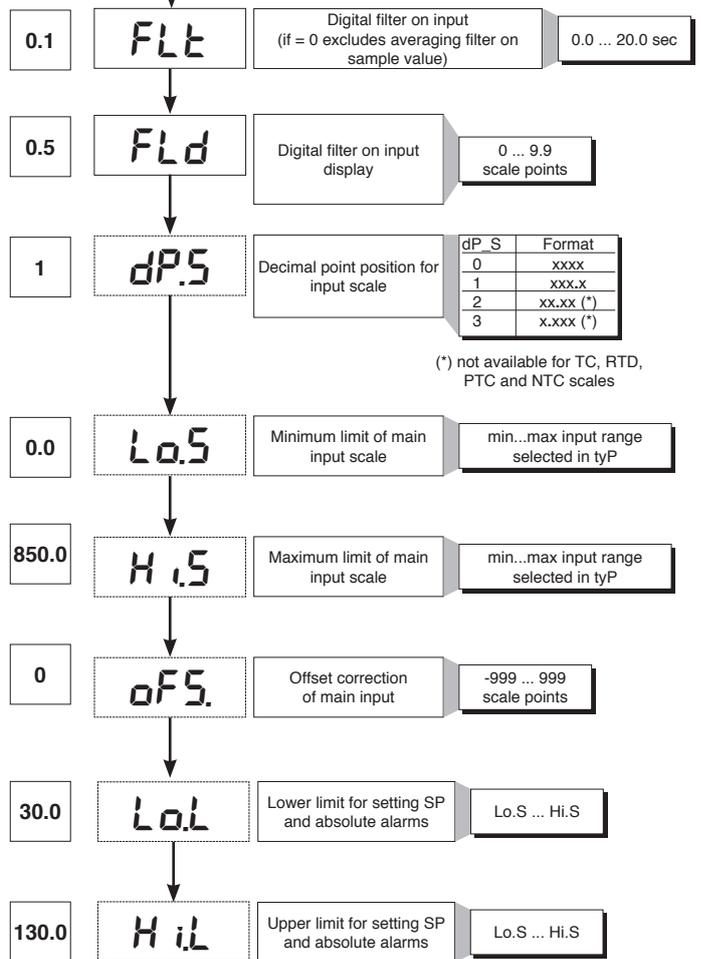
For custom linearization:
 - LO signal is generated with variable below Lo.S or at minimum calibration value
 - HI signal is generated with variable above Lo.S or at maximum calibration value

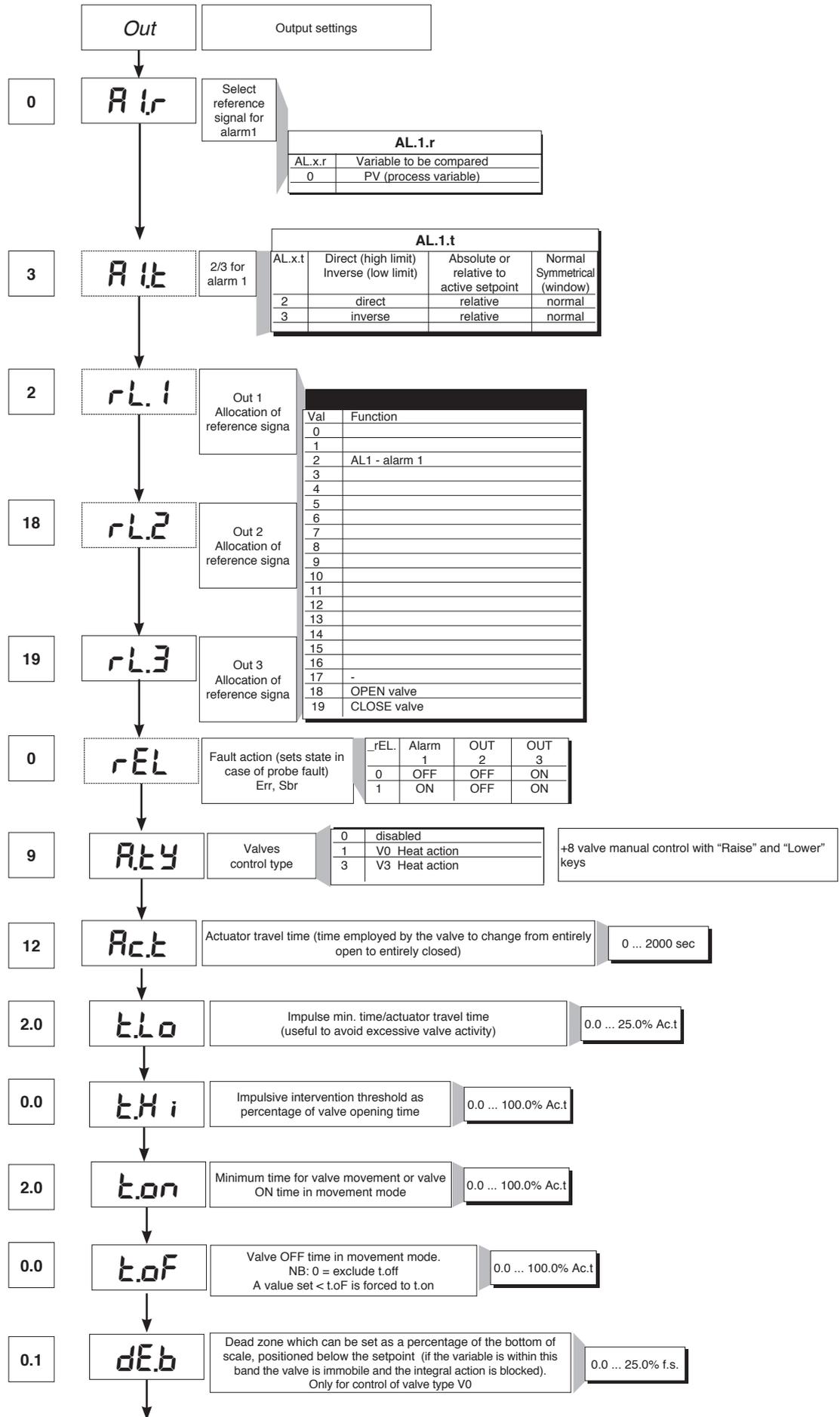
Max. non-linearity error for thermocouples (TC), resistors (PT100) and thermistors (PTC, NTC).
 The error is calculated as deviation from theoretical value and is expressed as percentage of full scale (in °C).

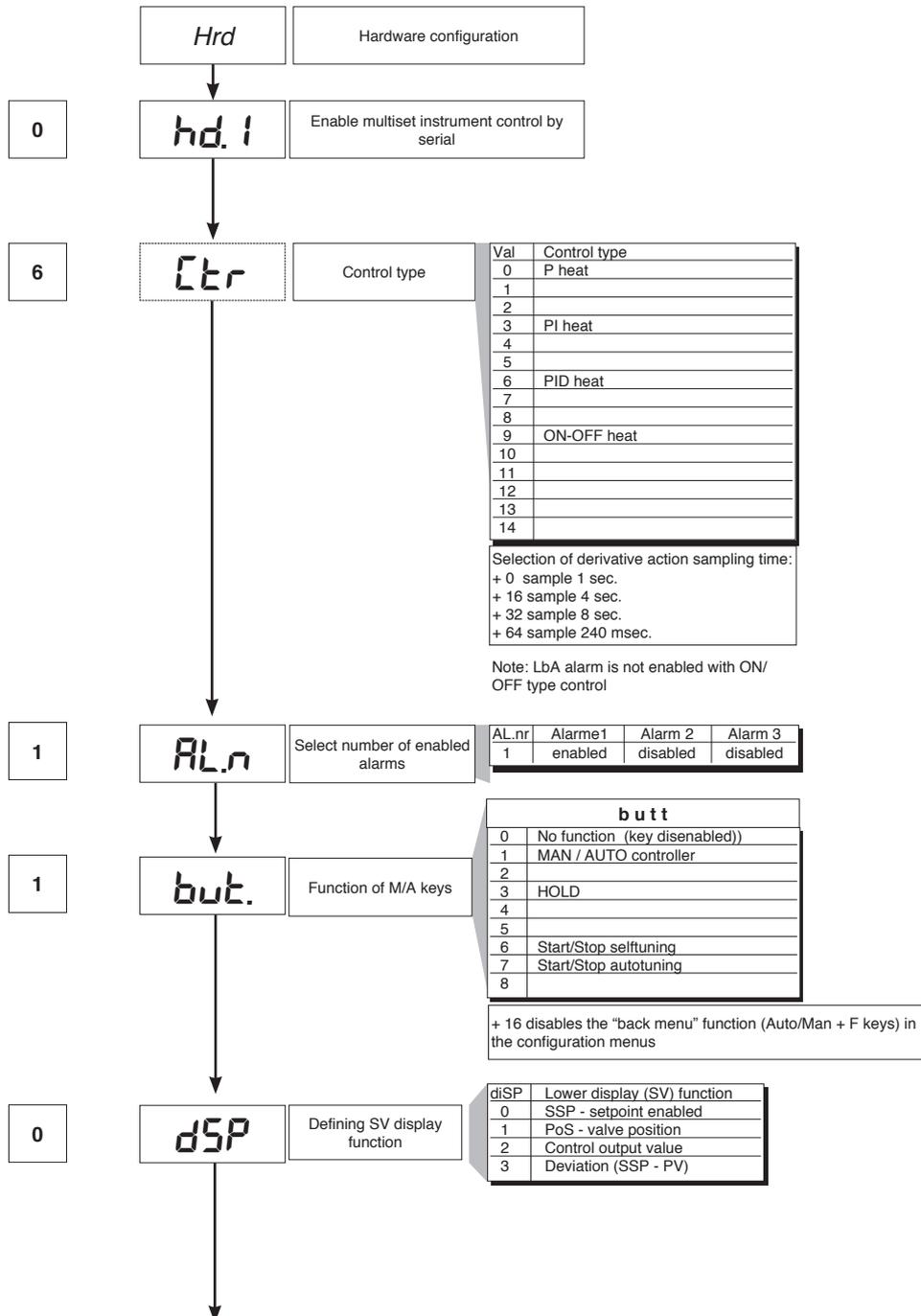
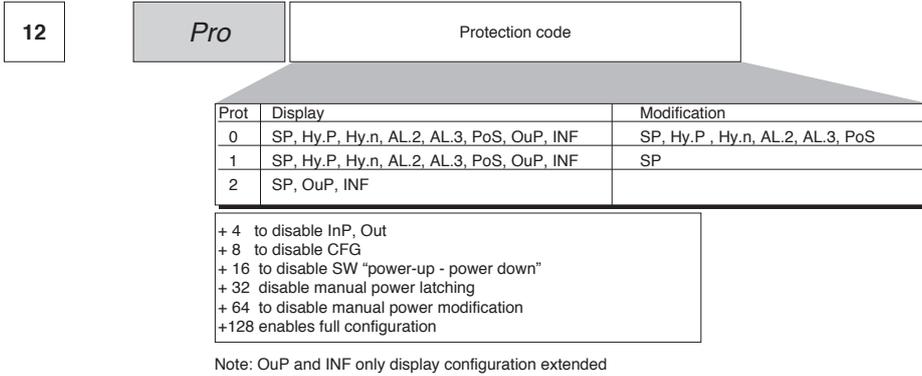
S, R range 0...1750°C; error < 0.2% f.s. (t > 300°C) / for other range; error < 0.5% f.s.
T error < 0.2% f.s. (t > -150°C)
B range 44...1800°C; error < 0.5% f.s. (t > 300°C) / range 44.0...999.9; error < 1% f.s. (t > 300°C)
U range -99.9...99.9 and -99...99°C; error < 0.5% f.s. / for other range; error < 0.2% f.s. (t > -150°C)
G error < 0.2% f.s. (t > 300°C)
D error < 0.2% f.s. (t > 200°C)
C range 0...2300; error < 0.2% f.s. / for other range; error < 0.5% f.s.

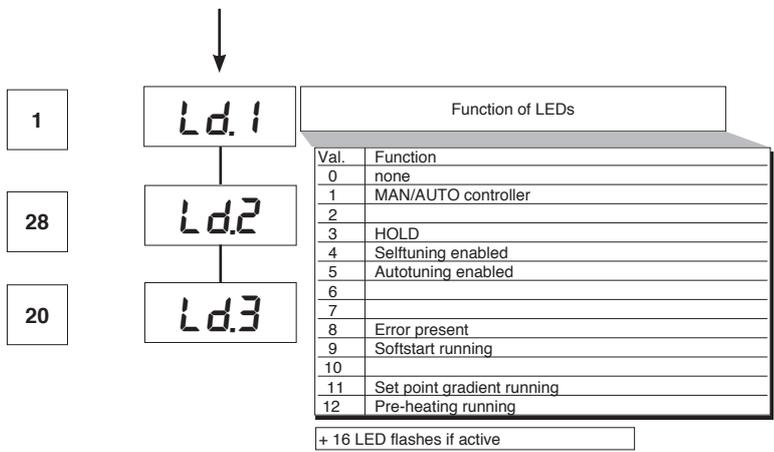
NTC error < 0.5% f.s.

Tc: J, K, E, N, L error < 0,2% f.s.
 JPT100 and PTC error < 0,2% f.s.
 PT100 scale -200...850°C
 Precision better than 0,2% f.s. at 25°C
 In range 0...50°C:
 • Precision better than 0,2% f.s. in range -200...400°C
 • Precision better than 0,4% f.s. in range +400...850°C (where f.s. refers to range -200... +850°C)

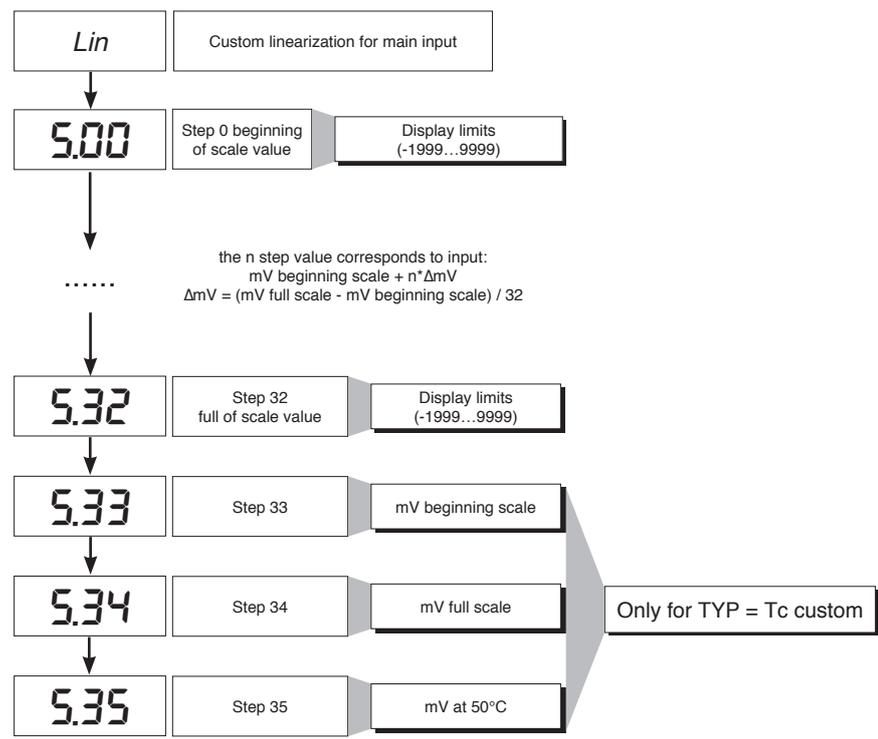




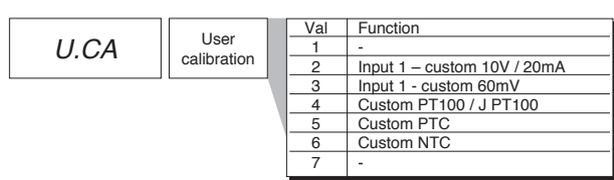




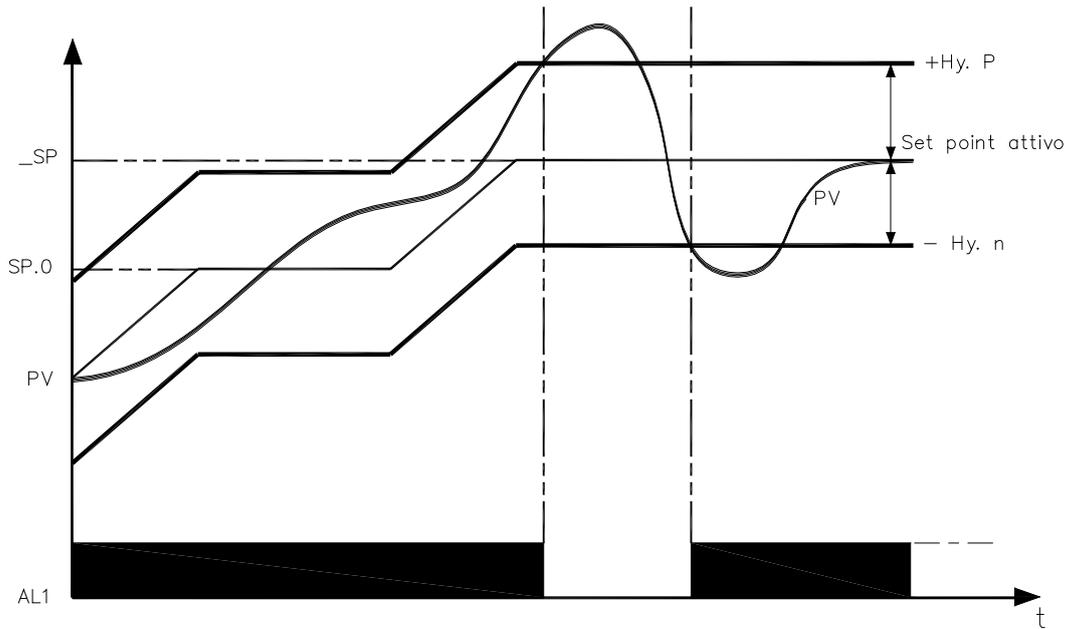
• Lin



• U.CAL



7 · CONSENT FOR BURNER AL1



Obtain burner consent by configuring alarm 1 as inverse deviation with positive hysteresis Hy.P and negative hysteresis Hy.n

8 · PRE-HEATING FUNCTION

Enable the pre-heating function by setting parameters GS.0, Ht.0, GS.1 other than zero.

It consists of three phases that are activated sequentially at firing:

- Ramp 0 phase

Enabled by setting $GS.0 > 0$. Starting from setpoint = PV (initial state), it reaches pre-heating set SP.0 with gradient GS.0

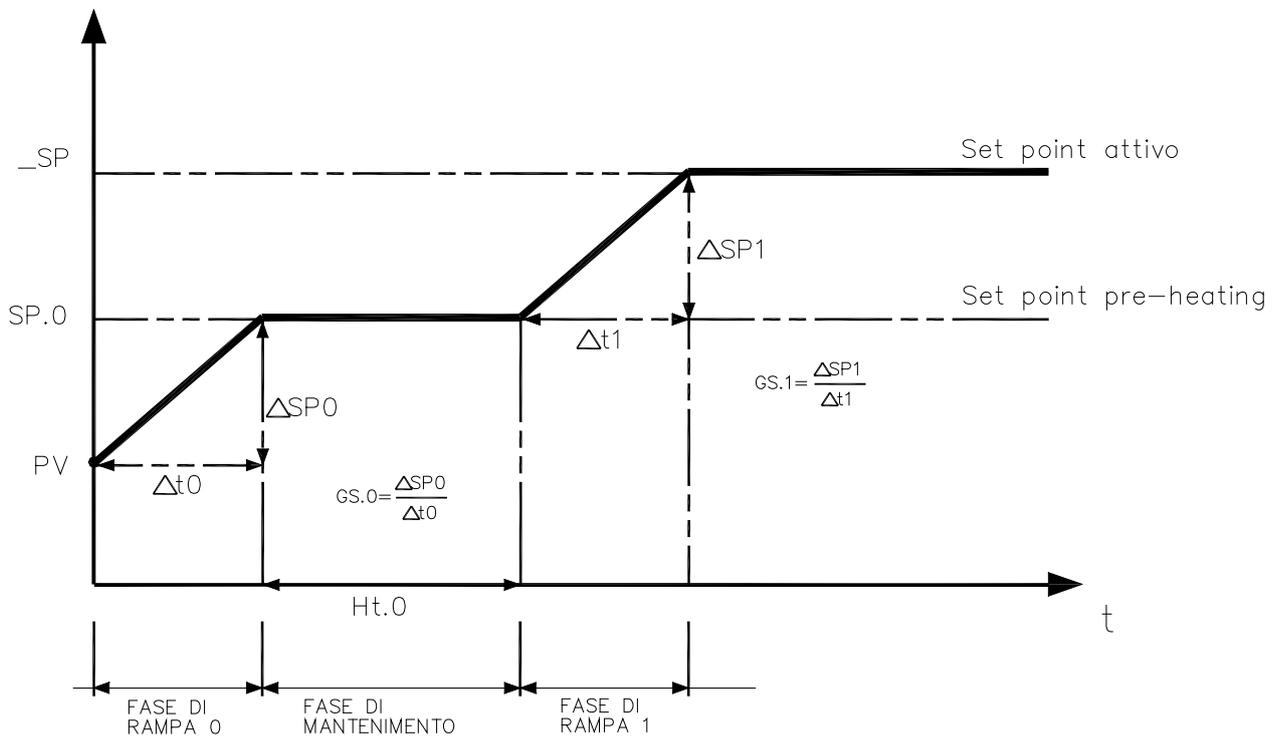
- Maintenance phase

Enabled by setting $Ht.0 > 0$. Maintains pre-heating setpoint SP.0 for time Ht.0

- Ramp 1 phase

Enabled by setting $GS.1 > 0$. Starting from pre-heating setpoint SP.0, it reaches active $_SP$ set with gradient GS.1

In case of selftuning, the pre-heating function is not activated



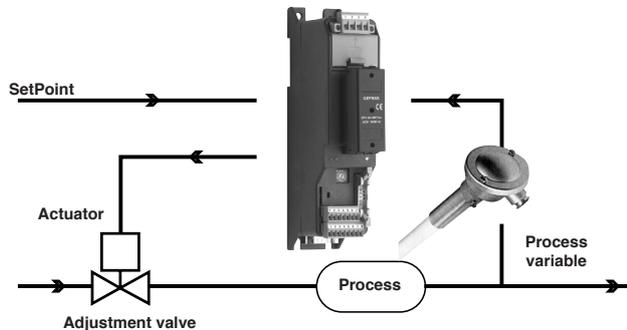
9 • ADJUSTMENT WITH MOTORIZED VALVE

In an adjustment process the adjustment valve has the function of varying fuel delivery (frequently corresponding to the thermal energy introduced into the process) in relation to the signal coming from the controller.

For this purpose it is provided with an actuator able to modify its opening value, overcoming the resistances produced by the fluid passing inside it.

The adjustment valves vary the delivery in a modulated manner, producing finite variations in the fluid passage inner area corresponding to finite variations of the actuator input signal, coming from the controller. The servomechanism, for example, comprises an electric motor, a reducer and a mechanical transmission system which actions the valve.

Various auxiliary components can be present such as the mechanical and electrical safety end travels, manual actioning systems.



CONTROL EXAMPLE FOR V0 VALVE

The controller determines, on the basis of the dynamics of the process, the control output for the valve corresponding to the opening of the same in such a way so as to maintain the desired value of the process variable.

Characteristic parameters for valves control

- Actuator time ($A_c.t$) is the time employed by the valve to pass from entirely open to entirely closed (or vice-versa), and can be set with a resolution of one second. It is a mechanical feature of the valve+actuator unit.

NOTE: if the actuator's travel is mechanically limited it is necessary to proportionally reduce the $A_c.t$ value.

- Minimum impulse ($t.Lo$) expressed as a % of the actuator time (resolution 0.1%).

Represents the minimum change in position corresponding to a minimum change in power supplied by the instrument below which the actuator will not physically respond to the command.

This represents the minimum variation in position due to which the actuator does not physically respond to the command.

The minimum duration of the movement can be set in $t.Lo$, expressed as a % of actuator time.

- Impulsive intervention threshold ($t.Hi$) expressed as a % of the actuator time (resolution 0.1%) represents the position displacement (requested position – real position) due to which the manoeuvre request becomes impulsive.

You can choose between 2 types of control:

1) ON time of movement = $t.on$ and OFF time proportional to shift and greater than or equal to $t.Lo$ (we recommend setting $t.on = t.Lo$) (set $t.oF = 0$).

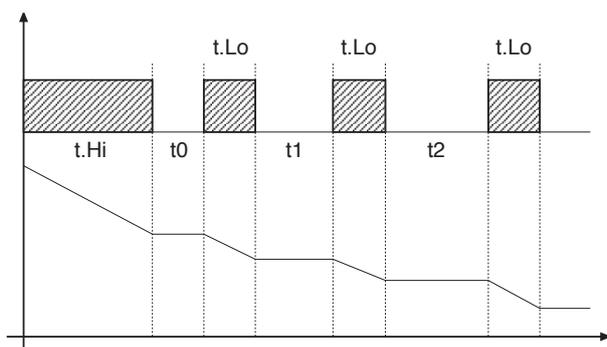
2) ON time of movement = $t.on$ and OFF time = $t.oF$. A value set for $t.oF < t.on$ is forced to $t.on$. To activate this type, set $t.oF >> 0$.

The type of movement approach allows fine control of the reverse drive valve (from potentiometer or not), especially useful in cases of high mechanical inertia. Set $t.Hi = 0$ to exclude modulation in positioning.

This type of modulated approach allows precise control of the feedback actioned valve, by a potentiometer or not, and is especially useful in cases of high mechanical inertia. Setting $t.Hi = 0$ excludes modulation in positioning.

- Dead zone ($dE.b$) is a displacement band between the adjustment setpoint and the process variable within which the controller does not supply any command to the valve (Open = OFF; Close = OFF). It is expressed as a percentage of the bottom scale and is positioned below the setpoint.

The dead zone is useful in an operative process to avoid straining the actuator with repeated commands and an insignificant effect on the adjustment. Setting $dE.b = 0$ the dead zone is excluded.



Graph of behavior inside the band with integral time $\neq 0$.

With integral time = 0, movement ON time is always equal to OFF time.

$t0 = t.Lo$

Valve control modes

With the controller in manual, the setting of parameter At.y ≥ 8 allows direct control of the valve open and close commands through the keyboard Increments and Decrements on the front seats.

V0 - for floating valve without potentiometer

Model V0 have similar behaviour: every manoeuvre request greater than the minimum impulse t.Lo is sent to the actuator by means of the OPEN/CLOSE relays; every action updates the presumed position of the virtual potentiometer calculated on the basis of the actuator travel declared time.

In this way there is always a presumed position of the valve which is compared with the position request of the controller.

Having reached a presumed extreme position (entirely open or entirely closed determined by the "virtual potentiometer") the controller provides a command in the same direction, in this way ensuring the real extreme position is reached (minimum command time = t.on).

The actuators are usually protected against the OPEN command in the entirely open position or CLOSE command in the entirely closed position.

V3 - for floating valve, PI control

When the difference between the position calculated by the controller and the only proportional component exceeds the value corresponding to the minimum impulse t.Lo the controller provides an OPEN or CLOSE command of the duration of the minimum impulse itself t.Lo.

At each delivery the integral component of the command is set to zero (discharge of the integral).

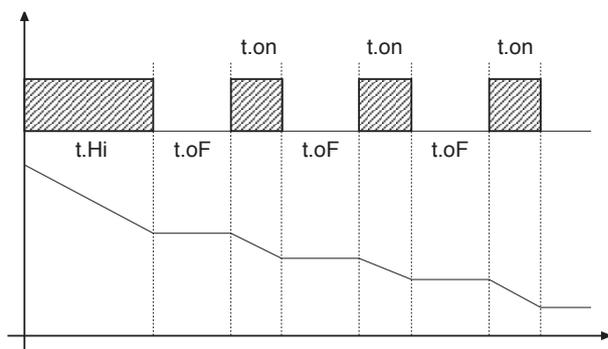
The frequency and duration of the impulses is correlated to the integral time (h.it or c.it).

Non-movement behavior

t.Hi = 0: with power = 100% or 0.0%, the corresponding open or close outputs always remain enabled (safety status).

Movement behavior

t.Hi \neq 0: with position attained corresponding to 100% or 0.0%, the corresponding open or close outputs are switched off.



If t.oF = 0, current function is maintained.

If t.oF \neq 0 movement mode will be as shown on the graph

10 • CONTROL ACTIONS

Proportional Action:

action in which contribution to output is proportional to deviation at input (deviation = difference between controlled variable and setpoint).

Derivative Action:

action in which contribution to output is proportional to rate of variation input deviation.

Integral Action:

action in which contribution to output is proportional to integral of time of input deviation.

Influence of Proportional, Derivative and Integral actions on response of process under control

* An increase in P.B. reduces oscillations but increases deviation.

* A reduction in P.B. reduces the deviation but provokes oscillations of the controlled variable (the system tends to be unstable if P.B. value is too low).

* An increase in Derivative Action corresponds to an increase in Derivative Time, reduces deviation and prevents oscillation up to a critical value of Derivative Time, beyond which deviation increases and prolonged oscillations occur.

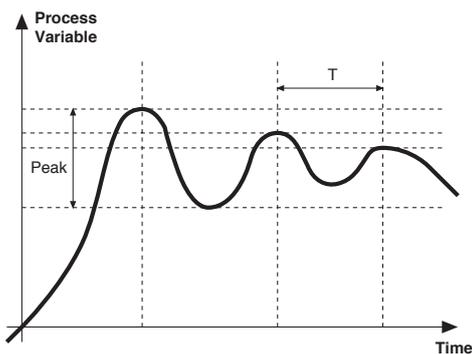
* An increase in Integral Action corresponds to a reduction in Integral Time, and tends to eliminate deviation between the controlled variable and the setpoint when the system is running at rated speed.

If the Integral Time value is too long (Weak integral action), deviation between the controlled variable and the setpoint may persist.

Contact GEFRA for more information on control actions.

11 • MANUAL TUNING

- A) Enter the setpoint at its working value.
- B) Set the proportional band at 0.1% (with on-off type setting).
- C) Switch to automatic and observe the behavior of the variable. It will be similar to that in the figure:



D) The PID parameters are calculated as follows: Proportional band

$$P.B. = \frac{\text{Peak}}{(V \text{ max} - V \text{ min})} \times 100$$

(V max - V min) is the scale range.

Integral time: $I_t = 1.5 \times T$

Derivative time: $d_t = I_t/4$

E) Switch the unit to manual, set the calculated parameters. Return to PID action by setting the appropriate relay output cycle time, and switch back to Automatic.

F) If possible, to optimize parameters, change the setpoint and check temporary response. If an oscillation persists, increase the proportional band. If the response is too slow, reduce it.

12 • SET GRADIENT

SET GRADIENT: if set to $\neq 0$, the setpoint is assumed equal to PV at power-on and auto/man switchover. With gradient set, it reaches the local setpoint. Every variation in setpoint is subject to a gradient.

The set gradient is inhibited at power-on when self-tuning is engaged.

If the set gradient is set to $\neq 0$, it is active even with variations of the local setpoint.

The control setpoint reaches the set value at the speed defined by the gradient.

13 • SOFTWARE ON / OFF SWITCHING FUNCTION

How to switch the unit OFF: hold down the "F" and "Raise" keys simultaneously for 5 seconds to deactivate the unit, which will go to the OFF state while keeping the line supply connected and keeping the process value displayed. The SV display is OFF.

All outputs (alarms and controls) are OFF (logic level 0, relays de-energized) and all unit functions are disabled except the switch-on function and digital communication.

How to switch the unit ON: hold down the "F" key for 5 seconds and the unit will switch OFF to ON. If there is a power failure during the OFF state, the unit will remain in OFF state at the next power-up (ON/OFF state is memorized).

The function is normally enabled, but can be disabled by setting the parameter Prot = Prot +16.

14 • SELF-TUNING

The function works for single output systems (heating or cooling). The self-tuning action calculates optimum control parameter values during process startup. The variable (for example, temperature) must be that assumed at zero power (room temperature).

The controller supplies maximum power until an intermediate value between starting value and setpoint is reached, after which it zeros power.

PID parameters are calculated by measuring overshoot and the time needed to reach peak. When calculations are finished, the system disables automatically and the control proceeds until the setpoint is reached.

How to activate self-tuning:

A. Activation at power-on

1. Set the setpoint to the required value
2. Enable selftuning by setting the Stun parameter to 2 (CFG menu)
3. Turn off the instrument
4. Make sure the temperature is near room temperature
5. Turn on the instrument again

B. Activation from keyboard

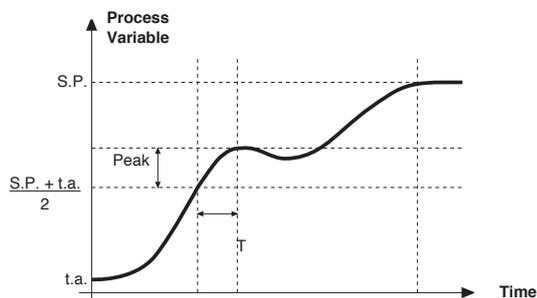
1. Make sure that key M/A is enabled for Start/Stop selftuning (code but = 6 Hrd menu)
2. Bring the temperature near room temperature
3. Set the setpoint to the required value
4. Press key M/A to activate selftuning (Attention: selftuning interrupts if the key is pressed again)

The procedure runs automatically until finished, when the new PID parameters are stored: proportional band, integral and derivative times calculated for the active action (heating or cooling). In case of double action (heating or cooling), parameters for the opposite action are calculated by maintaining the initial ratio between parameters (ex.: $CPb = HPb \times K$; where $K = CPb / HPb$ when self-tuning starts). When finished, the Stun code is automatically cancelled.

Notes :

-The procedure does not start if the temperature is higher than the setpoint (heating control mode) or if the temperature is lower than the setpoint (cooling control mode). In this case, the Stun code is not cancelled.

-It is advisable to enable one of the configurable LEDs to signal selftuning status. By setting one of parameters LED1, LED2, LED3=4 or 20 on the Hrd menu, the respective LED will be on or flashing when selftuning is active.



15 • ACCESSORIES

• Interface for instrument configuration



Kit for PC via the USB port (Windows environment) for GEFTRAN instruments configuration:

Lets you read or write all of the parameters

- A single software for all models
- Easy and rapid configuration
- Saving and management of parameter recipes
- On-line trend and saving of historical data

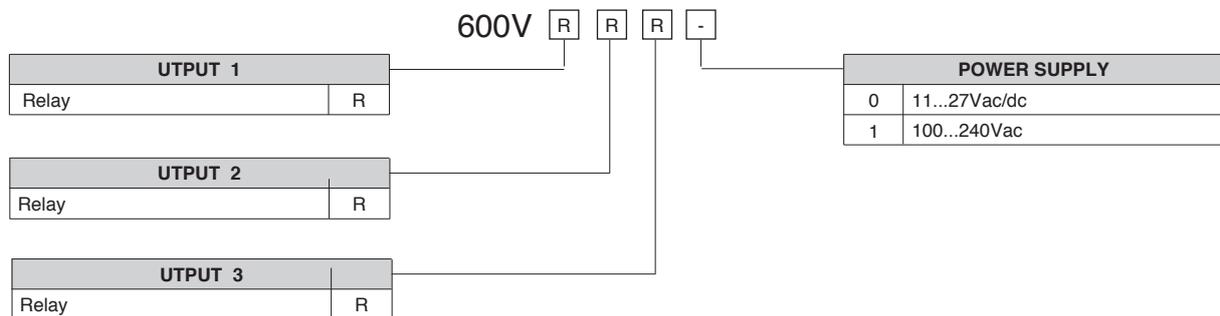
Component Kit:

- Connection cable PC USB ... port TTL
- Connection cable PC USB ... RS485 port
- Serial line converter
- CD SW GF Express installation

• ORDERING CODE

GF_eXK-2-0-0	cod F049095
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16 • ORDER CODE



• WARNINGS

! WARNING: this symbol indicates danger. It is placed near the power supply circuit and near high-voltage relay contacts.

Read the following warnings before installing, connecting or using the device:

- follow instructions precisely when connecting the device.
- always use cables that are suitable for the voltage and current levels indicated in the technical specifications.
- the device has no ON/OFF switch: it switches on immediately when power is turned on. For safety reasons, devices permanently connected to the power supply require a two-phase disconnecting switch with proper marking. Such switch must be located near the device and must be easily reachable by the user. A single switch can control several units.
- if the device is connected to electrically NON-ISOLATED equipment (e.g. thermocouples), a grounding wire must be applied to assure that this connection is not made directly through the machine structure.
- if the device is used in applications where there is risk of injury to persons and/or damage to machines or materials, it MUST be used with auxiliary alarm units. You should be able to check the correct operation of such units during normal operation of the device.
- before using the device, the user must check that all device parameters are correctly set in order to avoid injury to persons and/or damage to property.
- the device must NOT be used in inflammable or explosive environments. It may be connected to units operating in such environments only by means of suitable interfaces in conformity to local safety regulations.
- the device contains components that are sensitive to static electrical discharges. Therefore, take appropriate precautions when handling electronic circuit boards in order to prevent permanent damage to these components.

Installation: installation category II, pollution level 2, double isolation

The equipment is intended for permanent indoor installations within their own enclosure or panel mounted enclosing the rear housing and exposed terminals on the back.

- only for low power supply: supply from Class 2 or low voltage limited energy source
- power supply lines must be separated from device input and output lines; always check that the supply voltage matches the voltage indicated on the device label.
- install the instrumentation separately from the relays and power switching devices
- do not install high-power remote switches, contactors, relays, thyristor power units (particularly if "phase angle" type), motors, etc... in the same cabinet.
- avoid dust, humidity, corrosive gases and heat sources.
- do not close the ventilation holes; working temperature must be in the range of 0...50°C.

- surrounding air: 50°C
- use 60/75°C copper (Cu) conductor only, wire size range 2x No 22 - 14AWG, Solid/Stranded
- use terminal tightening torque 0.5N m

If the device has faston terminals, they must be protected and isolated; if the device has screw terminals, wires should be attached at least in pairs.

• **Power:** supplied from a disconnecting switch with fuse for the device section; path of wires from switch to devices should be as straight as possible; the same supply should not be used to power relays, contactors, solenoid valves, etc.; if the voltage waveform is strongly distorted by thyristor switching units or by electric motors, it is recommended that an isolation transformer be used only for the devices, connecting the screen to ground; it is important for the electrical system to have a good ground connection; voltage between neutral and ground must not exceed 1V and resistance must be less than 60hm; if the supply voltage is highly variable, use a voltage stabilizer for the device; use line filters in the vicinity of high frequency generators or arc welders; power supply lines must be separated from device input and output lines; always check that the supply voltage matches the voltage indicated on the device label.

• **Input and output connections:** external connected circuits must have double insulation; to connect analog inputs (TC, RTD) you have to: physically separate input wiring from power supply wiring, from output wiring, and from power connections; use twisted and screened cables, with screen connected to ground at only one point; to connect adjustment and alarm outputs (contactors, solenoid valves, motors, fans, etc.), install RC groups (resistor and capacitor in series) in parallel with inductive loads that work in AC (*Note: all capacitors must conform to VDE standards (class x2) and support at least 220 VAC. Resistors must be at least 2W*); fit a 1N4007 diode in parallel with the coil of inductive loads that operate in DC.

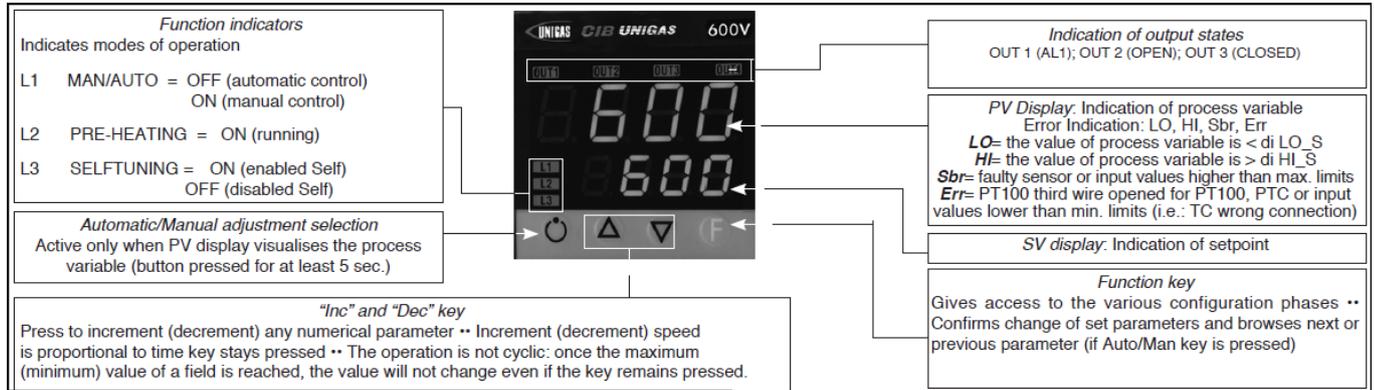
GEFRAN spa will not be held liable for any injury to persons and/or damage to property deriving from tampering, from any incorrect or erroneous use, or from any use not conforming to the device specifications.

Set-up for 600V RRR0-1-T73 regulator

Set up for temperature probe Pt100 (ex Siemens QAE2120 130°C max.)

The regulator comes out of the factory preset with the corresponding values of the Siemens RWF40.000 and RWF50.2x

Verify wiring of the sensor



Regulation of the set-point = 80

It can be modified by using arrows "up" and "down".

By pushing **F** you go to parameters:

Hy.P	5 (hysteresis positive for output 1, terminals 21-22 (ex Q13-Q14))
Hy.n	-5 hysteresis negative for output ,1 terminals 21-22 (ex Q13-Q14)

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F**, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hIt	5,83
hdt	1,33
...	

InP	
....	
tyP	30 (Pt100)
...	
dP_S	1 (decimals num.)
Lo.S	0 (min. sensor scale)
Hi.S	850,0 (max sensor scale)
oFS	0 (offset of input correction)
Lo.L	30,0 (lower set-point range limit)
Hi.L	130,0 (upper set-point range limit)

Out	
A1.r	0
...	
A1.t	3 (operating mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed F until visualization of Hrd
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

Manual operation :

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

Through the arrows, "Open" and "Close" outputs are activated.

To come back to normal working keep the lower left key pushed for at least 5 sec.

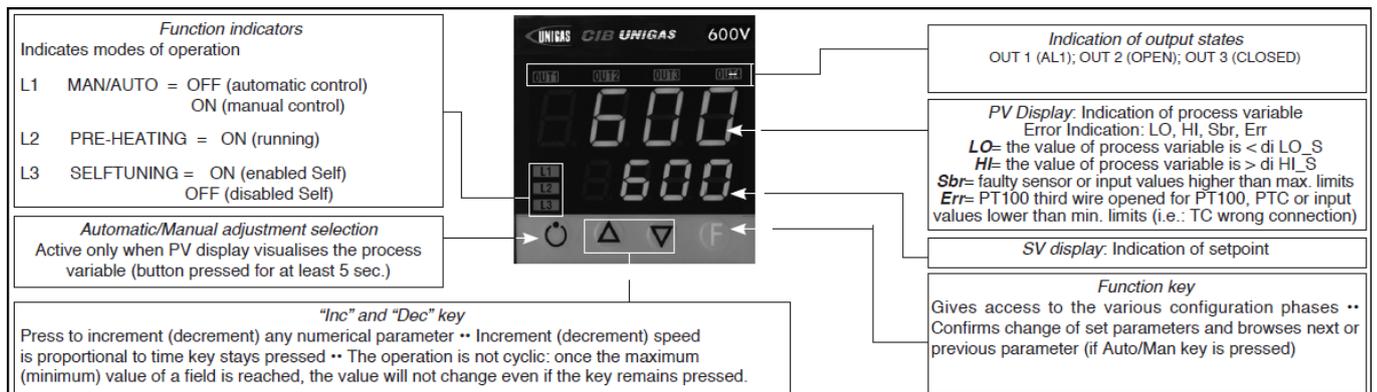
Software switch off :

By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.

Set up for temperature probe Pt100 for high temperature (350°C max.)

Verify wiring of the sensor



Regulation of the set-point = **80**

It can be modified by using arrows "up" and "down".

By pushing **F** you go to parameters:

Hy.P	10 (hysteresis positive for output 1 terminals 21-22 (ex Q13-Q14))
Hy.n	-5 (hysteresis negative for output 1 terminals 21-22 (ex Q13-Q14))

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F**, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hIt	5,83
hdt	1,33
...	

InP	
....	
tyP	30 (Pt100)
...	
dP_S	1 (decimals num.)
Lo.S	0 (min. sensor scale)
Hi.S	850,0 (max sensor scale)
oFS	0 (offset of input correction)
Lo.L	0,0 (lower set-point range limit)
Hi.L	350,0 (upper set-point range limit)

Out	
A1.r	0
...	
A1.t	3 (mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed F until visualization of Hrd
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

Manual operation:

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

Through the arrows, "Open" and "Close" outputs are activated.

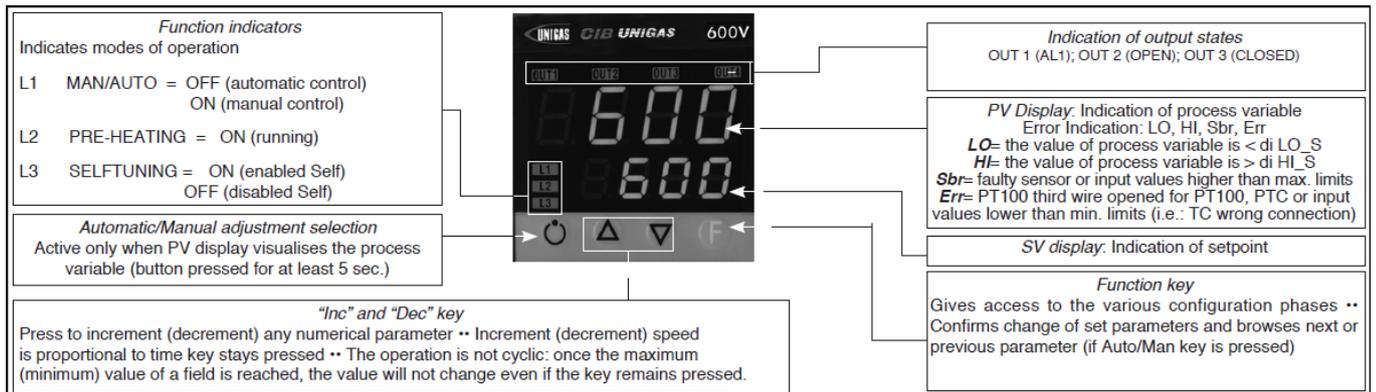
To come back to normal working keep the lower left key pushed for at least 5 sec.

Software switch off :

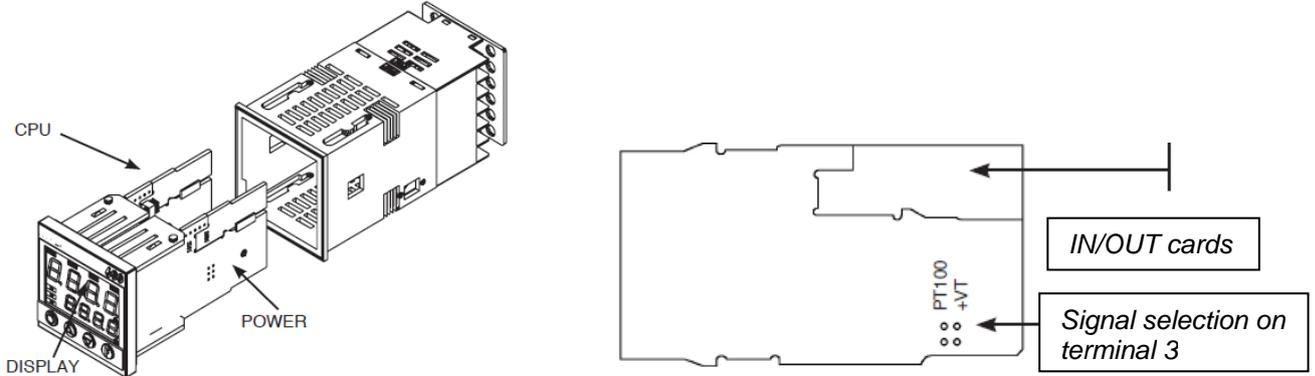
By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.

Set up for pressure transmitter 2 wires signal 4÷20mA



With pressure transmitters first we need to enable their power supply: remove the part as shown below, then, on the CPU unit, move the bridge from Pt100 to +Vt



Verify wiring of the sensor

Impostazione set-point

Transmitter	1,6bar	3bar	10bar	16bar	25bar	40bar
Set-point	1bar	1,5bar	6bar	6bar	6bar	6bar

To modify it directly use "up" and "down" arrows.

By pushing **F** you go to parameter:

Transmitter	1,6bar	3bar	10bar	16bar	25bar	40bar
Hy.P	0,2bar	0,5bar	0,5bar	0,8bar	1,25bar	2bar
Hy.n	0bar	0bar	0bar	0bar	0bar	0bar

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F**, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	5
hIt	1,33
hdt	0,33
...	

InP	
....	
tyP	44 (4÷20mA)
...	
dP_S	2 (decimals num.)

Transmitter	1,6bar	3bar	10bar	16bar	25bar	40bar	
Lo.S	0,00	0,00	0,00	0,00	0,00	0,00	min. sensor scale
Hi.S	1,60	3,00	10,00	16,00	25,00	40,00	max sensor scale
oFS	0	0	0	0	0	0	offset of input correction
Lo.L	0,00	0,00	0,00	0,00	0,00	0,00	lower set-point setting
Hi.L	1,60	3,00	10,00	16,00	25,00	40,00	upper set-point setting

Out	
A1.r	0
...	
A1.t	3 (mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	
	99 then push and keep pushed F until visualization of Hrd
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

Manual operation:

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

Through the arrows, "Open" and "Close" outputs are activated.

To come back to normal working keep the lower left key pushed for at least 5 sec.

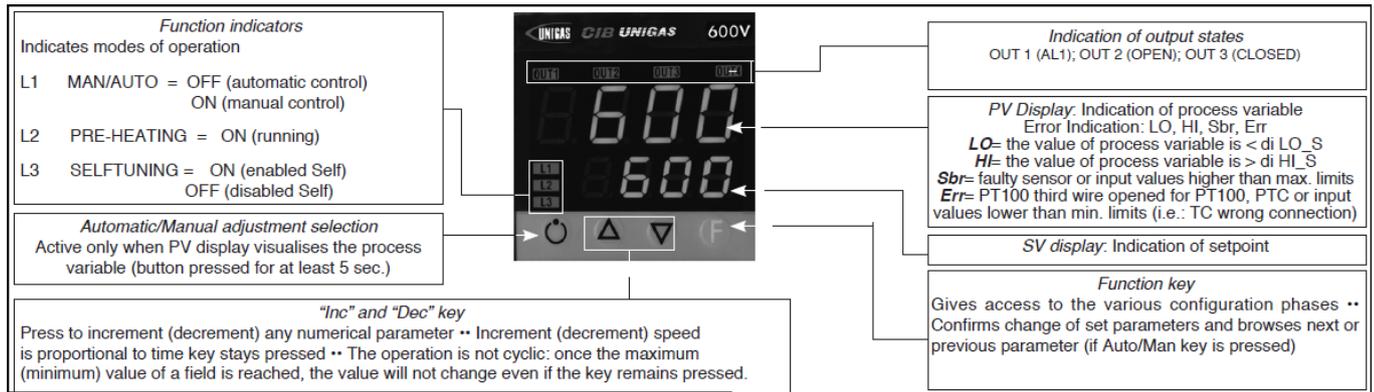
Software switch off :

By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.

Set-up for thermocouples type **K** or **J**

Verify wiring of the sensor



Regulation of the set-point = **80**

It can be modified by using arrows "up" and "down".

By pushing **F** you go to parameters:

Hy.P	10 (hysteresis positive for output 1 terminals 21-22 (ex Q13-Q14))
Hy.n	-5 (hysteresis negative for output 1 terminals 21-22 (ex Q13-Q14))

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F**, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hIt	5,83
hdt	1,33
...	

InP	
....	
tyP	2 (thermocouple K 0÷1300°C) / 0 (thermocouple J 0÷1000°C)
...	
dP_S	0 (no decimal) / 1 (1 decimal)
Lo.S	0 (min. sensor scale)
Hi.S	1300 (max sensor scale for tc K) / 1000 (max sensor scale for tc J)
oFS	0 (offset of input correction)
Lo.L	0 (lower set-point range limit)
Hi.L	1300 (upper set-point range limit) per tc K / 1000 for tc J

Out	
A1.r	0
...	
A1.t	3 (mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed F until visualization of Hrd
...	
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

Manual operation:

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

Through the arrows, "Open" and "Close" outputs are activated.

To come back to normal working keep the lower left key pushed for at least 5 sec.

Software switch off :

By keeping pushed keys **Arrow up + F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.

**MANUAL FOR
OPERATION AND
CALIBRATION**

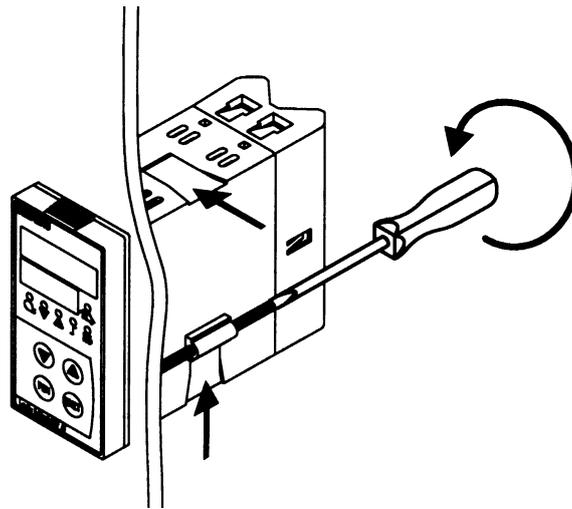
MODULATOR

SIEMENS RWF 40....

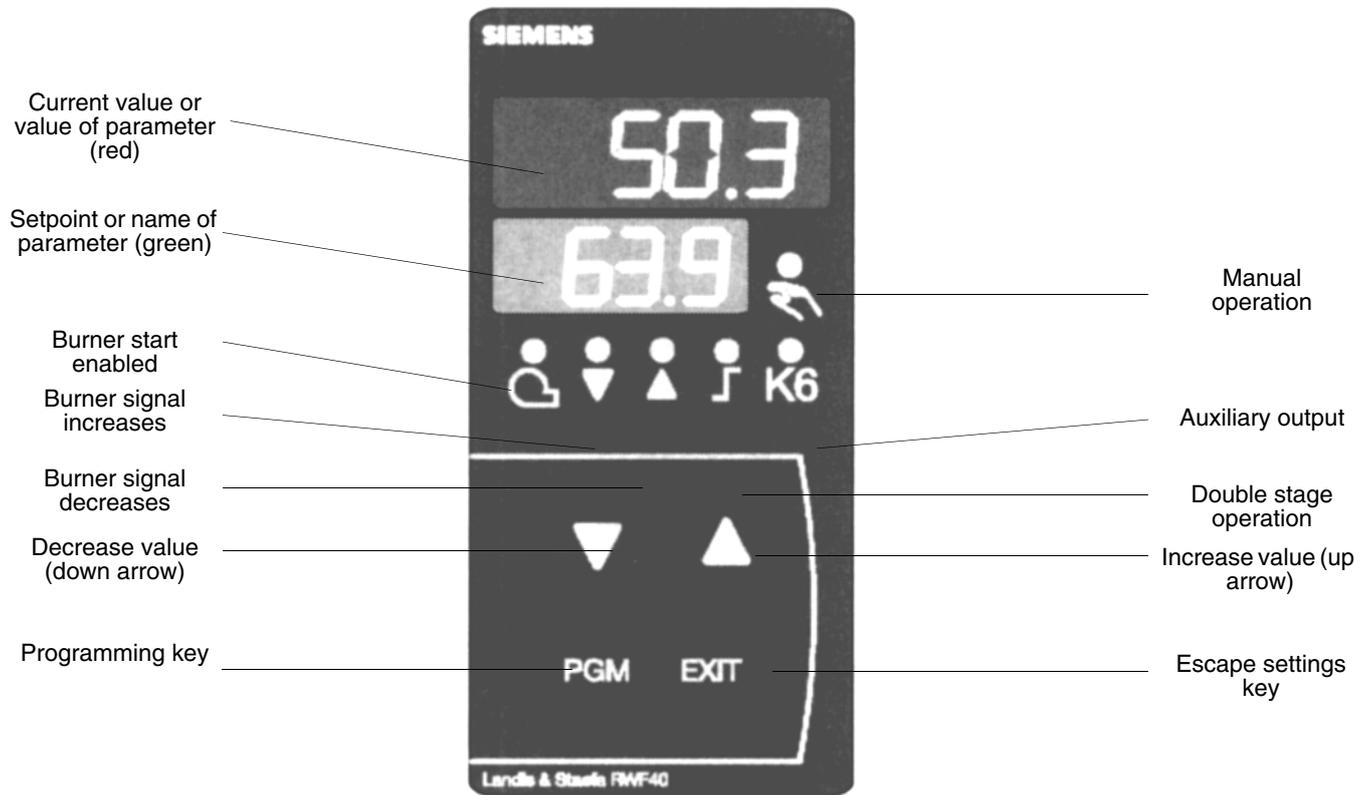
INSTRUMENT MOUNTING

Mount the instrument using the relevant mounts as illustrated in the figure.

To wire the instrument and sensors, follow the instructions given on the burner's wiring diagrams.



INSTRUMENT FRONTAL PANEL



INSTRUMENT SETTINGS

The instrument comes with a number of factory settings that are good for 90% of cases. However, you can set or edit parameters proceeding as follows

1. Setting or editing of setpoint value

With the burner switched off (thermostat/pressure switch series contacts open, i.e. terminals 3-4 open), press the PGM key, holding it down for less than 2 sec.. The display at the bottom (green) reads SP1: use the up and down arrows to set the setpoint value on the display at the top (red).

To confirm the value, press the **PGM** key, then press **EXIT** to return to normal operation.

2. Checking or editing the instrument's PID parameters (table 1 attached)

- Press the PGM key, holding it down for longer than 2 sec.. The code AL appears on the green display whilst the red display reads 0
- reads 0.
- To change, use the up and down arrows to change the value on the red display.
- To confirm, press PGM and the green display moves on to the next parameter.
- Repeat the previous operations for all parameters.
- To stop, press the EXIT key.
- For a list of PID parameters, see table (1) attached.

3. Setting the kind of sensor to be connected to the instrument (table 2 attached)

- With the instrument in normal operating mode, press the **PGM** key, holding it down for 2 sec.. The instrument enters PID parameter configuration mode, hence press the **PGM** key for another 2 sec.
- The green display features the code **C111** whilst the red display gives the code **9030**.
- Each digit of the code corresponds to a settable parameter
- When the down arrow is pressed, the first digit on the left (n°9) on the red display starts flashing. Pressing the up arrow while the digit is flashing, you can change the value according to table (2) attached .
- Once you have edited the value, press the down arrow again and the second digit from the left (n°0) starts flashing and so on for all four digits. Press **PGM** to confirm and **EXIT** to exit.

Example: temperature sensor, set **9030**; pressure sensor, set **G030**.

4. C112 and C113 configurations (tables 3 & 4 attached) :

Configurations **C112** and **C113** enable use of an auxiliary contact (terminals Q63-Q64 and LED K6 on the front panel), which is fully configurable.

It also allows you to choose between degrees Celsius °C or Fahrenheit °F and to lock the instrument's keys.

With the instrument in normal operating mode, press the **PGM** key, holding it down for 2 sec.. The instrument enters PID parameter configuration mode, hence press the **PGM** key for another 2 sec..

The code **C111** appears on the green display whilst the red display reads **9030**. If you press **PGM** again, the green display reads **C112** and the red display reads **0110**.

For the instrument to work as standard, the **C112** configuration should never be altered, whilst the **C113** configuration should be changed when using pressure sensors or 0-10V / 0.4-20mA signals (see table (5) attached).

5. Configuring process values:

With the instrument in normal operating mode, press the **PGM** key for 2 sec.. The instrument enters PID parameter configuration mode. The code **C111** appears on the green display, whilst the code 9030 (or different code depending on settings made previously) appears on the red display. If you press **PGM** again, the code becomes **C112** and the red display reads 0010. When you next press **PGM**, the code becomes **C113** and the red display reads 0110. When you next press **PGM**, the green display reads **SCL** (=lower limit [instrument range start] for analogue input 1, valid for signals 0-10V, 0-20mA, 4-20mA, 0-100ohms etc.). Use the up arrow or down arrow to set the chosen value (see table (5) attached).

If you press the **PGM** key again, the green display reads **SCH** (=upper limit [instrument range end] for analogue input 1, valid for input signals 0-10V, 0-20mA, 4-20mA, 0-100ohms etc.). Use the up and down arrow to set the chosen value (see table (5) attached).

Example: for SIEMENS pressure sensor QBE2.. P25 (25bar), the input signal used is 0-10V: set **SCL** to 0 and **SCH** to 2500. That way the instrument's scale ranges from 0 to 2500 kPa (25 bar).

Pressing the **PGM** key repeatedly calls up the following parameters in sequence. These parameters can be edited with the up and down arrows:

SCL2: lower limit for analogue input 2 (same as SCL but for input 2 - factory setting 0);

SCH2: upper limit for analogue input 2 (same as SCH but for input 2 - factory setting 100);

SPL: lower setpoint limit (same as SCL but for setpoint - factory setting 0);

SPH: upper setpoint limit (same as SCH but for setpoint - factory setting 100);

Example: for SIEMENS pressure sensor QBE2.. P25 (25bar), the input signal used is 0-10V: if you want to work between 5 and 19 bar, set **SPL** to 500 and **SPH** to 1900 (kPa). That way the setpoint scale can be set between 500 and 1900 kPa (5 and 19 bar).

OFF1: correction for analogue input 1 (factory setting 0)

OFF2: correction for analogue input 2 (factory setting 0)

OFF3: correction for analogue input 3 (factory setting 0)

HYST: "K6" auxiliary contact differential (factory setting 1)

dF1: delay applied to sensor signal to prevent transients (range 0-100sec.; factory setting 1 sec.)

6. Manual control

- To control burner output manually, press the **EXIT** key for 5 sec. with the burner operating - the LED with the hand symbol lights.
- At this point, use the up arrow and down arrow to increase or decrease burner output.
- To exit manual mode, press the **EXIT** key.
- NB: Every time the controller switches the burner off (start enabled LED off - Q13-Q14 contact open), manual mode is disabled when the burner is switched back on.

7. Instrument self-setting (auto-tuning)

- If the burner in the steady state does not respond properly to heat generator requests, you can activate the instrument's self-setting function, which recalculates PID values for its operation, deciding which are most suitable for the specific kind of request
- To activate this function, proceed as follows:
- Press the **PGM** key and down arrow at the same time.
- The green display reads tunE and the instrument forces the burner to increase and decrease output.
- During these output oscillations, the instrument calculates the PID parameters (proportional band, integral time, derivative time).
- At the end of calculations, the tunE function switches off automatically and the instrument has stored the new parameters.
- If you want to disable the self-setting function, press the up arrow once it has started.
- PID parameters calculated by the instrument can be edited at any time following the procedure illustrated earlier in point 2.

Note:

If no key is pressed for ~10sec. during the instrument's setting, the instrument automatically exits setting mode and returns to normal operating mode.

TABLE 1 - "PID" PARAMETERS AND RELEVANT FACTORY SETTINGS

Parameter	Display	Values range	Factory setting	Remarks
Limit value for auxiliary contact (*)	AL	from -1999 to 9999 digit	0	Do not alter
Auxiliary contact switching differential (*)	HYST	from 0 to 999.9 digit	1	Do not alter
Proportional band (*)	PB.1	from 0.1 to 9999 digit	10	Typical value for temperature
Derivative action	dt	from 0 to 9999 sec.	80	Typical value for temperature
Integral action	rt	from 0 to 9999 sec.	350	Typical value for temperature
Dead band (*)	db	from 0 to 999.9 digit	1	Typical value
Servocontrol running time	tt	from 10 to 3000 sec.	15	Set servocontrol running time
Switch-on differential (*)	HYS1	from 0.0 to -199.9 digit	-5	Value under setpoint below which the burner switches back on (Q13-Q14 closes)
Lower switch-off differential (*)	HYS2	from 0.0 to HYS3	3	Do not alter
Upper switch-off differential (*)	HYS3	from 0.0 to 999.9 digit	5	Value over setpoint above which the burner switches off (Q13-Q14 opens)
Modulating response threshold	q	from 0.0 to 999.9	0	Do not alter
Weather compensation gradient	H	from 0.0 to 4	1	Do not alter
Ambient temperature parallel displacement (*)	P	from -90 to +90	0	Do not alter

(*) Parameters affected by setting of decimal place (C113 configuration 01X0)

TABLE 2 - INPUTS CONFIGURATION C111

Red display				
Analog input 1	1^ digit	2^ digit	3^ digit	4^ digit
Pt100 3 wires	0			
Pt100 22 wires	1			
Ni100 3 wires	2			
Ni100 22 wires	3			
Pt1000 3 wires	4			
Pt 1000 22 wires	5			
Ni1000 3 wires DIN 43760	6			
Ni1000 22 wires DIN 43760	7			
Ni1000 3 wires Siemens	8			
Ni1000 22 wires Siemens	9			
Thermocoupling K NiCr-Ni	A			
Thermocoupling T Cu-Con	b			
Thermocoupling N NiCrSiI-NiSiI	C			
Thermocoupling J Fe-Con	d			
Signal 0 ÷ 20 mA	E			
Signal 4 ÷ 20 mA	F			
Signal 0 ÷ 10 V	G			
Signal 0 ÷ 1 V	H			
Analog input 2				
none		0		
external set point WFG		1		
external set point 0 ÷ 20 mA		2		
external set point 4 ÷ 20 mA		3		
external set point 0 ÷ 10 V		4		
external set point 0 ÷ 1 V		5		
analog shift set-point WFG		6		
analog shift set-point 0 ÷ 20 mA		7		
analog shift set-point 4 ÷ 20 mA		8		
analog shift set-point 0 ÷ 10 V		9		
analog shift set-point 0 ÷ 1 V		A		
Analog input 3				
none			0	
external temperature sensor Pt 1000 22 wires			1	
external temperature sensor Ni1000 22 wires DIN			2	
external temperature sensor Ni1000 22 wires Siemens			3	
Input D2 - Logic functions				
none				0
changeover set-point				1
V shift set-point				2
Typical settings				
Siemens sensors QAE2../QAC2../QAM2..	9	0	3	0
Factory sensors Pt1000 30÷130 °C	5	0	3	0
Factory sensors Pt1000 0 ÷ 350 °C	5	0	3	0
Pressure probes QBE... 3 wires (signal 0 ÷ 10 V)	G	0	3	0
Pressure probes MBS... 2 wires (signal 4 ÷ 20 mA)	F	0	3	0
Probes Pt100 3 wires	0	0	3	0
Thermocouplings K type	A	0	3	0
Signal 4 ÷ 20 mA	F	0	3	0

TABLE 3 - CONFIGURATION C112

Red display	1^ digit	2^ digit	3^ digit	4^ digit
Auxiliary limit switch K6				
none	0			
Ik1 function for input 1	1			
Ik2 function for input 1	2			
Ik3 function for input 1	3			
Ik4 function for input 1	4			
Ik5 function for input 1	5			
Ik6 function for input1	6			
Ik7 function for input 1	7			
Ik8 function for input 2	8			
Ik7 function for input 2	9			
Ik8 function for input 2	A			
Ik7 function for input 3	b			
Ik8 function for input 3	C			
Type of instrumentoutput control				
3 points (relay type)		0		
DC 0 ÷ 20 mA (*)		1		
DC 4 ÷ 20 mA (*)		2		
DC 0 ÷ 10 V (*)		3		
Set-point SP1				
SP1set with keys			0	
SP1 dependent on outside sensor (analogue input 3 must be configured)			1	
Parameter lock				
no keyboard lock				0
configuration level block				1
parameters level block PID				2
total block				3
Factory settings	0	0	1	0

Note: (*) for RWF 40.002 only

TABLE 4 - CONFIGURATION C113

Red display	1^ digit	2^ digit	3^ digit	4^ digit
Instrument addresses (for RWF 40.003 only				
address 0	0			
address 1	0	1		
address...		
address 99	9	9		
Unit of measurement and decimal place				
°C without decimal			0	
°C and 1 decimal			1	
°F without decimal			2	
°F and 1 decimal			3	
Activation of "K6"				
limit contact OFF				0
limit contact ON				1
Factory settings	0	1	1	0

TABLE 5 - SUMMARY OF STANDARD PARAMETER SETTINGS

SENSORS/PROBES	PARAMETERS TO BE EDITED												
	C111	C113	SCL	SCH	SPL	SPH	HYS1 (*)	HYS3 (*)	Pb. 1	dt	rt	SP1 (*)	
Siemens QAE2120.010	9030	0110	-	-	30	95	-5	5	10	80	350	80°C	
Siemens QAM2120.040	9030	0110	-	-	0	80	-2,5	2,5	10	80	350	40°C	
Pt1000 (130°C max.)	5030	0110	-	-	30	95	-5	5	10	80	350	80°C	
Pt1000 (350°C max.)	5030	0110	-	-	0	350	-5	10	10	80	350	80°C	
Pt100 (130°C max.)	0030	0110	-	-	0	95	-5	5	10	80	350	80°C	
Pt100 (350°C max)	0030	0110	-	-	0	350	-5	10	10	80	350	80°C	
Termocouple K	A030	0110	-	-	0	1200	-5	20	10	80	350	80°C	
Danfoss/Siemens 4÷20mA p 1,6 bar	F030	0100	0	160	0	160	0	20	5	20	80	100kPa	
Danfoss/Siemens 4÷20mA p 10 bar	F030	0100	0	1000	0	1000	0	50	5	20	80	600kPa	
Danfoss/Siemens 4÷20mA p 16 bar	F030	0100	0	1600	0	1600	0	80	5	20	80	600kPa	
Danfoss/Siemens 4÷20mA p 25 bar	F030	0100	0	2500	0	2500	0	125	5	20	80	600kPa	
Danfoss/Siemens 4÷20mA p 40 bar	F030	0100	0	4000	0	4000	0	200	5	20	80	600kPa	
Siemens QBE2.. P4	G030	0100	0	400	0	400	0	20	5	20	80	200kPa	
Siemens QBE2.. P10	G030	0100	0	1000	0	1000	0	50	5	20	80	600kPa	
Siemens QBE2.. P16	G030	0100	0	1600	0	1600	0	80	5	20	80	600kPa	
Siemens QBE2.. P25	G030	0100	0	2500	0	2500	0	125	5	20	80	600kPa	
Siemens QBE2.. P40	G030	0100	0	4000	0	4000	0	200	5	20	80	600kPa	
Signal 0÷10V	G030	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	5	20	80	to be fixed
Signal 4÷20mA	F030	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	5	20	80	to be fixed
tt - servocontrol run	12 sec.	Servocontrol Berger STA12B.../Siemens SQN30.251/Siemens SQN72.4A4A20											
tt - servocontrol run	13 sec.	Servocontrol Berger STA13B...											
tt - servocontrol run	15 sec.	Servocontrol Berger STA15B...											
tt - servocontrol run	30 sec.	Servocontrol Siemens SQL33.03/Siemens SQM10/Siemens SQM50/Siemens SQM54/Berger STM30../Siemens SQM40.265											

NOTES

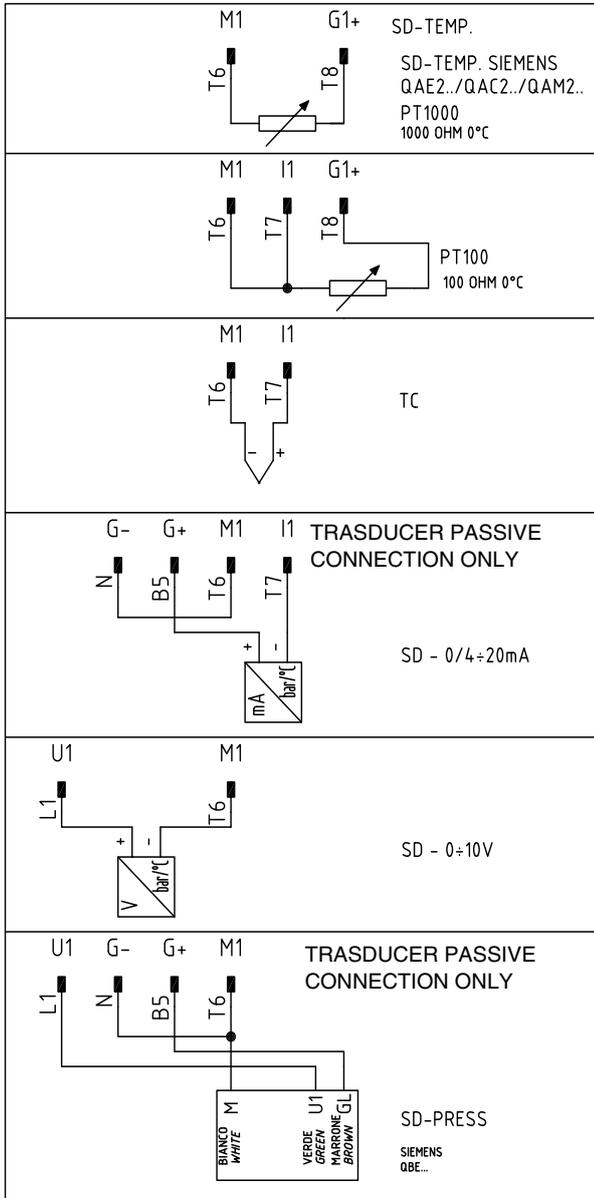
(*) These values are factory set - values must be set during operation at the plant based on the real working temperature/pressure value.

WARNING

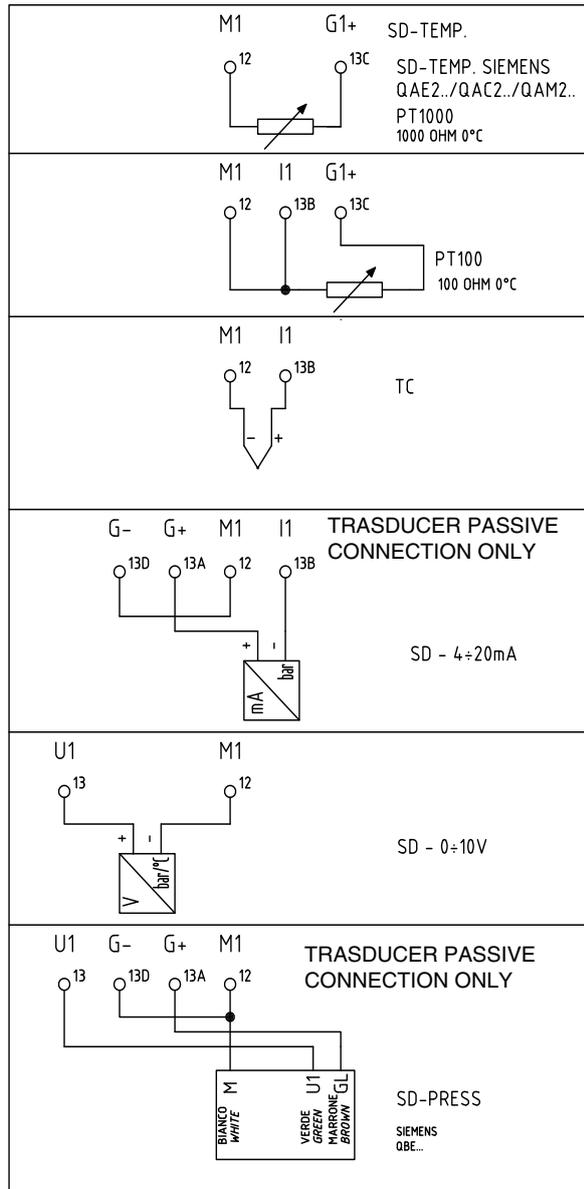
With pressure sensors, parameters SP1, SCH, SCL, HYS1, HYS3 must be selected and displayed in kPa (kilo Pascal).
(1bar = 100,000Pa = 100kPa)

Probe electric connection :

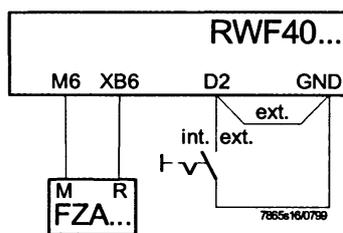
With 7 pins connector version



With terminals version

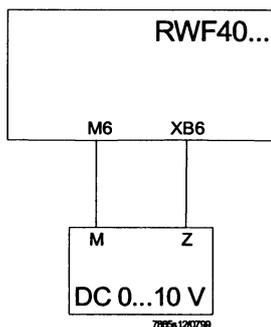


With external setpoint



C111 configuration code = X1X1

With setpoint modified by independent management system



C111 configuration code = X9XX

$$\text{SCH2} = 0.5 \times (\text{SPH} - \text{SPL})$$
$$\text{SCL2} = -0.5 \times (\text{SPH} - \text{SPL})$$

Example:

SPH = max. 130° C

SPL = min. 30° C

$$\text{SCH2} = 0.5 \times (130 - 30) = 50$$

$$\text{SCL2} = -0.5 \times (130 - 30) = -50$$

APPENDIX: PROBES CONNECTION

To assure the utmost comfort, the control system needs reliable information, which can be obtained provided the sensors have been installed correctly.

Sensors measure and transmit all variations encountered at their location.

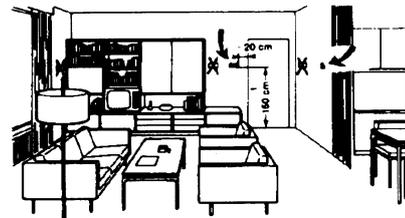
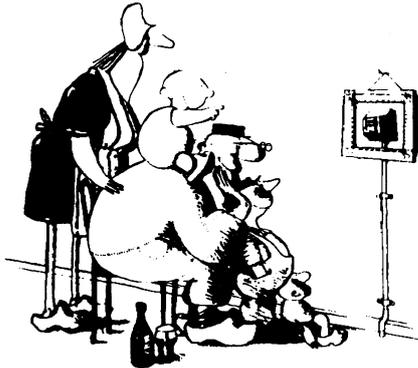
Measurement is taken based on design features (time constant) and according to specific operating conditions.

With wiring run in raceways, the sheath (or pipe) containing the wires must be plugged at the sensor's terminal board so that currents of air cannot affect the sensor's measurements

Ambient probes (or ambient thermostats)

Installation

The sensors (or room thermostats) must be located in reference rooms in a position where they can take real temperature measurements without being affected by foreign factors.



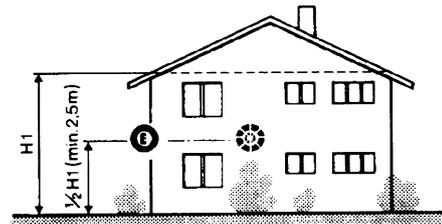
Outside probes (weather)

Installation

In heating or air-conditioning systems featuring adjustment in response to outside temperature, the sensor's positioning is of paramount importance.

It's good to be admired ...even better to be effective

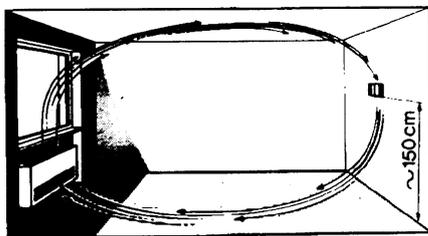
Heating systems: the room sensor must not be installed in rooms with heating units complete with thermostatic valves. Avoid all sources of heat foreign to the system.



General rule: on the outer wall of the building where the living rooms are, never on the south-facing wall or in a position where they will be affected by morning sun. If in any doubt, place them on the north or north-east façade

Location

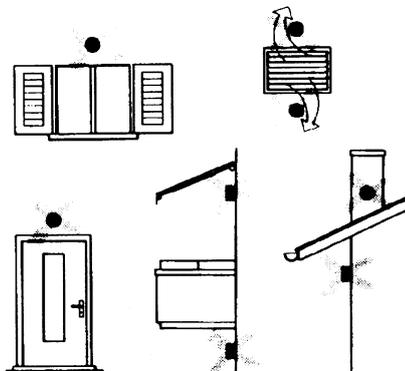
On an inner wall on the other side of the room to heating units height above floor 1.5 m, at least 1.5 m away from external sources of heat (or cold)



Installation position to be avoided

near shelving or alcoves and recesses, near doors or windows, inside outer walls exposed to solar radiation or currents of cold air, on inner walls with heating system pipes, domestic hot water pipes, or cooling system pipes running through them.

Positions to be avoided



Avoid installing near windows, vents, outside the boiler room, on chimney breasts or where they are protected by balconies, cantilever roofs.

The sensor must not be painted (measurement error).

Duct or pipe sensors

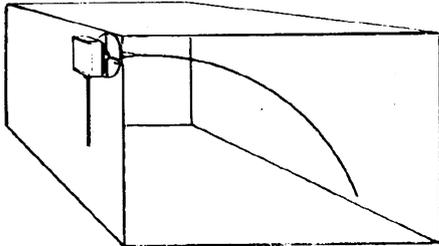
Installing temperature sensors

For measuring outlet air:

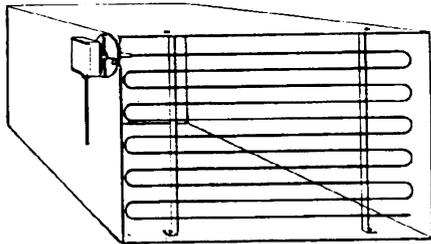
- after delivery fan or
- after coil to be controlled, at a distance of at least 0,5 m

For measuring room temperature:

- before return air intake fan and near room's return air intake. For measuring saturation temperature: after mist eliminator.



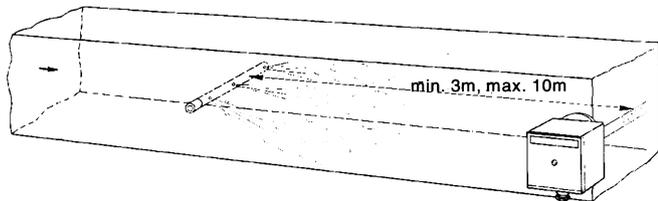
Bend 0.4m sensor by hand (never use tools) as illustrated.



Use whole cross-section of duct, min. distance from walls 50 mm, radius of curvature 10 mm for 2m or 6m sensors.

Installing combined humidity sensors

As max. humidity limit sensor on outlet (steam humidifiers).



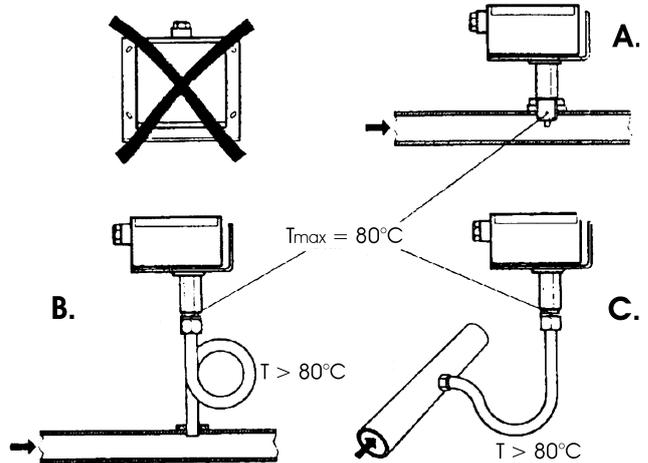
Installing pressure sensors

A - installation on ducts carrying fluids at max. temperature 80°C

B - installation on ducts at temperature over 80°C and for refrigerants

C - installation on ducts at high temperatures:

- increase length of siphon
- place sensor at side to prevent it being hit by hot air coming from the pipe.



Installing differential pressure sensors for water

- Installation with casing facing down not allowed.-With temperature over 80°C, siphons are needed
- To avoid damaging the sensor, you must comply with the following instructions

when installing:

- make sure pressure difference is not greater than the value permitted by the sensor
- when there are high static pressures, make sure you insert shutoff valves A-B-C.

Putting into operation

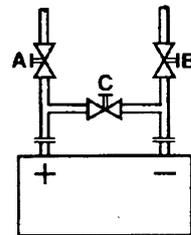
start disable

1=open C1=open C

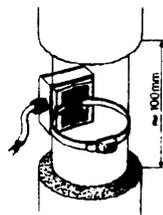
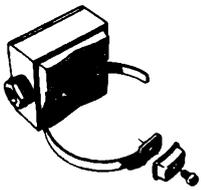
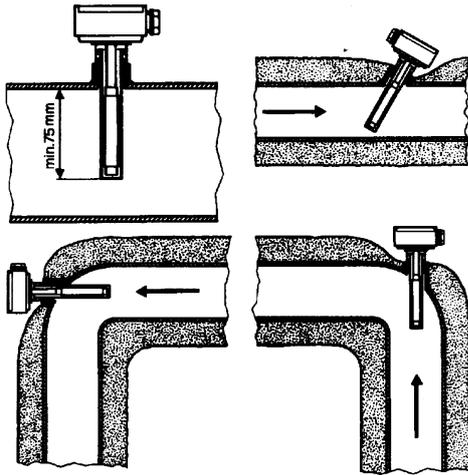
2=open A2=close B

3=open B3=close A

4= close C



Immersion or strap-on sensors



Immersion probes mounting

Sensors must be installed on the stretch of pipe in which fluid circulates all the time.

The rigid stem (sensing element doing the measuring) must be inserted by at least 75mm and must face the direction of flow.

Recommended locations: on a bend or on a straight stretch of pipe but tilted by 45° and against the flow of fluid.

Protect them to prevent water from infiltrating (dripping gates, condensation from pipes etc.)

Installing QAD2.. strap-on sensors

Make sure fluid is circulating in the chosen location.

Eliminate insulation and paintwork (including rust inhibitor) on a min. 100mm length of pipe.

Sensors come with straps for pipes up to 100 mm in diameter

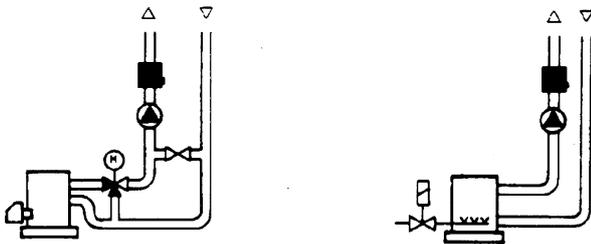
Placing the probes (QAD2.../QAE21.../QAP21.../RCA...)

With pumps on outlet

with 3 ways valves / with 4 ways valves



Panel system / burner control



With pumps on return

with 3 ways valves / with 4 ways valves



Strap-on or immersion sensors?

QAD2.. strap-on sensors

Advantages

- 10 sec. time constant
- Installed with system running (no plumbing work)
- Installation can be changed easily if it proves incorrect.

Limits:

Suitable for pipe diameters max. 100 mm

- Can be affected by currents of air etc.

QAE2... immersion sensors

Advantages

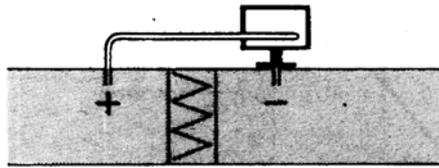
- Measure "mean" fluid temperature
- No external influence on measurement such as: currents of air, nearby pipes etc.

Limits

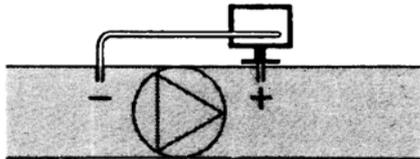
- Time constant with sheath: 20 sec.
- Hard to change installation position if it proves incorrect.

Duct pressure switches and sensors

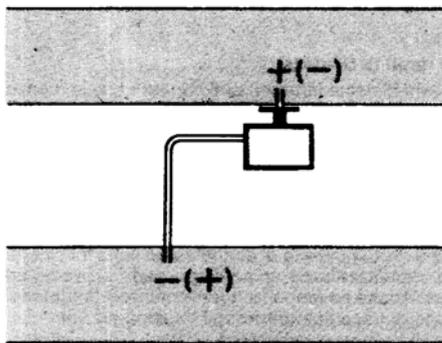
Installing differential pressure probes for air



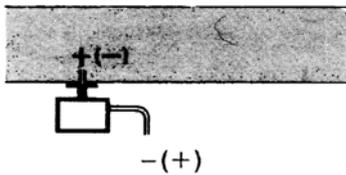
A - Control a filter (clogging)



B - Control a fan (upstream/downstream)



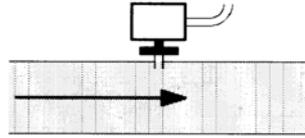
C - Measurement of difference in pressure between two ducts



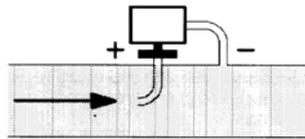
D - Measurement of difference in pressure between two rooms or of inside of duct and outside

Basic principles

Measuring static pressure
(i.e. pressure exerted by air on pipe walls)



Measuring dynamic pressure

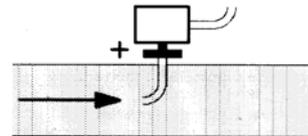


$$Pd = \frac{\gamma v^2}{2g}$$

Key

- y kg/m³, specific weight of air
- q m/s, air speed
- g 9.81 m/s², gravity acceleration
- Pd mm C.A., dynamic pressure

Measuring total pressure

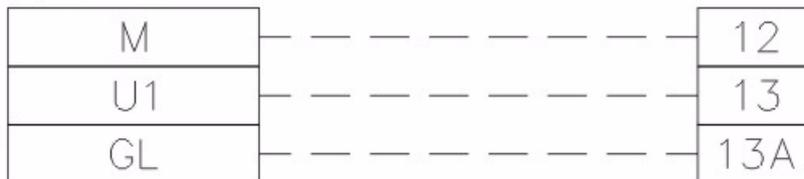


Pressure probes connection Siemens QBE 2...P... to burner's terminal block

SONDA DI PRESSIONE
PRESSURE SENSOR
SONDE DE PRESSION
QBE 2..P...

MORSETTIERA BRUCIATORE
BURNER TERMINAL BLOCK
BORNIER DU BRÛLEUR

BLANC - BIANCO
WHITE
VERT - VERDE
GREEN
BRUN - MARRONE
BROWN



Spare parts

Description	Code
Modulator RWF40.000	2570112
Adapting frame Siemens ARG40 from RWF32.. to RWF40..	2570113
Temperature probe Siemens QAE2120.010A (30÷130°C)	2560101
Temperature probe Siemens QAM2120.040 (-15÷+50°C)	2560135
Thermoresistor Pt1000 \varnothing = 6mm L = 100mm (30÷130°C)	2560188
Thermoresistor Pt1000 \varnothing = 10mm L = 200mm (0÷350°C)	2560103
Pressure probe Siemens QBE2.. P4 (0÷4bar)	2560159
Pressure probe Siemens QBE2.. P10 (0÷10bar / signal 0÷10V)	2560160
Pressure probe Siemens QBE2.. P16 (0÷16bar / signal 0÷10V)	2560167
Pressure probe Siemens QBE2.. P25 (0÷25bar/ signal 0÷10V)	2560161
Pressure probe Siemens QBE2.. P40 (0÷40bar / signal 0÷10V)	2560162
Pressure probe Danfoss MBS3200 p 1,6 (0÷1,6bar / segnale 4÷20mA)	2560189
Pressure probe Danfoss MBS3200 p 10 (0÷10bar / segnale 4÷20mA)	2560190
Pressure probe Danfoss MBS3200 p 16 (0÷16bar / segnale 4÷20mA)	2560191
Pressure probe Danfoss MBS3200 p 25 (0÷25bar / segnale 4÷20mA)	2560192
Pressure probe Danfoss MBS3200 p 40 (0÷40bar / segnale 4÷20mA)	2560193
Pressure probe Siemens 7MF1564-3BB00-1AA1 (0÷1,6bar / segnale 4÷20mA)	25601A3
Pressure probe Siemens 7MF1564-3CA00-1AA1 (0÷10bar / segnale 4÷20mA)	25601A4
Pressure probe Siemens 7MF1564-3CB00-1AA1 (0÷16bar / segnale 4÷20mA)	25601A5
Pressure probe Siemens 7MF1564-3CD00-1AA1 (0÷25bar / segnale 4÷20mA)	25601A6
Pressure probe Siemens 7MF1564-3CE00-1AA1 (0÷40bar / segnale 4÷20mA)	25601A7
Thermocoupling type K \varnothing = 10mm L = 200mm (0÷1200°C)	2560142
Thermoresistor Pt100 \varnothing = 10mm L = 200mm (0÷350°C)	2560145

RWF50.2x & RWF50.3x

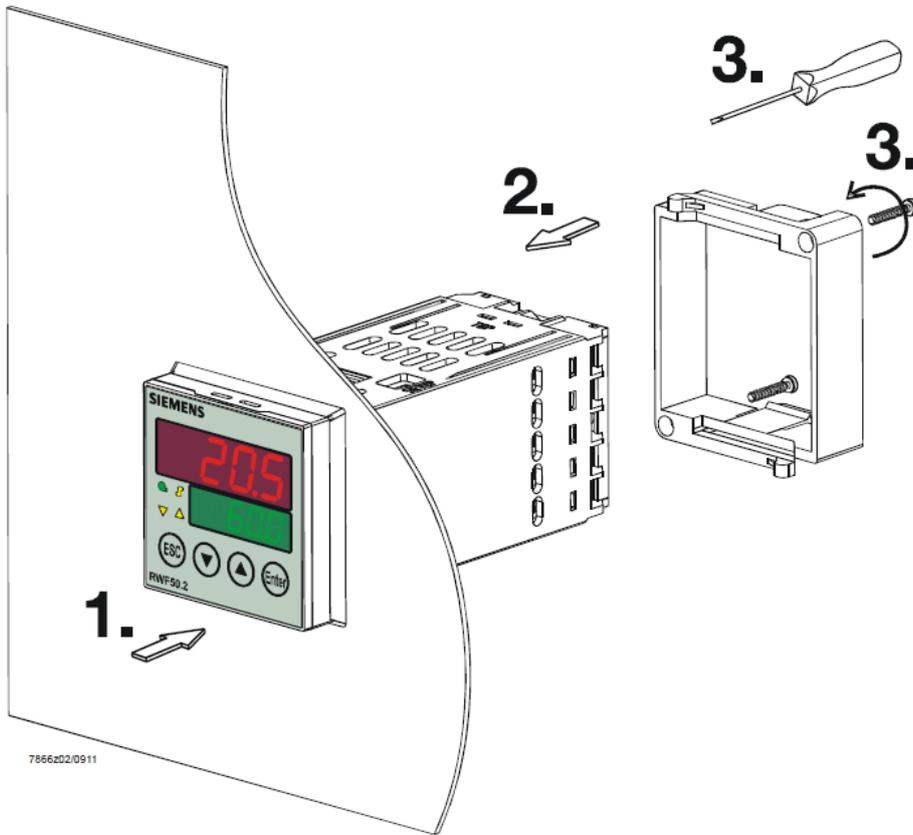


User manual

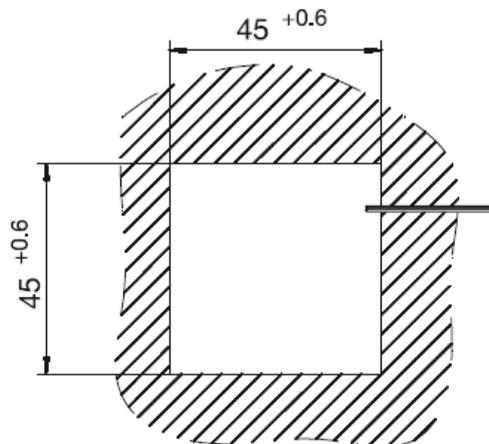
DEVICE INSTALLATION

Install the device using the relevant tools as shown in the figure.

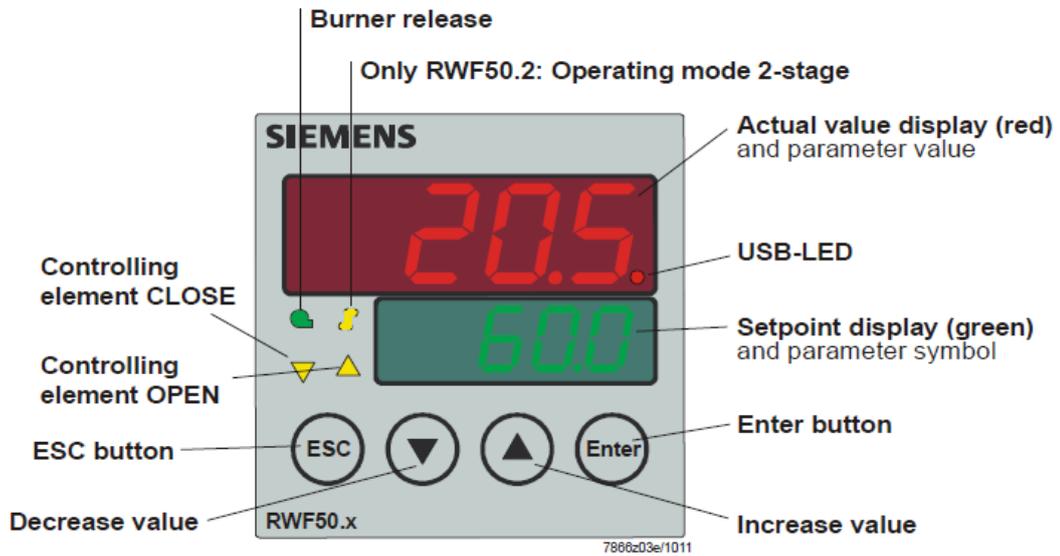
To wire the device and sensors, follow the instructions on the burner wiring diagram.



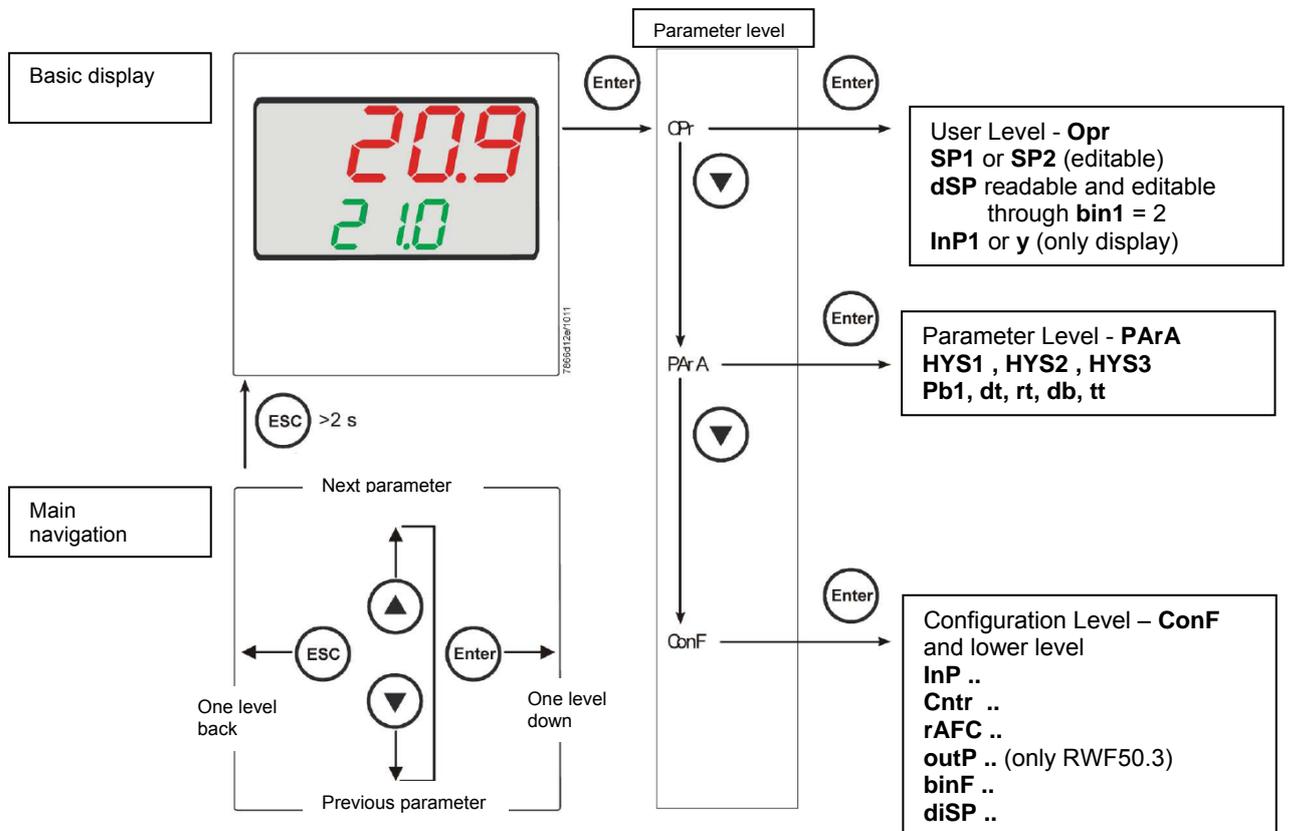
7866202/0911



FRONT PANEL



NAVIGATION MENU



RWF5 is preset good for 90% of applications. However, you can set or edit parameters as follow:

Set-point: set or modification:

When the burner is in stand-by, (safety loop open, that is terminals 3-4/T1-T2 on the 7 pole plug open) push the **Enter** button: on the lower display (green) **Opr** appears; push **Enter** again and in the same display **SP1** appears. Push **Enter** again and the lower display (green **SP1**) flashes. Using the **up and down arrows** change the set-point on the upper display (red). Push **Enter** to confirm and push **ESC** more times to get the home position.

PID parameters set and modifications (see table below):

- Push **Enter** button, on the green display **Opr** appears; using the **down arrow**, scroll until group **PARA** is reached and push **Enter**.
- on the green display **Pb1** e appears and on the red one the set parameter.
- Push in sequence the **down or up** arrow the menu is scrolled.
- Push **Enter** to select and the **arrows** to choose the desired value. **Enter** to confirm.

Parameter	Display	Range	Factory setting	Remarks
Proportional band	PB.1	1... 9999 digit	10	Typical value for temperature
Derivative action	dt	0... 9999 sec.	80	Typical value for temperature
Integral action	rt	0... 9999 sec.	350	Typical value for temperature
Dead band (*)	db	0... 999,9 digit	1	Typical value
Servocontrol running time	tt	10... 3000 sec.	15	Set servocontrol running time
Switch-on differential (*)	HYS1	0,0... -1999 digit	-5	Value under setpoint below which the burner switches back on (1N-1P closes)
Switch-off differential 2° stage (*)	HYS2	0,0 ... HYS3	3	(enable only with parameter bin1 = 4)
Upper switch-off differential (*)	HYS3	0,0... 9999 digit	5	Value over setpoint above which the burner switches off (1N-1P opens)
Switch-on differential on cooling controller (*)	HYS4	0,0... 9999 digit	5	Do not used (enable only with parameter CACT = 0)
Switch-off differential 2° stage on cooling controller (*)	HYS5	HYS6...0,0 digit	5	Do not used (enable only with parameters CACT = 0 and bin1 = 4)
Upper switch-off differential on cooling controller (*)	HYS6	0,0... -1999 digit	5	Do not used (enable only with parameter CACT = 0)
Delay modulation	q	0,0... 999,9 digit	0	Do not alter

(*)Parameters affected by setting of decimal place (**ConF > dISP** parameter **dECP**)

Setting the kind of sensor to be connected to the device:

- push the **Enter** button: on the lower display (green) **Opr** appears. Using the **up and down arrows** find **ConF**. Push **Enter** to confirm.
- Now on the green display the group **InP** appears. Push **Enter** and **InP1** is displayed. Enter to confirm.
- You are inside **InP1**; the green display shows **Sen1 (sensor type)**, while the red display shows the chosen sensor code
- Push **Enter** to enter the **Sen1** parameter, then choose the desired sensor using the **arrows**. Push **Enter** to confirm and **ESC** to escape.
- Once selected the sensor, you can modify all the other parameters using **up and down arrows** according to the tables here below.

ConF > InP > InP1

Parameter	Value	Description
SEn1 type of sensor for analog input 1	1	Pt100 3 fili
	2	Pt100 2 fili
	3	Pt1000 3 fili
	4	Pt1000 2 fili
	5	Ni1000 3 fili
	6	Ni1000 2 fili
	7	0 ÷ 135 ohm
	15	0 ÷ 20mA
	16	4 ÷ 20mA
	17	0 ÷ 10V
	18	0 ÷ 5V
	19	1 ÷ 5V
OFF1 sensor offset	-1999.. 0 .. +9999	Using the measured value correction (offset), a measured value can be corrected to a certain degree, either up or down
SCL1 scale low level	-1999.. 0 .. +9999	In the case of a measuring transducer with standard signal, the physical signal is assigned a display value here (for input ohm, mA, V)
SCH1 scale high level	-1999.. 100 .. +9999	In the case of a measuring transducer with standard signal, the physical signal is assigned a display value here (for input ohm, mA, V)
dF1 digital filter	0.. 0,6 ...100	Is used to adapt the digital 2nd order input filter (time in s; 0 s = filter off)
Unit temperature unit	1 2	1 = degrees Celsius 2 = degrees Fahrenheit

(**bold** = factory settings)

Remark:

RWF50.2 e RWF50.3 cannot be connected to thermocouples.
If thermocouples have to be connected, convert the signal to a 4-20 mA one and set the RWF accordingly.

ConF > Cntr

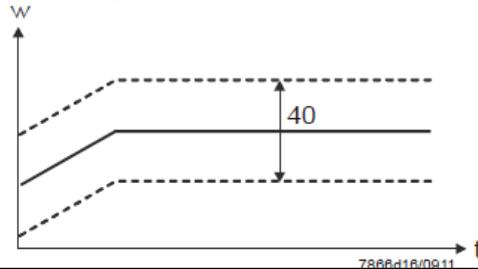
Parameter	Value	Description
CtYP controller type	1 2	1 = 3-position controller (open-stop-close only RWF50.2) 2 = continuative action controller (only RWF50.3)
CACt control action	1 0	1 = heating controller 0 = cooling controller
SPL least value of the set-point range	-1999.. 0 ..+9999	set-point limitation prevents entry of values outside the defined range
SPH maximum value of the set-point range	-1999.. 100 ..+9999	set-point limitation prevents entry of values outside the defined range
oLLo set-point limitation start, operation limit low	-1999 +9999	lower working range limit
oLHi set-point limitation end, operation limit high	-1999.... +9999	upper working range limit

(**bold** = factory settings)

ConF > rAFC

Activation boiler shock termic protetion:

RWF50.. can activate the thermal shock protection only on sites where the set-point is lower than 250°C and according to **rAL** parameter.

Parameter	Value	Description
FnCT function	0 1 2	Choose type of range degrees/time 0 = deactivated 1 = Kelvin degrees/minute 2 = Kelvin degrees/hour
rASL ramp rate	0,0 ... 999,9	Slope of thermal shock protection (only with functions 1 and 2)
toLP tolerance band ramp	0 ...9999	width of tolerance band (in K) about the set-point 0 = tolerance band inactive 
rAL ramp limit	0 ...250	Ramp limit. When this value is lower than the temperature set-point, the RWF controls the output increasing the temp set point step by step according to rASL. If this is over the temp set point, the control is performed in cooling.

(**bold** = factory settings)

ConF > OutP (parameter under group only for RWF50.3)

Parameter	Value	Description
FnCt tipo di controllo	1 4	1 = analog input 1 doubling with possibility to convert (depending on par SiGn) 4 = modulation controller
SiGn type of output signal	0 1 2	physical output signal (terminals A+, A-) 0 = 0÷20mA 1 = 4÷20mA 2 = 0÷10V
rOut Value when out of input range	0...101	signal (in percent) when measurement range is crossed
oPnt zero point	-1999... 0 ..+9999	value range of the output variable is assigned to a physical output signal Per default, the setting corresponds to 0...100% angular positioning for the controller outputs (terminals A+, A-) (effective only with FnCt = 1)
End End value	-1999... 100 ..+9999	value range of the output variable is assigned to a physical output signal Per default, the setting corresponds to 0...100% angular positioning for the controller outputs (terminals A+, A-) (effective only with FnCt = 1)

(**bold** = factory settings)

ConF > binF

Parameter	Value	Description
bin1 digital inputs (terminals DG - D1)	0 1 2 4	0 = without function 1 = set-point changeover (SP1 / SP2) 2 = set-point shift (Opr > dSP parameter = value of set-point modify) 4 = changeover of operating mode open – modulating operation; close – 2 stage operation.

(**bold** = factory settings)

ConF > dISP

Parameter	Value	Description
diSU upper display (red)	0 1 4 6 7	display value for upper display: 0 = display power-off 1 = analog input value 4 = Controller's angular positioning 6 = set-point value 7 = end value with thermal shock protection
diSL lower display (green)	0 1 4 6 7	display value for lower display: 0 = display power-off 1 = analog input value 4 = Controller's angular positioning 6 = set-point value 7 = end value with thermal shock protection
tout timeout	0.. 180 ..250	time (s) on completion of which the controller returns automatically to the basic display, if no button is pressed
dECP decimal point	0 1 2	0 = no decimal place 1 = one decimal place 2 = two decimal places
CodE level lockout	0 1 2 3	0 = no lockout 1 = configuration level lockout (ConF) 2 = Parameter and configuration level lockout (PArA & ConF) 3 = keyboard lockout

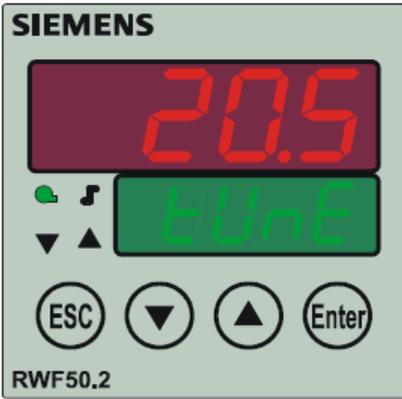
(**bold** = factory settings)

Manual control :

- in order to manual change the burner load, while firing keep pushing the **ESC** button for more than 5 s; on the lower green display **Hand** appears.
- using the **UP** and **DOWN** arrows, the load varies.
- Keep pushing the **ESC** button for getting the normal operation again.
- **NB:** every time the device shuts the burner down (start led switched off - contact 1N-1P open), the manual control is not active.

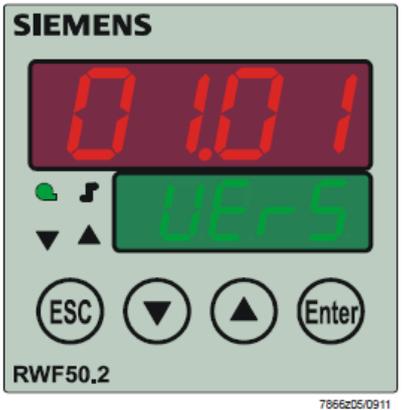
Device self-setting (auto-tuning):

If the burner in the steady state does not respond properly to heat generator requests, you can activate the Device's self-setting function, which recalculates PID values for its operation, deciding which are most suitable for the specific kind of request



Follow the below instructions:
push the **UP** and **DOWN** arrows for more than 5 s; on the green lower display **TUNE** appears. Now the device pushes the burner to increase and decrease its output. During this time, the device calculates PID parameters (**Pb1**, **dt** and **rt**). After the calculations, the TUNE is automatically deactivated and the device has already stored them.
In order to stop the Auto-tuning function while it works, push again the **UP** and **DOWN** arrows for more than 5 s. The calculated PID parameters can be manually modified following the previously described instructions.

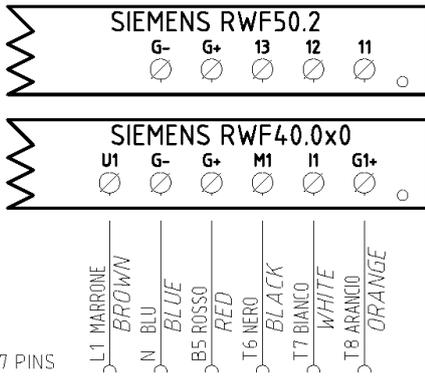
Display of software version :



The software version is shown by pushing **Enter + UP arrow** on the upper display

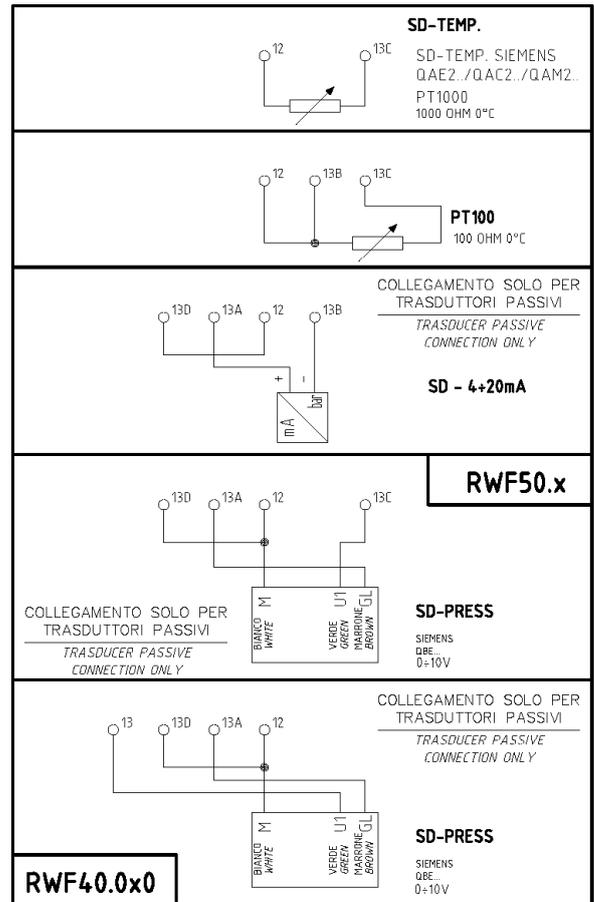
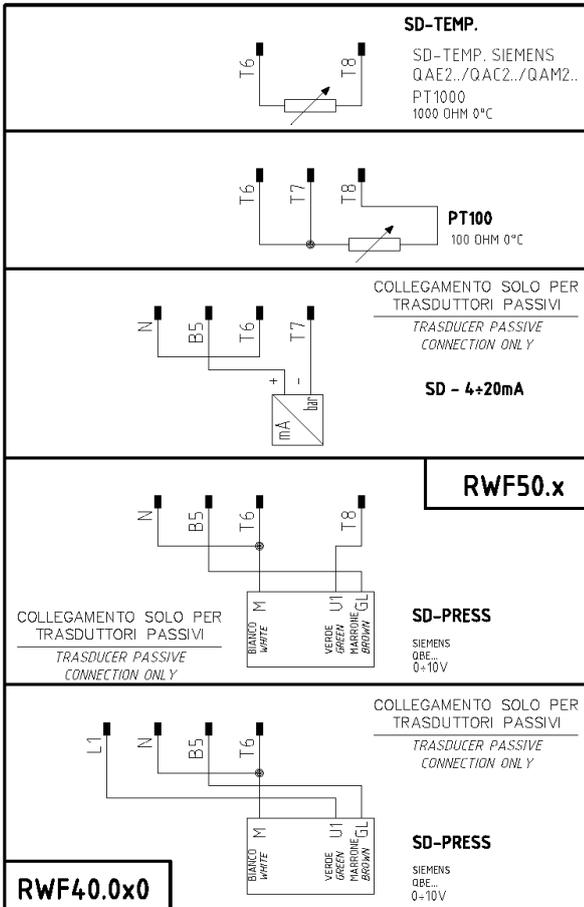
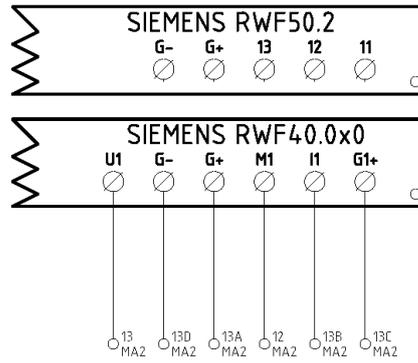
Electric connection :

With 7 pins connector version

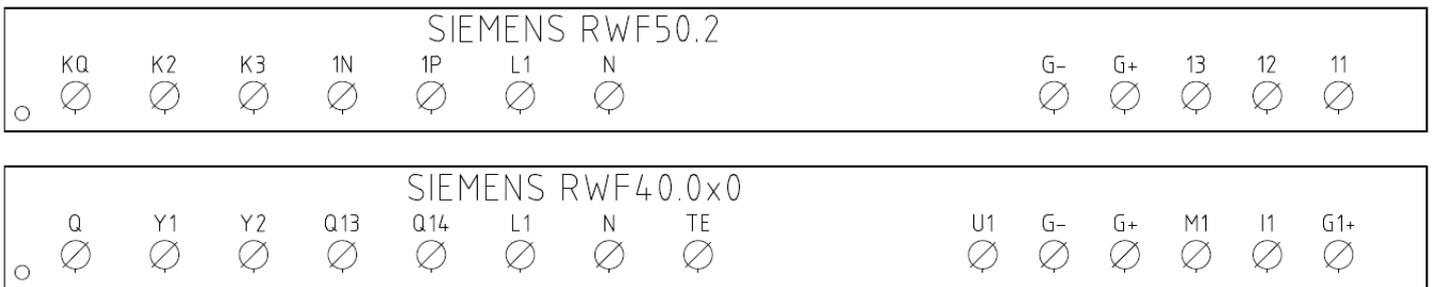


CONN. 7 PINS

With terminals version



Matches terminals between RWF50.2 and RWF40.0x0



Parameters summarising for RWF50.2x:

Navigation menù	Conf					Conf									Opr
	Inp							diSP	PArA						
	Inp1					Cntr		dECP	Pb. 1	dt	rt	tt	HYS1 (*)	HYS3 (*)	
Types of probe	SEn1	OFF1	SCL1	SCH1	Unit	SPL	SPH	dECP	Pb. 1	dt	rt	tt	HYS1 (*)	HYS3 (*)	SP1 (*)
Siemens QAE2120...	6	0	needless	needless	1	30	95	1	10	80	350	(#)	-5	5	80 °C
Siemens QAM2120..	6	0	needless	needless	1	0	80	1	10	80	350	(#)	-2,5	2,5	40°C
Pt1000 (130°C max.)	4	0	needless	needless	1	30	95	1	10	80	350	(#)	-5	5	80°C
Pt1000 (350°C max.)	4	0	needless	needless	1	0	350	1	10	80	350	(#)	-5	10	80°C
Pt100 (130°C max.)	1	0	needless	needless	1	0	95	1	10	80	350	(#)	-5	5	80°C
Pt100 (350°C max)	1	0	needless	needless	1	0	350	1	10	80	350	(#)	-5	10	80°C
Probe 4÷20mA / 0÷1,6bar	16	0	0	160	needless	0	160	0	5	20	80	(#)	0	20	100 kPa
Probe 4÷20mA / 0÷3bar	16	0	0	300	needless	0	300	0	5	20	80	(#)	0	20	200 kPa
Probe 4÷20mA / 0÷10bar	16	0	0	1000	needless	0	1000	0	5	20	80	(#)	0	50	600 kPa
Probe 4÷20mA / 0÷16bar	16	0	0	1600	needless	0	1600	0	5	20	80	(#)	0	80	600 kPa
Probe 4÷20mA / 0÷25bar	16	0	0	2500	needless	0	2500	0	5	20	80	(#)	0	125	600 kPa
Probe 4÷20mA / 0÷40bar	16	0	0	4000	needless	0	4000	0	5	20	80	(#)	0	200	600 kPa
Siemens QBE2002 P4	17	0	0	400	needless	0	400	0	5	20	80	(#)	0	20	200 kPa
Siemens QBE2002 P10	17	0	0	1000	needless	0	1000	0	5	20	80	(#)	0	50	600 kPa
Siemens QBE2002 P16	17	0	0	1600	needless	0	1600	0	5	20	80	(#)	0	80	600 kPa
Siemens QBE2002 P25	17	0	0	2500	needless	0	2500	0	5	20	80	(#)	0	125	600 kPa
Siemens QBE2002 P40	17	0	0	4000	needless	0	4000	0	5	20	80	(#)	0	200	600 kPa
Segnale 0÷10V	17	0	to be fixed	to be fixed	needless	to be fixed	to be fixed	to be fixed	5	20	80	(#)	to be fixed	to be fixed	to be fixed
Segnale 4÷20mA	16	0	to be fixed	to be fixed	needless	to be fixed	to be fixed	to be fixed	5	20	80	(#)	to be fixed	to be fixed	to be fixed

NOTE :

(#) tt – servo control run time

SQL33 ; STM30; SQM10; SQM40; SQM50; SQM54 = 30 (secondi) - STA12B3.41; SQN30.251; SQN72.4A4A20 = 12 (secondi)

(*)These values are factory set - values **must be** set during operation at the plant based on the real working temperature/pressure value.

WARNING : With pressure probes the parameters SP1, SCH, SCL, HYS1, HYS3 must be selected, and visualized in kPa (kilo Pascal). (1bar = 100.000Pa = 100kPa)

APPENDIX: PROBES CONNECTION

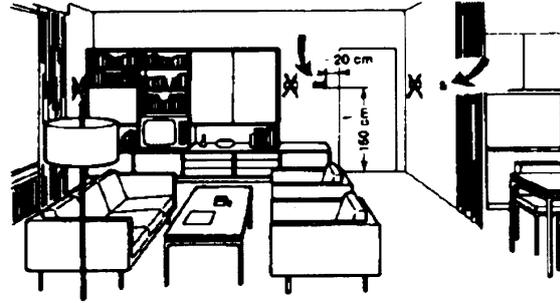
To assure the utmost comfort, the control system needs reliable information, which can be obtained provided the sensors have been installed correctly. Sensors measure and transmit all variations encountered at their location.

Measurement is taken based on design features (time constant) and according to specific operating conditions. With wiring run in raceways, the sheath (or pipe) containing the wires must be plugged at the sensor's terminal board so that currents of air cannot affect the sensor's measurements.

Ambient probes (or ambient thermostats)

Installation

The sensors (or room thermostats) must be located in reference rooms in a position where they can take real temperature measurements without being affected by foreign factors.



Outside probes (weather)

Installation

In heating or air-conditioning systems featuring adjustment in response to outside temperature, the sensor's positioning is of paramount importance.

It's good to be admired ...even better to be effective

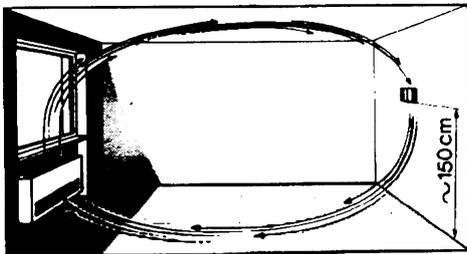
Heating systems: the room sensor must not be installed in rooms with heating units complete with thermostatic valves. Avoid all sources of heat foreign to the system.



General rule: on the outer wall of the building where the living rooms are, never on the south-facing wall or in a position where they will be affected by morning sun. If in any doubt, place them on the north or north-east façade.

Location

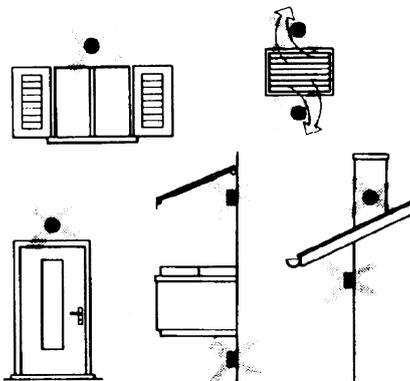
On an inner wall on the other side of the room to heating units height above floor 1.5 m, at least 1.5 m away from external sources of heat (or cold).



Installation position to be avoided

near shelving or alcoves and recesses, near doors or windows, inside outer walls exposed to solar radiation or currents of cold air, on inner walls with heating system pipes, domestic hot water pipes, or cooling system pipes running through them.

Positions to be avoided



Avoid installing near windows, vents, outside the boiler room, on chimney breasts or where they are protected by balconies, cantilever roofs.

The sensor must not be painted (measurement error).

Duct or pipe sensors

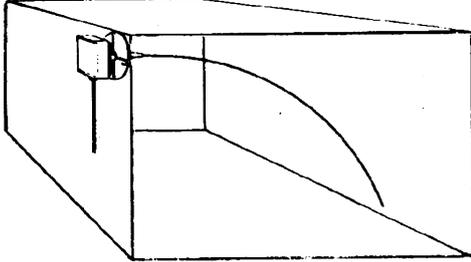
Installing temperature sensors

For measuring outlet air:

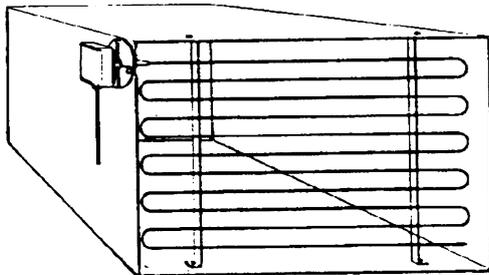
- after delivery fan or
- after coil to be controlled, at a distance of at least 0,5 m

For measuring room temperature:

- before return air intake fan and near room's return airintake. For measuring saturation temperature: after mist eliminator.



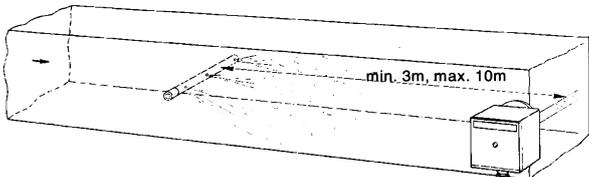
Bend 0.4m sensor by hand (never use tools) as illustrated.



Use whole cross-section of duct, min. distance from walls 50 mm, radius of curvature 10 mm for 2m or 6m sensors.

Installing combined humidity sensors

As max. humidity limit sensor on outlet (steam humidifiers).



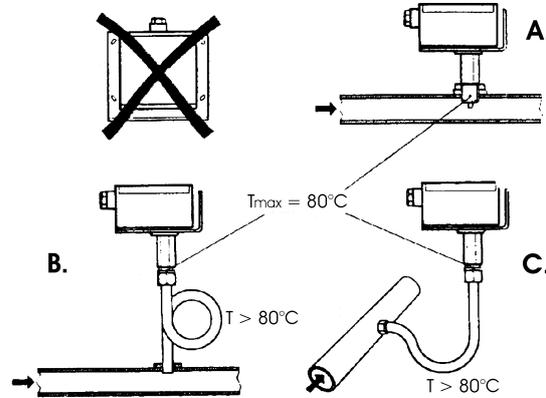
Installing pressure sensors

A - installation on ducts carrying fluids at max. temperature 80°C

B - installation on ducts at temperature over 80°C and for refrigerants

C - installation on ducts at high temperatures:

- increase length of siphon
- place sensor at side to prevent it being hit by hot air coming from the pipe.



Installing differential pressure sensors for water

- Installation with casing facing down not allowed.-With temperature over 80°C, siphons are needed.
- To avoid damaging the sensor, you must comply with the following instructions

when installing:

- make sure pressure difference is not greater than the value permitted by the sensor
- when there are high static pressures, make sure you insert shutoff valves A-B-C.

Putting into operation

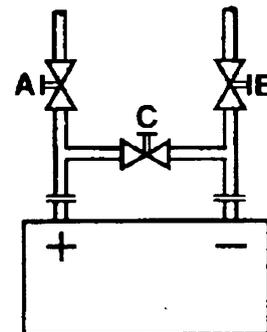
Start disable

1=open C1=open C

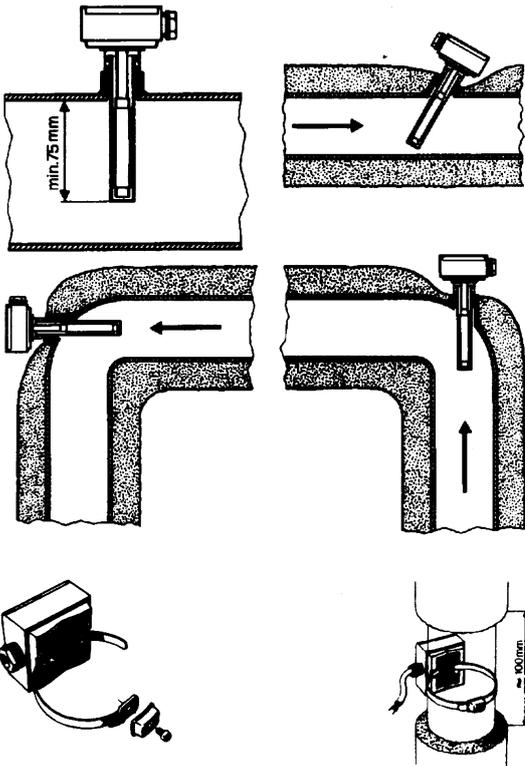
2=open A2=close B

3=open B3=close A

4= close C



Immersion or strap-on sensors



Immersion probes installation

Sensors must be installed on the stretch of pipe in which fluid circulates all the time.

The rigid stem (sensing element doing the measuring) must be inserted by at least 75mm and must face the direction of flow.

Recommended locations: on a bend or on a straight stretch of pipe but tilted by 45° and against the flow of fluid.

Protect them to prevent water from infiltrating (dripping gates, condensation from pipes etc.)

Installing QAD2.. strap-on sensors

Make sure fluid is circulating in the chosen location.

Eliminate insulation and paintwork (including rust inhibitor) on a min. 100mm length of pipe.

Sensors come with straps for pipes up to 100 mm in diameter

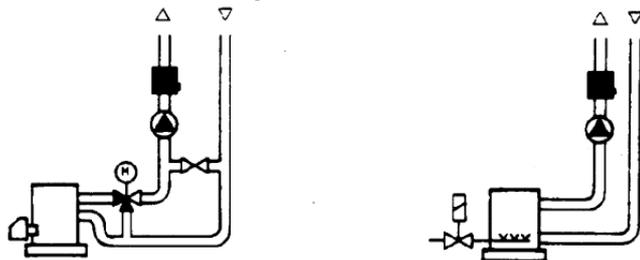
Placing the probes (QAD22.../QAE21.../QAP21.../RCA...)

With pumps on outlet

with 3 ways valves / with 4 ways valves



Panel system / burner control



Strap-on or immersion sensors?

QAD2.. strap-on sensors

Advantages :

- 10 sec. time constant
- Installed with system running (no plumbing work)
- Installation can be changed easily if it proves incorrect.

Limits:

- Suitable for pipe diameters max. 100 mm
- Can be affected by currents of air etc.

QAE2... immersion sensors

Advantages:

- Measure "mean" fluid temperature
- No external influence on measurement such as: currents of air, nearby pipes etc.

Limits:

- Time constant with sheath: 20 sec.
- Hard to change installation position if it proves incorrect.

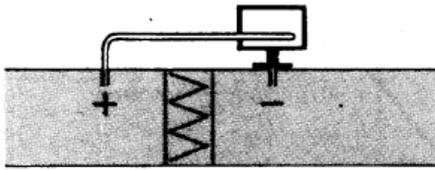
With pumps on return

with 3 ways valves / with 4 ways valves

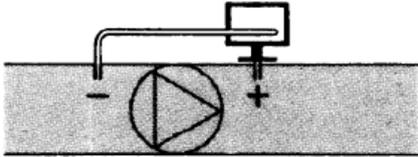


Duct pressure switches and sensors

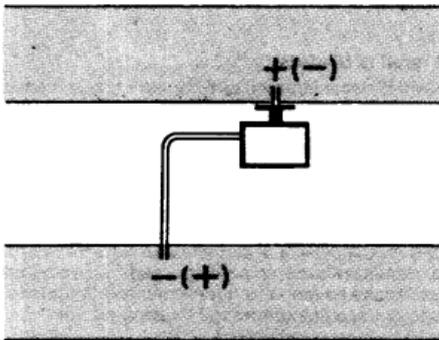
Installing differential pressure probes for air



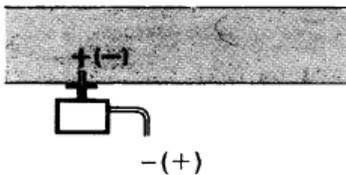
A - Control a filter (clogging)



B - Control a fan (upstream/downstream)



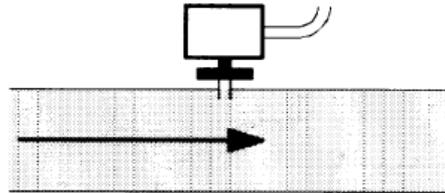
C - Measurement of difference in pressure between two ducts



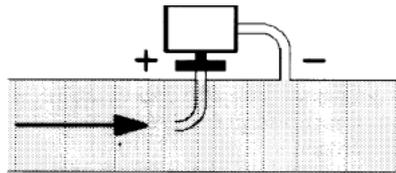
D - Measurement of difference in pressure between two rooms or of inside of duct and outside

Basic principles

Measuring static pressure (i.e. pressure exerted by air on pipe walls)



Measuring dynamic pressure

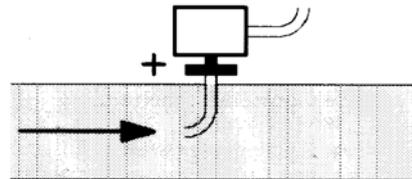


$$Pd = \frac{\gamma v^2}{2g}$$

Key

- γ Kg/m³, specific weight of air
- v m/s, air speed
- g 9.81 m/s² gravity acceleration
- Pd mm C.A., dynamic pressure

Measuring total pressure



Spare parts

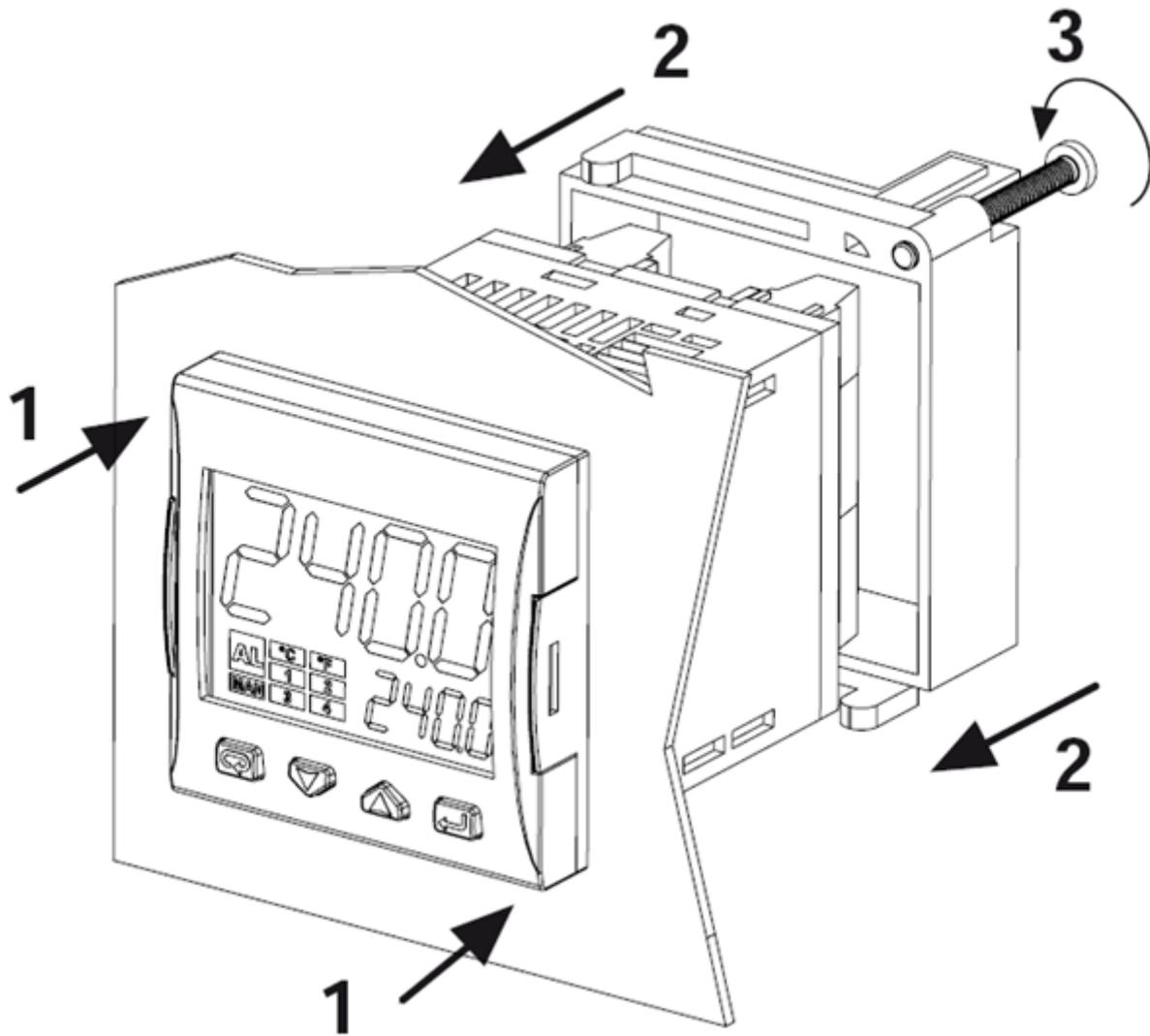
Description	Code
Modulator RWF50.2 (uscita a 3 punti - apri, fermo, chiudi)	2570148
Modulator RWF50.3 (uscita continua 0÷20mA, 4÷20mA, 0÷10V)	2570149
Temperature probe Siemens QAE2120.010A (30÷130°C)	2560101
Temperature probe Siemens QAM2120.040 (-15÷+50°C)	2560135
Thermoresistor Pt1000 ø6mm L100mm (30÷130°C)	2560188
Thermoresistor Pt1000 ø10mm L200mm (0÷350°C)	2560103
Thermoresistor Pt100 ø10mm L200mm (0÷350°C)	2560145
Thermoresistor Pt100 ø8mm L85mm (0÷120°C)	25601C3
Pressure probe Siemens QBE2.. P4 (0÷4bar)	2560159
Pressure probe Siemens QBE2.. P10 (0÷10bar / signal 0÷10V)	2560160
Pressure probe Siemens QBE2.. P16 (0÷16bar / signal 0÷10V)	2560167
Pressure probe Siemens QBE2.. P25 (0÷25bar / signal 0÷10V)	2560161
Pressure probe Siemens QBE2.. P40 (0÷40bar / signal 0÷10V)	2560162
Pressure probe Danfoss MBS 3200 P 1,6 (0÷1,6bar / signal 4÷20mA)	2560189
Pressure probe Danfoss MBS 3200 P 10 (0÷10bar / signal 4÷20mA)	2560190
Pressure probe Danfoss MBS 3200 P 16 (0÷16bar / signal 4÷20mA)	2560191
Pressure probe Danfoss MBS 3200 P 25 (0÷25bar / signal 4÷20mA)	2560192
Pressure probe Danfoss MBS 3200 P 40 (0÷40bar / signal 4÷20mA)	2560193
Pressure probe Siemens 7MF1565-3BB00-1AA1 (0÷1,6bar / signal 4÷20mA)	25601A3
Pressure probe Siemens 7MF1565-3CA00-1AA1 (0÷10bar / signal 4÷20mA)	25601A4
Sonda di pressione Siemens 7MF1565-3CB00-1AA1 (0÷16bar / signal	25601A5
Pressure probe Siemens 7MF1565-3CD00-1AA1 (0÷25bar / signal 4÷20mA)	25601A6
Pressure probe Siemens 7MF1565-3CE00-1AA1 (0÷40bar / signal 4÷20mA)	25601A7
Pressure probe Gefran E3E B1V6 MV (0÷1,6bar / segnale 4÷20mA)	25601C4
Pressure probe Danfoss E3E B01D MV (0÷10bar / segnale 4÷20mA)	25601C5
Pressure probe Danfoss E3E B16U MV (0÷16bar / segnale 4÷20mA)	25601C6
Pressure probe Danfoss E3E B25U MV (0÷25bar / segnale 4÷20mA)	25601C7
Pressure probe Danfoss E3E B04D MV (0÷40bar / segnale 4÷20mA))	25601C8

Note: Specifications and data subject to change. Errors and omissions excepted.

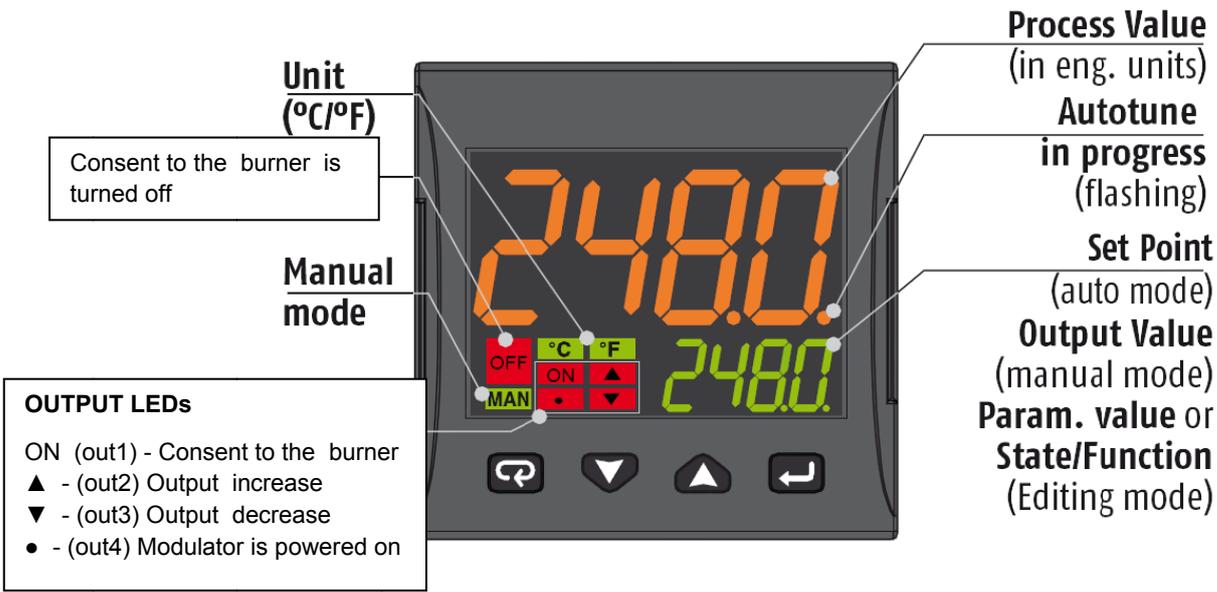
KM3 Modulator

USER MANUAL

MOUNTING

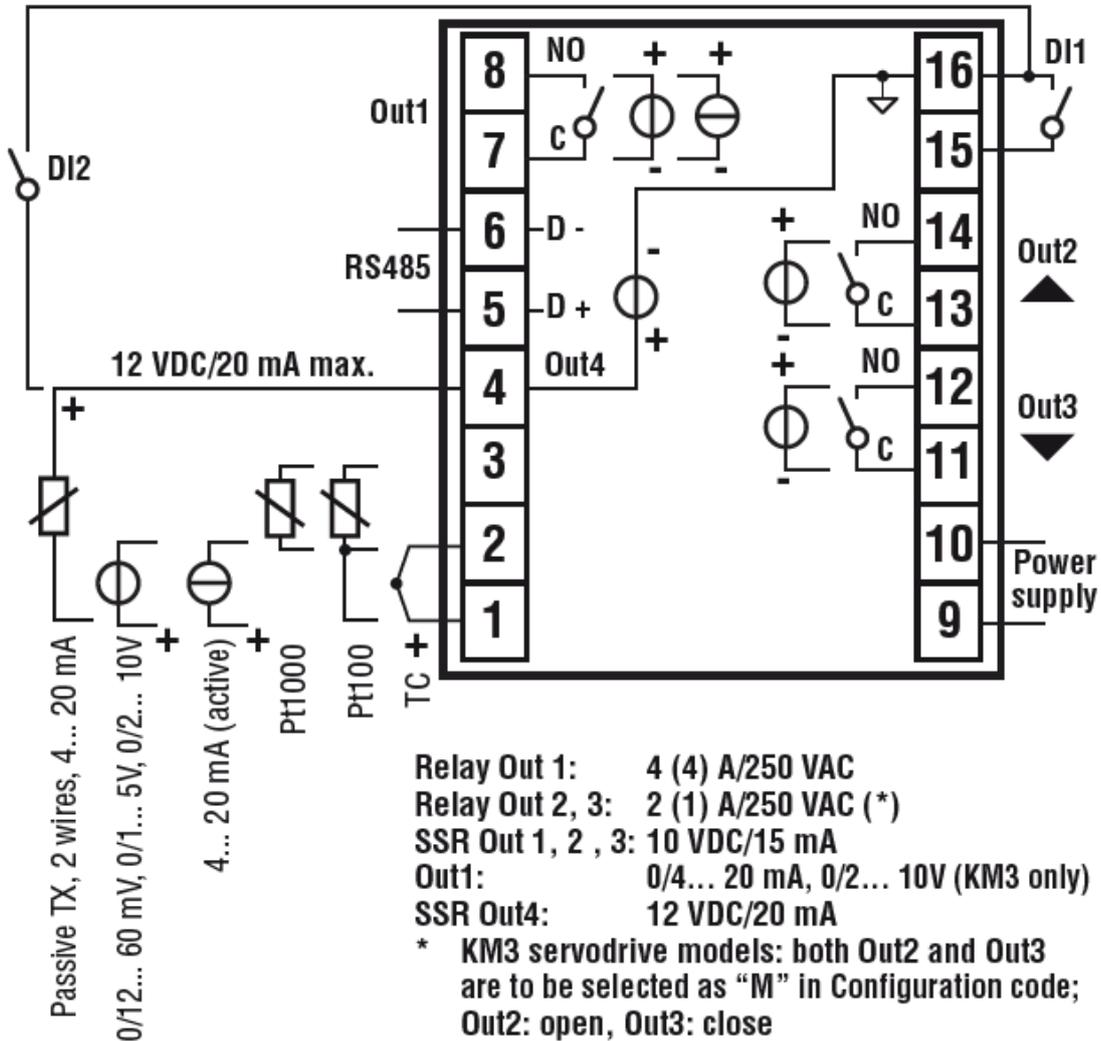


DISPLAY AND KEYS



	Operator Mode	Editing Mode
	Access to: - Operator Commands (Timer, Setpoint selection ...) - Parameters - Configuration	Confirm and go to Next parameter
	Access to: - Operator additional information (Output value, running time ...)	Increase the displayed value or select the next element of the parameters list
	Access to: - Set Point	Decrease the displayed value or select the previous element
	Programmable key: Start the programmed function (Autotune, Auto/Man, Timer ...)	Exit from Operator commands/Parameter setting/Configuration

CONNECTIONS DIAGRAM



Probe connection:

- **PT1000/NTC/PTC:** between terminal 3 and 2
- **PT 100:** between terminal 3 and 2 with terminal 1
- **Passive pressure probe 0/4-20 mA:** between terminal 4 (+) e 1 (-)
Note: out4 must be activated (IO4F must be setted to ON)
- **Powered pressure probe 0/4-20 mA** between terminal 4 (power supply), 2 (negative) e 1 (positive)
Note: set IO4F to ON to activate Out4

Power supply connection:

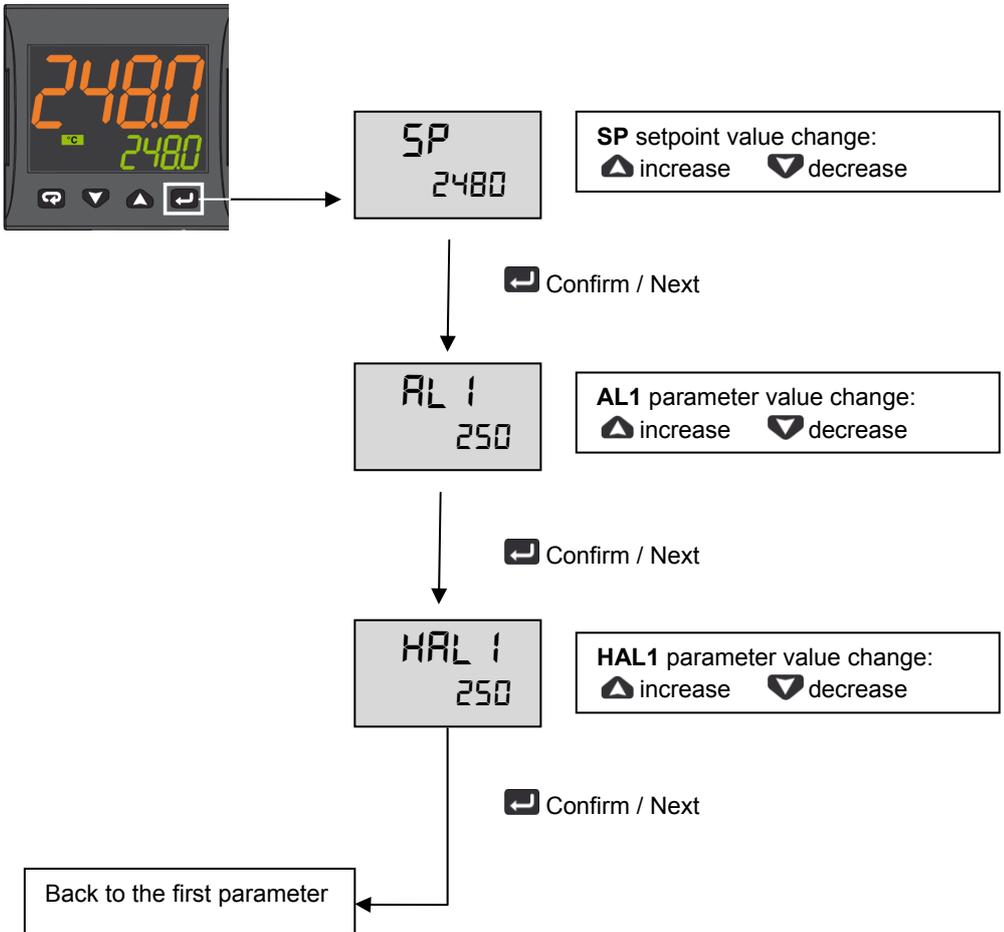
- **Neutral wire:** terminal 9
- **Phase:** terminal 10 (100...240 Vac)
- Close terminals 15-16 to switch to the set point 2

Output connection:

- **Channel 1:** terminal 7 and 8 (burner on – off)
- **Channel 2:** terminal 11 and 12 (servomotor opens)
- **Channel 3:** terminal 13 and 14 (servomotor closes)

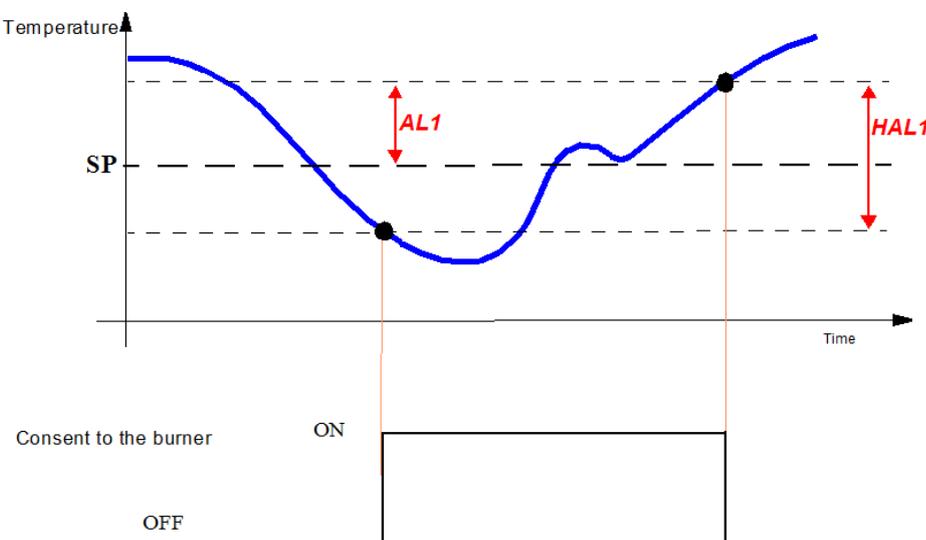
SETPOINT AND HYSTERESIS CONFIGURATION (SP, AL1, HAL1 parameters)

Push the  button to enter into the setpoint configuration:



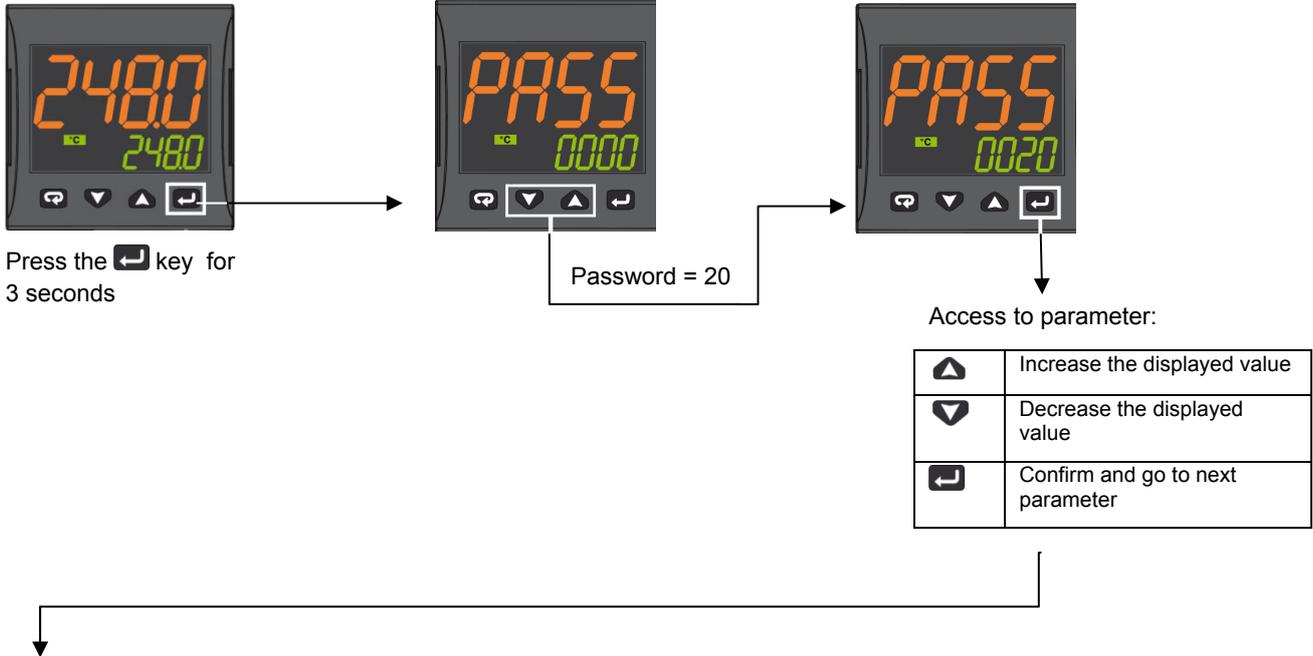
To return to normal mode, press the  key for 3 seconds or wait the 10s timeout

Operation example



LIMITED ACCESS LEVEL

Proceed as follows to change some parameters that are not visible in standard user mode:



Param	Description	Values	Default
SEnS	Input type	Pt1 = RTD Pt100 Pt10 = RTD Pt1000 0.20 = 0..20mA 4.20 = 4..20mA Pressure probe 0.10 = 0..10V 2.10 = 2..10V crAL= Thermocouple K	Depends on the probe
SP	Set point 1	SPLL ... SPLH	See page 7
AL1	AL1 threshold	AL1L... AL1H (E.U.)	
HAL1	AL1 hysteresis	1... 9999 (E.U.)	
Pb	Proportional band	1... 9999 (E.U.)	
ti	Integral time	0 (oFF) ... 9999 (s)	
td	Derivative time	0 (oFF) ... 9999 (s)	
Str.t	Servomotor stroke time	5...1000 seconds	
db.S	Servomotor dead band	0...100%	
SPLL	Minimum set point value	-1999 ... SPLH	
SPHL	Maximum set point value	SPLL ... 9999	
dp	Decimal point position	0... 3	
SP 2	Set point 2	SPLL...SPLH	60
A.SP	Selection of the active set point	"SP" ... "nSP"	SP

To exit the parameter setting procedure press the key (for 3 s) or wait until the timeout expiration (about 30 seconds)

Probe parameters configuration MODULATORE ASCON KM3

Parameter Group	inP				AL1				rEG				SP			
	Sens	dp	SSC	FSc	unit	IO4.F (**)	AL1 (***)	HAL1 (***)	Pb (***)	ti (***)	td (***)	Str.t	db.S	SPLL	SPHL	SP (***)
Probes		Dec Point	Scale Min	Scale Max			Off	On	p	i	d	servo time s	Band Mo.	SP Min	SP Max	Set point
Pt1000 (130°C max)	Pt10	1			°C	on	5	10	10	350	1	*	5	30	95	80
Pt1000 (350°C max)	PT10	1			°C	on	10	10	10	350	1	*	5	0	350	80
Pt100 (130°C max)	PT1	1			°C	on	5	10	10	350	1	*	5	0	95	80
Pt100 (350°C max)	Pt1	1			°C	on	10	10	10	350	1	*	5	0	350	80
Pt100 (0÷100°C 4÷20mA)	4.20	1	0	100		on	5	10	10	350	1	*	5	0	95	80
Thermocouple K (1200°C max)	crAL	0			°C	on	20	25	10	350	1	*	5	0	1200	80
Thermocouple J (1000°C max)	J	0			°C	on	20	25	10	350	1	*	5	0	1000	80
4-20mA / 0-1,6bar Pressure probe	4.20	0	0	160		on	20	20	5	120	1	*	5	0	160	100
4-20mA / 0-10bar Pressure probe	4.20	0	0	1000		on	50	50	5	120	1	*	5	0	1000	600
4-20mA / 0-16bar Pressure probe	4.20	0	0	1600		on	80	80	5	120	1	*	5	0	1600	600
4-20mA / 0-25bar Pressure probe	4.20	0	0	2500		on	125	125	5	120	1	*	5	0	2500	600
4-20mA / 0-40bar Pressure probe	4.20	0	0	4000		on	200	200	5	120	1	*	5	0	4000	600
QBE2002 / 0-25bar Pressure probe	0.10	0	0	2500		0n	125	125	5	120	1	*	5	0	2500	600

Note:

(*) Str.t - Servomotor stroke time

SQL33; STM30; SQM10; SQM40; SQM50; SQM54 = 30 (Seconds)

STA12B3.41; SQN30.251; SQN72.4A4A20 = 12 (Seconds)

() Out 4 ... on Display led °4 must be switched on, otherwise change the io4.F parameter value from "on" to "out4", confirm the value, quit the configuration mode then change again the io4.F parameter value from "out4" to "on".**

(***) Factory settings. These values must be adapted to machine conditions

N.B. For pressure probe, SP, SPHL, SPLL parameters values are expressed in Kpa (1 bar = 100 Kpa).

CONFIGURATION

How to access configuration level

The configuration parameters are collected in various groups. Every group defines all parameters related with a specific function (e.g.: control, alarms, output functions).

1. Push the  button for more than 5 seconds. The upper display will show PASS while the lower display will show 0.
2. Using  and  buttons set the programmed password.
According to the entered password, it is possible to see a part of the parameters listed in the "configuration parameters" section.
 - a. Enter "30" as password to view all the configuration parameters
 - b. Enter "20" as password to view the parameters of the "limited access level". At this point, only the parameters with attribute **Liv = A** or **Liv = O** will be editable.
 - c. Leave the password blank to edit "user level" parameters, that are identified by attribute **Liv = O**
3. Push the  button. If the password is correct the display will show the acronym of the first parameter group preceded by the symbol: . In other words the upper display will show:  inP (group of the **Input parameters**).

The instrument is in configuration mode. To press  for more than 5 seconds, the instrument will return to the "standard display".

Keyboard functions during parameter changing:

	Operator Mode
	When the upper display is showing a group and the lower display is blank, this key allows to enter in the selected group. When the upper display is showing a parameter and the lower display is showing its value, this key allows to store the selected value for the current parameter and access the next parameter within the same group.
	Allows to increase the value of the selected parameter.
	Allows to decrease the value of the selected parameter.
	Short presses allow you to exit the current group of parameters and select a new group. A long press terminates the configuration procedure (the instrument returns to the normal display).
 + 	These two keys allow to return to the previous group. Proceed as follows: Push the  button and maintaining the pressure, then push the  ; release both the buttons.

Configuration Parameters

inP GROUP - input configuration					
Liv	N°	Param	Description	Values	Default
A	1	SEnS	Input type	Pt1 = RTD Pt100 Pt10 = RTD Pt1000 0.20 = 0..20mA 4.20 = 4..20mA Pressure probe 0.10 = 0..10V 2.10 = 2..10V crAL= Thermocouple K	Depends on the probe
A	2	dp	Decimal point position	0... 3	See page 7
A	3	SSc	Initial scale read-out for linear inputs (available only if SEnS parameter is not equal to Pt1, Pt10, crAL values)	-1999... 9999	0
C	4	FSc	Full scale read-out for linear input inputs (available only if SEnS parameter is not equal to Pt1, Pt10, crAL values)	-1999... 9999	Depends on the probe
C	5	unit	Unit of measure (present only in the case of temperature probe)	°C/°F	°C
C	6	Fil	Digital filter on the measured value	0 (= OFF)... 20.0 s	1.0
C	7	inE	Selection of the Sensor Out of Range type that will enable the safety output value	or = Over range ou = Under range our = over e under range	or

C	8	oPE	Safety output value	-100... 100	0
C	9	io4.F	I/O4 function selection	on = Out4 will be ever ON (used as a transmitter power supply) ,out4 = Uscita 4 (Used as digital output 4), dG2c = Digital input 2 for contact closure, dG2U = Digital input 2 driven by 12... 24 VDC	on
C	10	diF1	Digital input 1 function	oFF = Not used, 1 = Alarm reset, 2 = Alarm acknowledge (ACK), 3 = Hold of the measured value, 4 = Stand by mode, 5 = Manual mode, 6 = HEAt with SP1 and CoOL with SP2, 7 = Timer RUN/Hold/Reset, 8 = Timer Run, 9 = Timer Reset, 10 = Timer Run/Hold, 11 = Timer Run/Reset, 12 = Timer Run/Reset with lock, 13 = Program Start, 14 = Program Reset, 15 = Program Hold, 16 = Program Run/Hold, 17 = Program Run/Reset, 18 = Sequential SP selection, 19 = SP1 - SP2 selection, 20 = SP1... SP4 binary selection, 21 = Digital inputs in parallel	19
C	12	di.A	Digital Inputs Action (DI2 only if configured)	0 = DI1 direct action, DI2 direct action 1 = DI1 reverse action, DI2 direct action 2 = DI1 direct action, DI2 reverse action 3 = DI1 reverse action, DI2 reverse action	0

Out GROUP- Output parameters

Liv	N°	Param	Description	Values	Default
C	14	o1F	Out 1 function	AL = Alarm output	AL
C	15	o1AL	Initial scale value of the analog retransmission	-1999 ... Ao1H	1
C	18	o1Ac	Out 1 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	rEU.r
C	19	o2F	Out 2 function	H.rEG = Heating output	H.rEG
C	21	o2Ac	Out 2 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	dir
C	22	o3F	Out 3 function	H.rEG = Heating output	H.rEG
C	24	o3Ac	Out 3 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	dir

AL1 GROUP - Alarm 1 parameters

Liv	N°	Param	Descrizione	Values	Default
C	28	AL1t	Tipo allarme AL1	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAI = Windows alarm in alarm inside the	HidE

				windows SE.br = Sensor Break LodE = Deviation low alarm (relative) HidE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	
C	29	Ab1	Alarm 1 function	0... 15 +1 = Not active at power up +2 = Latched alarm (manual reset) +4 = Acknowledgeable alarm +8 = Relative alarm not active at set point change	0
C	30	AL1L	-- For High and low alarms, it is the low limit of the AL1 threshold; -- For band alarm, it is low alarm threshold	-1999... AL1H (E.U.)	-199.9
C	31	AL1H	-- For High and low alarms, it is the high limit of the AL1 threshold; -- For band alarm, it is high alarm threshold	AL1L... 9999 (E.U.)	999.9
O	32	AL1	AL1 threshold	AL1L... AL1H (E.U.)	See page 7
O	33	HAL1	AL1 hysteresis	1... 9999 (E.U.)	See page 7
C	34	AL1d	AL1 delay	0 (oFF)... 9999 (s)	oFF
C	35	AL1o	Alarm 1 enabling during Stand-by mode and out of range conditions	0 = Alarm 1 disabled during Stand by and out of range 1 = Alarm 1 enabled in stand by mode 2 = Alarm 1 enabled in out of range condition 3 = Alarm 1 enabled in stand by mode and in overrange condition	1

GRUPPO AL2 - parametri allarme 2

Liv	N°	Param	Description	Values	Default
C	36	AL2t	Alarm 2 type	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAI = Windows alarm in alarm inside the windows SE.br = Sensor Break LodE = Deviation low alarm (relative) HidE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	SE.br
C	37	Ab2	Alarm 2 function	0... 15 +1 = Not active at power up +2 = Latched alarm (manual reset) +4 = Acknowledgeable alarm +8 = Relative alarm not active at set point change	0
C	42	AL2d	AL2 hysteresis	0 (oFF)... 9999 (s)	oFF
C	43	AL2o	Alarm 2 enabling during Stand-by mode and out of range conditions	0 = Alarm 2 disabled during Stand by and out of range 1 = Alarm 2 enabled in stand by mode 2 = Alarm 2 enabled in out of range condition 3 = Alarm 2 enabled in stand by mode and in overrange condition	0

AL3 Group - alarm 3 parameters					
Liv	N°	Param	Description	Values	Default
	44	AL3t	Alarm 3 type	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAI = Windows alarm in alarm inside the windows SE.br = Sensor Break LodE = Deviation low alarm (relative) HidE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	nonE

LbA Group - Loop break alarm					
Liv	N°	Param	Descrizione	Values	Default
C	52	LbAt	LBA time	Da 0 (oFF) a 9999 (s)	oFF

rEG Group - Control parameters					
Liv	N°	Param	Description	Values	Default
C	56	cont	Control type	Pid = PID (heat and/or) On.FA = ON/OFF asymmetric hysteresis On.FS = ON/OFF symmetric hysteresis nr = Heat/Cool ON/OFF control with neutral zone 3Pt = Servomotor control (available only when Output 2 and Output 3 have been ordered as "M")	3pt
C	57	Auto	Autotuning selection	-4 = Oscillating auto-tune with automatic restart at power up and after all point change -3 = Oscillating auto-tune with manual start -2 = Oscillating -tune with auto-matic start at the first power up only -1 = Oscillating auto-tune with auto-matic restart at every power up 0 = Not used 1 = Fast auto tuning with automatic restart at every power up 2 = Fast auto-tune with automatic start the first power up only 3 = FAST auto-tune with manual start 4 = FAST auto-tune with automatic restart at power up and after set point change 5 = Evo-tune with automatic restart at every power up 6 = Evo-tune with automatic start the first power up only 7 = Evo-tune with manual start 8 = Evo-tune with automatic restart at power up and after a set point change	7
C	58	tunE	Manual start of the Autotuning	oFF = Not active on = Active	oFF

C	59	SELF	Self tuning enabling	no = The instrument does not perform the self-tuning YES = The instrument is performing the self-tuning	No
A	62	Pb	Proportional band	1... 9999 (E.U.)	See page 7
A	63	ti	Integral time	0 (oFF) ... 9999 (s)	See page 7
A	64	td	Derivative time	0 (oFF) ... 9999 (s)	See page 7
C	65	Fuoc	Fuzzy overshoot control	0.00... 2.00	1
C	69	rS	Manual reset (Integral pre-load)	-100.0... +100.0 (%)	0.0
A	70	Str.t	Servomotor stroke time	5...1000 seconds	See page 7
A	71	db.S	Servomotor dead band	0...100%	5
C	72	od	Delay at power up	0.00 (oFF) ... 99.59 (hh.mm)	oFF

SP Group - Set point parameters

Liv	N°	Param	Description	Values	Default
C	76	nSP	Number of used set points	1... 4	2
A	77	SPLL	Minimum set point value	-1999 ... SPHL	See page 7
A	78	SPHL	Maximum set point value	SPLL ... 9999	See page 7
O	79	SP	Set point 1	SPLL ... SPLH	See page 7
C	80	SP 2	Set point 2	SPLL ... SPLH	60
	83	A.SP	Selection of the active set point	"SP" ... "nSP"	SP
C	84	SP.rt	Remote set point type	RSP = The value coming from serial link is used as remote set point trin = The value will be added to the local set point selected by A.SP and the sum becomes the operative set point PErc = The value will be scaled on the input range and this value will be used as remote SP	trin
C	85	SPLr	Local/remote set point selection	Loc = Local rEn = Remote	Loc
C	86	SP.u	Rate of rise for POSITIVE set point change (ramp UP)	0.01... 99.99 (inF) Eng. units per minute	inF
C	87	SP.d	Rate of rise for NEGATIVE set point change (ramp DOWN)	0.01... 99.99 (inF) Eng. units per minute	inF

PAn Group - Operator HMI

Liv	N°	Param	Description	Values	Default
C	118	PAS2	Level 2 password (limited access level)	oFF (Level 2 not protected by password) 1... 200	20
C	119	PAS3	Level 3 password (complete configuration level)	3... 300	30
C	120	PAS4	Password livello (livello configurazione a codice)	201... 400	300
C	121	uSrb	button function during RUN TIME	nonE = No function tunE = Auto-tune/self-tune enabling. A single press (longer than 1 second) starts the auto-tune oPLo = Manual mode. The first pressure puts the instrument in manual mode (OPLO) while a second one puts the instrument in Auto mode	tunE

				AAC = Alarm reset ASi = Alarm acknowledge chSP = Sequential set point selection St.by = Stand by mode. The first press puts the instrument in stand by mode while a second one puts the instrument in Auto mode. Str.t = Timer run/hold/reset P.run = Program run P.rES = Program reset P.r.H.r = Program run/hold/reset	
C	122	diSP	Display management	Spo = Operative set point	SPO
C	123	di.cL	Display colour	0 = The display colour is used to show the actual deviation (PV - SP) 1 = Display red (fix) 2 = Display green (fix) 3 = Display orange (fix)	2
	125	diS.t	Display Timeout	-- oFF (display always ON) -- 0.1... 99.59 (mm.ss)	oFF
C	126	fiLd	Filter on the displayed value	-- oFF (filter disabled) -- From 0.0 (oFF) to 20.0 (E.U.)	oFF
C	128	dSPu	Instrument status at power ON	AS.Pr = Starts in the same way it was prior to the power down Auto = Starts in Auto mode oP.0 = Starts in manual mode with a power output equal to zero St.bY = Starts in stand-by mode	Auto
C	129	oPr.E	Operative modes enabling	ALL = All modes will be selectable by the next parameter Au.oP = Auto and manual (OPLO) mode only will be selectable by the next parameter Au.Sb = Auto and Stand-by modes only will be selectable by the next parameter	ALL
C	130	oPEr	Operative mode selection	If oPr.E = ALL: - Auto = Auto mode - oPLo = Manual mode - St.bY = Stand by mode If oPr.E = Au.oP: - Auto = Auto mode - oPLo = Manual mode If oPr.E = Au.Sb: - Auto = Auto mode - St.bY = Stand by mode	Auto

SEr Group - Serial link parameter

Liv	N°	Param	Description	Values	Default
C	131	Add	Instrument address	-- oFF -- 1... 254	1
C	132	bAud	baud rate	1200 = 1200 baud 2400 = 2400 baud 9600 = 9600 baud 19.2 = 19200 baud 38.4 = 38400 baud	9600
C	133	trSP	Selection of the value to be retransmitted (Master)	nonE = Retransmission not used (the instrument is a slave) rSP = The instrument becomes a Master and retransmits the operative set point PErc = The instrument become a Master and it retransmits the power output	nonE

con Group - Consumption parameters					
Liv	N°	Param	Description	Values	Default
C	134	Co.tY	Count type	<p>oFF = Not used</p> <p>1 = Instantaneous power (kW)</p> <p>2 = Power consumption (kW/h)</p> <p>3 = Energy used during program execution. This measure starts from zero when a program runs end stops at the end of the program. A new program execution will reset the value</p> <p>4 = Total worked days: number of hours the instrument is turned ON divided by 24.</p> <p>5 = Total worked hours: number of hours the instrument is turned ON.</p> <p>6 = Total worked days with threshold: number of hours the instrument is turned ON divided by 24, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job.</p> <p>7 = Total worked hours with threshold: number of hours the instrument is turned ON, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job.</p> <p>8 = Totalizer of control relay worked days: number of hours the control relay has been in ON condition, divided by 24.</p> <p>9 = Totalizer of control relay worked hours: number of hours the control relay has been in ON condition.</p> <p>10 = Totalizer of control relay worked days with threshold: number of hours the control relay has been in ON condition divided by 24, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job.</p> <p>11 = Totalizer of control relay worked hours with threshold: number of hours the control relay has been in ON condition, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job.</p>	oFF
C	138	t.Job	Worked time (not resettable)	0... 9999 days	0

cAL Group - User calibration group					
Liv	N°	Param	Description	Values	Default
C	139	AL.P	Adjust Low Point	From -1999 to (AH.P - 10) in engineering units	0
C	140	AL.o	Adjust Low Offset	-300... +300 (E.U.)	0
C	141	AH.P	Adjust High Point	From (AL.P + 10) to 9999 engineering units	999.9
C	142	AH.o	Adjust High Offset	-300... +300	0

OPERATIVE MODES

When the instrument is powered, it starts immediately to work according to the parameters values loaded in its memory. The instrument behaviour and its performance are governed by the value of the stored parameters.

At power ON the instrument can start in one of the following mode depending on its configuration:

Automatic Mode In Automatic mode the instrument drives automatically the control output according to the parameter value set and the set point/measured value.

Manual Mode (OPL0): In Manual mode the the upper display shows the measured value while the lower display shows the power output The lower display shows the power output [preceded by H (for heating) or C (for cooling)], MAN is lit and the instrument allows you to set manually the control output power. No Automatic action will be made.

Stand by Mode (St.bY): In stand-by mode the instrument operates as an indicator. It will show on the upper display the measured value and on the lower display the set point alternately to the "St.bY" messages and forces the control outputs to zero.

We define all the above described conditions as "Standard Display".

As we have seen, it is always possible to modify the value assigned to a parameter independently from the operative modes selected.

AUTOMATIC MODE

Keyboard function when the instrument is in Auto mode:

Modo Operatore	
	Allows entry into parameter modification procedures
	Allows you to start the "Direct set point modification" function (see below).
	Allows you to display the "additional informations" (see below).
	Performs the action programmed by [121] uSrb ( button function during RUN TIME) parameter

Additional information

This instrument is able to show you some additional informations that can help you to manage your system. The additional informations are related to how the instrument is programmed, hence in many cases, only part of this information is available.

1. When the instrument is showing the "standard display" push  button. The lower display will show H or c followed by a number. This value is the current power output applied to the process. The H show you that the action is a Heating action while the "c" show you that the action is a Cooling action
2. Push  button again. When the programmer is running the lower display will show the segment currently performed and the Event status as shown below:
 where the first character can be r for a ramp or S for a soak, the next digit show the number of the segment (e.g. S3 means Soak number 3) and the twoless significant digits (LSD) show you the status of the two event (the LSD is the Event 2)..
3. Push  button again. When the programmer is running the lower display will show the theoretical remaining time to the end of the program preceded by a "P" letter:

4. Push  button again. When the wattmeter function is running the lower display will show U followed by the measured energy..
5. Push  button. When the "Worked time count" is running the lower display will show "d" for days or "h" for hours followed by the measured time.
6. Push  button. The instrument returns to the "standard display".

Note: The additional information visualization is subject to a time out. If no button is pressed for more than 10 second the instrument comes automatically back to the Standard display..

Direct set point modification

This function allows to modify rapidly the set point value selected by [83] A.SP (selection of the active Set point) or to the set point of the segment group (of the programmer) currently in progress.

1. Push  button. The upper display shows the acronym of the selected set point (e.g. SP2) and the lower display will show its value.
2. By  and  buttons, assign to this parameter the desired value
3. Do not push any button for more than 5 second or push the  button. In both cases the instrument memorize the new value and come back to the “standard display”.

Manual mode

This operative mode allows you to deactivate automatic control and manually program the percentage power output to the process. When the instrument is in manual mode, the upper display shows the measured value while the lower display shows the power output [preceded by H (for heating action) or C (for cooling action)] The MAN LED is lit. When manual control is selected, the instrument will start to operate with the same power output as the last one supplied by automatic mode and can be modified using the  and  buttons.

In case of ON/OFF control, 0% corresponds to the deactivated output while any value different from 0 corresponds to the activated output. As in the case of visualization, the programmable values range from H100 (100% output power with reverse action) to C100 (100% output power with direct action).

Notes:

- During manual mode, the alarms are operative.
- If you set manual modes during program execution, the program will be frozen and it will restart when the instrument will come back to Auto mode.
- If you set manual modes during self-tune execution, the self- tune function will be aborted.
- During manual mode, all functions not related with the control (wattmeter, independent timer, “worked time”, etc) continue to operate normally..

STAND-BY MODE

This operative mode also deactivates the automatic control but forces the control output to zero. In this mode the instrument operates as an indicator. When the instrument is in stand by mode the upper display will show the measured value while the lower display will show alternately the set point and the message “St.bY”.

Notes:

- During stand by mode, the relative alarms are disabled while the absolute alarms are operative or not according to the ALx0 (Alarm x enabling during Stand-by mode) parameter setting.
- If you set stand by mode during program execution, the program will be aborted.
- If you set stand by mode during self-tune execution, the self- tune function will be aborted.
- During stand by mode, all functions not related with the control (wattmeter, independent timer, “worked time”, etc) continue to operate normally.
- When the instrument is swapped from stand by to auto modes, the instrument will start automatically the alarm masking, the soft start functions and the auto-tune (if programmed).

AUTOTUNE (EVOTUNE)

Evotune is a fast and fully automatic procedure that can be started in any condition, regardless the deviation from SP. The controller selects automatically the best tune method and computes the optimum PID parameters. To activate Evotune press  button for 3 seconds.

ERROR MESSAGES

The upper display shows the OVER-RANGE and UNDERRANGE conditions with the following indications:

Over-range: 

Under-range 

The sensor break will be signalled as an out of range: - - - -

Note: When an over-range or an under-range is detected, the alarms operate as in presence of the maximum or the minimum measurable value respectively.

To check the out of span Error condition, proceed as follows:

1. Check the input signal source and the connecting line.
2. Make sure that the input signal is in accordance with the instrument configuration. Otherwise, modify the input configuration.
3. If no error is detected, send the instrument to your supplier to be checked.

List of possible errors

ErAT Fast Auto-tune cannot start. The measure value is too close to the set point. Push the button in order to delete the error message.

ouLd Overload on the out 4. The messages shows that a short circuit is present on the Out 4 when it is used as output or as a transmitter power supply. When the short circuit disappears the output restart to operate..

NoAt Auto-tune not finished within 12 hours.

ErEP Possible problem of the instrument memory. The messages disappears automatically. When the error continues, send the instrument to your supplier.

RonE Possible problem of the firmware memory. When this error is detected, send the instrument to your supplier.

Errt Possible problem of the calibration memory. When this error is detected, send the instrument to your supplier.

FACTORY RESET

Sometime, e.g. when you re-configure an instrument previously used for other works or from other people or when you have made too many errors during configuration and you decided to re-configure the instrument, it is possible to restore the factory configuration. This action allows to put the instrument in a defined condition (the same it was at the first power ON).

The default data are those typical values loaded in the instrument prior to ship it from factory. To load the factory default parameter set, proceed as follows:

1. Press the  button for more than 5 seconds. The upper display will show PASS while the lower display shows 0;
2. Using  and  buttons set the value -481;
3. Push  button;
4. The instrument will turn OFF all LEDs for a few seconds, then the upper display will show dFLt (default) and then all LEDs are turned ON for 2 seconds. At this point the instrument restarts as for a new power ON.

The procedure is complete.

Note: The complete list of the default parameters is available in Chapter "Configuration".

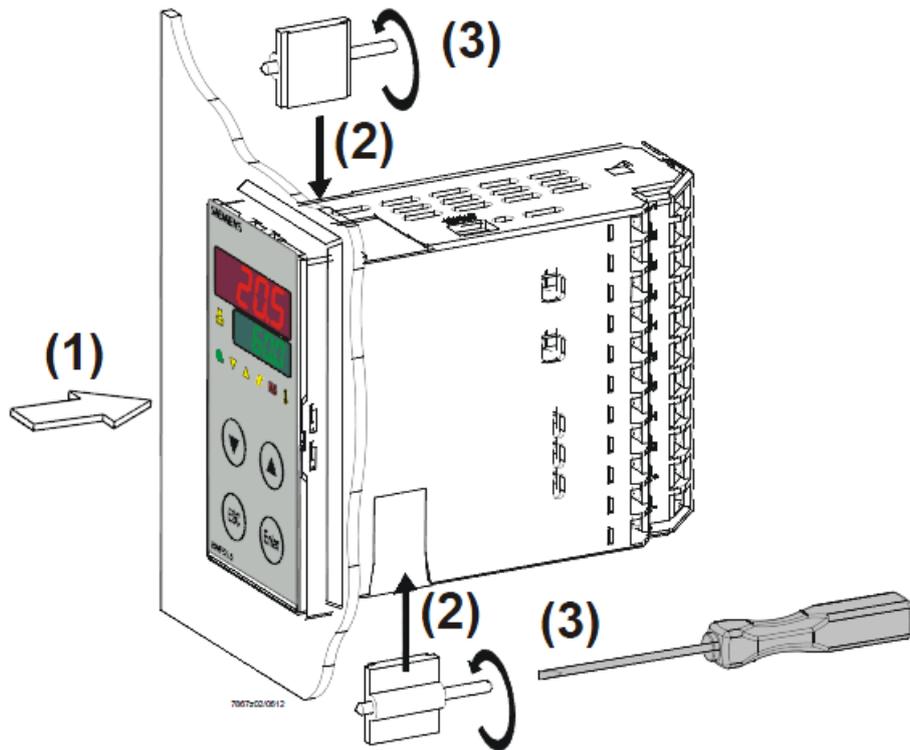
RWF55.5X & RWF55.6X



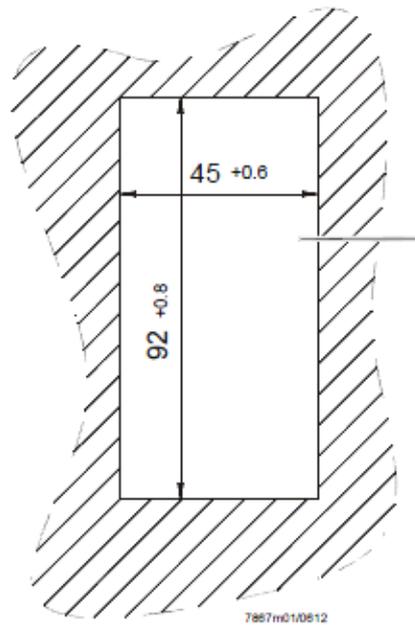
User manual

DEVICE INSTALLATION

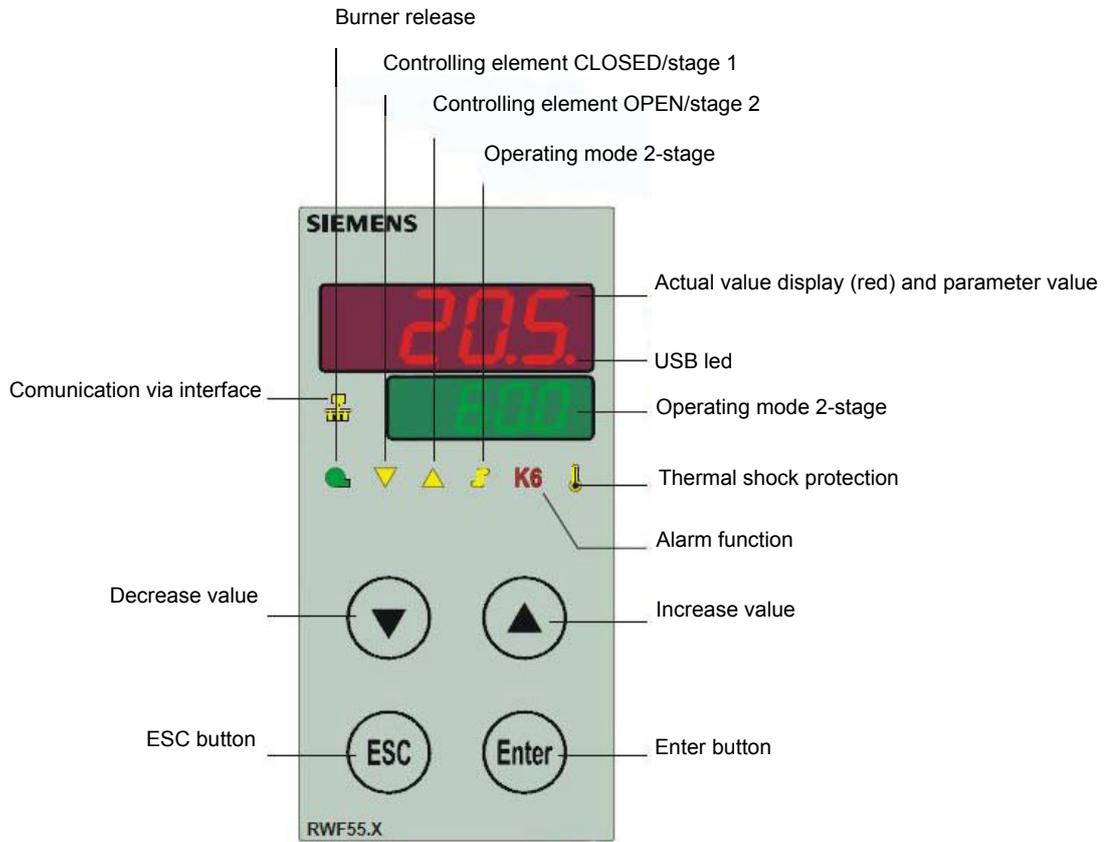
Fixing system



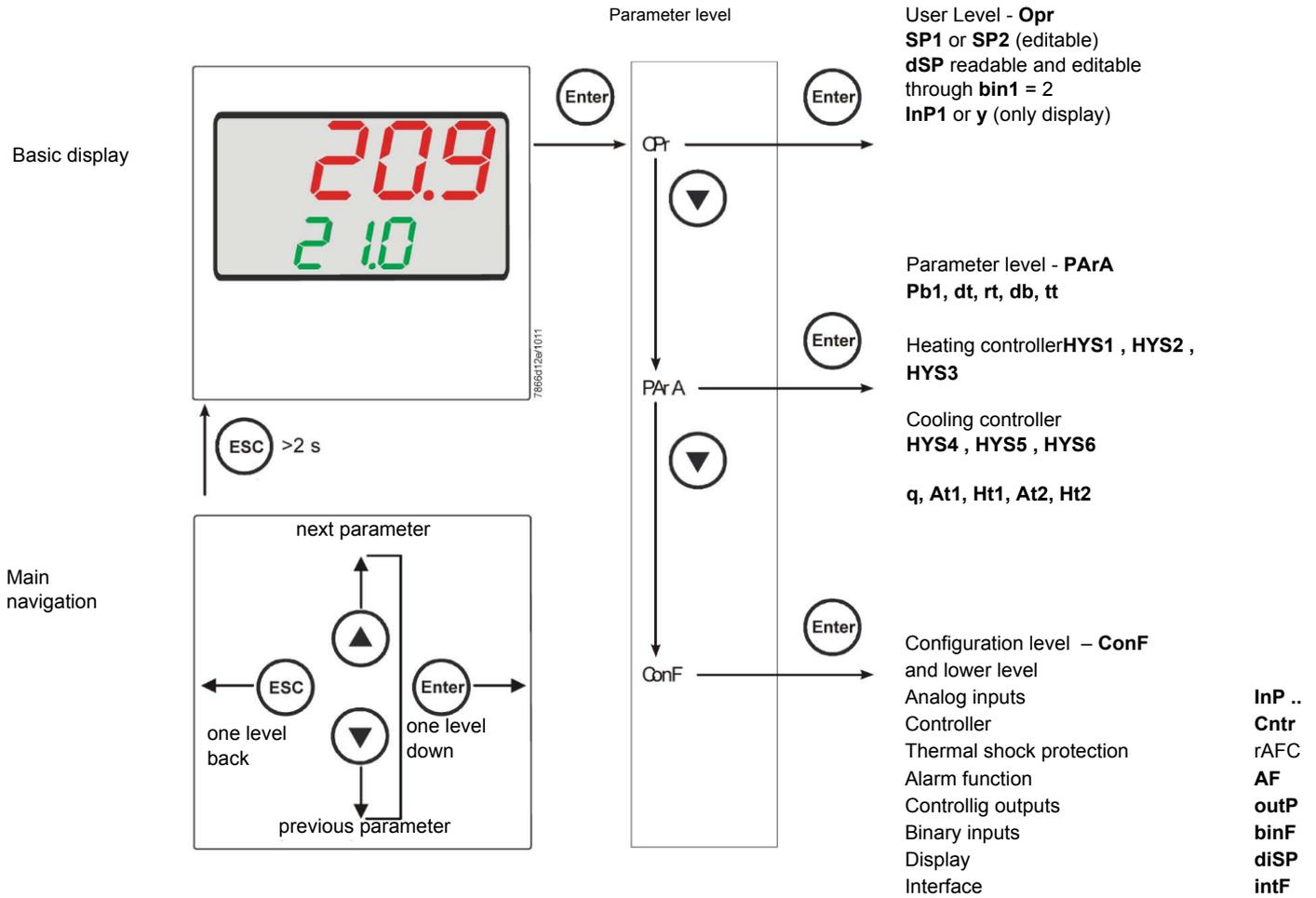
Drilling dimensions:



FRONT PANEL



NAVIGATION MENU



RWF55 is preset good for 90% of applications. However, you can set or edit parameters as follow:

Set-point: set or modification:

When the burner is in stand-by, (safety loop open, that is terminals 3-4/T1-T2 on the 7 pole plug open) push the Enter button: on the lower display (green) Opr appears; push Enter again and in the same display SP1 appears. Push Enter again and the lower display (green SP1) flashes. Using the up and down arrows change the set-point on the upper display (red).Push Enter to confirm and push ESC more times to get the home position.

PID parameters set and modifications (PARA):

Push **Enter** button, on the green display **Opr** appears; using the **down arrow**, scroll until group **PARA** is reached and push **Enter**.
On the green display **Pb1** e appears and on the red one the set parameter. Push is sequence the **down or up** arrow the menu is scrolled.
Push **Enter** to select and the **arrows** to choose the desired value. **Enter** to confirm

Parameter	Display	Range	Factory setting	Remarks
Proportional band	Pb1	1... 9999 digit	10	Typical value for temperature
Derivative action	dt	0... 9999 sec.	80	Typical value for temperature
Integral action	rt	0... 9999 sec.	350	Typical value for temperature T
Dead band (*)	db	0... 999,9 digit	1	Typical value
Servocontrol running time	tt	10... 3000 sec.	15	Set servocontrol running time
Switch-on differential (*)	HYS1	0,0... -1999 digit	-5	Value under setpoint below which the burner switches back on (1N-1P closes)
Switch-off differential 2° stage (*)	HYS2	0,0 ... HYS3	3	(enable only with parameter bin1 = 4)
Upper switch-off differential (*)	HYS3	0,0... 9999 digit	5	Value over setpoint above which the burner switches off (1N-1P opens)
Switch-on differential on cooling controller (*)	HYS4	0,0... 9999 digit	5	Do not used (enable only with parameter CACT = 0)
Switch-off differential 2° stage on cooling controller (*)	HYS5	HYS6...0,0 digit	5	Do not used (enable only with parameter CACT = 0 and parameter bin1 =0)
Upper switch-off differential on cooling controller (*)	HYS6	0,0... -1999 digit	5	Do not used (enable only with parameter CACT = 0)
Delay modulation	q	0,0... 999,9 digit	0	Do not alter
T Outside temperature Curve point 1 (*)	At1	-40 ...120 digit	-10	First point of external temperature for climatic curve
Boiler temperature Curve point 1 (*)	Ht1	SPL...SPH	60	Set-point temperature for the external temperature 1
TT Outside temperature Curve point 2 (*)	At2	-40 ...120 digit	20	Second point of external temperature for climatic curve
Boiler temperature Curve point 2 (*)	Ht2	SPL...SPH	50	Set-point temperature for the external temperature 2

(*) Parameters affected by setting of decimal place (**ConF** > **dISP** parameter **dECP**)

Setting the kind of sensor to be connected to the device:

Push the **Enter** button: on the lower display (green) **Opr** appears. Using the **up and down arrows** find **ConF**. Push **Enter** to confirm. Now on the green display the group **InP** appears. Push **Enter** and **InP1** is displayed. Enter to confirm. You are inside **InP1**; the green display shows **Sen1 (sensor type)**, while the red display shows the chosen sensor code Push **Enter** to enter the **Sen1** parameter, then choose the desired sensor using the **arrows**. Push **Enter** to confirm and **ESC** to escape.

Once selected the sensor, you can modify all the other parameters using **up and down arrows** according to the tables here below :

ConF > InP > InP1

Parameter	Value	Description
SEn1 type of sensor for analog input 1	1	Pt100 3 wire
	2	Pt100 2 wire
	3	Pt1000 3 wire
	4	Pt1000 2 wire
	5	Ni1000 3 wire
	6	Ni1000 2 wire
	7	0 ÷ 135 ohm
	8	Cu-CuNi T
	9	Fe-CuNi J
	10	NiCr-Ni K
	11	NiCrSi-NiSi N
	12	Pt10Rh-Pt S
	13	Pt13Rh-Pt R
	14	Pt30Rh-Pt6Rh B
	15	0 ÷ 20mA
	16	4 ÷ 20mA
	17	0 ÷ 10V
	18	0 ÷ 5V
	19	1 ÷ 5V
OFF1 Sensor offset	-1999..0.. +9999	Correction value measured by the sensor
SCL1 scale low level	-1999..0.. +9999	minimum scale value(for input ohm, mA, V)
SCH1 scale high level	-1999.. 100 .. +9999	maximum scale value(for input ohm, mA, V)
dF1 digital filter	0... 0,6 ...100	Is used to adapt the digital 2nd order input filter (time in s; 0 s = filter off)
Unit temperature unit	1	1 = degrees Celsius
	2	2 = degrees Fahrenheit

(**bold** = factory settings)

ConF > InP > InP2

Input 2 : this input can be used to specify an external setpoint or carry out setpoint shifting

Parameter	Value	Description
FnC2	0	0= no function
	1	1= external setpoint (display SPE)
	2	2 =setpoint shifting (display dSP)
	3	3 = angular positioning feedback
SEn2 sensor type input 2	1	0 ÷ 20mA
	2	4 ÷ 20mA
	3	0 ÷ 10V
	4	0 ÷ 5V
	5	1 ÷ 5V
	1	0 ÷ 20mA
OFF2 Sensor offset	-1999..0.. +9999	Correction value measured by the sensor
SCL2 scale low level	-1999..0.. +9999	minimum scale value(for input ohm, mA, V)
SCH2 scale high level	-1999.. 100 .. +9999	maximum scale value(for input ohm, mA, V)
dF2 digital filter	0... 2 ...100	Is used to adapt the digital 2nd order input filter (time in s; 0 s = filter off)

(**bold** = factory settings)

ConF > InP > InP3

Input 3: this input is used to acquire the outside temperature

Parameter	Value	Description
SEn3 sensor type input 3 sensor type input 2	0	0 =
	1	1 = wire
	2	2 = wire
OFF3 Sensor offset	-1999..0.. +9999	Correction value measured by the sensor
dF3 digital filter	0... 1278 ...1500	Is used to adapt the digital 2nd order input filter (time in s; 0 s = filter off)

(**bold** = factory settings)

ConF > Cntr

Here, the type of controller, operating action, setpoint limits and presettings for self-optimization are selected

Parameter	Value	Description
CtYP controller type	1 2	1 = 3-position controller (open-stop-close) 2 = continuative action controller (0 ÷ 10V or 4 ÷ 20mA)
CACT control action	1 0	1 = heating controller 0 = cooling controller
SPL least value of the set-point range	-1999.. 0 ..+9999	minimum set-point scale
SPH maximum value of the set-point range	-1999.. 100 ..+999	maximum set-point scale
Self-optimization	0 1	0 = Free 1 = Locked Self-optimization can only be disabled or enabled via the ACS411 setup program. Self-optimization is also disabled when the parameter level is locked
oLLo set-point limitation start, operation limit low	- 1999 +9999	lower working range limit
oLHi set-point limitation end, operation limit high	-1999.... +9999	upper working range limit

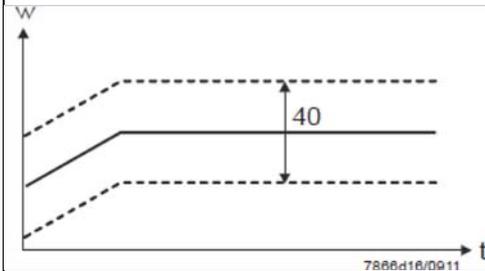
(**bold** = factory settings)

ConF > rAFC

Activation boiler shock termic protetion:

RWF55.. can activate the thermal shock protection only on sites where the set-point is lower than 250°C and according to **rAL** parameter

Parameter	Value	Description
FnCT type of contol	0 1 2	choose type of range degrees/time 0 = deactivated 1 = Kelvin degrees/minute 2 = Kelvin degrees/hour
rASL ramp rate	0,0 ... 999,9	Slope of thermal shock protection (only with functions 1 and 2)
toLP tolerance band ramp	2 x (HYS1) = 10 ...9999	width of tolerance band (in K) about the set-point 0 = tolerance band inactive
rAL ramp limit	0 ...250	Ramp limit. When this value is lower than the temperature set-point, the RWF controls the output increasing the temp set point step by step according to rASL . If this is over the temp set point, the control is performed in cooling



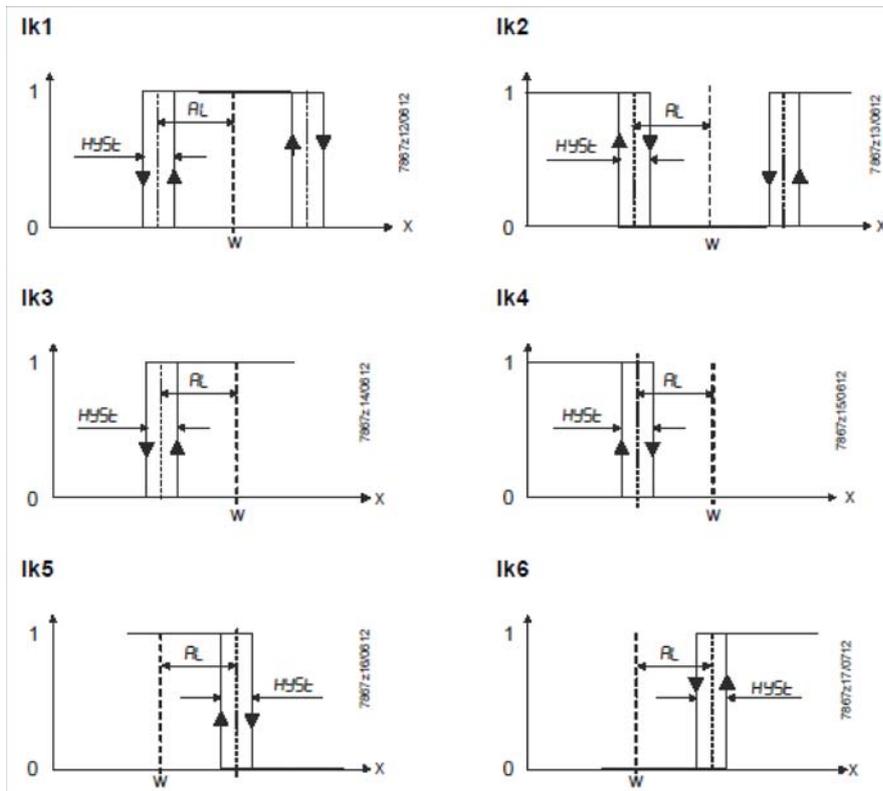
(**bold** = factory settings)

Alarm function AF

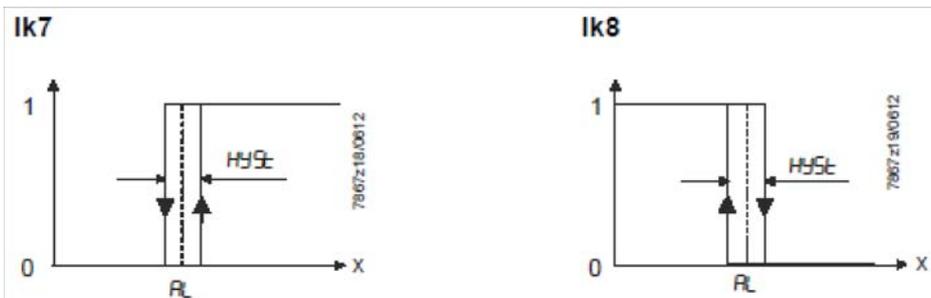
The alarm function can be used to monitor the analog inputs. If the limit value is exceeded, multifunctional relay K6 (terminals **6N** and **6P**) is activated (depending on the switching characteristic)

The alarm function can have different switching functions (Ik1 to Ik8) and can be set to a deviation from the active setpoint or to a fixed limit value

Limit value **AL** relative to setpoint (x)



Fixed limit value **AL**



ConF > AF

Parameter	Value	Description
FnCt type of control	0 1 2 3 4 5 6 7 8 9 10 11 12	0 = Without function lk1 = monitored input InP1 lk2 = monitored input InP1 lk3 = monitored input InP1 lk4 = monitored input InP1 lk5 = monitored input InP1 lk6 = monitored input InP1 lk7 = monitored input InP1 lk8 = monitored input InP1 lk7 = monitored input InP2 lk8 = monitored input InP2 lk7 = monitored input InP3 lk8 = monitored input InP3
Alarm value AL	-1999 ... 0 1999	Limit value or deviation from setpoint to be monitored (see alarm functions lk1 to lk8 : limit value AL) Limit value range for lk1 and lk20 ...9999
HySt switching differential	0... 1... 9999	Switching differential for limit value AL
ACrA response by out of range	0 1	Switched-off ON Switching state in the case of measuring range overshoot or undershoot (Out of Range)

(**bold** = factory settings)

ConF > OutP

For fuel-air ratio control purposes, the RWF55 has the binary outputs K2, K3 (terminals KQ, K2, K3) and the analog output (terminals A+, A-). The burner is released via relay K1 (terminals 1N, 1P).

The binary outputs of the RWF55 offer no setting choices

The RWF55 has an analog output.

The analog output offers the following setting choices:

Parameter	Value	Description
FnCt type of control	1 2 3 4	1 = analog input 1 doubling with possibility to convert 2 = analog input 2 doubling with possibility to convert 3 = analog input 3 doubling with possibility to convert 4 = Controller's angular positioning is delivered (modulating controller)
SiGn type of output signal	0 1 2	physical output signal (terminals A+, A-) 0 = 0÷20mA 1 = 4÷20mA 2 = 0÷10V DC
rOut value when out of input range	0 ...101	signal (in percent) when measurement range is crossed
oPnt zero point	-1999... 0 ...+9999	A value range of the output variable is assigned to a physical output signal (for FnCt = 1, 2, 3)
End end point	-1999... 100 ...+9999	A value range of the output variable is assigned to a physical output signal (for FnCt = 1, 2, 3)

(**bold** = factory settings)

ConF > binF

This setting decides on the use of the binary inputs **D1**, **D2**, **DG**

b

Parameter	Value	Description
bin1 binary input 1 (terminals DG – D1)	0 1 2 3	0 = without function 1 = set-point changeover (SP1 / SP2) 2 = Iset-point shift (Opr > dSP parameter = value of set-point modify) 3 = input alarm
bin2 binary input 2 (terminals DG – D2)	4	changeover of operating mode DG-D2 open = modulating operation DG-D2 close = 2 stage operation

(**bold** = factory settings)

ConF > dISP

.Both displays can be customized to suit your needs by configuring the displayed value, decimal, time out and blocking

Parameter	Value	Description
diSU upper display (red)	0 1 2 3 4 6 7	Display value for upper display: 0 = display power-off 1 = analog input 1 (InP1) value 2 = analog input 2 (InP2) value 3 = analog input 3 (InP3) value 4 = controller's angular positioning 6 = set-point values 7 = end value with thermal shock protection
diSL lower display (green)	0 1 2 3 4 6 7	Display value for lower display: 0 = display power-off 1 = analog input 2 (InP2) value 2 = analog input 2 (InP2) value 3 = analog input 2 (InP2) value 4 = controller's angular positioning 6 = set-point values 7 = end value with thermal shock protection
tout timeout	0.. 180 ..250	time (s) on completion of which the controller returns automatically to the basic display, if no button is pressed
dECP decimal point	0 1 2	0 = no decimal place 1 = one decimal place 2 = two decimal place
CodE level lockout	0 1 2 3	0 = no lockout 1 = configuration level lockout (ConF) 2 = parameter and configuration level lockout (PARa & ConF) 3 = keyboard lockout

(**bold** = factory settings)

ConF > IntF

The controller can be integrated into a data network using an optional RS-485 (terminals R+ and R-) interface or an optional Profibus DP interface(only model **RWF55.6x** terminals C1-C2-C3-C4)

Parameter	Value	Description
bdrt	0	0 = 4800 baud
baudrate	1	1 = 9600 baud
	2	2 = 19200 baud
	3	3 = 38400 baud
Adr	0..	Address in the data network
Device address Modbus	1..	
	254	
dP	0.. 125	only with RWF55.6x
Device address Profibus		
dt	0..	0 = switched-off
Remote detection time	30 ..	
	7200s	

(**bold** = factory settings)

Manual control :

In order to manual change the burner load, while firing keep pushing the **ESC** button for more than 5 s; on the lower green display **Hand** appears.

using the **UP** and **DOWN** arrows, the load varies.

Keep pushing the **ESC** button for getting the normal operation again.

NB: every time the device shuts the burner down (start led switched off - contact 1N-1P open), the manual control is not active.

Device self-setting (auto-tuning):

If the burner in the steady state does not respond properly to heat generator requests, you can activate the Device's self-setting function, which recalculates PID values for its operation, deciding which are most suitable for the specific kind of request



Follow the below instructions:

push the **UP** and **DOWN** arrows for more than 5 s; on the green lower display **tUnE** appears. Now the device pushes the burner to increase and decrease its output. During this time, the device calculates **PID** parameters (**Pb1**, **dt** and **rt**). After the calculations, the **tUnE** is automatically deactivated and the device has already stored them.

In order to stop the Auto-tuning function while it works, push again the **UP** and **DOWN** arrows for more than 5 s. The calculated **PID** parameters can be manually modified following the previously described instructions.

Display of software version :

The software version is shown by pushing Enter + UP arrow on the upper display.



Weather-compensated setpoint shifting (climatic regulation):

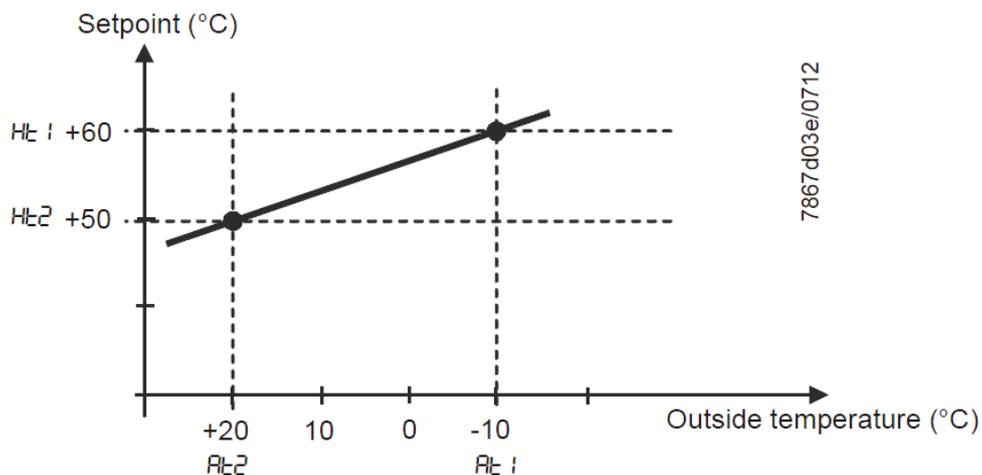
The RWF55 can be configured so that weather-compensated setpoint shifting is activated when an LG-Ni1000 outside sensor or a Pt1000 is connected (see parameter **InP3**).

To take into account the time response of a building, weather-compensated setpoint shifting uses the attenuated outside temperature rather than the current outside temperature.

The minimum and maximum setpoints can be set using the lower setpoint limit **SPL** and the upper setpoint limit **SPH** of the menu **Crtr**.

The system also prevents the lower working range limit **oLLo** and upper working range limit **oLHi** from exceeding/dropping below the system temperature limits.

The heating curve describes the relationship between the boiler temperature setpoint and the outside temperature. It is defined by 2 curve points. For 2 outside temperatures, the user defines the boiler temperature setpoint that is required in each case. The heating curve for the weather-compensated setpoint is calculated on this basis. The effective boiler temperature setpoint is limited by the upper setpoint limit **SPH** and the lower setpoint limit **SPL**.



For setting climatic regulation function set:

PArA > parameters **At1**, **Ht1**, **At2**, **Ht2**

ConF > **InP** > **InP3** parameters **SEn3**, **FnC3** = 1 (Weather-compensated setpoint).

Modbus interface

The tables that follow in this chapter specify the addresses of the readable and writable words that the customer is able to access. The customer may read and/or write the values using SCADA programs, PLCs, or similar.

The entries under Access have the following meanings:

R/O Read Only, value can only be read

R/W Read/Write, value can be read and written

The number of characters specified under Data type in the case of character strings includes the final \0.

Char10 means that the text is up to 9 characters long. The final \0 character is then added to this

User level

Address	Access	Data type	Signal reference	Parameter
0x0000	R/O	Float	X1	Analog input InP1
0x0002	R/O	Float	X2	Analog input InP2
0x0004	R/O	Float	X3	Analog input InP2
0x0006	R/O	Float	WR	Actual setpoint
0x0008	R/W	Float	SP1	Setpoint 1
0x000A	R/W	Float	SP2 (= dSP)	Setpoint 2
0x1035	R/O	Float	---	Analog input InP3 (unfiltered)
0x1043	R/O	Float	---	Actual angular positioning
0x1058	R/O	Word	B1	Burner alarm

Parameter level

Address	Access	Data type	Signal reference	Parameter
0x3000	R/W	Float	Pb1	Proportional range 1
0x3004	R/W	Float	dt	Derivative action time
0x3006	R/W	Float	rt	Integral action time
0x300C	R/W	Float	db	Dead band
0x3012	R/W	Word	tt	Controlling element running time
0x3016	R/W	Float	HYS1	Switch-on threshold
0x3018	R/W	Float	HYS2	Switch-off threshold down
0x301A	R/W	Float	HYS3	Switch-off threshold up
0x301C	R/W	Float	HYS4	Switch-on threshold (cooling)
0x301E	R/W	Float	HYS5	Switch-off threshold down (cooling)
0x3020	R/W	Float	HYS6	Switch-off threshold up (cooling)
0x3022	R/W	Float	q	Reaction threshold
0x3080	R/W	Float	At1	Outside temperature 1
0x3082	R/W	Float	Ht2	Boiler temperature 1
0x3084	R/W	Float	At2	Outside temperature 2
0x3086	R/W	Float	Ht2	Boiler temperature 2

Configuration level

Address	Access	Data type	Signal reference	Parameter
0x3426	R/W	Float	SCL1	Start of display input 1
0x3428	R/W	Float	SCH1	End of display input 1
0x3432	R/W	Float	SCL2	Start value input 2
0x3434	R/W	Float	SCH2	End value input 2
0x3486	R/W	Float	SPL	Start of setpoint limitation
0x3488	R/W	Float	SPH	End of setpoint limitation
0x342A	R/W	Float	OFFS1	Offset input E1
0x3436	R/W	Float	OFFS2	Offset input E2
0x343A	R/W	Float	OFFS3	Offset input E3
0x1063	R/W	Word	FnCt	Ramp function
0x1065	R/W	Float	rASL	Ramp slope
0x1067	R/W	Float	toLP	Tolerance band ramp
0x1069	R/W	Float	rAL	Limit value
0x1075	R/W	Float	dtT	Remote Detection Timer
0x1077	R/W	Float	dF1	Filter constant input 1
0x1079	R/W	Float	dF2	Filter constant input 2
0x107B	R/W	Float	dF3	Filter constant input 3
0x107D	R/O	Float	oLLo	Lower working range limit
0x107F	R/O	Float	oLHi	Upper working range limit
0x106D	R/W	Word	FnCt	Alarm relay function
0x106F	R/W	Float	AL	Alarm relay limit value (limit value alarm)
0x1071	R/W	Float	HYSt	Alarm relay hysteresis

Remote operation

Address	Access	Data type	Signal reference	Parameter
0x0500	R/W	Word	REM	Activation remote operation *
0x0501	R/W	Word	rOFF	Controller OFF in remote setpoint **
0x0502	R/W	Float	rHYS1	Switch-on threshold remote
0x0504	R/W	Float	rHYS2	Switch-off threshold down remote
0x0506	R/W	Float	rHYS3	Switch-off threshold up remote
0x0508	R/W	Float	SPr	Setpoint remote
0x050A	R/W	Word	RK1	Burner release remote operation
0x050B	R/W	Word	RK2	Relay K2 remote operation
0x050C	R/W	Word	RK3	Relay K3 remote operation
0x050D	R/W	Word	RK6	Relay K6 remote operation
0x050E	R/W	Word	rStEP	Step-by-step control remote operation
0x050F	R/W	Float	rY	Angular positioning output remote operation
0x0511	R/W	Float	rHYS4	Switch-on threshold remote (cooling)
0x0513	R/W	Float	rHYS5	Switch-off threshold down remote (cooling)
0x0515	R/W	Float	rHYS6	Switch-off threshold up remote (cooling)

Legend

* = Local

** = Controller OFF

Dati dell'apparecchio

Address	Access	Data type	Signal reference	Parameter
0x8000	R/O	Char12	---	Software version
0x8006	R/O	Char14	---	VdN number

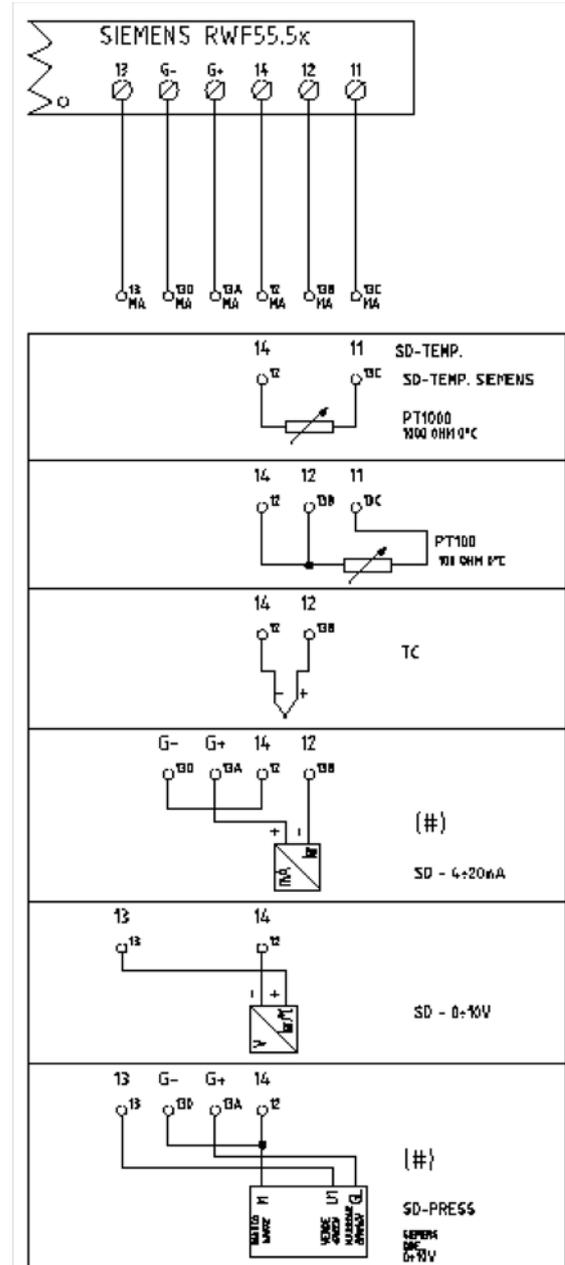
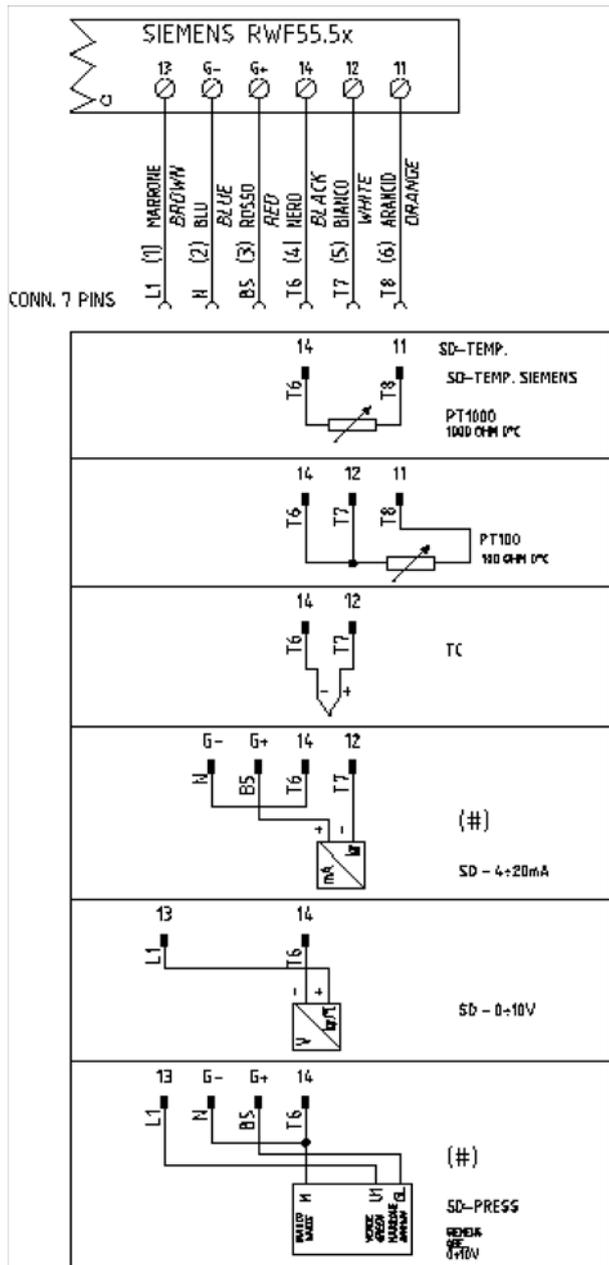
Stato dell'apparecchio

Address	Access	Data type	Signal reference	Parameter
0x0200	R/O	Word	---	Outputs and states
			Bit 0	Output 1
			Bit 1	Output 3
			Bit 2	Output 2
			Bit 3	Output 4
			Bit 8	Hysteresis limitation
			Bit 9	Control system
			Bit 10	Self-optimization
			Bit 11	Second setpoint
			Bit 12	Measuring range overshoot InP1
			Bit 13	Measuring range overshoot InP2
			Bit 14	Measuring range overshoot InP3
			Bit 15	Calibration mode
0x0201	R/O	Word	---	Binary signals and hardware detection
			Bit 0	Operation mode 2-stage
			Bit 1	Manual mode
			Bit 2	Binary input D1
			Bit 3	Binary input D2
			Bit 4	Thermostat function
			Bit 5	First controller output
			Bit 6	Second controller output
			Bit 7	Alarm relay
			Bit 13	Analog output available
			Bit 14	Interface available

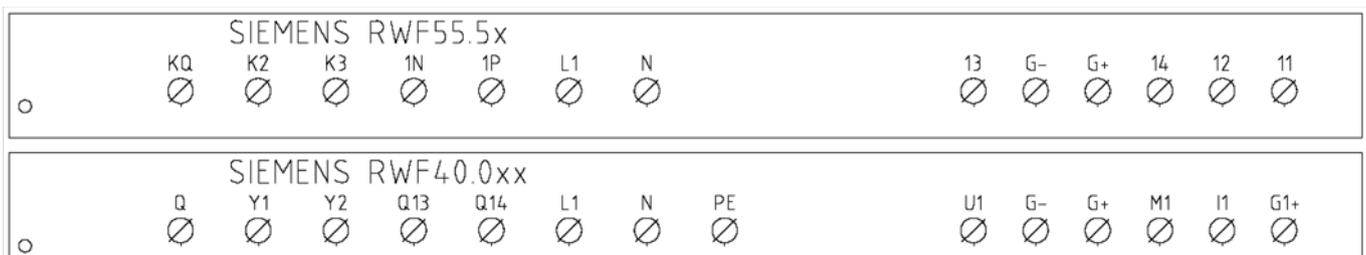
Electric connections :

With 7 pins connector version

With terminals version



Correspondences bornes entre RWF55.5x y RWF40.0x0 Matches terminals between RWF55.5x and RWF40.0x0



Parameters summarising for RWF55.xx :

Navigation menu	ConF					ConF			PArA						Opr
	Inp					Cntr		diSP							Opr
	Inp1														
	SEn1	OFF1	SCL	SCH	Unit	SPL	SPH	dECP	Pb. 1	dt	rt	tt	HYS1 (*)	HYS3 (*)	SP1 (*)
Siemens QAE2120...	6	0	needless	needless	1	30	95	1	10	80	350	(#)	-5	5	80 °C
Siemens QAM2120..	6	0	needless	needless	1	0	80	1	10	80	350	(#)	-2,5	2,5	40°C
Pt1000 (130°C max.)	4	0	needless	needless	1	30	95	1	10	80	350	(#)	-5	5	80°C
Pt1000 (350°C max.)	4	0	needless	needless	1	0	350	1	10	80	350	(#)	-5	10	80°C
Pt100 (130°C max.)	1	0	needless	needless	1	0	95	1	10	80	350	(#)	-5	5	80°C
Pt100 (350°C max)	1	0	needless	needless	1	0	350	1	10	80	350	(#)	-5	10	80°C
Probe4+20mA / 0+1,6bar	16	0	0	160	needless	0	160	0	5	20	80	(#)	0	20	100 kPa
Probe4+20mA / 0+3bar	16	0	0	300	needless	0	300	0	5	20	80	(#)	0	20	200 kPa
Probe 4+20mA / 0+10bar	16	0	0	1000	needless	0	1000	0	5	20	80	(#)	0	50	600 kPa
Probe 4+20mA / 0+16bar	16	0	0	1600	needless	0	1600	0	5	20	80	(#)	0	80	600 kPa
Probe 4+20mA / 0+25bar	16	0	0	2500	needless	0	2500	0	5	20	80	(#)	0	125	600 kPa
Probe 4+20mA / 0+40bar	16	0	0	4000	needless	0	4000	0	5	20	80	(#)	0	200	600 kPa
Probe 4+20mA / 0+60PSI	16	0	0	600	needless	0	600	0	5	20	80	(#)	0	30	300 (30PSI)
Probe4+20mA / 0+200PSI	16	0	0	2000	needless	0	2000	0	5	20	80	(#)	0	75	600 (60PSI)
Probe4+20mA / 0+300PSI	16	0	0	3000	needless	0	3000	0	5	20	80	(#)	0	120	600 (60PSI)
Siemens QBE2002 P4	17	0	0	400	needless	0	400	0	5	20	80	(#)	0	20	200 kPa
Siemens QBE2002 P10	17	0	0	1000	needless	0	1000	0	5	20	80	(#)	0	50	600 kPa
Siemens QBE2002 P16	17	0	0	1600	needless	0	1600	0	5	20	80	(#)	0	80	600 kPa
Siemens QBE2002 P25	17	0	0	2500	needless	0	2500	0	5	20	80	(#)	0	125	600 kPa
Siemens QBE2002 P40	17	0	0	4000	needless	0	4000	0	5	20	80	(#)	0	200	600 kPa
Signal 0+10V	17	0	needless	needless	needless	needless	needless	needless	5	20	80	(#)			
Signal 4+20mA	16	0	needless	needless	needless	needless	needless	needless	5	20	80	(#)			

NOTE:

(#) tt – servo control run time

SQL33 ; STM30; SQM10; SQM40; SQM50; SQM54 = 30 (secondi) - STA12B3.41; SQN30.251; SQN72.4A4A20 = 12 (secondi)

(*)These values are factory set - values must be set during operation at the plant based on the real working temperature/pressure value.

WARNING :

With pressure probes in bar the parameters SP1, SCH, SCL, HYS1, HYS3 must be set and displayed in kPa (kilo Pascal); 1bar = 100,000Pa = 100kPa.

With pressure probes in PSI the parameters SP1, SCH, SCL, HYS1, HYS3 must be set and displayed in PSI x10 (example: 150PSI > I display 1500).

APPENDIX: PROBES CONNECTION

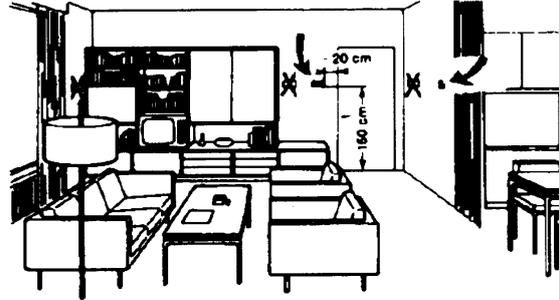
To assure the utmost comfort, the control system needs reliable information, which can be obtained provided the sensors have been installed correctly. Sensors measure and transmit all variations encountered at their location.

Measurement is taken based on design features (time constant) and according to specific operating conditions. With wiring run in raceways, the sheath (or pipe) containing the wires must be plugged at the sensor's terminal board so that currents of air cannot affect the sensor's measurements.

Ambient probes (or ambient thermostats)

Installation

The sensors (or room thermostats) must be located in reference rooms in a position where they can take real temperature measurements without being affected by foreign factors.



Outside probes (weather) Installation

In heating or air-conditioning systems featuring adjustment in response to outside temperature, the sensor's positioning is of paramount importance.

It's good to be admired ...even better to be effective

Heating systems: the room sensor must not be installed in rooms with heating units complete with thermostatic valves. Avoid all sources of heat foreign to the system.

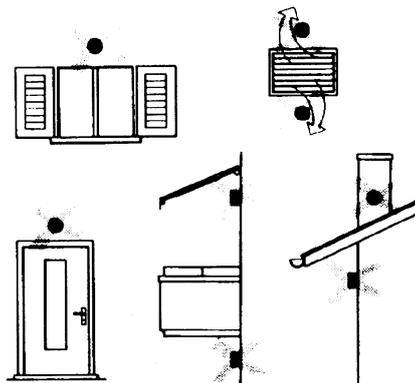
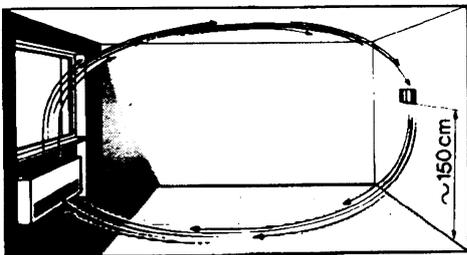


General rule: en on the outer wall of the building where the living rooms are, never on the south-facing wall or in a position where they will be affected by morning sun. If in any doubt, place them on the north or north-east façade.

Positions to be avoided

Location

On an inner wall on the other side of the room to heating units height above floor 1.5 m, at least 1.5 m away from external sources of heat (or cold).



Installation position to be avoided

near shelving or alcoves and recesses, near doors or windows, inside outer walls exposed to solar radiation or currents of cold air, on inner walls with heating system pipes, domestic hot water pipes, or cooling system pipes running through them.

Avoid installing near windows, vents, outside the boiler room, on chimney breasts or where they are protected by balconies, cantilever roofs .

The sensor must not be painted (measurement error) .

Duct or pipe sensors

Installing temperature sensors

For measuring outlet air:

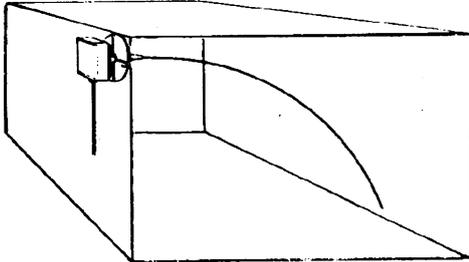
"after delivery fan or

"after coil to be controlled, at a distance of at least 0,5 m

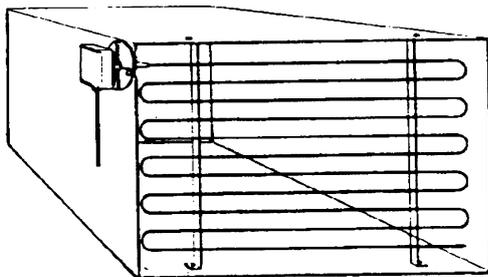
For measuring room temperature:

"before return air intake fan and near room's return airintake.

For measuring saturation temperature: after mist eliminator.



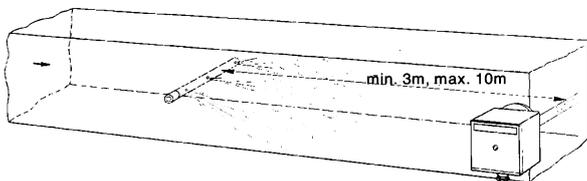
Bend 0.4m sensor by hand (never use tools) as illustrated .



Use whole cross-section of duct, min. distance from walls 50 mm, radius of curvature 10 mm for 2m or 6m sensors

Installing combined humidity sensors

As max. humidity limit sensor on outlet (steam humidifiers) .



Installing pressure sensors

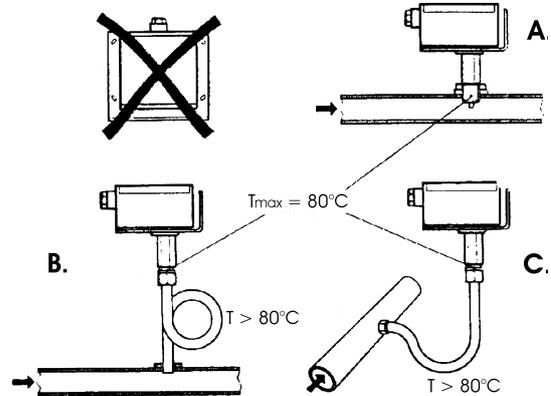
A - installation on ducts carrying fluids at max. temperature 80°C

B - installation on ducts at temperature over 80°C and for refrigerants

C - installation on ducts at high temperatures :

· "increase length of siphon

"place sensor at side to prevent it being hit by hot air coming from the pipe.



Installing differential pressure sensors for water

Installation with casing facing down not allowed.

With temperature over 80°C, siphons are needed.

To avoid damaging the sensor, you must comply with the following instructions :

when installing: make sure pressure difference is not greater than the value permitted by the sensor

when there are high static pressures, make sure you insert shutoff valves A-B-C.

Putting into operation

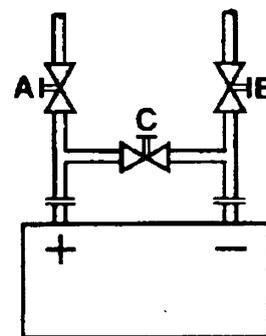
Start disable

1=open C1=open C

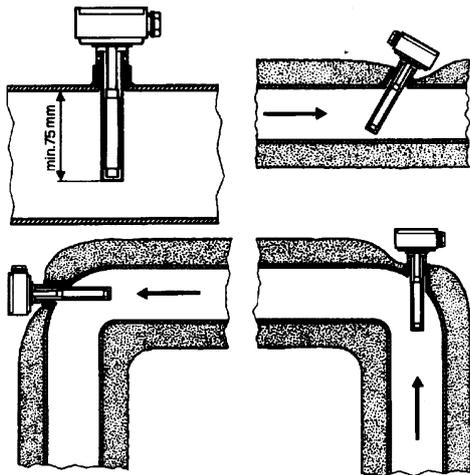
2=open A2=close B

3=open B3=close A

4= close C



Immersion or strap-on sensors



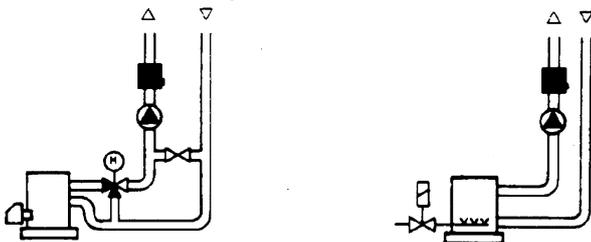
Placing the probes (QAD22.../QAE21.../QAP21.../RCA...)

With pumps on outlet

with 3 ways valves / with 4 ways valves



Panel system / burner control



With pumps on return

with 3 ways valves / with 4 ways valves



Immersion probes installation

Sensors must be installed on the stretch of pipe in which fluid circulates all the time.

The rigid stem (sensing element doing the measuring) must be inserted by at least 75mm and must face the direction of flow.

Recommended locations: on a bend or on a straight stretch of pipe but tilted by 45° and against the flow of fluid.

Protect them to prevent water from infiltrating (dripping gates, condensation from pipes etc.) .

Installing QAD2.. strap-on sensors

Make sure fluid is circulating in the chosen location.

Eliminate insulation and paintwork (including rust inhibitor) on a min. 100mm length of pipe.

Sensors come with straps for pipes up to 100 mm in diameter .

Strap-on or immersion sensors?

QAD2.. strap-on sensors

Advantages :

- 10 sec. time constant
- Installed with system running (no plumbing work)
- Installation can be changed easily if it proves incorrect

ΠLimits:

- Suitable for pipe diameters max. 100 mm
- Can be affected by currents of air etc.

QAE2... immersion sensors

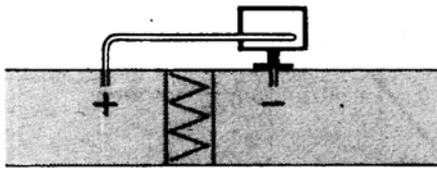
Advantages:

- Measure "mean" fluid temperature
- No external influence on measurement such as: currents of air, nearby pipes etc.

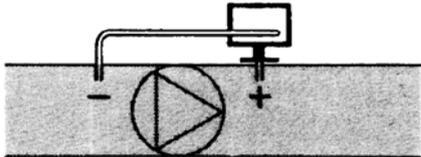
Limits:

- Time constant with sheath: 20 sec.
- Hard to change installation position if it proves incorrect

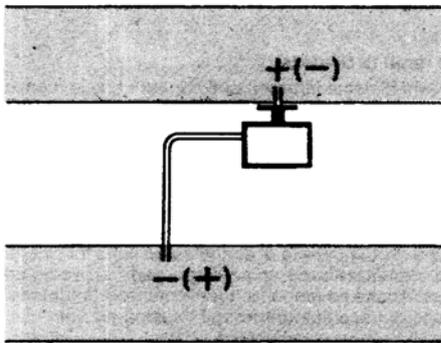
Installing differential pressure probes for air



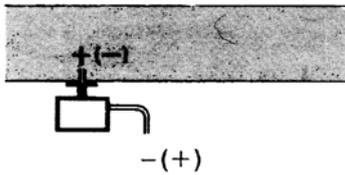
A - Control a filter (clogging)



B - Control a fan (upstream/downstream)



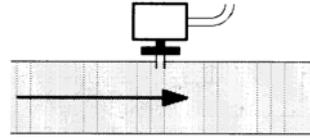
C - Measurement of difference in pressure between two ducts



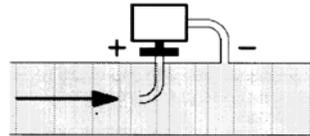
D - Measurement of difference in pressure between two rooms or of inside of duct and outside

Basic principles

Measuring static pressure (i.e. pressure exerted by air on pipe walls)



Measuring dynamic pressure

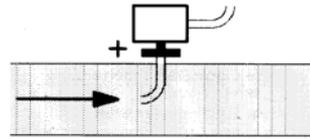


$$P_d = \frac{\gamma v^2}{2g}$$

Legend

- y Kg/m³, specific weight of air
- q m/s, air speed
- g 9.81 m/s² gravity acceleration
- P_d mm C.A., dynamic pressure

Measuring total pressure



Note: Specifications and data subject to change. Errors and omissions excepted.