H365X-FGR
H440X-FGR
H500X-FGR

LAMTEC BT3xx
Microprocessor controlled

Gas burners

MANUAL OF INSTALLATION - USE - MAINTENANCE

CIB UNIGAS

BURNERS - BRUCIATORI - BRULERS - BRENNER - QUEMADORES - ГОРЕЛКИ

M039529CA Rel 0.1 05/2020

DANGERS, WARNINGS AND NOTES OF CAUTION

THIS MANUAL IS SUPPLIED AS AN INTEGRAL AND ESSENTIAL PART OF THE PRODUCT AND MUST BE DELIVERED TO THE USER.

INFORMATION INCLUDED IN THIS SECTION ARE DEDICATED BOTH TO THE USER AND TO PERSONNEL FOLLOWING PRODUCT INSTALLATION AND MAINTENANCE.

THE USER WILL FIND FURTHER INFORMATION ABOUT OPERATING AND USE RESTRICTIONS, IN THE SECOND SECTION OF THIS MANUAL. WE HIGHLY RECOMMEND TO READ IT.

CAREFULLY KEEP THIS MANUAL FOR FUTURE REFERENCE.

1) GENERAL INTRODUCTION

- The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel.
- Qualified personnel means those having technical knowledge in the field of components for civil or industrial heating systems, sanitary hot water generation and particularly service centres authorised by the manufacturer.
- Improper installation may cause injury to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Remove all packaging material and inspect the equipment for integrity.

In case of any doubt, do not use the unit - contact the supplier.

The packaging materials (wooden crate, nails, fastening devices, plastic bags, foamed polystyrene, etc), should not be left within the reach of children, as they may prove harmful.

- Before any cleaning or servicing operation, disconnect the unit from the mains by turning the master switch OFF, and/or through the cut-out devices that are provided.
- Make sure that inlet or exhaust grilles are unobstructed.
- In case of breakdown and/or defective unit operation, disconnect the unit. Make no attempt to repair the unit or take any direct action.

Contact qualified personnel only.

Units shall be repaired exclusively by a servicing centre, duly authorised by the manufacturer, with original spare parts and accessories.

Failure to comply with the above instructions is likely to impair the unit's safety.

To ensure equipment efficiency and proper operation, it is essential that maintenance operations are performed by qualified personnel at regular intervals, following the manufacturer's instructions.

- When a decision is made to discontinue the use of the equipment, those parts likely to constitute sources of danger shall be made harmless.
- In case the equipment is to be sold or transferred to another user, or in case the original user should move and leave the unit behind, make sure that these instructions accompany the equipment at all times so that they can be consulted by the new owner and/or the installer.
- This unit shall be employed exclusively for the use for which it is meant. Any other use shall be considered as improper and, therefore, dangerous.

The manufacturer shall not be held liable, by agreement or otherwise, for damages resulting from improper installation, use and failure to comply with the instructions supplied by the manufacturer.The occurrence of any of the following circustances may cause explosions, polluting unburnt gases (example: carbon monoxide CO), burns, serious harm to people, animals and things:

- Failure to comply with one of the WARNINGS in this chapter
- Incorrect handling, installation, adjustment or maintenance of the burner
- Incorrect use of the burner or incorrect use of its parts or optional supply

2) SPECIAL INSTRUCTIONS FOR BURNERS

- The burner should be installed in a suitable room, with ventilation openings complying with the requirements of the regulations in force, and sufficient for good combustion.
- Only burners designed according to the regulations in force should be used.
- This burner should be employed exclusively for the use for which it was designed.
- Before connecting the burner, make sure that the unit rating is the same as delivery mains (electricity, gas oil, or other fuel).
- Observe caution with hot burner components. These are, usually, near to the flame and the fuel pre-heating system, they become hot during the unit operation and will remain hot for some time after the burner has stopped.

When the decision is made to discontinue the use of the burner, the user shall have qualified personnel carry out the following operations:

a Remove the power supply by disconnecting the power cord from the mains.

b Disconnect the fuel supply by means of the hand-operated shut-off valve and remove the control handwheels from their spindles.

Special warnings

- Make sure that the burner has, on installation, been firmly secured to the appliance, so that the flame is generated inside the appliance fire-box.
- Before the burner is started and, thereafter, at least once a year, have qualified personnel perform the following operations:

a set the burner fuel flow rate depending on the heat input of the appliance;

b set the flow rate of the combustion-supporting air to obtain a combustion efficiency level at least equal to the lower level required by the regulations in force;

c check the unit operation for proper combustion, to avoid any harmful or polluting unburnt gases in excess of the limits permitted by the regulations in force;

d make sure that control and safety devices are operating properly;

e make sure that exhaust ducts intended to discharge the products of combustion are operating properly;

f on completion of setting and adjustment operations, make sure that all mechanical locking devices of controls have been duly tightened;

g make sure that a copy of the burner use and maintenance instructions is available in the boiler room.

- In case of a burner shut-down, reser the control box by means of the RESET pushbutton. If a second shut-down takes place, call the Technical Service, **without trying to RESET further**.
- The unit shall be operated and serviced by qualified personnel only, in compliance with the regulations in force.

3) GENERAL INSTRUCTIONS DEPENDING ON FUEL USED

3a) ELECTRICAL CONNECTION

- For safety reasons the unit must be efficiently earthed and installed as required by current safety regulations.
- It is vital that all saftey requirements are met. In case of any doubt, ask for an accurate inspection of electrics by qualified personnel, since the manufacturer cannot be held liable for damages that may be caused by failure to correctly earth the equipment.
- Qualified personnel must inspect the system to make sure that it is adequate to take the maximum power used by the equipment shown on the equipment rating plate. In particular, make sure that the system cable cross section is adequate for the power absorbed by the unit.
- No adaptors, multiple outlet sockets and/or extension cables are permitted to connect the unit to the electric mains.
- An omnipolar switch shall be provided for connection to mains, as required by the current safety regulations.
- The use of any power-operated component implies observance of a few basic rules, for example:
  -do not touch the unit with wet or damp parts of the body and/or with bare feet;
  - do not pull electric cables;
  - do not leave the equipment exposed to weather (rain, sun, etc.) unless expressly required to do so;
  - do not allow children or inexperienced persons to use equipment;
- The unit input cable shall not be replaced by the user.
  In case of damage to the cable, switch off the unit and contact qualified personnel to replace.
  When the unit is out of use for some time the electric switch supplying all the power-driven components in the system (i.e. pumps, burner, etc.) should be switched off.

3b) FIRING WITH GAS, LIGHT OIL OR OTHER FUELS

GENERAL

- The burner shall be installed by qualified personnel and in compliance with regulations and provisions in force; wrong installation can cause injuries to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Before installation, it is recommended that all the fuel supply system pipes be carefully cleaned inside, to remove foreign matter that might impair the burner operation.
- Before the burner is commissioned, qualified personnel should inspect the following:

a the fuel supply system, for proper sealing;
b the fuel flow rate, to make sure that it has been set based on the firing rate required of the burner;
c the burner firing system, to make sure that it is supplied for the designed fuel type;
d the fuel supply pressure, to make sure that it is included in the range shown on the rating plate;
e the fuel supply system, to make sure that the system dimensions are adequate to the burner firing rate, and that the system is equipped with all the safety and control devices required by the regulations in force.

- When the burner is to remain idle for some time, the fuel supply tap or taps should be closed.

SPECIAL INSTRUCTIONS FOR USING GAS

Have qualified personnel inspect the installation to ensure that:

a the gas delivery line and train are in compliance with the regulations and provisions in force;
b all gas connections are tight;
c the boiler room ventilation openings are such that they ensure the air supply flow required by the current regulations, and in any case are sufficient for proper combustion.

- Do not use gas pipes to earth electrical equipment.
- Never leave the burner connected when not in use. Always shut the gas valve off.
- In case of prolonged absence of the user, the main gas delivery valve to the burner should be shut off.

Precautions if you can smell gas

a do not operate electric switches, the telephone, or any other item likely to generate sparks;
b immediately open doors and windows to create an air flow to purge the room;
c close the gas valves;
d contact qualified personnel.

- Do not obstruct the ventilation openings of the room where gas appliances are installed, to avoid dangerous conditions such as the development of toxic or explosive mixtures.

DIRECTIVES AND STANDARDS

Gas burners

European directives

-Regulation 2016/426/UE (appliances burning gaseous fuels)
-2014/35/UE (Low Tension Directive)
-2014/30/UE (Electromagnetic compatibility Directive)
-2006/42/EC (Machinery Directive)

Harmonized standards

-UNI EN 676 (Automatic forced draught burners for gaseous fuels)
-EN 55014-1 (Electromagnetic compatibility- Requirements for house hold appliances, electric tools and similar apparatus)
-EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
-CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
-CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
-UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Light oil burners

European directives

-2014/35/UE (Low Tension Directive)
-2014/30/UE (Electromagnetic compatibility Directive)
-2006/42/EC (Machinery Directive)

Harmonized standards

-UNI EN 267-2011(Automatic forced draught burners for liquid fuels)
-EN 55014-1 (Electromagnetic compatibility- Requirements for house hold appliances, electric tools and similar apparatus)
-EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
-CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
-CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
-UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

National Standard

-UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods)

Heavy oil burners

European Directives

-2014/35/UE (Low Tension Directive)
-2014/30/UE (Electromagnetic compatibility Directive)
-2006/42/EC (Machinery Directive)

Harmonized standards

-UNI EN 267(Automatic forced draught burners for liquid fuels)
-EN 55014-1 (Electromagnetic compatibility- Requirements for house hold appliances, electric tools and similar apparatus)
-EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
-CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
-CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
-UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Norme nazionali / National Standard

-UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods.

Gas - Light oil burners

European Directives

-Regulation 2016/426/UE (appliances burning gaseous fuels)
-2014/35/UE (Low Tension Directive)
-2014/30/UE (Electromagnetic compatibility Directive)
-2006/42/EC (Machinery Directive)

Harmonized standards

-UNI EN 676 (Automatic forced draught burners for gaseous fuels)
-UNI EN 267(Automatic forced draught burners for liquid fuels)
-EN 55014-1 (Electromagnetic compatibility- Requirements for house hold appliances, electric tools and similar apparatus)
-EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
-CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
-CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
-UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Norme nazionali / National Standard

-UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods.

Gas - Heavy oil burners

European directives:

-Regulation 2016/426/UE (appliances burning gaseous fuels)
-2014/35/UE (Low Tension Directive)
-2014/30/UE (Electromagnetic compatibility Directive)
-2006/42/EC (Machinery Directive)

Harmonized standards

-UNI EN 676 (Automatic forced draught burners for gaseous fuels)
-EN 55014-1 (Electromagnetic compatibility- Requirements for house hold appliances, electric tools and similar apparatus)
-EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
-CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
-CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
-UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods.

Industrial burners

European directives

-Regulation 2016/426/UE (appliances burning gaseous fuels)
-2014/35/UE (Low Tension Directive)
-2014/30/UE (Electromagnetic compatibility Directive)
-2006/42/EC (Machinery Directive)

Harmonized standards

-EN 55014-1 (Electromagnetic compatibility- Requirements for house hold appliances, electric tools and similar apparatus)
-EN 746-2 (Industrial thermoprocessing equipment - Part 2: Safety requirements for combustion and fuel handling systems)
-UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);
-EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
-EN 60335-2 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements)

Burner data plate

For the following information, please refer to the data plate:

- burner type and burner model: must be reported in any communication with the supplier
- burner ID (serial number): must be reported in any communication with the supplier
- date of production (year and month)
- information about fuel type and network pressure

Type	--
Model	--
Year	--
S.Number	--
Output	--
Oil Flow	--
Fuel	--
Category	--
Gas Pressure	--
Viscosity	--
El.Supply	--
El.Consump.	--
Fan Motor	--
Protection	--
Drwaing n°	--
P.I.N.	--

SYMBOLS USED

WARNING! Failure to observe the warning may result in irreparable damage to the unit or damage to the environment

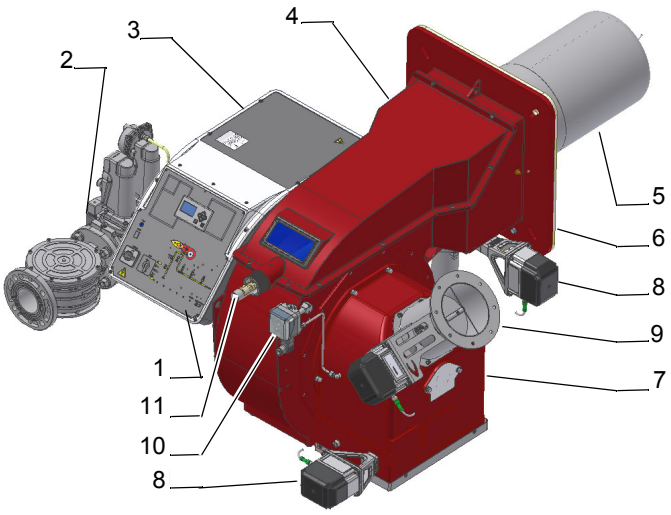
DANGER! Failure to observe the warning may result in serious injuries or death.

WARNING! Failure to observe the warning may result in electric shock with lethal consequences

Figures, illustrations and images used in this manual may differ in appearance from the actual product.

PART I: SPECIFICATIONS

BURNERS FEATURES



Example of burner with FGR

Burner with aluminum air inlet

Note: the figure is indicative only

1 Control panel with startup switch
2 Gas train
3 Electrical panel
4 Cover
5 Blast tube + Combustion head
6 Flange
7 Air damper
8 Actuator
9 FGR, flue gas recirculation (FGR burners only)
10 Air pressure switch
11 Combustion head adjusting ring nut

Gas operation: the gas coming from the supply line, passes through the valves group provided with filter and governor. This one forces the pressure in the utilisation limits. The actuators move proportionally the air damper and the gas butterfly valve, in order to achieve the optimisation of the gas flue values, as to get an efficient combustion.

The adjustable combustion head can improve the burner performance. The combustion head determines the energetic quality and the geometry of the flame. Fuel and comburent are routed into separated ways as far as the zone of flame generation (combustion chamber). The control panel, placed on the burner front side, shows each operating stage.

Burner model identification

Burners are identified by burner type and model. Burner model identification is described as follows.

Type	**H365X-FGR**	Model	**M-.**	**MD.**	**SR.**	***.**	**A.**	**1.**	**65.**	**LF**
	(1)		**(2)**	**(3)**	**(4)**	**(5)**	**(6)**	**(7)**	**(8)**	**(9)**

1	BURNER TYPE	**H365X-FGR, H440X-FGR, H500X-FGR**
2	FUEL	B - Biogas M - Natural gas L - LPG C - Town gas
3	OPERATION (Available versions)	MD - Fully modulating
4	BLAST TUBE	S - Standard L - Extended SR = Standard blast tube + ABS polymer (silenced) air intake SP = Standard blast tube + aluminum air intake LR = Extended blast tube + ABS polymer (silenced) air intake LP = Extended blast tube + aluminum air intake
5	DESTINATION COUNTRY	* - see data plate
6	BURNER VERSION	A - Standard Y - Special
7	EQUIPMENT	1 = 2 gas valves + gas proving system 8 = 2 gas valves + gas proving system + maximum gas pressure switch
8	GAS CONNECTION	50 = Rp2 65 = DN65 80 = DN80 100 = DN100
9	MICRO-PROCESSOR CONTROL	LF = Medium-large burners complete with electronic cam and temperature-compensated flue gas recirculation FGR, without O_2 monitoring, without inverter.

Fuel

The burner technical specifications, described in this manual, refer to natural gas (calorific net value Hi = 9,45 kWh/Stm^3, density ρ = 0,717 Kg/Stm^3). For different fuel such as LPG, town gas and biogas, multiply the values of flow and pressure by th corrective factors shown in the table below.

Fuel	**Hi** (KWh/Stm^3)	**ρ** (kg/Stm^3)	f_Q	f_p
LPG	26,79	2,151	0,353	0,4
Town gas	4,88	0,6023	1,936	3,3
Biogas	6,395	1,1472	1,478	3,5

For example, to obtain the flow and pressure values for the biogas:

$$Q_{biogas} = Q_{naturalGas} \cdot 1,478$$

$$p_{biogas} = p_{naturalGas} \cdot 3,5$$

ATTENTION! The combustion head type and the settings depend on the fuel. The burner must be used only for its intended purpose specified in the burner data plate .

ATTENTION! The corrective factors in the above table depend on the gas composition, so on the calorifc value and the density of the gas. The above value can be taken only as reference.

Technical Specifications

BURNER TYPE		H365X-FGR	H440X-FGR	H500X-FGR
Output	min. - max. kW	650 - 2.920	700 - 3.520	580 - 4.200
Fuel		M - Natural gas		
Category		(see next paragraph)		
Gas rate- Natural gas	min.- max. (Stm^3/h)	69 - 309	74 - 372	61 - 444
Gas pressure	mbar	(see Note 2)		
Power supply		230V 3~ / 400V 3N ~ 50Hz		
Total power consumption	kW	8	9.7	9.7
Electric motor	kW	7,5	9,2	9,2
Protection		IP40		
Operation		MD - Fully modulating		
Gas train 50	Valves size / Gas connection	50 / Rp 2		
Gas train 65	Valves size / Gas connection	65 / DN65		
Gas train 80	Valves size / Gas connection	80 / DN80		
Gas train 100	Valves size / Gas connection	100 / DN100		
Operating temperature	°C	-10 ÷ +50		
Storage Temperature	°C	-20 ÷ +60		
Working service (*)		Continuous		

Note1:	**All gas flow rates are referred to Stm^3 / h (1.013 mbar absolute pressure, 15 °C temperature) and are valid for G20 gas (net calorific value H_i = 34,02 MJ / Stm^3); for L.P.G. (net calorific value H_i = 93,5 MJ / Stm^3)**
Note2:	**Maximum gas pressure = 360 mbar (with Dungs MBDLE)** **= 500 mbar (with Siemens VGD or Dungs MultiBloc MBE)** **Minimum gas pressure = see gas curves.**
Note3:	**Burners are suitable only for indoor operation with a maximum relative humidity of 80 %**

Country and usefulness gas categories

GAS CAT	COUNTRY																								
I_{2H}	AT	ES	GR	SE	FI	IE	HU	IS	NO	CZ	DK	GB	IT	PT	CY	EE	LV	SI	MT	SK	BG	LT	RO	TR	CH
I_{2E}	LU	PL	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
$I_{2E(R}$	BE	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
(*)	NL	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I_{2ELL}	DE	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I_{2Er}	FR	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

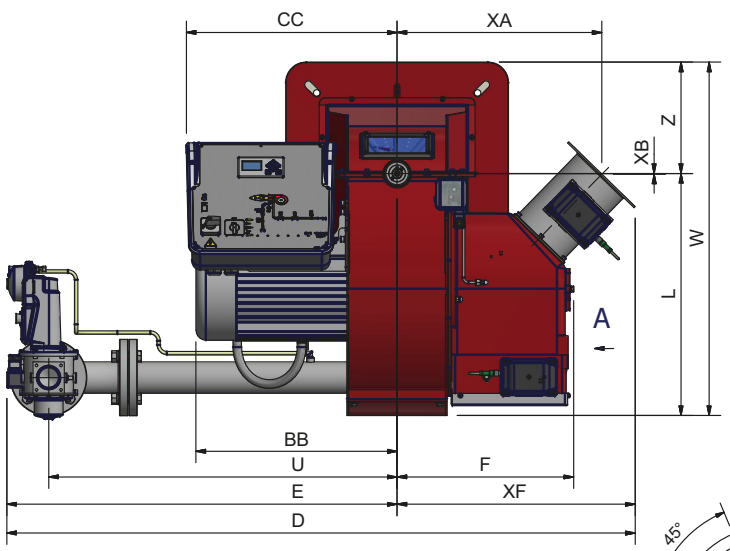
(*) Only for I_{2EK} : the appliance was configured for the appliance category K (I2K) and is suitable for the use of G and G+ distribution gases according to the specifications as included in the NTA 8837:2012 Annex D with a Wobbe index of 43.46 – 45.3 MJ/m3 (dry, 0 °C, upper value) or 41.23 – 42.98 (dry, 15 °C, upper value). This appliance can moreover be converted and/or be calibrated for the appliance category E (I2E). This therefore implies that the appliance "is suitable for G+ gas and H gas or is demonstrably suitable for G+ gas and can demonstrably be made suitable for H gas" within the meaning of the "Dutch Decree of 10 May 2016 regarding amendment of the Dutch Gas Appliances Decree and the Dutch Commodities (Administrative Fines) Act in connection with the changing composition of gas in the Netherlands as well as technical amendment of some other decrees.

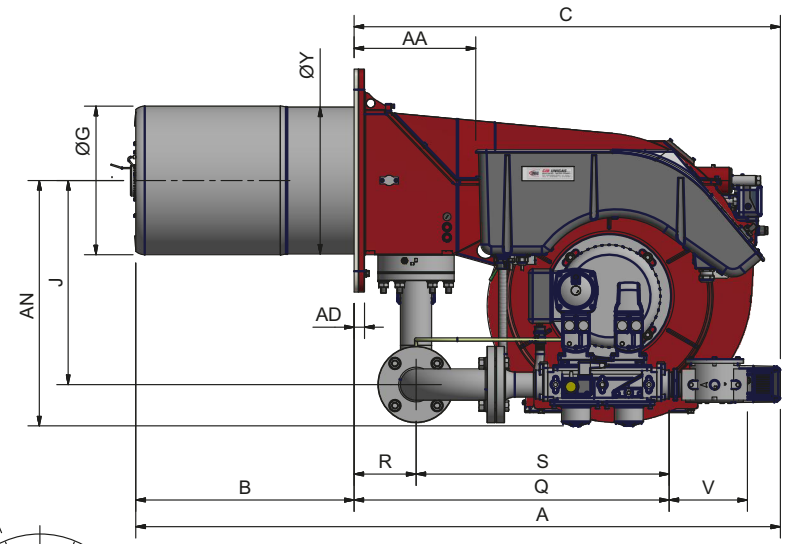
Fuel

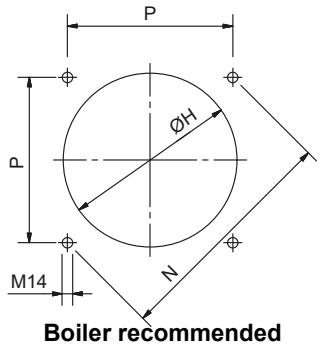
DANGER! The burner must be used only with the fuel specified in the burner data plate.

Type	--
Model	--
Year	--
S.Number	--
Output	--
Oil Flow	--
Fuel	--
Category	--
Gas Pressure	--
Viscosity	--
El.Supply	--
El.Consump.	--

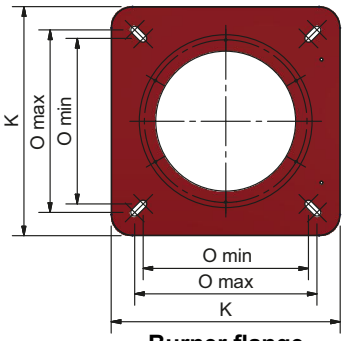
Overall dimensions (mm) versione FGR



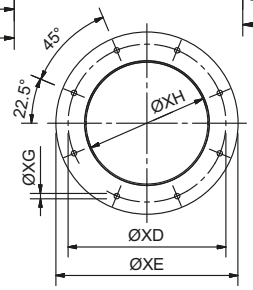




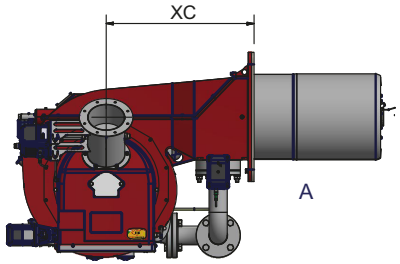
Boiler recommended drilling template



Burner flange



FGR FLANGE



TIPO	DN	A AS)	A (AL)	AA	AD	AN	AP	B (BS)	B (L)	BB	C	CC	D	E	F	G	H	J	K	L	M	N	O min	O max	P	Q	R	S	U	V	W	Z	XA	XB	XC	XD	XE	XF	XG	XH
H365X-FGR	50	1463	1563	295	25	595	100	430	530	471	1033	511	1523	946	428	284	316	494	480	586	M14	552	390	430	390	764	150	613	845	190	856	270	496	2	618	260	300	577	9	201
	65	1463	1563	295	25	611	117	430	530	471	1033	511	1546	969	428	284	316	494	480	586	M14	552	390	430	390	634	150	484	845	294	856	270	496	2	618	260	300	577	9	201
	80	1463	1563	295	25	626	132	430	530	471	1033	511	1579	1002	428	284	316	494	480	586	M14	552	390	430	390	686	150	535	875	313	856	270	496	2	618	260	300	577	9	201
	100	1463	1563	295	25	639	145	430	530	471	1033	511	1659	1082	428	284	316	494	480	586	M14	552	390	430	390	791	150	642	942	353	856	270	496	2	618	260	300	577	9	201
H440X-FGR	50	1463	1563	295	25	595	100	430	530	488	1033	511	1523	946	428	328	370	494	480	586	M14	552	390	430	390	764	150	613	845	190	856	270	496	2	618	260	300	577	9	201
	65	1463	1563	295	25	611	117	430	530	488	1033	511	1546	969	428	328	370	494	480	586	M14	552	390	430	390	634	150	484	845	294	856	270	496	2	618	260	300	577	9	201
	80	1463	1563	295	25	626	132	430	530	488	1033	511	1579	1002	428	328	370	494	480	586	M14	552	390	430	390	686	150	535	875	313	856	270	496	2	618	260	300	577	9	201
	100	1463	1563	295	25	639	145	430	530	488	1033	511	1659	1082	428	328	370	494	480	586	M14	552	390	430	390	791	150	642	942	353	856	270	496	2	618	260	300	577	9	201
H500X-FGR	50	1463	1563	295	25	595	100	430	530	488	1033	511	1523	946	428	360	400	494	480	586	M14	552	390	430	390	764	150	613	845	190	856	270	496	2	618	260	300	577	9	201
	65	1463	1563	295	25	611	117	430	530	488	1033	511	1546	969	428	360	400	494	480	586	M14	552	390	430	390	634	150	484	845	294	856	270	496	2	618	260	300	577	9	201
	80	1463	1563	295	25	626	132	430	530	488	1033	511	1579	1002	428	360	400	494	480	586	M14	552	390	430	390	686	150	535	875	313	856	270	496	2	618	260	300	577	9	201
	100	1463	1563	295	25	639	145	430	530	488	1033	511	1659	1082	428	360	400	494	480	586	M14	552	390	430	390	791	150	642	942	353	856	270	496	2	618	260	300	577	9	201

CAMBIO

How to read the burner “Performance curve”

To check if the burner is suitable for the boiler to which it must be installed, the following parameters are needed:

- furnace input, in kW or kcal/h (kW = kcal/h/860);
- backpressure (data are available on the boiler ID plate or in the user’s manual).

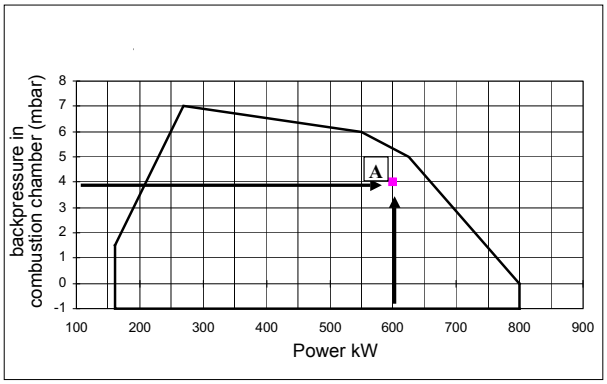
Example:

Furnace input: 600kW

Backpressure: 4 mbar

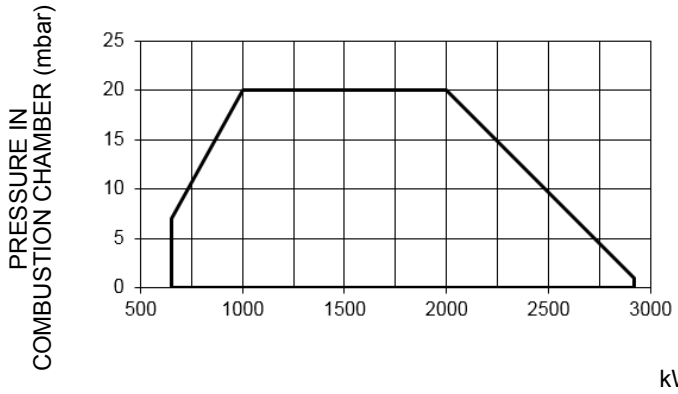
In the “Performance curve” diagram, draw a vertical line matching the furnace input value and an horizontal line matching the backpressure value. The burner is suitable if the intersection point A is inside the performance curve.

Data are referred to standard conditions: atmospheric pressure at 1013 mbar, ambient temperature at 15° C.

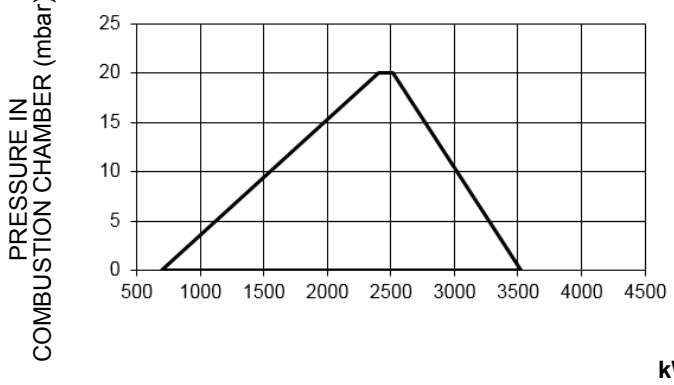


Performance Curves

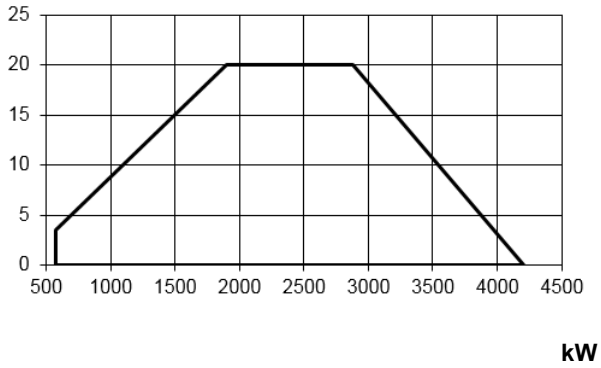
H365X-FGR M-



H440X-FGR M-



H500-FGR M-



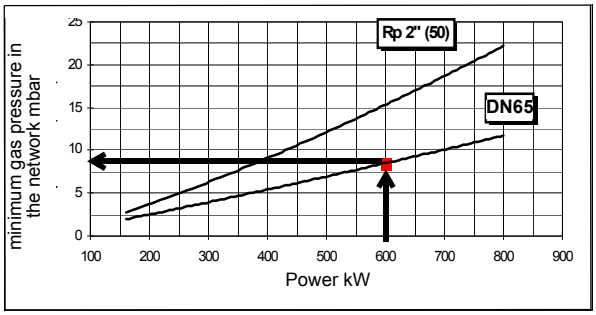
To get the input in kcal/h, multiply value in kW by 860.

Data are referred to standard conditions: atmospheric pressure at 1013mbar, ambient temperature at 15° C

NOTE: The performance curve is a diagram that represents the burner performance in the type approval phase or in the laboratory tests, but does not represent the regulation range of the machine. On this diagram the maximum output point is usually reached by adjsuting the combustion head to its “MAX” position (see paragraph “Adjusting the combustion head”); the minimum output point is reached setting the combustion head to its “MIN” position. During the first ignition, the combustion head is set in order to find a compromise between the burner output and the generator specifications, that is why the minimum output may be different from the Performance curve minimum

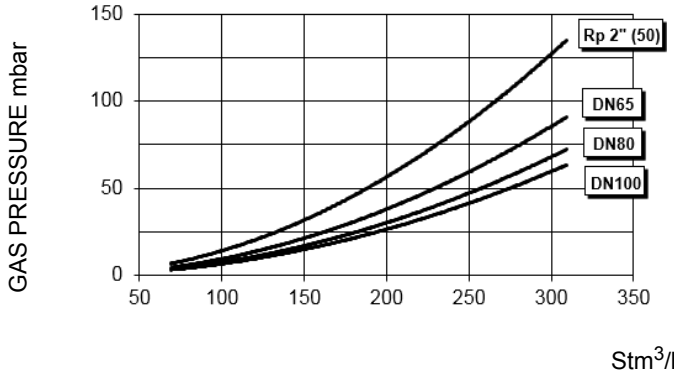
Checking the proper gas train size

To check the proper gas train size, it is necessary to the available gas pressure value upstream the burner's gas valve. Then subtract the backpressure. The result is called **pgas.** Draw a vertical line matching the furnace input value (600kW, in the example), quoted on the x-axis, as far as intercepitng the network pressure curve, according to the installed gas train (DN65, in the example). From the interception point, draw an horizontal line as far as matching, on the y-axis, the value of pressure necessary to get the requested furnace input. This value must be lower or equal to the **pgas** value, calculated before.

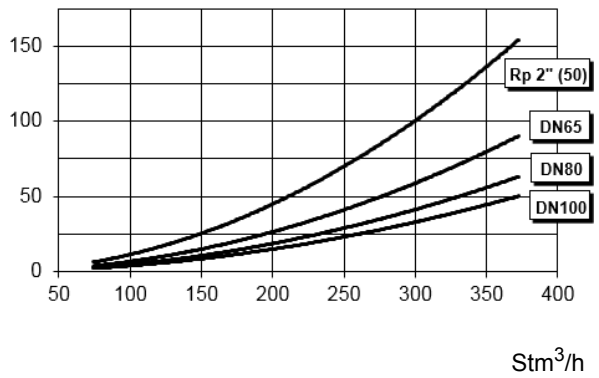


Pressure in the Network / gas flow rate curves

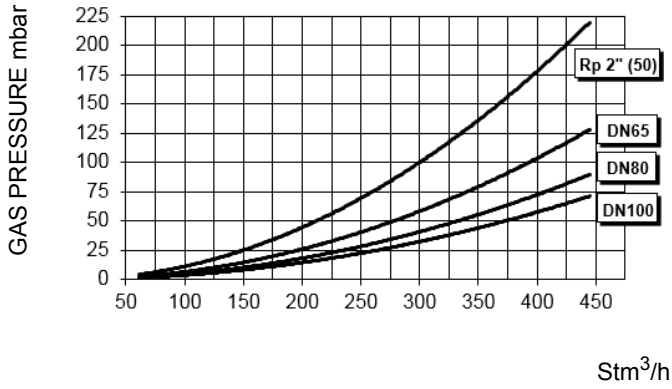
H365X-FGR M-



H440X-FGR M-



H500X-FGR M-



The values in the diagrams refer to **natural gas** with a calorific value of 8125 kcal/Stm^3 (15°C, 1013 mbar) and a density of 0.714 kg/Stm^3 .

The values in the diagrams refer to **GPL** with a calorific value of 22300 kcal/Stm^3 (15°C, 1013 mbar) and a density of 2.14 kg/Stm^3. When the calorific value and the density change, the pressure values should be adjusted accordingly.

$$\Delta p2 = \Delta p1 \quad * \left(\frac{Q2}{Q1}\right)^2 * \left(\frac{\rho 2}{\rho 1}\right)$$

Where:

- $p1$ natural gas pressure shown in diagram
- $p2$ real gas pressure
- $Q1$ natural gas flow rate shown in diagram
- $Q2$ real gas flow rate
- $\rho 1$ natural gas density shown in diagram
- $\rho 2$ real gas density

Pressure - rate in combustion head curves (natural gas)

Curves are referred to pressure = 0 mbar in the combustion chamber!

ATTENTION: the gas rate value is quoted on the x-axis, the related network pressure is quoted on the y-axis (pressure value in the combustion chamber is not included). To know the minimum pressure at the gas train inlet, necessary to get the requested gas rate, add the pressure value in the combustion chamber to the value read on the y-axis.

Combustion head gas pressure curves

Combustion head gas pressure depends on gas flow and combustion chamber backpressure. When backpressure is subtracted, i depends only on gas flow, provided combustion is properly adjusted, flue gases residual O2 percentage complies with “Recommended combustion values” table and CO in the standard limits). During this stage, the combustion head, the gas butterfly valve and the actuator are at the maximum opening. Refer to , showing the correct way to measure the gas pressure, considering the values o pressure in combustion chamber, surveyed by means of the pressure gauge or taken from the boiler’s Technical specifications.

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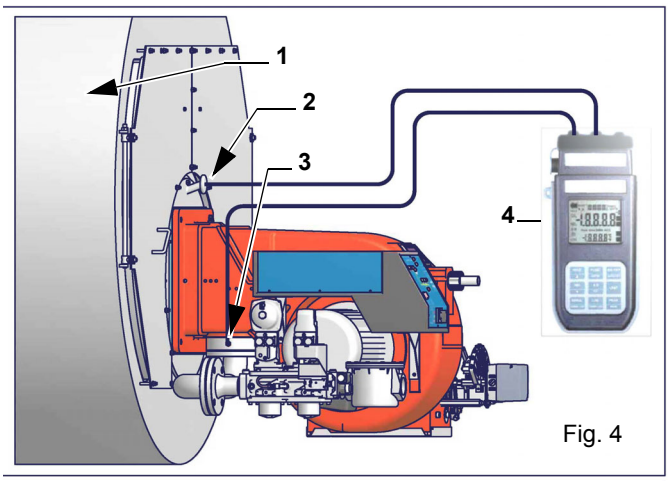


Fig. 4

Note: the figure is indicative only.

Key

1 Generator
2 Pressure outlet on the combustion chamber
3 Gas pressure outlet on the butterfly valve
4 Differential pressure gauge

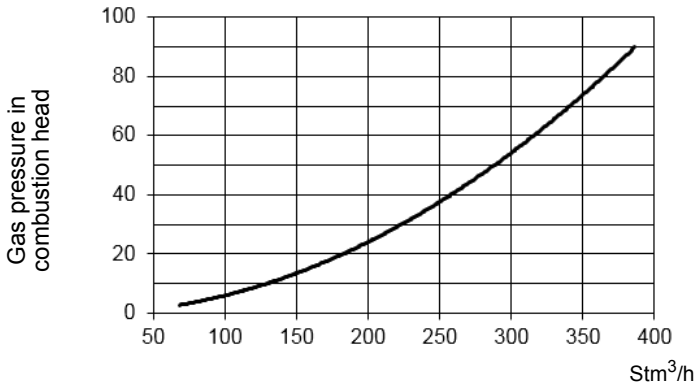
ATTENTION: THE BURNED GAS RATE MUST BE READ AT THE GAS FLOW METER. WHEN IT IS NOT POSSIBLE, THE USER CAN REFERS TO THE PRESSURE-RATE CURVES AS GENERAL INFORMATION ONLY.

Measuring gas pressure in the combustion head

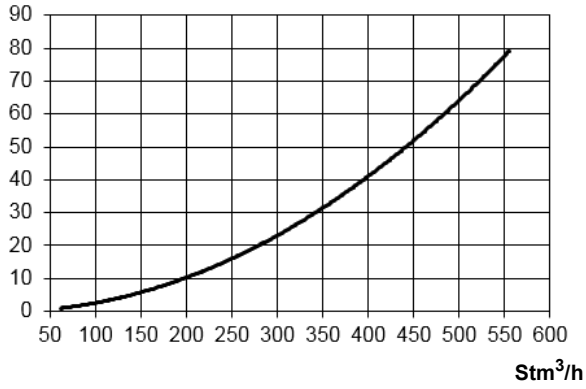
In order to measure the pressure in the combustion head, insert the pressure gauge probes: one into the combustion chamber’s pressure outlet to get the pressure in the combustion chamber and the other one into the butterfly valve’s pressure outlet of the burner. On the basis of the measured differential pressure, it is possible to get the maximum flow rate: in the pressure - rate curves (showed on the next paragraph), it is easy to find out the burner’s output in Stm^3/h (quoted on the x axis) from the pressure measured in the combustion head (quoted on the y axis). The data obtained must be considered when adjusting the gas flow rate.

Performance Curves

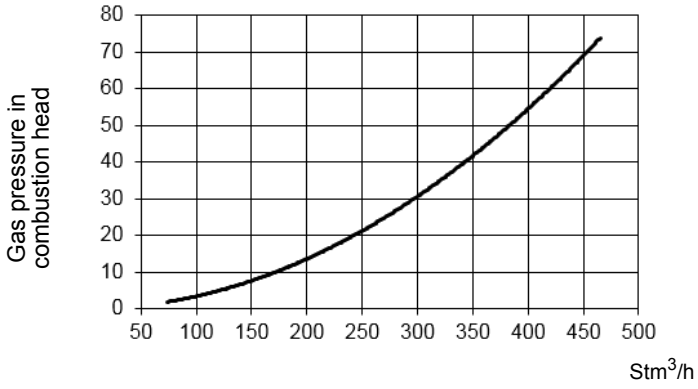
H365X-FGR M-



H500X-FGR M-



H440X-FGR M-



The values in the diagrams refer to **natural gas** with a calorific value of 8125 kcal/Stm^3 (15°C, 1013 mbar) and a density of 0.714 kg/Stm^3 .

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$$\Delta p2 = \Delta p1 \quad * \left(\frac{Q2}{Q1}\right)^2 * \left(\frac{\rho 2}{\rho 1}\right)$$

Where:

$p1$ natural gas pressure shown in diagram
$p2$ real gas pressure
$Q1$ natural gas flow rate shown in diagram
$Q2$ real gas flow rate
$\rho 1$ natural gas density shown in diagram
$\rho 2$ real gas density

PART II: INSTALLATION

MOUNTING AND CONNECTING THE BURNER

Transport and storage

ATTENTION! The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel. All handling operations must be carried out with appropriate resources and qualified personnel

ATTENTION: Use intact and correctly dimensioned hoisting equipment, conforms to the local regulations and health and safety regulations. Do not stand under lifted loads.

If the product must be stored, avoid humid and corrosive places. Observe the temperatures stated in the burner data table at the beginning of this manual.

Packing

The burners are despatched in wooden crates whose dimensions are:

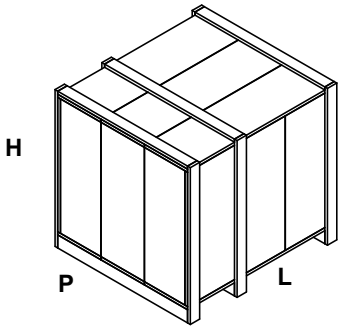
- **HxX series: 1890 mm x 1390 mm x 1220 mm (L x P x H)**

Packing cases of this type are affected by humidity and are not suitable for stacking.

The following are placed in each packing case:

- burner with detached gas train;
- gasket or ceramic fibre plait (according to burner type) to be inserted between the burner and the boiler;
- envelope containing this manual and other documents.

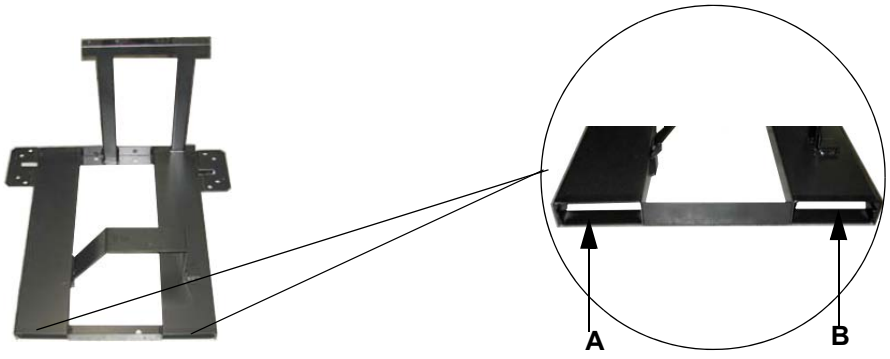
To get rid of the burner's packing, follow the procedures laid down by current laws on disposal of materials.



Handling the burner

WARNING! The handling operations must be carried out by specialised and trained personnel. If these operations are not carried out correctly, the residual risk for the burner to overturn and fall down still persists. To move the burner, use means suitable to support its weight (see paragraph "Technical specifications").
The unpacked burner must be lifted and moved only by means of a fork lift truck.

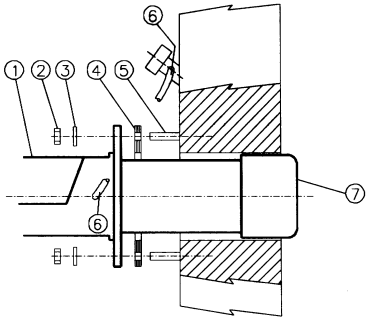
The burner is mounted on a stirrup provided for handling the burner by means of a fork lift truck: the forks must be inserted into the A anb B ways. Remove the stirrup only once the burner is installed to the boiler.



Fitting the burner to the boiler

To install the burner into the boiler, proceed as follows:

1 make a hole on the closing door of the combustion chamber as described on paragraph “Overall dimensions”)
2 place the burner to the boiler: lift it up and handle it according to the procedure described on paragraph “Handling the burner”;
3 place the 4 stud bolts (5) on boiler’s door, according to the burner drilling template described on paragraph “Overall dimensions”;
4 fasten the 4 stud bolts;
5 place the gasket on the burner flange;
6 install the burner into the boiler;
7 fix the burner to the stud bolts, by means of the fixing nuts, according to the next picture.
8 After fitting the burner to the boiler, ensure that the gap between the blast tube and the refractory lining is sealed with appropriate insulating material (ceramic fibre cord or refractory cement).



Keys

1 Burner
2 Fixing nut
3 Washer
4 Sealing gasket
5 Stud bolt
7 Blast tube

Matching the burner to the boiler (low NOx burners)

The burners described in this manual have been tested with combustion chambers that comply with EN676 regulation and whose dimensions are described in the diagram . In case the burner must be coupled with boilers with a combustion chamber smaller in diameter or shorter than those described in the diagram, please contact the supplier, to verify that a correct matching is possible, with respect of the application involved. To correctly match the burner to the boiler verify the type of the blast tube . Verify the necessary input and the pressure in combustion chamber are included in the burner performance curve; otherwise the choice of the burner must be revised consulting the burner manufacturer. To choose the blast tube lenght consider the following rule, even if it differs from the instructions of the boiler manufacturer: Cast-iron boilers, three pass flue boilers (with the first pass in the rear part): the blast tube must protrude about 150÷200 mm into the combustion chamber (Fig. 4).The length of the blast tubes does not always allow this requirement to be met, and thus it may be necessary to use a suitably-sized spacer to move the burner backwards (Fig. 5).

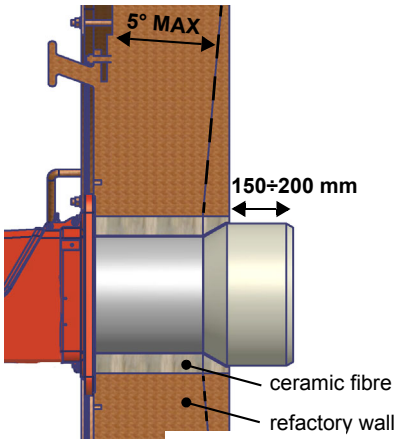


Fig. 4

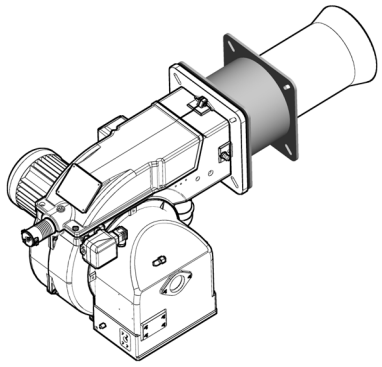


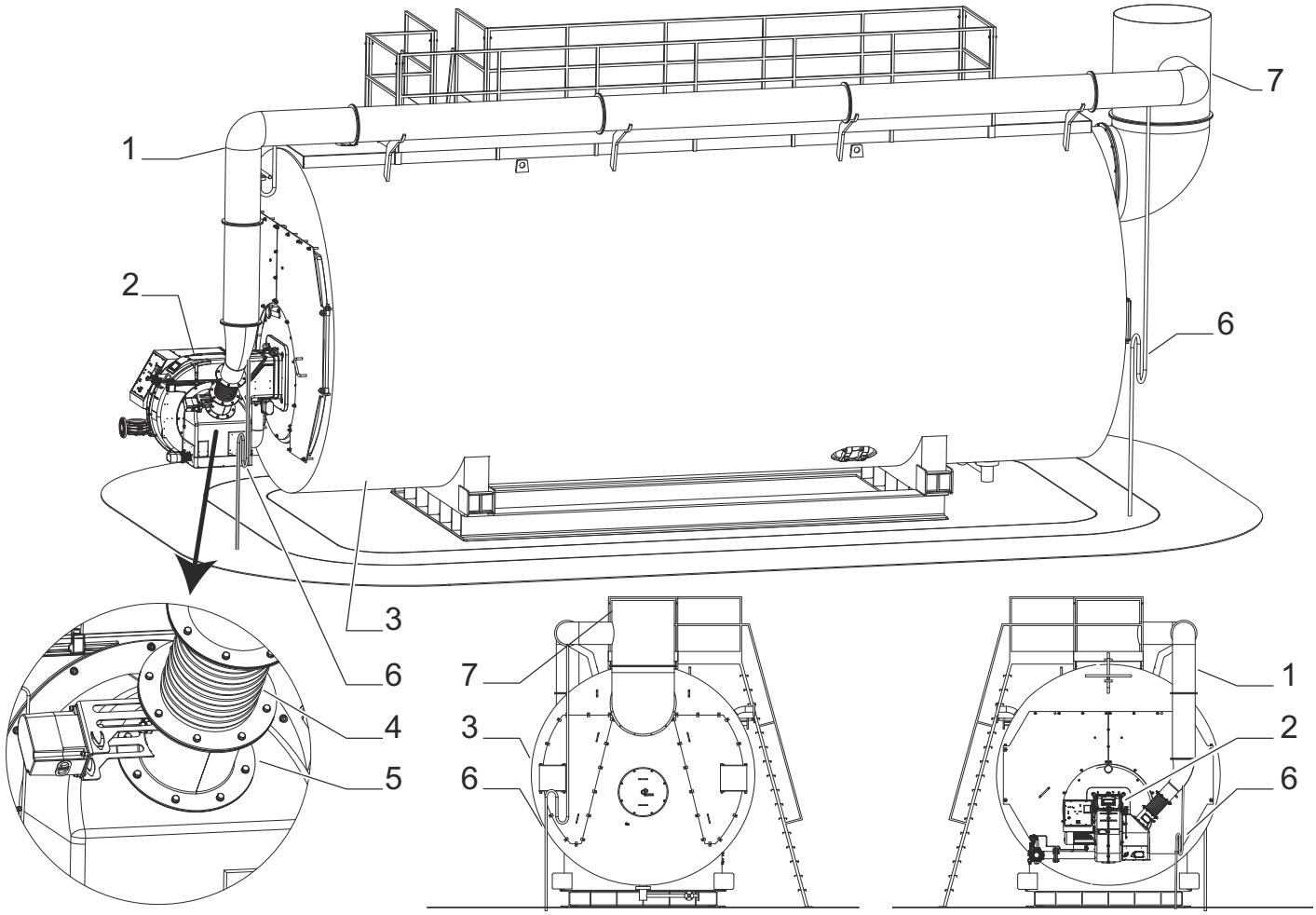
Fig. 5

WARNING! Carefully seal the free space between blast tube and the refractory lining with ceramic fibre rope or other suitable means.

Sizing of the FGR pipe (FGR burners only)

ATTENTION! Performance curve is obtained in a plant designed according to the following guidelines, size the FGR pipe as per the example below.

''''



Keys:
1 Stainless steel FGR pipe, insulated
2 Burner
3 Boiler
4 Bellow unit (a counter-flange supplied loose is to be welded to the FGR duct)
5 FGR butterfly valve
6 Siphon and condensate drainage
7 Stack

The temperature probe for flue gas temperature compensation must be installed on the chimney.
The internal diameter of the FGR conduit must be dimensioned considering a maximum speed of 10 m / s. Assume a volumetric flow rate of recirculatig fluegases for the dimensioning equal to 20% of the comburent air flow.

ATTENTION! Pipe elbows increase pressure losses, so limit their use as much as possible.

Example:

Let's say 4.816 kW is the maximum burner output:
required combustion air flow will then be 5.800 Stm^3/h = 1,61 Stm^3/s in standard conditions (15 °C; 1.013 mbar).

Flue gas temperature:	150 °C or 150 + 273,15 = 423,15 K
Ambient temperature:	15 °C or 15 + 273,15 = 288,15 K
FGR flow for dimensioning:	1,61 x 20% = 0,322 Stm3 / s
FGR flow corrected for flue gas temperature:	0,322 x 423,15 / 288,15 = 0,473 m3 / s @ (t = 150 °C)
FGR pipe section:	0,473 m3/s / 10 m/s = 0,0473 m2

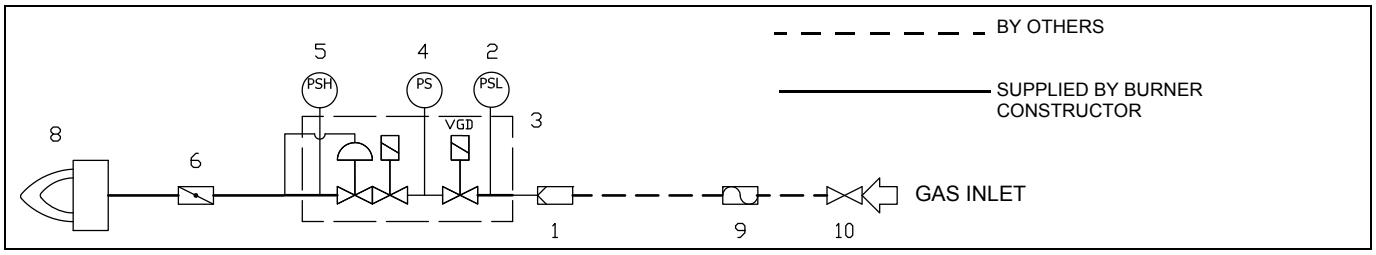
So in this example, pipe internal diameter must be larger than 245 mm to ensure proper FGR flow.

* FGR = Flue gas recirculation system

GAS TRAIN CONNECTIONS

The diagrams show the components of the gas trai included in the delivery and which must be fitted by the installer.The diagrams are in compliance with the current laws.

Gas train with valves group VGD with built-in gas pressure governor + gas leakage pressure switch (PGCP)



Key

1	Filter	6	Butterfly valve
2	Pressure switch - PGMIN	8	Main burner
3	Safety valve with built in gas governor	9	Bellows unit(*optional)
4	Proving system pressure switch - PGCP	10	Manual valve(*optional)
5	Pressure switch PGMAX:included MBE, for VGD e MB-DLE Optional		

GAS TRAIN CONNECTIONS

The diagrams show the components of the gas trai included in the delivery and which must be fitted by the installer.The diagrams are in compliance with the current laws.

Procedure to install the double gas valve unit:

- two (2) gas flanges are required; they may be threaded or not depending on size;
- first step: install the flanges to prevent the entry of foreign bodies in the gas line;
- on the gas pipe, clean the already assembled parts and then install the valve unit;
- check gas flow direction: it must follow the arrow on the valve body;
- VGD20: make sure the O-rings are correctly positioned between the flanges and the valve;
- VGD40 and MBE: make sure the gaskets are correctly positioned between the flanges;
- fasten all the components with screws, according to the following diagrams;
- make sure bolts on the flanges are properly tightened;

WARNING: before executing the connections to the gas pipe network, be sure that the manual cutoff valves are closed.

ATTENTION: it is recommended to mount filter and gas valves to avoid that extraneous material drops inside the valves, during maintenance and cleaning operation of the filters (both the filters outside the valves group and the ones built-in the gas valves).

ATTENTION: once the gas train is mounted according to the diagram on Fig. 1, the gas proving test mus be performed, according to the procedure set by the laws in force.

MultiBloc MBE

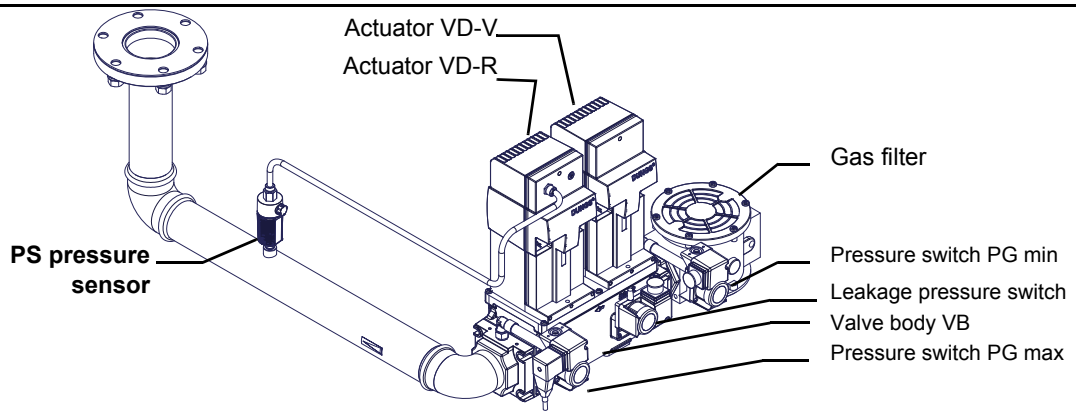


Fig. 6Example of gas train MBE

To mount the gas train, proceed as follows:

1-a) in case of threaded joints: use proper seals according to the gas used;

1-b) in case of flanged joints: place a gasket (no. 1A..1E - Fig. 4) between the elements;

2) fasten all the items by means of screws, according to the diagrams showed, observing the mounting direction for each item;

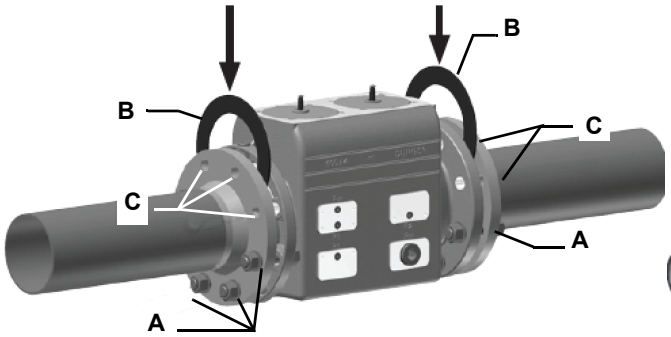
NOTE: the bellows unit, the manual cutoff valve and the gaskets are not part of the standard supply.

ATTENTION: once the gas train is mounted according to the diagram on Fig. 4, the gas proving test mus be performed, according to the procedure set by the laws in force.

ATTENTION: it is recommended to mount filter and gas valves to avoid that extraneous material drops inside the valves, during maintenance and cleaning operation of the filters (both the filters outside the valves group and the ones built-in the gas valves).

WARNING: Slowly open the fuel cock to avoid breaking the pressure regulator.

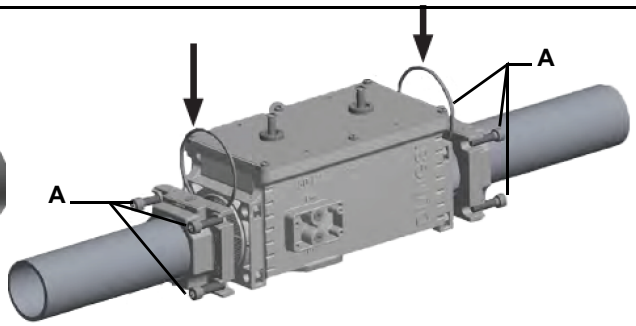
Threaded train with MultiBloc MBE - Mounting



1. Insert studs A.
2. Insert seals B.
3. Insert studs C.
4. Tighten studs in accordance with section 8.

Ensure correct position of the seal!

5. Perform leak and functional tests after mounting.
6. Screws (4xM5x20) for VD assembly are supplied.



1. Mount flange into pipe systems. Use appropriate sealing agent.
2. Insert VB together with supplied O-rings.

Check current position of O-rings.

3. Tighten supplied screws (8xM8x30) in accordance with section 8.
4. Screws (4xM5x25) for VD assembly are supplied.
5. After installation, perform leakage and functional test.
6. Disassembly in reverse order.

Fig. 7

Mounting position MBE / VB / VD

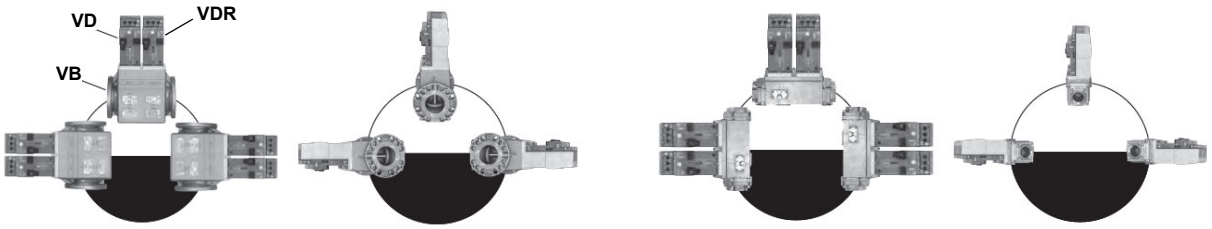
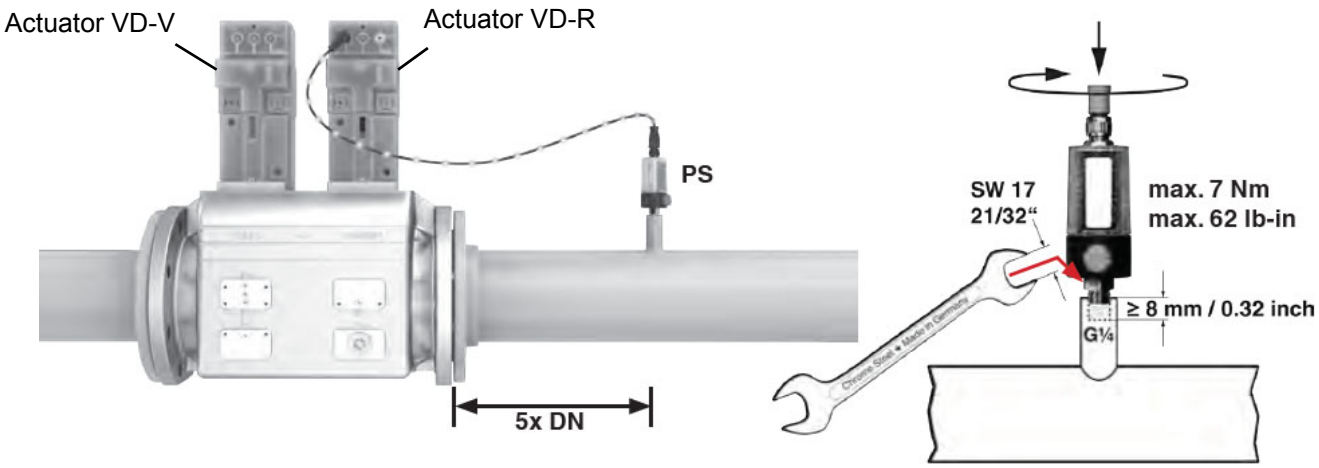


Fig. 8

Mounting VD-R & PS-...



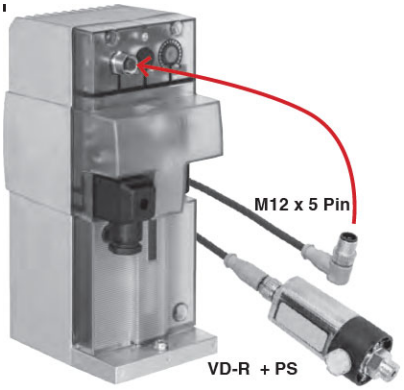


Fig. 9

1. Gas pressure regulation is possible with VD-R and PS pressure sensor only.
WARNING!!!!. For US/CN installation, the output pressure must be monitoried by min. and max. pressure switches set to +/- 20% of the setpoint.
2. Mounting on pipe. Sensor position: 5x DN according to MBE. Pipe fitting with female thread size ¼, mount sensor with seal, observe torque.
3. The pressure sensor includes a vent limiter according to UL 353 and ANSI Z21.18/CSA 6.3. No venting required in locations where vent limiters are accepted by the jurisdiction.
4. Only PS pressure sensors specified by DUNGS are authorised to be connected to the VD-R‘s M12 interface.
5. Only PS cables specified by DUNGS are authorised to be used to connect the PS to the VD-R. Max. cable length 3 m.

- The actuator **VD-V** does not need any adjustment (funzione ON-OFF)
- The actuator **VD-R** It must be combined with the **PS** sensor (include regolatore di pressione)
- The **PS sensor** chosen based on the necessary pressure (there are 3 models)

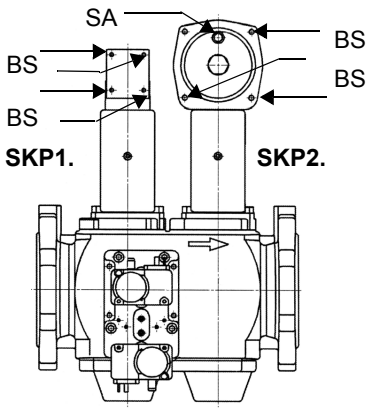
Siemens VGD20.. e VGD40..

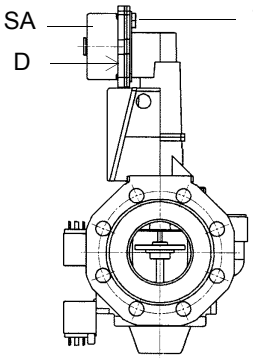
Siemens VGD20.. and VGD40.. gas valves - with SKP2.. (pressure governor)

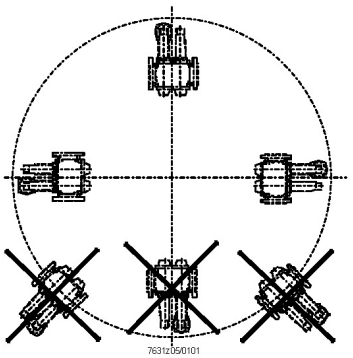
- Connect the reference gas pipe (**TP** in figure; 8mm-external size pipe supplied loose), to the gas pressure nipples placed on the gas pipe, downstream the gas valves: gas pressure must be measured at a distance that must be at least 5 times the pipe size.
- Leave the blowhole free (**SA** in figure). Should the spring fitted not permit satisfactory regulation, ask one of our service centres for a suitable replacement.

Caution: the SKP2 diaphragm D must be vertical (see Fig. 10).

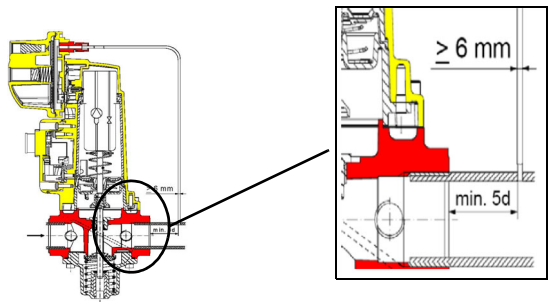
WARNING: removing the four screws BS causes the device to be unserviceable!







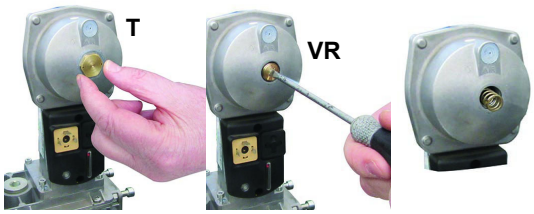
SIEMENS VGD..MOUNTING POSITIONS



Siemens VGD valves with SKP actuator:
The pressure adjusting range, upstream the gas valves group, changes according to the spring provided with the valve group.

Fig. 10

Gas valveversion with SKP2 (built-in pressure stabilizer)



To replace the spring supplied with the valve group, proceed as follows:
- Remove the cap (T)
- Unscrew the adjusting screw (VR) with a screwdriver
- Replace the spring

Stick the adhesive label for spring identification on the type plate.

Performance range (mbar)	0 - 22	15 - 120	100 - 250
Spring colour	**neutral**	**yellow**	**red**

Gas Filter (if provided)

The gas filters remove the dust particles that are present in the gas, and prevent the elements at risk (e.g.: burner valves, counters and regulators) from becoming rapidly blocked. The filter is normally installed upstream from all the control and on-off devices.

ATTENTION: it is reccomended to install the filter with gas flow parallel to the floor in order to prevent dust fall on the safety valve during maintenance operation.

Once the train is installed, connect the gas valves group and pressure switches plugs.

Integrated tightness control for burners equipped with BT3xx

The BT3xx device uses a single pressure switch (PGMIN/LT) mounted between the EV1 and EV2 valves which acts as a tightness control in the “Gas valve seal” test and a minimum pressure switch in the “Burner start-up and operation” phase.

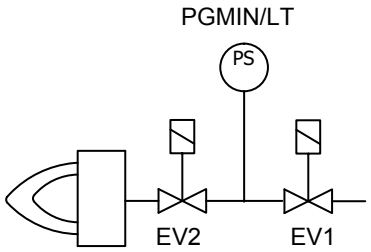
The BT3xx performs the gas valve tightness control intelligently based on the pressure sensed by the pressure switch mounted between the valves (PGMIN/LT).

Case A: the pressure between valves EV1 and EV2 is equal to zero.

- The BT3xx device opens valve EV1 for several seconds and fills the chamber between EV1 and EV2.
- The PGMIN/LT pressure switch senses the pressure (which remains present and stable) and closes the contact, allowing the device to continue the cycle.

Case B: existence of pressure between valves EV1 and EV2.

- In this case, the BT3xx device opens valve EV2 to evacuate the gas between EV1 and EV2.
- In this way, the PGMIN/LT pressure switch constantly senses pressure equal to zero and opens the contact.
- The cycle continues by opening valve EV1 to pressurise the section between valves EV1 and EV2.
- The PGMIN/LT pressure switch senses the increase in pressure (which remains present and stable) and closes the contact, allowing the device to continue the start-up cycle. When the burner is switched off by the boiler thermostat/pressure switch, the BT3xx keeps the EV2 gas valve open to relieve the pressure between the gas valves and bring the PGMIN/LT pressure switch contact to the rest position and be ready to restart the burner.



ELECTRICAL CONNECTIONS

WARNING: (only for double stage and progressive burners) The burner is provided with an electrical bridge between terminals 6 and 7; when connecting the high/low flame thermostat, remove this bridge before connecting the thermostat.

Any cable connection or hook-up to the grid must be carried out by qualified, informed and trained personnel, directly coordinated and authorized by Technical Service. Always check in advance that the system electrical interlock is fitted with a safety circuit breaker.

WARNING! It is forbidden to use the fuel pipes for the execution and/or completion of the grounding

- The system must comply with the current regulations.
- Earth the system; always check in advance the connection, functionality and compliance with the health and safety principles of the earth cable. If in doubt, ask for an accurate inspection by qualified technical engineers.
- Check the connection to the grounding system.
- Do not use any extraneous conductive parts (i.e. fuel feeding pipes, metal structures ...) to connect the burner to ground.
- In connecting the supply wires to the burner MA terminal strip, ensure that the earth wire is longer than the phase and neutral wires.
- Careful not to invert the phase and neutral connections
- Fit the burner power line with an omnipolar disconnector and differential switch, a thermo-magnetic circuit breaker or fuses.
- Supply the burner with a flame retardant cable with a section suitable to the installed power (see electrical diagram enclosed), paying attention to the voltage values printed on the burner plate.
- Always check in advance the protection from overcurrents and electromagnetic interference of the power supply. If these and other values do not match the threshold data stated by the manufacturer, isolate the burner from all power sources and contact the Authorized Technical Service urgently.
- Check that the voltage of the system and burner motors match the voltage of the power grid (+/- 10%).
- Ensure the IP protection rating is consistent with the installation place and environment characteristics
- Before carrying out any operation on the machine electrical panel, open the system omnipolar disconnector and move the switch on the burner panel to OFF.

In any case:

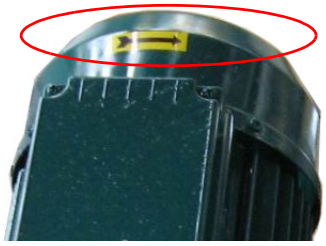
- use suitably protected and safe burner/boiler supply and tracking cables;
- avoid using extensions, adaptors or multiple sockets.

For further information, refer to the electrical diagram.

Follow the electrical diagrams attached to the manual for the connections to the terminal strip.
The electrical panel is supplied complete with a terminal strip for the connection to the system electrical line and, in case of on board control panel, a plug for the connection to the modulation probe (if any).

Rotation of electric motor

Once the electrical connection of the burner is executed, remember to check the rotation of the electrical motor (pump motor if any, and fan motor) . The motor should rotate according to the “arrow” symbol on the body. In the event of wrong rotation, reverse the three-phase supply and check again the rotation of the motor.



ATTENTION: check the calibration of the thermal relay sensor (+5% ÷ +10% rated value).

DANGER! Incorrect motor rotation can seriously damage property and injure people.

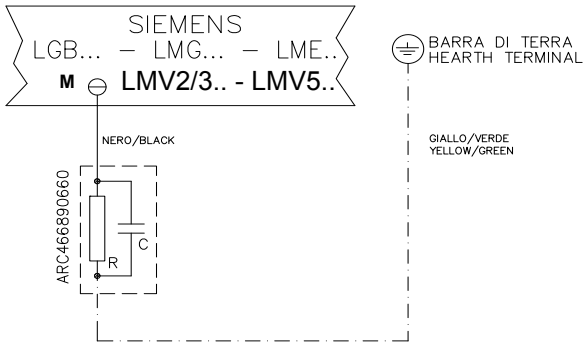
NOTE: the burners are supplied for three-phase 380 V or 400 V supply, and in the case of three-phase 220 V or 230 V supply it is necessary to modify the electrical connections into the terminal box of the electric motor and replace the overload tripped relay.

Note on elecrtical supply

In the case where the power supply of the AUXILIARIES of the phase-phase burner (without a neutral), for the flame detection it is necessary to connect the RC circuit Siemens between the terminal 2 (terminal X3-04-4 in case of LMV2x, LMV3x, LMV5x, LME7x) of the base and the earth terminal, RC466890660. For LMV5 control box, please refer to the clabeling recommendations avaible on the Siemens CD attached to the burner.

Key

C - Capacitor (22nF/250V)
LME / LMV - Siemens control box
R - Resistor (1MΩ)
M - Terminal 2 (LGB,LMC,LME), terminal X3-04-4 (LMV2x, LMV3x, LMV5, LME7x)
RC466890660 - RC Siemens filter



Configuration with separate electrical panel (optional)

The length of the electrical cables must comply with the provisions in the technical sheets of the equipment or the advice the company gives at the time of the offer/contract.

Provide sufficient protections for cables and connectors, taking into consideration positioning spaces and the panel-burner tracing surfaces. Always consult beforehand the electrical drawings supplied in relationship to the topography of the feeding systems.

PART III: OPERATION

LIMITATIONS OF USE

THE BURNER IS AN APPLIANCE DESIGNED AND CONSTRUCTED TO OPERATE ONLY AFTER BEING CORRECTLY CONNECTED TO A HEAT GENERATOR (E.G. BOILER, HOT AIR GENERATOR, FURNACE, ETC.), ANY OTHER USE IS TO BE CONSIDERED IMPROPER AND THEREFORE DANGEROUS.

THE USER MUST GUARANTEE THE CORRECT FITTING OF THE APPLIANCE, ENTRUSTING THE INSTALLATION OF IT TO QUALIFIED PERSONNEL AND HAVING THE FIRST COMMISSIONING OF IT CARRIED OUT BY A SERVICE CENTRE AUTHORISED BY THE COMPANY MANUFACTURING THE BURNER.

A FUNDAMENTAL FACTOR IN THIS RESPECT IS THE ELECTRICAL CONNECTION TO THE GENERATOR'S CONTROL AND SAFETY UNITS (CONTROL THERMOSTAT, SAFETY, ETC.) WHICH GUARANTEES CORRECT AND SAFE FUNCTIONING OF THE BURNER.

THEREFORE, ANY OPERATION OF THE APPLIANCE MUST BE PREVENTED WHICH DEPARTS FROM THE INSTALLATION OPERATIONS OR WHICH HAPPENS AFTER TOTAL OR PARTIAL TAMPERING WITH THESE (E.G. DISCONNECTION, EVEN PARTIAL, OF THE ELECTRICAL LEADS, OPENING THE GENERATOR DOOR, DISMANTLING OF PART OF THE BURNER).

NEVER OPEN OR DISMANTLE ANY COMPONENT OF THE MACHINE EXCEPT FOR ITS MAINTENANCE.

TO SECURE THE MACHINE, ACT ON THE ISOLATOR SWITCH. IN CASE OF ANOMALIES THAT REQUIRED A SHUT DOWN OF THE BURNER, IT'S POSSIBLE TO ACT ON THE AUXILIARY LINE SWITCH, LOCATED ON THE BURNER FRONT PANEL.

IN CASE OF A BURNER SHUT-DOWN, RESET THE CONTROL BOX BY MEANS OF THE RESET PUSHBUTTON. IF A SECOND SHUT-DOWN TAKES PLACE, CALL THE TECHNICAL SERVICE, WITHOUT TRYING TO RESET FURTHER.

WARNING: DURING NORMAL OPERATION THE PARTS OF THE BURNER NEAREST TO THE GENERATOR (COUPLING FLANGE) CAN BECOME VERY HOT, AVOID TOUCHING THEM SO AS NOT TO GET BURNT.

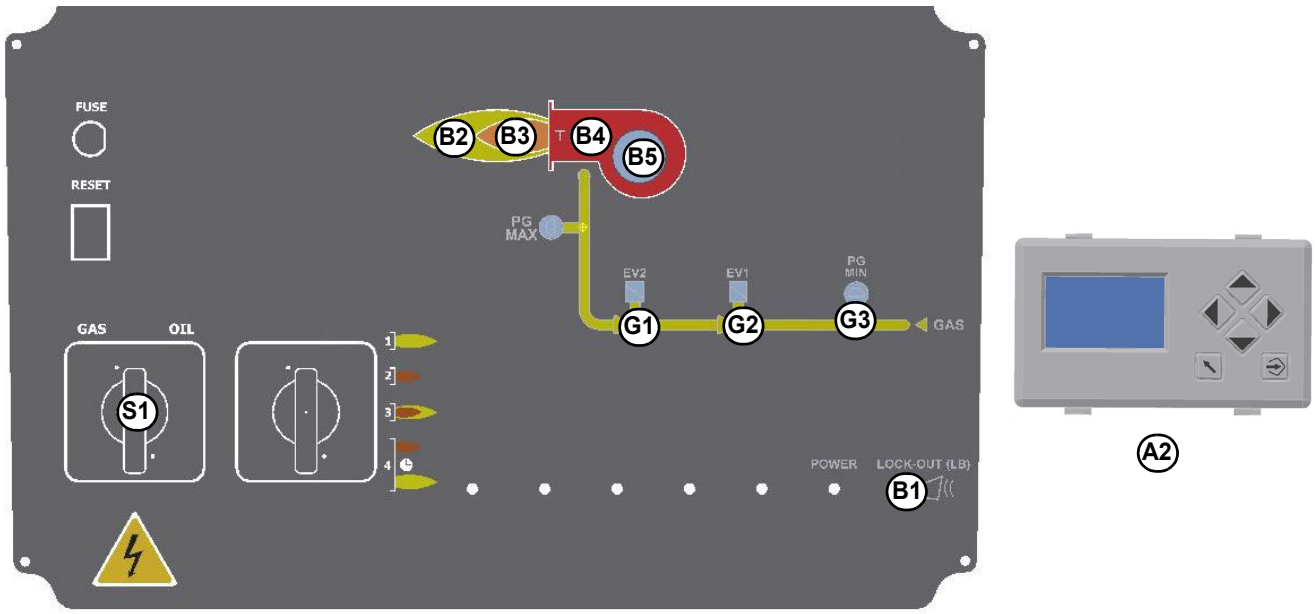
DANGER! Be careful NOT to invert the servocontrol cables connections.

DANGER! Incorrect motor rotation can seriously damage property and injure people.WARNING: before starting the burner up, be sure that the manual cutoff valves are open and check that the pressure upstream the gas train complies the value quoted on paragraph "Technical specifications". Be sure that the mains switch is closed.

DANGER: During commissioning operations, do not let the burner operate with insufficient air flow (danger of formation of carbon monoxide); if this should happen, make the gas decrease slowly until the normal combustion values are achieved.

WARNING: never loose the sealed screws! otherwise, the device warranty will be immediately invalidate!

Fig. 11 - Burner front panel



Keys

B1	Lock-out LED
B2	Hi-flame operation LED
B3	Lo-flame operation LED
B4	“Ignition transformer operation” LED
B5	“Fan motor overload tripped” LED
G1	“EV2 opening” LED
G2	“EV1 opening” LED
G3	“Gas pressure switch signal ” LED
S1	Main switch
A2	BMS display..

Fig. 12

Gas operation

- Check that the control box is not in the lockout position; in case unlock it by pressing the relevant key (for further information on the BMS user interface.., see the related manual).
- Check that the pressure switches/thermostats series enables the burner operation.
- Check that the gas pressure is sufficient (signalled by an error code on the BMS.. display).
- **Burners fitted with gas proving system:** the gas proving system test begins; when the test is performed the proving system LED turns on. At the end of the test, the burner staring cycle begins: in case of leakage in a valve, the gas proving system stops the burner and the lamp **B1** turns on.
- At the beginning of the start-up cycle, the actuator drives the air damper to the maximum opening position, then the fan motor starts up: the pre-purge phase begins. During the pre-purge phase, the air damper complete opening is signalled by the light **B2** on (see front panel).
- At the end of the pre-purge, the air damper is driven to the ignition position, the ignition transformer is energised (signalled by the light **B4** on the front panel) then, few seconds later, the EV1 and EV2 gas valves are energised (light G1 and G2 on the front panel).
- Few seconds after the gas valves opening, the ignition transformer is de-energised and light **B4** turns to off.
- The burner operates in the low flame stage; few seconds later the two-stages operation begins and the burner output increases or decreases, driven by the external thermostats (progressive burners) or by the modulator (fully-modulating burners).

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AIR FLOW AND FUEL ADJUSTMENT

WARNING! During commissioning operations, do not let the burner operate with insufficient air flow (danger of formation of carbon monoxide); if this should happen, make the fuel decrease slowly until the normal combustion values are achieved.
WARNING! the combustion air excess must be adjusted according to the values in the following chart.

Recommended combustion parameters		
Fuel	Recommended (%) CO_2	Recommended (%) O_2
Natural gas	9 ÷ 10	3 ÷ 4.8

(First) Start-up preliminary operations - gas supply

Recommended actions to be carried out in sequence:

1 Check the burner and all its components are installed correctly
2 Check that all electrical and mechanical parts are connected correctly
3 Check that there is water or other vector fluids in the generator
4 Check that the ventilation gates/dampers in the plant are open and the stack is free
5 Connect the gauges used to adjust and check pressures on the incoming line and on the head, air and fuel side.
6 Open the thermostatic series and the safety chain
7 Turn the main switch on the panel front with the "MAN/AUTO" selector to position "0".
8 Select the GAS mode with the fuel selector on the front of the panel (if any)
9 Check the phase and neutral position is correct
10 Open the manual shut-off valves slowly, in order to prevent any water hammers that might seriously damage valves and pressure regulator
11 Check the sense of rotation of the electrical motors
12 Bleed the line, getting rid of all the air in the pipe as far as the main gas valve
13 Ensure the pressure entering the main valves is not excessive due to damage to or wrong adjustment of the line pressure regulator
14 Ensure the gas supply minimum pressure is at least equal to the pressure required by the pressure curves - burnt gas flow

DANGER! Venting the air from the piping must take place in safe conditions, avoiding dangerous concentrations of fuel in the rooms. You must therefore ventilate the rooms and wait long enough for the gases to dissipate outside before switching on.

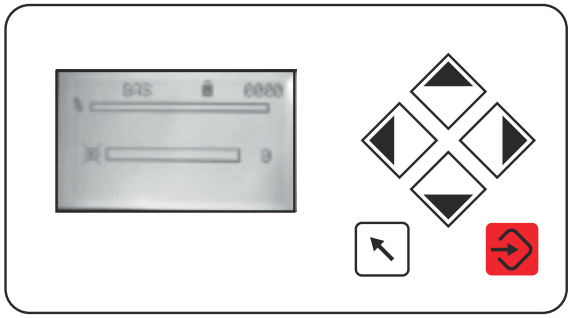
Adjustments - brief description

The air and fuel rates adjustments must be performed at the maximum ouptput first (“high flame”): see the Lamtec.. related manual..

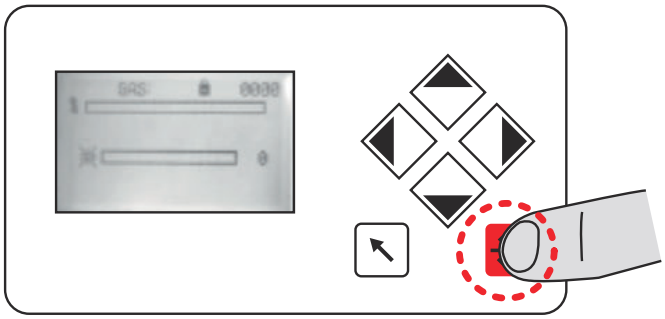
- Check that the combustion parameters are in the suggested limits.
- Check the flow rate measuring it on the counter or, if it was not possible, verifying the combustion head pressure by means of a differential pressure gauge, as described on par. “Measuring the gas pressure in the combustion head”.
- Then, adjust the combustion values by setting the “gas/air” ratio” curvepoints (see the Lamtec.. related manual).
- Set, now, the low flame output, in order to avoid the low flame output increasing too much or that the flues temperature gets too low to cause condensation in the chimney.

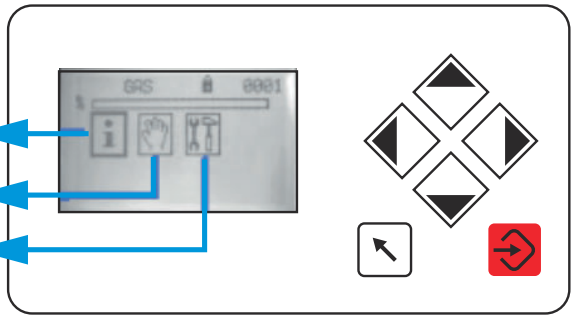
SETTING THE BURNER CURVE

Initial home page: keep thermostat open. Burner remain in stand-by

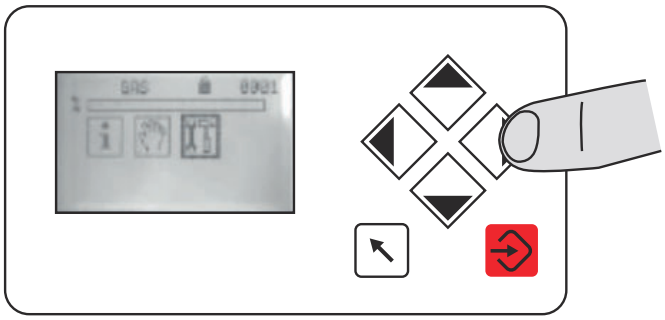


Unlock the controller: press ENTER

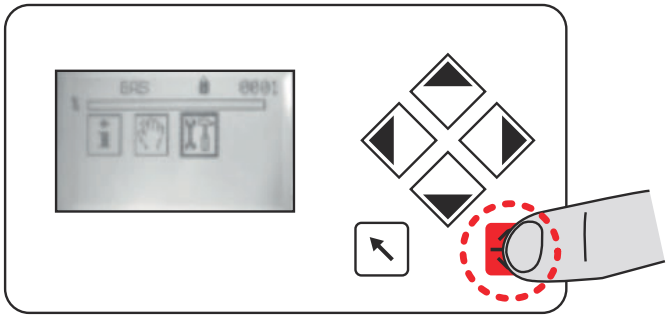




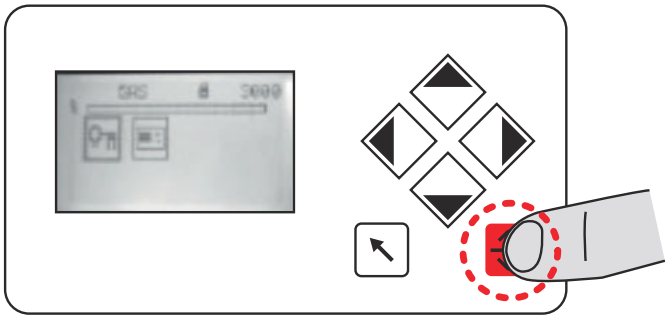
Press the right key to position on the Settings icon (indicated with wrench and hammer)



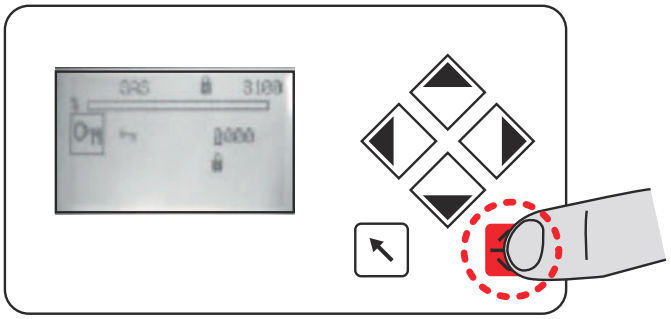
Press ENTER



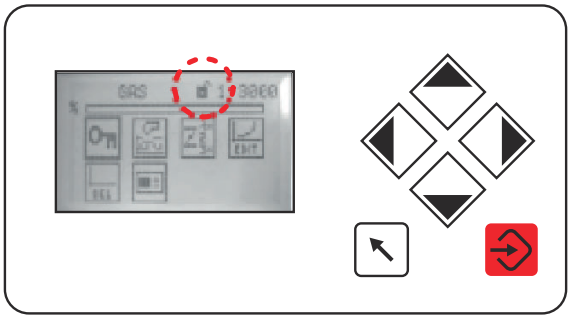
Press ENTER again after selecting 'the key icon'.



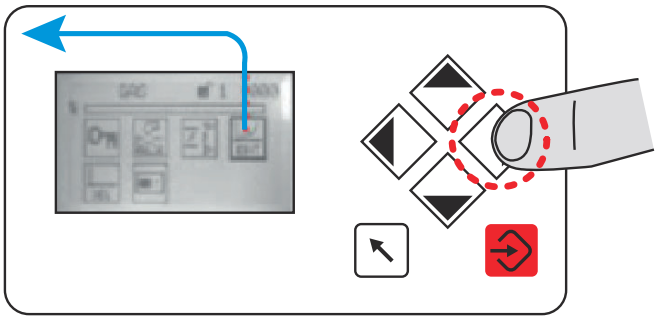
Keep the password “0000“ and confirm with ENTER.



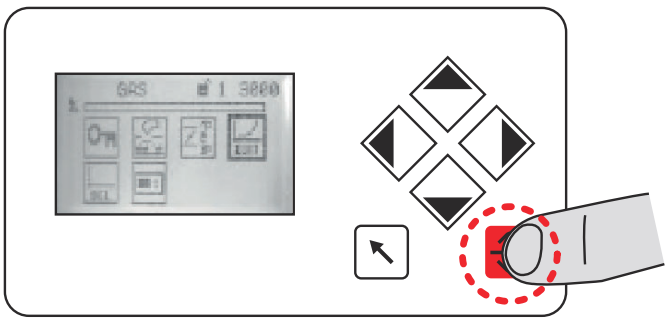
New page, level 1 unlocked



Right click to EDIT.



Press ENTER to enter the “curves page”.

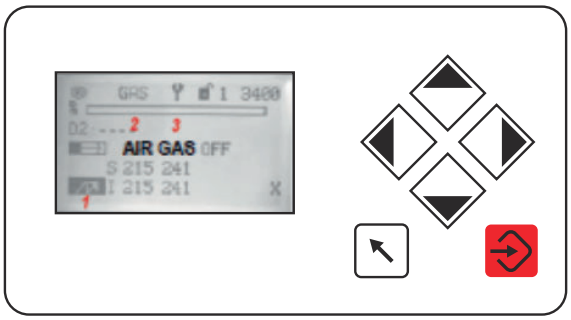


Air & gas position at burner’s ignition

1 ignition position

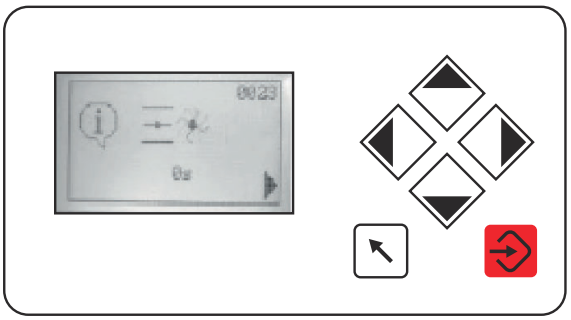
2 air servomotor position (digit)

1 gas servomotor position (digit)

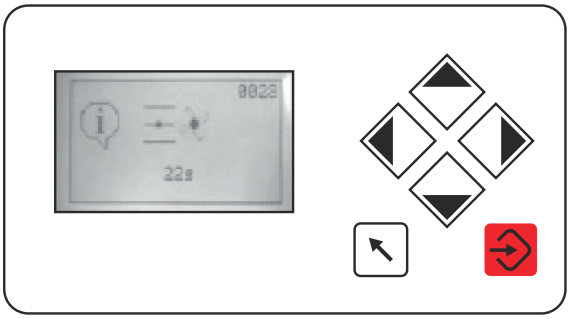


VALUES VARY FROM BURNER TO BURNER

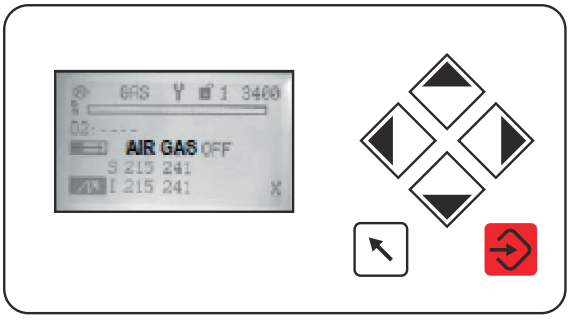
Close the thermostat the burner starts.



Pre-purge.

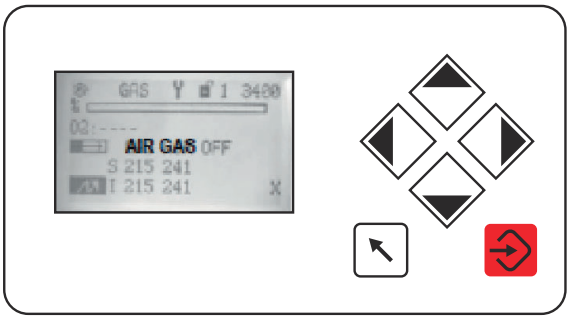


The controller moves the servomotors to the ignition position and excites the ignition transformer.



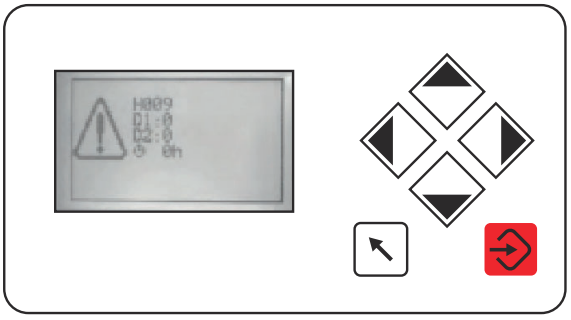
If the burner starts with those settings, this page will appear:

If the burner does not start with those settings the chapter "SETTING THE IGNITION POINT WITH BURNER IN STAND-BY"

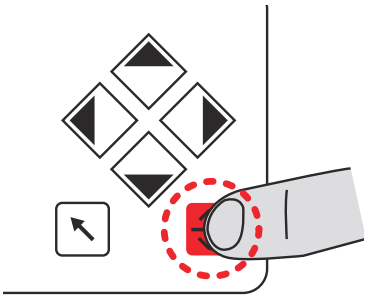


SETTING THE IGNITION POINT WITH BURNER IN STAND BY

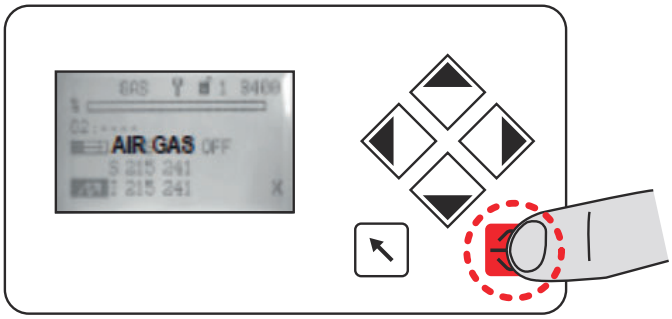
In case of troubles, the burner will go on lock?out mode and the reason will be indicated on the display.



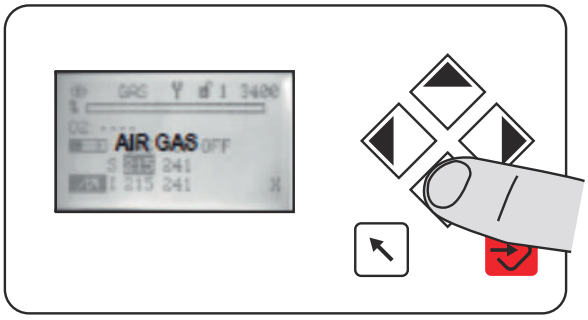
Check the lock code & press ENTER to unlock.

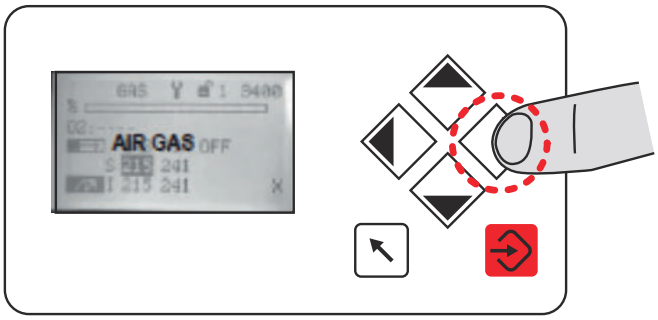


Press ENTER to modify the positions (burner in stand-by)

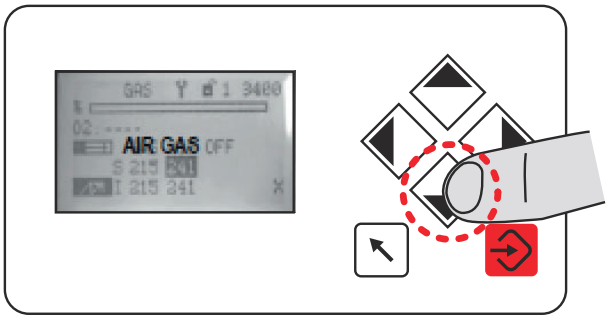


Click up to increase the gas opening position or down to decrease it.



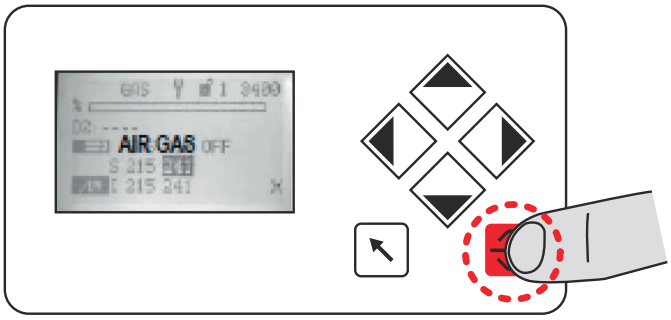


Clickup to increase the air opening position or down to decrease it.



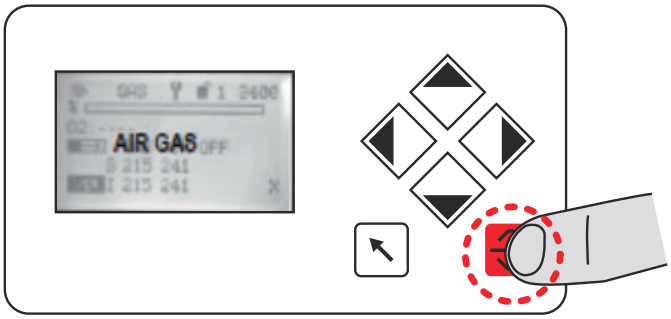
Press ENTER to save the new settings.

CLOSE THE THERMOSTAT LINE

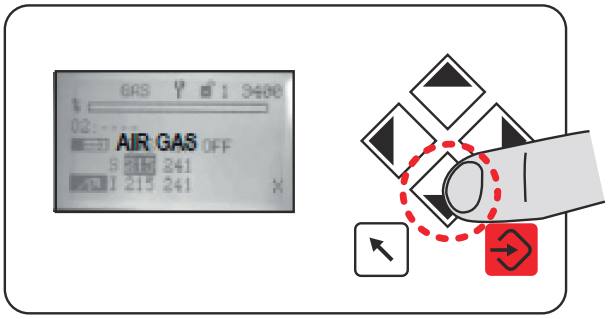


BURNER OPERATING: SETTING PARAMETERS

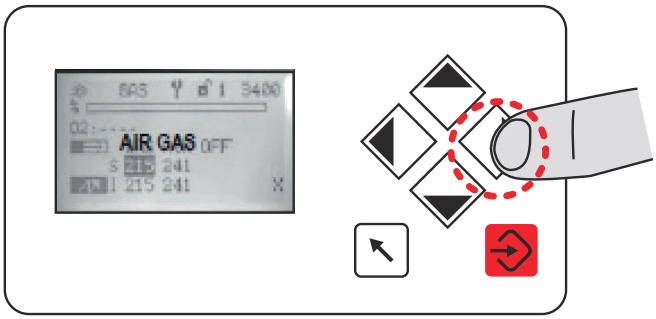
Check the combustion quality (with a flue gas analyzer). To modify the combustion valves and adjust servomotors position (gas and air), press ENTER.



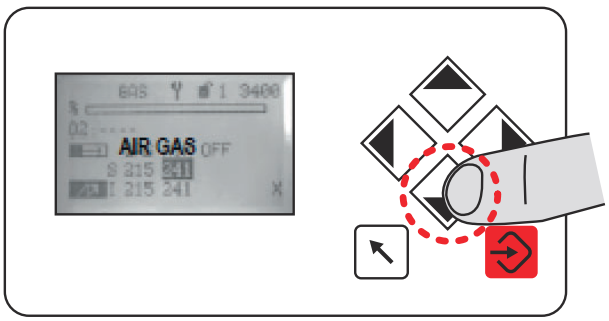
Click up to increase the gas opening position or down to decrease it.



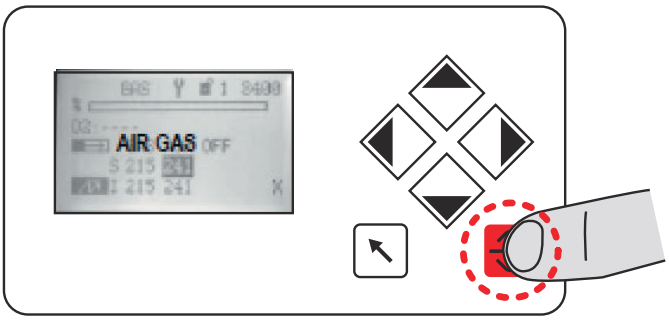
Right click to move from gas servomotor adjustment to air servomotor adjustment.



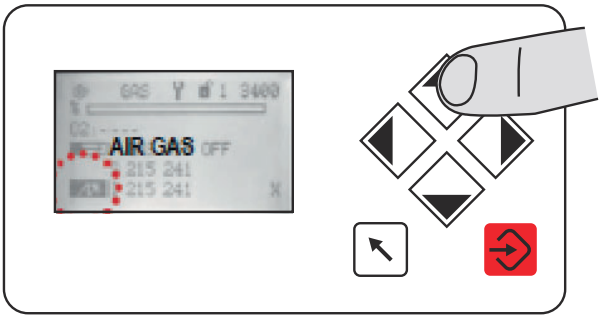
Click up to increase the air opening position or down to decrease it.



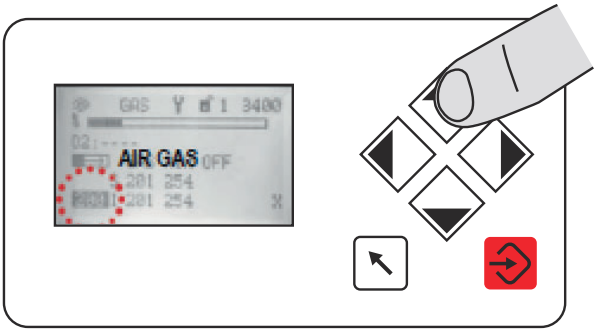
Press ENTER to save the new settings.



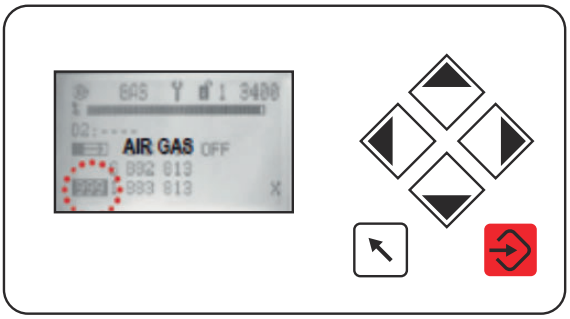
Click up to quit the ignition position.



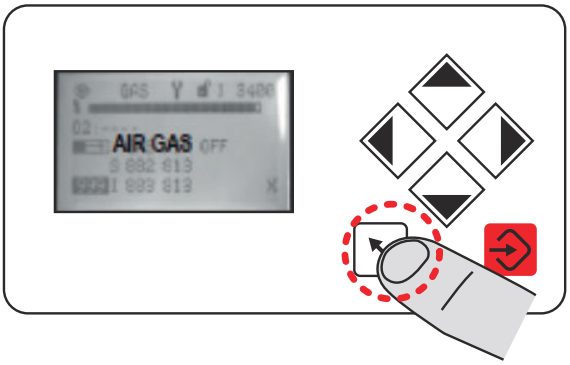
Check the combustion quality in all positions (from minimum to maximum output) and adjust the gas and air setting if necessary (as indicated on chapter “SETTING THE IGNITION POINT WITH BURNER IN STAND?BY”).



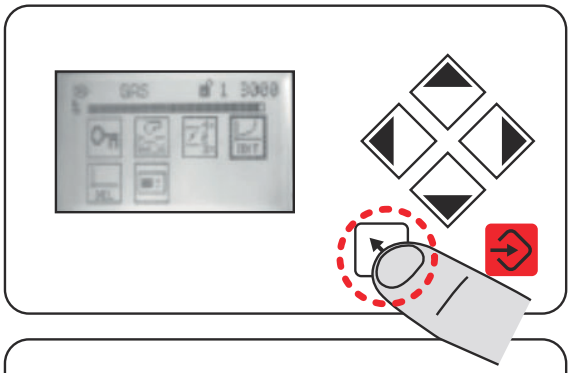
Set the maximum load position 999, according to the maximum output required by the boiler. If necessary, set the inlet gas pressure (at the exit of the gas pressure reducer). Check the output combustible and the quality of combustion in all positions and adjust gas and air if necessary (see chapter “SETTING THE IGNITION POINT WITH BURNER IN STAND?BY”).



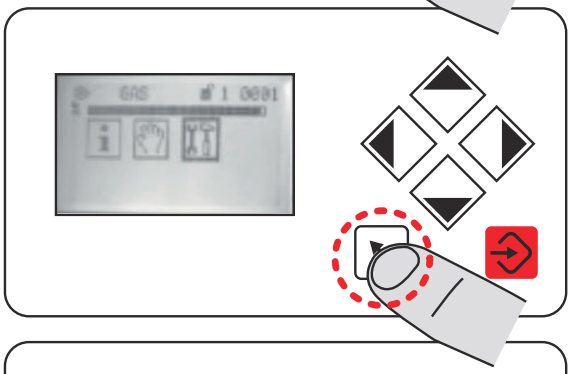
Press EXIT to quit the combustion settings.



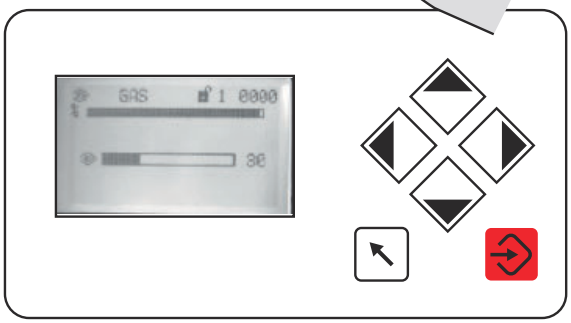
Press EXIT again to quit main menu.



Press EXIT again to quit settings.



The burner runs now in automatic mode.



In case of troubles, the burner will go on lock?out mode and thereason will be indicated on the display.

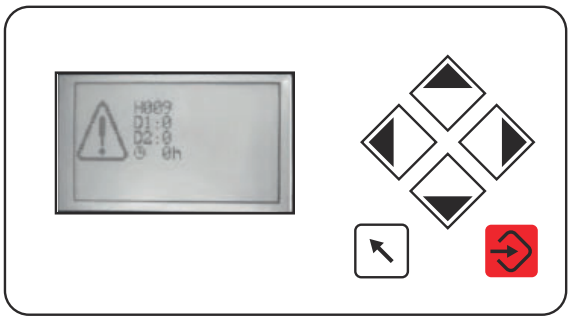
Exemple:

H009 – lock-out code

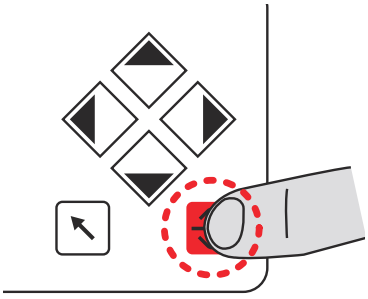
D1 - diagnostic 1

D2 - diagnostic 2

xxh - operation hours



Check the lock code & press ENTER to unlock.



If the ignition setting is not good enough (e.g. too much air), the burner cannot start. In that case adjust again the ignition point see chapter “SETTING THE BURNER CURVE”.

Otherwise make sure that no other reason may cause the ignition failure.

CAUTION! The fuel air calibration procedure is the same for both gas and diesel. In the display will be indicated Gas or Diesel.

PART III: OPERATION

LIMITATIONS OF USE

THE BURNER IS AN APPLIANCE DESIGNED AND CONSTRUCTED TO OPERATE ONLY AFTER BEING CORRECTLY CONNECTED TO A HEAT GENERATOR (E.G. BOILER, HOT AIR GENERATOR, FURNACE, ETC.), ANY OTHER USE IS TO BE CONSIDERED IMPROPER AND THEREFORE DANGEROUS.

THE USER MUST GUARANTEE THE CORRECT FITTING OF THE APPLIANCE, ENTRUSTING THE INSTALLATION OF IT TO QUALIFIED PERSONNEL AND HAVING THE FIRST COMMISSIONING OF IT CARRIED OUT BY A SERVICE CENTRE AUTHORISED BY THE COMPANY MANUFACTURING THE BURNER.

A FUNDAMENTAL FACTOR IN THIS RESPECT IS THE ELECTRICAL CONNECTION TO THE GENERATOR'S CONTROL AND SAFETY UNITS (CONTROL THERMOSTAT, SAFETY, ETC.) WHICH GUARANTEES CORRECT AND SAFE FUNCTIONING OF THE BURNER.

THEREFORE, ANY OPERATION OF THE APPLIANCE MUST BE PREVENTED WHICH DEPARTS FROM THE INSTALLATION OPERATIONS OR WHICH HAPPENS AFTER TOTAL OR PARTIAL TAMPERING WITH THESE (E.G. DISCONNECTION, EVEN PARTIAL, OF THE ELECTRICAL LEADS, OPENING THE GENERATOR DOOR, DISMANTLING OF PART OF THE BURNER).

NEVER OPEN OR DISMANTLE ANY COMPONENT OF THE MACHINE EXCEPT FOR ITS MAINTENANCE.

TO SECURE THE MACHINE, ACT ON THE ISOLATOR SWITCH. IN CASE OF ANOMALIES THAT REQUIRED A SHUT DOWN OF THE BURNER, IT'S POSSIBLE TO ACT ON THE AUXILIARY LINE SWITCH, LOCATED ON THE BURNER FRONT PANEL.

IN CASE OF A BURNER SHUT-DOWN, RESET THE CONTROL BOX BY MEANS OF THE RESET PUSHBUTTON. IF A SECOND SHUT-DOWN TAKES PLACE, CALL THE TECHNICAL SERVICE, WITHOUT TRYING TO RESET FURTHER.

WARNING: DURING NORMAL OPERATION THE PARTS OF THE BURNER NEAREST TO THE GENERATOR (COUPLING FLANGE) CAN BECOME VERY HOT, AVOID TOUCHING THEM SO AS NOT TO GET BURNT.

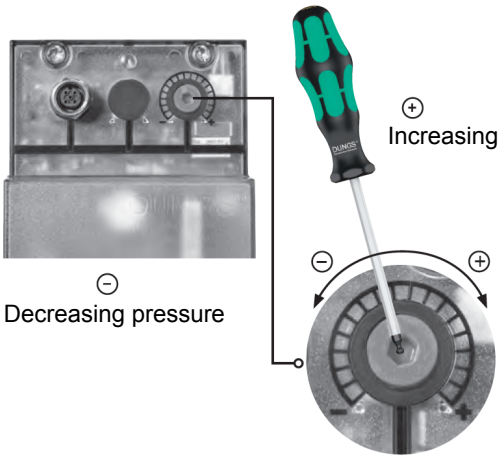
DANGER! Be careful NOT to invert the servocontrol cables connections.

DANGER! Incorrect motor rotation can seriously damage property and injure people.WARNING: before starting the burner up, be sure that the manual cutoff valves are open and check that the pressure upstream the gas train complies the value quoted on paragraph "Technical specifications". Be sure that the mains switch is closed.

DANGER: During commissioning operations, do not let the burner operate with insufficient air flow (danger of formation of carbon monoxide); if this should happen, make the gas decrease slowly until the normal combustion values are achieved.

WARNING: never loose the sealed screws! otherwise, the device warranty will be immediately invalidate!

MultiBloc MBE *Regulation VD-R whith PS*



Setting scale is „Not“ linear! Various sensors available. Output pressure according to sensor‘s measuring range.

Adjust the outlet pressure to the value specified by the burner or equipment manufacturer!

While making outlet pressure adjustments, do not exceed a value that creates a hazardous condition to the burner!

Fig. 13

ATTENTION: To set the outlet pressure of the VD-R regulator, act on the adjustment ring nut (Fig. 10)
The position of the indicator in the dial indicates the value of the outlet pressure calculated as a percentage of the full scale of the PS sensor (Fig. 11)

Outlet pressure	MIN	10%	25%	50%	75%	MAX
PS-10/40	4 mbar 0,4 kPa 2 "w.c.	10 mbar 1,0 kPa 4 "w.c.	25 mbar 2,5 kPa 10 "w.c.	50 mbar 5,0 kPa 20 "w.c.	75 mbar 7,5 kPa 30 "w.c.	100 mbar 10,0 kPa 40 "w.c.
PS-50/200	20 mbar 2,0 kPa 8 "w.c.	50 mbar 5,0 kPa 20 "w.c.	125 mbar 12,5 kPa 50 "w.c.	250 mbar 25,0 kPa 100 "w.c.	375 mbar 37,5 kPa 150 "w.c.	500 mbar 50,0 kPa 200 "w.c.

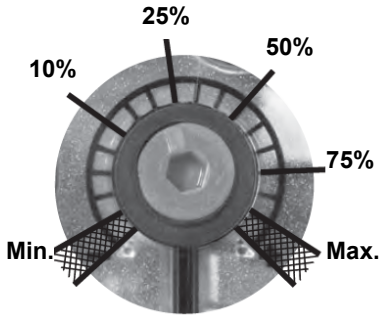
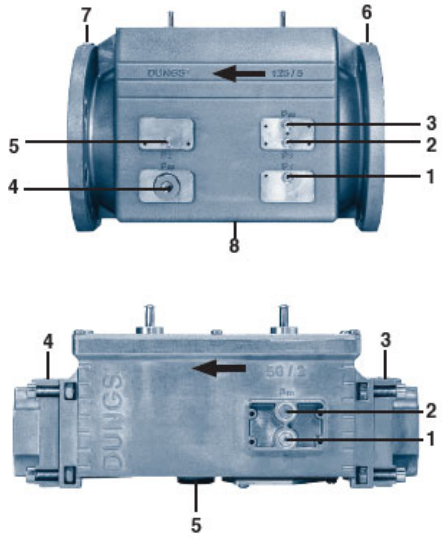
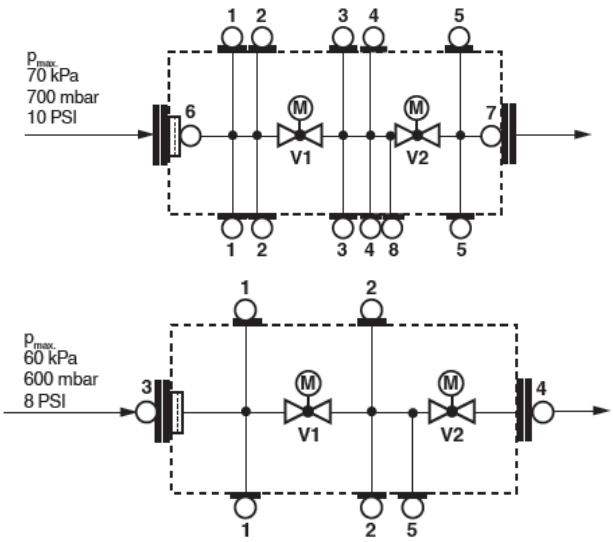


Fig. 14

Adjusting output pressure for positive pressure systems (requires PS-10/40 or PS-50/200):

Pressure taps MultiBloc MBE





1, 2, 3, 5
Sealing plug

G ⅛ ISO 228

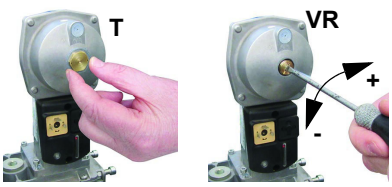
4
For system accessories

G ¾

Fig. 15

Gas valve Siemens VGD - Version with SKP2. (Built-in pressure stabilizer)

To increase or decrease gas pressure, and therefore gas flow rate, remove the cap **T** and use a screwdriver to adjust the regulating screw **VR**. Turn clockwise to increase the flow rate, counterclockwise to reduce it.



Calibration air and gas pressure switches

The **air pressure switch** locks the control box if the air pressure is not the one requested. If it happens, unlock the burner by means of the control box unlock pushbutton, placed on the burner control panel.

The **gas pressure switches** check the pressure to avoid the burner operate when the pressure value is not in the requested pressure range.

Calibration of low gas pressure switch

As for the gas pressure switch calibration, proceed as follows:

- Be sure that the filter is clean.
- Remove the transparent plastic cap.
- While the burner is operating at the maximum output, test the gas pressure on the pressure port of the minimum gas pressure switch.
- Slowly close the manual cutoff valve (placed upstream the pressure switch, see gas train installation diagram), until the detected pressure is reduced by 50%. Pay attention that the CO value in the flue gas does not increase: if the CO values are higher than the limits laid down by law, slowly open the cutoff valve as to get values lower than these limits.
- Check that the burner is operating correctly.
- Clockwise turn the pressure switch adjusting ring nut (as to increase the pressure value) until the burner stops.
- Slowly fully open the manual cutoff valve.
- Refit the transparent plastic cover on the pressure switch.

Calibration the maximum gas pressure switch (when provided)

To calibrate the maximum pressure switch, proceed as follows according to its mounting position:

- remove the pressure switch plastic cover;
- if the maximum pressure switch is mounted upstreaam the gas valves: measure the gas pressure in the network, when flame is off; by means of the adjusting ring nut **VR**, set the value read, increased by the 30%.
- if the maximum pressure switch is mounted downstream the “gas governor-gas valves” group and upstream the butterfly valve: light the burner, adjust it according to the procedure in the previous paragrph. Then, measure the gas pressure at the operating flow rate, downstream the “gas governor-gas valves” group and upstream the butterfly valve; by means of the adjusting ring nut **VR**, set the value read on step 2, increased by the 30%;
- replace the plastic cover.

Calibration of air pressure switch

To calibrate the air pressure switch, proceed as follows:

- Remove the transparent plastic cap.
- Once air and fuel setting have been accomplished, startup the burner.
- During the pre-purge phase o the operation, turn slowly the adjusting ring nut **VR** in the clockwise direction (to increase the adjusting pressure) until the burner lockout, then read the value on the pressure switch scale and set it to a value reduced by 15%.
- Repeat the ignition cycle of the burner and check it runs properly.
- Refit the transparent plastic cover on the pressure switch.

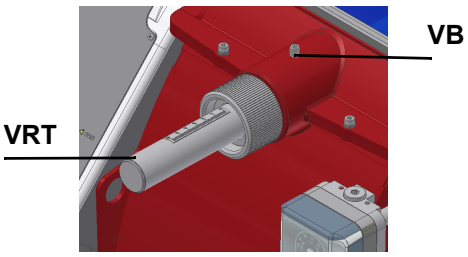
Calibration gas leakage pressure switch (PGCP)

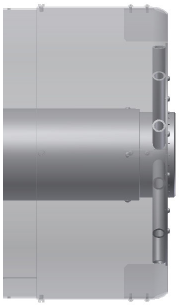
- remove the pressure switch plastic cover;
- adjust the PGCP pressure switch to the same value set for the minimum gas pressure switch;
- replace the plastic cover.

Adjusting the combustion head

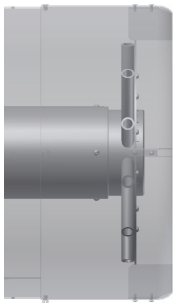
Attention! if it is necessary to change the head position, repeat the air and fuel adjustments described above.

The combustion head position affects the flame stability.The diffuser position must be set during the commissioning according to the regulation needs. The diffuser position is factory set as shown in figure ”A” (x = 10 mm). If different settings are required, it is possible to change the position: loosen the VB screw and slightly move the combustion head backwards, turning clockwise the knob VRT. Fasten VB screw when the adjustment is accomplished.



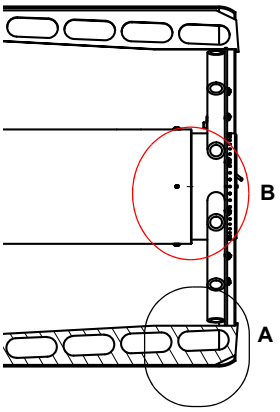


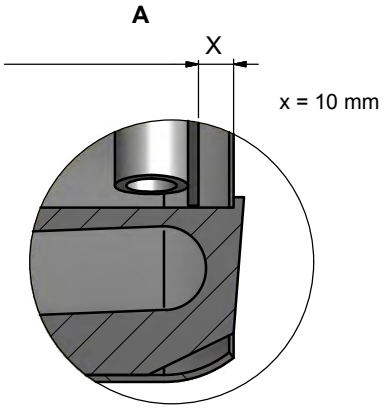
“all-ahead” position

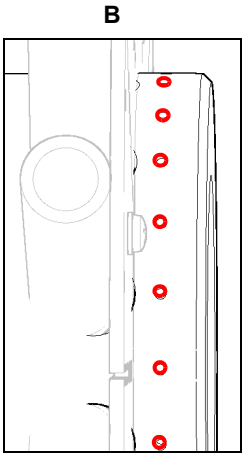


“all-backwards” head position

Depending on the boiler application, it is possible to act on the holes (figure B) to improve the flame stability and NOx, CO emission values. If necessary, close/open the holes in figure “B” using the screws kit given with the burner.







PART IV: MAINTENANCE

At least once a year carry out the maintenance operations listed below. In the case of seasonal servicing, it is recommended to carry out the maintenance at the end of each heating season; in the case of continuous operation the maintenance is carried out every 6 months.

WARNING: ALL OPERATIONS ON THE BURNER MUST BE CARRIED OUT WITH THE MAINS DISCONNECTED AND THE FUEL MANAUL CUTOFF VALVES CLOSED!
ATTENTION: READ CAREFULLY THE "WARNINGS" CHAPTER AT THE BEGINNIG OF THIS MANUAL.

ROUTINE MAINTENANCE

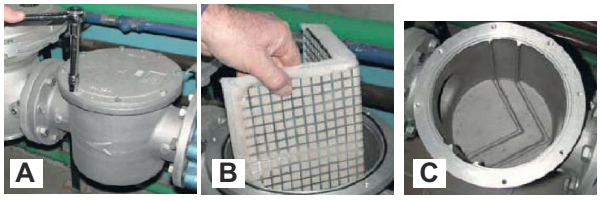
- Check that the gas meter is not moving when the burner is off. In case it is rotating, look for possible leaks.
- Check the cleaning condition of the vent. Clean the vent by using exclusively a dry brush. If needed, disassemble it from the motor's shaft and wash it by using non corrosive detergents. Prior to disassemble the vent, take the measurements in relation to the motor's shaft, so as to reassemble it in the same position.
- Check that all parts in contact with combustive air (air box, protection mesh and Archimedean screw) are clean and free from any obstruction that might impede free afflux. Clean it with compressed air if available and/or a dry brush or cloths. Eventually wash it with non corrosive detergents.
- Check the blast tube; it must be substituted in case of obvious cracks or anomalous holes. Slight deformations that do not affect combustion may be tolerated
- Check the condition of the burner-boiler gasket. Eventually substitute it.
- Check the fan's motor: no specific maintenance is needed. In case of anomalous noises when running, check the condition of the bearings and eventually substitute them or completely substitute the motor.
- Clean and examine the gas filter cartridge and replace it if necesssary;
- Remove and clean the combustion head;
- Examine and clean the ignition electrodes, adjust and replace them if necessary;
- Examine and clean the detection electrode/photoelement (according to the burner models), replace it if necessary, in case of doubt, check the detection circuit, after the burner start-up;
- Clean and grease leverages and rotating parts.
- At least every 2 months, or more often if needed, clean the room where the burner is installed.
- Avoid leaving installations, papers, nylon bags, etc., inside the room. They could be sucked by the burner and cause malfunctioning.
- Check that the room's vents are free from obstructions.

ATTENTIONwhen servicing, if it was necessary to disassemble the gas train parts, remember to execute the gas proving test, once the gas train is reassembled, according to the procedure imposed by the law in force.

Gas filter maintenance

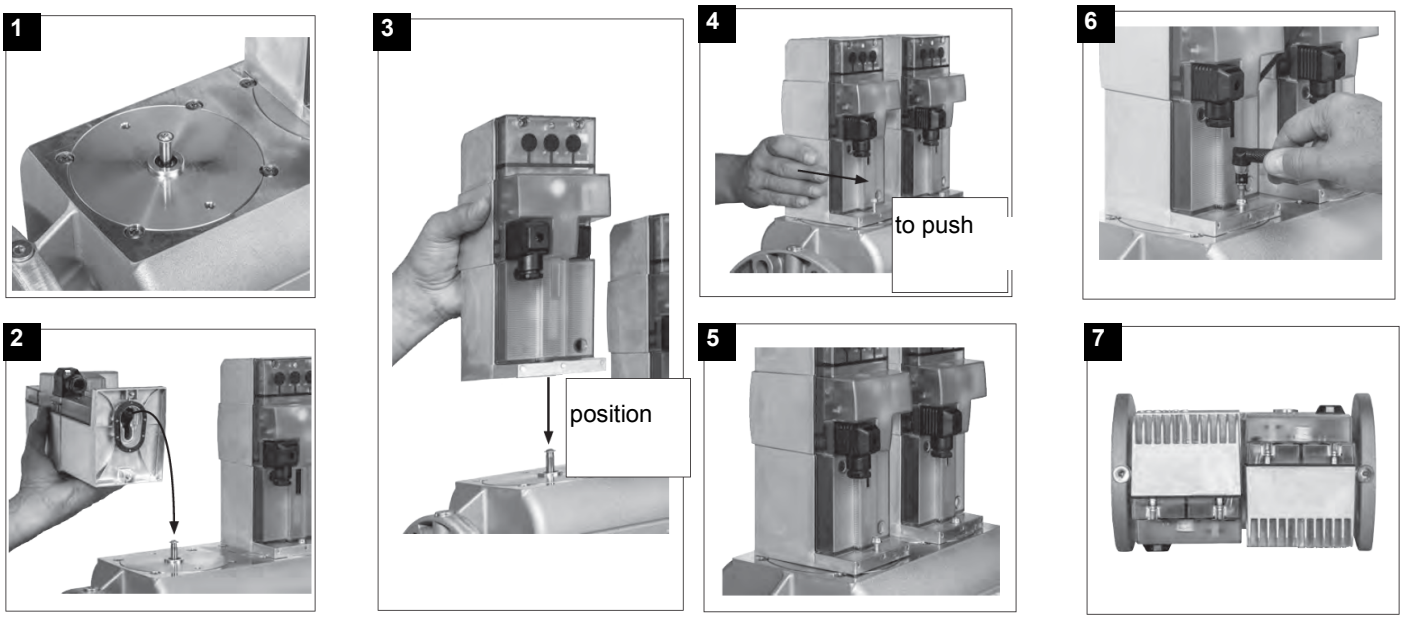
To clean or remove the filter, proceed as follows:

1 remove the cap unscrewing the fixing screws (A);
2 remove the filtering cartridge (B), clean it using water and soap, blow it with compressed air(or replace it, if necessary)
3 replace the cartridge in its proper position taking care to place it inbetween the guides as not to hamper the cap replacement;
4 be sure to replace the "O" ring into its place (C) and replace the cover fastening by the proper screws (A).



WARNING: Before opening the filter, close the manual cutoff valve downstream the filter and bleed the gas; check that inside the filter there is no pressurised gas.

MultiBloc MBE*MultiBloc VD Mounting*



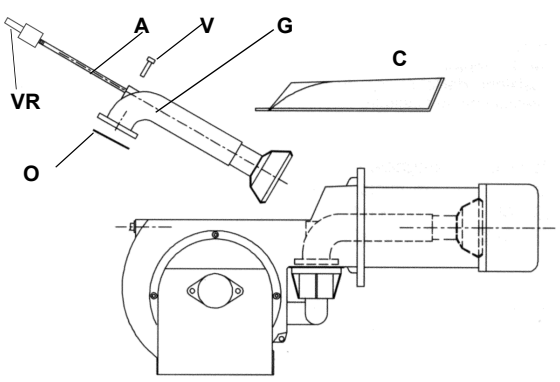
1. Position VD on VB, fig. 2+3.
2. Slide VD forward up to the stop, fig. 4.
3. Screw VD on with 2 M5 screws for each, max. 5 Nm/44 in.-lb., fig. 5/6.
4. VD can be mounted rotated by 180°, fig. 7.

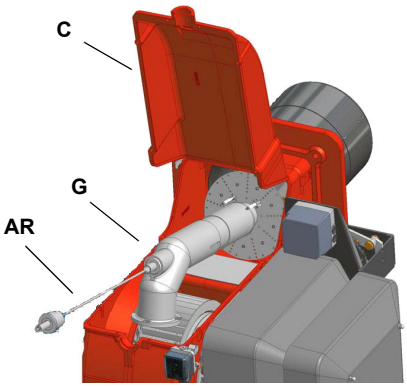
Removing the combustion head

Attention: before adjusting the combustion head, turn the burner off and wait until it gets cold.

- Remove the cover **C**.
- remove the electrodes cables;
- unscrew the 3 screws **V** which hold in position the gas manifold **G** and pull out the complete group as shown in the picture below.
- Clean the combustion head by a compressed air blow or, in case of scale, scrape it off by a scratchbrush.

Note: to replace the combustion head reverse the procedure described above having care to place correctly the O ring (**OR**) between burner and gas manifold.



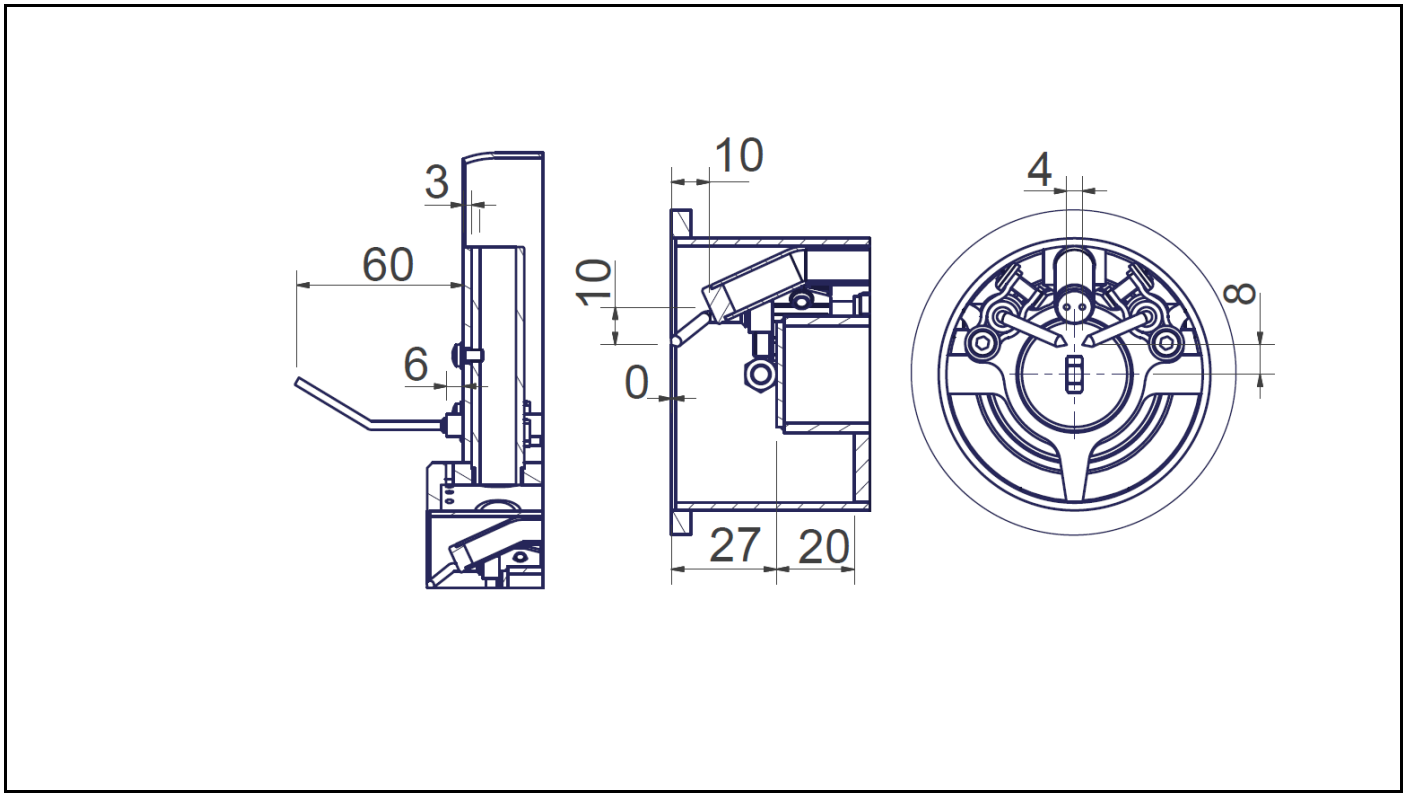


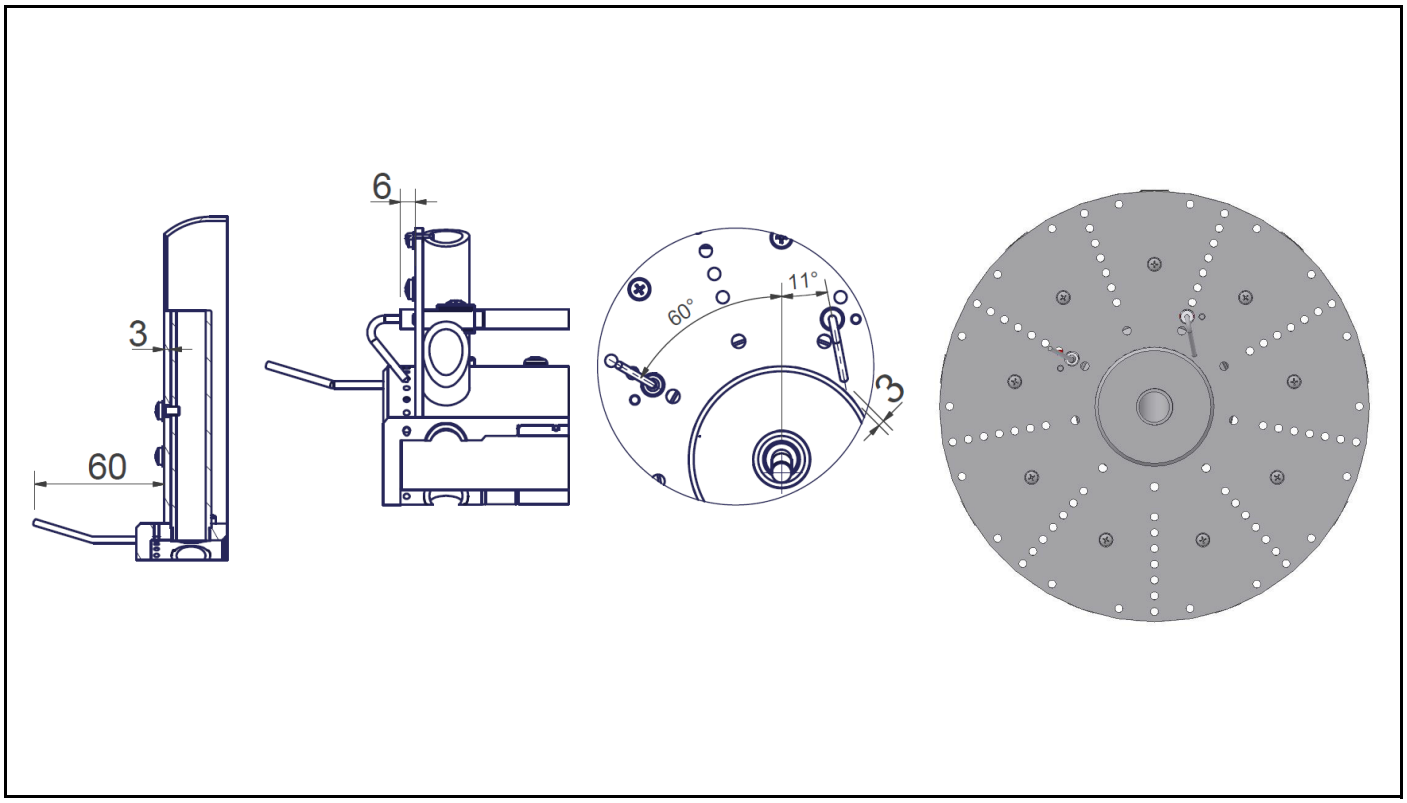
Key	
VRT	Head adjusting screw
AR	Threaded rod
V	Fixing screw
G	Gas manifold
OR	”O” ring
C	Cover

.Adjusting the electrodes

Important Note: Check the ignition and detection electrodes after removing/adjusting the combustion head.

ATTENTION: avoid the ignition and detection electrodes to contact metallic parts (blast tube, head, etc.), otherwise the boiler operation would be compromised. Check the electrodes position after any intervention on the combustion head.





Replacing the ignition electrodes

ATTENTION: avoid the ignition and detection electrodes to contact metallic parts (blast tube, head, etc.), otherwise the boiler's operation would be compromised. Check the electrodes position after any intervention on the combustion head.

electrodes - type A

To replace the ignition electrodes, proceed as follows:

1 remove the burner cover
2 loose the nuts that fasten the electrodes group to the combustion head (A);
3 disconnect the electrodes cables (B);
4 loose the security dowes of the adjusting ring nut (C);
5 shift the electrodes group back to the outside and remove the combustion head (D),
6 loose the screw of th eignition electrodes support (E);
7 remove the electrodes and replace them paying attention to the measures showed in figure (F-G).
8 reassemble the burner by fllowing the procedure in the reversed order.

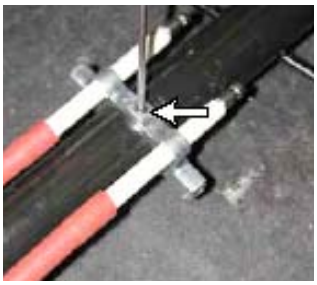
A

B

C

D

E

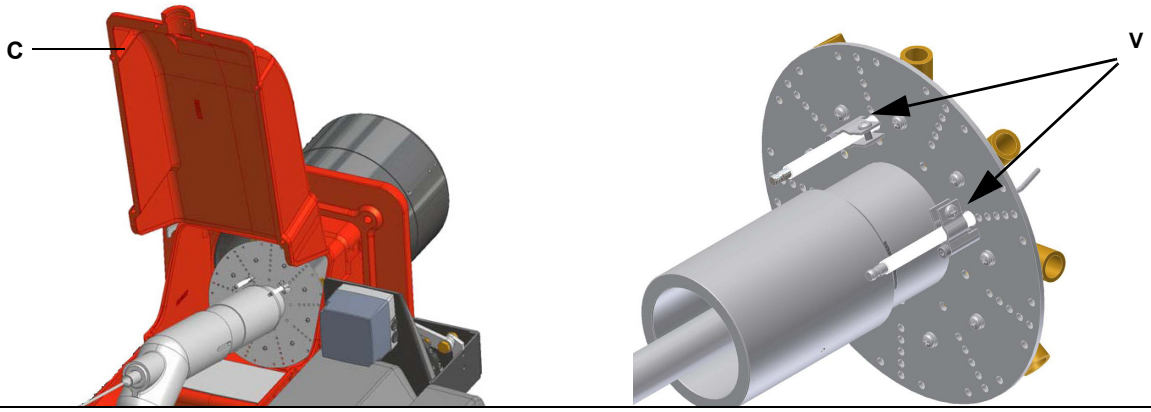


F

electrodes - type B / C

To replace the electrodes, proceed as follows:

1 remove the burner cover **C;**r
2 disconnect the electrodes cables;
3 emove the combustion head referring to paragraph "Removing the combustion head";
4 unscrew **VE** screws that fasten the electrodes (see next pictures)
5 remove the electrodes and replace them referring to the measures indicated in the previous paragraph;
6 reconnect the electrodes cables;
7 replace the combustion head;
8 replace the burner cover.



Burner service term

- In optimal operating conditions, and with preventive maintenance, the burner can last up to 20 years.
- Upon expiry of the burner service term, it is necessary to carry out a technical diagnosis and, if necessary, an overall repair.
- The burner status is considered to be at its limit if it is technically impossible to continue using it due to non-compliance with safety requirements or a decrease in performance.
- The owner makes the decision whether to finish using the burner, or replacing and disposing of it based on the actual state of the appliance and any repair costs.
- The use of the burner for other purposes after the expiry of the terms of use is strictly prohibited.

Seasonal stop

To stop the burner in the seasonal stop, proceed as follows:

1 turn the burner main switch to 0 (Off position)
2 disconnect the power mains
3 close the fuel valve of the supply line

Burner disposal

In case of disposal, follow the instructions according to the laws in force in your country about the “Disposal of materials”.

WIRING DIAGRAMS

Refer to the attached wiring diagrams.

WARNING

1 - Electrical supply 230V / 400V 50Hz 3N a.c.
2 - Do not reverse phase with neutral
3 - Ensure burner is properly earthed

TROUBLESHOOTNG GUIDE - Gas operation

BURNER DOESN'T LIGHT	* No electric power supply	* Wait until power supply is back
	* Main switch open	* Close the switch
	* Thermostats open	* Check set points and thermostat connections
	* Bad thermostat set point or broken thermostat	* Set or replace the thermostat
	* No gas pressure	* Restore gas pressure
	* Safety devices (manually operated safety thermostat or pressure switch and so on) open	* Restore safety devices; wait that boiler reaches its temperature then check safety device functionality.
	* Broken fuses	* Replace fuses. Check current absorption
	* Fan thermal contacts open (only three phases)	* Reset contacts and check current absorption
	* Burner control locked out	* Reset and check its functionality
	* Burner control damaged	* Replace burner control
GAS LEAKAGE: BURNER LOCKS OUT (NO FLAME)	* Gas flow too low	* Increase the gas flow * Check gas filter cleanness * Check butterfly valve opening when burner is starting (only Hi-Low flame and progressive)
	* Ignition electrodes discharge to ground because dirty or broken	* Clean or replace electrodes
	* Bad electrodes setting	* Check electrodes position referring to instruction manual
	* Electrical ignition cables damaged	* Replace cables
	* Bad position of cables in the ignition transformer or into the electrodes	* Improve the installation
	* Ignition transformer damaged	* Replace the transformer
BURNER LOCKS OUT WITH FLAME PRESENCE	* Bad flame detector set	
	* Flame detector damaged	* Replace or adjust flame detector
	* Bad cables of flame detector	* Check cables
	* Burner control damaged	* Replace burner control
	* Phase and neutral inverted	* Adjust connections
	* Ground missing or damaged	* Check ground continuity
	* Voltage on neutral	* Take off tension on neutral
	* Too small flame (due to not much gas)	* Adjust gas flow * Check gas filter cleanness
	* Too much combustion air	* Adjust air flow rate
only FOR LME22: BURNER CONTINUES TO PERFORM ALL ITS FEATURES WITHOUT IGNITING THE BURNER	* Air pressure switch damaged or bad links	* Check air pressure switch functions and links
	* Burner control damaged	* Replace burner control
BURNER LOCKS OUT WITHOUT ANY GAS FLOW	* Gas valves don't open	* Check voltage on valves; if necessary replace valve or the burner control * Check if the gas pressure is so high that the valve cannot open
	* Gas valves completely closed	* Open valves
	* Pressure governor too closed	* Adjust the pressure governor
	* Butterfly valve too closed	* Open the butterfly valve
	* Maximum pressure switch (if installed) open.	* Check connection and functionality
	* Air pressure switch doesn't close the NO contact	* Check connections * Check pressure switch functionality
THE BURNER IS BLOCKED AND THE EQUIPMENT PROVIDES A LOCK CODE "CAUSE AIR PRESSURE SWITCH FAULT"	* Air pressure switch damaged (it keeps the stand-by position or badly set	* Check air pressure switch functionality * Reset air pressure switch
	* Air pressure switch connections wrong	* Check connections
	* Air fan damaged	* Replace motor
	* No power supply	* Reset power supply
	* Air damper too closed	* Adjust air damper position
BURNER LOCKS OUT DURING NORMAL RUNNING	* Flame detector circuit interrupted	* Check wiring * Check photocell
	* Burner control damaged	* Replace burner control
	* Maximum gas pressure switch damaged or badly set	* Reset pressure switch or replace it
THE BURNER STARTS AND AFTER A WHILE IT REPEATS THE STARTING CYCLE.	* Gas pressure switch badly set	* Reset the pressure switch
	* Gas filter dirty	* Clean gas filter
	* Gas governor too low or damaged	* Reset or replace the governor
BURNER STANDS WHILE RUNNING WITHOUT ANY SWITCHING OF THERMOSTATS	* Thermal contacts of fan motor open	* Reset contacts and check values * Check current absorption
FAN MOTOR DOESN'T START	* Internal motor wiring broken	* Replace wiring or complete motor
	* Fan motor starter broken	* Replace starter
	* Fuses broken (three phases only)	* Replace fuses and check current absorption
BURNER DOESN'T SWITCH TO HIGH FLAME	* Hi-low flame thermostat badly set or damaged	* Reset or replace thermostat
	* Servomotor cam badly set	* Reset servomotor cam
***mechanical only*: SOMETIMES THE SERVOMOTOR RUNS IN THE WRONG WAY**	* Servomotor capacitor damaged	* Replace capacitor

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Quick Guide

LAMTEC

BT 3**xx**

SISTEMA DI CONTROLLO ELETTRONICO
ELECTRONIC CONTROLSYSTEM
SISTEMA DE CONTROL ELECTRÓNICO
SYSTÈME DE CONTRÔLE ÉLECTRONIQUE

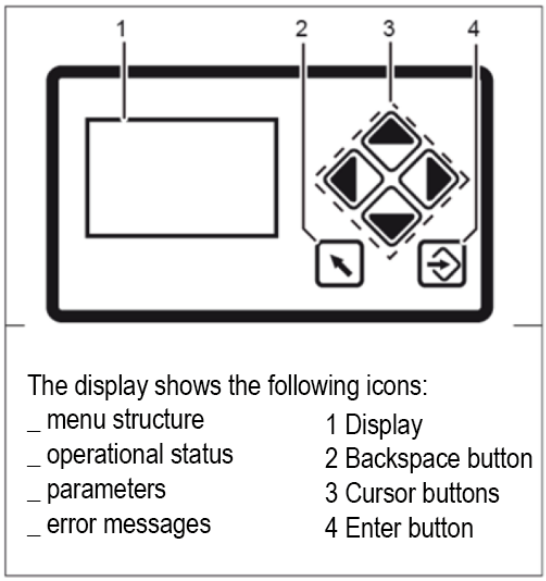
M12929CA 05/2018

1 SUMMARY

- This Guide for quick start-up summarises the basic operations that are necessary to start up and set the BT.... control unit. The information contained here do NOT replace the user manual and are only intended for qualifie personnel in charge of control unit maintenance.
- The information contained in this catalogue is not binding The manufacturer reserves the right to change the technical data and any other data it contains.

2 OPERATING CONTROL AND DISPLAYS

2.1 USER INTERFACE:



 Jump to previous window

 You navigate in the menu using the cursor keys.

 Enter key: For to confirm the value or operation

2.2 MENU FUNCTIONST:

 **Information**

Select the INFO path for information about the following:
the burner
errors that have occurred
the software version
the serial number
actuating drive positions (current damper position for each channel)
digital inputs/outputs

Manual

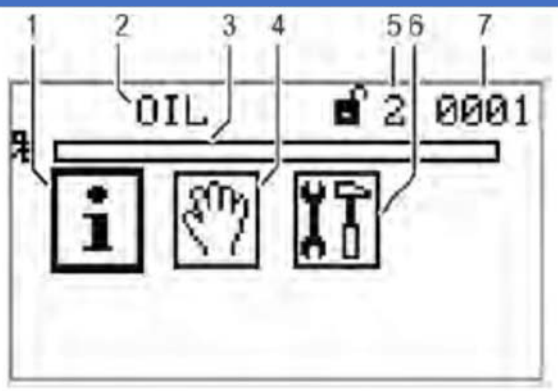
Select the MANUAL to :
start and stop the burner manually
adjust the internal burner firing-rate

If the burner is switched on manually via display, the BT300 no longer responds to the "Burner ON" signal input at connector X10.2.
It is for this reason that the burner will turn off only with the intervention of the “safety chain”, connector X07, which will send it in lock-out!

Settings

Select the SETTINGS path for information on, and to make settings or, the following:
the password
the burner settings (display and settings)
the actuator device settings (display)
the air/fuel control system
the "delete"
the display settings

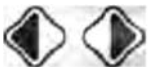
3 MAIN MENU

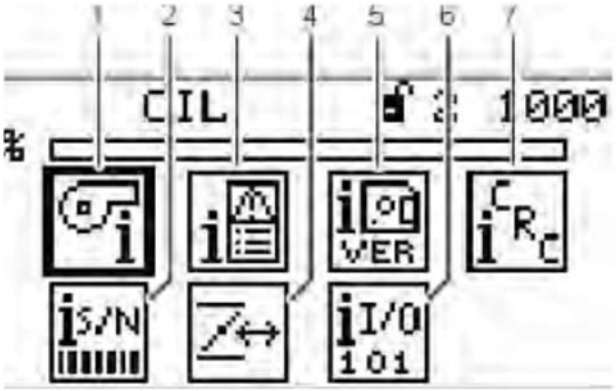


1 INFORMATION menu path [selected]
2 Display of fuel used
3 Bargraph of internal firing-rate in % (0 -100)
4 MANUAL menu path
5 Access level 2
6 SETTINGS menu path
7 Window number

3.1 INFORMATION MENU PATH

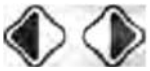
3.1.1 INFORMATION PATH:

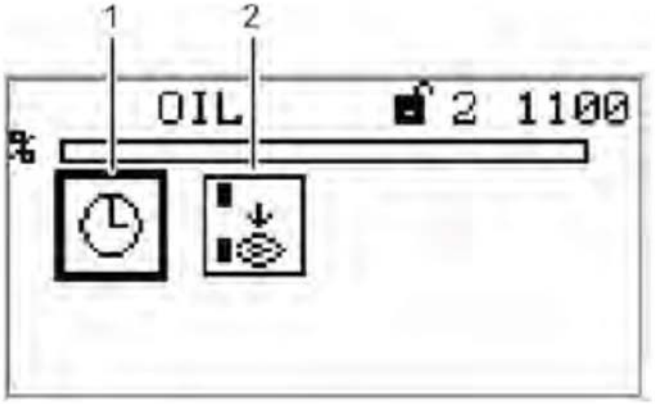
Use the cursor keys  to select the path  and confirm this with Enter 



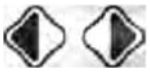
1 Selected burner information [selected]
2 Serial number
3 Fault history
4 Confguration of actual value of actuating outputs (display only)
5 Software version
6 Digital inputs/outputs
7 Check sum display

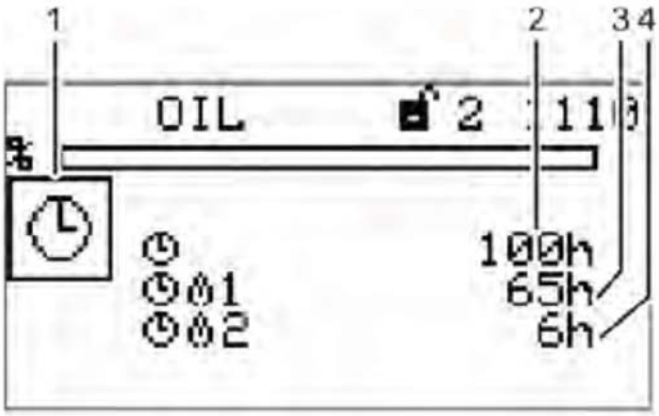
3.1.2 BURNER DETAILS

Use the cursor keys  to select the path  and confirm this with Enter 
The display shows the "System Information" menu window.



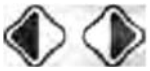
1 For display of operating hours [selected]
2 Number of burner start-ups

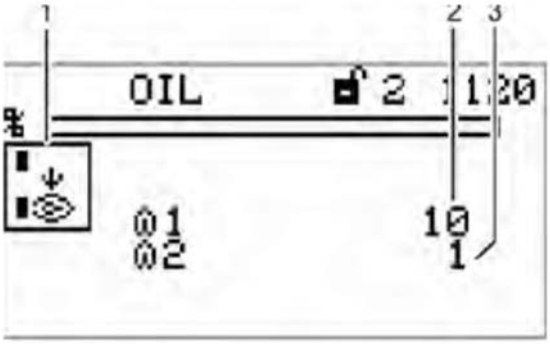
Use the cursor keys  to select the path  and confirm this with Enter 
The display shows the "Display operating hours" menu window.



1 Pictogram operating hours
2 Total number of operating hours (device connected to mains voltage)
3 Number of operating hours, oil operation
4 Number of operating hours, gas operation

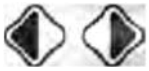
3.1.3 DISPLAY BURNER START-UPS

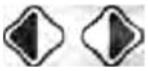
Use the cursor keys  to select the path  and confirm this with Enter 
The display shows the "Start-up counter" menu window

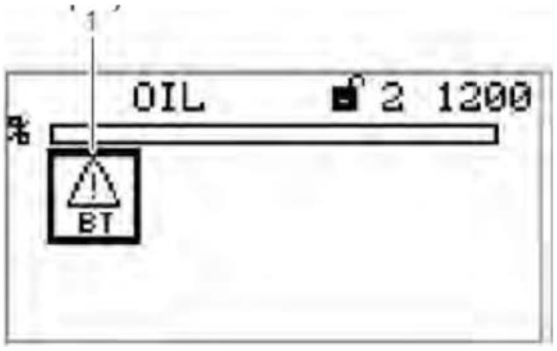


1 Pictogram burner start-up
2 Number of burner start-ups, oil operation
3 Number of burner start-ups, gas operation

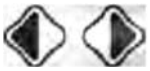
3.1.4 RECALL FAULT HISTORY

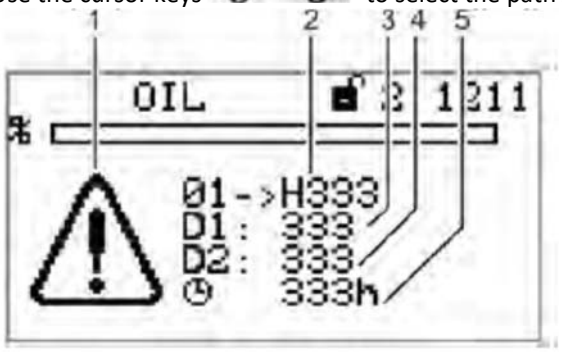
From the home screen, use the cursor keys  to select the path  and confirm with Enter 

Use again the cursor keys  to select the path  and confirm this with Enter 



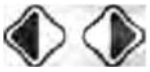
Fault history selection menu

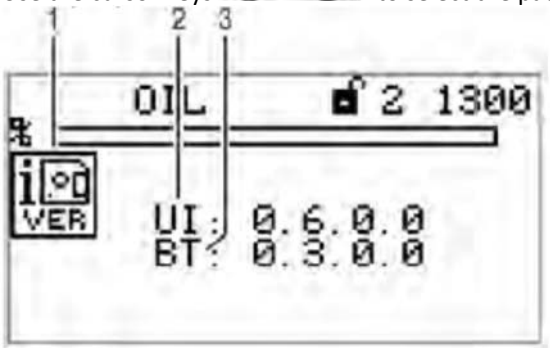
Use the cursor keys  to select the path  and confirm this with Enter 



1 Error code-display pictogram
2 Fault code (the last 10 faults are stored, in which no. 01 is the most recent fault)
3 Diagnostic code 1
4 Diagnostic code 2
5 Number of operating hours at the moment, the fault occurs

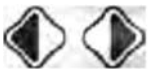
3.1.5 SOFTWARE VERSION

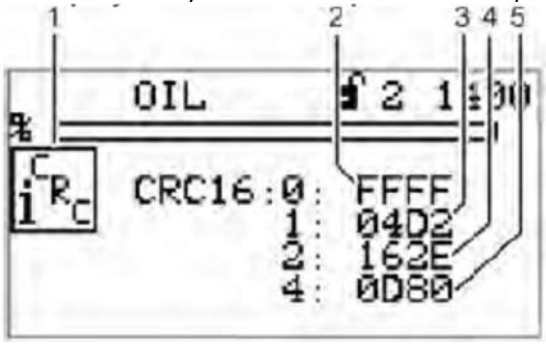
Use the cursor keys  to select the path  and confirm this with Enter 



1 Software version pictogram
2 UI300 software version (user interface)
3 BT3xx software version (BurnerTronic)

3.1.6 DISPLAY OF CHECK SUMS

Use the cursor keys  to select the path  and confirm this with Enter 



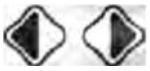
1 Check sums pictogram
2 Check sum, access level 0
3 Check sum, access level 1
4 Check sum, access level 2
5 Check sum, access level 4

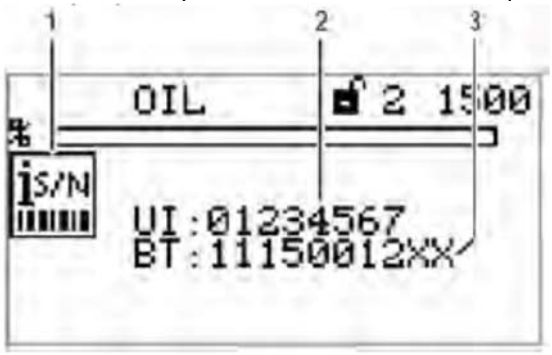
CRC16 CHECK SUMS

The check sums are formed from the device parameters. In each case, the BT3xx calculates a check sum for the parameters from access levels 0, 1, 2 and 4. This is displayed as a hex-adecimal value. The check sums are used to determine whether or not the value for one or more parameters present in the corresponding access level has been changed.

3.1.7 SERIAL NUMBER

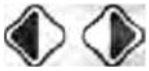
(device BT3xx and display UI300)

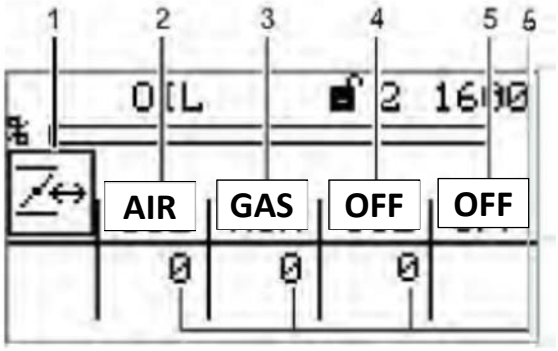
Use the cursor keys  to select the path  and confirm this with Enter 



1 Serial number pictogram
2 User interface serial number UI300
3 BurnerTronic serial number BT3xx

3.1.8 DISPLAY POSITIONS OF ACTUATING DRIVES

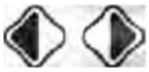
From main page (see paragraf 2.4) use the cursor keys  to select the path  and confirm this with Enter 

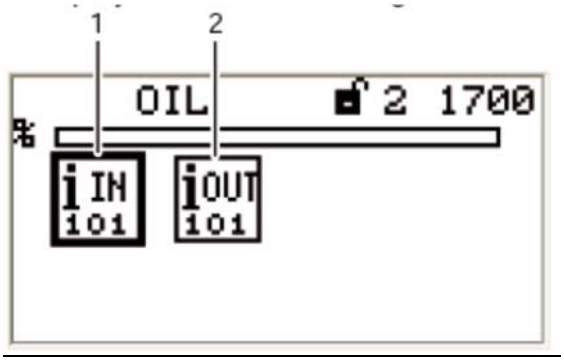


1 Actuating drive pictogram
2 Actuating drive channel 1 (air)
3 Actuating drive channel 2 (combustible)
4 Actuating drive channel 3 (off, air, FGR actuator)
5 Optional channel OFF; control of frequency converter
6 Actuatuing drive's actual position

The assignment of the channels is depending on the configuration!

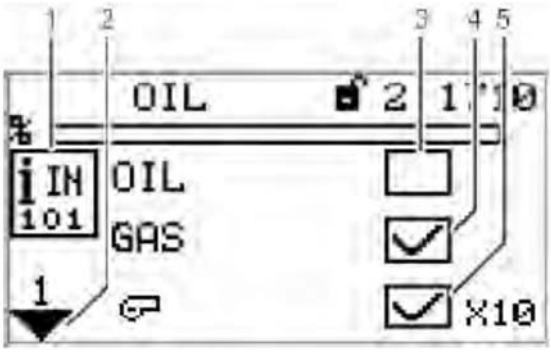
3.1.9 CHECK DIGITAL INPUTS/OUTPUTS

From main page (see chapter 3) use the cursor keys  to select the path  and confirm this with Enter 



1 Digital inputs pictogram [selected]
2 Digital outputs pictogram

Select the menu  and confirm this with Enter 

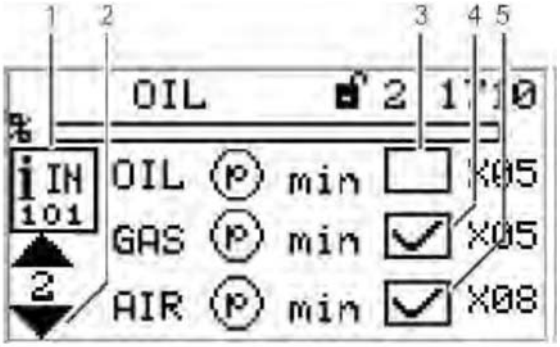


Page 1 of inputs menu

1 Digital inputs pictogram
2 Jump to next page
3 Fuel selection oil [no]
4 Fuel selection gas [yes]
5 Burner start [yes] – terminal X10

The signals in points 3 and 4, “Page 1 input menu”, are "logical" signals and not "physical".
Background: some signals may have more than one source (terminal, LSB, field buses, parameters).

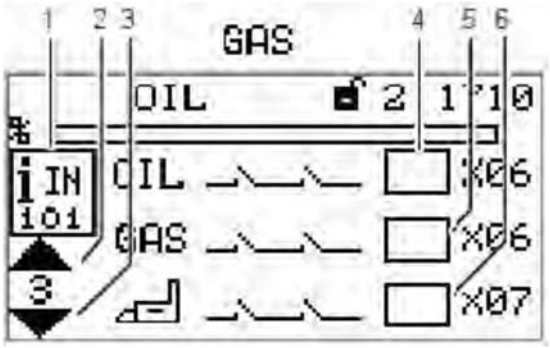
Use the cursor key to select the next page and confirm this with Enter



Page 2 of inputs

1 Digital inputs pictogram
2 Jump to next page
3 Oil pressure min present [no] – terminal X05
4 Gas pressure min present [yes] – terminal X05
5 Air pressure min present [yes] – terminal X08

Use the cursor key to select the next page and confirm this with Enter

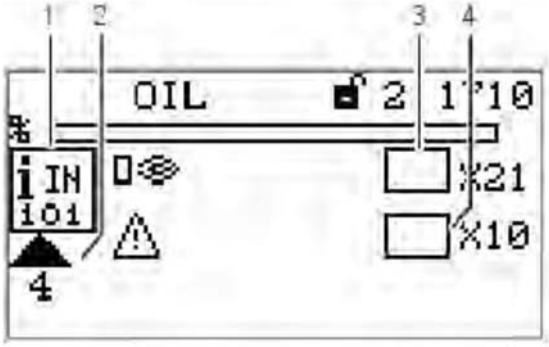


Page 3 of inputs

1 Digital inputs pictogram
2 Jump to previous page
3 Jump to next page
4 Safety interlock chain oil closed [no] – terminal X06
5 Safety interlock chain gas closed [no]
6 Safety interlock chain boiler closed [no]

The signals in points 4 and 5 in Page 2 of inputs menu are "logical" signals, not "physical". The BT3xx supports either oil or gas operation, but cannot be switched. There-fore there are no separate signals for the oil or gas safety interlock chain. The signal on terminal X06 is thus generally known as "safety interlock chain burner".

Use the cursor key to select the next page and confirm this with Enter

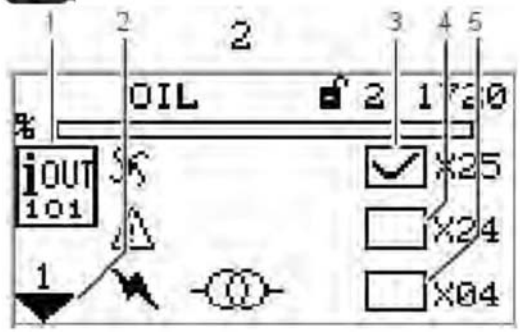


Page 4 of inputs

1 Digital inputs pictogram
2 Jump to previous page
3 Flame signal present [no] – terminal X21
4 Fault release [no] – terminal X10

3.1.10 DIGITAL OUTPUTS

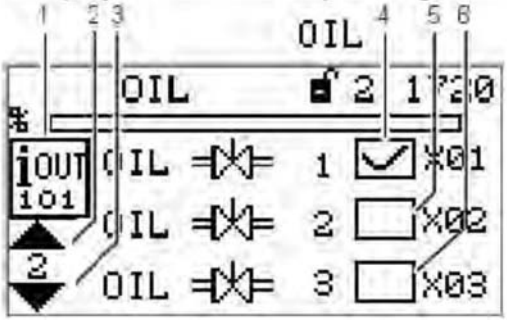
From previous page (see chapter 3) use the cursor keys to select OUT 101 and confirm this with Enter



Page 1 digital outputs

1 Digital outputs pictogram
2 Jump to next page
3 Fan [on] – terminal X25
4 Error [off] – terminal X24 (adjustable with P 809)
5 Ignition transformer [off] – terminal X04

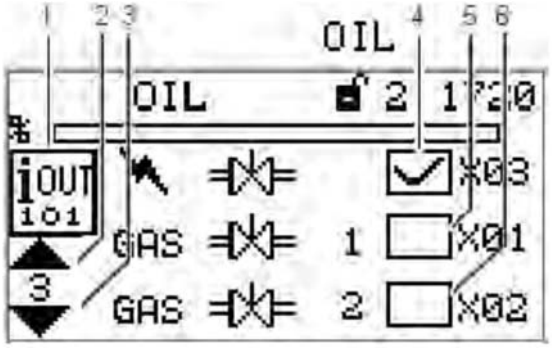
Use the cursor key to select the next page and confirm this with Enter



Page 2 digital outputs

1 Digital outputs pictogram
2 Jump to previous page
3 Jump to next page
4 Oil valve 1 [on] – terminal X01
5 Oil valve 2 [off] – terminal X02
6 Oil valve 3 [off] – terminal X03

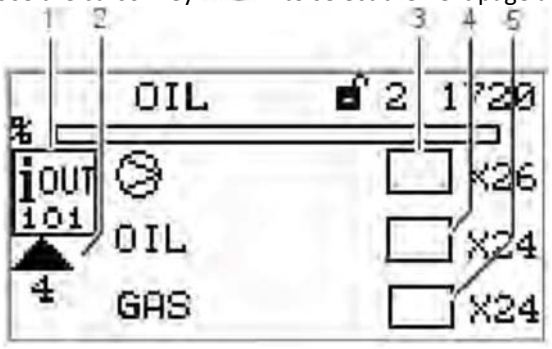
Use the cursor key  to select the next page and confirm this with Enter 



Page 3 digital outputs

1 Digital outputs pictogram
2 Jump to previous page
3 Jump to next page
4 Ignition valve [on] – terminal X03
5 Gas valve 1 [off] – terminal X01
6 Gas valve 2 [off] – terminal X02

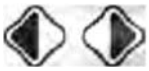
Use the cursor key  to select the next page and confirm this with Enter 

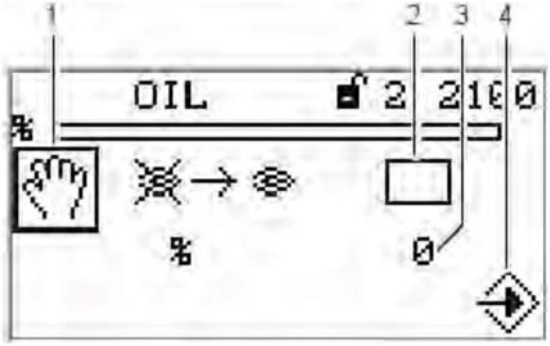


Page 4 digital outputs

1 Digital outputs pictogram
2 Jump to previous page
3 Oil pump [off] – terminal X26
4 Fuel selection oil [off] – terminal X24 (adjustable with P 809)
5 Fuel selection gas [off] – terminal X24 (adjustable with P 809)

3.2 MANUAL MENU PATH

From previous page (see chapter 3) use the cursor keys  to select  and confirm this with Enter 



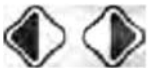
1 Pictogram Manual
2 Start burner manually [off]
3 Adjust burner manual output
4 Pictogram confirm settings

The "Burner ON" control loop does not need to be switched on to start the burner from this menu. The user interface assumes control in this menu. If there is no contact with "Burner ON" signal from other sources (terminal X10.2), the software switches off the burner when you exit the menu.

If the burner is switched on manually via display, the BT300 no longer responds to the "Burner ON" signal input at connector X10.2. It is for this reason that limiters, monitors and other similar safety functions must not be used with this input!

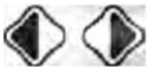
 *Leaving the window terminates burner operation!*

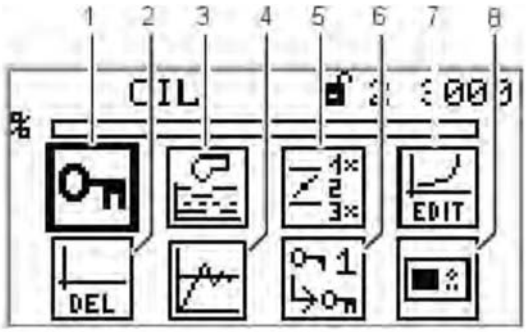
3.2.1 REGOLAZIONE MANUALE % CARICO BRUCIATORE

Use the cursor keys  to select the adjustment of the burner firing-rate in % and confirm this selection with Enter 

 *Please note, that you can adjust the burner firing-rate only while burner is running. Start the burner before you adjust the burner firing-rate as mentioned above.*

3.3 SETTINGS MENU PATH

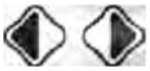
From previous page (see chapter 3) use the cursor keys  to select  and confirm this with Enter 

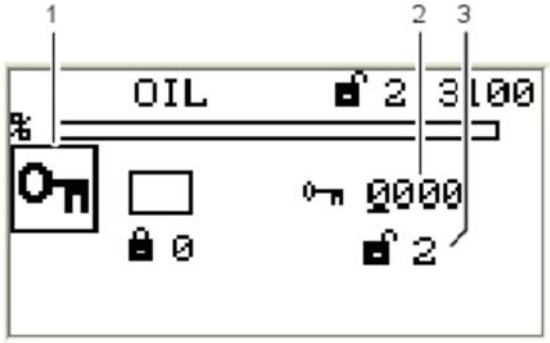


1 Password pictogram (selected)
2 Delete curves
3 Display program settings
4 Setting modulating controller (module LCM100)
5 Read out actuating outputs configuratio
6 Password settings
7 Curve settings
8 Display settings

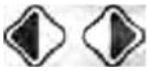
3.3.1 ENTER PASSWORD

Warning:
Password level 0 = setting view
Password level 1 = change curve points
Password level 2 = changing burner parameter settings (pre-purge, gas leakage, burner parameter, PID, etc.)

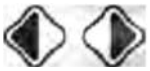
Use the cursor keys  to select  and confirm this with Enter 

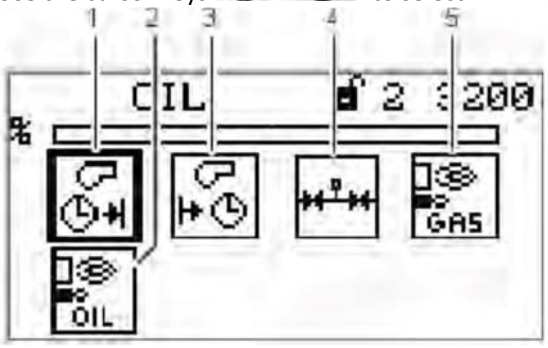


1 Password pictogram (selected)
2 Enter password
3 Access level 2 displayed with access authorisation or acces level 1 with access authorisation depending of the phases

a. Use the cursor keys  to select the password fiel you wish to change.
b. Change the number with the cursor keys  .
c. Confirm the password with Enter 

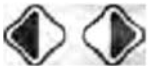
3.3.2 PROGRAM SEQUENCE

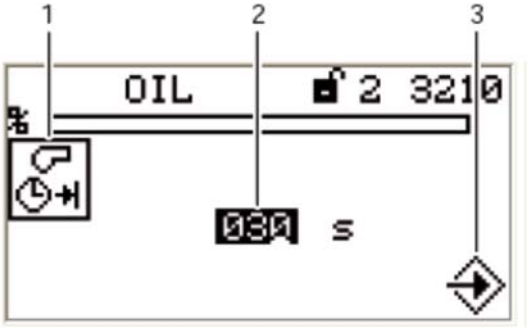
Use the cursor keys  to select  and confirm this with Enter 



1 Duration of pre-purge [selected]
2 Pilot burner oil operation
3 Duration of post-purge
4 Valve gas leakage test
5 Pilot burner gas operation

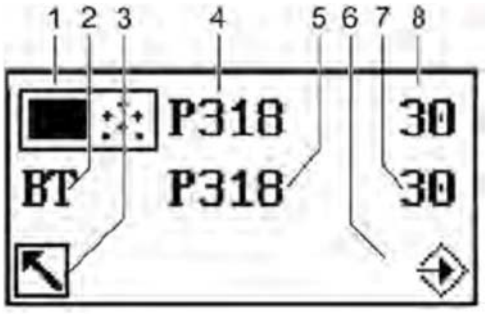
SET DURATION OF PRE-PURGE

Use the cursor keys  to select  and confirm this with Enter 



1 Duration of pre-purge pictogram
2 Pre-purge time set
3 Accept value by pressing Enter

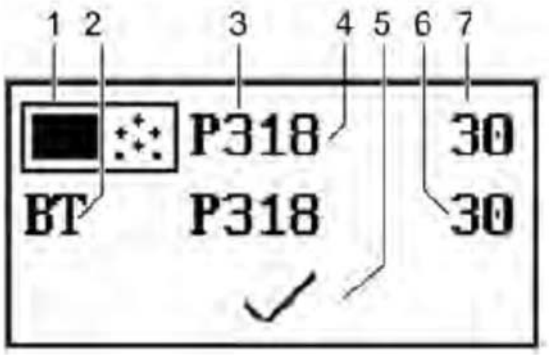
The countdown starts for to confirm the writing value beetwen the display UI300 and burner tronic BT3xx.



1 UI300 pictogram
2 BT3xx pictogram
3 Cancel (back)
4 Parameter number UI300
5 Parameter number BT300
6 Transfer by pressing Enter (flashing)
7 Value for UI300
8 Value for BT300

Do not accept the value until the values for UI300 and BT300 are the same! The value for the parameter has to be confirmed by pressing Enter in the space of the count-down (8s)!

a- Confirm the entry in time by pressing Enter. The value is accepted. The display shows the following page:

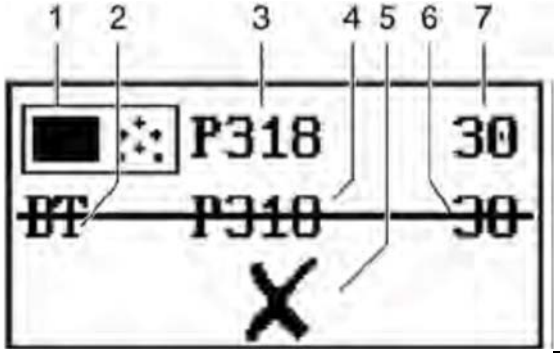


Display after successfully transferred data

1 UI300 pictogram
2 BT3xx pictogram
3 Parameter number UI300
4 Parameter number BT300
5 Pictogram discard parameters
6 Value for BT300
7 Value for UI300

If both values are equivalent, the value can be accepted by pressing Enter. If there is a discrepancy with the values, terminate the "acceptance" process.

b- Reject the change made to the parameter select the back key The change made to the parameter is not accepted. The following page appears :

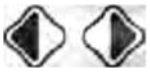


Display of invalid data transfer

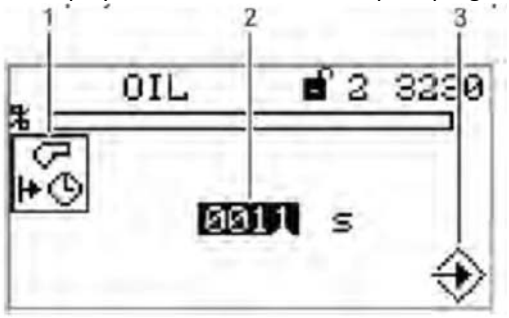
1 UI300 pictogram
2 BT3xx pictogram
3 Parameter number UI300
4 Parameter number BT300
5 Discard parameters pictogram
6 Value for BT300
7 Value for UI300

*The following sequence of events for confirming or discarding the entry is exactly the same for all parameter entries. Therefore this process is no longer illustrated in detail in the following explanations for the parameter settings. You will simply find this text: "**Accept or discard the entry!**"*

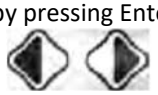
SET DURATION OF POST-PURGE

Use the cursor keys  to select  and confirm this with Enter 

The display shows the "Duration of post-purge".

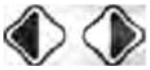


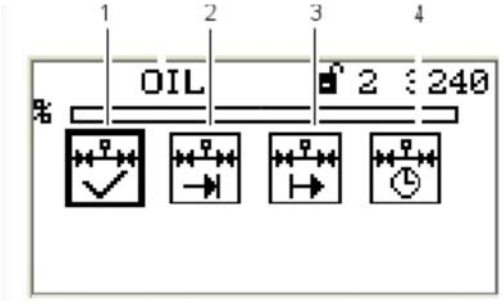
1 Duration of post-purge pictogram
2 Set duration of post-purge
3 Accept setting by pressing Enter

- Use the cursor keys  to select the number you wish to change .
- Change the value of the number with the cursor keys  .
- Confirm the entry with Enter  .

"Accept or discard the entry!"

LEAKAGE TEST FUNCTIONS

Use the cursor keys  to select  and confirm this with Enter 



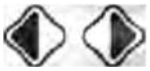
"Gas leakage" menu

1 Leakage test ON/OFF
2 Leakage test before ignition
3 Leakage test after ignition
4 Duration of leakage test

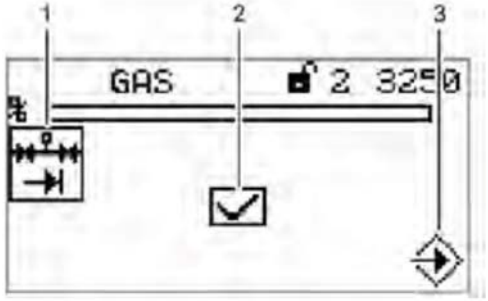
"Accept or discard the entry!"

Access level 2 is required to set this function!

ACTIVATE VALVE LEAKAGE TEST PRIOR TO IGNITION

Use the cursor keys  to select  and confirm this with Enter 

Change the ON/OFF functional state using the cursor keys  and confirm this with Enter 
The display shows the valve leakage test prior to ignition menu.



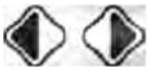
Valve leakage test prior to ignition menu

1 Valve leakage test prior to ignition pictogram
2 Display valve leakage test (active)
3 Accept setting by pressing Enter
The valve leakage test is set!

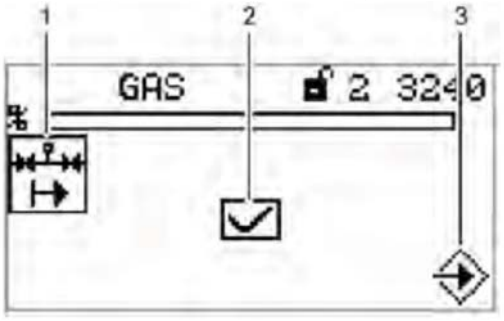
"Accept or discard the entry!"

Access level 2 is required to set this function!

CHECK VALVE LEAKAGE TEST AFTER FLAME OFF

Use the cursor keys  to select  and confirm this with Enter 

Change the ON/OFF functional state using the cursor keys  and confirm this with Enter 
The display shows the valve leakage test after flame OFF menu.



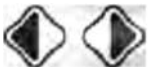
Valve leakage test after flame OFF

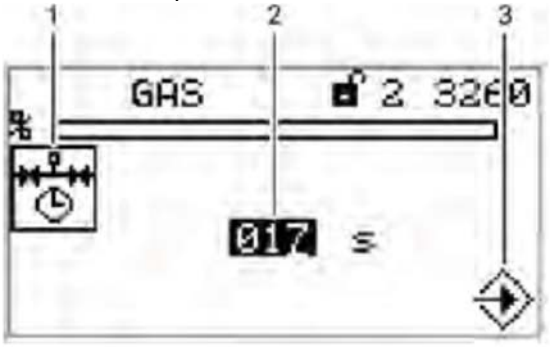
1 Valve leakage test after flame OFF pictogram
2 Display valve leakage test
3 Accept setting by pressing Enter
La prova di tenuta valvola è stata impostata!

"Accept or discard the entry!"

Access level 2 is required to set this function!

SET DURATION OF VALVE LEAKAGE TEST

Use the cursor keys  to select  and confirm this with Enter 



Valve leakage test menu

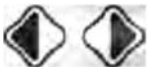
1 Duration of valve leakage test pictogram
2 Set duration of valve leakage test
3 Accept setting by pressing Enter

- Use the cursor keys  to select the number you wish to change.
- Change the value of the number with the cursor keys 
- Confirm the entry with Enter 

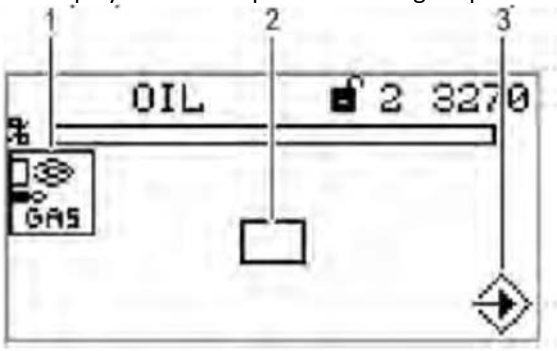
"Accept or discard the entry!"

Access level 2 is required to set this function!

ACTIVATE THE PILOT BURNER IN GAS OPERATION

Use the cursor keys  to select  and confirm this with Enter 

Change the ON/OFF functional state using the cursor keys  and confirm this with Enter 
The display shows the "pilot burner in gas operation"menu



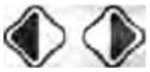
Pilot burner in gas operation menu

1 Pilot burner in gas operation pictogram
2 Activate the pilot burner in gas operation
3 Accept setting by pressing Enter

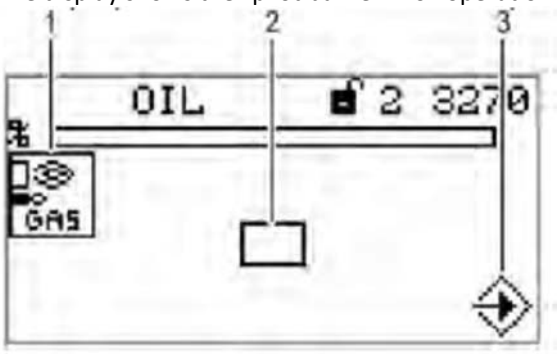
"Accept or discard the entry!"

Access level 2 is required to set this function!

SET PILOT BURNER IN OIL OPERATION

Use the cursor keys  to select  and confirm this with Enter 

Change the ON/OFF functional state using the cursor keys  and confirm this with Enter 
The display shows the "pilot burner in oil operation"menu "



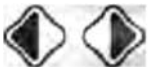
Pilot burner in oil operation menu

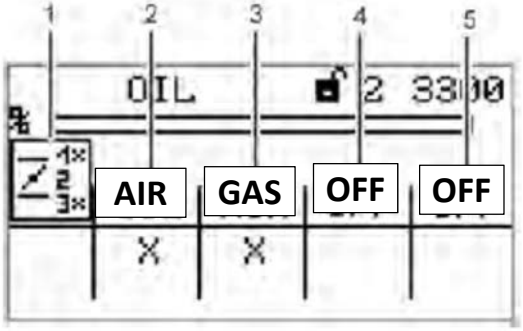
1 Pilot burner in oil operation pictogram
2 Activate pilot burner in oil operation
3 Accept setting by pressing Enter

“Accept or discard the entry!”

Access level 2 is required to set this function!

CONFIGURATION OF ACTUATING OUTPUTS

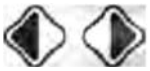
Use the cursor keys  to select  and confirm this with Enter 



Configuration of actuating outputs menu

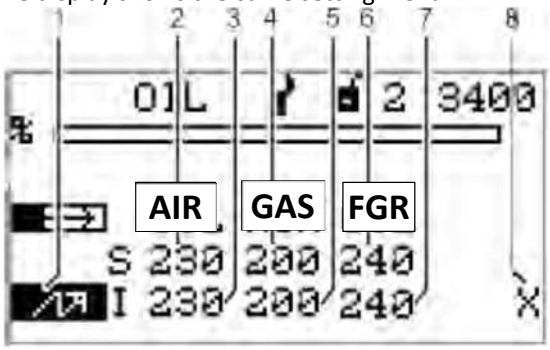
1 Actuating drive position pictogram
2 Display channel 1, air
3 Display channel 2, combustible
4 Display channel 3, (off, air or actuator FGR)
5 Optional channel, off

CURVE SETTING OF ACTUATING DRIVES

Use the cursor keys  to select  and confirm this with Enter 

If you keep key  *pressed for more than 2 seconds in the menue "Curve setting of actuating drives" you will cause a fault shut-down.*

The display shows the curve setting menu ".



Curve setting menu

1 Ignition position firing-rate point
2 Set-point channel 1, air
3 Actual value channel 1, air
4 Set-point channel 2, combustible
5 Actual value channel 2, combustible
6 Set-point channel 3, (off, air or actuator FGR)
7 Actual value channel 3 (off, air or actuator FGR)
8 Curve data for this firing-rate point already exists

- Use the cursor keys to set the firing-rate point and confrm with Enter Set-point channel 1 is chosen (displayed in reverse).
- Use the cursor keys to set the channel's actuator position.
- Use the cursor keys to switch to the next channel.
- Use the cursor keys to set actuator's position in the selected firing-rate point.
- Set the position of the actuator at the desired combustion point with the cursor key.

The actuators run to the adjusted position immediatelly after adjusting it.

The fan motor must run to adjust channel 4.

"Accept or discard the entry!"

The display changes to the firing-rate selection menu.

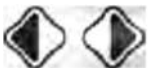
T*he following firing rate point are available:*

Ignition point , 200, 250, 300, 400, 500, 600, 700, 800, 900, 999

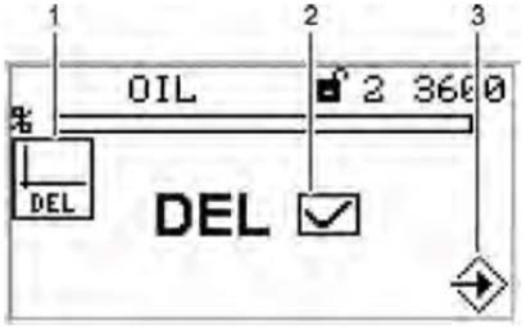
- Set your firing rate points as described above and confirm it with Enter

If you keep key pressed for more than 2 seconds themenue "Curve setting of actuating drives" you will cause a fault shut-down.

ELIMINARE CURVE

Use the cursor keys  to select 

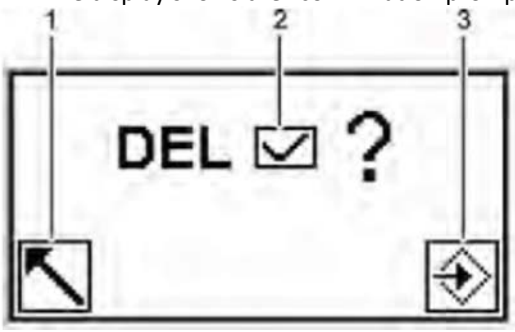
and confirm this with Enter 



Delete curves menu

1 Delete curves pictogram
2 Delete curves selected
3 Confir deletion of curves

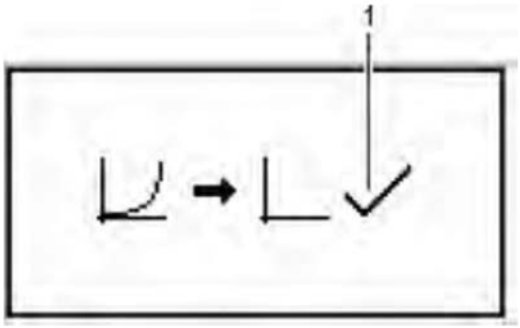
The display shows the "confirmation prompt".



Confirmation prompt of the delete curves menu

1 Back to previous menu
2 Delete values [selected]
3 Proceed with deletion of values

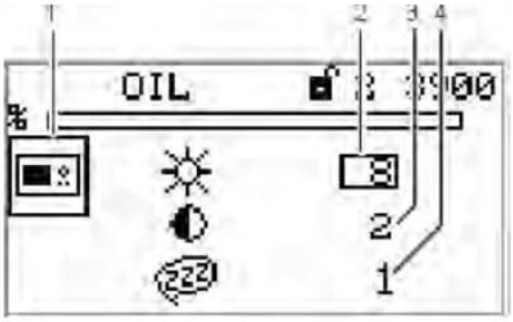
Select Enter  . The curve values are deleted. The display shows the "values deleted" menu.



Values deleted menu

1 Values deleted

UI300 DISPLAY SETTINGS



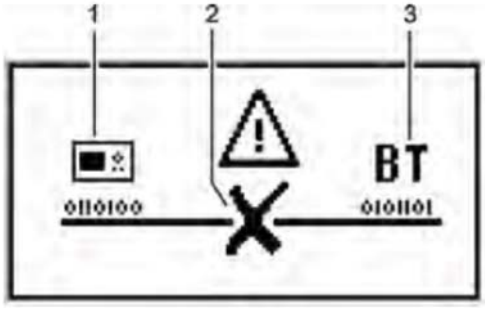
Display settings menu

1 Display settings menu
2 Brightness
3 Contrast
4 Waiting time for screen saver

A "0" value cannot be entered for the screen saver!.

3.4 OTHER DISPLAYS

NO CONNECTION BETWEEN UI300 AND BT300

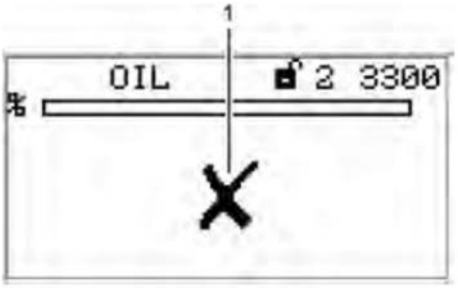


No connection

1 UI300 user interface pictogram
2 Symbol for no connection
3 BT300 burner control

Display shown e.g. when using the LSB remote software and the communication between BT300 and UI300 is temporarily not available.

TERMINATION



Termination

1 Communication error pictogram – no connection available

4 LIST OF FAULT CODES

To see the "historical lock-out" see paragraph 3.1.4

Fault Code	D1	D2	Description
0	Unknown fault (internal error)		
1	Pre-ventilation signal is still active.		
2	Parasitic light detected		
3	Flame blow-off during ignition		
4	Flame blow-off during operation		
5	Flame signal does not appear during the first safety time		
6	Flame signal extinguishes during stabilization time		
7	Flame signal extinguishes during first safety time		
8	Flame signal extinguishes during the second safety time		
9	Flame signal does not appear during the safety time		
10	Flame signal extinguishes during the safety time		
11	Monitoring for parasitic light does not last the required 5 seconds		
13	Main flame appears during ignition		
103	Miscellaneous data invalid		
105	Curve data are invalid or not available.	Curve set / Fuel number	
106	Parameters between both controllers are inconsistent Possible cause	Parameter No.	
107	Configuration is not valid see chapter 3 Assignment of		
120	Different operation modes on both controllers		
121	Correction is out of range	Channel (x)	
141	Channel feedback changes too fast	Channel (x)	
151	Recirculation damper is deactivated	Channel (x)	
170	Short circuit of LDR flame detector		
191	First monitoring band exceeded for to long	Channel (x)	
201	First monitoring band fall short for to long	Channel (x)	
211	Second monitoringband exceeded for to long	Channel (x)	
221	Second monitoring band fall short for to long	Channel (x)	
231	Fuel/air ratio control is blocked	Channel (x)	
241	Actuator doesn´t move, i.e. no position feedback	Channel	0 = backward, 1 = forward
251	Actuator cannot find reference position	Channel	
261	Actuator returns invalid position (difference to target position too	Channel	
271	Actuator position changes too fast, e.g. slip	Channel	
281	Actuator feedback not correct	Channel	
320	Open broken wire at firing rate input		
321	Open broken wire at feedback channel	Channel (x)	
351	Invalid fuel change while burner is running		
352	Invalid combination of fuel signals (no signals)		
353	Invalid combination of fuel signals (several signals)		
362	Fault shut-down due to a missing bruner maintenance		
363	Smallest valid O2 value deceeded		
371	Outpout for internal firing-rate is defective		
372	Difference of the burner firing-rate values between main processor		
381	Deviation between main processor an watchdog controller too	Correction channel	
391	Curve set has changed during programming		
393	Emergency shut-down activated		
394	Burner ON/OFF signal from the user interface turned off		
451	Being operating mode for ignition not all channels are in ignition	Channel	
600	Program monitoring time (FAT) exceeded		
601	Failure during leakage test: gas pressure still active		
602	Failure during leakage test: no gas pressure detected		
603	Manual venting of the gas line required!		

607	Invalid drop of ignition position acknowledgement		
608	Invalid drop of the boiler safety interlock chain		
609	Invalid drop of the gas safety interlock chain		
610	Invalid drop of the oil safety interlocj chain		
611	Gas pressure too low		
613	Air pressure signal is missing		
617	Permanent pilot flame extinguishes during operation		
624	Oil pressure too low		
711	Invalid change of the operation mode	Internal state information	
713	Invalid signal combination at input terminals during operating		
714	Invalid signal combination at input terminals during operating		
715	Invalid signal combination at input terminals during operating		
716	Invalid signal combination at input terminals during operating		
717	Invalid signal combination at input terminals during operating		
719	Fuel valves are open for too long without a flame		
720	Ignition transformer activated too long		
721	Ignition valve openes for too long		
722	Fuel valves open in maintenance mode		
723	Ignition process needs too much time		
724	Oil pressure too low		
725	Oil valves are open while gas is selected		
727	Main gas 1 opens unexpectedly		
728	All three gas valves open for too long		
729	Ignition process lasts for too long (without pilot burner)		
730	Maintenance mode without pilot burner		
731	Ignition valve opens without pilot burner		
732	Invalid signal combination at input terminals during operation		
734	Pre-ventilation period falls below the minimum		
739	Leakage test: Main gas valve 2 opens for too long		
740	Leakage test: Main gas valve 1 leaky		
741	Leakage test: Main gas valve 1 opens for too long		
742	Leakage test: Main gas valve 2 leaky		
743	Flame monitoring: Flame burns for too long after shutdown		
745	Program monitoring time exceeded		
746	Solenoid valve cannot be switched off		
747	Leakage test: Venting into the burner is not allowed		
751	The bus-card runs into time-out.		
759	Leaving "Setting-mode" automatically after 24 hours		
760	Fuel change during setting-mode is not allowed		
763	Different curve selection on main processor and watchdog		
764	CO-controller - internal curve set failure		
800	Parameter defective	Parameter No	
801	Channel control mode is inconsistent between main processor and	Channel	
802	Integration of a channel into the fuel/air ratio control takes too	Channel	
803	Channel is locked for too long (fatal error, no automatic restart	Channel	
804	Channel mode of the fuel/air ratio control does not match the type	Channel	
805	Directly controlled channel runs to an invalid position, i.e. a	Channel + Date	
888	Fault interlocking active!	Reference no.	
889	The gap between two remote fault releases is too short		
921	Output terminal for oil valve defective		
922	Output terminal for ignition transformer defective		
923	Output terminal for gas valve 1 defective		
924	Output terminal for gas valve 2 defective		
925	Output terminal for ignition transformer defective		
928	Output terminal for oil pump defective		
929	Output terminals for fan defective		

986	Dynamic range test recognizes an invalid feedback	Channel	
987	Change-over during staged operation takes too much time		
985	VSM diagnosis error possible cause of error: BurnerTronic		
988	Fuel selection relay in the DFM is defective or inconsistent		
989	Plausibility test of actuator feedback in programmed curve failed		
990	Power failure		
996	Secure parameter writing could not be finished. Device is blocked.		
999	Internal Error! See chapter 4 Assignment of internal fault 999		

5 ASSIGNMENT OF CONFIGURATION FAULT 107

D1	Description
1	Too many channels in configuration parameter 804.
2	No channel at all configured.
3	Permanent ignition burner configured (parameter 302, 303), but no ignition flame monitoring device present (parameter 800).
6	Prepurge suppression via external signal not implemented.
7	Fuel change via Off and an unlimited post ventilation configured.
8	Prepurge time is smaller than minimal prepurge time.
9	For stages oil mode.
13	Australian flame monitoring configured, but no ignition flame monitoring device.
18	Standby operation at BT300 not allowed.
19	Invalid fuel change selected.
20	BT300 only with separate ignition point.
21	"Ignition With Fan", only useful with pure oil devices.
22	Staged operation only useful with pure oil devices.
23	3-staged operation only works without ignition burner.
24	Permanent operation not allowed (Featureflag).
25	Fuel change not allowed (Featureflag).
26	Too many channels (Featureflag).
27	Staged oil burners need an air channel.
28	There is an invalid function configured for a channel (Parameter 400-404).
30	Multiple terminals defined for one signal, Terminal configuration invalid.
31	No output terminal for fan or transformer available.
32	Necessary outputs for operation with oil not available (Oil pump or oil valve).
33	Necessary outputs for operation with gas not available (gas valve).
34	An output terminal is needed for the ignition valve, but is not available in the actual terminal configuration.
40	No input terminal for the air pressure monitor available.
41	No input terminal for the oil safety chain available (oil pressure min will not be monitored directly, because it can be included in the safety chain).
42	No input terminal for the gas safety chain or minimum gas pressure available.
43	The feedback line for the fuel selection is not mapped, but is required.
31	No output terminal for fan or transformer available.
32	Necessary outputs for operation with oil not available (Oil pump or oil valve).
33	Necessary outputs for operation with gas not available (gas valve).
34	An output terminal is needed for the ignition valve, but is not available in the actual terminal configuration.
40	No input terminal for the air pressure monitor available.
41	No input terminal for the oil safety chain available (oil pressure min will not be monitored directly, because it can be included in the safety chain).
42	No input terminal for the gas safety chain or minimum gas pressure available.
43	The feedback line for the fuel selection is not mapped, but is required.

6 ASSIGNMENT OF INTERNAL FAULT 999

0-1999 internal faults generated from within System API		
D1	D2	Description
10	return value of m_PwrOn_uiInitAPI()	m_PwrOn_uiInitAPI() failed
20	0	CRC32 check of ROM failed
21	0	Cyclic CRC32 check of ROM during runtime failed
22	Erroneous State	State machine for CRC32 check during runtime ran into an invalid state
40	0	m_PwrOn_bLoadEEPROM() failed
92	Directive	ATTENTION, wrong number in the wrong module, signaled by hchactab if control tables are not correct
200	0	Last destination element is no member of sER.sP
201	0	Last destination element is no member of sER.sM
202	0	Last destination element is no member of sER.sC
203	0	Last destination element is no member of sER.sH
204	0	Destination is no member of sER.sX
210	sEECtrl.sChk.uiReadStartAddr	Refresh cycle timeout expired
211	sEECtrl.sChk.uiReadStartAddr	Uncorrectable error in EEPROM block
212	sEECtrl.eSeq_State	Invalid state
215	uiEEFaultAddr	Uncorrectable error in Parameter Set
216	uiEEFaultAddr	Uncorrectable error in Miscell-Data
217	uiEEFaultAddr	Uncorrectable error in Curve Set
220	0	pucDst == NULL
222	uiEEStartAddr	Invalid EEPROM address
240	uiEEStartAddr	Write beyond end of safety area!
241	uiEEStartAddr	Start address in safety area is no multiple of 3
242	uiEEStartAddr	Write beyond end of non-safety area!
243	uiEEStartAddr	Start address is in reserved area!
244	ulReqFIFOSpace	Not enough FIFO space
250	(ulong32)pucDst	Readback error while refreshing - possibly defective RAM cell
300	0	Timout sICom.uiRxLiveTimer expired
301	0	Timout sICom.uiRxLiveTimer expired
350	0	Timeout sICom.uixLiveTimer expired
360	0	Timeout while waiting for the exit from DUAL_BEF_CHECK_PARAM
361	0	FIFO ful !
380	uiBPP_HPPunktNr	Error while calling uiPutPunkt()
381	0	Seal control command in the presence of BM_FAT_KALTCHECK
382	0	Timeout in the cyclical parameter comparison
383	uiBCP_AnzParam[0]	DUAL_BEF_CHANGE_PARAM1: Invalid value in the reception buffer
384	uiBCP_AnzParam[1]	DUAL_BEF_CHANGE_PARAM2: Invalid value in the reception buffer
385	sRx.Buffer.ui[ucRxOK-1][uiSTART-BEF+47]	Cyclic parameter verification: different parameters between HP and UP!
386	uiParaIdx	PowerOn parameter verification: different parameters between HP and UP!
410	sIO.sIn.ulInputsN	Detected positive half-wave on terminal input!
411	input status received from UP	Different input status between controllers
412	0	The readback input of the fuel selection relais contacts in the dual fuel is invalid. DFM probably defect.
420	uil	Input status of digital input on HP and UP is inconsistent (>20ms)
430	ucPin2Test	Pin short circuit test detected an error!Currently tested pin not configurated as output or is stuck at 1

431	ucPin2Test	Pin short circuit test detected an error!Short-circuit between pins, pull-up of input stage defective or pin is externally stuck at 0
440	0	sIO.sIn.uiTestSignalTimeout expired
450	0	Main power relay (K2) does not switch correctly to off when out of power.
451	ucRelay	Relay does not switch correctly, when relay power is enabled (for details see enum teRelais)
460	uiFaultParam	Failure of relais power switching or readback of relay coils of K1 or K2Param2: Bit 0 is set if readback line of K1 is erroneous, Bit 1 is set if readback line of K2 is erroneous
461	uiFaultParam	Readback status of relay K1 or K2 differs from desired switching status, relay propably defect.Param2:Bit 0: nominal state of K1Bit 1: nominal state of K2Bit 8: state of readback line of K1Bit 9: state of readback line of K2
500	0	Timeout while waiting for end of write cycle
501	0	SLA+W has been transmitted; NO ACK has been received
502	0	SLA+R has been transmitted; NO ACK has been received
503	0	Data byte has been transmitted; NO ACK has been received
504	0	BUS error due to an illegal START or STOP condition
505	0	Arbitration lost in SLA+R/W or Data bytes
510	ulI2CStat	Unknown/invalid state!
600	sSRCtrl.uiOffset	Correction of defective triple in Safety RAM structure failed
610	(ulong32)pucDst	Invalid destination address
620	(ulong32)puiDst	Invalid destination address
630	(ulong32)pulDst	Invalid destination address
700	0	CPU selftest failed
701	sSelftest.sMngr.eState	state-event-machine failed with AC_ERR
710	sSelftest.sWD.eErrorState	Watchdog selftest failed
711	sSelftest.sWD.eState	Invalid default case
720	Selftest.sVM.ucTest2Perform	Invalid default case
721	Selftest.sVM.eErrorState	Supply voltage monitor selftest failed
722	Selftest.sVM.eState	Invalid default case
730	sSelftest.sRR.eErrorState	Relay release circuit selftest failed
731	sSelftest.sRR.eState	Invalid default case
740	sSelftest.sRPW.eErrorState	Relay PWR release circuit selftest failed
741	sSelftest.sRPW.eState	Invalid default case
750	0: USR-Stack, 1: IRQ-Stack	Stack overflow detected
751	0	Stackaddress is NULL-Pointer
752	0	Stackaddress is NULL-Pointer
800	sWDog.ulReleasePtrn1	Trigger release patterns are invalid!
810	eFeedIndex	Invalid Feed Index
820	eTriggerCtrl	Invalid Trigger Mode
830	0	No valid watchdog trigger received (frequency or duty cycle invalid)
900	uiErrorCode	Fault from LPC_API error handler
920	0	Invalid entry in iStoerResRam
930	uiMaskedFaultCode	uiMaskedFaultCode out of range!
1200	0	Flame signal doesn't disappear during self-test
1210	sIFD.eTestState	Invalid default case
1220	sIFD.uiClock	UP is missing test impulses
1221	sIFD.uiClock	Test signal duration too short
1222	sIFD.uiClock	Test signal duration too short
1240	0	Detected short circuit of LDR
1250	uiADValue	Circuit selftest failed, A/D value out of expected range
1260	sLDR.eTestState	Invalid default case
1270	sLDR.uiClock	Test interval too long
1271	sLDR.uiClock	HP released test pin too late
1272	sLDR.uiClock	HP released test pin too early

1290	uiMyFlames XOR uiPartnerFlames	Flame signals on both controllers are inconsistent (bit 0: main flame, bit 1: ignition flame)
1300	0	Pointer to transmit buffer is NULL
1400	psActuator->ucSANumber	H_SA_INTERFACE_INVALID_ACTUATOR_TYPE
1401	psActuator->ucSANumber	H_SA_INTERFACE_INVALID_DIRECTION
1405	0	H_SA_INTERFACE_WRONG_RAMP_CALCULATION
1406	0	ulGradientMax <= ulGradientDesired
1410	0	H_SA_INTERFACE_WRONG_RAMP_CALCULATION
1411	0	H_SA_INTERFACE_ERROR_TIMING
1415	psActuator->ucSANumber	psActuator->ucSANumber Invalid!
1416	psActuator->ucSANumber	psActuator->ucSANumber Invalid!
1420	psActuator->ucSANumber	H_SA_INTERFACE_WRONG_RAMP_CALCULATION
1430	psActuator->ucSANumber	H_SA_FEEDBACK_WRONG_FEEDBACK
1435	psActuator->ucSANumber	H_SA_PLAUSIB_ACTUATOR_OUT_OF_RANGE
1436	psActuator->ucSANumber	H_SA_PLAUSIB_SECTION_COUNT_OUT_OF_RANGE
1440	psActuator->ucSANumber	H_SA_REFERENCE_SEARCH_NO_REFERENCE_FOUND
1450	psActuator->ucSANumber	H_SA_STEPCALC_CALL_COUNT_OVERFLOW
1451	psActuator->ucSANumber	H_SA_STEPCALC_SECTIONCOUNT_OUT_OF_RANGE
1452	psActuator->ucSANumber	H_SA_STEPCALC_INVALID_DIRECTION
1453	psActuator->ucSANumber	H_SA_STEPCALC_SECTIONCOUNT_OUT_OF_RANGE
1454	psActuator->ucSANumber	H_SA_STEPCALC_INVALID_DIRECTION
1455	psActuator->ucSANumber	H_SA_STEPCALC_WRONG_STATUS
1460	0	U_SA_INTERFACE_INVALID_ACTUATOR_TYPE
1461	0	U_SA_INTERFACE_INVALID_DIRECTION
1470	psActuator->ucSANumber	U_SA_FEEDBACK_INVALID_DIRECTION
1471	psActuator->ucSANumber	U_SA_FEEDBACK_INVALID_DIRECTION
1472	psActuator->ucSANumber	U_SA_FEEDBACK_WRONG_FEEDBACK
1480	psActuator->ucSANumber	U_SA_REFERENCE_SEARCH_INVALID_ACTUATOR_TYPE
1490	psActuator->ucSANumber	psActuator->ucSANumber Invalid!
1500	0	Timeout while sending ICOM command
1501	0	Timeout while waiting for ACK of ICOM command
1502	0	Timeout while waiting for end of actuator initilization
1503	0	Timeout while waiting for end of actuator initilization
1504	0	Timeout while waiting for end of actuator initilization
1505	Actuator Number	HP: Invalid configuration. Parameter for Actuator Type should never be different from 1 or 2
1505	Actuator Number	ÜP: Invalid configuration. Parameter for Actuator Type should never be different from 1 or 2
1490	psActuator->ucSANumber	psActuator->ucSANumber Invalid!
1500	0	Timeout while sending ICOM command
1501	0	Timeout while waiting for ACK of ICOM command
1502	0	Timeout while waiting for end of actuator initilization
1503	0	Timeout while waiting for end of actuator initilization

2000-3999 internal faults generated from within Application (FAT and System)		
D1	D2	Description
2000		unknwoen event, for the event handling mechanism
2001		too many events for even queue
2100		Invalid buffer input
2101		EEProm probably defective
2200		Invalid Index for SQBLData00
2201		Invalid Index for SQBLData01
2202		Invalid Index for SQBLData02
2203		Invalid Index for SQBLData03
2204		Invalid Index for SQBLData04
2205		Invalid Index for SQBLData05
2206		Invalid Index for SQBLDataKurven
2207		Invalid Index for SQBLDataPara
2208		Invalid Index for SQBLData15

2209		Data request for data block, but no transmission.
2300		Invalid state
2301		Invalid state
2302		Deleting curve, end of EI
2303		Invalid state
2304		Invalid state
2305		Invalid parameter number (does not exist)
2306		Invalid state (cold check)
2307		Cold check
2308		Cold check
2309		Cold check
2310		Invalid state
2350 -		Cold check
2354		Attempt to write to a modbus register
2400		Modbus register described
2401		Parameter with access level > 4
2500		Does not find the operating mode
2600		Transfer forbidden
2601		Deleting curve, left EI
2700		The air pressure was not droped but the burner still starts
2800		It was opened more than one valve in the cold check
2801		Maintenance mode on the main controller is active, but there is no mainte-
2802		nance mode parameterized
2803		Maintenance mode active but it is still ignite
2804		Burner starts, while the supervisor controller is blocked
2805		Burner starts, while no reference test was made
2806		The stage sent by HP for the staged-operation does not seem plausible
2900		Program load by the timer to high
3000		All errors, for which no error number was registered
3100		Error message of a password module
3101		Error message of the password module
3200		Internal overflow, intermediate result does not fit in the variable
3201		Overflow of the end result
3230		UP Version differs from HP version
3250		Invalid parameter for staged burner-firing-rate controller
3300		Sequence control BrennUm default case entered
3301		Sequence control leakage test default case entered
3302		Sequence control FAT default case
3303		Sequence control post ventilation default case
3304		Sequence control pre ventilation default case entered
3305		Sequence control Ingnition default case entered
2900		Program load by the timer to high
3000		All errors, for which no error number was registered
3100		Error message of a password module
3101		Error message of the password module
3200		Internal overflow, intermediate result does not fit in the variable
3201		Overflow of the end result
3230		UP Version differs from HP version
3250		Invalid parameter for staged burner-firing-rate controller
3300		Sequence control BrennUm default case entered
3301		Sequence control leakage test default case entered
3302		Sequence control FAT default case
3303		Sequence control post ventilation default case

3304		Sequence control pre ventilation default case entered
3305		Sequence control Ingnition default case entered

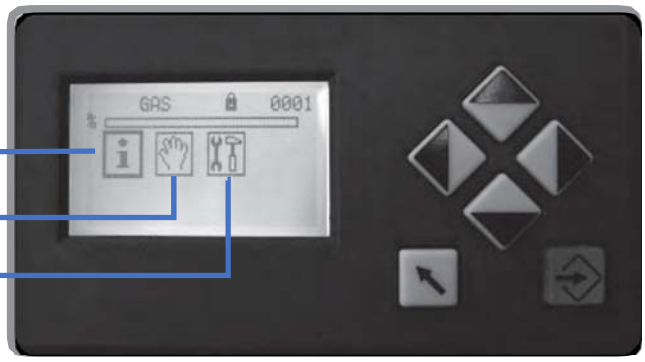
4000-4999 Internal faults generated from within Application (Fuel/Air Ratio Control)		
D1	D2	Description
4000	0	No curve point to the load of the ignition point
4001	0	ucPIdx_R >= ucPunktAnzahl
4100	sRampe.ucState	invalid value of sRampe.ucState
4200	ucVBMode	invalid value of ucVBMode
4302	0	No active air channel is defined (parameterization error)
4400	ucSteuerArtEx	invalid value of ucSteuerArtEx
4401	0	timeout while waiting for ???
4402	ucSteuerArtEx	invalid value of ucSteuerArtEx
4403	ucKanStat	(ucKanStat & Def_VKM2_MSK) != Def_VKM2_DVAL
4404	0	timeout while waiting for ???
4405	ucKanStat	disabled channel is moving!
4406	ucRzStState[ucKnr]	invalid value of ucRzStState[ucKnr]
4407	ucVBStat	invalid value of ucVBStatn
4500	0	sRampe.uiLaufzeit == 0!
4501	ucKnr	IfKM_VB() returned 0
4600	ucVorgabe	invalid value of ucVorgabe
4601	(sRampe.uc2VBKMsk sRampe.ucVBKMsk)	No VB channels can be active in VSM_NOVB
4602	sRampT.ucNState	Unknown default state
4603	sRampe.ucState	invalid value of sRampe.ucState
4700	0	Ramp time expired!
4701		Transferred channel number out of the permitted range
4702		Transferred channel number out of the permitted range
4703		Transferred channel number out of the permitted range
4704		Transferred channel number out of the permitted range
4705	ucKnr	Transferred channel number out of the permitted range
4706	ucKnr	Transferred channel number out of the permitted range
4707	ucKnr	Transferred channel number out of the permitted range
4708	ucKnr	Transferred channel number out of the permitted range
4709	ucKnr	Transferred channel number out of the permitted range
4710	ucKnr	Transferred channel number out of the permitted range
4711	ucKnr	Transferred channel number out of the permitted range
4712	ucKnr	Transferred channel number out of the permitted range
4713	ucKnr	Transferred channel number out of the permitted range
4714	ucKnr	Transferred channel number out of the permitted range
4715	ucKnr	Transferred channel number out of the permitted range
4716	ucKnr	Transferred channel number out of the permitted range
4717	ucKnr	Transferred channel number out of the permitted range
4800	uiActTmr	ucErg > 0!
4801	ucSgIdx	Parameter modification Knf_uiActuatorDirX while fuel/air ratio control is active or outside the operation modes “Burner Off” or “Fault”
4802	0	Allowed scope for the channel too small to assess the maximum speed
4900	ucKnr	Division by 0

5000-5999 Internal faults generated from within Application (firing-rate control)		
D1	D2	Description
5000	enInterneLastSeq	invalid value of enInterneLastSeq
5001	0	Ambiguous DPS+ / DPS- for load stage selection
5002	0	Curve error: curve for n-staged oil or channel speed for actuators was not determined
5003	0	Invalid parameter in function call

5004	0	Timers for the control of the stage switching time do not fit together: Switch-ing time of internal load < supervised time for set load
5005	0	Invalid stage curve with internal load set by the stage controller
5007	0	Invalid load value while adjusting the staged oil curve
5008	0	Invalid stage- activation control mode

6000-6999 Internal faults generated from within UP Application-Control (Fuel/Air Ratio Control)		
D1	D2	Description
6000	ucSteuerArtEx	unknown Mode of Channel-Control
6001	ucBetrMoNr	Overadressing of Array was detected
6100	ucKnr	unknown Mode of Channel-Control
6200	0	Avoid an endless loop
6201	0	Avoid an endless loop
6202	0	Avoid an endless loop
6203	0	SSR.sS0.ucAkt SSR.sS0.uiKanalenb changed without AufrufKurve2Workram
6204	0	No completely valid point found but curve not empty
6205	Detected points No.	number of points don't match Ram-curve (fatal error with task)
6206	Operating curve points index	Writing firing-rate failed (Ram-error)
6207	Original curve points index	firing-rate point in original curve invalid
6208	Original curve points index	invalid point index
6209	0	Point-approximation not possible, no prior point
6210	0	Point-approximation not possible, no following point
6211	0	Point-approximation failed, invalid according point
6212	Operating curve points index	Writing setpoint failed (Ram-error)
6213	Original curve points index	invalid point-index
6214	0	Point-approximation not possible, no prior point
6215	0	Point-approximation not possible, no following point
6216	0	Point-approximation failed, invalid according point
6217	Operating curve points index	Return setpoint writing failed (Ram-error)
6218	Original curve points index	invalid point-index
6219	0	Point-approximation failed, invalid according point
6220	Operating curve points index	Evaluated-Correction-Setpoint-Writing failed (Ram-error)
6221	Original curve points index	invalid point-index
6222	0	Writing failed: Ram-error
6223	0	Writing failed: Ram-error
6224	Error No.	Too many differences between curves (sliding counter, substract 1 per cycle)
6225	Status No.	undefined state of statemachine
6300	ucSMState	Detect undefined State of Statemachine
6400	ucKnr	Division by 0

7 SETTING THE BURNER CURVE

Initial home page: keep thermostat open. Burner remain in stand-by	
Unlock the controller: press ENTER	
Info Manual Setting	
Press the right key to position on the Settings icon (indicated with wrench and hammer)	
Press ENTER	

Press ENTER again after selecting 'the key icon '.	
Keep the password “0000“ and confirm with ENTER.	
New page, level 1 unlocked	
Right click to EDIT.	
Press ENTER to enter the “curves page”.	

Air & gas position at burner's ignition 1 ignition position, 2 air servomotor position (digit) 3 gas servomotor position (digit) VALUES VARY FROM BURNER TO BURNER	
Close the thermostat the burner starts.	
Pre-purge.	
The controller moves the servomotors to the ignition position and excites the ignition transformer.	
If the burner starts with those settings, this page will appear: If the burner does not start with those settings the chapter "SETTING THE IGNITION POINT WITH BURNER IN STAND-BY"	

8 SETTING THE IGNITION POINT WITH BURNER IN STAND-BY

In case of troubles, the burner will go on lock-out mode and the reason will be indicated on the display.	
Check the lock code & press ENTER to unlock.	
Press ENTER to modify the positions (burner in stand-by).	
Click up to increase the gas opening position or down to decrease it.	
Right click to move from gas servomotor adjustment to air servomotor adjustment.	

Clickup to increase the air opening position or down to decrease it.	
Press ENTER to save the new settings. **CLOSE THE THERMOSTAT LINE**	

9 SETTING WITH BURNER ON

Check the combustion quality (with a flue gas analyzer). To modify the combustion valves and adjust servomotors position (gas and air), press ENTER.	
Click up to increase the gas opening position or down to decrease it.	
Right click to move from gas servomotor adjustment to air servomotor adjustment.	
Click up to increase the air opening position or down to decrease it.	
Press ENTER to save the new settings.	

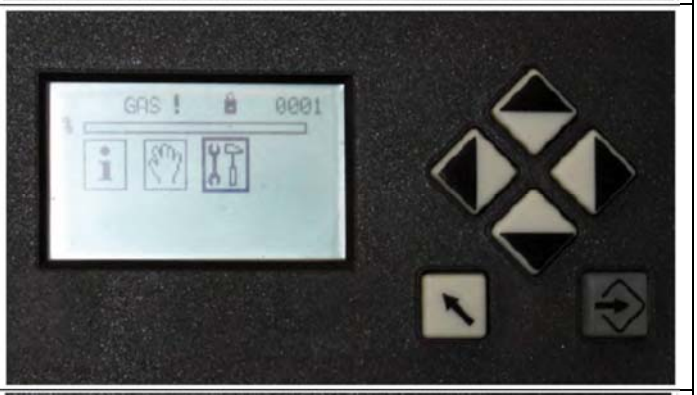
Click up to quit the ignition position.	
Check the combustion quality in all positions (from minimum to maximum output) and adjust the gas and air setting if necessary (as indicated on chapter “SETTING THE IGNITION POINT WITH BURNER IN STAND-BY”).	
Set the maximum load position 999, according to the maximum output required by the boiler. If necessary, set the inlet gas pressure (at the exit of the gas pressure reducer). Check the output combustible and the quality of combustion in all positions and adjust gas and air if necessary (see chapter “SETTING THE IGNITION POINT WITH BURNER IN STAND-BY”).	
Press EXIT to quit the combustion settings.	
Press EXIT again to quit main menu.	

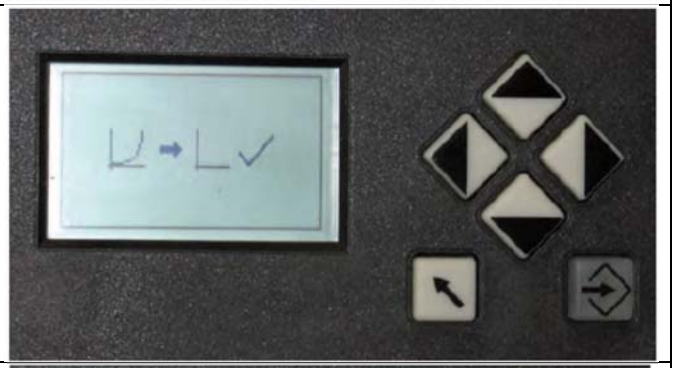
Press EXIT again to quit settings.	
The burner runs now in automatic mode.	
In case of troubles, the burner will go on lock-out mode and the reason will be indicated on the display. Exemple: H009 – lock-out code D1 - diagnostic 1 D2 - diagnostic 2 xxh - operation hours	
Check the lock code & press ENTER to unlock.	

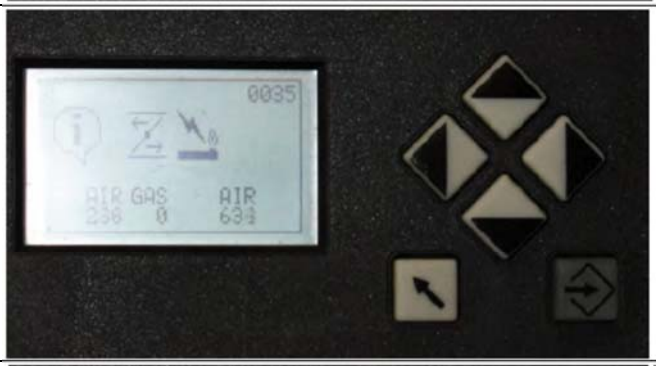
If the ignition setting is not good enough (e.g. too much air), the burner cannot start. In that case adjust again the ignition point see chapter “SETTING THE BURNER CURVE”.
Otherwise make sure that no other reason may cause the ignition failure.

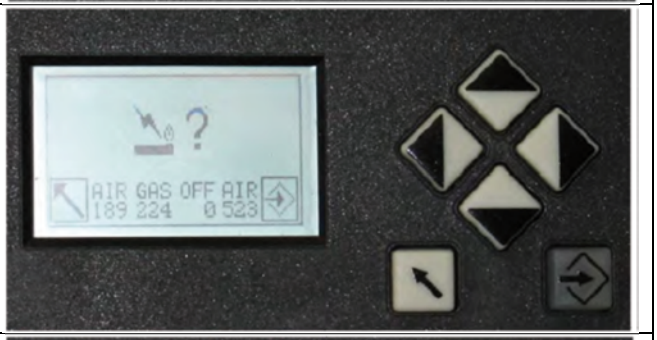
8 SETTING OF A NEW CURVE WITH VSD (OPTIONAL)

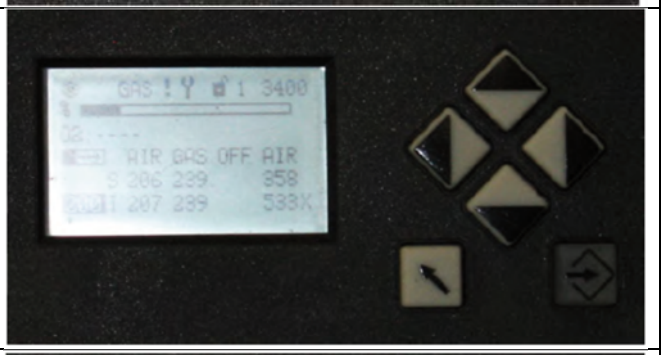
With VSD modify the curve points only with burner on.

With burner on STANDBY, press Enter 	
With the arrows  go on the icon  press Enter 	
With the arrows  go on the icon  press Enter 	
Check the password 0000 press Enter  to confirm	

With the arrows  go on the icon  press Enter 	
press Enter  to cancel the curve	
press Enter  to confirm curve cancellation	
Now the working curve has been cancelled press Enter 	
press Exit 	

With the arrows  go on the icon  press Enter 	
Close the “thermostat line”	
The burner carries out the pre-purge	
The burner reaches the ignition point	
Wait for the air/gas servomotors to reach 0 degrees The VSD is set at 30 Hz press Enter 	

press Enter  and set the ignition point using the arrows 	
Set the values and press Enter 	
press Enter  to confir the ignition point . the burner discharges and opens the valves.	
With burner on, check the combustion with a combustion analyser. Modify using the arrows  and press Enter  to store.	
Press  to move onto the (minimum burner) load 200 Press Enter 	

Press  to set the minimum burner output press Enter  to confirm	
Press  to move onto the maximum load 999 press Enter 	
Press  to set the maximum burner output Press Enter  to confirm	
Check the combustion in all curve points (800-700-600-500-400-300-250) as in previous the points. Once the adjustment is done, press  three times	

CIB UNIGAS 600V

CONTROLLER

CE

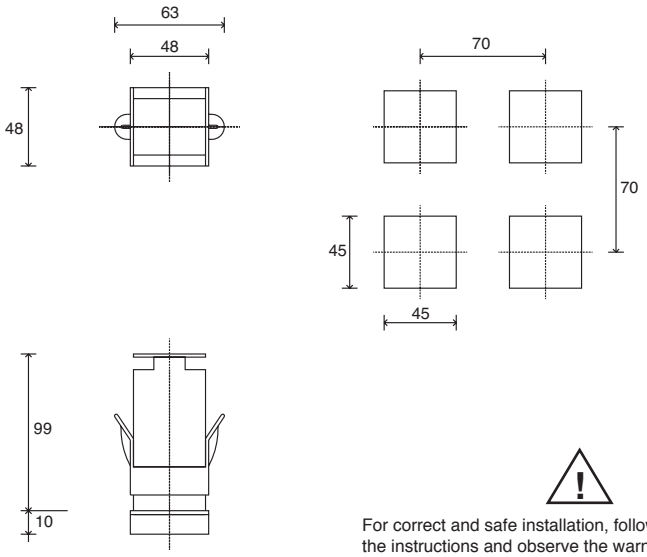
USER'S MANUAL

COD. M12925CA Rel 1.2 08/2014

SOFTWARE VERSION **1.0x T73**
code **80379** / Edition **01** - **06/2012**

1 • INSTALLATION

• Dimensions and cut-out; panel mounting



For correct and safe installation, follow the instructions and observe the warnings contained in this manual.

Panel mounting:
To fix the unit, insert the brackets provided into the seats on either side of the case.
To mount two or more units side by side, respect the cut-out dimensions shown in the drawing.

CE MARKING: The instrument conforms to the European Directives 2004/108/CE and 2006/95/CE with reference to the generic standards: **EN 61000-6-2** (immunity in industrial environment) **EN 61000-6-3** (emission in residential environment) **EN 61010-1** (safety).
MAINTENANCE: Repairs must be done only by trained and specialized personnel.
Cut power to the device before accessing internal parts.
Do not clean the case with hydrocarbon-based solvents (Petrol, Trichlorethylene, etc.). Use of these solvents can reduce the mechanical reliability of the device. Use a cloth dampened in ethyl alcohol or water to clean the external plastic case.
SERVICE: GEFRAN has a service department. The warranty excludes defects caused by any use not conforming to these instructions.

EMC conformity has been tested with the following connections

FUNCTION	CABLE TYPE	LENGTH
Power supply cable	1 mm²	1 m
Relay output cable	1 mm²	3,5 m
TC input	0,8 mm² compensated	5 m
Pt100 input	1 mm²	3 m

2 • TECHNICAL SPECIFICATIONS

Display	2x4 digit green, high display 10 and 7mm
Keys	4 of mechanical type (Man/Aut, INC, DEC, F)
Accuracy	0.2% f.s. ±1 digit ambient temperature 25°C
Main input (settable digital filter)	TC, RTD, PTC, NTC 60mV,1V Ri≥1MΩ; 5V,10V Ri≥10KΩ; 20mA Ri=50Ω Tempo di campionamento 120 msec.
Type TC Thermocouples (ITS90)	Type TC Thermocouples : J,K,R,S,T (IEC 584-1, CEI EN 60584-1, 60584-2) ; custom linearization is available / types B,E,N,L GOST,U,G,D,C are available by using the custom linearization.
Cold junction error	0,1° / °C
RTD type (scale configurable within indicated range, with or without decimal point) (ITS90) *Max line resistance for RTD*	DIN 43760 (Pt100), JPT100 20Ω
PTC type / NTC Type	990Ω, 25°C / 1KΩ, 25°C
Safety	detection of short-circuit or opening of probes, LBA alarm
°C / °F selection	configurable from faceplate
Linear scale ranges	-1999 to 9999 with configurable decimal point position
Controls	PID, Self-tuning, on-off
pb - dt - it	0,0...999,9 % - 0,00...99,99 min - 0,00...99,99 min
Action	Heat / Cool
Control outputs	on / off
Maximum power limit heat / cool	0,0...100,0 %
Cycle time	0...200 sec
Main output type	relay, logic, continuous (0...10V Rload ≥ 250KΩ, 0/4...20mA Rload ≤ 500Ω)
Softstart	0,0...500,0 min
Fault power setting	-100,0...100,0 %
Automatic blanking	Displays PV value, optional exclusion
Configurable alarms	Up to 3 alarm functions assignable to an output, configurable as: maximum, minimum, symmetrical, absolute/deviation, LBA
Alarm masking	- exclusion during warm up - latching reset from faceplate or external contact
Type of relay contact	NO (NC), 5A, 250V/30Vdc cosφ=1
Logic output for static relays	24V ±10% (10V min at 20mA)
Transmitter power supply	15/24Vdc, max 30mA short-circuit protection
Power supply (switching type)	(std) 100 ... 240Vac ±10% (opt.) 11...27Vac/dc ±10%; 50/60Hz, 8VA max
Faceplate protection	IP65
Working / Storage temperature range	0...50°C / -20...70°C
Relative humidity	20 ... 85% non-condensing
Environmental conditions of use	for internal use only, altitude up to 2000m
Installation	Panel, plug-in from front
Weight	160g for the complete version

3 • DESCRIPTION OF FACEPLATE

Function indicators
Indicates modes of operation

L1 MAN/AUTO = OFF (automatic control)
ON (manual control)

L2 PRE-HEATING = ON (running)

L3 SELFTUNING = ON (enabled Self)
OFF (disabled Self)

Automatic/Manual adjustment selection
Active only when PV display visualises the process variable (button pressed for at least 5 sec.)

Indication of output states
OUT 1 (AL1); OUT 2 (OPEN); OUT 3 (CLOSED)

PV Display: Indication of process variable
Error Indication: LO, HI, Sbr, Err
LO= the value of process variable is < di LO_S
HI= the value of process variable is > di HI_S
Sbr= faulty sensor or input values higher than max. limits
Err= PT100 third wire opened for PT100, PTC or input values lower than min. limits (i.e.: TC wrong connection)

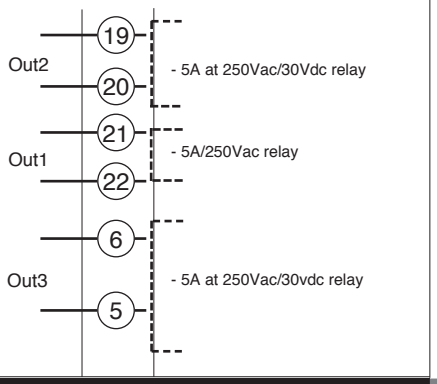
SV display: Indication of setpoint

Function key
Gives access to the various configuration phases •• Confirms change of set parameters and browses next or previous parameter (if Auto/Man key is pressed)

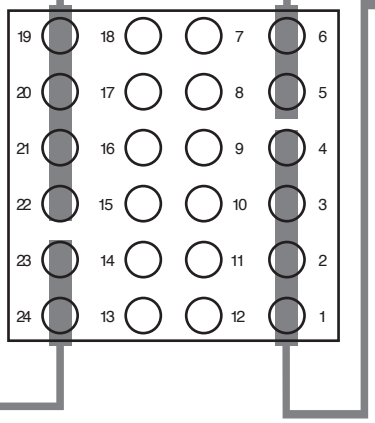
"Inc" and "Dec" key
Press to increment (decrement) any numerical parameter •• Increment (decrement) speed is proportional to time key stays pressed •• The operation is not cyclic: once the maximum (minimum) value of a field is reached, the value will not change even if the key remains pressed.

4 • CONNECTIONS

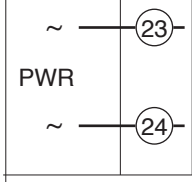
• Outputs



TOP



• Power Supply



Standard:
100...240Vac ± 10%

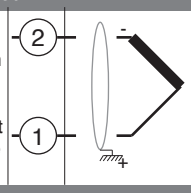
Optional:
11...27Vac/Vdc ± 10%

Max. power 8VA; 50/60 Hz

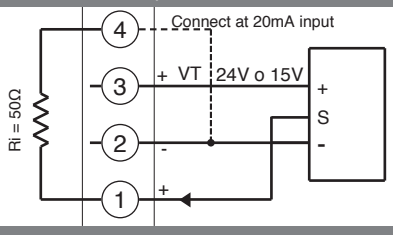
• Inputs

• TC Input

Available thermocouples:
J, K, R, S, T
(B, E, N, L, U, G, D, C custom linearization is available)
- Observe polarities
- For extensions, use the correct compensating cable for the type of TC used



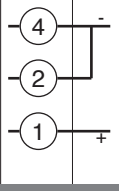
• Linear input with 3-wire transmitter



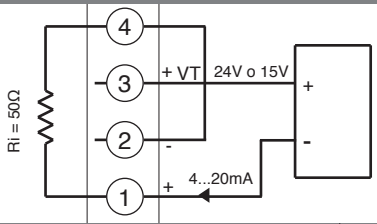
• Linear input (I)

Linear input in dc current

20mA, Ri = 50Ω

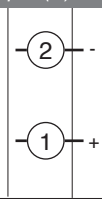


• Input 1 linear with transmitter 2 wires



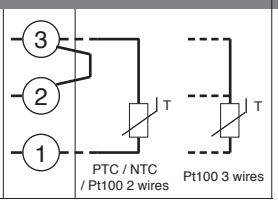
• Linear input (V)

Linear input in dc voltage
60mV, 1V
Ri > 1MΩ
5V, 10V
Ri > 10KΩ



• Pt100 / PTC / NTC

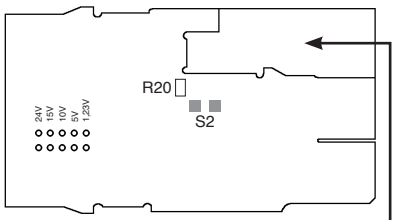
Use wires of adequate diameter (min. 1mm²)
PT100, JPT100, PTC, NTC



• Identification of boards

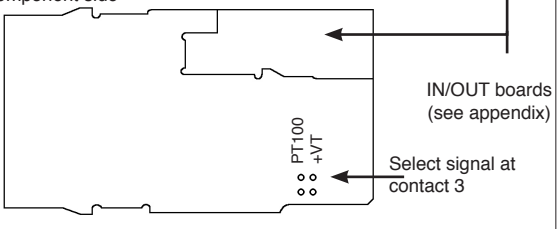
Power board - Solder side

Select transmitter voltage



N.B. : you can keep the **OUT1** relay energized at power-up by inserting jumper **S2** and removing resistance **R20**.

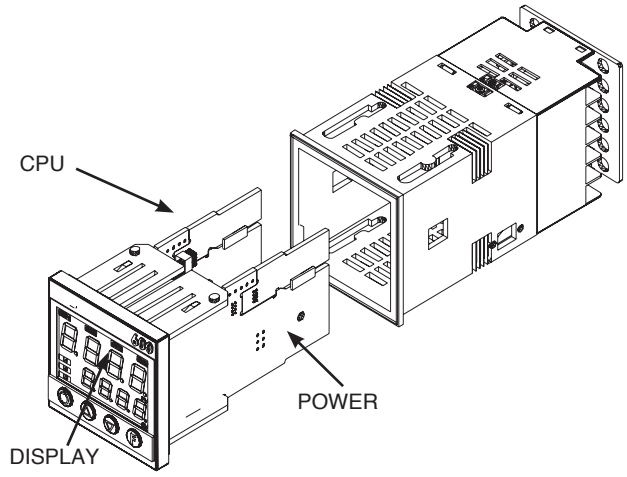
CPU board - Component side



IN/OUT boards (see appendix)

Select signal at contact 3

• Device structure



5 • "EASY" PROGRAMMING and CONFIGURATION

THE EASY CONFIGURATION (Pro=0...12) IS SUITABLE FOR VERSIONS WITH AL1/OPEN/CLOSED

S4 Jumper (CPU) ON

LEVEL 1 MENU

P.V. / S.V.	P.V. / S.V. Process variable (PV display) Work Setpoint (SV display) or control output value with controller in manual
_SP	Local Setpoint (scale points Lo.L...Hi.L)
HY.P	Positive hysteresis alarm 1 (0 ... +999 scale points)
HY.n	Negative hysteresis alarm 1 (0 ... -999 scale points)

PAS — Password

PAS = 99

Pro — Protection code

• Prot

12 — *Pro* — Protection code

Prot	Display	Modification
0	SP, Hy.P, Hy.n	SP, Hy.P , Hy.n
1	SP, Hy.P, Hy.n	SP
2	SP	

+ 4 to disable InP, Out
+ 8 to disable CFG

6 • PROGRAMMING and CONFIGURATION

LEVEL 1 MENU

	P.V. / S.V.	P.V. / S.V. Process variable (PV display) Work Setpoint (SV display) or control output value with controller in manual
80.0	_SP	Local Setpoint (Lo.L ... Hi.L)
+5.0	HY.P	Positive hysteresis alarm 1 (0 ... +999 scale points)
-5.0	HY.n	Negative hysteresis alarm 1 (0 ... +999 scale points)
	P.oS	Valve position indication (0.0 ... 100.0 %) (*)
	Ou.P	Control output value (*)

(*) The automatic return *PV/SV* display is disabled for these displays

If Inc, Dec, F keys are not pressed within 15 sec, display returns automatically to P.V. value.

INF — Information display

NO — S4 Jumper (CPU) = ON

CFG — Custom menu

InP — Input settings

Out — Output settings

PAS — Password

NO — PAS = 99

Pro — Protection code

Hrd — Hardware configuration

Lin — Input linearization

U.CA — User calibration

Keep the F key pressed to scroll the menus

Release the F key to select the displayed menu

Press the F key to access the parameters

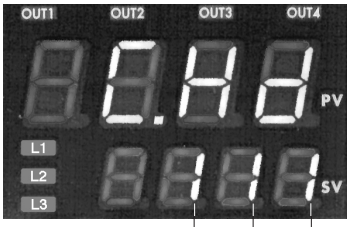
Keep the F key pressed to exit any menu

Keep F + Auto/Man keys pressed for 2 sec. on any menu to go immediately to level 1 display

Pressing the Auto/ Man + F keys on any menu immediately returns you to the previous parameter.

N.B.: Once a particular configuration is entered, all unnecessary parameters are no longer displayed

• InFo Display



OUTPUT 2
0 = None
1 = Relay

OUTPUT 3
0 = None
1 = Relay

SERIAL COMMUNICATION
0 = None

INF — Information display

UPd — Software version

Err — Self diagnostic error code

0	No Error
1	Lo
2	Hi
3	ERR
4	SBR

+8 error OUT2 card recognition
+16 error OUT3 card recognition

110 — C.Hd — Configuration hrd

• CFG

CFG — Control parameters

0 — S.tu — Enabling self-tuning, autotuning, softstart

S.tun	Continuous autotuning	Sel-ftuning	Softstart
0	NO	NO	NO
1	YES	NO	NO
2	NO	YES	NO
3	YES	YES	NO
4	NO	NO	YES
5	YES	NO	YES
6	-	-	-
7	-	-	-

S.tun	Autotuning one shot	Selftuning	Softstart
8*	WAIT	NO	NO
9	GO	NO	NO
10*	WAIT	YES	NO
11	GO	YES	NO
12*	WAIT	NO	YES
13	GO	NO	YES

(*) +16 with passage automatic rifle in GO if PV-SP > 0,5%
+32 with passage automatic rifle in GO if PV-SP > 1%
+64 with passage automatic rifle in GO if PV-SP > 2%
+128 with passage automatic rifle in GO if PV-SP > 4%

1.2 — h.Pb — Proportional band for heating or hysteresis in regulation ON/OFF — 0 ... 999.9% f.s.

5.83 — h. It — Integral time for heating — 0.00 ... 99.99 min

1.33 — h.dt — Derivative time for heating — 0.00 ... 99.99 min

100.0 — h.P.H — Maximum power limit for heating — 0.0 ... 100.0%

0.0 — h.P.L — Minimum power limit for heating (not available for double heat/ cool action) — 0.0 ... 100.0%

0 — rSt — Manual reset — -999 ... 999 punti scala

0.0 — P.rS — Reset power — -100.0 ... 100.0%

0 — A.rS — Antireset — 0 ... 9999 scale points

0.0 — FFd — Feedforward — -100.0 ... 100.0%

0.0 — SoF — Softstart time — 0.0 ... 500.0 min

0.0 — Lbt — Waiting time for LBA alarm intervention (Set to "0" to disable LBA alarm) — 0.0 ... 500.0 min (*)

0.0 — LbP — Power limit for LBA alarm condition — -100.0 ... 100.0% (*)

0.0 — FAP — Power output in fault condition (when probe is faulty) — -100.0 ... 100.0% ON / OFF

0.0 — G.SP — Set gradient (see applicable note) — 0.0...999.9 digit/min. (digit / sec see SP.r)

0.0 — G.S0 — Setpoint gradient of pre-heating — 0.0 ... 999.9 digit / min. (digit / sec seeSP.r)

0 — Ht.0 — Retention time of pre-heating setpoint — 0 … 200 min. (sec see SP.r)

0.0 — SP.0 — Setpoint of pre-heating — Lo.L … Hi.L

0.0 — G.S 1 — Set gradient at the end of the pre-heating — 0.0 ... 999.9 digit / min. (digit / sec see SP.r)

(*) LBA alarm may be reset by simultaneously pressing $\Delta + \nabla$ keys when OutP is displayed or by switching to Manual.

• InP

InP — Input settings

0 — SP.r — Def. remote setpoint — 0 default (remote setpoint present)

+2 Times of pre-heating and gradients of set digit/sec

30 — tYP. — Probe type, signal, enable custom linearization, and main input scale

Type	Probe type	without decimal point	with decimal point
	Sensore:	TC	
0	TC J °C	0/1000	0.0/999.9
1	TC J °F	32/1832	32.0/999.9
2	TC K °C	0/1300	0.0/999.9
3	TC K °F	32/2372	32.0/999.9
4	TC R °C	0/1750	0.0/999.9
5	TC R °F	32/3182	32.0/999.9
6	TC S °C	0/1750	0.0/999.9
7	TC S ° F	32/3182	32.0/999.9
8	TC T °C	-200/400	-199.9/400.0
9	TC T °F	-328/752	-199.9/752.0
28	TC	CUSTOM	CUSTOM
29	TC	CUSTOM	CUSTOM
30	PT100 °C	-200/850	-199.9/850.0
31	PT100 °F	-328/156 2	-199.9/999.9
32	JPT100 °C	-200/600	-199.9/600.0
33	JPT100 °F	-328/1112	-199.9/999.9
34	PTC °C	-55/120	-55.0/120.0
35	PTC °F	-67/248	-67.0/248.0
36	NTC °C	-10/70	-10.0/70.0
37	NTC °F	14/158	14.0/158.0
38	0...60 mV	-1999/9999	-199.9/999.9
39	0...60 mV	Custom scale	Custom scale
40	12...60 mV	-1999/9999	-199.9/999.9
41	12...60 mV	Custom scale	Custom scale
42	0...20 mA	-1999/9999	-199.9/999.9
43	0...20 mA	Custom scale	Custom scale
44	4...20 mA	-1999/9999	-199.9/999.9
45	4...20 mA	Custom scale	Custom scale
46	0...10 V	-1999/9999	-199.9/999.9
47	0...10 V	Custom scale	Custom scale
48	2...10 V	-1999/9999	-199.9/999.9
49	2...10 V	Custom scale	Custom scale
50	0...5 V	-1999/9999	-199.9/999.9
51	0...5 V	Custom scale	Custom scale
52	1...5 V	-1999/9999	-199.9/999.9
53	1...5 V	Custom scale	Custom scale
54	0...1 V	-1999/9999	-199.9/999.9
55	0...1 V	Custom scale	Custom scale
56	200mv..1V	-1999/9999	-199.9/999.9
57	200mv..1V	Custom scale	Custom scale
58	Cust10 V-20mA	-1999/9999	-199.9/999.9
59	Cust10 V-20mA	Custom scale	Custom scale
60	Cust 60mV	-1999/9999	-199.9/999.9
61	Cust 60mV	Custom scale	Custom scale
62	PT100-JPT	CUSTOM	CUSTOM
63	PTC	CUSTOM	CUSTOM
64	NTC	CUSTOM	CUSTOM

For custom linearization:
- LO signal is generated with variable below Lo.S or at minimum calibration value
- HI signal is generated with variable above Lo.S or at maximum calibration value

Max. non-linearity error for thermocouples (TC), resistors (PT100) and thermistors (PTC, NTC).

The error is calculated as deviation from theoretical value and is expressed as percentage of full scale (in °C).

S, R range 0...1750°C; error < 0.2% f.s. (t > 300°C) / for other range; error < 0.5% f.s.
T error < 0.2% f.s. (t > -150°C)
B range 44...1800°C; error < 0.5% f.s. (t > 300°C) / range 44,0...999,9; error < 1% f.s. (t > 300°C)
U range -99,9...99,9 and -99...99°C; error < 0.5% f.s. / for other range; error < 0.2% f.s. (t > -150°C)
G error < 0.2% f.s. (t > 300°C)
D error < 0.2% f.s. (t > 200°C)
C range 0...2300; error < 0.2% f.s. / for other range; error < 0.5% f.s.

NTC error < 0.5% f.s.

Tc: **J, K, E, N, L** error < 0,2% f.s.
JPT100 and **PTC** error < 0,2% f.s.
PT100 scale -200...850°C
Precision better than 0,2% f.s. at 25°C
In range 0...50°C:
- Precision better than 0,2% f.s. in range -200...400°C
- Precision better than 0,4% f.s. in range +400...850°C

(where f.s. refers to range -200... +850°C)

0.1 — FLt — Digital filter on input (if = 0 excludes averaging filter on sample value) — 0.0 ... 20.0 sec

0.5 — FLd — Digital filter on input display — 0 ... 9.9 scale points

1 — dP.S — Decimal point position for input scale

dP_S	Format
0	xxxx
1	xxx.x
2	xx.xx (*)
3	x.xxx (*)

(*) not available for TC, RTD, PTC and NTC scales

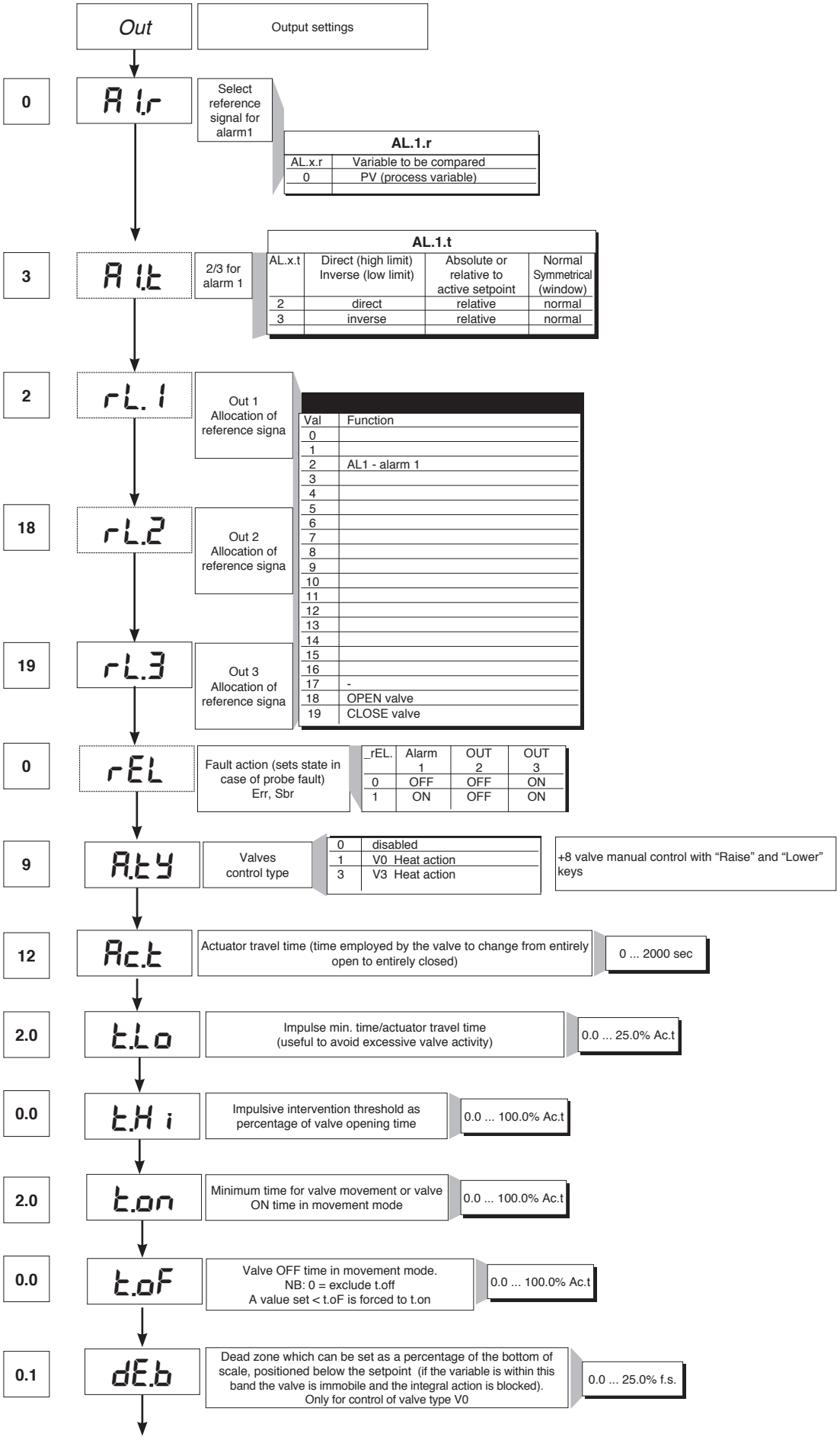
0.0 — Lo.S — Minimum limit of main input scale — min...max input range selected in tyP

850.0 — Hi.S — Maximum limit of main input scale — min...max input range selected in tyP

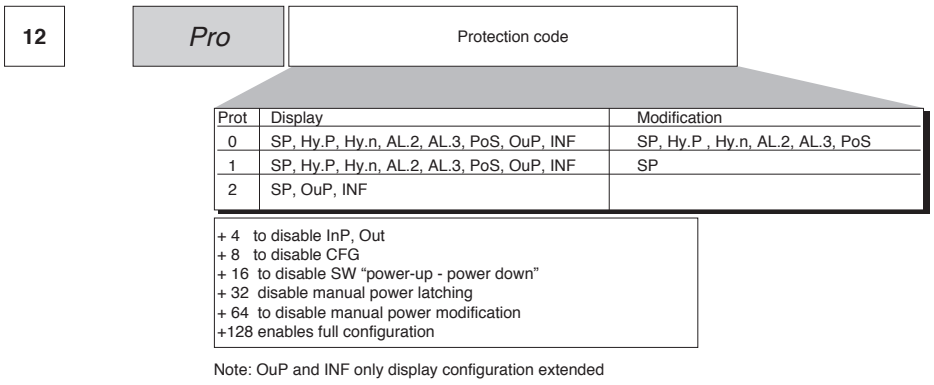
0 — oFS. — Offset correction of main input — -999 ... 999 scale points

30.0 — LoL — Lower limit for setting SP and absolute alarms — Lo.S ... Hi.S

130.0 — HiL — Upper limit for setting SP and absolute alarms — Lo.S ... Hi.S


Out
Output settings
0
A 1.r
Select reference signal for alarm1
AL.1.r
AL.x.r
Variable to be compared
0
PV (process variable)
3
A 1.t
2/3 for alarm 1
AL.1.t
AL.x.t
Direct (high limit) Inverse (low limit)
Absolute or relative to active setpoint
Normal Symmetrical (window)
2
direct
relative
normal
3
inverse
relative
normal
2
rL.1
Out 1 Allocation of reference signa
18
rL.2
Out 2 Allocation of reference signa
19
rL.3
Out 3 Allocation of reference signa
Val
Function
0
1
2
AL1 - alarm 1
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
-
18
OPEN valve
19
CLOSE valve
0
rEL
Fault action (sets state in case of probe fault) Err, Sbr
_rEL.
Alarm 1
OUT 2
OUT 3
0
OFF
OFF
ON
1
ON
OFF
ON
9
A.tY
Valves control type
0
disabled
1
V0 Heat action
3
V3 Heat action
+8 valve manual control with “Raise” and “Lower” keys
12
Ac.t
Actuator travel time (time employed by the valve to change from entirely open to entirely closed)
0 ... 2000 sec
2.0
t.Lo
Impulse min. time/actuator travel time (useful to avoid excessive valve activity)
0.0 ... 25.0% Ac.t
0.0
t.Hi
Impulsive intervention threshold as percentage of valve opening time
0.0 ... 100.0% Ac.t
2.0
t.on
Minimum time for valve movement or valve ON time in movement mode
0.0 ... 100.0% Ac.t
0.0
t.oF
Valve OFF time in movement mode. NB: 0 = exclude t.off A value set < t.oF is forced to t.on
0.0 ... 100.0% Ac.t
0.1
dE.b
Dead zone which can be set as a percentage of the bottom of scale, positioned below the setpoint (if the variable is within this band the valve is immobile and the integral action is blocked). Only for control of valve type V0
0.0 ... 25.0% f.s.

• Prot

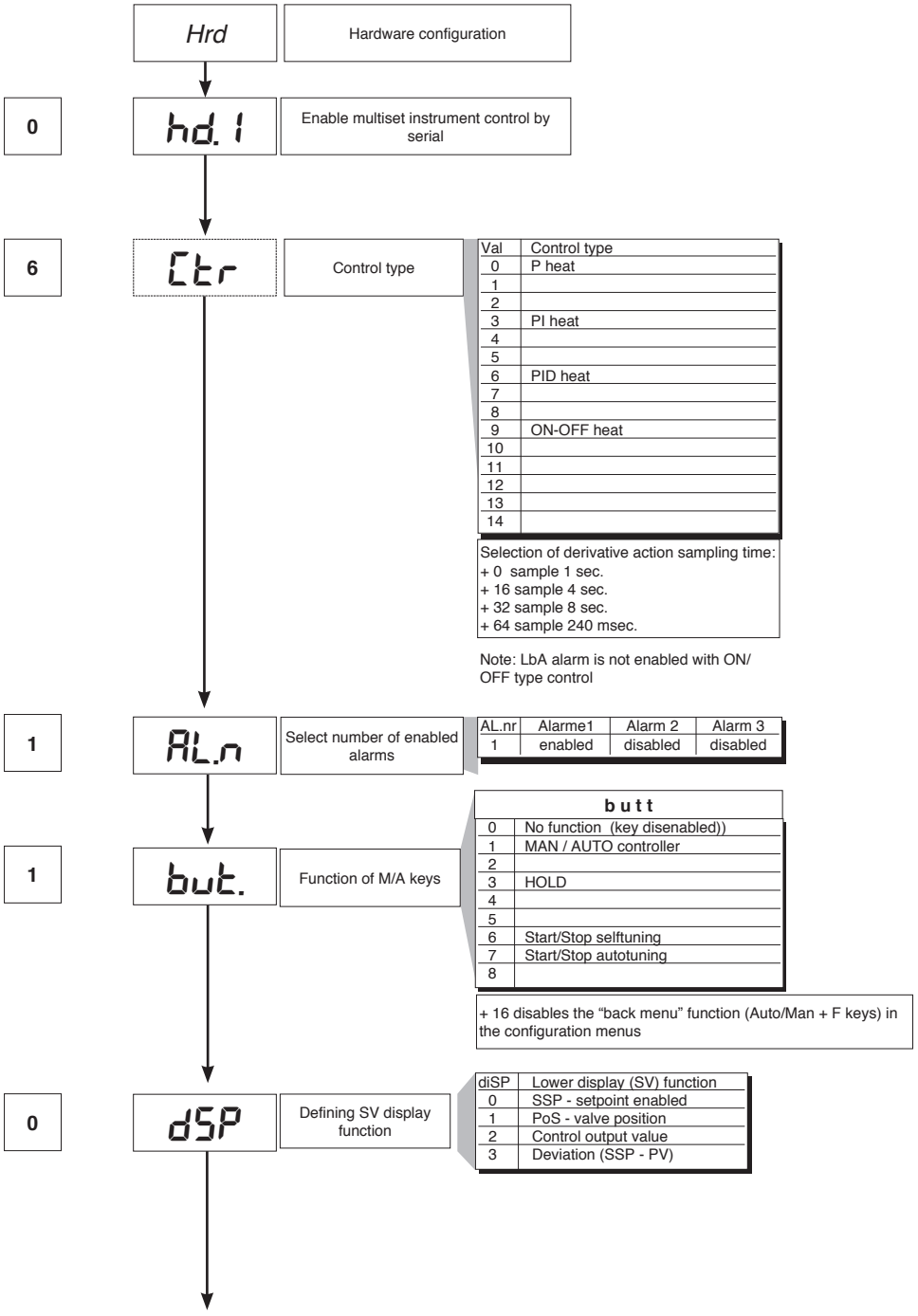


Prot	Display	Modification
0	SP, Hy.P, Hy.n, AL.2, AL.3, PoS, OuP, INF	SP, Hy.P , Hy.n, AL.2, AL.3, PoS
1	SP, Hy.P, Hy.n, AL.2, AL.3, PoS, OuP, INF	SP
2	SP, OuP, INF	

+ 4 to disable InP, Out
+ 8 to disable CFG
+ 16 to disable SW “power-up - power down”
+ 32 disable manual power latching
+ 64 to disable manual power modification
+128 enables full configuration

Note: OuP and INF only display configuration extended

• Hrd



Val	Control type
0	P heat
1	
2	
3	PI heat
4	
5	
6	PID heat
7	
8	
9	ON-OFF heat
10	
11	
12	
13	
14	

Selection of derivative action sampling time:
+ 0 sample 1 sec.
+ 16 sample 4 sec.
+ 32 sample 8 sec.
+ 64 sample 240 msec.

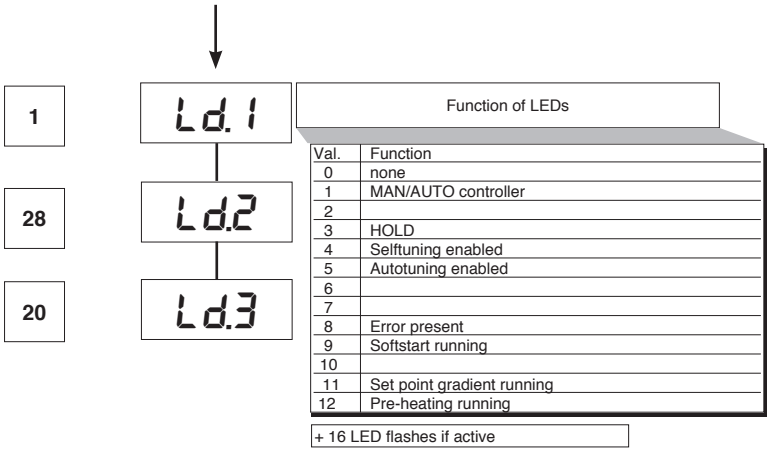
Note: LbA alarm is not enabled with ON/ OFF type control

AL.nr	Alarme1	Alarm 2	Alarm 3
1	enabled	disabled	disabled

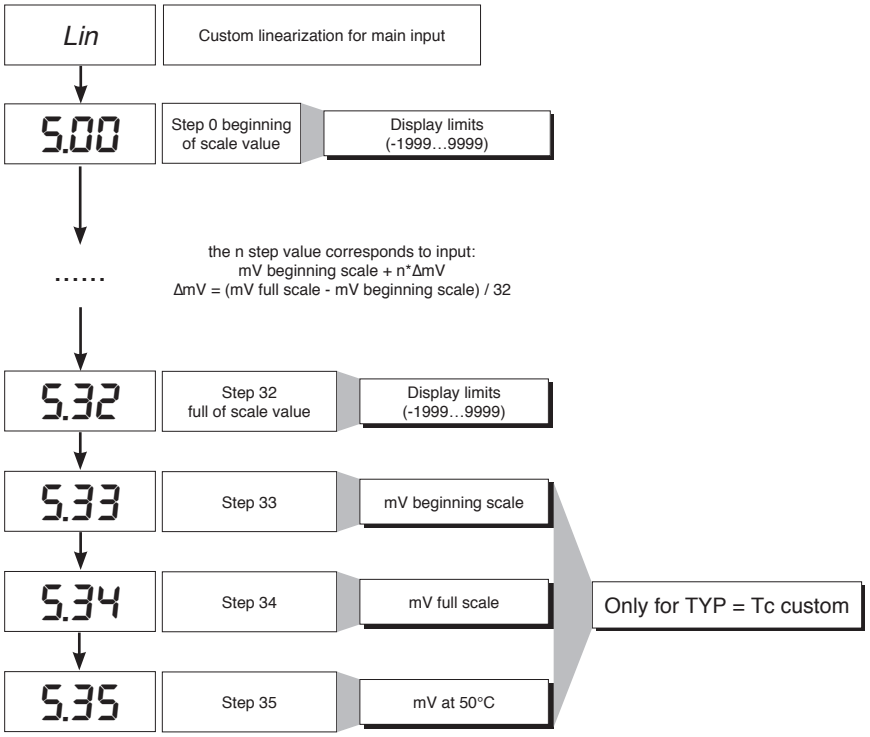
butt	
0	No function (key disenabled))
1	MAN / AUTO controller
2	
3	HOLD
4	
5	
6	Start/Stop selftuning
7	Start/Stop autotuning
8	

+ 16 disables the “back menu” function (Auto/Man + F keys) in the configuration menus

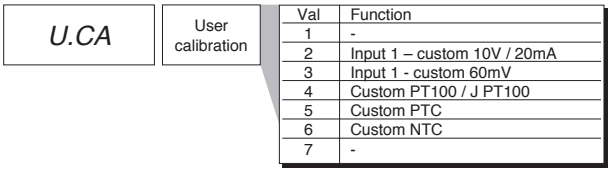
diSP	Lower display (SV) function
0	SSP - setpoint enabled
1	PoS - valve position
2	Control output value
3	Deviation (SSP - PV)


1
28
20
Ld.1
Ld.2
Ld.3
Function of LEDs
Val. Function
0 none
1 MAN/AUTO controller
2
3 HOLD
4 Selftuning enabled
5 Autotuning enabled
6
7
8 Error present
9 Softstart running
10
11 Set point gradient running
12 Pre-heating running
+ 16 LED flashes if active

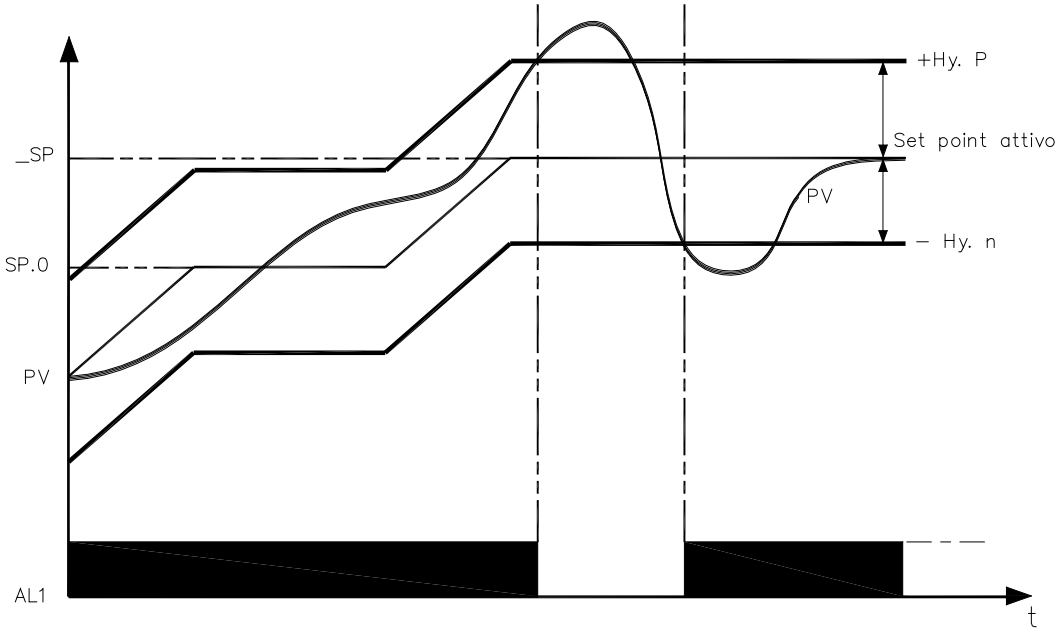
• Lin


Lin
Custom linearization for main input
5.00
Step 0 beginning of scale value
Display limits (-1999…9999)
.....
the n step value corresponds to input:
mV beginning scale + n*ΔmV
ΔmV = (mV full scale - mV beginning scale) / 32
5.32
Step 32 full of scale value
Display limits (-1999…9999)
5.33
Step 33
mV beginning scale
5.34
Step 34
mV full scale
5.35
Step 35
mV at 50°C
Only for TYP = Tc custom

• U.CAL


U.CA
User calibration
Val Function
1 -
2 Input 1 – custom 10V / 20mA
3 Input 1 - custom 60mV
4 Custom PT100 / J PT100
5 Custom PTC
6 Custom NTC
7 -

7 • CONSENT FOR BURNER AL1



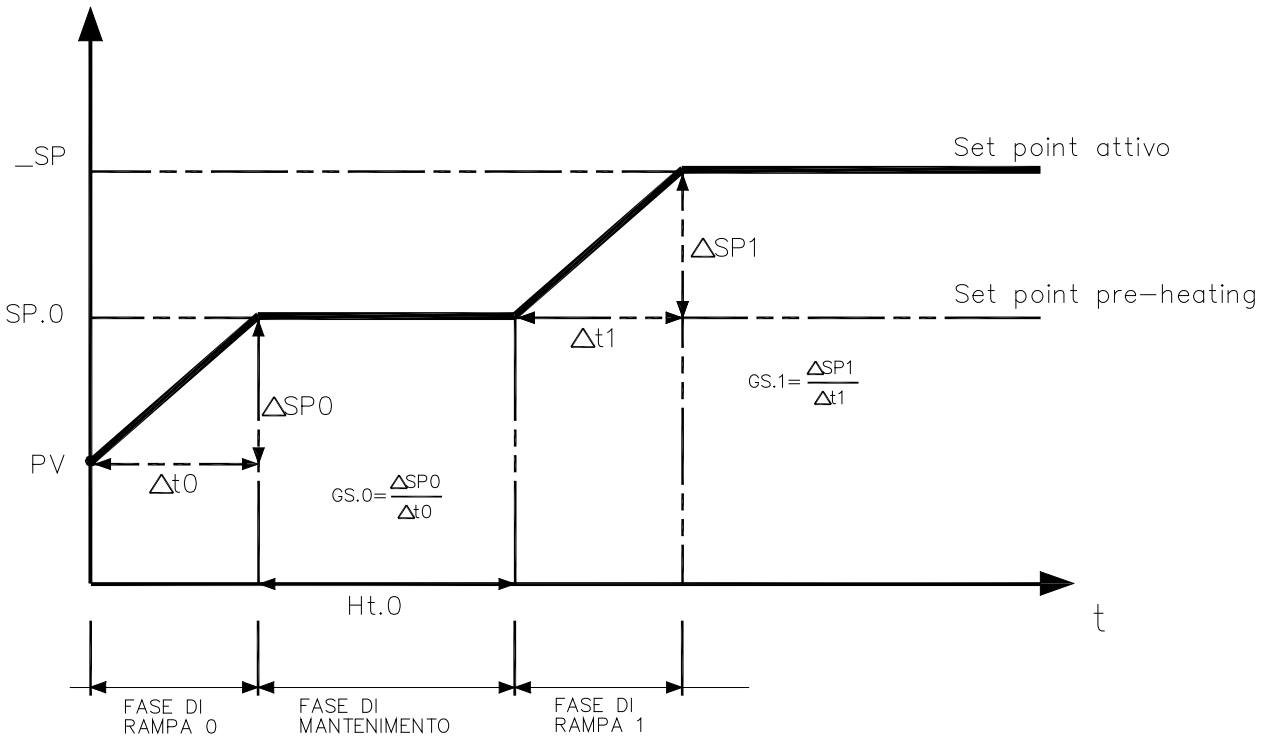
Obtain burner consent by configuring alarm 1 as inverse deviation with positive hysteresis Hy.P and negative hysteresis Hy.n

8 • PRE-HEATING FUNCTION

Enable the pre-heating function by setting parameters GS.0, Ht.0, GS.1 other than zero.
It consists of three phases that are activated sequentially at firing:

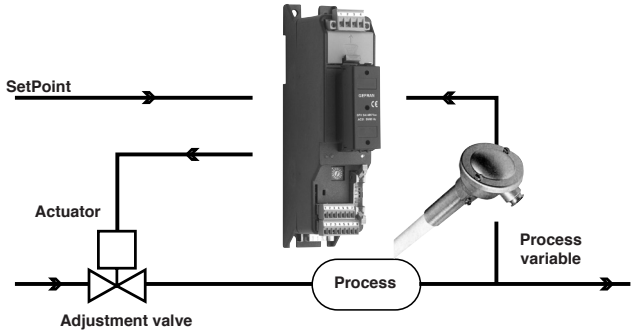
- **Ramp 0 phase**
  Enabled by setting GS.0 > 0. Starting from setpoint = PV (initial state), it reaches pre-heating set SP.0 with gradient GS.0
- **Maintenance phase**
  Enabled by setting Ht.0 > 0. Maintains pre-heating setpoint SP.0 for time Ht.0
- **Ramp 1 phase**
  Enabled by setting GS.1 > 0. Starting from pre-heating setpoint SP.0, it reaches active _SP set with gradient GS.1

In case of selftuning, the pre-heating function is not activated



9 • ADJUSTMENT WITH MOTORIZED VALVE

In an adjustment process the adjustment valve has the function of varying fuel delivery (frequently corresponding to the thermal energy introduced into the process) in relation to the signal coming from the controller.
For this purpose it is provided with an actuator able to modify its opening value, overcoming the resistances produced by the fluid passing inside it.
The adjustment valves vary the delivery in a modulated manner, producing finite variations in the fluid passage inner area corresponding to finite variations of the actuator input signal, coming from the controller. The servomechanism, for example, comprises an electric motor, a reducer and a mechanical transmission system which actions the valve.
Various auxiliary components can be present such as the mechanical and electrical safety end travels, manual actioning systems.



CONTROL EXAMPLE FOR V0 VALVE

The controller determines, on the basis of the dynamics of the process, the control output for the valve corresponding to the opening of the same in such a way so as to maintain the desired value of the process variable.

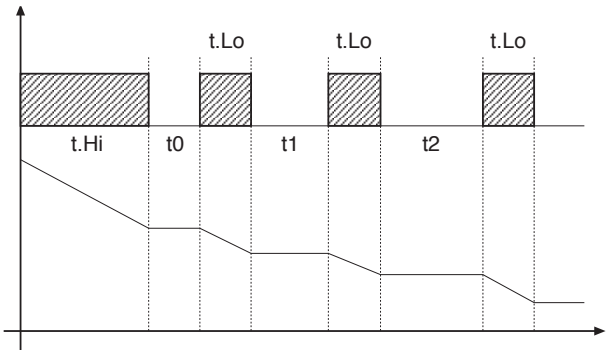
Characteristic parameters for valves control

- Actuator time (Ac.t) is the time employed by the valve to pass from entirely open to entirely closed (or vice-versa), and can be set with a resolution of one second. It is a mechanical feature of the valve+actuator unit.
NOTE: if the actuator's travel is mechanically limited it is necessary to proportionally reduce the Ac.t value.

- Minimum impulse (t.Lo) expressed as a % of the actuator time (resolution 0.1%).
Represents the minimum change in position corresponding to a minimum change in power supplied by the instrument below which the actuator will not physically respond to the command.
This represents the minimum variation in position due to which the actuator does not physically respond to the command.
The minimum duration of the movement can be set in t.Lo, expressed as a % of actuator time.
- Impulsive intervention threshold (t.Hi) expressed as a % of the actuator time (resolution 0.1%) represents the position displacement (requested position – real position) due to which the manoeuvre request becomes impulsive.

You can choose between 2 types of control:
1) ON time of movement = t.on and OFF time proportional to shift and greater than or equal to t.Lo (we recommend setting t.on = t.Lo) (set t.oF = 0).
2) ON time of movement = t.on and OFF time = t.oF. A value set for t.oF < t.on is forced to t.on. To activate this type, set t.oF < > 0.
The type of movement approach allows fine control of the reverse drive valve (from potentiometer or not), especially useful in cases of high mechanical inertia.
Set t.Hi = 0 to exclude modulation in positioning.
This type of modulated approach allows precise control of the feedback actioned valve, by a potentiometer or not, and is especially useful in cases of high mechanical inertia. Setting t.Hi = 0 excludes modulation in positioning.

- Dead zone(dE.b) is a displacement band between the adjustment setpoint and the process variable within which the controller does not supply any command to the valve (Open = OFF; Close = OFF). It is expressed as a percentage of the bottom scale and is positioned below the setpoint.
The dead zone is useful in an operative process to avoid straining the actuator with repeated commands and an insignificant effect on the adjustment. Setting dE.b = 0 the dead zone is excluded.



Graph of behavior inside the band with integral time ≠ 0.

With integral time = 0, movement ON time is always equal to OFF time.

t0 = t.Lo

Valve control modes

With the controller in manual, the setting of parameter At.y ≥ 8 allows direct control of the valve open and close commands through the keyboard Increments and Decrements on the front seats.

V0 - for floating valve without potentiometer

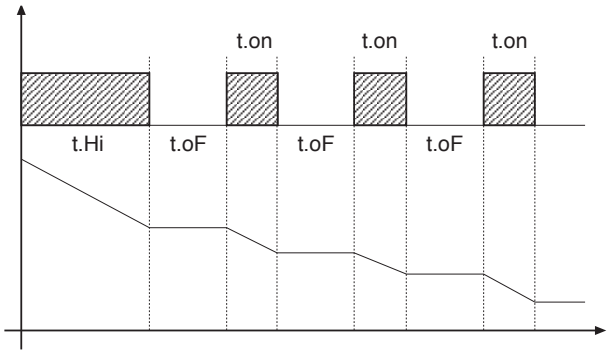
Model V0 have similar behaviour: every manoeuvre request greater than the minimum impulse t.Lo is sent to the actuator by means of the OPEN/CLOSE relays; every action updates the presumed position of the virtual potentiometer calculated on the basis of the actuator travel declared time.
In this way there is always a presumed position of the valve which is compared with the position request of the controller.
Having reached a presumed extreme position (entirely open or entirely closed determined by the “virtual potentiometer”) the controller provides a command in the same direction, in this way ensuring the real extreme position is reached (minimum command time = t.on).
The actuators are usually protected against the OPEN command in the entirely open position or CLOSE command in the entirely closed position.

V3 - for floating valve, PI control

When the difference between the position calculated by the controller and the only proportional component exceeds the value corresponding to the minimum impulse t.Lo the controller provides an OPEN or CLOSE command of the duration of the minimum impulse itself t.Lo.
At each delivery the integral component of the command is set to zero (discharge of the integral).
The frequency and duration of the impulses is correlated to the integral time (h.it or c.it).

Non-movement behavior
t.Hi = 0: with power = 100% or 0.0%, the corresponding open or close outputs always remain enabled (safety status).

Movement behavior
t.Hi < > 0: with position attained corresponding to 100% or 0.0%, the corresponding open or close outputs are switched off.



If t.oF = 0, current function is maintained.

If t.oF ≠ 0 movement mode will be as shown on the graph

10 • CONTROL ACTIONS

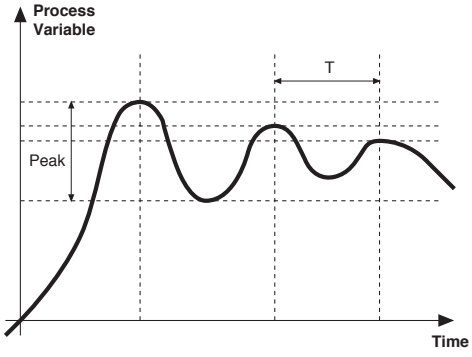
Proportional Action:
action in which contribution to output is proportional to deviation at input (deviation = difference between controlled variable and setpoint).
Derivative Action:
action in which contribution to output is proportional to rate of variation input deviation.
Integral Action:
action in which contribution to output is proportional to integral of time of input deviation.

Influence of Proportional, Derivative and Integral actions on response of process under control

* An increase in P.B. reduces oscillations but increases deviation.
* A reduction in P.B. reduces the deviation but provokes oscillations of the controlled variable (the system tends to be unstable if P.B. value is too low).
* An increase in Derivative Action corresponds to an increase in Derivative Time, reduces deviation and prevents oscillation up to a critical value of Derivative Time, beyond which deviation increases and prolonged oscillations occur.
* An increase in Integral Action corresponds to a reduction in Integral Time, and tends to eliminate deviation between the controlled variable and the setpoint when the system is running at rated speed.
If the Integral Time value is too long (Weak integral action), deviation between the controlled variable and the setpoint may persist.
Contact GEFRAN for more information on control actions.

11 • MANUAL TUNING

A) Enter the setpoint at its working value.
B) Set the proportional band at 0.1% (with on-off type setting).
C) Switch to automatic and observe the behavior of the variable. It will be similar to that in the figure:



D) The PID parameters are calculated s follows: Proportional band

$$P.B.= \frac{Peak}{(V\ max - V\ min)} \times 100$$

(V max - V min) is the scale range.
Integral time: It = 1.5 x T
Derivative time: dt = It/4
E) Switch the unit to manual, set the calculated parameters. Return to PID action by setting the appropriate relay output cycle time, and switch back to Automatic.
F) If possible, to optimize parameters, change the setpoint and check temporary response. If an oscillation persists, increase the proportional band. If the response is too slow, reduce it.

12 • SET GRADIENT

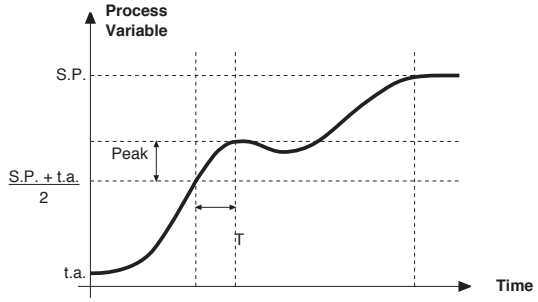
SET GRADIENT: if set to ≠0, the setpoint is assumed equal to PV at power-on and auto/man switchover. With gradient set, it reaches the local setpoint. Every variation in setpoint is subject to a gradient.
The set gradient is inhibited at power-on when self-tuning is engaged.
If the set gradient is set to ≠0, it is active even with variations of the local setpoint.
The control setpoint reaches the set value at the speed defined by the gradient.

13 • SOFTWARE ON / OFF SWITCHING FUNCTION

How to switch the unit OFF: hold down the “F” and “Raise” keys simultaneously for 5 seconds to deactivate the unit, which will go to the OFF state while keeping the line supply connected and keeping the process value displayed. The SV display is OFF.
All outputs (alarms and controls) are OFF (logic level 0, relays de-energized) and all unit functions are disabled except the switch-on function and digital communication.
How to switch the unit ON: hold down the “F” key for 5 seconds and the unit will switch OFF to ON. If there is a power failure during the OFF state, the unit will remain in OFF state at the next power-up (ON/OFF state is memorized).
The function is normally enabled, but can be disabled by setting the parameter Prot = Prot +16.

14 • SELF-TUNING

The function works for single output systems (heating or cooling). The self-tuning action calculates optimum control parameter values during process startup. The variable (for example, temperature) must be that assumed at zero power (room temperature).
The controller supplies maximum power until an intermediate value between starting value and setpoint is reached, after which it zeros power.
PID parameters are calculated by measuring overshoot and the time needed to reach peak. When calculations are finished, the system disables automatically and the control proceeds until the setpoint is reached.



How to activate self-tuning:
A. Activation at power-on
1. Set the setpoint to the required value
2. Enable selftuning by setting the Stun parameter to 2 (CFG menu)
3. Turn off the instrument
4. Make sure the temperature is near room temperature
5. Turn on the instrument again

B. Activation from keyboard
1. Make sure that key M/A is enabled for Start/Stop selftuning (code but = 6 Hrd menu)
2. Bring the temperature near room temperature
3. Set the setpoint to the required value
4. Press key M/A to activate selftuning (Attention: selftuning interrupts if the key is pressed again)

The procedure runs automatically until finished, when the new PID parameters are stored: proportional band, integral and derivative times calculated for the active action (heating or cooling). In case of double action (heating or cooling), parameters for the opposite action are calculated by maintaining the initial ratio between parameters (ex.: CPb = HPb * K; where K = CPb / HPb when self-tuning starts). When finished, the Stun code is automatically cancelled.

Notes :
-The procedure does not start if the temperature is higher than the setpoint (heating control mode) or if the temperature is lower than the setpoint (cooling control mode). In this case , the Stu code is not cancelled.
-It is advisable to eneable one of the configurable LEDs to signal selftuning status.By setting one of parameters
LED1, LED2, LED3=4 or 20 on the Hrd menu, the respective LED will be on or flashing when selftuning is active.

15 • ACCESSORIES

• Interface for instrument configuration

KIT PC USB / RS485 o TTL

Kit for PC via the USB port (Windows environment) for GEFRAN instruments configuration:
Lets you read or write all of the parameters
• A single software for all models
• Easy and rapid configuration
• Saving and management of parameter recipes
• On-line trend and saving of historical data
Component Kit:
- Connection cable PC USB ... port TTL
- Connection cable PC USB ... RS485 port
- Serial line converter
- CD SW GF Express installation

• ORDERING CODE

GF_eXK-2-0-0	cod F049095

16 • ORDER CODE

600V [R] [R] [R] [-]

UTPUT 1	
Relay	R

UTPUT 2	
Relay	R

UTPUT 3	
Relay	R

POWER SUPPLY	
0	11...27Vac/dc
1	100...240Vac

• WARNINGS

WARNING: this symbol indicates danger. It is placed near the power supply circuit and near high-voltage relay contacts.

Read the following warnings before installing, connecting or using the device:

• follow instructions precisely when connecting the device.
• always use cables that are suitable for the voltage and current levels indicated in the technical specifications.
• the device has no ON/OFF switch: it switches on immediately when power is turned on. For safety reasons, devices permanently connected to the power supply require a two-phase disconnecting switch with proper marking. Such switch must be located near the device and must be easily reachable by the user. A single switch can control several units.
• if the device is connected to electrically NON-ISOLATED equipment (e.g. thermocouples), a grounding wire must be applied to assure that this connection is not made directly through the machine structure.
• if the device is used in applications where there is risk of injury to persons and/or damage to machines or materials, it MUST be used with auxiliary alarm units. You should be able to check the correct operation of such units during normal operation of the device.
• before using the device, the user must check that all device parameters are correctly set in order to avoid injury to persons and/or damage to property.
• the device must NOT be used in infiammable or explosive environments. It may be connected to units operating in such environments only by means of suitable interfaces in conformity to local safety regulations.
• the device contains components that are sensitive to static electrical discharges. Therefore, take appropriate precautions when handling electronic circuit boards in order to prevent permanent damage to these components.

***Installation*:** installation category II, pollution level 2, double isolation
The equipment is intended for permanent indoor installations within their own enclosure or panel mounted enclosing the rear housing and exposed terminals on the back.
• only for low power supply: supply from Class 2 or low voltage limited energy source
• power supply lines must be separated from device input and output lines; always check that the supply voltage matches the voltage indicated on the device label.
• install the instrumentation separately from the relays and power switching devices
• do not install high-power remote switches, contactors, relays, thyristor power units (particularly if “phase angle” type), motors, etc... in the same cabinet.
• avoid dust, humidity, corrosive gases and heat sources.
• do not close the ventilation holes; working temperature must be in the range of 0...50°C.
• surrounding air: 50°C
• use 60/75°C copper (Cu) conductor only, wire size range 2x No 22 - 14AWG, Solid/Stranded
• use terminal tightening torque 0.5N m
If the device has faston terminals, they must be protected and isolated; if the device has screw terminals, wires should be attached at least in pairs.
• *Power*: supplied from a disconnecting switch with fuse for the device section; path of wires from switch to devices should be as straight as possible; the same supply should not be used to power relays, contactors, solenoid valves, etc.; if the voltage waveform is strongly distorted by thyristor switching units or by electric motors, it is recommended that an isolation transformer be used only for the devices, connecting the screen to ground; it is important for the electrical system to have a good ground connection; voltage between neutral and ground must not exceed 1V and resistance must be less than 6Ohm; if the supply voltage is highly variable, use a voltage stabilizer for the device; use line filters in the vicinity of high frequency generators or arc welders; power supply lines must be separated from device input and output lines; always check that the supply voltage matches the voltage indicated on the device label.
• *Input and output connections*: external connected circuits must have double insulation; to connect analog inputs (TC, RTD) you have to: physically separate input wiring from power supply wiring, from output wiring, and from power connections; use twisted and screened cables, with screen connected to ground at only one point; to connect adjustment and alarm outputs (contactors, solenoid valves, motors, fans, etc.), install RC groups (resistor and capacitor in series) in parallel with inductive loads that work in AC *(Note: all capacitors must conform to VDE standards (class x2) and support at least 220 VAC. Resistors must be at least 2W)*; fit a 1N4007 diode in parallel with the coil of inductive loads that operate in DC.

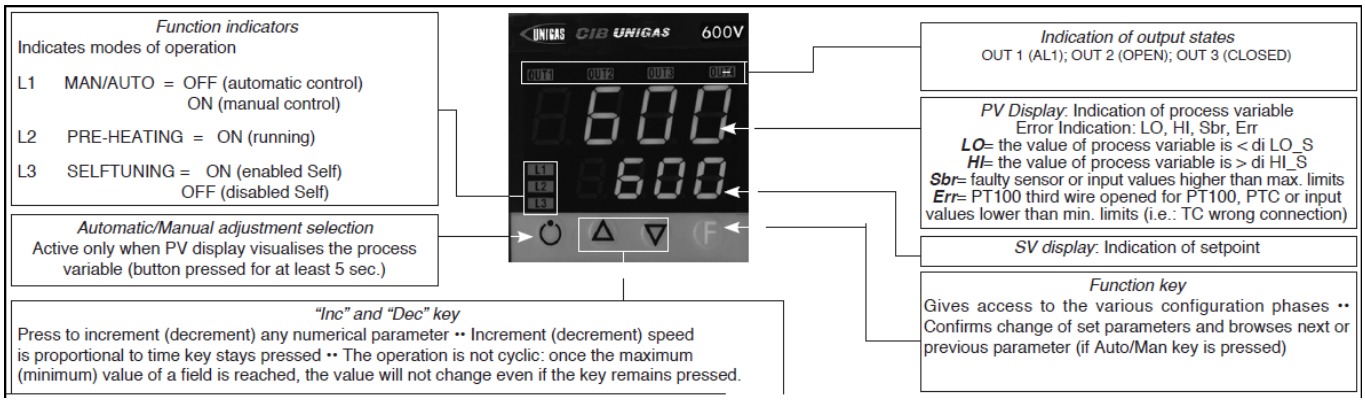
GEFRAN spa will not be held liable for any injury to persons and/or damage to property deriving from tampering, from any incorrect or erroneous use, or from any use not conforming to the device specifications.

Set-up for 600V RRR0-1-T73 regulator

Set up for temperature probe Pt100 (ex Siemens QAE2120 130°C max.)

The regulator comes out of the factory preset with the corresponding values of the Siemens RWF40.000 and RWF50.2x

Verify wiring of the sensor



Regulation of the set-point **= 80**
It can be modified by using arrows "up" and "down".
By pushing **F** you go to parameters:

Hy.P	5 (hysteresis positive for output 1, terminals 21-22 (ex Q13-Q14)
Hy.n	-5 hysteresis negative for output ,1 terminals 21-22 (ex Q13-Q14)

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F,** keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hIt	5,83
hdt	1,33
…	

InP	
….	
tyP	30 (Pt100)
…	
dP_S	1 (decimals num.)
Lo.S	0 (min. sensor scale)
Hi.S	850,0 (max sensor scale)
oFS	0 (offset of input correction)
Lo.L	30,0 (lower set-point range limit)
Hi.L	130,0 (upper set-point range limit)

Out	
A1.r	0
…	
A1.t	3 (operating mode AL1 =inverse-relative-normal)
…	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4…/STA12..=12; SQM40.265=30)
t_Lo	2
t_Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed **F** until visualization of **Hrd**
Hrd	
…	
CtrL	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

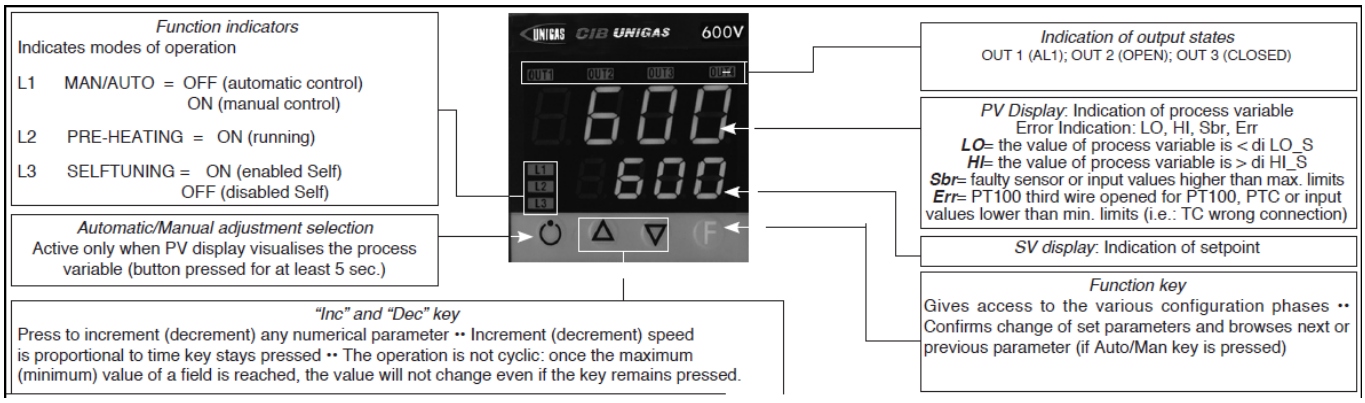
Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12,** and keep **F** pushed until you come back to set-point value.

Manual operation :
Keep pushed the lower left key for at least 5 sec.
The instrument will enter the "MAN" mode (see also "Ld1" switching on).
Through the arrows, "Open" and "Close" outputs are activated.
To come back to normal working keep the lower left key pushed for at least 5 sec.

Software switch off :
By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.
To restore keep pushed **F** for more than 5 sec.

Set up for temperature probe Pt100 for high temperature (350°C max.)

Verify wiring of the sensor



Regulation of the set-point = **80**
It can be modified by using arrows "up" and "down".
By pushing **F** you go to parameters:

Hy.P	10 (hysteresis positive for output 1 terminals 21-22 (ex Q13-Q14)
Hy.n	-5 (hysteresis negative for output 1 terminals 21-22 (ex Q13-Q14)

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F,** keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hIt	5,83
hdt	1,33
…	

InP	
….	
tyP	30 (Pt100)
…	
dP_S	1 (decimals num.)
Lo.S	0 (min. sensor scale)
Hi.S	850,0 (max sensor scale)
oFS	0 (offset of input correction)
Lo.L	0,0 (lower set-point range limit)
Hi.L	350,0 (upper set-point range limit)

Out	
A1.r	0
…	
A1.t	3 (mode AL1 =inverse-relative-normal)
…	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4…/STA12..=12; SQM40.265=30)
t_Lo	2
t_Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

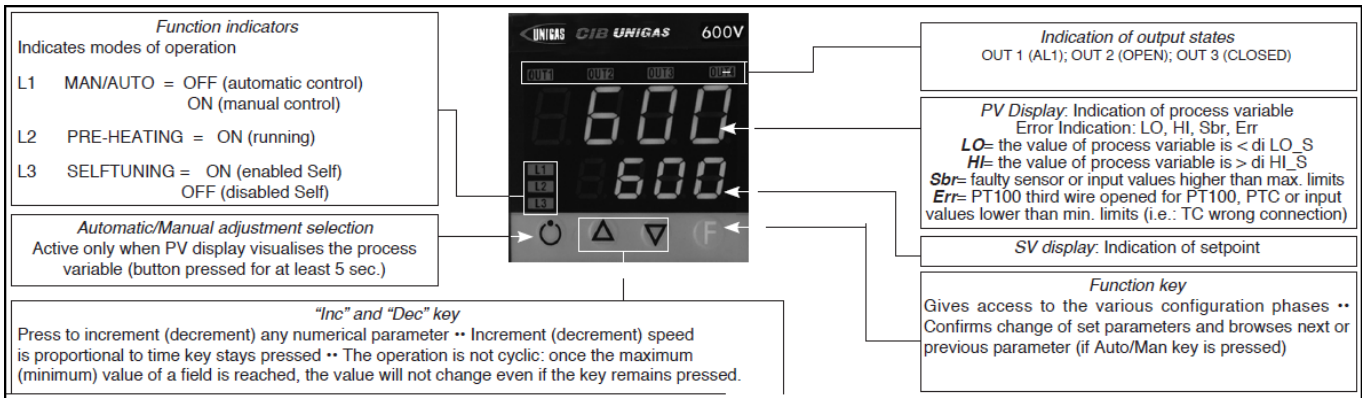
PAS	99 then push and keep pushed **F** until visualization of **Hrd**
Hrd	
…	
CtrL	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12,** and keep **F** pushed until you come back to set-point value.

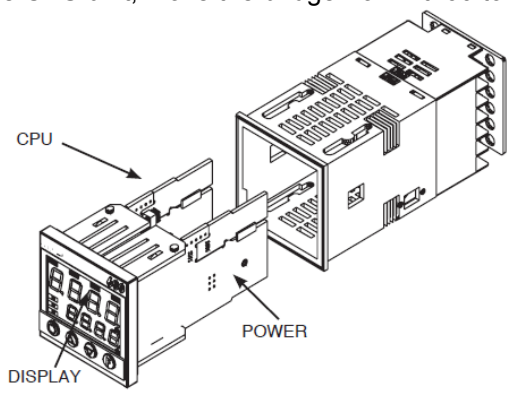
Manual operation:
Keep pushed the lower left key for at least 5 sec.
The instrument will enter the "MAN" mode (see also "Ld1" switching on).
Through the arrows, "Open" and "Close" outputs are activated.
To come back to normal working keep the lower left key pushed for at least 5 sec.

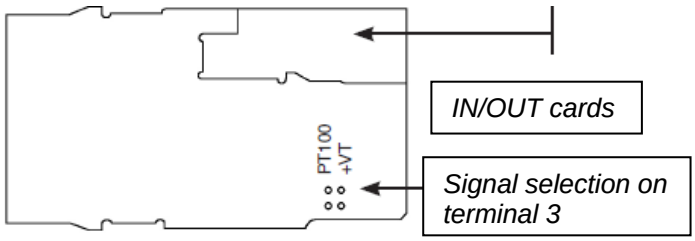
Software switch off :
By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.
To restore keep pushed **F** for more than 5 sec.

Set up for pressure transmitter 2 wires signal 4÷20mA



With pressure transmitters first we need to enable their power supply: remove the part as shown below, then, on the CPU unit, move the bridge from Pt100 to +Vt





Verify wiring of the sensor

Impostazione set-point

Transmitter	**1,6bar**	**3bar**	**10bar**	**16bar**	**25bar**	**40bar**
Set-point	1bar	1,5bar	6bar	6bar	6bar	6bar

To modify it directly use "up" and "down" arrows.
By pushing **F** you go to parameter:

Transmitter	**1,6bar**	**3bar**	**10bar**	**16bar**	**25bar**	**40bar**
Hy.P	0,2bar	0,5bar	0,5bar	0,8bar	1,25bar	2bar
Hy.n	0bar	0bar	0bar	0bar	0bar	0bar

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F,** keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	5
hIt	1,33
hdt	0,33
…	

InP	
….	
tyP	44 (4÷20mA)
…	
dP_S	2 (decimals num.)

Transmitter	**1,6bar**	**3bar**	**10bar**	**16bar**	**25bar**	**40bar**	
Lo.S	0,00	0,00	0,00	0,00	0,00	0,00	min. sensor scale
Hi.S	1,60	3,00	10,00	16,00	25,00	40,00	max sensor scale
oFS	0	0	0	0	0	0	offset of input correction
Lo.L	0,00	0,00	0,00	0,00	0,00	0,00	lower set-point setting
Hi.L	1,60	3,00	10,00	16,00	25,00	40,00	upper set-point setting

Out	
A1.r	0
…	
A1.t	3 (mode AL1 =inverse-relative-normal)
…	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4…/STA12..=12; SQM40.265=30)
t_Lo	2
t_Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed **F** until visualization of **Hrd**
Hrd	
…	
CtrL	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

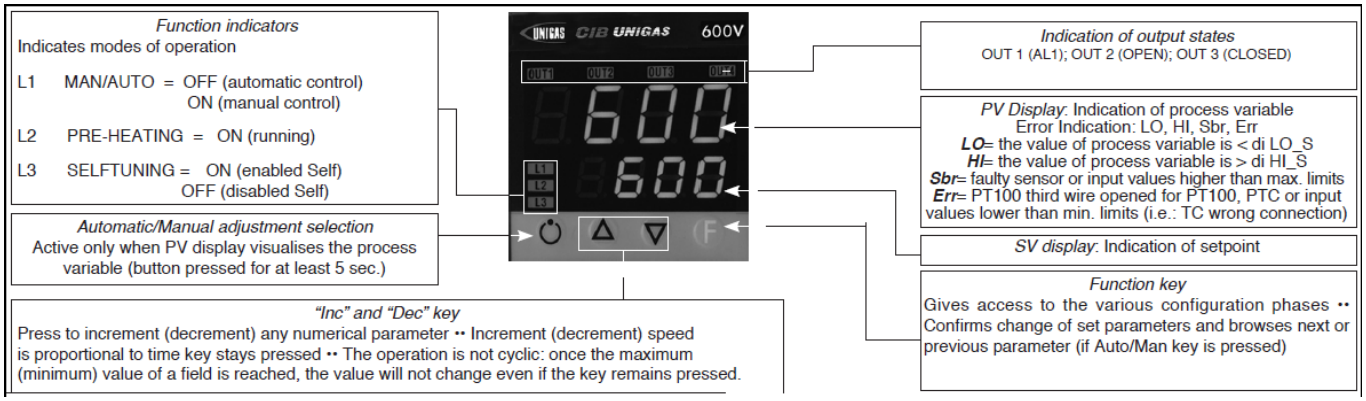
Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12,** and keep **F** pushed until you come back to set-point value.

Manual operation:
Keep pushed the lower left key for at least 5 sec.
The instrument will enter the "MAN" mode (see also "Ld1" switching on).
Through the arrows, "Open" and "Close" outputs are activated.
To come back to normal working keep the lower left key pushed for at least 5 sec.

Software switch off :
By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.
To restore keep pushed **F** for more than 5 sec.

Set -up for thermocouples type **K** or **J**

Verify wiring of the sensor



Regulation of the set-point = **80**
It can be modified by using arrows "up" and "down".
By pushing **F** you go to parameters:

Hy.P	10 (hysteresis positive for output 1 terminals 21-22 (ex Q13-Q14)
Hy.n	-5 (hysteresis negative for output 1 terminals 21-22 (ex Q13-Q14)

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F,** keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hIt	5,83
hdt	1,33
…	

InP	
….	
tyP	2 (thermocouple **K** 0÷1300°C) / 0 (thermocouple **J** 0÷1000°C)
…	
dP_S	0 (no decimal) / 1 (1 decimal)
Lo.S	0 (min. sensor scale)
Hi.S	1300 (max sensor scale for tc **K**) / 1000 (max sensor scale for tc **J**)
oFS	0 (offset of input correction)
Lo.L	0 (lower set-point range limit)
Hi.L	1300 (upper set-point range limit) per tc **K** / 1000 for tc **J**

Out	
A1.r	0
…	
A1.t	3 (mode AL1 =inverse-relative-normal)
…	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4…/STA12..=12; SQM40.265=30)
t_Lo	2
t_Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed **F** until visualization of **Hrd**
Hrd	
…	
CtrL	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12,** and keep **F** pushed until you come back to set-point value.

Manual operation:
Keep pushed the lower left key for at least 5 sec.
The instrument will enter the "MAN" mode (see also "Ld1" switching on).
Through the arrows, "Open" and "Close" outputs are activated.
To come back to normal working keep the lower left key pushed for at least 5 sec.

Software switch off :
By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.
To restore keep pushed **F** for more than 5 sec.

MANUAL FOR OPERATION AND CALIBRATION

MODULATOR

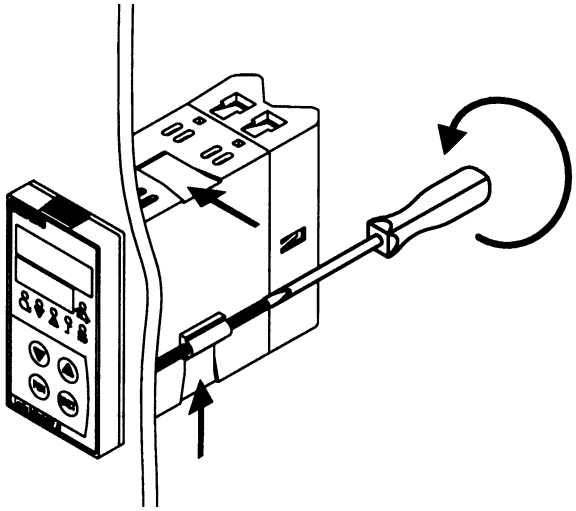
SIEMENS RWF 40….

M12905CH Rev. 07 11/09

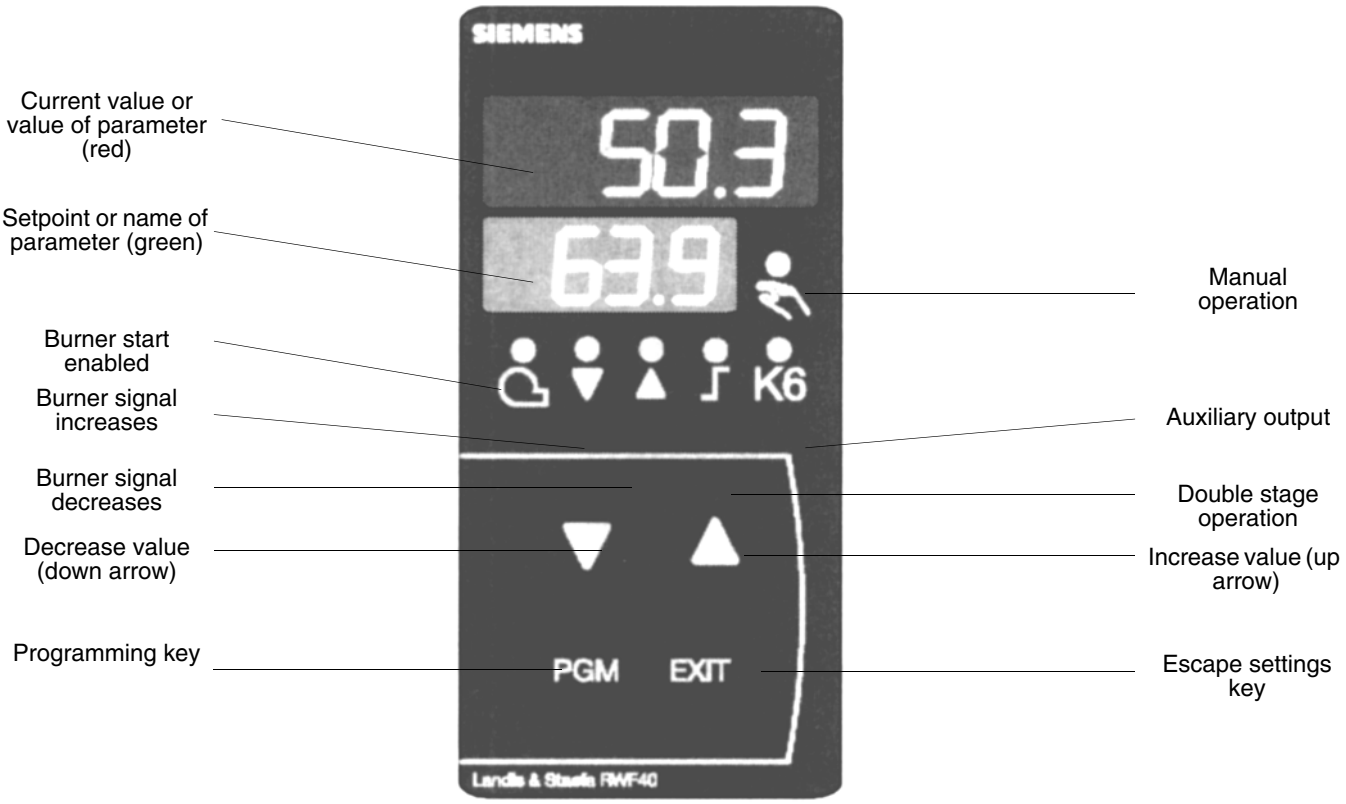
INSTRUMENT MOUNTING

Mount the instrument using the relevant mounts as illustrated in the figure.

To wire the instrument and sensors, follow the instructions given on the burner's wiring diagrams.



INSTRUMENT FRONTAL PANEL



INSTRUMENT SETTINGS

The instrument comes with a number of factory settings that are good for 90% of cases. However, you can set or edit parameters proceeding as follows

1. Setting or editing of setpoint value

With the burner switched off (thermostat/pressure switch series contacts open, i.e. terminals 3-4 open), press the PGM key, holding it down for less than 2 sec.. The display at the bottom (green) reads SP1: use the up and down arrows to set the setpoint value on the display at the top (red).

To confirm the value, press the **PGM** key, then press **EXIT** to return to normal operation.

2. Checking or editing the instrument's PID parameters (table 1 attached)

- Press the PGM key, holding it down for longer than 2 sec.. The code AL appears on the green display whilst the red display reads 0
- reads **0**.
- To change, use the up and down arrows to change the value on the red display.
- To confirm, press PGM and the green display moves on to the next parameter.
- Repeat the previous operations for all parameters.
- To stop, press the EXIT key.
- For a list of PID parameters, see table (1) attached.

3. Setting the kind of sensor to be connected to the instrument (table 2 attached)

- With the instrument in normal operating mode, press the **PGM** key, holding it down for 2 sec.. The instrument enters PID parameter configuration mode, hence press the **PGM** key for another 2 sec.
- The green display features the code **C111** whilst the red display gives the code **9030**.
- Each digit of the code corresponds to a settable parameter
- When the down arrow is pressed, the first digit on the left (n°9) on the red display starts flashing. Pressing the up arrow while the digit is flashing, you can change the value according to table (2) attached .
- Once you have edited the value, press the down arrow again and the second digit from the left (n°0) starts flashing and so on for all four digits. Press **PGM** to confirm and **EXIT** to exit.

Example: temperature sensor, set **9030**; pressure sensor, set **G030**.

4. C112 and C113 configurations (tables 3 & 4 attached) :

Configurations **C112** and **C113** enable use of an auxiliary contact (terminals Q63-Q64 and LED K6 on the front panel), which is fully configurable.

It also allows you to choose between degrees Celsius °C or Fahrenheit °F and to lock the instrument's keys.

With the instrument in normal operating mode, press the **PGM** key, holding it down for 2 sec.. The instrument enters PID parameter configuration mode, hence press the **PGM** key for another 2 sec..

The code **C111** appears on the green display whilst the red display reads **9030**. If you press **PGM** again, the green display reads **C112** and the red display reads **0110**.

For the instrument to work as standard, the **C112** configuration should never be altered, whilst the **C113** configuration should be changed when using pressure sensors or 0-10V / 0.4-20mA signals (see table (5) attached).

5. Configuring process values:

With the instrument in normal operating mode, press the **PGM** key for 2 sec.. The instrument enters PID parameter configuration mode. The code **C111** appears on the green display, whilst the code 9030 (or different code depending on settings made previously) appears on the red display. If you press **PGM** again, the code becomes **C112** and the red display reads 0010. When you next press **PGM**, the code becomes **C113** and the red display reads 0110. When you next press **PGM**, the green display reads **SCL** (=lower limit [instrument range start] for analogue input 1, valid for signals 0-10V, 0-20mA, 4-20mA, 0-100ohms etc.). Use the up arrow or down arrow to set the chosen value (see table (5) attached).

If you press the **PGM** key again, the green display reads **SCH** (=upper limit [instrument range end] for analogue input 1, valid for input signals 0-10V, 0-20mA, 4-20mA, 0-100ohms etc.). Use the up and down arrow to set the chosen value (see table (5) attached).

Example: for SIEMENS pressure sensor QBE2.. P25 (25bar), the input signal used is 0-10V: set **SCL** to 0 and **SCH** to 2500. That way the instrument's scale ranges from 0 to 2500 kPa (25 bar).

Pressing the **PGM** key repeatedly calls up the following parameters in sequence. These parameters can be edited with the up and down arrows:

SCL2:lower limit for analogue input 2 (same as SCL but for input 2 - factory setting 0);

SCH2:upper limit for analogue input 2 (same as SCH but for input 2 - factory setting 100);

SPL: lower setpoint limit (same as SCL but for setpoint - factory setting 0);

SPH: upper setpoint limit (same as SCH but for setpoint - factory setting 100);

Example: for SIEMENS pressure sensor QBE2.. P25 (25bar), the input signal used is 0-10V: if you want to work between 5 and 19 bar, set **SPL** to 500 and **SPH** to 1900 (kPa). That way the setpoint scale can be set between 500 and 1900 kPa (5 and 19 bar).

OFF1:correction for analogue input 1 (factory setting 0)

OFF2:correction for analogue input 2 (factory setting 0)

OFF3:correction for analogue input 3 (factory setting 0)

HYST:"K6" auxiliary contact differential (factory setting 1)

dF1: delay applied to sensor signal to prevent transients (range 0-100sec.; factory setting 1 sec.)

6. Manual control

- To control burner output manually, press the **EXIT** key for 5 sec. with the burner operating - the LED with the hand symbol lights.
- At this point, use the up arrow and down arrow to increase or decrease burner output.
- To exit manual mode, press the **EXIT** key.
- NB: Every time the controller switches the burner off (start enabled LED off - Q13-Q14 contact open), manual mode is disabled when the burner is switched back on.

7. Instrument self-setting (auto-tuning)

- If the burner in the steady state does not respond properly to heat generator requests, you can activate the instrument's self-setting function, which recalculates PID values for its operation, deciding which are most suitable for the specific kind of request
- To activate this function, proceed as follows:
- Press the **PGM** key and down arrow at the same time.
- The green display reads tunE and the instrument forces the burner to increase and decrease output.
- During these output oscillations, the instrument calculates the PID parameters (proportional band, integral time, derivative time).
- At the end of calculations, the tunE function switches off automatically and the instrument has stored the new parameters.
- If you want to disable the self-setting function, press the up arrow once it has started.
- PID parameters calculated by the instrument can be edited at any time following the procedure illustrated earlier in point 2.

Note:

If no key is pressed for ~10sec. during the instrument's setting, the instrument automatically exits setting mode and returns to normal operating mode.

TABLE 1 - "PID" PARAMETERS AND RELEVANT FACTORY SETTINGS

Parameter	Display	Values range	Factory setting	Remarks
Limit value for auxiliary contact (*)	AL	from -1999 to 9999 digit	0	Do not alter
Auxiliary contact switching differential (*)	HYST	from 0 to 999.9 digit	1	Do not alter
Proportional band (*)	PB.1	from 0.1 to 9999 digit	10	Typical value for temperature
Derivative action	dt	from 0 to 9999 sec.	80	Typical value for temperature
Integral action	rt	from 0 to 9999 sec.	350	Typical value for temperature
Dead band (*)	db	from 0 to 999.9 digit	1	Typical value
Servocontrol running time	tt	from 10 to 3000 sec.	15	Set servocontrol running time
Switch-on differential (*)	HYS1	from 0.0 to -199.9 digit	-5	Value under setpoint below which the burner switches back on (Q13-Q14 closes)
Lower switch-off differential (*)	HYS2	from 0.0 to HYS3	3	Do not alter
Upper switch-off differential (*)	HYS3	from 0.0 to 999.9 digit	5	Value over setpoint above which the burner switches off (Q13-Q14 opens)
Modulating response threshold	q	from 0.0 to 999.9	0	Do not alter
Weather compensation gradient	H	from 0.0 to 4	1	Do not alter
Ambient temperature parallel displacement (*)	P	from -90 to +90	0	Do not alter

(*) Parameters affected by setting of decimal place (C113 configuration 01X0)

TABLE 2 - INPUTS CONFIGURATION C111

Red display				
Analog input 1	**1^ digit**	**2^ digit**	**3^ digit**	**4^ digit**
Pt100 3 wires	0			
Pt100 22 wires	1			
Ni100 3 wires	2			
Ni100 22 wires	3			
Pt1000 3 wires	4			
Pt 1000 22 wires	5			
Ni1000 3 wires DIN 43760	6			
Ni1000 22 wires DIN 43760	7			
Ni1000 3 wires Siemens	8			
Ni1000 22 wires Siemens	9			
Thermocoupling K NiCr-Ni	A			
Thermocoupling T Cu-Con	b			
Thermocoupling N NiCrSil-NiSil	C			
Thermocoupling J Fe-Con	d			
Signal 0 ÷ 20 mA	E			
Signal 4 ÷ 20 mA	F			
Signal 0 ÷ 10 V	G			
Signal 0 ÷ 1 V	H			
Analog input 2				
none		0		
external set point WFG		1		
external set point 0 ÷ 20 mA		2		
external set point 4 ÷ 20 mA		3		
external set point 0 ÷ 10 V		4		
external set point 0 ÷ 1 V		5		
analog shift set-point WFG		6		
analog shift set-point 0 ÷ 20 mA		7		
analog shift set-point 4 ÷ 20 mA		8		
analog shift set-point 0 ÷ 10 V		9		
analog shift set-point 0 ÷ 1 V		A		
Analog input 3				
none			0	
external themperature sensor Pt 1000 22 wires			1	
xternal themperature sensor Ni1000 22 wires DIN			2	
xternal themperature sensor Ni1000 22 wires Siemens			3	
Input D2 - Logic functions				
none				0
changeover set-point				1
V shift set-point				2
Typical settings				
Siemens sensors QAE2../QAC2../QAM2..	**9**	**0**	**3**	**0**
Factory sensors Pt1000 30÷130 °C	**5**	**0**	**3**	**0**
Factory sensors Pt1000 0 ÷ 350 °C	**5**	**0**	**3**	**0**
Pressure probes QBE... 3 wires (signal 0 ÷ 10 V)	**G**	**0**	**3**	**0**
Pressure probes MBS... 2 wires (signal 4 ÷ 20 mA)	**F**	**0**	**3**	**0**
Probes Pt100 3 wires	**0**	**0**	**3**	**0**
Thermocouplings K type	**A**	**0**	**3**	**0**
Signal 4 ÷ 20 mA	**F**	**0**	**3**	**0**

TABLE 3 - CONFIGURATION C112

Red display	1^ digit	2^ digit	3^ digit	4^ digit
Auxiliary limit switch K6				
none	**0**			
lk1 function for input 1	1			
lk2 function for input 1	2			
lk3 function for input 1	3			
lk4 function for input 1	4			
lk5 function for input 1	5			
lk6 function for input1	6			
lk7 function for input 1	7			
lk8 function for input 2	8			
lk7 function for input 2	9			
lk8 function for input 2	A			
lk7 function for input 3	b			
lk8 function for input 3	C			
Type of instrumentoutput control				
3 points (relay type)		**0**		
DC 0 ÷ 20 mA (*)		1		
DC 4 ÷ 20 mA (*)		2		
DC 0 ÷ 10 V (*)		3		
Set-point SP1				
SP1set with keys			0	
SP1 dependent on outside sensor (analogue input 3 must be configured)			**1**	
Parameter lock				
no keyboard lock				**0**
configuration level block				1
parameters level block PID				2
total block				3
Factory settings	**0**	**0**	**1**	**0**

Note: (*) for RWF 40.002 only

TABLE 4 - CONFIGURATION C113

Red display	**1^ digit**	**2^ digit**	**3^ digit**	**4^ digit**
Instrument addresses (for RWF 40.003 only				
address 0	**0**			
address 1	0	**1**		
address...	...	...		
address 99	9	9		
Unit of measurement and decimal place				
°C without decimal			0	
°C and 1 decimal			**1**	
°F without decimal			2	
°F and 1 decimal			3	
Activation of "K6"				
limit contact OFF				**0**
limit contact ON				1
Factory settings	**0**	**1**	**1**	**0**

TABLE 5 - SUMMARY OF STANDARD PARAMETER SETTINGS

	PARAMETERS TO BE EDITED											
SENSORS/PROBES	**C111**	**C113**	**SCL**	**SCH**	**SPL**	**SPH**	**HYS1 (*)**	**HYS3 (*)**	**Pb. 1**	**dt**	**rt**	**SP1 (*)**
Siemens QAE2120.010	9030	0110	-	-	30	95	-5	5	10	80	350	80°C
Siemens QAM2120.040	9030	0110	-	-	0	80	-2,5	2,5	10	80	350	40°C
Pt1000 (130°C max.)	5030	0110	-	-	30	95	-5	5	10	80	350	80°C
Pt1000 (350°C max.)	5030	0110	-	-	0	350	-5	10	10	80	350	80°C
Pt100 (130°C max.)	0030	0110	-	-	0	95	-5	5	10	80	350	80°C
Pt100 (350°C max)	0030	0110	-	-	0	350	-5	10	10	80	350	80°C
Termocouple K	A030	0110	-	-	0	1200	-5	20	10	80	350	80°C
Danfoss/Siemens 4÷20mA p 1,6 bar	F030	0100	0	160	0	160	0	20	5	20	80	100kPa
Danfoss/Siemens 4÷20mA p 10 bar	F030	0100	0	1000	0	1000	0	50	5	20	80	600kPa
Danfoss/Siemens 4÷20mA p 16 bar	F030	0100	0	1600	0	1600	0	80	5	20	80	600kPa
Danfoss/Siemens 4÷20mA p 25 bar	F030	0100	0	2500	0	2500	0	125	5	20	80	600kPa
Danfoss/Siemens 4÷20mA p 40 bar	F030	0100	0	4000	0	4000	0	200	5	20	80	600kPa
Siemens QBE2.. P4	G030	0100	0	400	0	400	0	20	5	20	80	200kPa
Siemens QBE2.. P10	G030	0100	0	1000	0	1000	0	50	5	20	80	600kPa
Siemens QBE2.. P16	G030	0100	0	1600	0	1600	0	80	5	20	80	600kPa
Siemens QBE2.. P25	G030	0100	0	2500	0	2500	0	125	5	20	80	600kPa
Siemens QBE2.. P40	G030	0100	0	4000	0	4000	0	200	5	20	80	600kPa
Signal 0÷10V	G030	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	5	20	80	to be fixed
Signal 4÷20mA	F030	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	to be fixed	5	20	80	to be fixed
tt - servocontrol run	12 sec.	Servocontrol Berger STA12B…/Siemens SQN30.251/Siemens SQN72.4A4A20										
tt - servocontrol run	13 sec.	Servocontrol Berger STA13B...										
tt - servocontrol run	15 sec.	Servocontrol Berger STA15B...										
tt - servocontrol run	30 sec.	Servocontrol Siemens SQL33.03/Siemens SQM10/Siemens SQM50/Siemens SQM54/Berger STM30../ Siemens SQM40.265										

NOTES

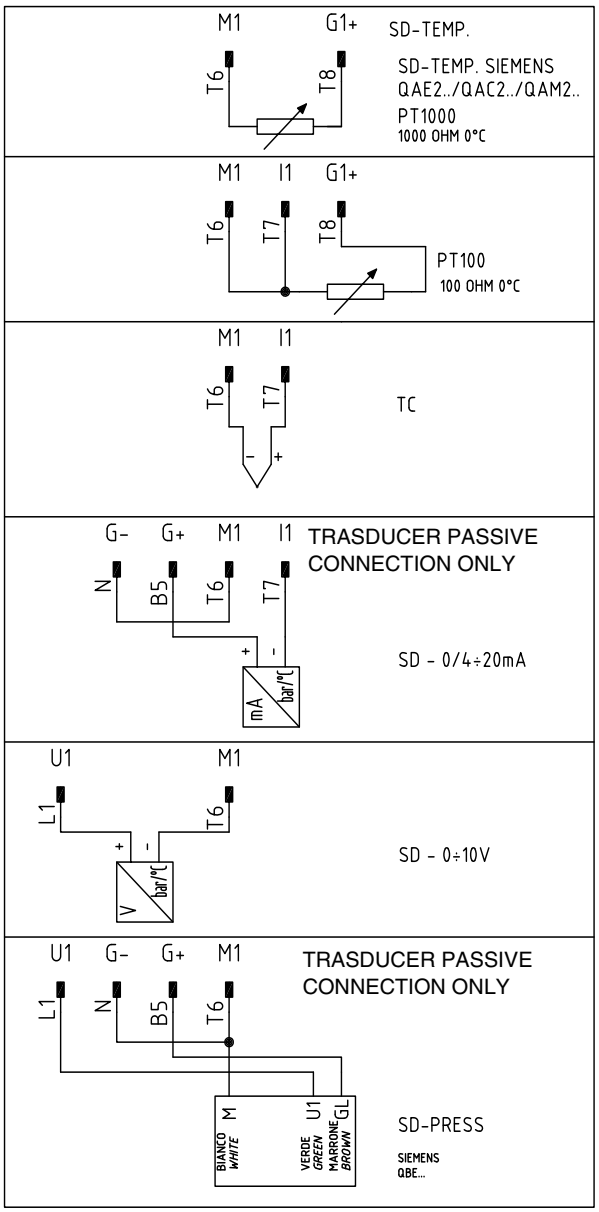
(*) These values are factory set - values must be set during operation at the plant based on the real working temperature/pressure value.

WARNING

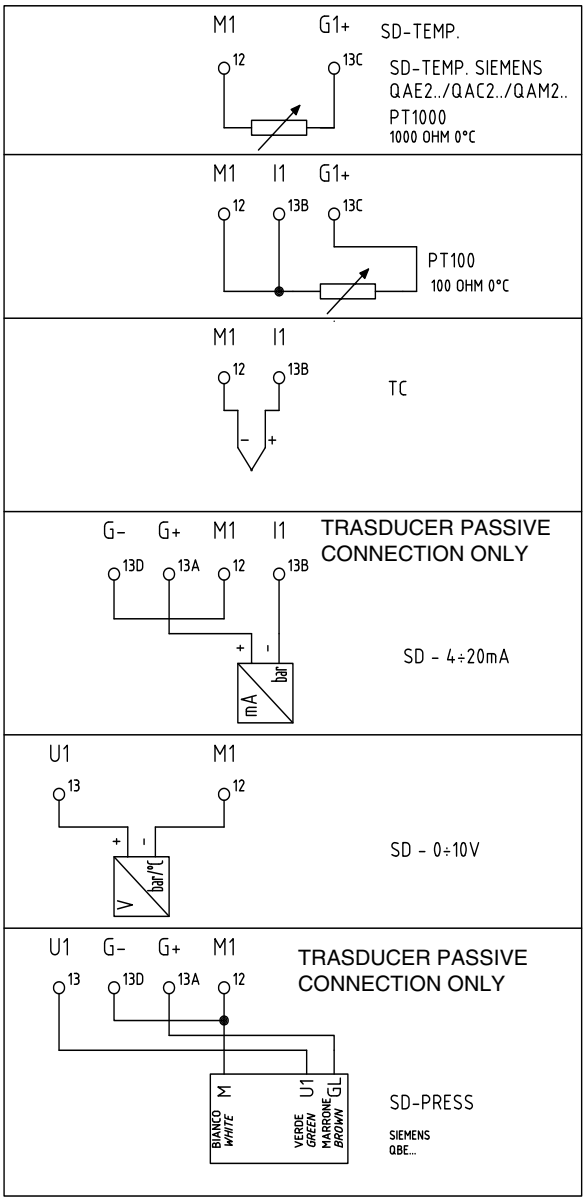
With pressure sensors, parameters SP1, SCH, SCL, HYS1, HYS3 must be selected and displayed in kPa (kilo Pascal).
(1bar = 100,000Pa = 100kPa)

Probe electric connection :

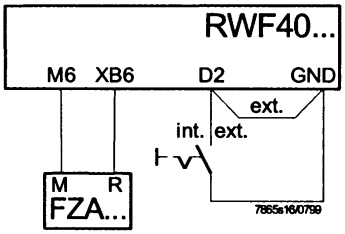
With 7 pins connector version



With terminals version

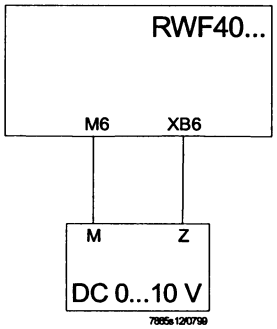


With external setpoint



C111 configuration code = X1X1

With setpoint modified by independent management system



C111 configuration code = X9XX

SCH2= 0.5x (SPH - SPL)
SCL2= -0.5 x (SPH - SPL)

Example:
SPH= max. 130° C
SPL= min. 30° C
SCH2= 0.5 x (130 - 30) = 50
SCL2= -0.5 x (130 - 30) = -50

APPENDIX: PROBES CONNECTION

To assure the utmost comfort, the control system needs reliable information, which can be obtained provided the sensors have been installed correctly.

Sensors measure and transmit all variations encountered at their location.

Measurement is taken based on design features (time constant) and according to specific operating conditions.

With wiring run in raceways, the sheath (or pipe) containing the wires must be plugged at the sensor's terminal board so that currents of air cannot affect the sensor's measurements

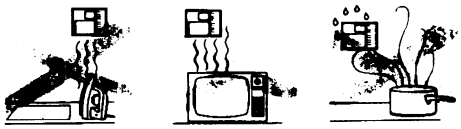
Ambient probes (or ambient thermostats)

Installation

The sensors (or room thermostats) must be located in reference rooms in a position where they can take real temperature measurements without being affected by foreign factors.

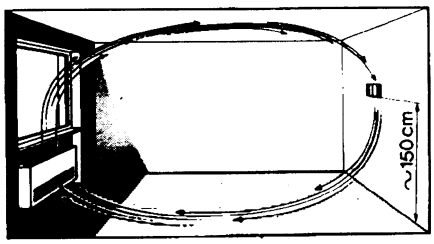
It's good to be admired …even better to be effective

Heating systems: the room sensor must not be installed in rooms with heating units complete with thermostatic valves. Avoid all sources of heat foreign to the system.



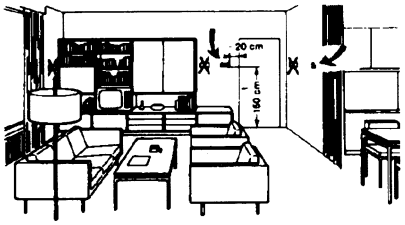
Location

On an inner wall on the other side of the room to heating units height above floor 1.5 m, at least 1.5 m away from external sources of heat (or cold)



Installation position to be avoided

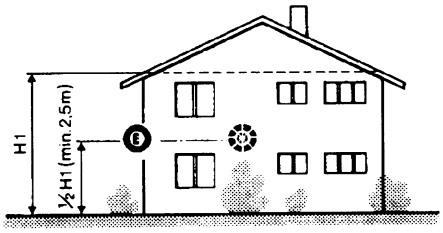
near shelving or alcoves and recesses, near doors or windows, inside outer walls exposed to solar radiation or currents of cold air, on inner walls with heating system pipes, domestic hot water pipes, or cooling system pipes running through them.



Outside probes (weather)

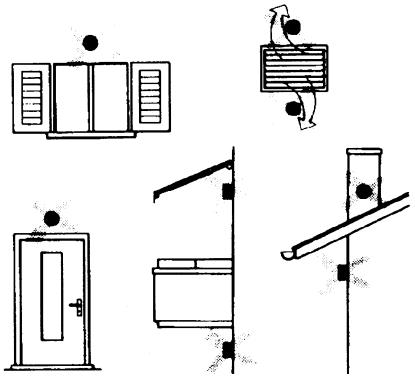
Installation

In heating or air-conditioning systems featuring adjustment in response to outside temperature, the sensor's positioning is of paramount importance.



General rule: on the outer wall of the building where the living rooms are, never on the south-facing wall or in a position where they will be affected by morning sun. If in any doubt, place them on the north or north-east façade

Positions to be avoided



Avoid installing near windows, vents, outside the boiler room, on chimney breasts or where they are protected by balconies, cantilever roofs.

The sensor must not be painted (measurement error).

Duct or pipe sensors

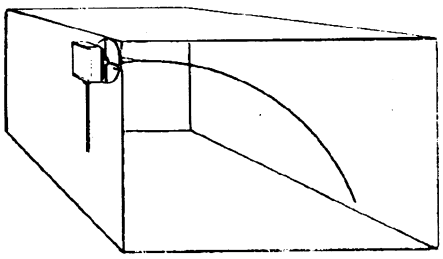
Installing temperature sensors

For measuring outlet air:

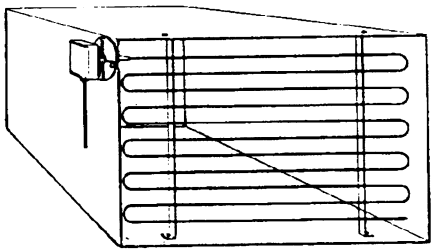
- after delivery fan or
- after coil to be controlled, at a distance of at least 0,5 m

For measuring room temperature:

- before return air intake fan and near room's return air intake. For measuring saturation temperature: after mist eliminator.



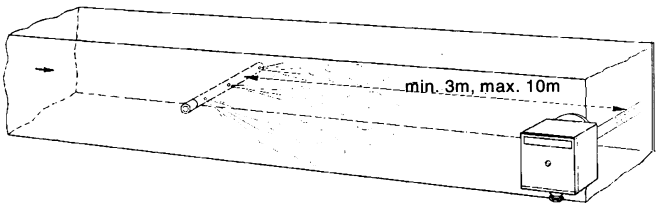
Bend 0.4m sensor by hand (never use tools) as illustrated.



Use whole cross-section of duct, min. distance from walls 50 mm, radius of curvature 10 mm for 2m or 6m sensors.

Installing combined humidity sensors

As max. humidity limit sensor on outlet (steam humidifiers).



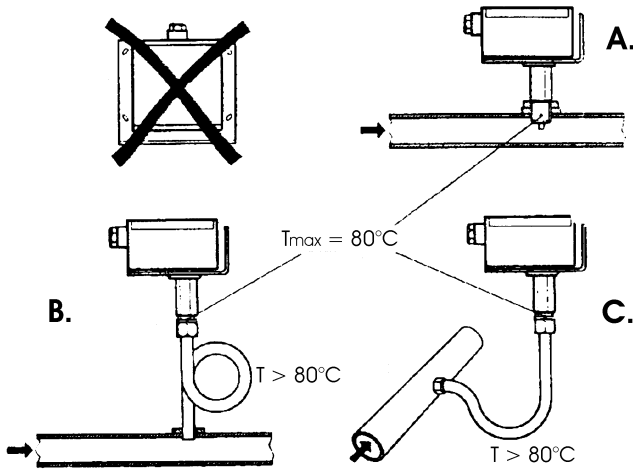
Installing pressure sensors

A - installation on ducts carrying fluids at max. temperature 80°C

B - installation on ducts at temperature over 80°C and for refrigerants

C - installation on ducts at high temperatures:

- increase length of siphon
- place sensor at side to prevent it being hit by hot air coming from the pipe.



Installing differential pressure sensors for water

- Installation with casing facing down not allowed.-With temperature over 80°C, siphons are needed
- To avoid damaging the sensor, you must comply with the following instructions

when installing:

- make sure pressure difference is not greater than the value permitted by the sensor
- when there are high static pressures, make sure you insert shutoff valves A-B-C.

Putting into operation

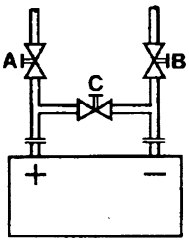
start disable

1=open C1=open C

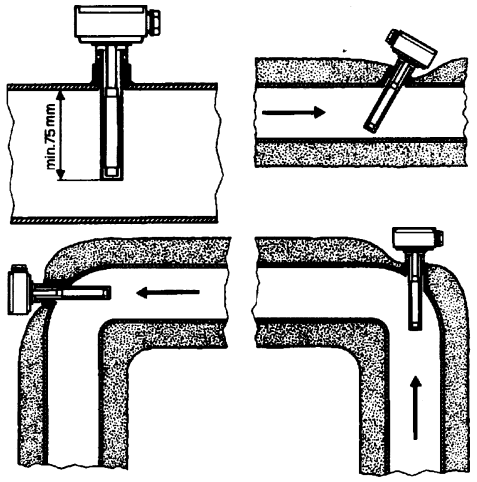
2=open A2=close B

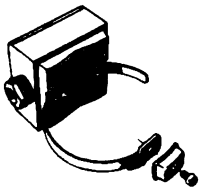
3=open B3=close A

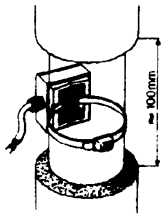
4= close C



Immersion or strap-on sensors







Immersion probes mounting

Sensors must be installed on the stretch of pipe in which fluid circulates all the time.

The rigid stem (sensing element doing the measuring) must be inserted by at least 75mm and must face the direction of flow.

Recommended locations: on a bend or on a straight stretch of pipe but tilted by 45° and against the flow of fluid.

Protect them to prevent water from infiltrating (dripping gates, condensation from pipes etc.)

Installing QAD2.. strap-on sensors

Make sure fluid is circulating in the chosen location.

Eliminate insulation and paintwork (including rust inhibitor) on a min. 100mm length of pipe.

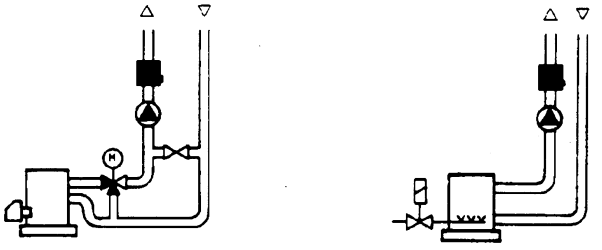
Sensors come with straps for pipes up to 100 mm in diameter

Placing the probes (QAD22.../QAE21.../QAP21.../RCA...)

With pumps on outlet

with 3 ways valves / with 4 ways valves

Panel system / burner control



With pumps on return

with 3 ways valves / with 4 ways valves

Strap-on or immersion sensors?

QAD2.. strap-on sensors

Advantages

- 10 sec. time constant
- Installed with system running (no plumbing work)
- Installation can be changed easily if it proves incorrect.

Limits:

Suitable for pipe diameters max. 100 mm

- Can be affected by currents of air etc.

QAE2... immersion sensors

Advantages

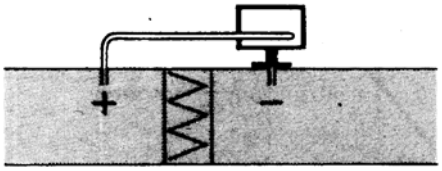
- Measure "mean" fluid temperature
- No external influence on measurement such as: currents of air, nearby pipes etc.

Limits

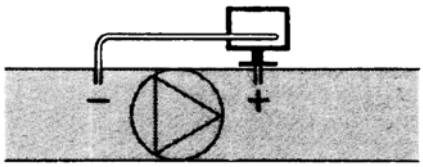
- Time constant with sheath: 20 sec.
- Hard to change installation position if it proves incorrect.

Duct pressure switches and sensors

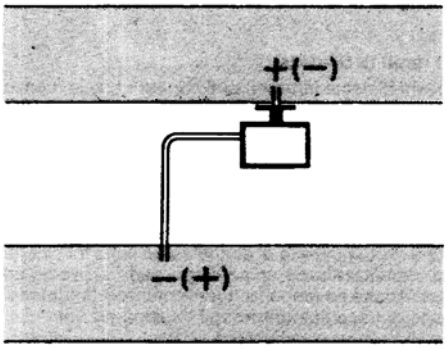
Installing differential pressure probes for air



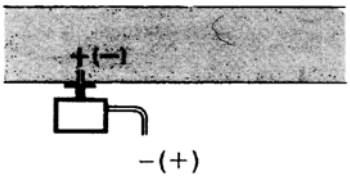
A - Control a filter (clogging)



B - Control a fan (upstream/downstream)



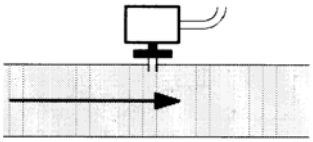
C - Measurement of difference in pressure between two ducts



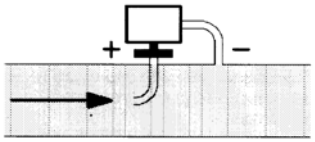
D - Measurement of difference in pressure between two rooms or of inside of duct and outside

Basic principles

Measuring static pressure (i.e. pressure exerted by air on pipe walls)



Measuring dinamic pressure

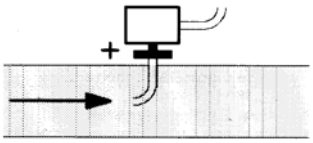


$$Pd = \frac{y\,\vartheta^2}{2g}$$

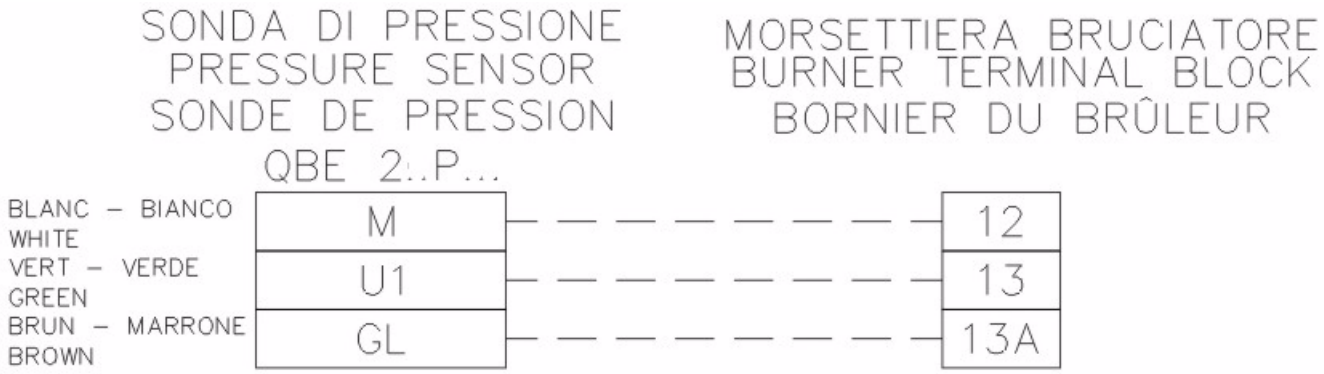
Key

y	kg/m3, specific weight of air
q	m/s, air speed
g	9.81 m/s2, gravity acceleration
Pd	mm C.A., dynamic pressure

Measuring total pressure



Pressure probes connection Siemens QBE 2...P... to burner's terminal block



Spare parts

Description	Code
Modulator RWF40.000	2570112
Adapting frame Siemens ARG40 from RWF32.. to RWF40..	2570113
Temperature probe Siemens QAE2120.010A (30÷130°C)	2560101
Temperature probe Siemens QAM2120.040 (-15÷+50°C)	2560135
Thermoresistor Pt1000 ø = 6mm L = 100mm (30÷130°C)	2560188
Thermoresistor Pt1000 ø = 10mm L = 200mm (0÷350°C)	2560103
Pressure probe Siemens QBE2.. P4 (0÷4bar)	2560159
Pressure probe Siemens QBE2.. P10 (0÷10bar / signal 0÷10V)	2560160
Pressure probe Siemens QBE2.. P16 (0÷16bar / signal 0÷10V)	2560167
Pressure probe Siemens QBE2.. P25 (0÷25bar/ signal 0÷10V)	2560161
Pressure probe Siemens QBE2.. P40 (0÷40bar / signal 0÷10V)	2560162
Pressure probe Danfoss MBS3200 p 1,6 (0÷1,6bar / segnale 4÷20mA)	2560189
Pressure probe Danfoss MBS3200 p 10 (0÷10bar / segnale 4÷20mA)	2560190
Pressure probe Danfoss MBS3200 p 16 (0÷16bar / segnale 4÷20mA)	2560191
Pressure probe Danfoss MBS3200 p 25 (0÷25bar / segnale 4÷20mA)	2560192
Pressure probe Danfoss MBS3200 p 40 (0÷40bar / segnale 4÷20mA)	2560193
Pressure probe Siemens 7MF1564-3BB00-1AA1 (0÷1,6bar / segnale 4÷20mA)	25601A3
Pressure probe Siemens 7MF1564-3CA00-1AA1 (0÷10bar / segnale 4÷20mA)	25601A4
Pressure probe Siemens 7MF1564-3CB00-1AA1 (0÷16bar / segnale 4÷20mA)	25601A5
Pressure probe Siemens 7MF1564-3CD00-1AA1 (0÷25bar / segnale 4÷20mA)	25601A6
Pressure probe Siemens 7MF1564-3CE00-1AA1 (0÷40bar / segnale 4÷20mA)	25601A7
Thermocoupling type K ø = 10mm L = 200mm (0÷1200°C)	2560142
Thermoresistor Pt100 ø = 10mm L = 200mm (0÷350°C)	2560145

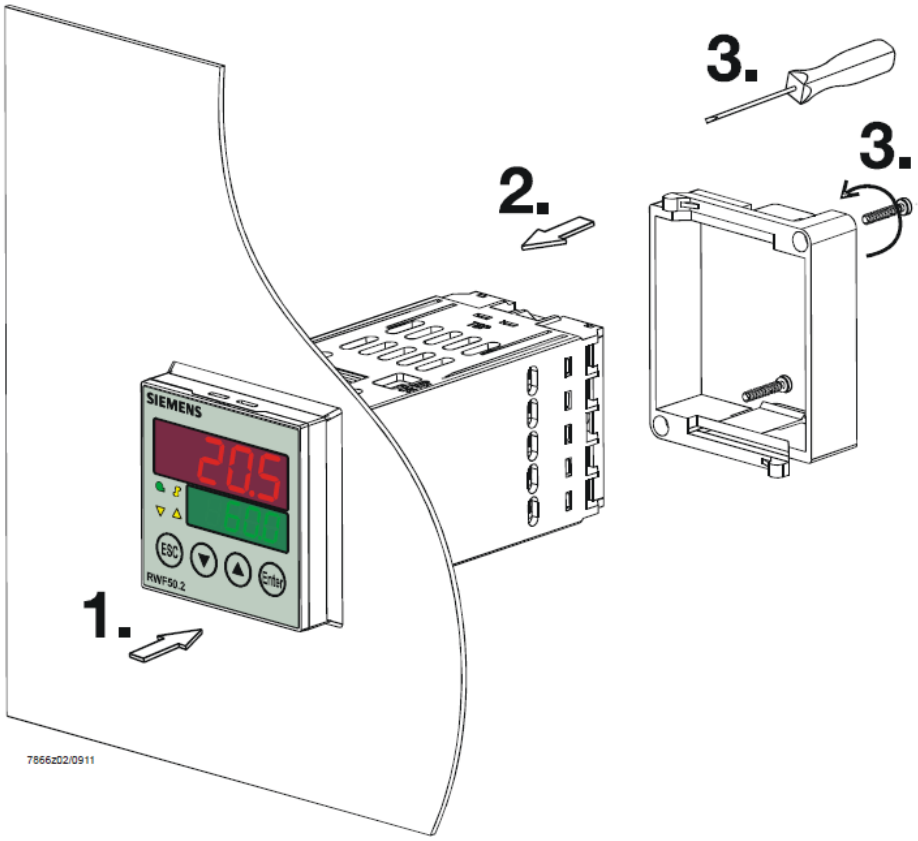
RWF50.2x & RWF50.3x

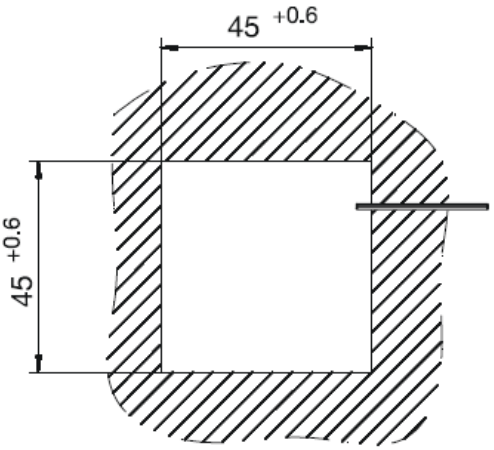
User manual

M12922CB Rel.1.0 07/2012

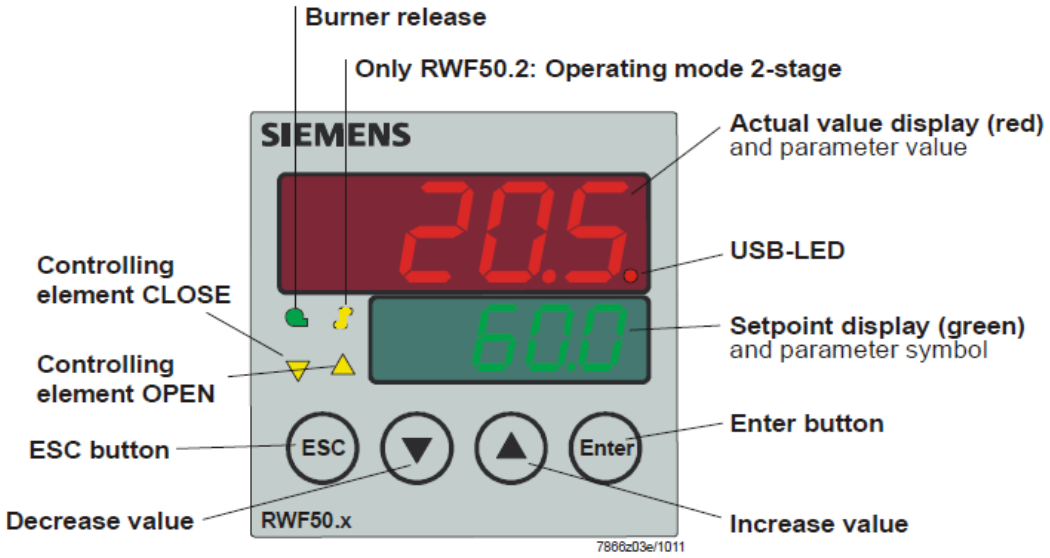
DEVICE INSTALLATION

Install the device using the relevant tools as shown in the figure.
To wire the device and sensors, follow the instructions on the burner wiring diagram.

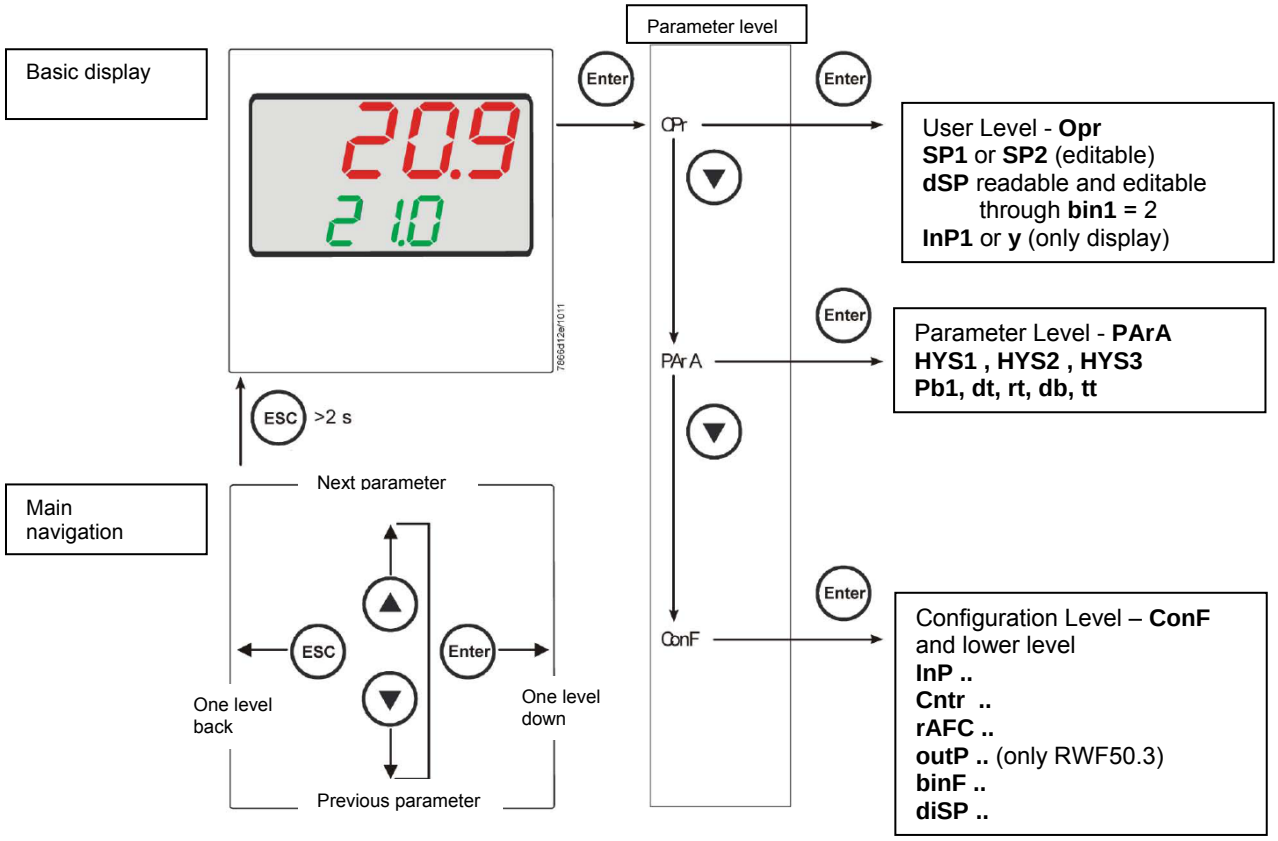




FRONT PANEL



NAVIGATION MENU



RWF5 is preset good for 90% of applications. However, you can set or edit parameters as follow:

Set-point: set or modification:
When the burner is in stand-by, (safety loop open, that is terminals 3-4/T1-T2 on the 7 pole plug open) push the **Enter** button: on the lower display (green) **Opr** appears; push **Enter** again and in the same display **SP1** appears. Push **Enter** again and the lower display (green **SP1**) flashes. Using the **up and down arrows** change the set-point on the upper display (red).Push **Enter** to confirm and push **ESC** more times to get the home position.

PID parameters set and modifications (see table below):

- Push **Enter** button, on the green display **Opr** appears; using the **down arrow,** scroll until group **PArA** is reached and push **Enter**.
- on the green display **Pb1** e appears and on the red one the set parameter.
- Push is sequence the **down or up** arrow the menu is scrolled.
- Push **Enter** to select and the **arrows** to choose the desired value. **Enter** to confirm.

Parameter	Display	Range	Factory setting	Remarks
Proportional band	PB.1	1… 9999 digit	10	Typical value for temperature
Derivative action	dt	0… 9999 sec.	80	Typical value for temperature
Integral action	rt	0… 9999 sec.	350	Typical value for temperature
Dead band (*)	db	0… 999,9 digit	1	Typical value
Servocontrol running time	tt	10… 3000 sec.	15	Set servocontrol running time
Switch-on differential (*)	HYS1	0,0… -1999 digit	-5	Value under setpoint below which the burner switches back on (1N-1P closes)
Switch-off differential 2° stage (*)	HYS2	0,0 … HYS3	3	(enable only with parameter **bin1** = 4)
Upper switch-off differential (*)	HYS3	0,0… 9999 digit	5	Value over setpoint above which the burner switches off (1N-1P opens)
Switch-on differential on cooling controller (*)	HYS4	0,0… 9999 digit	5	Do not used (enable only with parameter **CACt** = 0)
Switch-off differential 2° stage on cooling controller (*)	HYS5	HYS6…0,0 digit	5	Do not used (enable only with parameters **CACt** = 0 and **bin1** = 4)
Upper switch-off differential on cooling controller (*)	HYS6	0,0… -1999 digit	5	Do not used (enable only with parameter **CACt** = 0)
Delay modulation	q	0,0… 999,9 digit	0	Do not alter

(*)Parameters affected by setting of decimal place (**ConF > dISP** parameter **dECP**)

Setting the kind of sensor to be connected to the device:

- push the **Enter** button: on the lower display (green) **Opr** appears. Using the **up and down arrows** find **ConF.** Push **Enter** to confirm.
- Now on the green display the group **InP** appears. Push **Enter** and **InP1** is displaied. Enter to confirm.
- You are inside **InP1**; the green display shows **Sen1 (sensor type)**, while the red display shows the chosen sensor code
- Push **Enter** to enter the **Sen1** parameter, then choose the desired sensor using the **arrows.** Push **Enter** to confirm and **ESC** to escape.
- Once selected the sensor, you can modify all the other parameters using **up and down arrows** according to the tables here below.

ConF > InP >InP1

Parameter	Value	Description
SEn1 type of sensor for analog input 1	**1**	**Pt100 3 fili**
	2	Pt100 2 fili
	3	Pt1000 3 fili
	4	Pt1000 2 fili
	5	Ni1000 3 fili
	6	Ni1000 2 fili
	7	0 ÷ 135 ohm
	15	0 ÷ 20mA
	16	4 ÷ 20mA
	17	0 ÷ 10V
	18	0 ÷ 5V
	19	1 ÷ 5V
OFF1 sensor offset	-1999..**0**.. +9999	Using the measured value correction (offset), a measured value can be corrected to a certain degree, either up or down
SCL1 scale low level	-1999..**0**.. +9999	In the case of a measuring transducer with standard signal, the physical signal is assigned a display value here (for input ohm, mA, V)
SCH1 scale high level	-1999..**100**.. +9999	In the case of a measuring transducer with standard signal, the physical signal is assigned a display value here (for input ohm, mA, V)
dF1 digital filter	0…**0,6**…100	Is used to adapt the digital 2nd order input filter (time in s; 0 s = filter off)
Unit temperature unit	**1** 2	**1 = degrees Celsius** 2 = degrees Fahrenheit

(**bold** = factory settings)

Remark:
RWF50.2 e RWF50.3 cannot be connected to thermocouples.
If thermocouples have to be connected, convert the signal to a 4-20 mA one and set the RWF accordingly.

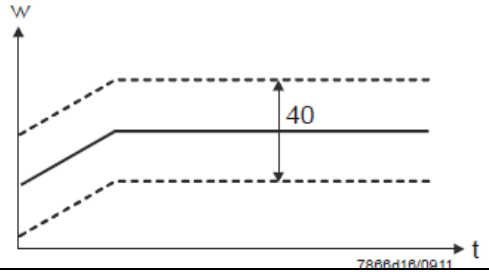
ConF > Cntr

Parameter	Value	Description
CtYP controller type	**1** 2	**1 = 3-position controller (open-stop-close only RWF50.2)** 2 = continuative action controller (only RWF50.3)
CACt control action	**1** 0	**1 = heating controller** 0 = cooling controller
SPL least value of the set-point range	-1999..**0**..+9999	set-point limitation prevents entry of values outside the defined range
SPH maximum value of the set-point range	-1999..**100**..+9999	set-point limitation prevents entry of values outside the defined range
oLLo set-point limitation start, operation limit low	**-1999**.... +9999	lower working range limit
oLHi set-point limitation end, operation limit high	-1999.... **+9999**	upper working range limit

(**bold** = factory settings)

ConF > rAFC

Activation boiler shock termic protetion:
RWF50.. can activate the thermal shock protection only on sites where the set-point is lower than 250°C and according to **rAL** parameter.

Parameter	Value	Description
FnCT function	**0** 1 2	Choose type of range degrees/time **0 = deactivated** 1 = Kelvin degrees/minute 2 = Kelvin degrees/hour
rASL ramp rate	**0,0 …** 999,9	Slope of thermal shock protection (only with functions 1 and 2)
toLP tolerance band ramp	**0**…9999	width of tolerance band (in K) about the set-point **0 = tolerance band inactive** 
rAL ramp limit	**0**…250	Ramp limit. When this value is lower than the temperature set-point, the RWF controls the output increasing the temp set point step by step according to rASL. If this is over the temp set point, the control is performed in cooling.

(**bold** = factory settings)

ConF > OutP (parameter under group only for RWF50.3)

Parameter	Value	Description
FnCt tipo di controllo	 1 **4**	1 = analog input 1 doubling with possibility to convert (depending on par **SiGn**) **4 = modulation controller**
SiGn type of output signal	 **0** 1 2	physical output signal (terminals A+, A-) **0 = 0÷20mA** 1 = 4÷20mA 2 = 0÷10V
rOut Value when out of input range	 **0**…101	 signal (in percent) when measurement range is crossed
oPnt zero point	 -1999…**0**..+9999	value range of the output variable is assigned to a physical output signal Per default, the setting corresponds to 0...100% angular positioning for the controller outputs (terminals A+, A-) (effective only with **FnCt** = 1)
End End value	 -1999…**100**..+9999	value range of the output variable is assigned to a physical output signal Per default, the setting corresponds to 0...100% angular positioning for the controller outputs (terminals A+, A-) (effective only with **FnCt** = 1)

(**bold** = factory settings)

ConF > binF

Parameter	Value	Description
bin1 digital inputs (terminals DG - D1)	 **0** 1 2 4	**0 = without function** 1 = set-point changeover (SP1 / SP2) 2 = set-point shift (**Opr** > **dSP** parameter = value of set-point modify) 4 = changeover of operating mode open – modulating operation; close – 2 stage operation.

(**bold** = factory settings)

ConF > dISP

Parameter	Value	Description
diSU upper display (red)	 0 **1** 4 6 7	display value for upper display: 0 = display power-off **1 = analog input value** 4 = Controller's angular positioning 6 = set-point value 7 = end value with thermal shock protection
diSL lower display (green)	 0 1 4 **6** 7	display value for lower display: 0 = display power-off 1 = analog input value 4 = Controller's angular positioning **6 = set-point value** 7 = end value with thermal shock protection
tout timeout	 0..**180**..250	time (s) on completion of which the controller returns automatically to the basic display, if no button is pressed
dECP decimal point	**0** 1 2	**0 = no decimal place** 1 = one decimal place 2 = two decimal places
CodE level lockout	**0** 1 2 3	**0 = no lockout** 1 = configuration level lockout (ConF) 2 = Parameter and configuration level lockout (PArA & ConF) 3 = keyboard lockout

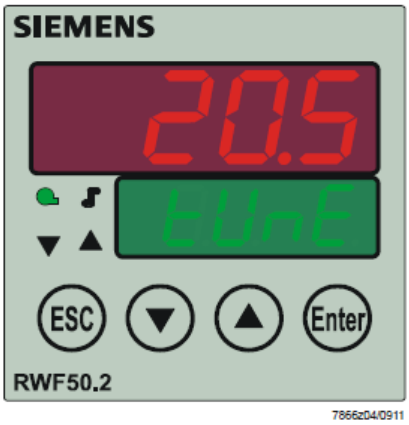
(**bold** = factory settings)

Manual control :

- in order to manual change the burner load, while firing keep pushing the **ESC** button for more than 5 s; on the lower green display **Hand** appears.
- using the **UP** and **DOWN** arrows, the load varies.
- Keep pushing the **ESC** button for getting the normal operation again.
- **NB:** every ime the device shuts the burner down (start led switched off - contact 1N-1P open), the manual control is not active.

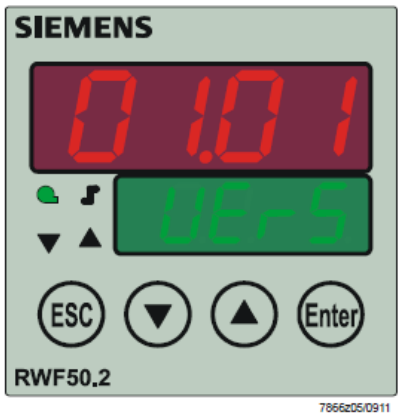
Device self-setting (auto-tuning):

If the burner in the steady state does not respond properly to heat generator requests, you can activate the Device's self-setting function, which recalculates PID values for its operation, deciding which are most suitable for the specific kind of request



Follow the below instructions:
push the **UP** and **DOWN** arrows for more than 5 s; on the green lower display **TUNE** appears. Now the device pushes the burner to increase and decrease its output. During this time, the device calculates PID parameters (**Pb1, dt** and **rt**). After the calculations, the TUNE is automatically deactivated and the device has already stored them.
In order to stop the Auto-tuning function while it works, push again the **UP** and **DOWN** arrows for more than 5 s. The calculated PID parameters can be manually modified following the previously described instructions.

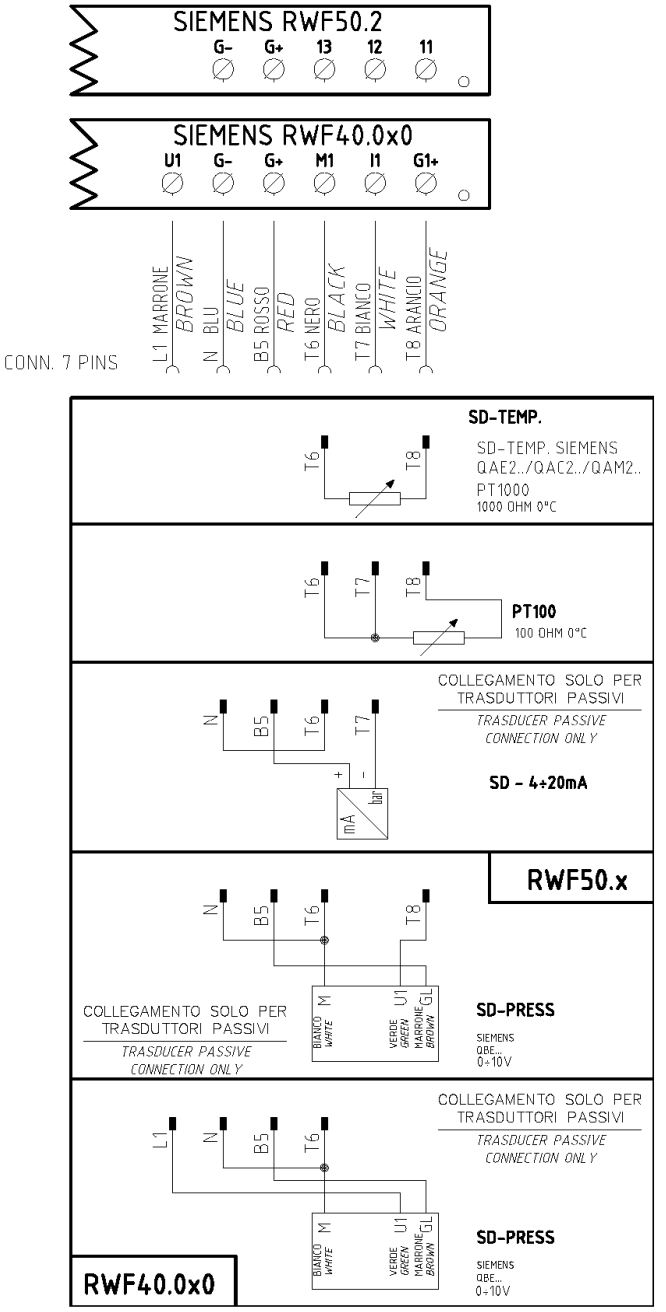
Display of software version :



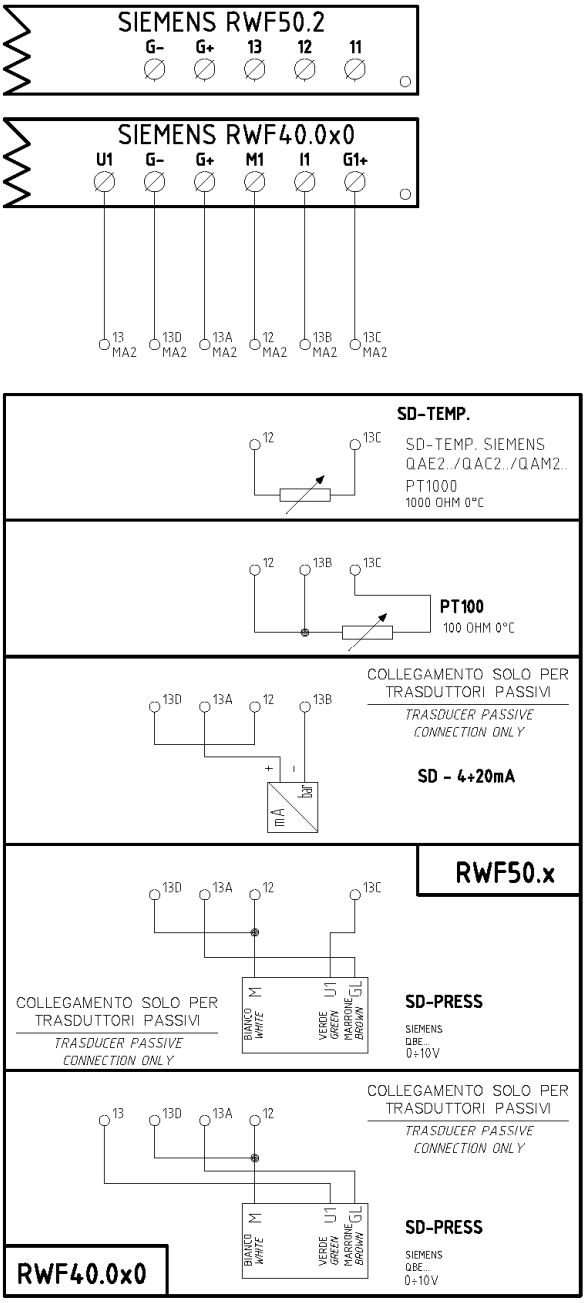
The software version is shown by pushing **Enter + UP arrow** on the upper display

Electric connection :

With 7 pins connector version



With terminals version



Matches terminals between RWF50.2 and RWF40.0x0

Parameters summarising for RWF50.2x:

Navigation menù / Types of probe	Conf					Conf			PArA						Opr
	Inp					Cntr		diSP							
	Inp1														
	SEn1	OFF1	SCL1	SCH1	Unit	SPL	SPH	dECP	Pb. 1	dt	rt	tt	HYS1 (*)	HYS3 (*)	SP1 (*)
Siemens QAE2120…	6	0	needless	needless	1	30	95	1	10	80	350	(#)	-5	5	80 °C
Siemens QAM2120..	6	0	needless	needless	1	0	80	1	10	80	350	(#)	-2,5	2,5	40°C
Pt1000 (130°C max.)	4	0	needless	needless	1	30	95	1	10	80	350	(#)	-5	5	80°C
Pt1000 (350°C max.)	4	0	needless	needless	1	0	350	1	10	80	350	(#)	-5	10	80°C
Pt100 (130°C max.)	1	0	needless	needless	1	0	95	1	10	80	350	(#)	-5	5	80°C
Pt100 (350°C max)	1	0	needless	needless	1	0	350	1	10	80	350	(#)	-5	10	80°C
Probe 4÷20mA / 0÷1,6bar	16	0	0	160	needless	0	160	0	5	20	80	(#)	0	20	100 kPa
Probe 4÷20mA / 0÷3bar	16	0	0	300	needless	0	300	0	5	20	80	(#)	0	20	200 kPa
Probe 4÷20mA / 0÷10bar	16	0	0	1000	needless	0	1000	0	5	20	80	(#)	0	50	600 kPa
Probe 4÷20mA / 0÷16bar	16	0	0	1600	needless	0	1600	0	5	20	80	(#)	0	80	600 kPa
Probe 4÷20mA / 0÷25bar	16	0	0	2500	needless	0	2500	0	5	20	80	(#)	0	125	600 kPa
Probe 4÷20mA / 0÷40bar	16	0	0	4000	needless	0	4000	0	5	20	80	(#)	0	200	600 kPa
Siemens QBE2002 P4	17	0	0	400	needless	0	400	0	5	20	80	(#)	0	20	200 kPa
Siemens QBE2002 P10	17	0	0	1000	needless	0	1000	0	5	20	80	(#)	0	50	600 kPa
Siemens QBE2002 P16	17	0	0	1600	needless	0	1600	0	5	20	80	(#)	0	80	600 kPa
Siemens QBE2002 P25	17	0	0	2500	needless	0	2500	0	5	20	80	(#)	0	125	600 kPa
Siemens QBE2002 P40	17	0	0	4000	needless	0	4000	0	5	20	80	(#)	0	200	600 kPa
Segnale 0÷10V	17	0	to be fixed	to be fixed	needless	to be fixed	to be fixed	to be fixed	5	20	80	(#)	to be fixed	to be fixed	to be fixed
Segnale 4÷20mA	16	0	to be fixed	to be fixed	needless	to be fixed	to be fixed	to be fixed	5	20	80	(#)	to be fixed	to be fixed	to be fixed

NOTE :
(#) tt – servo control run time
SQL33 ; STM30; SQM10; SQM40; SQM50; SQM54 = **30** (secondi) - STA12B3.41; SQN30.251; SQN72.4A4A20 = **12** (secondi)
(*)These values are factory set - values **must be** set during operation at the plant based on the real working temperature/pressure value.
WARNING : With pressure probes the parameters SP1, SCH, SCL, HYS1, HYS3 must be selected, and visualized in kPa (kilo Pascal). (1bar = 100.000Pa = 100kPa)

APPENDIX: PROBES CONNECTION

To assure the utmost comfort, the control system needs reliable information, which can be obtained provided the sensors have been installed correctly. Sensors measure and transmit all variations encountered at their location.

Measurement is taken based on design features (time constant) and according to specific operating conditions.With wiring run in raceways, the sheath (or pipe) containing the wires must be plugged at the sensor's terminal board so that currents of air cannot affect the sensor's measurements.

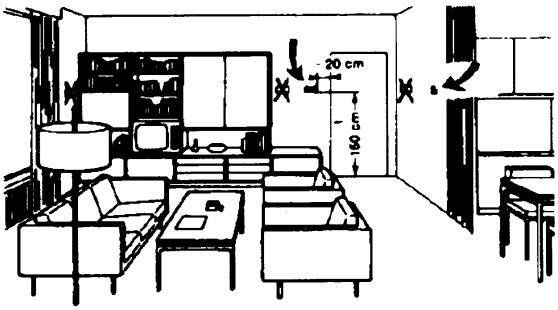
Ambient probes (or ambient thermostats)

Installation

The sensors (or room thermostats) must be located in

reference rooms in a position where they can take real temperature measurements without being affected by

foreign factors.



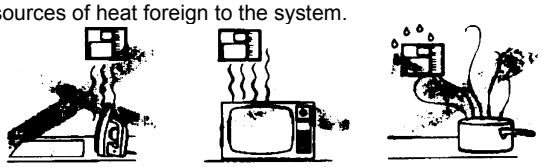
Outside probes (weather)

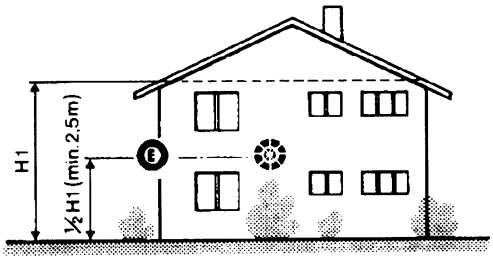
Installation

In heating or air-conditioning systems featuring adjustment in response to outside temperature, the sensor's positioning is of paramount importance.

It's good to be admired …even better to be effective

Heating systems: the room sensor must not be installed in rooms with heating units complete with thermostatic valves. Avoid all sources of heat foreign to the system.

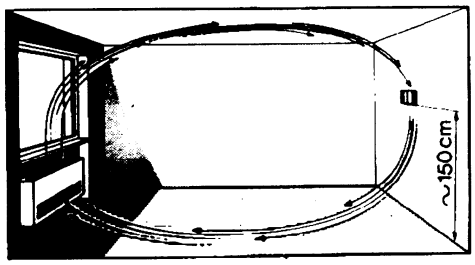




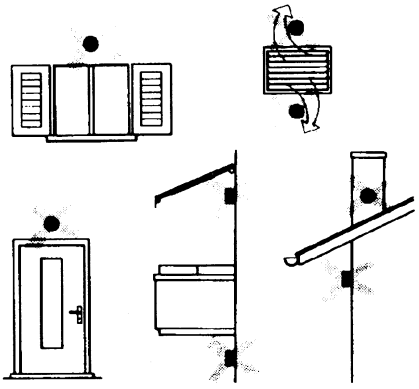
General rule: on the outer wall of the building where the living rooms are, never on the south-facing wall or in a position where they will be affected by morning sun. If in any doubt, place them on the north or north-east façade.

Location

On an inner wall on the other side of the room to heating unitsheight above floor 1.5 m, at least 1.5 m away from external sources of heat (or cold).



Positions to be avoided



Installation position to be avoided

near shelving or alcoves and recesses, near doors or win-dows, inside outer walls exposed to solar radiation or currents of cold air, on inner walls with heating system pipes, domestic hot water pipes, or cooling system pipes running through them.

Avoid installing near windows, vents, outside the boiler room, on chimney breasts or where they are protected by balconies, cantilever roofs.

The sensor must not be painted (measurement error).

Duct or pipe sensors

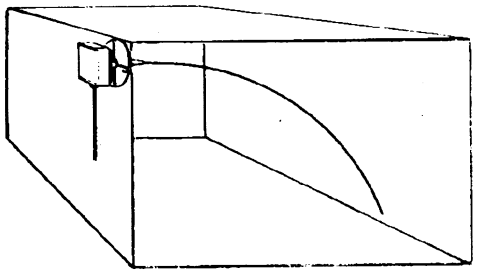
Installing temperature sensors

For measuring outlet air:

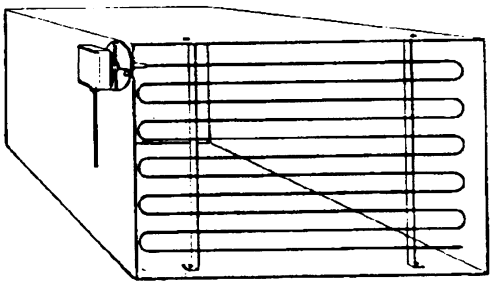
- after delivery fan or
- after coil to be controlled, at a distance of at least 0,5 m

For measuring room temperature:

- before return air intake fan and near room's return airintake. For measuring saturation temperature: after mist eliminator.



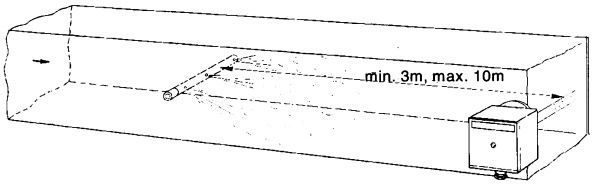
Bend 0.4m sensor by hand (never use tools) as illustrated.



Use whole cross-section of duct, min. distance from walls 50 mm, radius of curvature 10 mm for 2m or 6m sensors.

Installing combined humidity sensors

As max. humidity limit sensor on outlet (steam humidifiers).



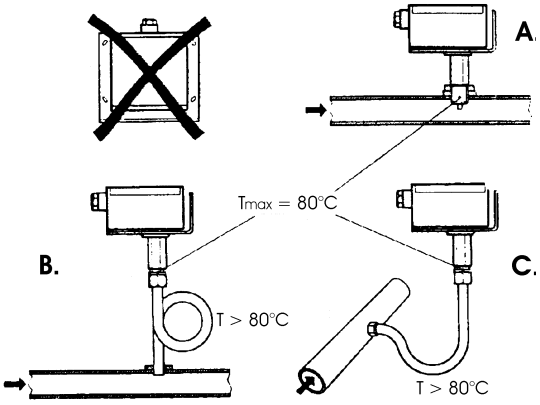
Installing pressure sensors

A - installation on ducts carrying fluids at max. temperature 80°C

B - installation on ducts at temperature over 80°C and for refrigerants

C - installation on ducts at high temperatures:

- increase length of siphon
- place sensor at side to prevent it being hit by hot air coming from the pipe.



Installing differential pressure sensors for water

- Installation with casing facing down not allowed.-With temperature over 80°C, siphons are needed.
- To avoid damaging the sensor, you must comply with the following instructions

when installing:

- make sure pressure difference is not greater than thevalue permitted by the sensor
- when there are high static pressures, make sure you insert shutoff valves A-B-C.

Putting into operation

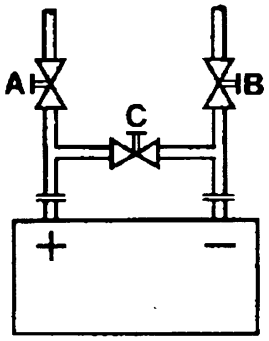
Start disable

1=open C1=open C

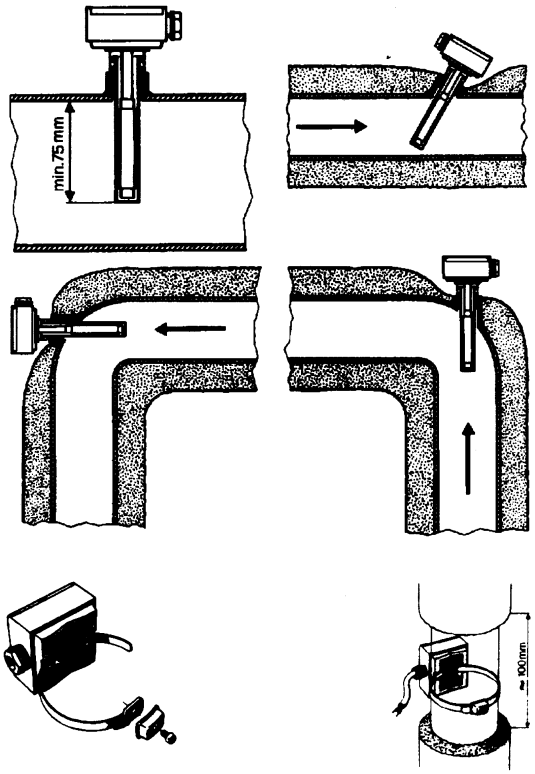
2=open A2=close B

3=open B3=close A

4= close C



Immersion or strap-on sensors

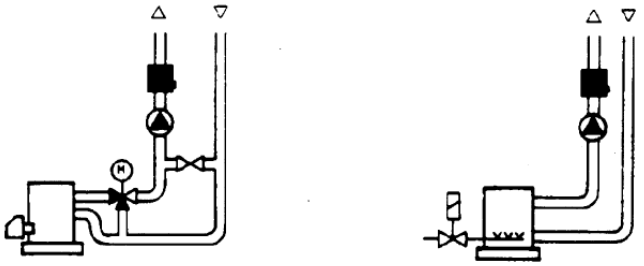


Placing the probes (QAD22.../QAE21.../QAP21.../RCA...)

With pumps on outlet

with 3 ways valves / with 4 ways valves

Panel system / burner control



With pumps on return

with 3 ways valves / with 4 ways valves

Immersion probes installation

Sensors must be installed on the stretch of pipe in which fluid circulates all the time.

The rigid stem (sensing element doing the measuring) must be inserted by at least 75mm and must face the direction of flow.

Recommended locations: on a bend or on a straight stretch of pipe but tilted by 45° and against the flow of fluid.

Protect them to prevent water from infiltrating (dripping gates, condensation from pipes etc.)

Installing QAD2.. strap-on sensors

Make sure fluid is circulating in the chosen location.

Eliminate insulation and paintwork (including rust inhibitor) on a min. 100mm length of pipe.

Sensors come with straps for pipes up to 100 mm in diameter

Strap-on or immersion sensors?

QAD2.. strap-on sensors

Advantages :

- 10 sec. time constant
- Installed with system running (no plumbing work)
- Installation can be changed easily if it proves incorrect.

Limits:

- Suitable for pipe diameters max. 100 mm
- Can be affected by currents of air etc.

QAE2... immersion sensors

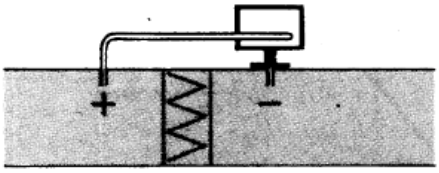
Advantages:

- Measure "mean" fluid temperature
- No external influence on measurement such as: currents of air, nearby pipes etc.

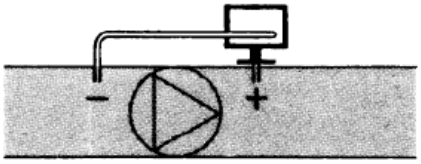
Limits:

- Time constant with sheath: 20 sec.
- Hard to change installation position if it proves incorrect.

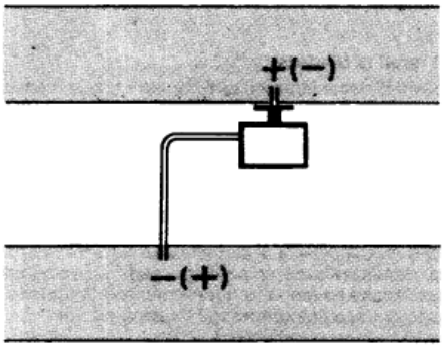
Installing differential pressure probes for air



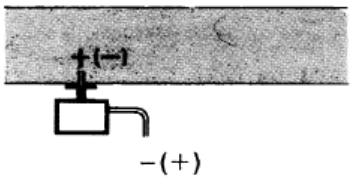
A - Control a filter (clogging)



B - Control a fan (upstream/downstream)



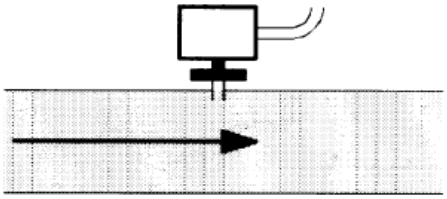
C - Measurement of difference in pressure between two ducts



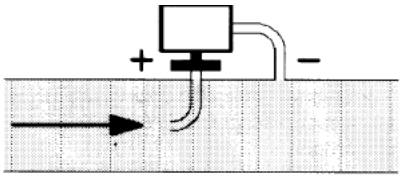
D - Measurement of difference in pressure between two rooms or of inside of duct and outside

Basic principles

Measuring static pressure(i.e. pressure exerted by air on pipe walls)



Measuring dinamic pressure

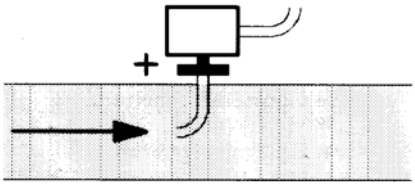


$$Pd = \frac{y\,\vartheta^2}{2g}$$

Key

y	Kg/m^3, specific weight of air
□	m/s, air speed
g	9.81 m/s^2 gravity acceleration
Pd	mm C.A., dynamic pressure

Measuring total pressure



Spare parts

Description	Code
Modulator RWF50.2 (uscita a 3 punti - apri, fermo, chiudi)	2570148
Modulator RWF50.3 (uscita continua 0÷20mA, 4÷20mA, 0÷10V)	2570149
Temperature probe Siemens QAE2120.010A (30÷130°C)	2560101
Temperature probe Siemens QAM2120.040 (-15÷+50°C)	2560135
Thermoresistor Pt1000 ø6mm L100mm (30÷130°C)	2560188
Thermoresistor Pt1000 ø10mm L200mm (0÷350°C)	2560103
Thermoresistor Pt100 ø10mm L200mm (0÷350°C)	2560145
Thermoresistor Pt100 ø8mm L85mm (0÷120°C)	25601C3
Pressure probe Siemens QBE2.. P4 (0÷4bar)	2560159
Pressure probe Siemens QBE2.. P10 (0÷10bar / signal 0÷10V)	2560160
Pressure probe Siemens QBE2.. P16 (0÷16bar / signal 0÷10V)	2560167
Pressure probe Siemens QBE2.. P25 (0÷25bar / signal 0÷10V)	2560161
Pressure probe Siemens QBE2.. P40 (0÷40bar / signal 0÷10V)	2560162
Pressure probe Danfoss MBS 3200 P 1,6 (0÷1,6bar / signal 4÷20mA)	2560189
Pressure probe Danfoss MBS 3200 P 10 (0÷10bar / signal 4÷20mA)	2560190
Pressure probe Danfoss MBS 3200 P 16 (0÷16bar / signal 4÷20mA)	2560191
Pressure probe Danfoss MBS 3200 P 25 (0÷25bar / signal 4÷20mA)	2560192
Pressure probe Danfoss MBS 3200 P 40 (0÷40bar / signal 4÷20mA)	2560193
Pressure probe Siemens 7MF1565-3BB00-1AA1 (0÷1,6bar / signal 4÷20mA)	25601A3
Pressure probe Siemens 7MF1565-3CA00-1AA1 (0÷10bar / signal 4÷20mA)	25601A4
Sonda di pressione Siemens 7MF1565-3CB00-1AA1 (0÷16bar / signal	25601A5
Pressure probe Siemens 7MF1565-3CD00-1AA1 (0÷25bar / signal 4÷20mA)	25601A6
Pressure probe Siemens 7MF1565-3CE00-1AA1 (0÷40bar / signal 4÷20mA)	25601A7
Pressure probe Gefran E3E B1V6 MV (0÷1,6bar / segnale 4÷20mA)	25601C4
Pressure probe Danfoss E3E B01D MV (0÷10bar / segnale 4÷20mA)	25601C5
Pressure probe Danfoss E3E B16U MV (0÷16bar / segnale 4÷20mA)	25601C6
Pressure probe Danfoss E3E B25U MV (0÷25bar / segnale 4÷20mA)	25601C7
Pressure probe Danfoss E3E B04D MV (0÷40bar / segnale 4÷20mA))	25601C8

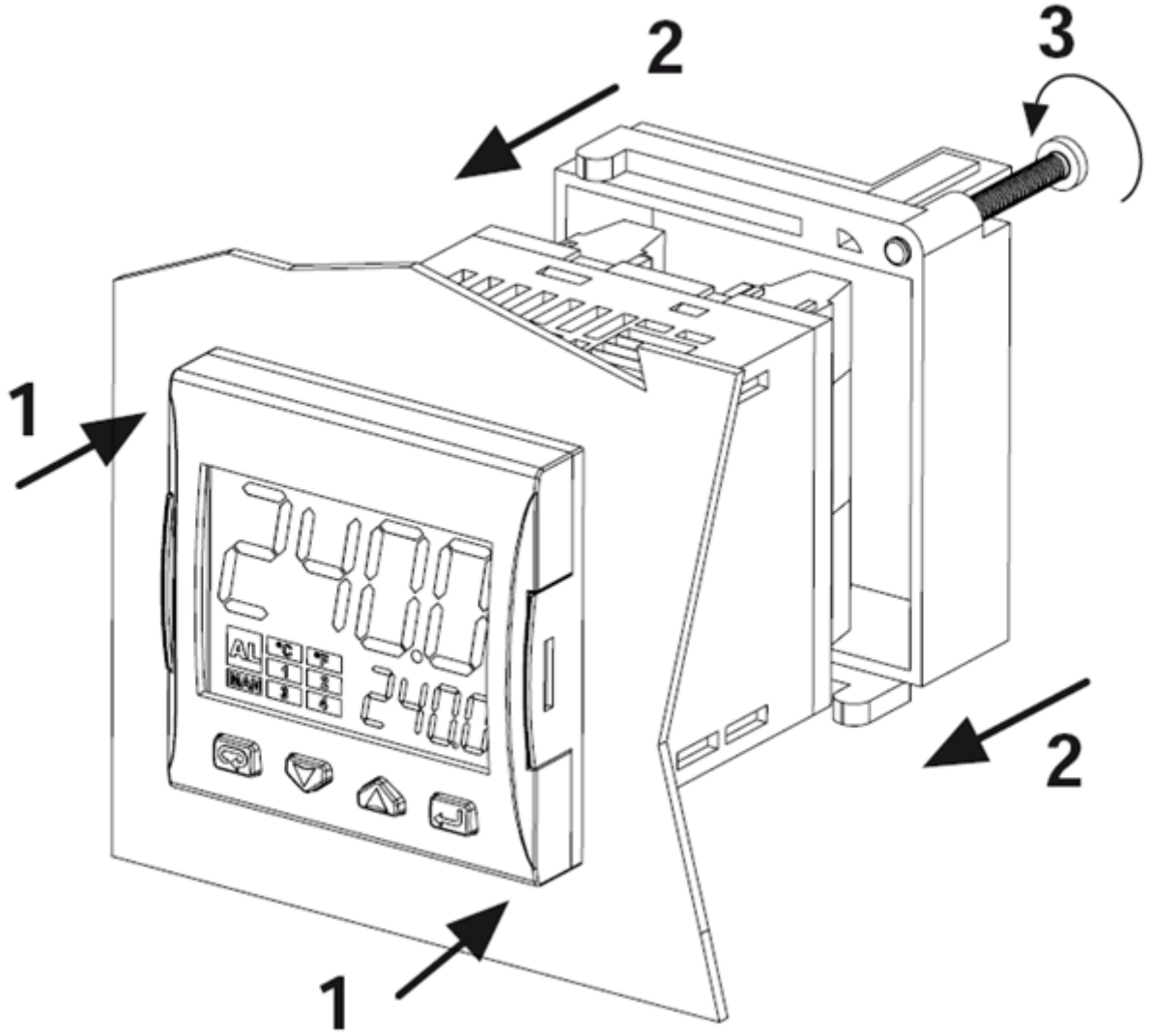
Note: Specifications and data subject to change. Errors and omissions excepted.

KM3 Modulator

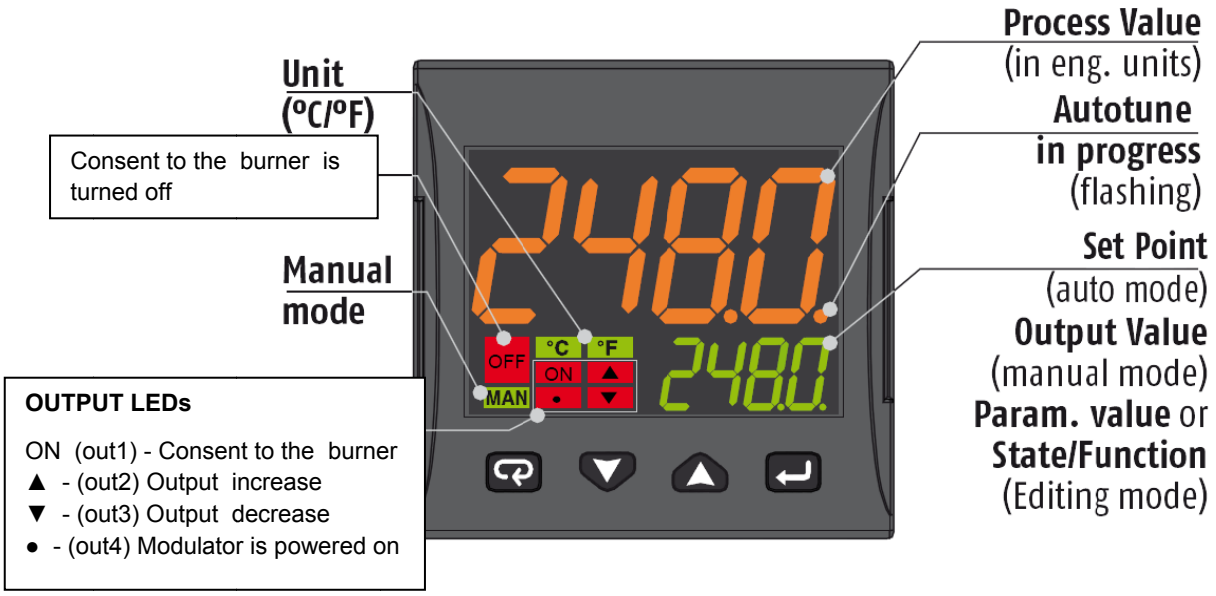
USER MANUAL

M12927CA Rel.1.0 10/2020

MOUNTING



DISPLAY AND KEYS

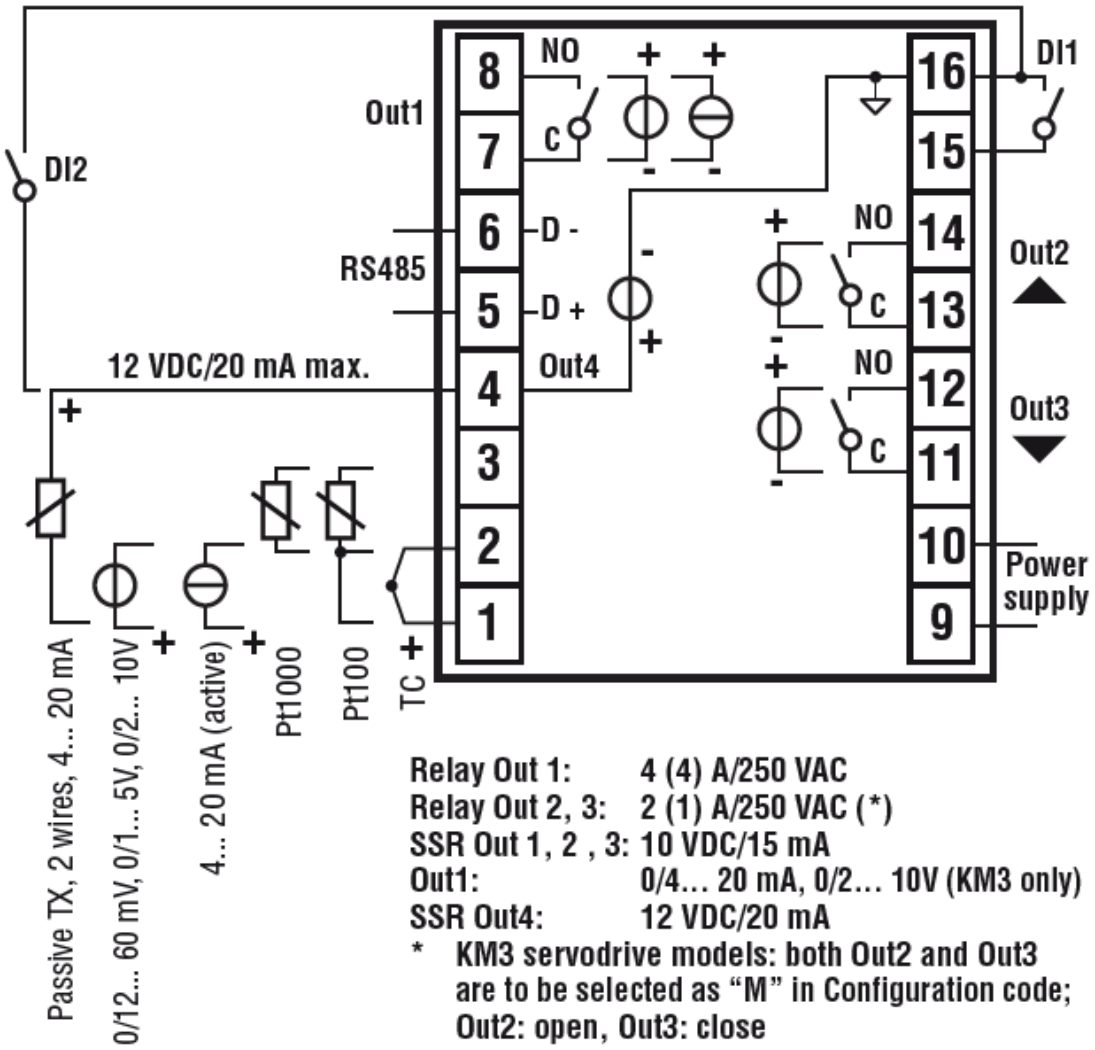


OUTPUT LEDs

ON (out1) - Consent to the burner
▲ - (out2) Output increase
▼ - (out3) Output decrease
● - (out4) Modulator is powered on

	Operator Mode	Editing Mode
↵	Access to: - Operator Commands (Timer, Setpoint selection ...) - Parameters - Configuration	Confirm and go to Next parameter
▲	Access to: - Operator additional information (Output value, running time ...)	Increase the displayed value or select the next element of the parameters list
▼	Access to: - Set Point	Decrease the displayed value or select the previous element
↺	Programmable key: Start the programmed function (Autotune, Auto/Man, Timer ...)	Exit from Operator commands/Parameter setting/Configuration

CONNECTIONS DIAGRAM



Probe connection:

- **PT1000/NTC/PTC**: between terminal 3 and 2
- **PT 100**: between terminal 3 and 2 with terminal 1
- **Passive pressure probe** 0/4-20 mA: between terminal 4 (+) e 1 (-)
  Note: out4 must be activated (IO4F must be setted to ON)
- **Powered pressure probe** 0/4-20 mA between terminal 4 (power supply), 2 (negative) e 1 (positive)
  Note: set IO4F to ON to activate Out4

Power supply connection:

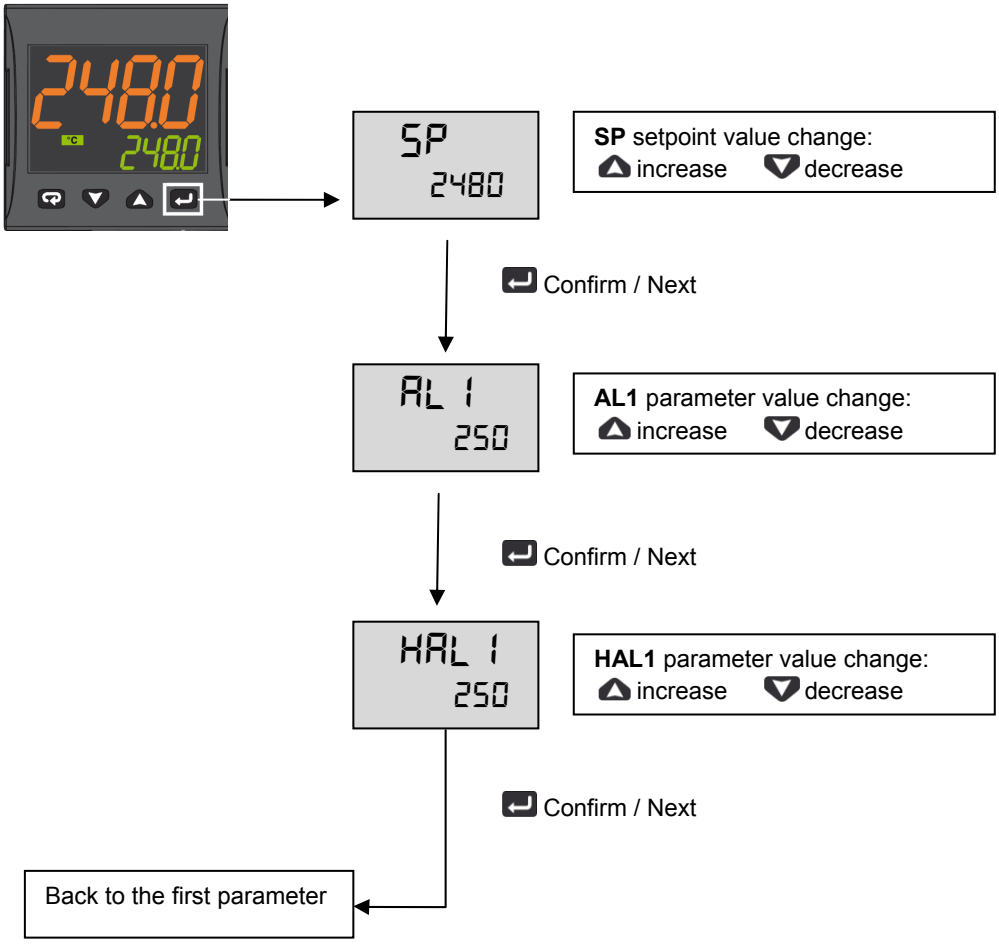
- **Neutral wire:** terminal 9
- **Phase:** terminal 10 (100…240 Vac)
- Close terminals 15-16 to switch to the set point 2

Output connection:

- **Channel 1:** terminal 7 and 8 (burner on – off)
- **Channel 2:** terminal 11 and 12 (servomotor opens)
- **Channel 3:** terminal 13 and 14 (servomotor closes)

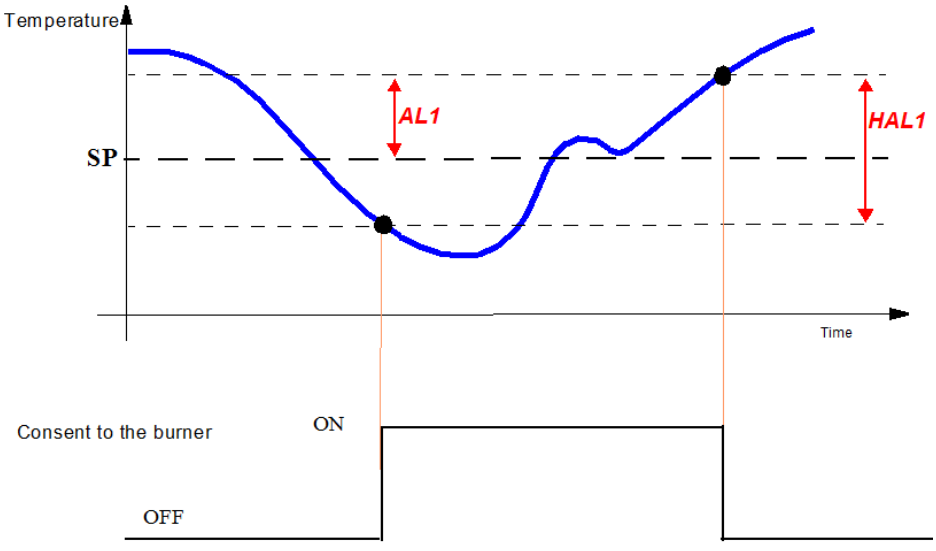
SETPOINT AND HYSTERESIS CONFIGURATION (SP, AL1, HAL1 parameters)

Push the ↵ button to enter into the setpoint configuration:



To return to normal mode, press the ↩ key for 3 seconds or wait the 10s timeout

Operation example



LIMITED ACCESS LEVEL

Proceed as follows to change some parameters that are not visible in standard user mode:

Press the ↵ key for 3 seconds

Password = 20

Access to parameter:

▲	Increase the displayed value
▼	Decrease the displayed value
↵	Confirm and go to next parameter

Param	Description	Values	Default
SEnS	Input type	Pt1 = RTD Pt100 Pt10 = RTD Pt1000 0.20 = 0..20mA 4.20 = 4..20mA Pressure probe 0.10 = 0..10V 2.10 = 2..10V crAL= Thermocouple K	Depends on the probe
SP	Set point 1	SPLL ... SPLH	See page 7
AL1	AL1 threshold	AL1L... AL1H (E.U.)	
HAL1	AL1 hysteresis	1... 9999 (E.U.)	
Pb	Proportional band	1... 9999 (E.U.)	
ti	Integral time	0 (oFF) ... 9999 (s)	
td	Derivative time	0 (oFF) ... 9999 (s)	
Str.t	Servomotor stroke time	5...1000 seconds	
db.S	Servomotor dead band	0...100%	
SPLL	Minimum set point value	-1999 ... SPHL	
SPHL	Maximum set point value	SPLL ... 9999	
dp	Decimal point position	0... 3	
SP 2	Set point 2	SPLL...SPLH	60
A.SP	Selection of the active set point	"SP" ... " nSP"	SP

To exit the parameter setting procedure press the ↩ key (for 3 s) or wait until the timeout expiration (about 30 seconds)

Probe parameters configuration MODULATORE ASCON KM3

Parameter Group	**inP**						**AL1**		**rEG**					**SP**		
Parameter	**Sens**	**dp**	**SSC**	**FSc**	**unit**	**IO4.F (**)**	**AL1 (***)**	**HAL1 (***)**	**Pb (***)**	**ti (***)**	**td (***)**	**Str.t**	**db.S**	**SPLL**	**SPHL**	**SP (***)**
Probes		Dec Point	Scale Min	Scale Max			Off	On	p	i	d	servo time s	Band Mo.	SP Min	SP Max	Set point
Pt1000 (130°C max)	Pt10	1			°C	on	5	10	10	350	1	*	5	30	95	80
Pt1000 (350°C max)	PT10	1			°C	on	10	10	10	350	1	*	5	0	350	80
Pt100 (130°C max)	PT1	1			°C	on	5	10	10	350	1	*	5	0	95	80
Pt100 (350°C max)	Pt1	1			°C	on	10	10	10	350	1	*	5	0	350	80
Pt100 (0÷100°C 4÷20mA)	4.20	1	0	100		on	5	10	10	350	1	*	5	0	95	80
Thermocouple K (1200°C max)	crAL	0			°C	on	20	25	10	350	1	*	5	0	1200	80
Thermocouple J (1000°C max)	J	0			°C	on	20	25	10	350	1	*	5	0	1000	80
4-20mA / 0-1,6barPressure probe	4.20	0	0	160		on	20	20	5	120	1	*	5	0	160	100
4-20mA / 0-10bar Pressure probe	4.20	0	0	1000		on	50	50	5	120	1	*	5	0	1000	600
4-20mA / 0-16bar Pressure probe	4.20	0	0	1600		on	80	80	5	120	1	*	5	0	1600	600
4-20mA / 0-25bar Pressure probe	4.20	0	0	2500		on	125	125	5	120	1	*	5	0	2500	600
4-20mA / 0-40bar Pressure probe	4.20	0	0	4000		on	200	200	5	120	1	*	5	0	4000	600
QBE2002 / 0-25bar Pressure probe	0.10	0	0	2500		0n	125	125	5	120	1	*	5	0	2500	600

Note:

(*) Str.t - Servomotor stroke time
SQL33; STM30; SQM10; SQM40; SQM50; SQM54 = 30 (Seconds)
STA12B3.41; SQN30.251; SQN72.4A4A20 = 12 (Seconds)

(**) Out 4 … on Display led °4 must be switched on, otherwise change the io4.F parameter value from "on" to "out4", confirm the value, quit the configuration mode then change again the io4.F parameter value from "out4" to "on".

(***) Factory settings. These values must be adapted to machine conditions

N.B. For pressure probe, SP, SPHL, SPLL parameters values are expressed in Kpa (1 bar = 100 Kpa).

CONFIGURATION

How to access configuration level

The configuration parameters are collected in various groups. Every group defines all parameters related with a specific function (e.g.: control, alarms, output functions).

1. Push the button for more than 5 seconds. The upper display will show PASS while the lower display will show 0.
2. Using and buttons set the programmed password.
   According to the entered password, it is possible to see a part of the parameters listed in the "configuration parameters" section.
   a. Enter "**30**" as password to view all the configuration parameters
   b. Enter "**20**" as password to view the parameters of the "limited access level". At this point, only the parameters with attribute **Liv = A** or **Liv = O** will be editable.
   c. Leave the password blank to edit "user level" parameters, that are identified by attribute **Liv = O**
3. Push the button. If the password is correct the display will show the acronym of the first parameter group preceded by the symbol: . In other words the upper display will show: inP (group of the **Input parameters**).

The instrument is in configuration mode. To press for more than 5 seconds, the instrument will return to the "standard display.

Keyboard functions during parameter changing:

	Operator Mode
	When the upper display is showing a group and the lower display is blank, this key allows to enter in the selected group. When the upper display is showing a parameter and the lower display is showing its value, this key allows to store the selected value for the current parameter and access the next parameter within the same group.
	Allows to increase the value of the selected parameter.
	Allows to decrease the value of the selected parameter.
	Short presses allow you to exit the current group of parameters and select a new group. A long press terminates the configuration procedure (the instrument returns to the normal display).
+	These two keys allow to return to the previous group. Proceed as follows: Push the button and maintaining the pressure, then push the ; release both the buttons.

Configuration Parameters

inP GROUP - input confiuration					
Liv	**N°**	**Param**	**Description**	**Values**	**Default**
A	1	SEnS	Input type	Pt1 = RTD Pt100 Pt10 = RTD Pt1000 0.20 = 0..20mA 4.20 = 4..20mA Pressure probe 0.10 = 0..10V 2.10 = 2..10V crAL= Thermocouple K	Depends on the probe
A	2	dp	Decimal point position	0... 3	See page 7
A	3	SSc	Initial scale read-out for linear inputs (avaiable only if SEnS parameter is not equal to Pt1, Pt10, crAL values)	-1999... 9999	0
C	4	FSc	Full scale read-out for linear input inputs (avaiable only if SEnS parameter is not equal to Pt1, Pt10, crAL values)	-1999... 9999	Depends on the probe
C	5	unit	Unit of measure (present only in the case of temperature probe)	°C/°F	°C
C	6	Fil	Digital filter on the measured value	0 (= OFF)... 20.0 s	1.0
C	7	inE	Selection of the Sensor Out of Range type that will enable the safety output value	or = Over range ou = Under range our = over e under range	or

C	8	oPE	Safety output value	-100... 100	0
C	9	io4.F	I/O4 function selection	on = Out4 will be ever ON (used as a transmitter power supply) ,out4 = Uscita 4 (Used as digital output 4), dG2c = Digital input 2 for contact closure, dG2U = Digital input 2 driven by 12... 24 VDC	on
C	10	diF1	Digital input 1 function	oFF = Not used, 1 = Alarm reset, 2 = Alarm acknowledge (ACK), 3 = Hold of the measured value, 4 = Stand by mode, 5 = Manual mode, 6 = HEAt with SP1 and CooL with SP2, 7 = Timer RUN/Hold/Reset, 8 = Timer Run, 9 = Timer Reset, 10 = Timer Run/Hold, 11 = Timer Run/Reset, 12 = Timer Run/Reset with lock, 13 = Program Start, 14 = Program Reset, 15 = Program Hold, 16 = Program Run/Hold, 17 = Program Run/Reset, 18 = Sequential SP selection, 19 = SP1 - SP2 selection, 20 = SP1... SP4 binary selection, 21 = Digital inputs in parallel	19
C	12	di.A	Digital Inputs Action (DI2 only if configured)	0 = DI1 direct action, DI2 direct action 1 = DI1 reverse action, DI2 direct action 2 = DI1 direct action, DI2 reverse action 3 = DI1 reverse action, DI2 reverse action	0

Out GROUP- Output parameters					
Liv	**N°**	**Param**	**Description**	**Values**	**Default**
C	14	o1F	Out 1 function	AL = Alarm output	AL
C	15	o1AL	Initial scale value of the analog retransmission	-1999 ... Ao1H	1
C	18	o1Ac	Out 1 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	rEUr.r
C	19	o2F	Out 2 function	H.rEG = Heating output	H.rEG
C	21	o2Ac	Out 2 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	dir
C	22	o3F	Out 3 function	H.rEG = Heating output	H.rEG
C	24	o3Ac	Out 3 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	dir

AL1 GROUP - Alarm 1 parameters					
Liv	**N°**	**Param**	**Descrizione**	**Values**	**Default**
C	28	AL1t	Tipo allarme AL1	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAI = Windows alarm in alarm inside the	HidE

				windows SE.br = Sensor Break LodE = Deviation low alarm (relative) HidE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	
C	29	Ab1	Alarm 1 function	0... 15 +1 = Not active at power up +2 = Latched alarm (manual reset) +4 = Acknowledgeable alarm +8 = Relative alarm not active at set point change	0
C	30	AL1L	-- For High and low alarms, it is the low limit of the AL1 threshold; -- For band alarm, it is low alarm threshold	-1999... AL1H (E.U.)	-199.9
C	31	AL1H	-- For High and low alarms, it is the high limit of the AL1 threshold; -- For band alarm, it is high alarm threshold	AL1L... 9999 (E.U.)	999.9
O	32	AL1	AL1 threshold	AL1L... AL1H (E.U.)	See page 7
O	33	HAL1	AL1 hysteresis	1... 9999 (E.U.)	See page 7
C	34	AL1d	AL1 delay	0 (oFF)... 9999 (s)	oFF
C	35	AL1o	Alarm 1 enabling during Stand-by mode and out of range conditions	0 = Alarm 1 disabled during Stand by and out of range 1 = Alarm 1 enabled in stand by mode 2 = Alarm 1 enabled in out of range condition 3 = Alarm 1 enabled in stand by mode and in overrange condition	1

GRUPPO AL2 - parametri allarme 2					
Liv	**N°**	**Param**	**Description**	**Values**	**Default**
C	36	AL2t	Alarm 2 type	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAI = Windows alarm in alarm inside the windows SE.br = Sensor Break LodE = Deviation low alarm (relative) HidE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	SE.br
C	37	Ab2	Alarm 2 function	0... 15 +1 = Not active at power up +2 = Latched alarm (manual reset) +4 = Acknowledgeable alarm +8 = Relative alarm not active at set point change	0
C	42	AL2d	AL2 hysteresis	0 (oFF)... 9999 (s)	oFF
C	43	AL2o	Alarm 2 enabling during Stand-by mode and out of range conditions	0 = Alarm 2 disabled during Stand by and out of range 1 = Alarm 2 enabled in stand by mode 2 = Alarm 2 enabled in out of range condition 3 = Alarm 2 enabled in stand by mode and in overrange condition	0

AL3 Group - alarm 3 parameters					
Liv	**N°**	**Param**	**Description**	**Values**	**Default**
	44	AL3t	Alarm 3 type	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAI = Windows alarm in alarm inside the windows SE.br = Sensor Break LodE = Deviation low alarm (relative) HidE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	nonE

LbA Group - Loop break alarm					
Liv	**N°**	**Param**	**Descrizione**	**Values**	**Default**
C	52	LbAt	LBA time	Da 0 (oFF) a 9999 (s)	oFF

rEG Group - Control parameters					
Liv	**N°**	**Param**	**Description**	**Values**	**Default**
C	56	cont	Control type	Pid = PID (heat and/or) On.FA = ON/OFF asymmetric hysteresis On.FS = ON/OFF symmetric hysteresis nr = Heat/Cool ON/OFF control with neutral zone 3Pt = Servomotor control (available only when Output 2 and Output 3 have been ordered as “M”)	3pt
C	57	Auto	Autotuning selection	-4 = Oscillating auto-tune with automaticrestart at power up and after all point change -3 = Oscillating auto-tune with manual start -2 = Oscillating -tune with auto-matic start at the first power up only -1 = Oscillating auto-tune with auto-matic restart at every power up 0 = Not used 1 = Fast auto tuning with automatic restart at every power up 2 = Fast auto-tune with automatic start the first power up only 3 = FAST auto-tune with manual start 4 = FAST auto-tune with automatic restart at power up and after set point change 5 = Evo-tune with automatic restart at every power up 6 = Evo-tune with automatic start the first power up only 7 = Evo-tune with manual start 8 = Evo-tune with automatic restart at power up and after a set point change	7
C	58	tunE	Manual start of the Autotuning	oFF = Not active on = Active	oFF

C	59	SELF	Self tuning enabling	no = The instrument does not perform the self-tuning YES = The instrument is performing the self-tuning	No
A	62	Pb	Proportional band	1... 9999 (E.U.)	See page 7
A	63	ti	Integral time	0 (oFF) ... 9999 (s)	See page 7
A	64	td	Derivative time	0 (oFF) ... 9999 (s)	See page 7
C	65	Fuoc	Fuzzy overshoot control	0.00... 2.00	1
C	69	rS	Manual reset (Integral pre-load)	-100.0... +100.0 (%)	0.0
A	70	Str.t	Servomotor stroke time	5...1000 seconds	See page 7
A	71	db.S	Servomotor dead band	0...100%	5
C	72	od	Delay at power up	0.00 (oFF) ... 99.59 (hh.mm)	oFF

SP Group - Set point parameters

Liv	N°	Param	Description	Values	Default
C	76	nSP	Number of used set points	1... 4	2
A	77	SPLL	Minimum set point value	-1999 ... SPHL	See page 7
A	78	SPHL	Maximum set point value	SPLL ... 9999	See page 7
O	79	SP	Set point 1	SPLL ... SPLH	See page 7
C	80	SP 2	Set point 2	SPLL ... SPLH	60
	83	A.SP	Selection of the active set point	"SP" ... " nSP"	SP
C	84	SP.rt	Remote set point type	RSP = The value coming from serial link is used as remote set point trin = The value will be added to the local set point selected by A.SP and the sum becomes the operative set point PErc = The value will be scaled on the input range and this value will be used as remote SP	trin
C	85	SPLr	Local/remote set point selection	Loc = Local rEn = Remote	Loc
C	86	SP.u	Rate of rise for POSITIVE set point change (ramp UP)	0.01... 99.99 (inF) Eng. units per minute	inF
C	87	SP.d	Rate of rise for NEGATIVE set point change (ramp DOWN)	0.01... 99.99 (inF) Eng. units per minute	inF

PAn Group - Operator HMI

Liv	N°	Param	Description	Values	Default
C	118	PAS2	Level 2 password (limited access level)	oFF (Level 2 not protected by password) 1... 200	20
C	119	PAS3	Level 3 password (complete configuration level)	3... 300	30
C	120	PAS4	Password livello (livello configurazione a codice)	201... 400	300
C	121	uSrb	button function during RUN TIME	nonE = No function tunE = Auto-tune/self-tune enabling. A single press (longer than 1 second) starts the auto-tune oPLo = Manual mode. The first pressure puts the instrument in manual mode (OPLO) while a second one puts the instrument in Auto mode	tunE

				AAc = Alarm reset ASi = Alarm acknowledge chSP = Sequential set point selection St.by = Stand by mode. The first press puts the instrument in stand by mode while a second one puts the instrument in Auto mode. Str.t = Timer run/hold/reset P.run = Program run P.rES = Program reset P.r.H.r = Program run/hold/reset	
C	122	diSP	Display management	Spo = Operative set point	SPo
C	123	di.cL	Display colour	0 = The display colour is used to show the actual deviation (PV - SP) 1 = Display red (fix) 2 = Display green (fix) 3 = Display orange (fix)	2
	125	diS.t	Display Timeout	-- oFF (display always ON) -- 0.1... 99.59 (mm.ss)	oFF
C	126	fiLd	Filter on the displayed value	-- oFF (filter disabled) -- From 0.0 (oFF) to 20.0 (E.U.)	oFF
C	128	dSPu	Instrument status at power ON	AS.Pr = Starts in the same way it was prior to the power down Auto = Starts in Auto mode oP.0 = Starts in manual mode with a power output equal to zero St.bY = Starts in stand-by mode	Auto
C	129	oPr.E	Operative modes enabling	ALL = All modes will be selectable by the next parameter Au.oP = Auto and manual (OPLO) mode only will be selectable by the next parameter Au.Sb = Auto and Stand-by modes only will be selectable by the next parameter	ALL
C	130	oPEr	Operative mode selection	If oPr.E = ALL: - Auto = Auto mode - oPLo = Manual mode - St.bY = Stand by mode If oPr.E = Au.oP: - Auto = Auto mode - oPLo = Manual mode If oPr.E = Au.Sb: - Auto = Auto mode - St.bY = Stand by mode	Auto

SEr Group - Serial link parameter					
Liv	**N°**	**Param**	**Description**	**Values**	**Default**
C	131	Add	Instrument address	-- oFF -- 1... 254	1
C	132	bAud	baud rate	1200 = 1200 baud 2400 = 2400 baud 9600 = 9600 baud 19.2 = 19200 baud 38.4 = 38400 baud	9600
C	133	trSP	Selection of the value to be retransmitted (Master)	nonE = Retransmission not used (the instrument is a slave) rSP = The instrument becomes a Master and retransmits the operative set point PErc = The instrument become a Master and it retransmits the power output	nonE

con Group - Consumption parameters					
Liv	**N°**	**Param**	**Description**	**Values**	**Default**
C	134	Co.tY	Count type	oFF = Not used 1 = Instantaneous power (kW) 2 = Power consumption (kW/h) 3 = Energy used during program execution. This measure starts from zero when a program runs end stops at the end of the program. A new program execution will reset the value 4 = Total worked days: number of hours the instrument is turned ON divided by 24. 5 = Total worked hours: number of hours the instrument is turned ON. 6 = Total worked days with threshold: number of hours the instrument is turned ON divided by 24, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job. 7 = Total worked hours with threshold: number of hours the instrument is turned ON, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job. 8 = Totalizer of control relay worked days: number of hours the control relay has been in ON condition, divided by 24. 9 = Totalizer of control relay worked hours: number of hours the control relay has been in ON condition. 10 = Totalizer of control relay worked days with threshold: number of hours the control relay has been in ON condition divided by 24, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job. 11 = Totalizer of control relay worked hours with threshold: number of hours the control relay has been in ON condition, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job.	oFF
C	138	t.Job	Worked time (not resettable)	0... 9999 days	0

cAL Group - User calibration group					
Liv	**N°**	**Param**	**Description**	**Values**	**Default**
C	139	AL.P	Adjust Low Point	From -1999 to (AH.P - 10) in engineering units	0
C	140	AL.o	Adjust Low Offset	-300... +300 (E.U.)	0
C	141	AH.P	Adjust High Point	From (AL.P + 10) to 9999 engineering units	999.9
C	142	AH.o	Adjust High Offset	-300... +300	0

OPERATIVE MODES

When the instrument is powered, it starts immediately to work according to the parameters values loaded in its memory. The instrument behaviour and its performance are governed by the value of the stored parameters.

At power ON the instrument can start in one of the following mode depending on its configuration:

Automatic Mode In Automatic mode the instrument drives automatically the control output according to the parameter value set and the set point/measured value.

Manual Mode (OPLO): In Manual mode the the upper display shows the measured value while the lower display shows the power output The lower display shows the power output [preceded by H (for heating) or C (for cooling)], MAN is lit and the instrument allows you to set manually the control output power. No Automatic action will be made.

Stand by Mode (St.bY): In stand-by mode the instrument operates as an indicator. It will show on the upper display the measured value and on the lower display the set point alternately to the “St.bY” messages and forces the control outputs to zero.

We define all the above described conditions as “Standard Display”.

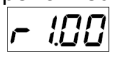
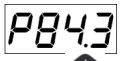
As we have seen, it is always possible to modify the value assigned to a parameter independently from the operative modes selected.

AUTOMATIC MODE

Keyboard function when the instrument is in Auto mode:

	Modo Operatore
	Allows entry into parameter modification procedures
	Allows you to start the “Direct set point modification” function (see below).
	Allows you to display the “additional informations” (see below).
	Performs the action programmed by [121] uSrb (button function during RUN TIME) parameter

Additional information
This instrument is able to show you some additional informations that can help you to manage your system.
The additional informations are related to how the instrument is programmed, hence in many cases, only part of this information is available.

1. When the instrument is showing the “standard display” push button. The lower display will show H or c followed by a number. This value is the current power output applied to the process. The H show you that the action is a Heating action while the "c" show you that the action is a Cooling action
2. Push button again. When the programmer is running the lower display will show the segment currently performed and the Event status as shown below:
    where the first character can be r for a ramp or S for a soak, the next digit show the number of the segment (e.g. S3 means Soak number 3) and the twoless significant digits (LSD) show you the status of the two event (the LSD is the Event 2)..
3. Push button again. When the programmer is running the lower display will show the theoretical remaining time to the end of the program preceded by a "P" letter:
   
4. Push button again. When the wattmeter function is running the lower display will show U followed by the measured energy..
5. Push button. When the “Worked time count” is running the lower display will show "d" for days or "h" for hours followed by the measured time.
6. Push button. The instrument returns to the "standard display".

Note: The additional information visualization is subject to a time out. If no button is pressed for more than 10 second the instrument comes automatically back to the Standard display..

Direct set point modification
This function allows to modify rapidly the set point value selected by [83] A.SP (selection of the active Set point) or to the set point of the segment group (of the programmer) currently in progress.

1. Push button. The upper display shows the acronym of the selected set point (e.g. SP2) and the lower display will show its value.
2. By and buttons, assign to this parameter the desired value
3. Do not push any button for more than 5 second or push the button. In both cases the instrument memorize the new value and come back to the “standard display”.

Manual mode

This operative mode allows you to deactivate automatic control and manually program the percentage power output to the process. When the instrument is in manual mode, the upper display shows the measured value while the lower display shows the power output [preceded by H (for heating action) or C (for cooling action)] The MAN LED is lit. When manual control is selected, the instrument will start to operate with the same power output as the last one supplied by automatic mode and can be modified using the and buttons.

In case of ON/OFF control, 0% corresponds to the deactivated output while any value different from 0 corresponds to the activated output. As in the case of visualization, the programmable values range from H100 (100% output power with reverse action) to C100 (100% output power with direct action).

Notes:

- During manual mode, the alarms are operative.
- If you set manual modes during program execution, the program will be frozen and it will restart when the instrument will come back to Auto mode.
- If you set manual modes during self-tune execution, the self- tune function will be aborted.
- During manual mode, all functions not related with the control (wattmeter, independent timer, “worked time”, etc) continue to operate normally..

STAND-BY MODE

This operative mode also deactivates the automatic control but forces the control output to zero. In this mode the instrument operates as an indicator. When the instrument is in stand by mode the upper display will show the measured value while the lower display will show alternately the set point and the message “St.bY”.

Notes:

- During stand by mode, the relative alarms are disabled while the absolute alarms are operative or not according to the ALxo (Alarm x enabling during Stand-by mode) parameter setting.
- If you set stand by mode during program execution, the program will be aborted.
- If you set stand by mode during self-tune execution, the self- tune function will be aborted.
- During stand by mode, all functions not related with the control (wattmeter, independent timer, “worked time”, etc) continue to operate normally.
- When the instrument is swapped from stand by to auto modes, the instrument will start automatically the alarm masking, the soft start functions and the auto-tune (if programmed).

AUTOTUNE (EVOTUNE)

Evotune is a fast and fully automatic procedure that can be started in any condition, regardless the deviation from SP. The controller selects automatically the best tune method and computes the optimum PID parameters. To activate Evotune press button for 3 seconds.

ERROR MESSAGES

The upper display shows the OVER-RANGE and UNDERRANGE conditions with the following indications:

Over-range: 

Under-range 

The sensor break will be signalled as an out of range:

Note: When an over-range or an under-range is detected, the alarms operate as in presence of the maximum or the minimum measurable value respectively.

To check the out of span Error condition, proceed as follows:

1. Check the input signal source and the connecting line.
2. Make sure that the input signal is in accordance with the instrument configuration. Otherwise, modify the input configuration.
3. If no error is detected, send the instrument to your supplier to be checked.

List of possible errors

ErAT Fast Auto-tune cannot start. The measure value is tooclose to the set point. Push the button in order to delete the error message.

ouLd Overload on the out 4. The messages shows that a short circuit is present on the Out 4 when it is used as output or as a transmitter power suply. When the short circuit disappears the output restart to operate..

NoAt Auto-tune not finished within 12 hours.

ErEP Possible problem of the instrument memory. The messages disappears automatically. When the error continues, send the instrument to your supplier.

RonE Possible problem of the firmware memory. When this error is detected, send the instrument to your supplier.

Errt Possible problem of the calibration memory. When this error is detected, send the instrument to your supplier.

FACTORY RESET

Sometime, e.g. when you re-configure an instrument previously used for other works or from other people or when you have made too many errors during configuration and you decided to re-configure the instrument, it is possible to restore the factory configuration. This action allows to put the instrument in a defined condition (the same it was at the first power ON).

The default data are those typical values loaded in the instrument prior to ship it from factory. To load the factory default parameter set, proceed as follows:

1. Press the ↵ button for more than 5 seconds. The upper display will show PASS while the lower display shows 0;
2. Using ▲ and ▼ buttons set the value -481;
3. Push ↵ button;
4. The instrument will turn OFF all LEDs for a few seconds, then the upper display will show dFLt (default) and then all LEDs are turned ON for 2 seconds. At this point the instrument restarts as for a new power ON.

The procedure is complete.

Note: The complete list of the default parameters is available in Chapter "Configuration".

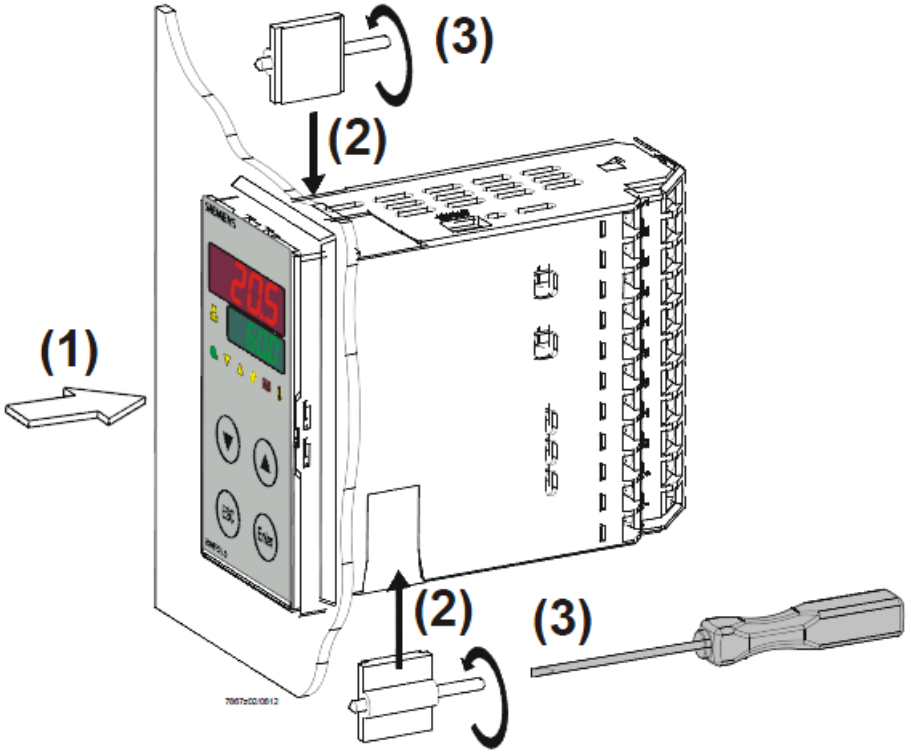
RWF55.5X & RWF55.6X

User manual

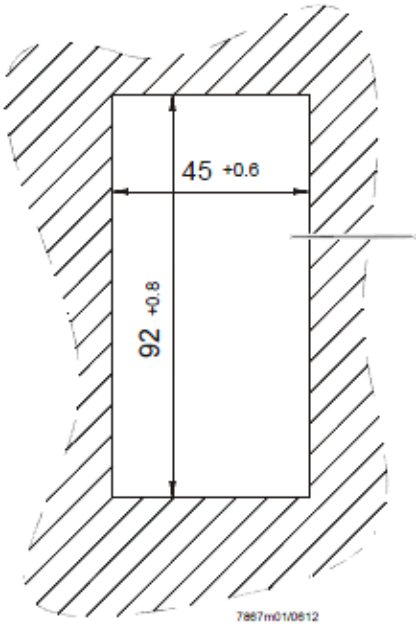
M12926CA Rel.0.2 11/2023

DEVICE INSTALLATION

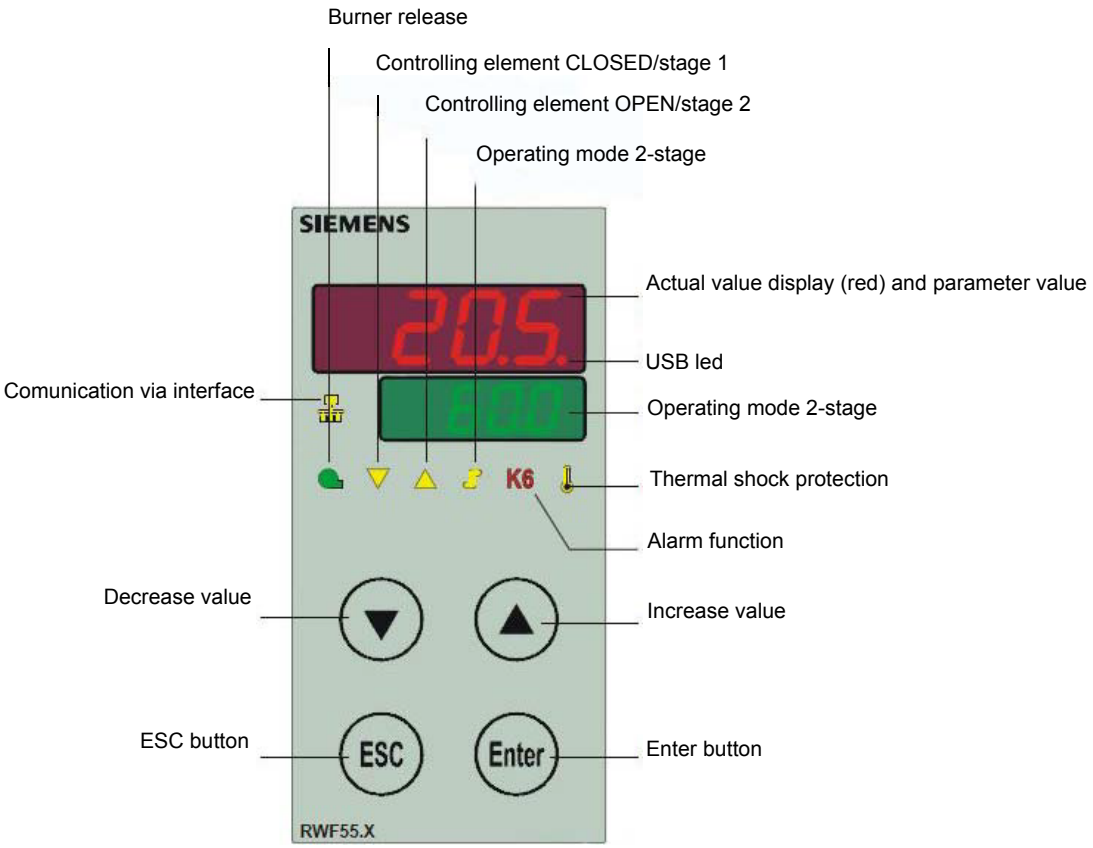
Fixing system



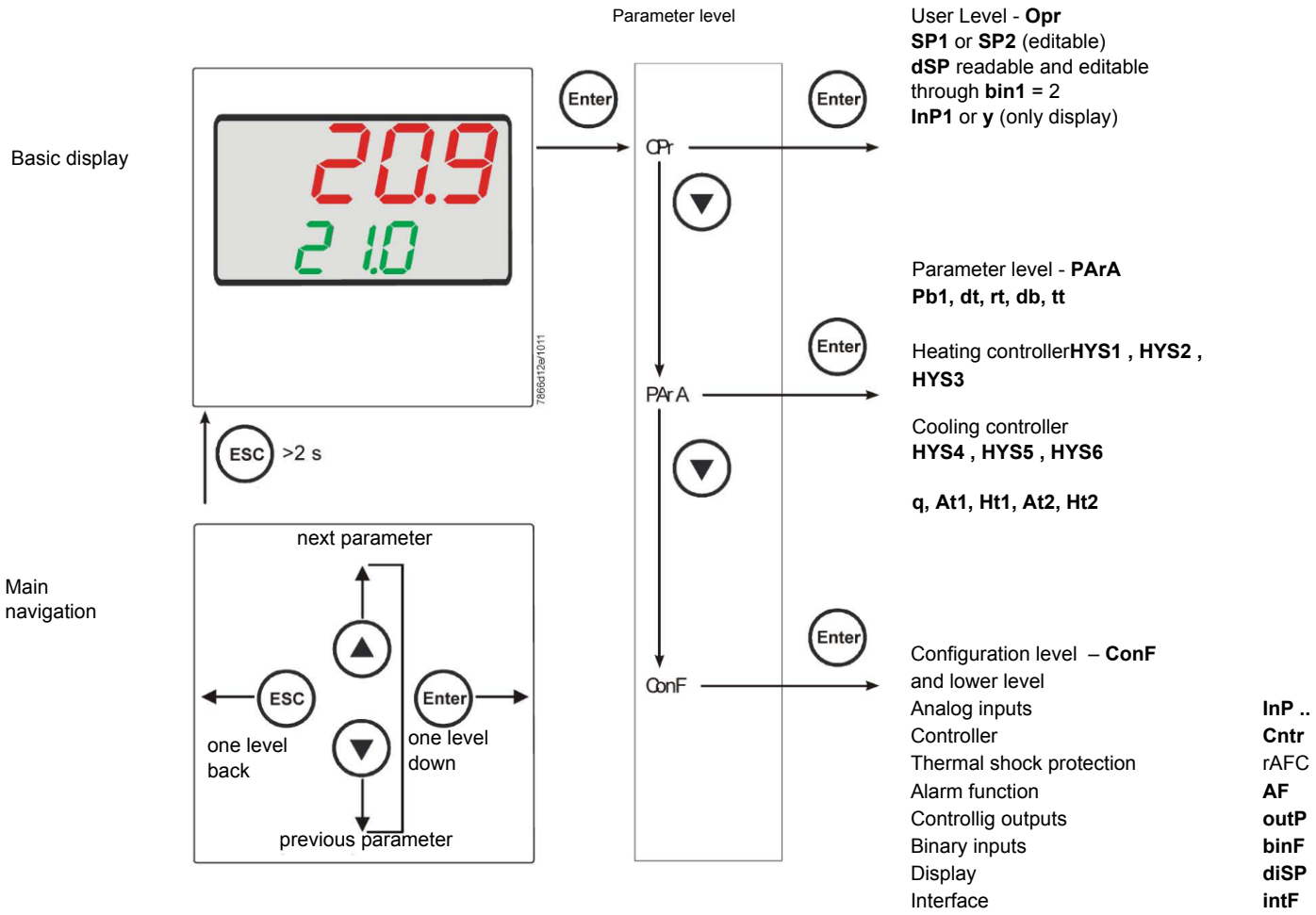
Drilling dimensions:



FRONT PANEL


Burner release
Controlling element CLOSED/stage 1
Controlling element OPEN/stage 2
Operating mode 2-stage
SIEMENS
Actual value display (red) and parameter value
USB led
Comunication via interface
Operating mode 2-stage
K6
Thermal shock protection
Alarm function
Decrease value
Increase value
ESC button
ESC
Enter
Enter button
RWF55.X

NAVIGATION MENU



RWF55 is preset good for 90% of applications. However, you can set or edit parameters as follow:

Set-point: set or modification:

When the burner is in stand-by, (safety loop open, that is terminals 3-4/T1-T2 on the 7 pole plug open) push the Enter button: on the lower display (green) Opr appears; push Enter again and in the same display SP1 appears. Push Enter again and the lower display (green SP1) flashes. Using the up and down arrows change the set-point on the upper display (red).Push Enter to confirm and push ESC more times to get the home position.

PID parameters set and modifications (PArA):

Push **Enter** button, on the green display **Opr** appears; using the **down arrow,** scroll until group **PArA** is reached and push **Enter**.
On the green display **Pb1** e appears and on the red one the set parameter. Push is sequence the **down or up** arrow the menu is scrolled.
Push **Enter** to select and the **arrows** to choose the desired value. **Enter** to confirm

Parameter	Display	Range	Factory setting	Remarks
Proportional band	Pb1	1… 9999 digit	10	Typical value for temperature
erivative action	dt	0… 9999 sec.	80	Typical value for temperature
Integral action	rt	0… 9999 sec.	350	Typical value for temperatureT
Dead band (*)	db	0… 999,9 digit	1	Typical value
Servocontrol running time	tt	10… 3000 sec.	15	Set servocontrol running time
Switch-on differential (*)	HYS1	0,0… -1999 digit	-5	Value under setpoint below which the burner switches back on (1N-1P closes)
Switch-off differential 2° stage (*)	HYS2	0,0 … HYS3	3	(enable only with parameter bin1 = 4)
Upper switch-off differential (*)	HYS3	0,0… 9999 digit	5	Value over setpoint above which the burner switches off (1N-1P opens)
Switch-on differential on cooling controller (*)	HYS4	0,0… 9999 digit	5	Do not used (enable only with parameter **CACt** = 0)
Switch-off differential 2° stage on cooling controller (*)	HYS5	HYS6…0,0 digit	5	Do not used (enable only with parameter **CACt** = 0 and parameter **bin1**=0)
Upper switch-off differential on cooling controller (*)	HYS6	0,0… -1999 digit	5	Do not used (enable only with parameter CACt = 0)
Delay modulation	q	0,0… 999,9 digit	0	Do not alter
T Outside temperature Curve point 1 (*)	At1	-40 ...120 digit	-10	First point of external temperature for climatic curve
Boiler temperature Curve point 1 (*)	Ht1	SPL...SPH	60	Set-point temperature for the external temperature 1
TT Outside temperature Curve point 2 (*)	At2	-40 ...120 digit	20	Second point of external temperature for climatic curve
Boiler temperature Curve point 2 (*)	Ht2	SPL...SPH	50	Set-point temperature for the external temperature 2

(*) Parameters affected by setting of decimal place (**ConF > dISP** parameter **dECP**)

Setting the kind of sensor to be connected to the device:

Push the **Enter** button: on the lower display (green) **Opr** appears. Using the **up and down arrows** find **ConF.** Push **Enter** to confirm. Now on the green display the group **InP** appears. Push **Enter** and **InP1** is displaied. Enter to confirm.You are inside **InP1**; the green display shows **Sen1 (sensor type)**, while the red display shows the chosen sensor code Push **Enter** to enter the **Sen1** parameter, then choose the desired sensor using the **arrows.** Push **Enter** to confirm and **ESC** to escape.

Once selected the sensor, you can modify all the other parameters using **up and down arrows** according to the tables here below :

ConF > InP >InP1

Parameter	Value	Description
SEn1 type of sensor for analog input 1	1	Pt100 3 wire
	2	Pt100 2 wire
	3	Pt1000 3 wire
	4	Pt1000 2 wire
	5	Ni1000 3 wire
	6	Ni1000 2 wire
	7	0 ÷ 135 ohm
	8	Cu-CuNi T
	9	Fe-CuNi J
	10	NiCr-Ni K
	11	NiCrSi-NiSi N
	12	Pt10Rh-Pt S
	13	Pt13Rh-Pt R
	14	Pt30Rh-Pt6Rh B
	15	0 ÷ 20mA
	16	4 ÷ 20mA
	17	0 ÷ 10V
	18	0 ÷ 5V
	19	1 ÷ 5V
OFF1 Sensor offset	-1999..**0**.. +9999	Correction value measured by the sensor
SCL1 scale low level	-1999..**0**.. +9999	minimum scale value(for input ohm, mA, V)
SCH1 scale high level	-1999..**100**.. +9999	maximum scale value(for input ohm, mA, V)
dF1 digital filter	0…**0,6**…100	Is used to adapt the digital 2nd order input filter (time in s; 0 s = filter off)
Unit temperature unit	**1** 2	1 = **degrees** Celsius 2 = degrees Fahrenheit

(**bold** = factory settings)

ConF > InP >InP2

Input 2 : this input can be used to specify an external setpoint or carry out setpoint shifting

Parameter	Value	Description
FnC2	0 1 2 3	0= **no function** 1= external setpoint (display **SPE**) 2 =setpoint shifting (display **dSP**) 3 = angular positioning feedback
SEn2 tisensor type input 2	1	0 ÷ 20mA
	2	4 ÷ 20mA
	3	0 ÷ 10V
	4	0 ÷ 5V
	5	1 ÷ 5V
	1	0 ÷ 20mA
OFF2 Sensor offset	-1999..**0**.. +9999	Correction value measured by the sensor
SCL2 scale low level	-1999..**0**.. +9999	minimum scale value(for input ohm, mA, V)
SCH2 scale high level	-1999..**100**.. +9999	maximum scale value(for input ohm, mA, V)
dF2 digital filter	0…**2**…100	Is used to adapt the digital 2nd order input filter (time in s; 0 s = filter off)

(**bold** = factory settings)

ConF > InP >InP3

Input 3: this input is used to acquire the outside temperature

Parameter	Value	Description
SEn3 sensor type input 3sensor type input 2	0	0 =
	1	1 = wire
	2	2 = wire
OFF3 Sensor offset	-1999..**0**.. +9999	Correction value measured by the sensor
dF3 digital filter	0…**1278**…1500	Is used to adapt the digital 2nd order input filter (time in s; 0 s = filter off)

(**bold** = factory settings)

ConF > Cntr

Here, the type of controller, operating action, setpoint limits and presettings for self-optimization are selected

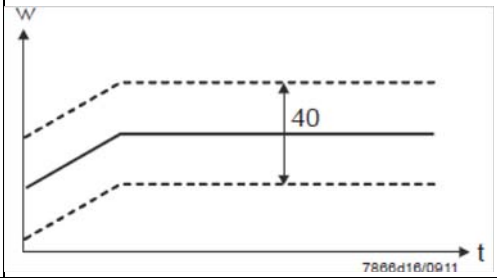
Parameter	Value	Description
CtYP controller type	1 2	**1 = 3-position controller (open-stop-close)** 2 = continuative action controller (0 ÷10V or 4 ÷ 20mA)
CACt control action	**1** 0	1 = **heating controller** 0 = cooling controller
SPL least value of the set-point range	-1999..**0**..+9999	minimum set-point scale
SPH maximum value of the set-point range	-1999..**100**..+999	maximum set-point scale
Self-optimization	0 1	0 = **Free** 1 = Locked Self-optimization can only be disabled or enabled via the ACS411 setup program. Self-optimization is also disabled when the parameter level is locked
oLLo set-point limitation start, operation limit low	**-1999**.... +9999	lower working range limit
oLHi set-point limitation end, operation limit high	-1999.... **+9999**	upper working range limit

(**bold** = factory settings)

ConF > rAFC

Activation boiler shock termic protetion:

RWF55.. can activate the thermal shock protection only on sites where the set-point is lower than 250°C and according to **rAL** parameter

Parameter	Value	Description
FnCT type of contol	 **0** 1 2	tchoose type of range degrees/time **0 = deactived** 1 = Kelvin degrees/minute 2 = Kelvin degrees/hour
rASL ramp rate	**0,0 …** 999,9	Slope of thermal shock protection (only with functions 1 and 2) .
toLP tolerance band ramp	**2 x (HYS1) = 10**…9999	width of tolerance band (in K) about the set-point **0 = tolerance band inactive** 
rAL ramp limit	**0**…250	Ramp limit. When this value is lower than the temperature set-point, the RWF controls the output increasing the temp set point step by step according to **rASL**. If this is over the temp set point, the control is performed in cooling

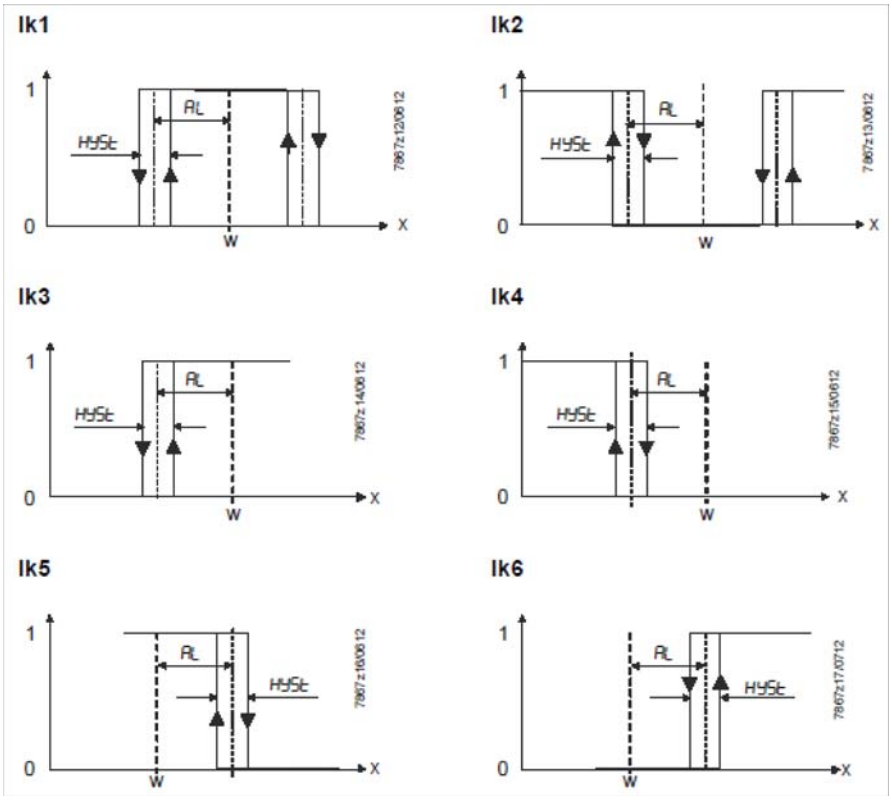
(**bold** = factory settings)

Alarm functionAF

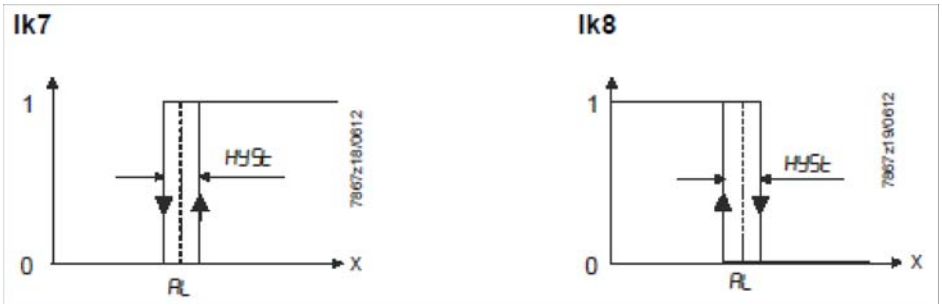
The alarm function can be used to monitor the analog inputs. If the limit value is exceeded, multifunctional relay K6 (terminals **6N** and **6P**) is activated (depending on the switching characteristic)

The alarm function can have different switching functions (lk1 to lk8) and can be set to a deviation from the active setpoint or to a fixed limit value

Limit value **AL** relative to setpoint (x)



Fixed limit value **AL**



ConF > AF

Parameter	Value	Description
FnCt type of control	0 1 2 3 4 5 6 7 8 9 10 11 12	0 = **Without function** Ik1 = monitored input **InP1** Ik2 = monitored input **InP1** Ik3 = monitored input **InP1** Ik4 = monitored input **InP1** Ik5 = monitored input **InP1** Ik6 = monitored input **InP1** Ik7 = monitored input **InP1** Ik8 = monitored input **InP1** Ik7 = monitored input **InP2** Ik8 = monitored input **InP2** Ik7 = monitored input **InP3** Ik8 = monitored input **InP3**
Alarm value AL	-1999 ... **0** 1999	Limit value or deviation from setpoint to be monitored (see alarm functions **Ik1** to **Ik8**: limit value **AL**) Limit value range for **Ik1** and **Ik2**0 ...9999
HySt switching differential	0… **1**... 9999	Switching differential for limit value **AL**
ACrA response by out of range	**0** 1	**Switched-off** ON Switching state in the case of measuring range overshoot or undershoot (Out of Range)

(**bold** = factory settings)

ConF > OutP

For fuel-air ratio control purposes, the RWF55 has the binary outputs K2, K3 (terminals KQ,K2, K3) and the analog output (terminals A+, A-). The burner is released via relay K1 (terminals 1N, 1P) .

The binary outputs of the RWF55 offer no setting choices

The RWF55 has an analog output.

The analog output offers the following setting choices:

Parameter	Value	Description
FnCt type of control	1 2 3 **4**	1 = analog input 1 doubling with possibility to convert 2 = analog input 2 doubling with possibility to convert 3 = analog input 3 doubling with possibility to convert **4 = Controller's angular positioning is delivered (modulating controller)**
SiGn type of output signal	 **0** 1 2	physical output signal (terminals A+, A-) **0 = 0÷20mA** 1 = 4÷20mA 2 = 0÷10V DC
rOut value when out of input range	**0**…101	signal (in percent) when measurement range is crossed
oPnt zero point	-1999…**0**..+9999	A value range of the output variable is assigned to a physical output signal (for **FnCt** = 1, 2, 3)
End end point	-1999…**100**..+9999	A value range of the output variable is assigned to a physical output signal (for **FnCt** = 1, 2, 3)

(**bold** = factory settings)

ConF > binF

This setting decides on the use of the binary inputs**D1**, **D2**, **DG**

b

Parameter	Value	Description
bin1 binary imput 1 (terminals **DG – D1**)	**0** 1 2 3	**0 = without function** 1 = set-point changeover (SP1 / SP2) 2 = Iset-point shift (Opr > dSP parameter = value of set-point modify) 3 = input alarm
bin2 binary imput 2 (terminalsк **DG – D2**)	**4**	**changeover of operating mode** DG-D2 open = modulating operation DG-D2 close = 2 stage operation

(**bold** = factory settings)

ConF > dISP

.Both displays can be customized to suit your needs by configuring the displayed value, decimal, time out and blocking

Parameter	Value	Description
diSU pper display (red)	0 **1** 2 3 4 6 7	Display value for upper display: 0 = display power-off **1 = analog input 1 (InP1) value** 2 = analog input 2 (InP2) value 3 = analog input 3 (InP3) value 4 = controller's angular positioning 6 = set-point valueв 7 = end value with thermal shock protection
diSL lower display (green)	0 1 2 3 4 **6** 7	Display value for lower display3: 0 = display power-off 1 = analog input 2 (InP2) value 2 = analog input 2 (InP2) value 3 = analog input 2 (InP2) value 4 = controller's angular positioning **6 =** set-point value**в** 7 = end value with thermal shock protection
tout timeout	0..**180**..250	time (s) on completion of which the controller returns automatically to the basic display, if no button is pressed
dECP decimal point	**0** 1 2	**0 = no decimal place** 1 = one decimal place 2 = two decimal place
CodE level lockout	**0** 1 2 3	**0 = no lockout** 1 = configuration level lockout (**ConF**) 2 = parameter and configuration level lockout (**PArA** & **ConF**) 3 = keyboard lockout

(**bold** = factory settings)

ConF > IntF

The controller can be integrated into a data network using an optional RS-485 (terminals R+ and R-) interface or an optional Profibus DP interface(only model**RWF55.6x** terminalsC1-C2-C3-C4)

Parameter	Value	Description
bdrt baudrate	**0** 1 2 3	**0 = 4800 baud** 1 = 9600 baud 2 = 19200 baud 3 = 38400 baud
Adr Device address Modbus	0.. **1**.. 254	Address in the data network
dP Device address Profibus	0..**125**	only withRWF55.6x
dtt Remote detection time	0.. **30**.. 7200s	0 = swiched-off

(**bold** = factory settings)

Manual control :

In order to manual change the burner load, while firing keep pushing the **ESC** button for more than 5 s; on the lower green display **Hand** appears.

using the **UP** and **DOWN** arrows, the load varies.

Keep pushing the **ESC** button for getting the normal operation again.

NB: every time the device shuts the burner down (start led switched off - contact 1N-1P open), the manual control is not active.

Device self-setting (auto-tuning):

If the burner in the steady state does not respond properly to heat generator requests, you can activate the Device's self-setting function, which recalculates PID values for its operation, deciding which are most suitable for the specific kind of request

Follow the below instructions:

push the **UP** and **DOWN** arrows for more than 5 s; on the green lower display **tUnE** appears. Now the device pushes the burner to increase and decrease its output. During this time, the device calculates **PID** parameters (**Pb1**, **dt** and **rt**). After the calculations, the **tUnE** is automatically deactivated and the device has already stored them.

In order to stop the Auto-tuning function while it works, push again the **UP** and **DOWN** arrows for more than 5 s. The calculated **PID** parameters can be manually modified following the previously described instructions.

Display of software version :

The software version is shown by pushing Enter + UP arrow on the upper display.

Weather-compensated setpoint shifting(climatic regulation):

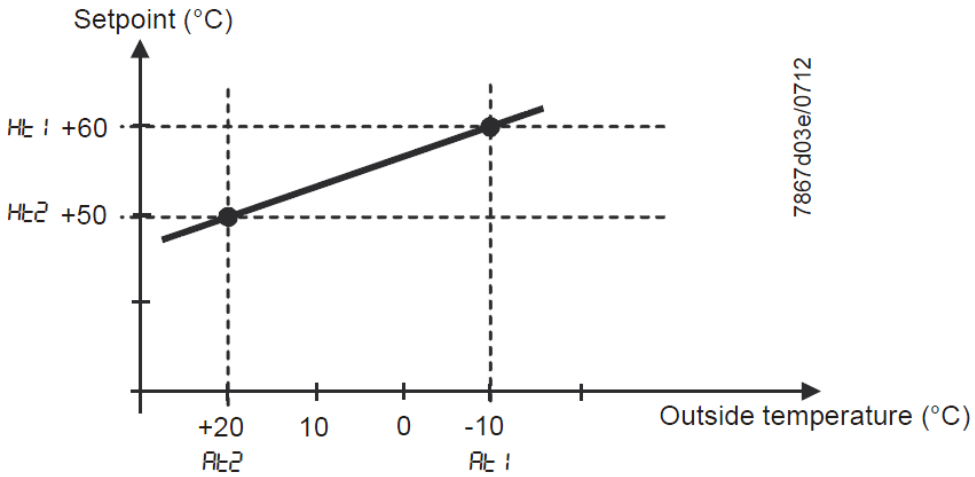
The RWF55 can be configured so that weather-compensated setpoint shifting is activated when an LG-Ni1000 outside sensor or a Pt1000 is connected (see parameter **InP3**).

To take into account the time response of a building, weather-compensated setpoint shifting uses the attenuated outside temperature rather than the current outside temperature

The minimum and maximum setpoints can be set using the lower setpoint limit **SPL** and the upper setpoint limit **SPH** of the menù **Crtr**.

The system also prevents the lower working range limit **oLLo** and upper working range limit **oLHi** from exceeding/dropping below the system temperature limits.

The heating curve describes the relationship between the boiler temperature setpoint and the outside temperature. It is defined by 2 curve points. For 2 outside temperatures, the user defines the boiler temperature setpoint that is required in each case. The heating curve for the weather-compensated setpoint is calculated on this basis. The effective boiler temperature setpoint is limited by the upper setpoint limit **SPH** and the lower setpoint limit **SPL**.



For setting climatic regulation function set:

PArA > parameters**At1, Ht1, At2, Ht2**

ConF > InP > InP3 parameters**SEn3, FnC3 = 1** (Weather-compensated setpoint).

Modbus interface

The tables that follow in this chapter specify the addresses of the readable and writable words that the customer is able to access. The customer may read and/or write the values using SCADA programs, PLCs, or similar.

The entries under Access have the following meanings:

R/O Read Only, value can only be read

R/W Read/Write, value can be read and written

The number of characters specified under Data type in the case of character strings includes the final \0.

Char10 means that the text is up to 9 characters long. The final \0 character is then added to this

User level

Address	**Access**	**Data type**	Signal reference	Parameter
0x0000	R/O	Float	X1	Analog input InP1
0x0002	R/O	Float	X2	Analog input InP2
0x0004	R/O	Float	X3	Analog input InP2
0x0006	R/O	Float	WR	Actual setpoint
0x0008	R/W	Float	SP1	Setpoint 1
0x000A	R/W	Float	SP2 (= dSP)	Setpoint 2
0x1035	R/O	Float	---	Analog input InP3 (unfiltered)
0x1043	R/O	Float	---	Actual angular positioning
0x1058	R/O	Word	B1	Burner alarm

Parameter level

Address	**Access**	**Data type**	Signal reference	Parameter
0x3000	R/W	Float	Pb1	Proportional range 1
0x3004	R/W	Float	dt	Derivative action time
0x3006	R/W	Float	rt	Integral action time
0x300C	R/W	Float	db	Dead band
0x3012	R/W	Word	tt	Controlling element running time
0x3016	R/W	Float	HYS1	Switch-on threshold
0x3018	R/W	Float	HYS2	Switch-off threshold down
0x301A	R/W	Float	HYS3	Switch-off threshold up
0x301C	R/W	Float	HYS4	Switch-on threshold (cooling)
0x301E	R/W	Float	HYS5	Switch-off threshold down (cooling)
0x3020	R/W	Float	HYS6	Switch-off threshold up (cooling)
0x3022	R/W	Float	**q**	Reaction threshold
0x3080	R/W	Float	At1	Outside temperature 1
0x3082	R/W	Float	Ht2	Boiler temperature 1
0x3084	R/W	Float	At2	Outside temperature 2
0x3086	R/W	Float	Ht2	Boiler temperature 2

Configuration level

Address	Access	Data type	Signal reference	Parameter
0x3426	R/W	Float	SCL1	Start of display input 1
0x3428	R/W	Float	SCH1	End of display input 1
0x3432	R/W	Float	SCL2	Start value input 2
0x3434	R/W	Float	SCH2	End value input 2
0x3486	R/W	Float	SPL	Start of setpoint limitation
0x3488	R/W	Float	SPH	End of setpoint limitation
0x342A	R/W	Float	OFFS1	Offset input E1
0x3436	R/W	Float	OFFS2	Offset input E2
0x343A	R/W	Float	OFFS3	Offset input E3
0x1063	R/W	Word	FnCt	Ramp function
0x1065	R/W	Float	rASL	Ramp slope
0x1067	R/W	Float	toLP	Tolerance band ramp
0x1069	R/W	Float	rAL	Limit value
0x1075	R/W	Float	dtt	Remote Detection Timer
0x1077	R/W	Float	dF1	Filter constant input 1
0x1079	R/W	Float	dF2	Filter constant input 2
0x107B	R/W	Float	dF3	Filter constant input 3
0x107D	R/O	Float	oLLo	Lower working range limit
0x107F	R/O	Float	oLHi	Upper working range limit
0x106D	R/W	Word	FnCt	Alarm relay function
0x106F	R/W	Float	AL	Alarm relay limit value (limit value alarm)
0x1071	R/W	Float	HYSt	Alarm relay hysteresis

Remote operation

Address	Access	Data type	Signal reference	Parameter
0x0500	R/W	Word	REM	Activation remote operation *
0x0501	R/W	Word	rOFF	Controller OFF in remote setpoint **
0x0502	R/W	Float	rHYS1	Switch-on threshold remote
0x0504	R/W	Float	rHYS2	Switch-off threshold down remote
0x0506	R/W	Float	rHYS3	Switch-off threshold up remote
0x0508	R/W	Float	SPr	Setpoint remote
0x050A	R/W	Word	RK1	Burner release remote operation
0x050B	R/W	Word	RK2	Relay K2 remote operation
0x050C	R/W	Word	RK3	Relay K3 remote operation
0x050D	R/W	Word	RK6	Relay K6 remote operation
0x050E	R/W	Word	rStEP	Step-by-step control remote operation
0x050F	R/W	Float	rY	Angular positioning output remote operation
0x0511	R/W	Float	rHYS4	Switch-on threshold remote (cooling)
0x0513	R/W	Float	rHYS5	Switch-off threshold down remote (cooling)
0x0515	R/W	Float	rHYS6	Switch-off threshold up remote (cooling)

Legend

* = Local

** = Controller OFF

Dati dell’apparecchio

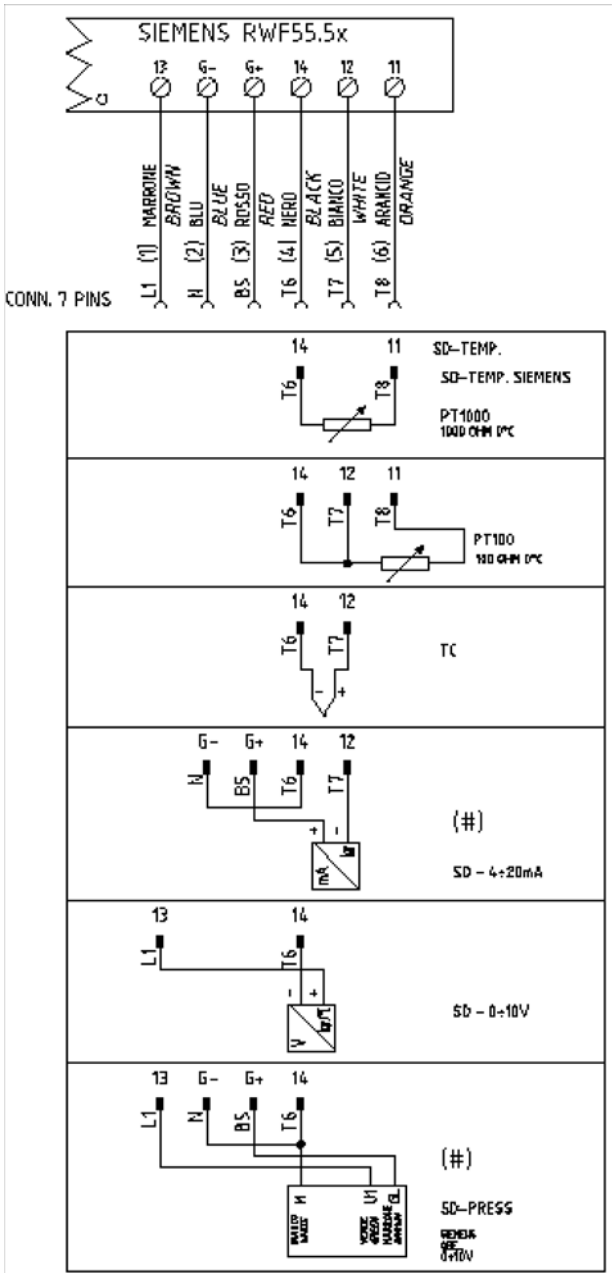
Address	**Access**	**Data type**	Signal reference	Parameter
0x8000	R/O	Char12	---	Software version
0x8006	R/O	Char14	---	VdN number

Stato dell’apparecchio

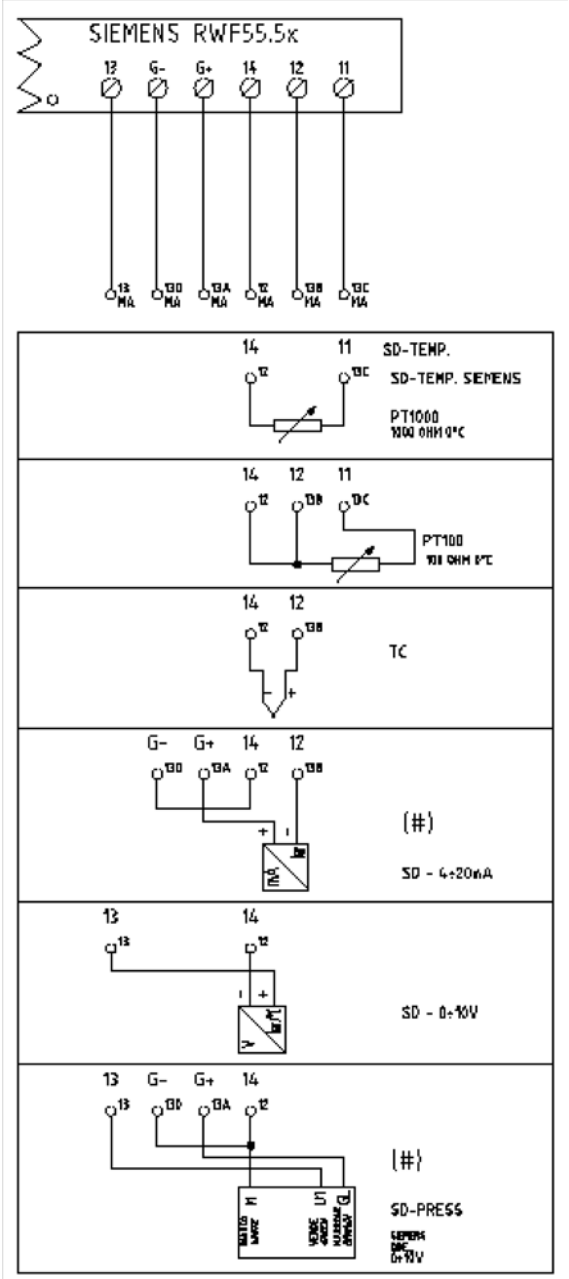
Address	**Access**	**Data type**	Signal reference	Parameter
0x0200	R/O	Word	---	Outputs and states
			Bit 0	Output 1
			Bit 1	Output 3
			Bit 2	Output 2
			Bit 3	Output 4
			Bit 8	Hysteresis limitation
			Bit 9	Control system
			Bit 10	Self-optimization
			Bit 11	Second setpoint
			Bit 12	Measuring range overshoot InP1
			Bit 13	Measuring range overshoot InP2
			Bit 14	Measuring range overshoot InP3
			Bit 15	Calibration mode
0x0201	R/O	Word	---	Binary signals and hardware detection
			Bit 0	Operation mode 2-stage
			Bit 1	Manual mode
			Bit 2	Binary input D1
			Bit 3	Binary input D2
			Bit 4	Thermostat function
			Bit 5	First controller output
			Bit 6	Second controller output
			Bit 7	Alarm relay
			Bit 13	Analog output available
			Bit 14	Interface available

Electric connections :

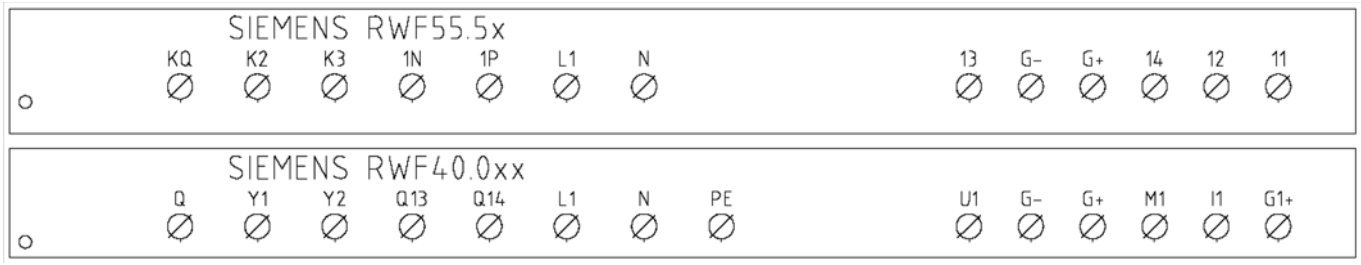
With 7 pins connector version



With terminals version



Corrispondences bornes entre RWF55.5x y RWF40.0x0Matches terminals betweenRWF55.5x and RWF40.0x0



Parameters summarising for RWF55.xx :

Navigation menù	ConF					ConF			PArA						Opr
	Inp					Cntr		diSP							
	Inp1														
Types of probe	SEn1	OFF1	SCL	SCH	Unit	SPL	SPH	dECP	Pb. 1	dt	rt	tt	HYS1 (*)	HYS3 (*)	SP1 (*)
Siemens QAE2120…	6	0	needless	needless	1	30	95	1	10	80	350	(#)	-5	5	80 °C
Siemens QAM2120..	6	0	needless	needless	1	0	80	1	10	80	350	(#)	-2,5	2,5	40°C
Pt1000 (130°C max.)	4	0	needless	needless	1	30	95	1	10	80	350	(#)	-5	5	80°C
Pt1000 (350°C max.)	4	0	needless	needless	1	0	350	1	10	80	350	(#)	-5	10	80°C
Pt100 (130°C max.)	1	0	needless	needless	1	0	95	1	10	80	350	(#)	-5	5	80°C
Pt100 (350°C max)	1	0	needless	needless	1	0	350	1	10	80	350	(#)	-5	10	80°C
Probe4÷20mA / 0÷1,6bar	16	0	0	160	needless	0	160	0	5	20	80	(#)	0	20	100 kPa
Probe4÷20mA / 0÷3bar	16	0	0	300	needless	0	300	0	5	20	80	(#)	0	20	200 kPa
Probe 4÷20mA / 0÷10bar	16	0	0	1000	needless	0	1000	0	5	20	80	(#)	0	50	600 kPa
Probe 4÷20mA / 0÷16bar	16	0	0	1600	needless	0	1600	0	5	20	80	(#)	0	80	600 kPa
Probe 4÷20mA / 0÷25bar	16	0	0	2500	needless	0	2500	0	5	20	80	(#)	0	125	600 kPa
Probe 4÷20mA / 0÷40bar	16	0	0	4000	needless	0	4000	0	5	20	80	(#)	0	200	600 kPa
Probe 4÷20mA / 0÷60PSI	16	0	0	600	needless	0	600	0	5	20	80	(#)	0	30	300 (30PSI)
Probe4÷20mA / 0÷200PSI	16	0	0	2000	needless	0	2000	0	5	20	80	(#)	0	75	600 (60PSI)
Probe4÷20mA / 0÷300PSI	16	0	0	3000	needless	0	3000	0	5	20	80	(#)	0	120	600 (60PSI)
Siemens QBE2002 P4	17	0	0	400	needless	0	400	0	5	20	80	(#)	0	20	200 kPa
Siemens QBE2002 P10	17	0	0	1000	needless	0	1000	0	5	20	80	(#)	0	50	600 kPa
Siemens QBE2002 P16	17	0	0	1600	needless	0	1600	0	5	20	80	(#)	0	80	600 kPa
Siemens QBE2002 P25	17	0	0	2500	needless	0	2500	0	5	20	80	(#)	0	125	600 kPa
Siemens QBE2002 P40	17	0	0	4000	needless	0	4000	0	5	20	80	(#)	0	200	600 kPa
Signal 0÷10V	17	0	needless	needless	needless	needless	needless	needless	5	20	80	(#)			
Signal 4÷20mA	16	0	needless	needless	needless	needless	needless	needless	5	20	80	(#)			

NOTE:

(#) tt – servo control run time

SQL33 ; STM30; SQM10; SQM40; SQM50; SQM54 = 30 (secondi) - STA12B3.41; SQN30.251; SQN72.4A4A20 = 12 (secondi)

(*)These values are factory set - values must be set during operation at the plant based on the real working temperature/pressure value.

WARNING :

With pressure probes in bar the parameters SP1, SCH, SCL, HYS1, HYS3 must be set and displayed in kPa (kilo Pascal); 1bar = 100,000Pa = 100kPa.

With pressure probes in PSI the parameters SP1, SCH, SCL, HYS1, HYS3 must be set and displayed in PSI x10 (example: 150PSI > I display 1500).

APPENDIX: PROBES CONNECTION

To assure the utmost comfort, the control system needs reliable information, which can be obtained provided the sensors have been installed correctly. Sensors measure and transmit all variations encountered at their location.

Measurement is taken based on design features (time constant) and according to specific operating conditions.With wiring run in raceways, the sheath (or pipe) containing the wires must be plugged at the sensor's terminal board so that currents of air cannot affect the sensor's measurements.

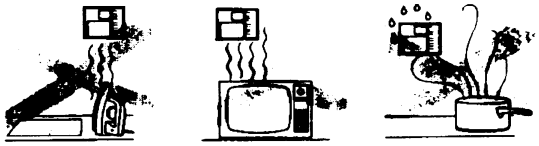
Ambient probes (or ambient thermostats)

Installation

The sensors (or room thermostats) must be located in reference rooms in a position where they can take real temperature measure-ments without being affected by foreign factors.

It's good to be admired …even better to be effective

Heating systems: the room sensor must not be installed in rooms with heating units complete with thermostatic valves. Avoid all sources of heat foreign to the system.



Location

On an inner wall on the other side of the room to heating unitsheight above floor 1.5 m, at least 1.5 m away from external sources of heat (or cold).

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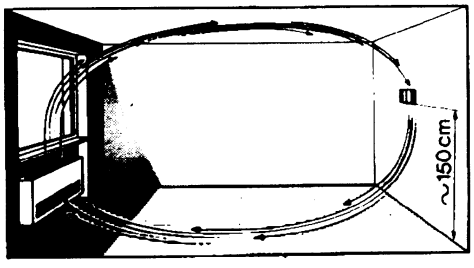
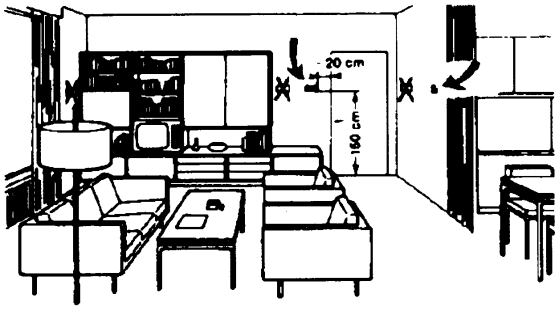


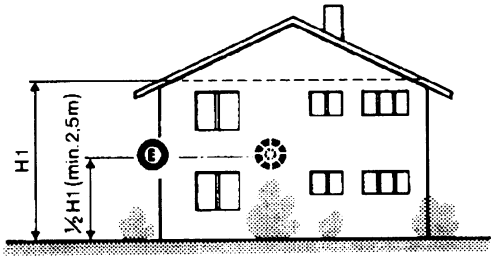
Installation position to be avoided

near shelving or alcoves and recesses, near doors or win-dows, inside outer walls exposed to solar radiation or currents of cold air, on inner walls with heating system pipes, domestic hot water pipes, or cooling system pipes running through them.



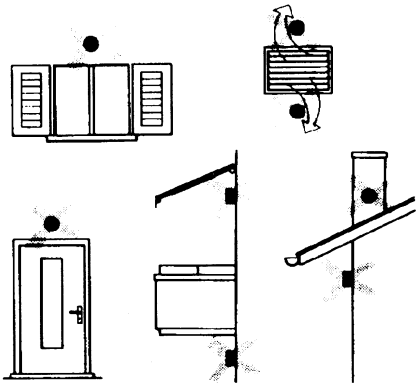
Outside probes (weather)Installation

In heating or air-conditioning systems featuring adjustment in response to outside temperature, the sensor's positioning is of paramount importance.



General rule: en on the outer wall of the building where the living rooms are, never on the south-facing wall or in a position where they will be affected by morning sun. If in any doubt, place them on the north or north-east façade.

Positions to be avoidedH



Avoid installing near windows, vents, outside the boiler room, on chimney breasts or where they are protected by balconies, cantilever roofs .

The sensor must not be painted (measurement error) .

Duct or pipe sensors

Installing temperature sensors

For measuring outlet air:

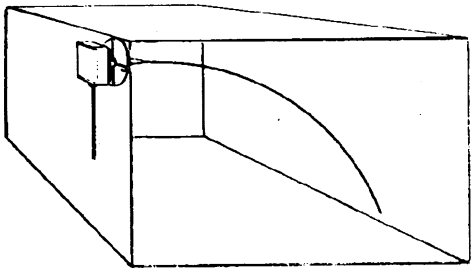
"after delivery fan or

"after coil to be controlled, at a distance of at least 0,5 m

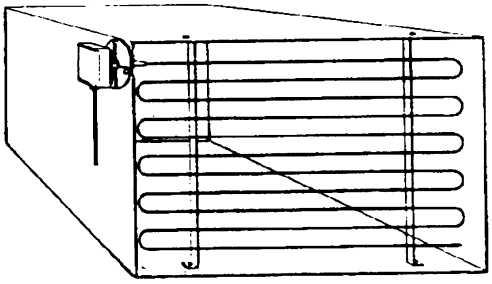
For measuring room temperature:

"before return air intake fan and near room's return airintake.

For measuring saturation temperature: after mist eliminator.



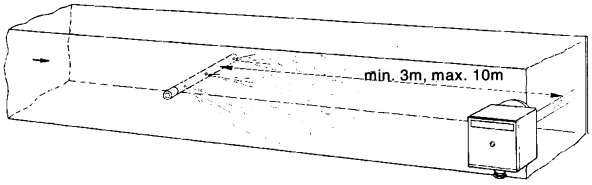
Bend 0.4m sensor by hand (never use tools) as illustrated .



Use whole cross-section of duct, min. distance from walls 50 mm, radius of curvature 10 mm for 2m or 6m sensors

Installing combined humidity sensors

As max. humidity limit sensor on outlet (steam humidifiers) .



Installing pressure sensors

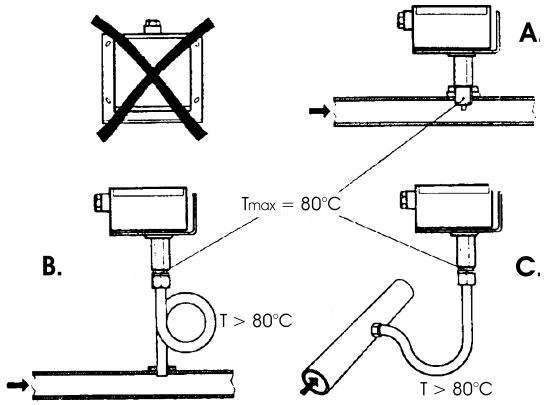
A - installation on ducts carrying fluids at max. temperature 80°C

B - installation on ducts at temperature over 80°C and for refrigerants

C - installation on ducts at high temperatures :

·"increase length of siphon

"place sensor at side to prevent it being hit by hot air coming from the pipe.



Installing differential pressure sensors for water

Installation with casing facing down not allowed.

With temperature over 80°C, siphons are needed.

To avoid damaging the sensor, you must comply with the following instructions :

when installing: make sure pressure difference is not greater than the value permitted by the sensor

when there are high static pressures, make sure you insert shutoff valves A-B-C.

Putting into operation

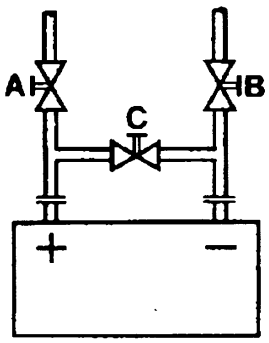
Start disable

1=open C1=open C

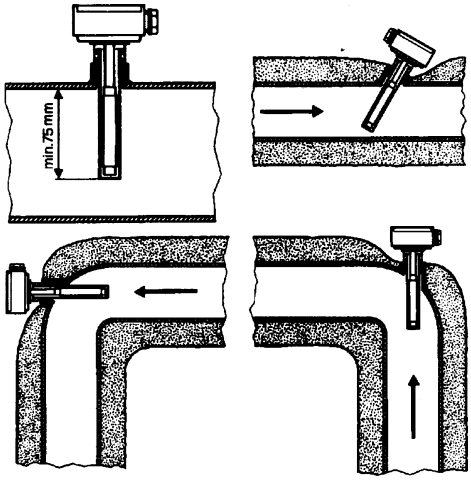
2=open A2=close B

3=open B3=close A

4= close C



Immersion or strap-on sensors



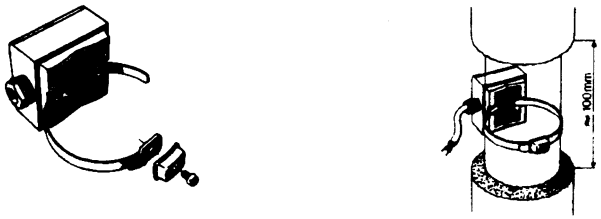
Immersion probes installation

Sensors must be installed on the stretch of pipe in which fluid circulates all the time.

The rigid stem (sensing element doing the measuring) must be inserted by at least 75mm and must face the direction of flow.

Recommended locations: on a bend or on a straight stretch of pipe but tilted by 45° and against the flow of fluid.

Protect them to prevent water from infiltrating (dripping gates, condensation from pipes etc.) .



Installing QAD2.. strap-on sensors

Make sure fluid is circulating in the chosen location.

Eliminate insulation and paintwork (including rust inhibitor) on a min. 100mm length of pipe.

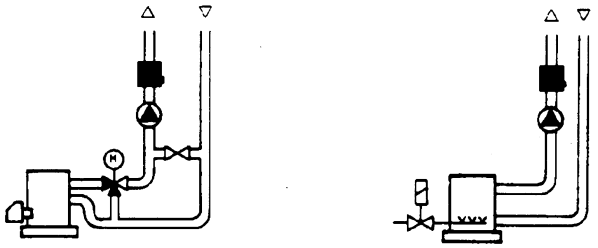
Sensors come with straps for pipes up to 100 mm in diameter .

Placing the probes (QAD22.../QAE21.../QAP21.../RCA...)

With pumps on outlet

with 3 ways valves / with 4 ways valves

Panel system / burner control



With pumps on return

with 3 ways valves / with 4 ways valves

Strap-on or immersion sensors?

QAD2.. strap-on sensors

Advantages :

- 10 sec. time constant
- Installed with system running (no plumbing work)
- Installation can be changed easily if it proves incorrect

ΠLimits:

- Suitable for pipe diameters max. 100 mm
- Can be affected by currents of air etc.

QAE2... immersion sensors

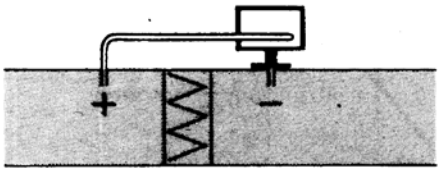
Advantages:

- Measure "mean" fluid temperature
- No external influence on measurement such as: currents of air, nearby pipes etc.

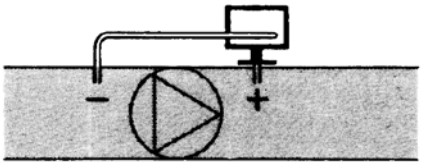
Limits:

- Time constant with sheath: 20 sec.
- Hard to change installation position if it proves incorrect

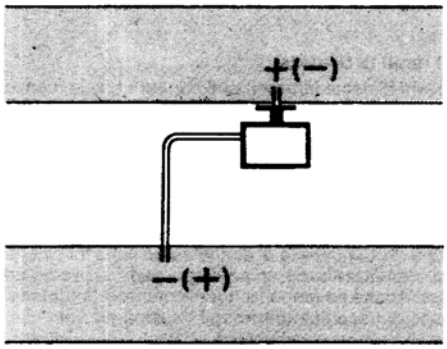
Installing differential pressure probes for air



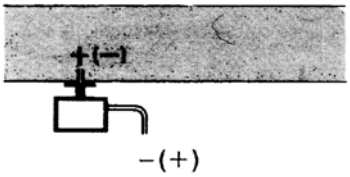
A - Control a filter (clogging)



B - Control a fan (upstream/downstream)



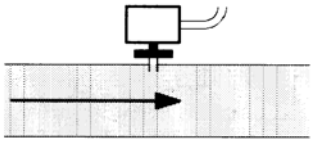
C - Measurement of difference in pressure between two ducts



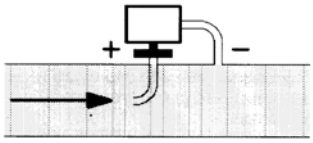
D - Measurement of difference in pressure between two rooms or of inside of duct and outside

Basic principles

Measuring static pressure(i.e. pressure exerted by air on pipe walls)



Measuring dinamic pressure

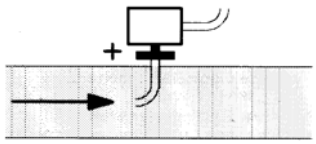


$$Pd = \frac{y\,\vartheta^2}{2g}$$

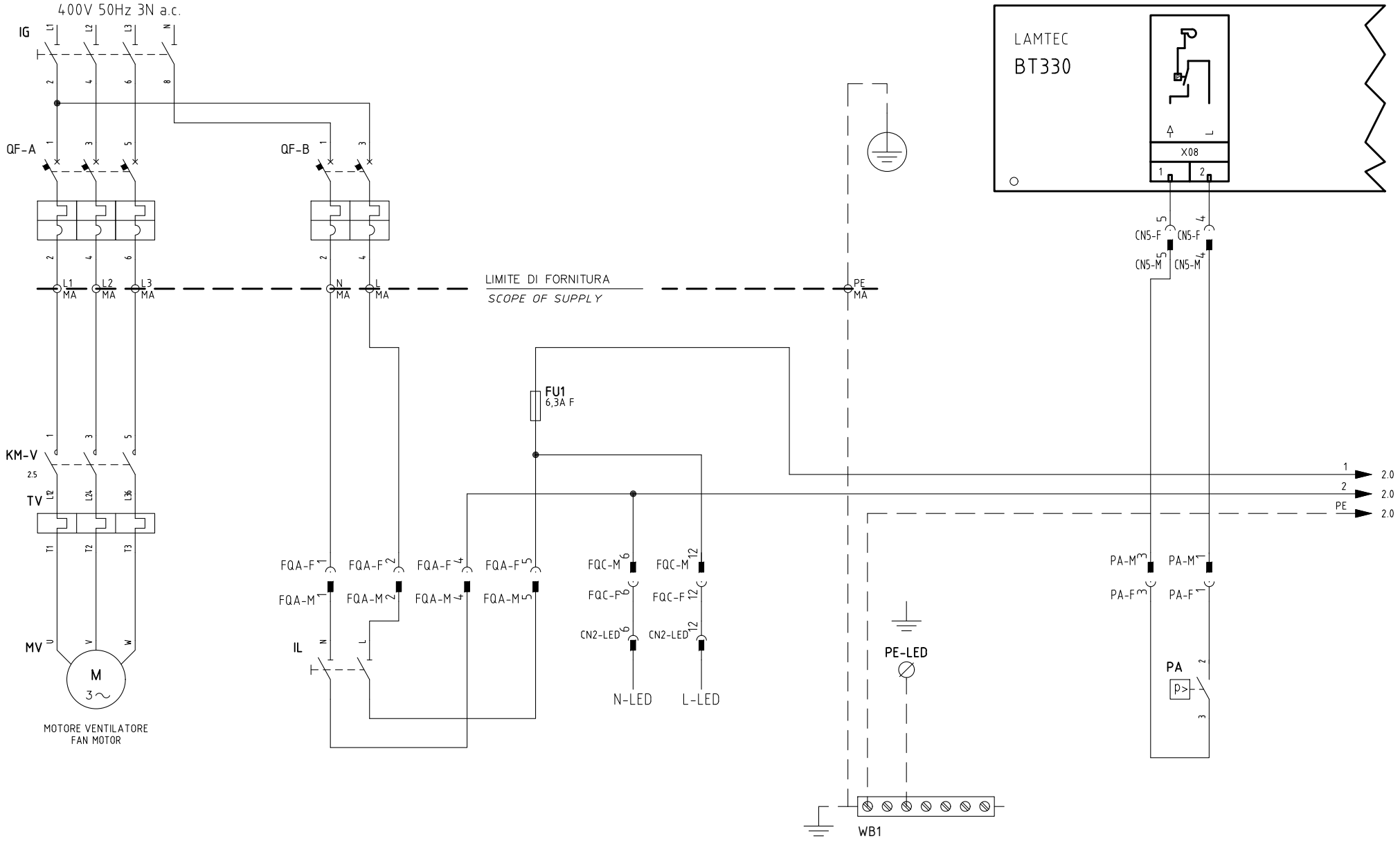
Legend

y	Kg/m3, specific weight of air
q	m/s, air speed
g	9.81 m/s2 gravity acceleration
Pd	mm C.A., dynamic pressure

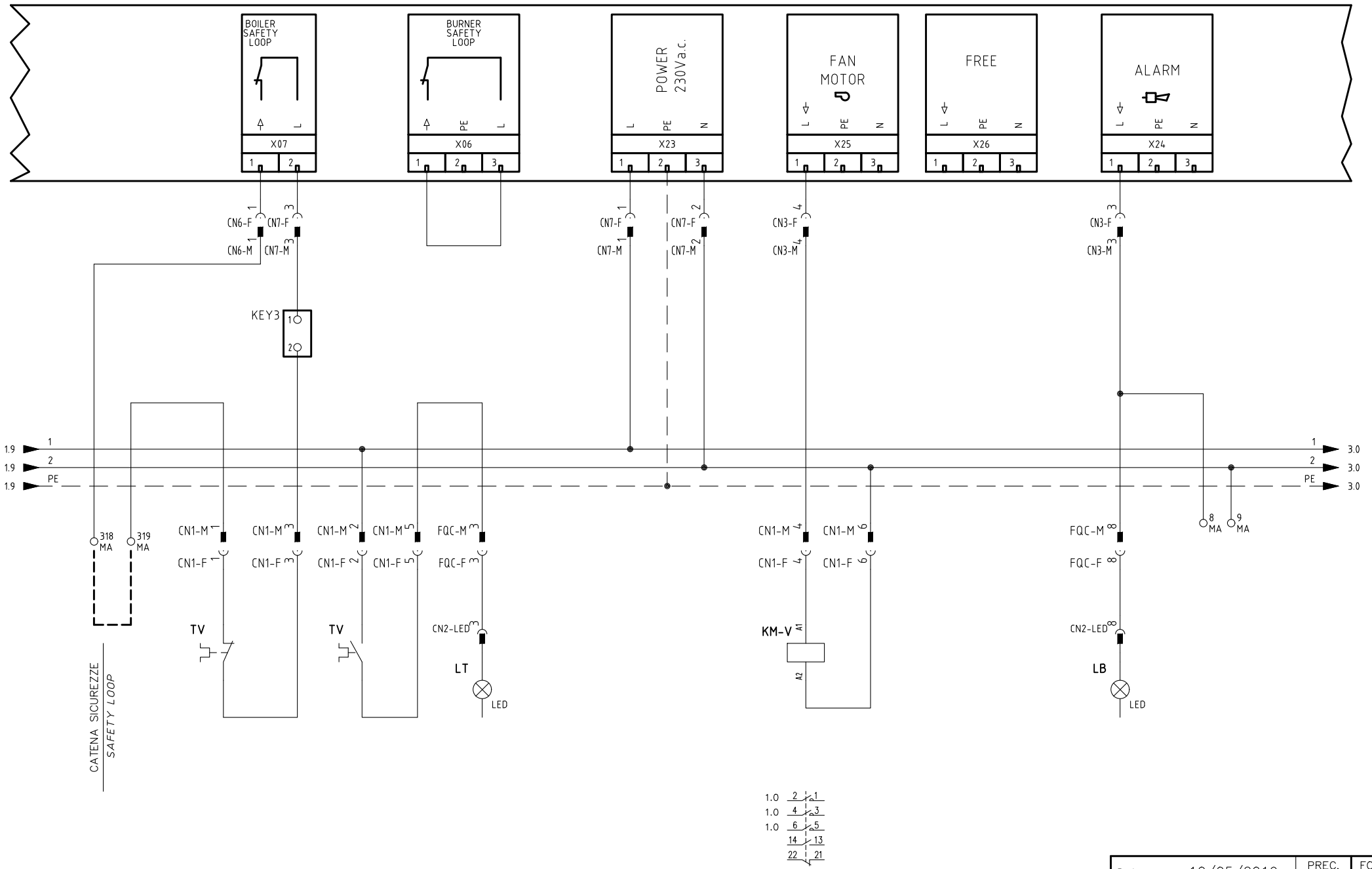
Measuring total pressure



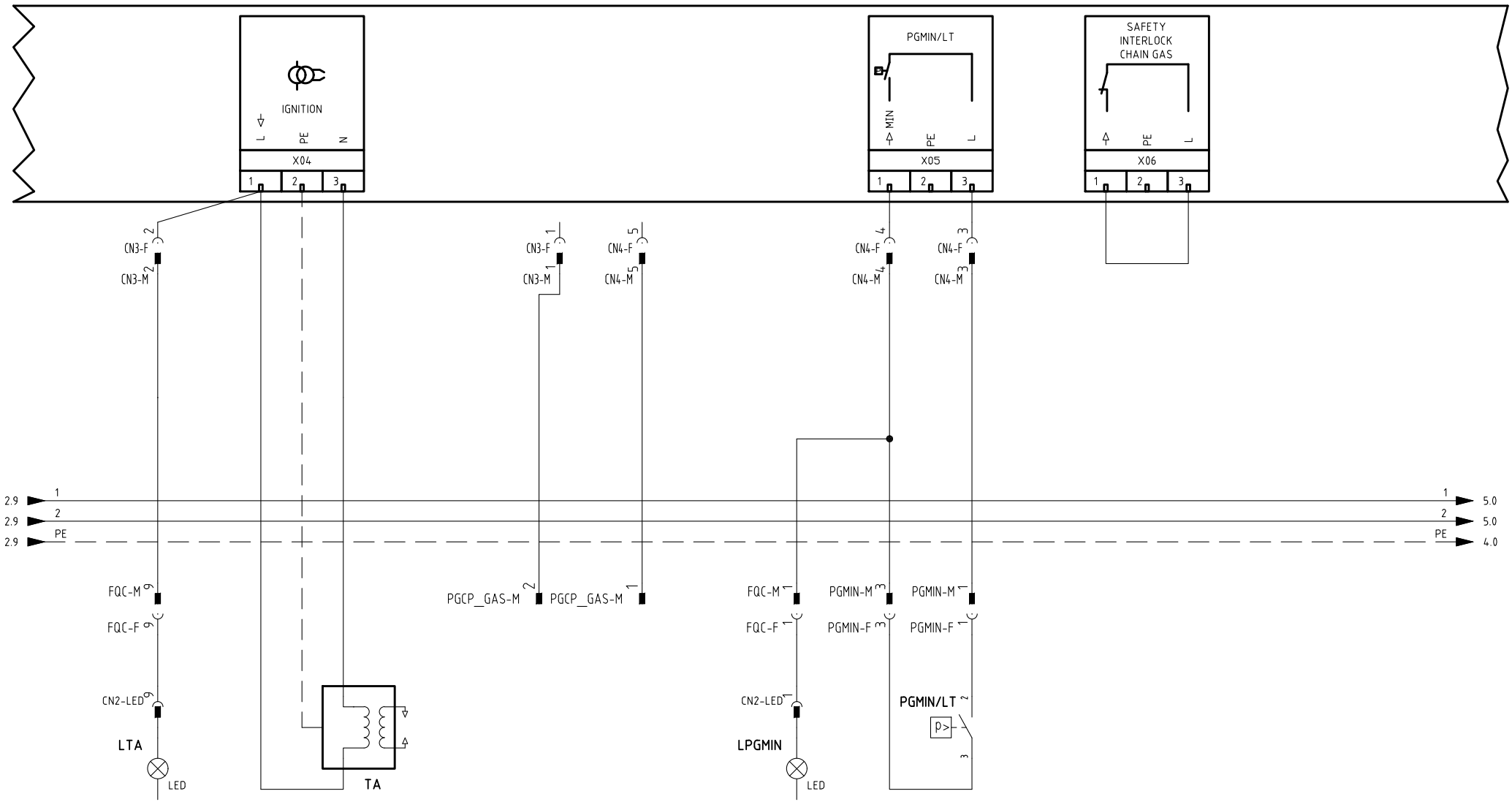
Note: Specifications and data subject to change. Errors and omissions excepted.



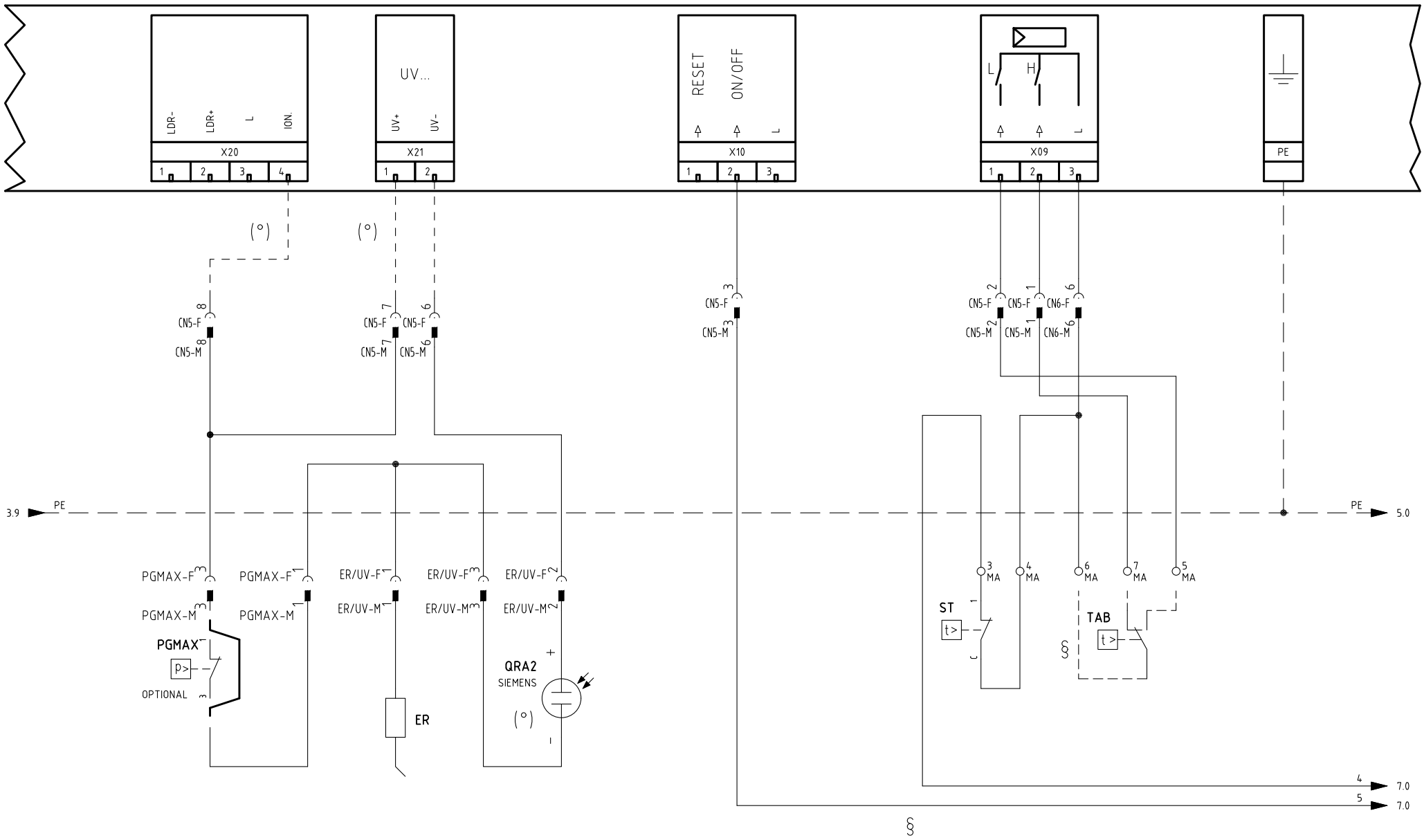
				UNIGAS	Impianto: TIPI/TYPES RX92R-FGR÷RX520-FGR/GxxxX-FGR/HxxxX-FGR/KxxxX-FGR MODELLO/MODEL x-.PR(MD).xx.xx.A.1(8).xx.LF	Ordine		Data 10/05/2019	PREC. /	FOGLIO 1
						Commessa	Data Controllato 28/03/2022	Revisione 01		
01	OPTION "QRA2"	28/03/22	U. PINTON		Descrizione: BT330 + LCM100 + COD. 6100561 + COD. 6100566 + TEST OF SERVOCONTROL REVERSAL	Esecutore U. PINTON	Controllato M. MASCHIO	Dis. N. 09 - 0507	SEGUE 2	TOTALE 13
REV.	MODIFICA	DATA	FIRME							



Data 10/05/2019		PREC.	FOGLIO
Revisione 01		1	2
Dis. N. 09 – 0507		SEGUE	TOTALE
		3	13



Data 10/05/2019		PREC.	FOGLIO
Revisione 01		2	3
Dis. N. 09 – 0507		SEGUE	TOTALE
		4	13



(°)

SONDA "UV" IN ALTERNATIVA A ELETTRODO "ER"

"UV" PROBE ALTERNATIVE TO "ER"

PARAM. 800 = 0 = "ER" / PARAM. 800 = 3 = "UV"

§

VERSIONE (PR) = USARE "TAB", TOGLIERE IL PONTE TRA I MORSETTI 6 - 7
E PARAMETRO BT3xx 0040 = 0 (REGOLATORE OFF)

(PR) VERSION = TO USE "TAB", REMOVE THE BRIDGE BETWEEN TERMINALS 6 -7
AND PARAMETER BT3xx 0040 = 0 (REGULATOR OFF)

VERSIONE (MD) = CON "LCM100" TOGLIERE IL PONTE TRA I MORSETTI 6 - 7
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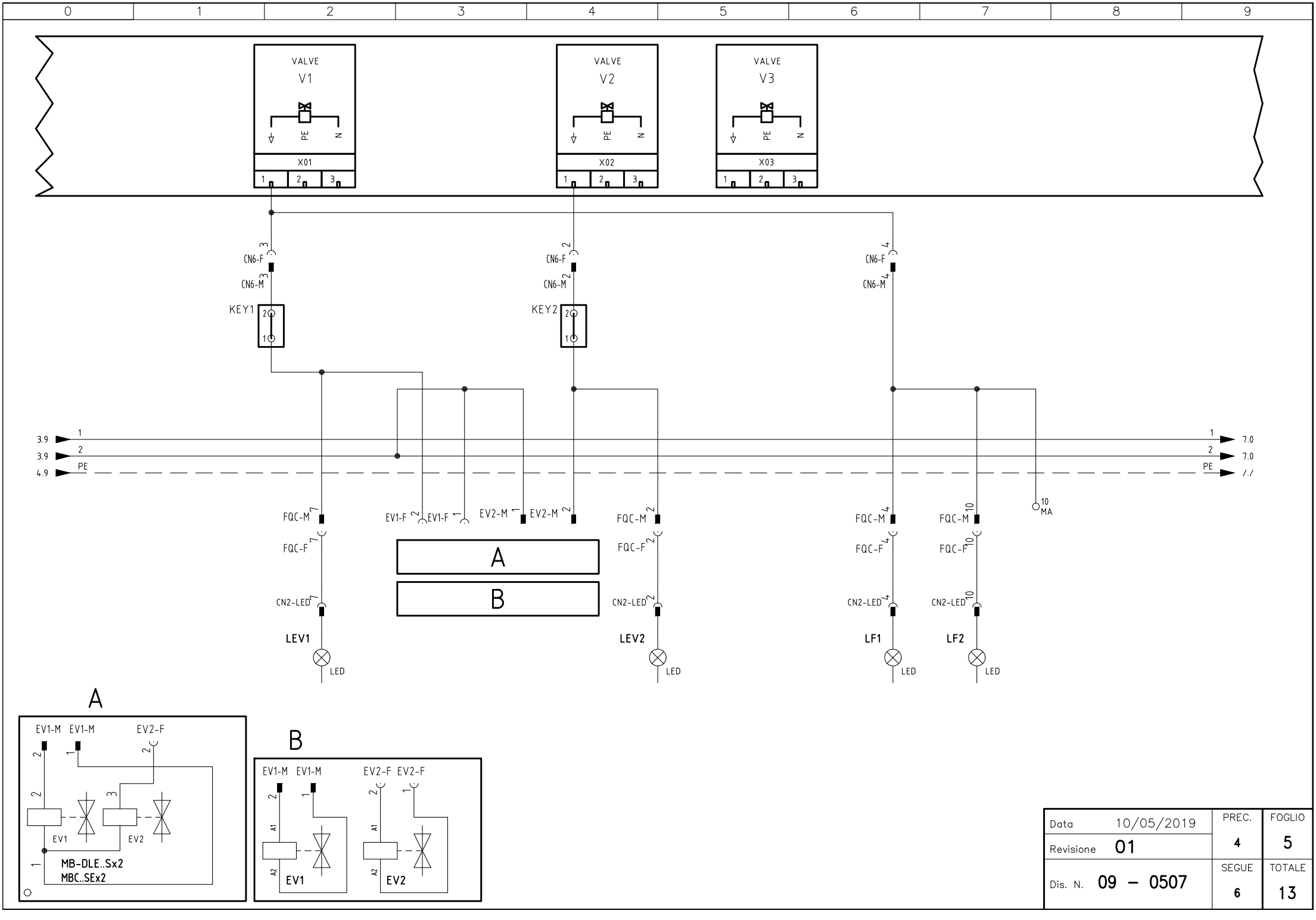
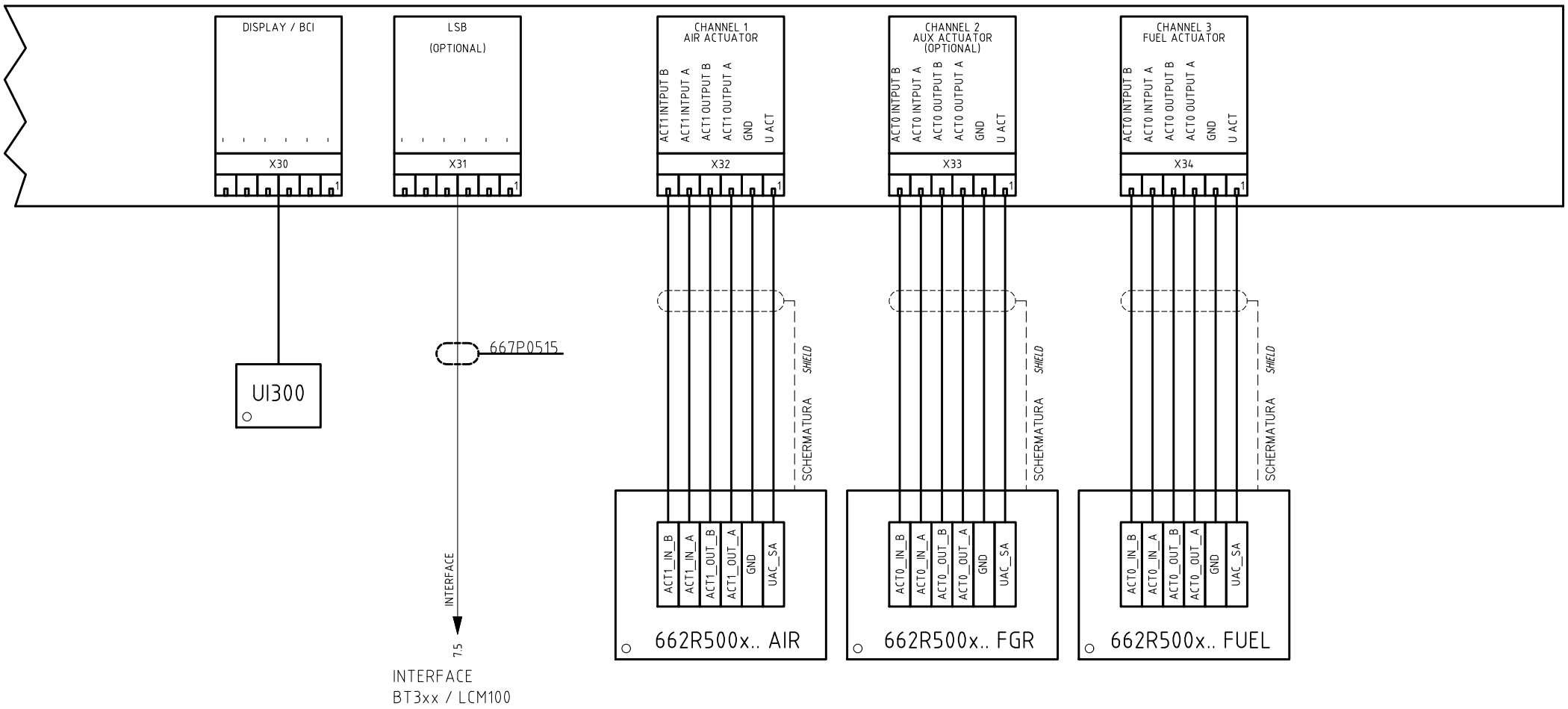
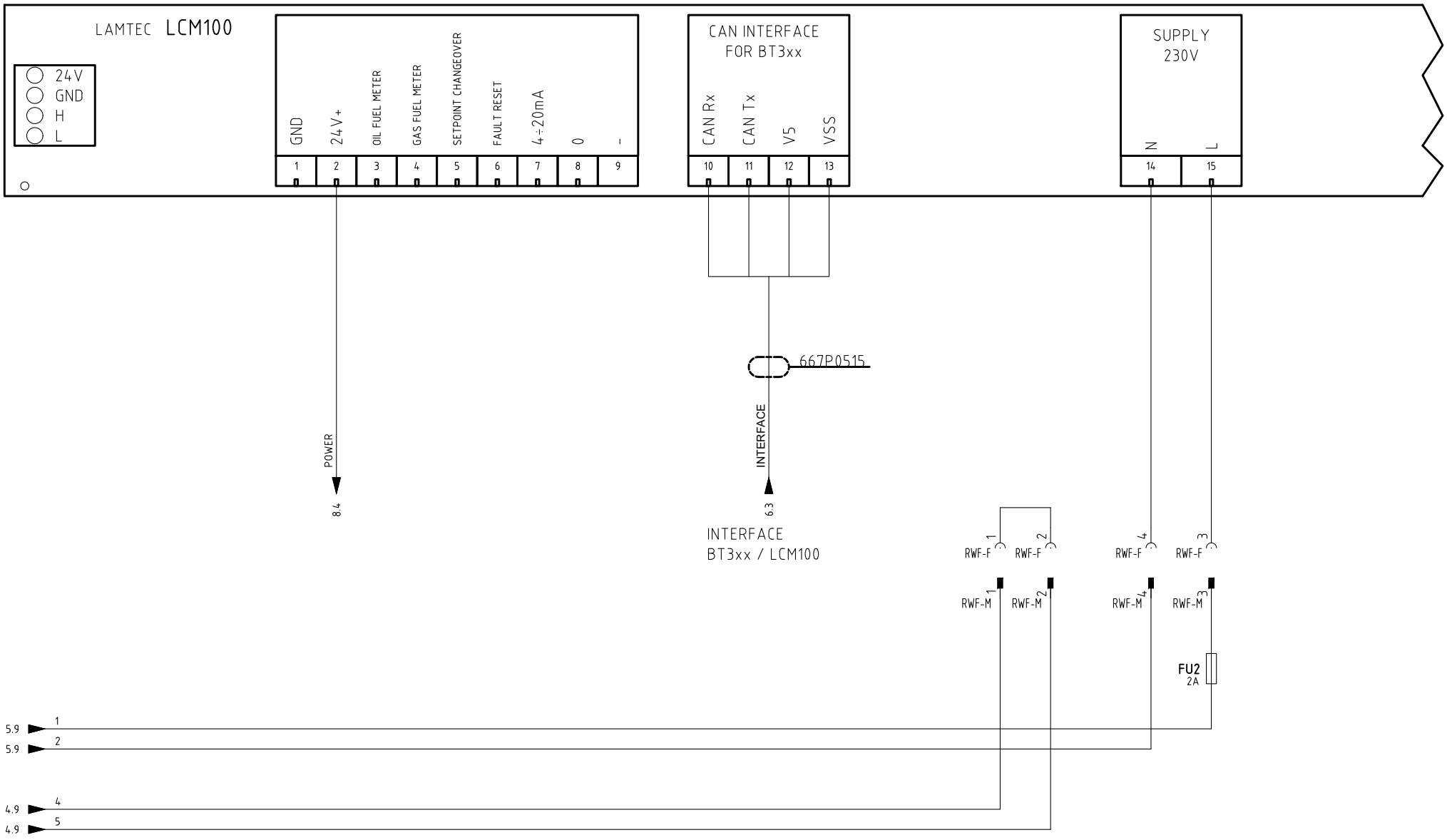
Data 10/05/2019		PREC.	FOGLIO
Revisione 01		3	4
Dis. N. 09 – 0507		SEGUE	TOTALE
		5	13



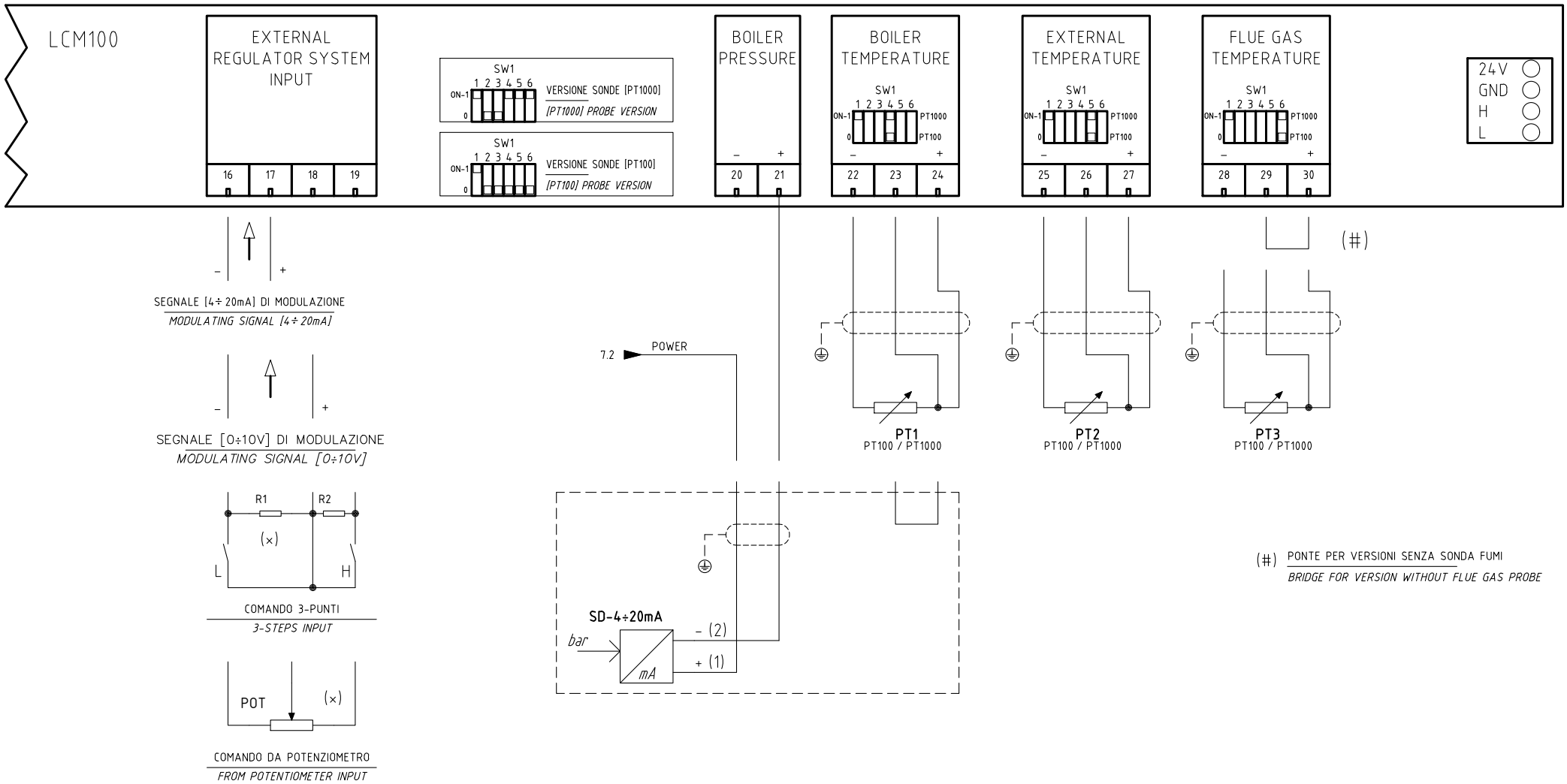
Data 10/05/2019		PREC. 4	FOGLIO 5
Revisione 01			
Dis. N. 09 – 0507		SEGUE 6	TOTALE 13



Data 10/05/2019		PREC. 5	FOGLIO 6
Revisione 01			
Dis. N. 09 – 0507		SEGUE 7	TOTALE 13

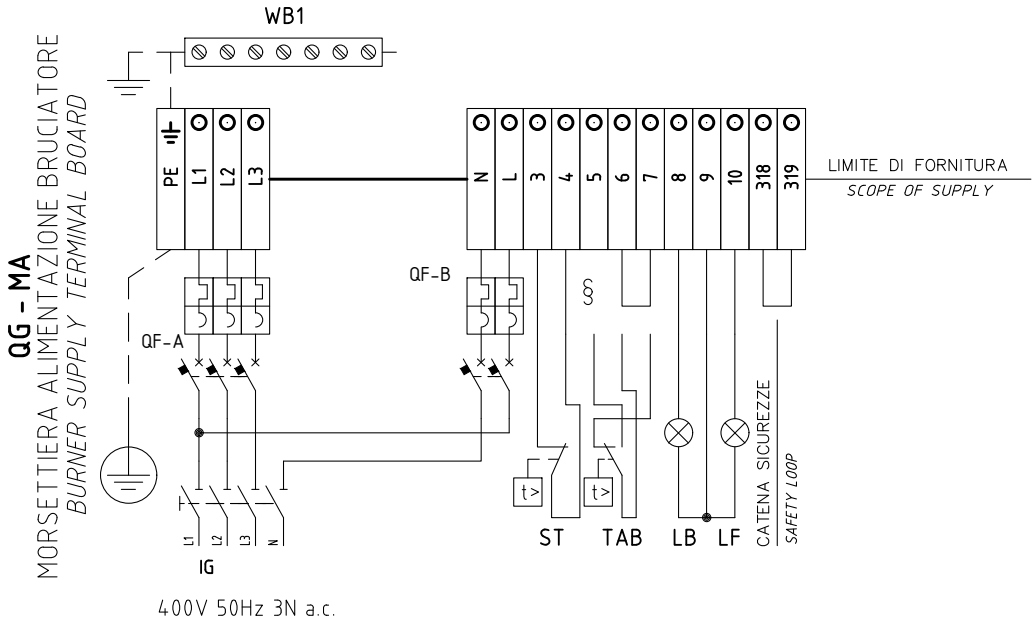


Data 10/05/2019		PREC. 6	FOGLIO 7
Revisione 01			
Dis. N. 09 – 0507		SEGUE 8	TOTALE 13



(×) R1 = R2 = POT = 2,2kOhm ÷ 22kOhm

Data 10/05/2019		PREC.	FOGLIO
Revisione 01		7	8
Dis. N. 09 – 0507		SEGUE 9	TOTALE 13



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VERSIONE (PR) = USARE "TAB", TOGLIERE IL PONTE TRA I MORSETTI 6 - 7
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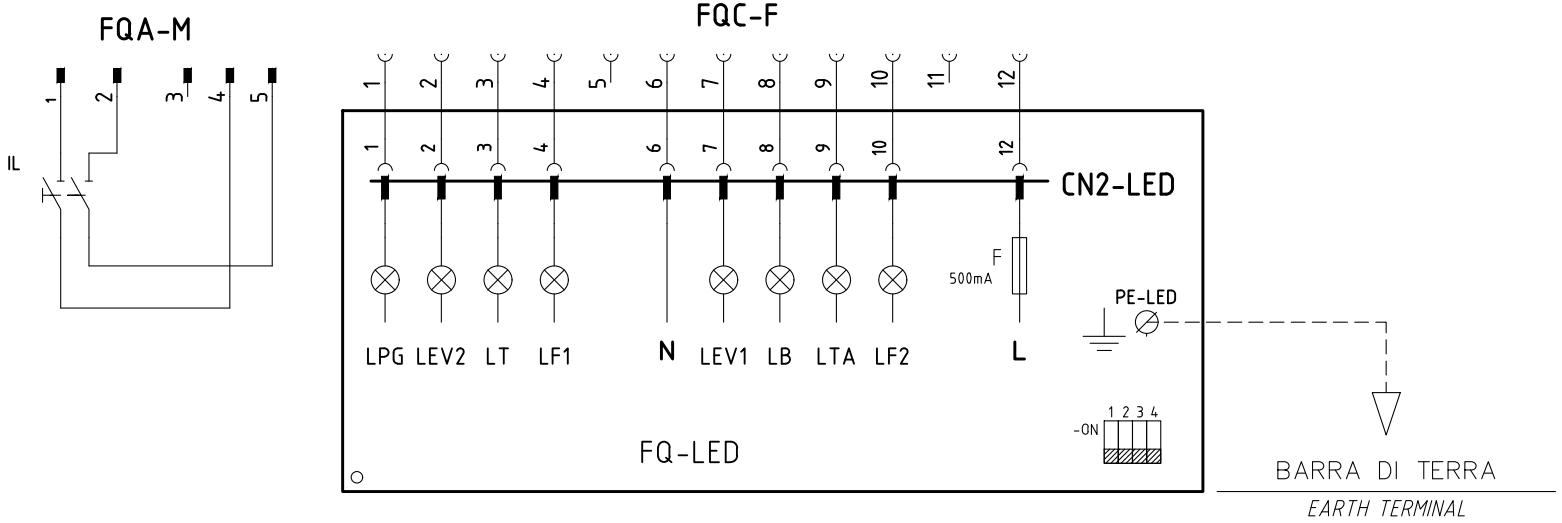
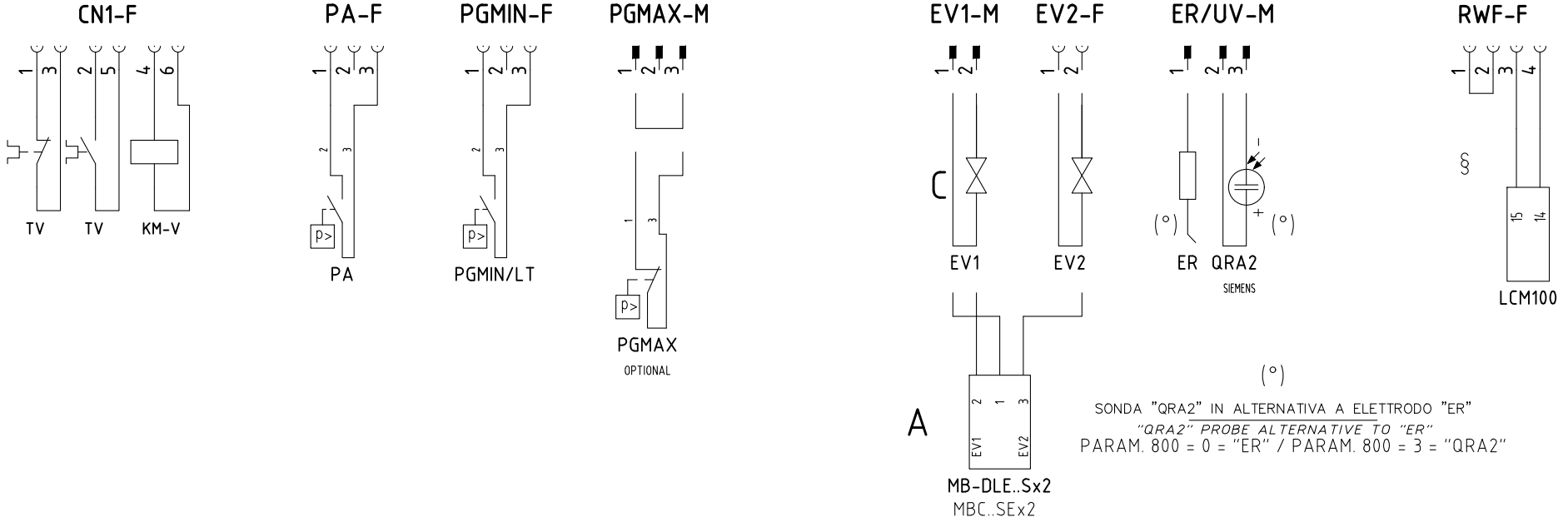
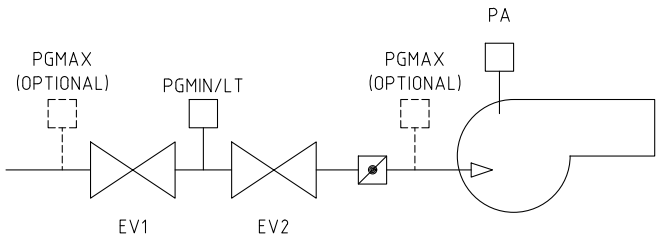
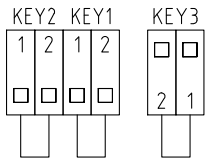


Data 10/05/2019		PREC. 8	FOGLIO 9
Revisione 01			
Dis. N. 09 – 0507		SEGUE 10	TOTALE 13







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Data 10/05/2019		PREC.	FOGLIO
Revisione 01		9	10
Dis. N. 09 – 0507		SEGUE	TOTALE
		11	13

0	1	2	3	4	5	6	7	8	9

Sigla/Item	Foglio/Sheet	Funzione	Function
662R500x.. AIR	6	SERVOCOMANDO SERRANDA ARIA	AIR DAMPER ACTUATOR
662R500x.. FGR	6	SERVOCOMANDO RICIRCOLO FUMI	FLUE GAS RECIRCULATION ACTUATOR
662R500x.. FUEL	6	SERVOCOMANDO COMBUSTIBILE	FUEL ACTUATOR
BT330	1	APPARECCHIATURA DI COMANDO	CONTROL SCHEME
ER	4	ELETTRODO RILEVAZIONE FIAMMA	FLAME DETECTION ELECTRODE
EV1	5	ELETTROVALVOLA GAS LATO RETE	UPSTREAM GAS SOLENOID VALVE
EV2	5	ELETTROVALVOLA GAS LATO BRUCIATORE	DOWNSTREAM GAS SOLENOID VALVE
FQ-LED	9	PANNELLO FRONTALE (LED)	FRONT PANEL (LED)
FU1	1	FUSIBILE AUSILIARIO	AUXILIARY FUSE
FU2	7	FUSIBILE	FUSE
IG	1	INTERRUTTORE GENERALE	MAINS SWITCH
IL	1	INTERRUTTORE LINEA AUSILIARI	AUXILIARY LINE SWITCH
KM-V	2	CONTATTORE MOTORE VENTILATORE	FAN MOTOR CONTACTOR
LB	2	LAMPADA SEGNALAZIONE BLOCCO BRUCIATORE	INDICATOR LIGHT FOR BURNER LOCK-OUT
LCM100	7	APPARECCHIATURA DI COMANDO	CONTROL SCHEME
LEV1	5	LAMPADA SEGNALAZIONE APERTURA [EV1]	INDICATOR LIGHT FOR OPENING OF ELECTRO-VALVE [EV1]
LEV2	5	LAMPADA SEGNALAZIONE APERTURA [EV2]	INDICATOR LIGHT FOR OPENING OF ELECTRO-VALVE [EV2]
LF1	5	LAMPADA SEGNALAZIONE FUNZIONAMENTO BRUCIATORE	INDICATOR LIGHT BURNER OPERATION
LF2	5	LAMPADA SEGNALAZIONE FUNZIONAMENTO BRUCIATORE	INDICATOR LIGHT BURNER OPERATION
LPGMIN	3	LAMPADA SEGNALAZIONE PRESENZA GAS IN RETE	INDICATOR LIGHT FOR PRESENCE OF GAS IN THE NETWORK
LT	2	LAMPADA SEGNALAZIONE BLOCCO TERMICO MOTORE VENTILATORE	INDICATOR LIGHT FOR FAN MOTOR OVERLOAD THERMAL CUTOUT
LTA	3	LAMPADA SEGNALAZIONE TRASFORMATORE DI ACCENSIONE	IGNITION TRANSFORMER INDICATOR LIGHT
MB-DLE..Sx2	5	GRUPPO VALVOLE GAS	GAS VALVES GROUP
MBC..SEx2	5	GRUPPO VALVOLE GAS (ALTERNATIVO)	GAS VALVES GROUP (ALTERNATIVE)
MV	1	MOTORE VENTILATORE	FAN MOTOR
PA	1	PRESSOSTATO ARIA	AIR PRESSURE SWITCH
PGMAX	4	PRESSOSTATO GAS DI MASSIMA PRESSIONE (OPTIONAL)	MAXIMUM PRESSURE GAS SWITCH (OPTIONAL)
PGMIN/LT	3	PRESSOSTATO GAS DI MINIMA PRESSIONE E CONTROLLO PERDITE	MINIMUM GAS AND GAS LEAKAGE PRESSURE SWITCH
POT	8	POTENZIOMETRO	POTENTIOMETER
PT1	8	TEMPERATURA CALDAIA	BOILER TEMPERATURE
PT2	8	TEMPERATURA ESTERNA	EXTERNAL TEMPERATURE
PT3	8	TEMPERATURA FUMI	FLUE GAS TEMPERATURE

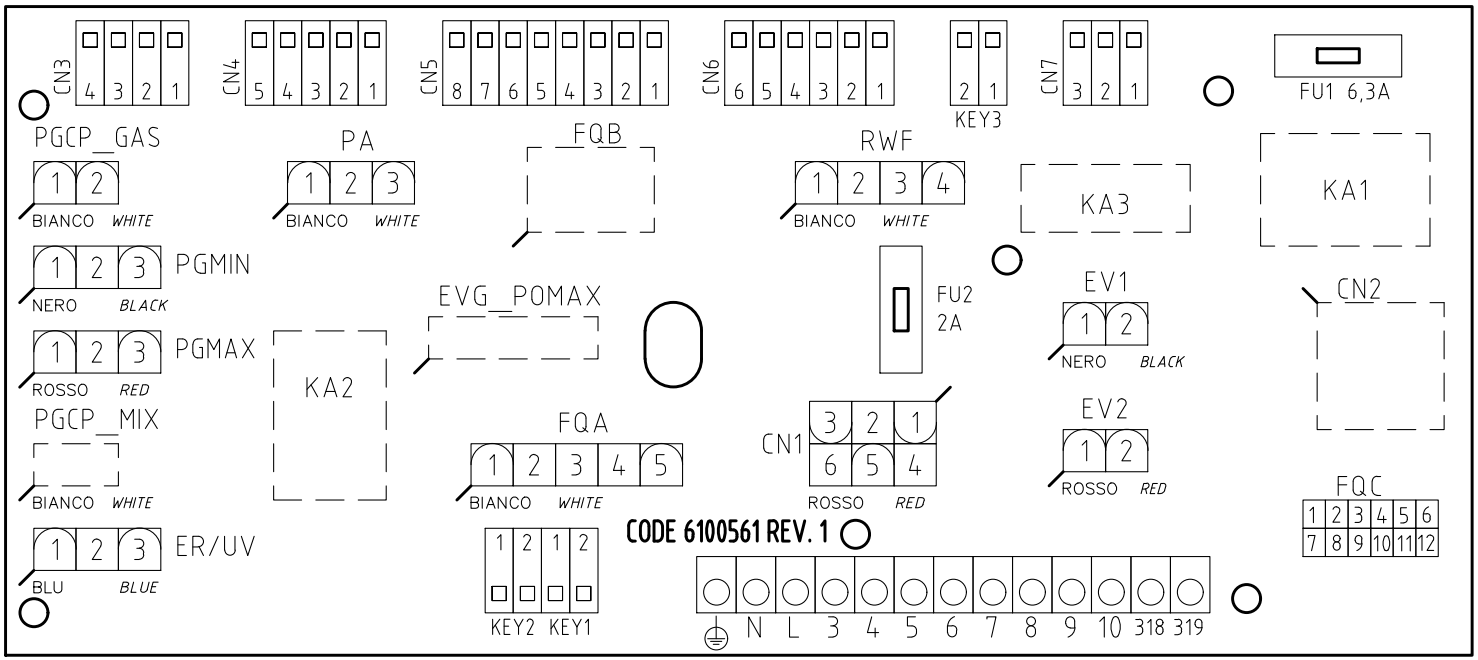
0	1	2	3	4	5	6	7	8	9

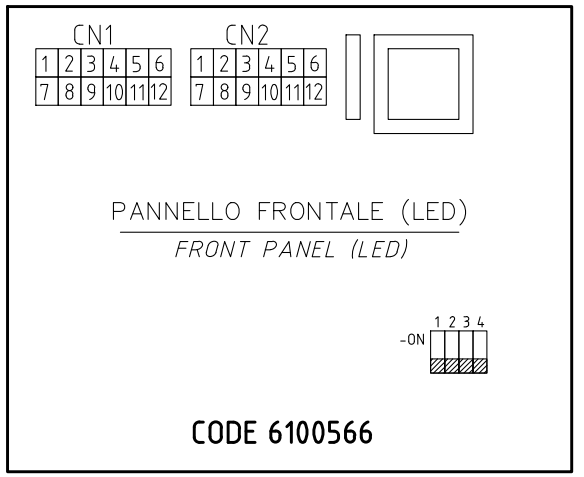
Sigla/Item	Foglio/Sheet	Funzione	Function
QF-A	1	MAGNETOTERMICO PROTEZIONE ALIMENTAZIONE TRIFASE	THREE-PHASE POWER CIRCUIT BREAKER PROTECTION
QF-B	1	MAGNETOTERMICO PROTEZIONE LINEA AUSILIARI	AUXILIARY SUPPLY CIRCUIT BREAKER PROTECTION
QRA2	4	SONDA UV RILEVAZIONE FIAMMA (ALTERNATIVA)	UV FLAME DETECTOR (ALTERNATIVE)
R1	8	RESISTENZA	RESISTOR
R2	8	RESISTENZA	RESISTOR
SD-4÷20mA	8	SEGNALE IN CORRENTE	CURRENT SIGNAL
ST	4	SERIE TERMOSTATI/PRESSOSTATI	SERIES OF THERMOSTATS OR PRESSURE SWITCHES
TA	3	TRASFORMATORE DI ACCENSIONE	IGNITION TRANSFORMER
TAB	4	TERMOSTATO/PRESSOSTATO ALTA-BASSA FIAMMA	HIGH-LOW THERMOSTAT/PRESSURE SWITCHES
TV	1	TERMICO MOTORE VENTILATORE	FAN MOTOR THERMAL
UI300	6	INTERFACCIA UTENTE	USER INTERFACE
WB1	1	BARRA DI TERRA	EARTH TERMINAL

Data 10/05/2019		PREC.	FOGLIO
Revisione 01		11	12
Dis. N. 09 – 0507		SEGUE	TOTALE
		13	13

VISTA LATO COMPONENTI

COMPONENTS SIDE VIEW





Data 10/05/2019		PREC.	FOGLIO
Revisione 01		12	13
Dis. N. 09 – 0507		SEGUE	TOTALE
		/	13