

**TP1030**  
**TP1050**  
**TP1080**

## ***Gas burners***

**MANUAL OF INSTALLATION - USE - MAINTENANCE**

***CIB UNIGAS***

**BURNERS - BRUCIATORI - BRULERS - BRENNER - QUEMADORES - ГОРЕЛКИ**

## DANGERS, WARNINGS AND NOTES OF CAUTION

**THIS MANUAL IS SUPPLIED AS AN INTEGRAL AND ESSENTIAL PART OF THE PRODUCT AND MUST BE DELIVERED TO THE USER.**

**INFORMATION INCLUDED IN THIS SECTION ARE DEDICATED BOTH TO THE USER AND TO PERSONNEL FOLLOWING PRODUCT INSTALLATION AND MAINTENANCE.**

**THE USER WILL FIND FURTHER INFORMATION ABOUT OPERATING AND USE RESTRICTIONS, IN THE SECOND SECTION OF THIS MANUAL. WE HIGHLY RECOMMEND TO READ IT.**

**CAREFULLY KEEP THIS MANUAL FOR FUTURE REFERENCE.**

### 1) GENERAL INTRODUCTION

- The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel.
- Qualified personnel means those having technical knowledge in the field of components for civil or industrial heating systems, sanitary hot water generation and particularly service centres authorised by the manufacturer.
- Improper installation may cause injury to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Remove all packaging material and inspect the equipment for integrity. In case of any doubt, do not use the unit - contact the supplier.

The packaging materials (wooden crate, nails, fastening devices, plastic bags, foamed polystyrene, etc), should not be left within the reach of children, as they may prove harmful.

- Before any cleaning or servicing operation, disconnect the unit from the mains by turning the master switch OFF, and/or through the cut-out devices that are provided.
- Make sure that inlet or exhaust grilles are unobstructed.
- In case of breakdown and/or defective unit operation, disconnect the unit. Make no attempt to repair the unit or take any direct action.

Contact qualified personnel only.

Units shall be repaired exclusively by a servicing centre, duly authorised by the manufacturer, with original spare parts and accessories.

Failure to comply with the above instructions is likely to impair the unit's safety.

To ensure equipment efficiency and proper operation, it is essential that maintenance operations are performed by qualified personnel at regular intervals, following the manufacturer's instructions.

- When a decision is made to discontinue the use of the equipment, those parts likely to constitute sources of danger shall be made harmless.
- In case the equipment is to be sold or transferred to another user, or in case the original user should move and leave the unit behind, make sure that these instructions accompany the equipment at all times so that they can be consulted by the new owner and/or the installer.
- This unit shall be employed exclusively for the use for which it is meant. Any other use shall be considered as improper and, therefore, dangerous.

The manufacturer shall not be held liable, by agreement or otherwise, for damages resulting from improper installation, use and failure to comply with the instructions supplied by the manufacturer. The occurrence of any of the following circumstances may cause explosions, polluting unburnt gases (example: carbon monoxide CO), burns, serious harm to people, animals and things:

- Failure to comply with one of the WARNINGS in this chapter
- Incorrect handling, installation, adjustment or maintenance of the burner
- Incorrect use of the burner or incorrect use of its parts or optional supply

### 2) SPECIAL INSTRUCTIONS FOR BURNERS

- The burner should be installed in a suitable room, with ventilation openings complying with the requirements of the regulations in force, and sufficient for good combustion.
- Only burners designed according to the regulations in force should be used.
- This burner should be employed exclusively for the use for which it was designed.
- Before connecting the burner, make sure that the unit rating is the same as delivery mains (electricity, gas oil, or other fuel).
- Observe caution with hot burner components. These are, usually, near to the flame and the fuel pre-heating system, they become hot during the unit operation and will remain hot for some time after the burner has stopped.

When the decision is made to discontinue the use of the burner, the user shall have qualified personnel carry out the following operations:

- a Remove the power supply by disconnecting the power cord from the mains.
- b Disconnect the fuel supply by means of the hand-operated shut-off valve and remove the control handwheels from their spindles.

### Special warnings

- Make sure that the burner has, on installation, been firmly secured to the appliance, so that the flame is generated inside the appliance fire-box.
- Before the burner is started and, thereafter, at least once a year, have qualified personnel perform the following operations:
  - a set the burner fuel flow rate depending on the heat input of the appliance;
  - b set the flow rate of the combustion-supporting air to obtain a combustion efficiency level at least equal to the lower level required by the regulations in force;
  - c check the unit operation for proper combustion, to avoid any harmful or polluting unburnt gases in excess of the limits permitted by the regulations in force;
  - d make sure that control and safety devices are operating properly;
  - e make sure that exhaust ducts intended to discharge the products of combustion are operating properly;
  - f on completion of setting and adjustment operations, make sure that all mechanical locking devices of controls have been duly tightened;
  - g make sure that a copy of the burner use and maintenance instructions is available in the boiler room.
- In case of a burner shut-down, reset the control box by means of the RESET pushbutton. If a second shut-down takes place, call the Technical Service, **without trying to RESET further**.
- The unit shall be operated and serviced by qualified personnel only, in compliance with the regulations in force.

### 3) GENERAL INSTRUCTIONS DEPENDING ON FUEL USED

#### 3a) ELECTRICAL CONNECTION

- For safety reasons the unit must be efficiently earthed and installed as required by current safety regulations.
- It is vital that all safety requirements are met. In case of any doubt, ask for an accurate inspection of electrics by qualified personnel, since the manufacturer cannot be held liable for damages that may be caused by failure to correctly earth the equipment.
- Qualified personnel must inspect the system to make sure that it is adequate to take the maximum power used by the equipment shown on the equipment rating plate. In particular, make sure that the system cable cross section is adequate for the power absorbed by the unit.
- No adaptors, multiple outlet sockets and/or extension cables are permitted to connect the unit to the electric mains.
- An omnipolar switch shall be provided for connection to mains, as required by the current safety regulations.
- The use of any power-operated component implies observance of a few basic rules, for example:
  - do not touch the unit with wet or damp parts of the body and/or with bare feet;
  - do not pull electric cables;
  - do not leave the equipment exposed to weather (rain, sun, etc.) unless expressly required to do so;
  - do not allow children or inexperienced persons to use equipment;
- The unit input cable shall not be replaced by the user. In case of damage to the cable, switch off the unit and contact qualified personnel to replace. When the unit is out of use for some time the electric switch supplying all the power-driven components in the system (i.e. pumps, burner, etc.) should be switched off.

### 3b) FIRING WITH GAS, LIGHT OIL OR OTHER FUELS

#### GENERAL

- The burner shall be installed by qualified personnel and in compliance with regulations and provisions in force; wrong installation can cause injuries to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Before installation, it is recommended that all the fuel supply system pipes be carefully cleaned inside, to remove foreign matter that might impair the burner operation.
- Before the burner is commissioned, qualified personnel should inspect the following:
  - a the fuel supply system, for proper sealing;
  - b the fuel flow rate, to make sure that it has been set based on the firing rate required of the burner;
  - c the burner firing system, to make sure that it is supplied for the designed fuel type;
  - d the fuel supply pressure, to make sure that it is included in the range shown on the rating plate;
  - e the fuel supply system, to make sure that the system dimensions are adequate to the burner firing rate, and that the system is equipped with all the safety and control devices required by the regulations in force.
- When the burner is to remain idle for some time, the fuel supply tap or taps should be closed.

#### SPECIAL INSTRUCTIONS FOR USING GAS

Have qualified personnel inspect the installation to ensure that:

- a the gas delivery line and train are in compliance with the regulations and provisions in force;
- b all gas connections are tight;
- c the boiler room ventilation openings are such that they ensure the air supply flow required by the current regulations, and in any case are sufficient for proper combustion.
- Do not use gas pipes to earth electrical equipment.
- Never leave the burner connected when not in use. Always shut the gas valve off.
- In case of prolonged absence of the user, the main gas delivery valve to the burner should be shut off.

#### Precautions if you can smell gas

- a do not operate electric switches, the telephone, or any other item likely to generate sparks;
- b immediately open doors and windows to create an air flow to purge the room;
- c close the gas valves;
- d contact qualified personnel.
- Do not obstruct the ventilation openings of the room where gas appliances are installed, to avoid dangerous conditions such as the development of toxic or explosive mixtures.

### DIRECTIVES AND STANDARDS

#### *Gas burners*

##### European directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

##### Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

#### *Light oil burners*

##### European directives

- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

##### Harmonized standards

- UNI EN 267-2011 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

##### National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods)

#### *Heavy oil burners*

##### European Directives

- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

##### Harmonized standards

- UNI EN 267 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

##### Norme nazionali / National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods).

### Gas - Light oil burners

#### European Directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

#### Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- UNI EN 267 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

#### Norme nazionali / National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods.

### Gas - Heavy oil burners

#### European directives:

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

#### Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

#### National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods.

### Industrial burners

#### European directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

#### Harmonized standards

- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 746-2 (Industrial thermoprocessing equipment - Part 2: Safety requirements for combustion and fuel handling systems)
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- EN 60335-2 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements)

### Burner data plate

For the following information, please refer to the data plate:

- burner type and burner model: must be reported in any communication with the supplier
- burner ID (serial number): must be reported in any communication with the supplier
- date of production (year and month)
- information about fuel type and network pressure

Type	--
Model	--
Year	--
S.Number	--
Output	--
Oil Flow	--
Fuel	--
Category	--
Gas Pressure	--
Viscosity	--
El.Supply	--
El.Consump.	--
Fan Motor	--
Protection	--
Drwaing n°	--
P.I.N.	--

### SYMBOLS USED



**WARNING!**

Failure to observe the warning may result in irreparable damage to the unit or damage to the environment



**DANGER!**

Failure to observe the warning may result in serious injuries or death.



**WARNING!**

Failure to observe the warning may result in electric shock with lethal consequences

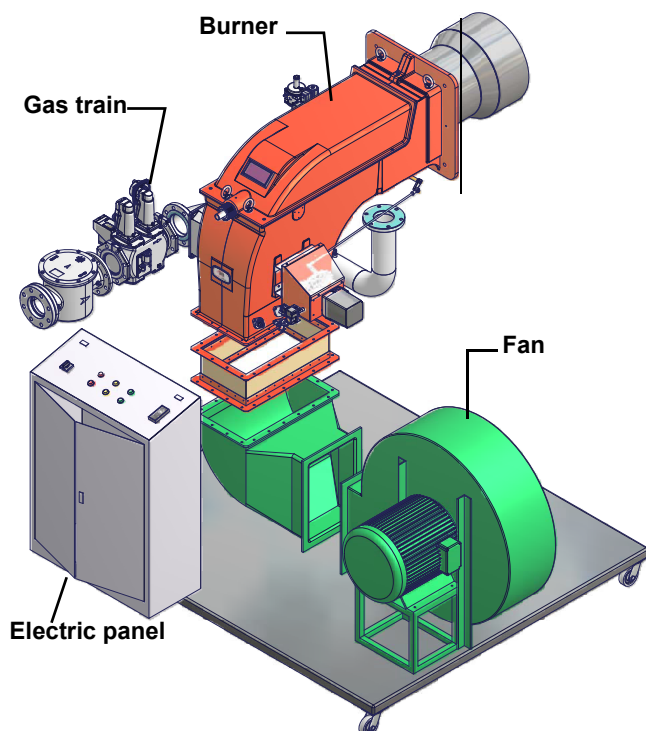
Figures, illustrations and images used in this manual may differ in appearance from the actual product.



## PART I: SPECIFICATIONS

## BURNERS FEATURES

This series of industrial burners is designed for all those applications that require big-sized air fans or air-flue heat exchangers to be installed in sound-proof areas to reduce noise. They can be provided with built-in or separate-mounted control panel (console or wall-mounted).



Note: the picture shows one of the possible installations. Fan and electrical panel can be placed according to the customer needs.

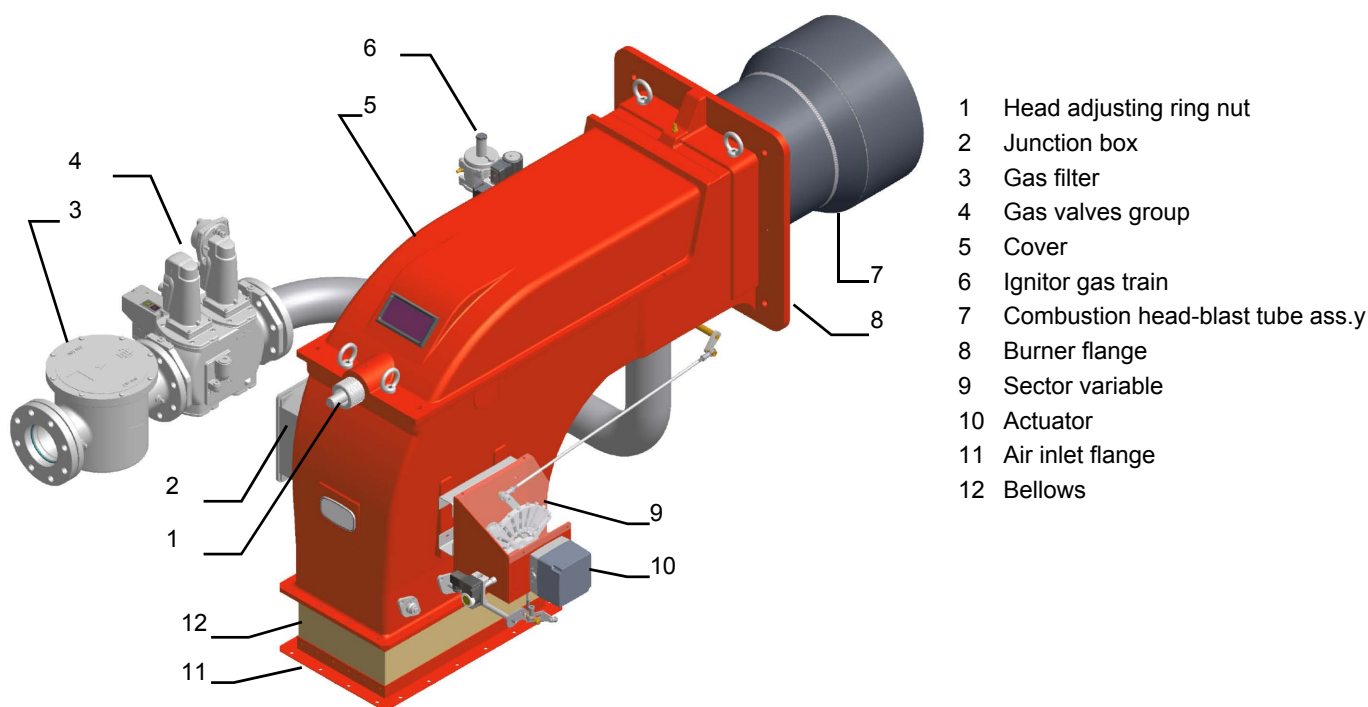


Fig. 1

The gas coming from the supply line, passes through the valves group provided with filter and stabiliser. This one forces the pressure in the utilisation limits. The electric actuator (2), that moves proportionally the air damper and the gas butterfly valve, uses an adjusting cam (1) with variable shape. This one allows the optimisation of the gas flue values, as to get an efficient combustion. The combustion head positioning determines the burner's output. The combustion head (11) determines the energetic quality and the geometry of the flame. Fuel and comburent are routed into separated ways as far as the zone of flame generation (combustion chamber). The air (comburent) and fuel (gas) are forced into the combustion chamber.

### How to choose the burner

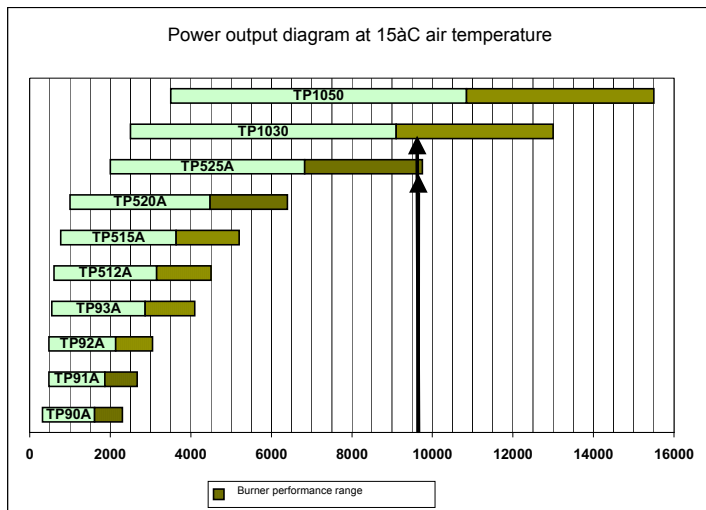
To check if the burner is suitable for the boiler to which it must be installed, the following parameters are needed:

- fuel
- furnace input, in kW or kcal/h ( $\text{kW} = \text{kcal/h} / 860$ );
- boiler type;
- combustion head type (reverse flame or three phase)
- temperature or pressure of the thermal carrier fluid
- Comburent air temperature
- Air duct positioning
- Pressure in the combustion chamber
- Elevation (altitude) of burner installation
- Gas train (only for gas burners)
- Pumping unit (only for light-oil or heavy-oil burners)
- Air fan
- Built-in or separated control panel
- backpressure (data are available on the boiler's ID plate or in the user's manual).

Burners provided with built-in control panel are designed for IP40 index of protection. For other values of IP, please contact the manufacturer Technical Dpt.

#### Data requested:

- furnace input;
- air temperature
- altitude
- generator pressure or temperature



#### Example:

- furnace input: 9600kW
- air temperature: 15°C
- altitude: 0m

Fig. 2

See the diagram in Fig. 2, as to find the burners that better suite the power range requested in the exmple (9600kW). Once the models are founded out, the choice regards technical and economical features. Technical features can be summarised in a higher modulation ratio (fewer start-ups, less consumption, fewer swigings in the generator temperature and pressure values).

**Checking the proper gas train size** To check the proper gas train size, it is necessary to the available gas pressure value upstream the burner's gas valve. Then subtract the backpressure. The result is called  $p_{\text{gas}}$ . Draw a vertical line matching the furnace input value (600kW, in the example), quoted on the x-axis, as far as intercepting the network pressure curve, according to the installed gas train (DN65, in the example). From the interception point, draw an horizontal line as far as matching, on the y-axis, the value of pressure necessary to get the requested furnace input. This value must be lower or equal to the  $p_{\text{gas}}$  value, calculated before.

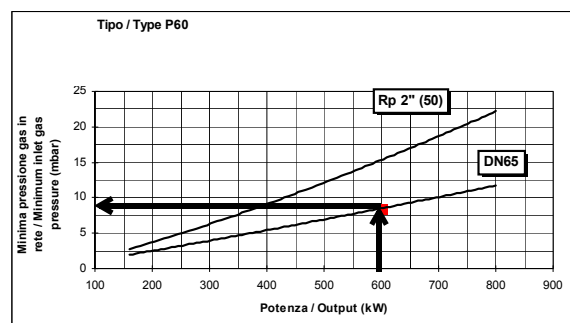


Fig. 3

**Burner model identification**

Burners are identified by burner type and model. Burner model identification is described as follows.

Type	TP1030	Model	M-.	PR.	S.	*	A.	1.	80
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)		
(1) BURNER TYPE	TP1030 - TP1050 - TP1080								
(2) FUEL	M - Natural gas								
(3) OPERATION (Available versions)	PR - Progressive MD - Fully modulating								
(4) BLAST TUBE	S - Standard      L - extended								
(5) DESTINATION COUNTRY	* - see data plate								
(6) BURNER VERSION	A - Standard								
(7) EQUIPMENT	1 = 2 valves + gas proving system 8 = 2 valves + gas proving system + high gas pressure switch								
(8) GAS CONNECTION see Specifications	50 = Rp2      65 = DN65 80 = DN80      100 = DN100								

**Technical specifications**

BURNER TYPE		TP1030	TP1050	TP1080
Output	min - max kW	2500-13300	3500-15500	3500-19000
Fuel		Natural gas		
Category		(see next paragraph)		
Gas rate	min.-max. (Stm <sup>3</sup> /h)	265-1376	370-1641	370-2010
Power supply		400V 3N~ 50Hz		
Total power consumption	kW	0.5		
Protection		IP54		
Operation		Progressive - Fully modulating		
Pressure		(see Note 2)		
Gas train 80	ØValves/ Connection	80 / DN80		
Gas train 100	ØValves / Connection	100 / DN100		
Weight	kg	250		
Operating temperature	°C	-10 ÷ +50		
Storage Temperature	°C	-20 ÷ +60		
Working service*		Intermittent		

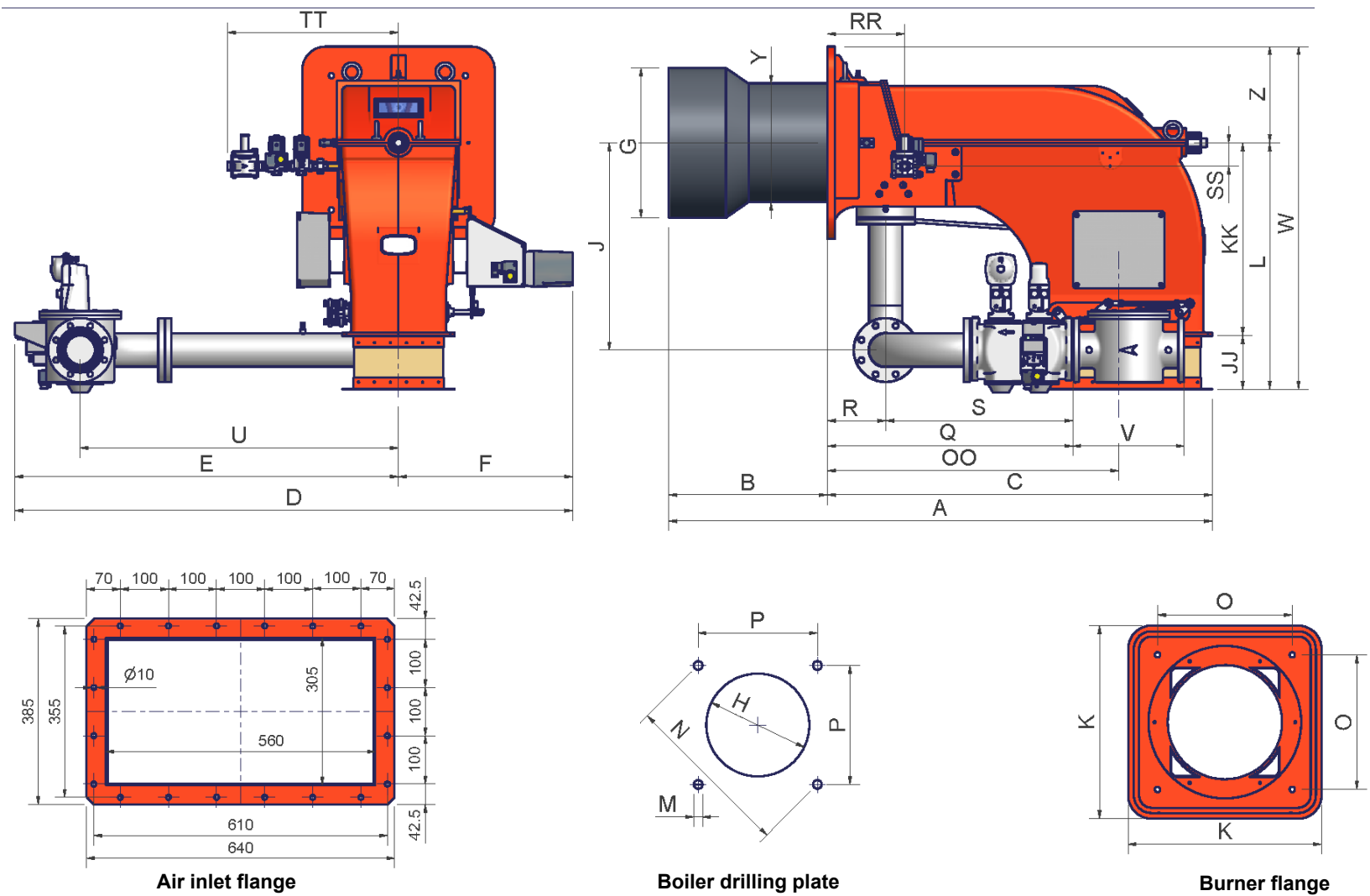
<b>Note1:</b>	All gas flow rates are referred to Stm <sup>3</sup> / h (1.013 mbar absolute pressure, 15 °C temperature) and are valid for G20 gas (net calorific value H <sub>i</sub> = 34,02 MJ / Stm <sup>3</sup> ); for L.P.G. (net calorific value H <sub>i</sub> = 93,5 MJ / Stm <sup>3</sup> )
<b>Note2:</b>	Maximum gas pressure = 360 mbar (with Dungs MBDLE) = 500 mbar (with Siemens VGD or Dungs MultiBloc MBE) Minimum gas pressure = see gas curves.
<b>Note3:</b>	Burners are suitable only for indoor operation with a maximum relative humidity of 80 %

**\*NOTE ON THE BURNER WORKING SERVICE:** for safety reasons, one controlled shutdown must be performed every 24 hours of continuous operation.

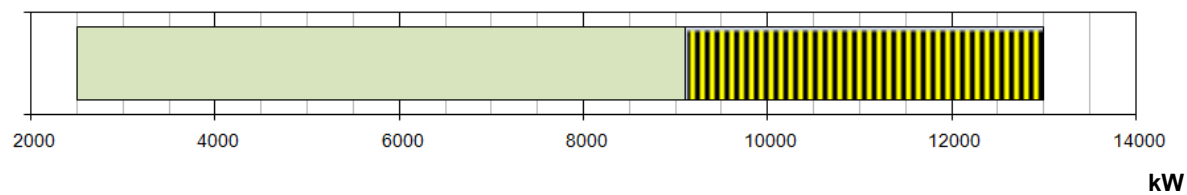
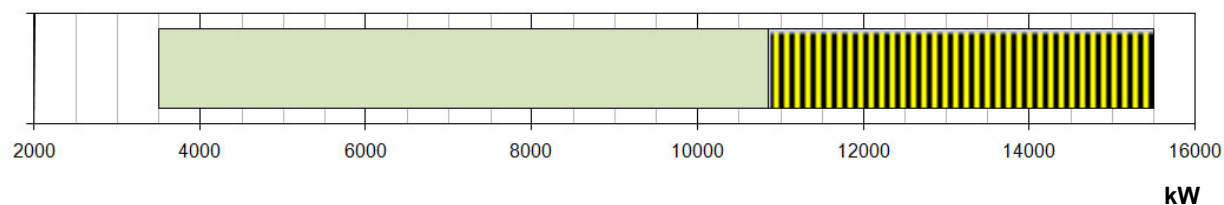
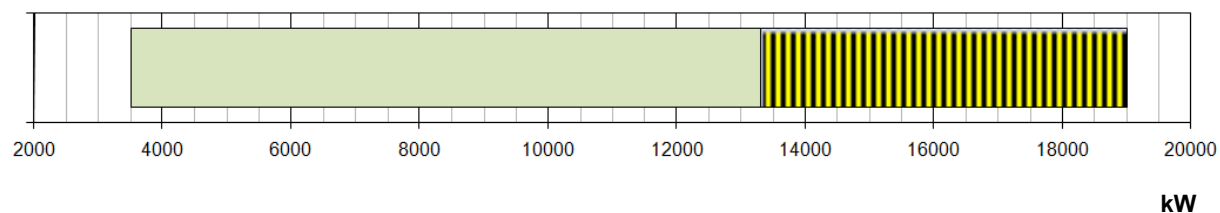
**Country and usefulness gas categories**

GAS CATEGORY	COUNTRY																								
	AT	ES	GR	SE	FI	IE	HU	IS	NO	CZ	DK	GB	IT	PT	CY	EE	LV	SI	MT	SK	BG	LT	RO	TR	CH
I <sub>2H</sub>																									
I <sub>2E</sub>	LU	PL	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I <sub>2E( R ) B</sub>	BE	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I <sub>2L</sub>	NL	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I <sub>2ELL</sub>	DE	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I <sub>2Er</sub>	FR	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Overall dimensions (mm)



	DN	A	B	C	CC	D	E	F	G	H	J	JJ	K	KK	L	M	N	O	OO	P	Q	R	RR	S	SS	TT	U	V	W	Y	Z
TP1030	80	1864	544	1320	348	1898	1301	597	464	504	710	185	660	660	845	M16	651	460	1000	460	936	200	265	736	80	587	1092	322	1175	372	330
TP1030	100	1864	544	1320	348	1914	1317	597	464	504	710	185	660	660	845	M16	651	460	1000	460	842	200	265	642	80	587	1092	382	1175	372	330
TP1050	80	1864	544	1320	348	1898	1301	597	489	539	710	185	660	660	845	M16	651	460	1000	460	936	200	265	736	80	587	1092	322	1175	408	330
TP1050	100	1864	544	1320	348	1914	1317	597	489	539	710	185	660	660	845	M16	651	460	1000	460	842	200	265	642	80	587	1092	382	1175	408	330
TP1080	100	1864	544	1320	348	1914	1317	597	514	564	710	185	660	660	845	M16	651	460	1000	460	842	200	265	642	80	587	1092	382	1175	408	330
TP1080	125	1864	544	1320	348	1946	1349	597	514	564	710	185	660	660	845	M16	651	460	1000	460	954	200	265	754	80	587	1192	480	1175	408	330

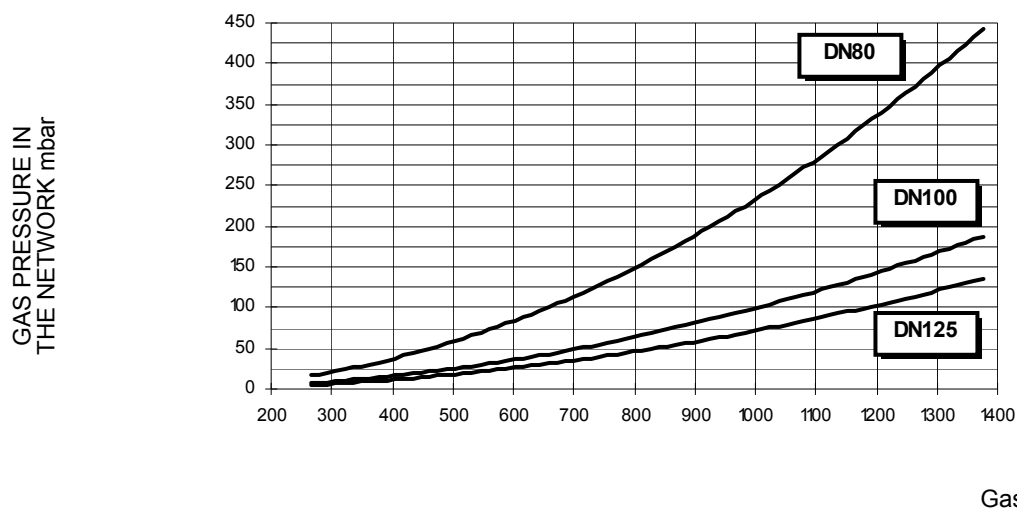
**Performance curves****TP1030****TP1050****TP1080**

 Performance range

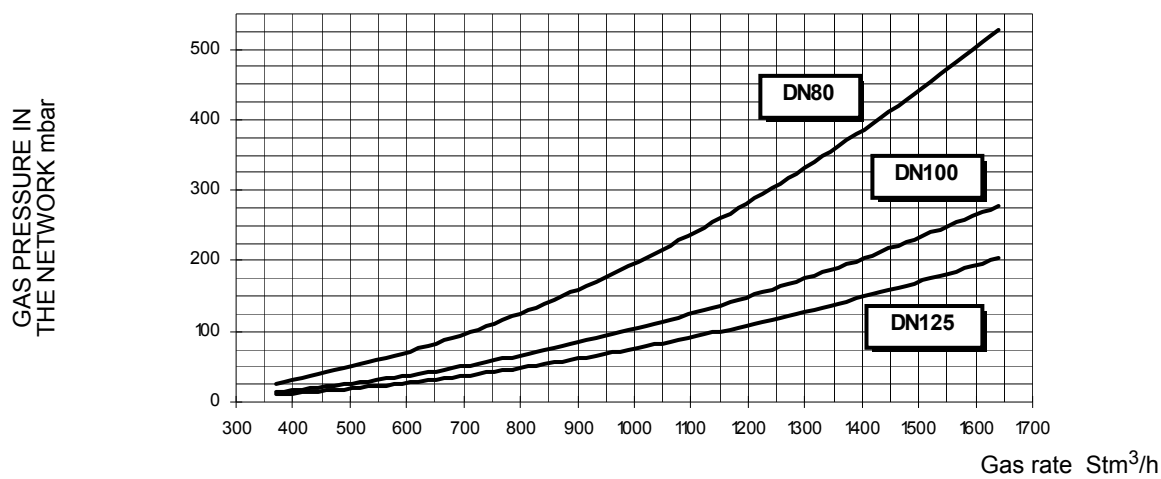
To get the input in kcal/h, multiply value in kW by 860.  
Data are referred to standard conditions: 1013mbar, 15°C.

# Pressure in the network / gas rate curves

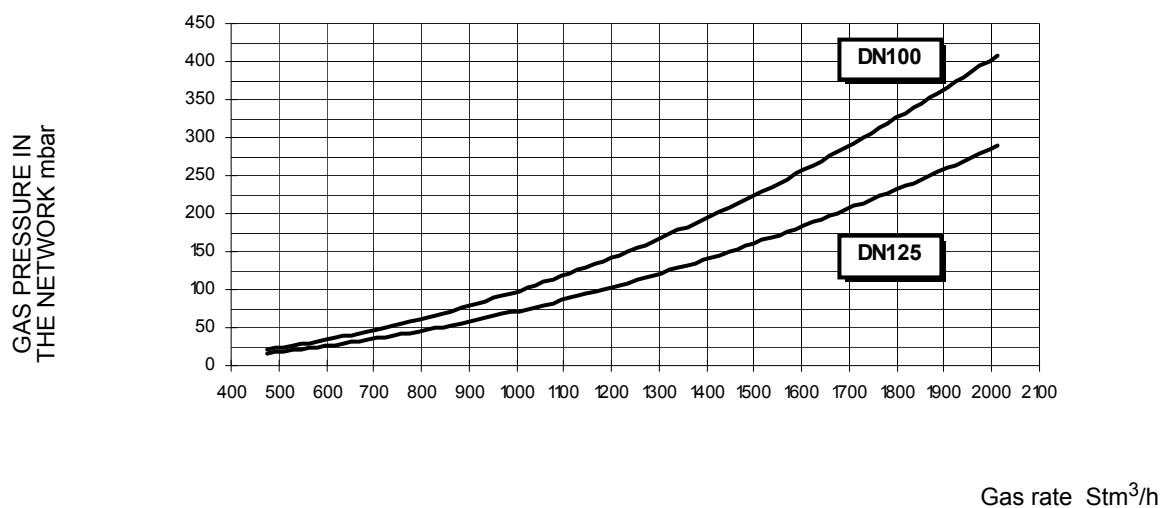
TP1030



TP1050



TP1080





## PART II: INSTALLATION

## MOUNTING AND CONNECTING THE BURNERINSTALLATION

**Packing**

The burners are despatched in wooden crates whose dimensions are:

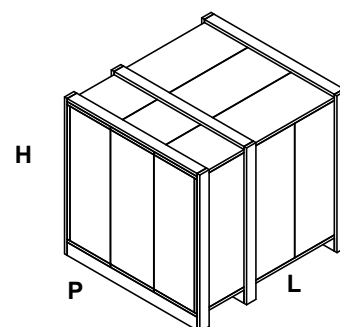
**TP1030 - TP1050: 2180mm x 1580mm x 1210mm (L x P x H)**

**TP1080: 2180mm x 1580mm x 1560mm (L x P x H)**

Packing cases of this type are affected by humidity and are not suitable for stacking.

The following are placed in each packing case:

- 1 burner with gas train detached;
- 1 gasket to be inserted between the burner and the boiler;
- 1 envelope containing this manual.

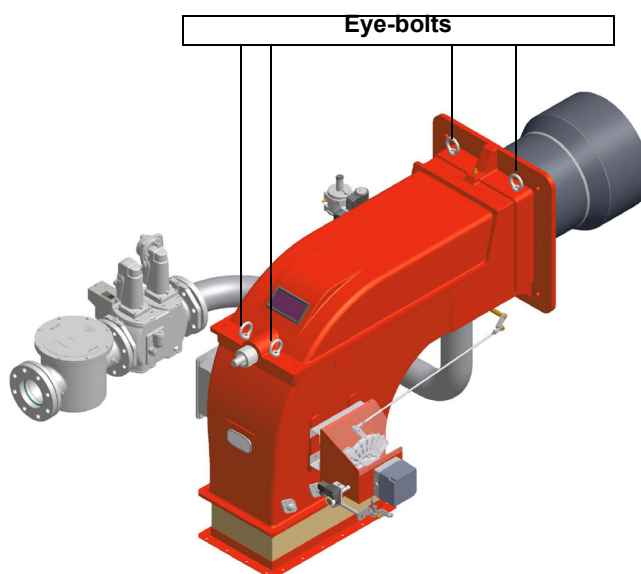


To get rid of the burner's packing, follow the procedures laid down by current laws on disposal of materials.

**Handling the burner**

**ATTENTION!** Handling operations must be performed by trained personnel specialised on handling loads. If these operations are not carried out correctly, the residual risk for the machine to overturn and fall down remains.  
To handle the machine, use means suitable to handle requested loads (see par. "Technical specifications").

The burner is provided with eye-bolts for lifting.



### Fitting the burner to the boiler

- 1 To perform the installation, it is necessary to drill the boiler door as described on paragraph "Overall dimensions";
- 2 screw the studbolts (5) on the boiler door, according to the drilling plate (see paragraph "Overall dimensions");
- 3 move the burner towards the boiler: lift the burner by means of the eyebolts placed on its top side;
- 4 remove the blast tube, by loosening the three screws beside the burner flange;
- 5 place the ceramic fibre plait on the burner flange;
- 6 replace the blast tube: before fastening completely the screws, avoid any misalignment between the blast tube axis and the combustion head axis;
- 7 install the burner to the boiler;
- 8 fix the burner to the stud bolts, by means of the fixing nuts, according to Fig. 1.
- 9 After fitting the burner to the boiler, ensure that the gap between the blast tube and the refractory lining is sealed with appropriate insulating material (ceramic fibre cord or refractory cement).

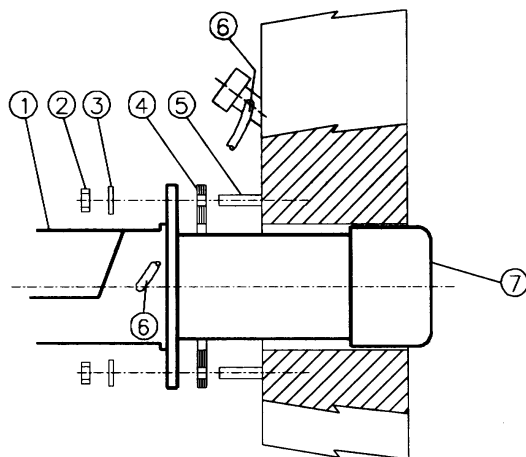


Fig. 1

#### Keys

- |   |                     |
|---|---------------------|
| 1 | Burner              |
| 2 | Fixing nut          |
| 3 | Washer              |
| 4 | Ceramic fibre plait |
| 5 | Stud bolt           |
| 7 | Blast tube          |

### Fan installation

Pay attention when designing the air duct: dimensioning must be performed according to the flow rate, the temperature, the distance between the fan and the burner and according to the fan features as well.

**⚠ ATTENTION!** The bellows unit provided is made of canvas and is provided with blocking spacers to avoid breaking it during installation: **first** place the bellows unit between flanges, **then** remove the spacers. Canvas has to be stretched after the installation, but not stressed.

### Matching the burner to the boiler

To correctly match the burner to the boiler verify the necessary input and the pressure in combustion chamber are included in the burner performance curve; otherwise the choice of the burner must be revised consulting the burner manufacturer.

To choose the blast tube length follow the instructions of the boiler manufacturer. In absence of these consider the following:

- Cast-iron boilers, three pass flue boilers (with the first pass in the rear part): the blast tube must protrude no more than 100 mm into the combustion chamber.
- Pressurised boilers with flame reversal: in this case the blast tube must penetrate at least 50 - 100 mm into combustion chamber in respect to the tube bundle plate.

The length of the blast tubes does not always allow this requirement to be met, and thus it may be necessary to use a suitably-sized spacer to move the burner backwards.

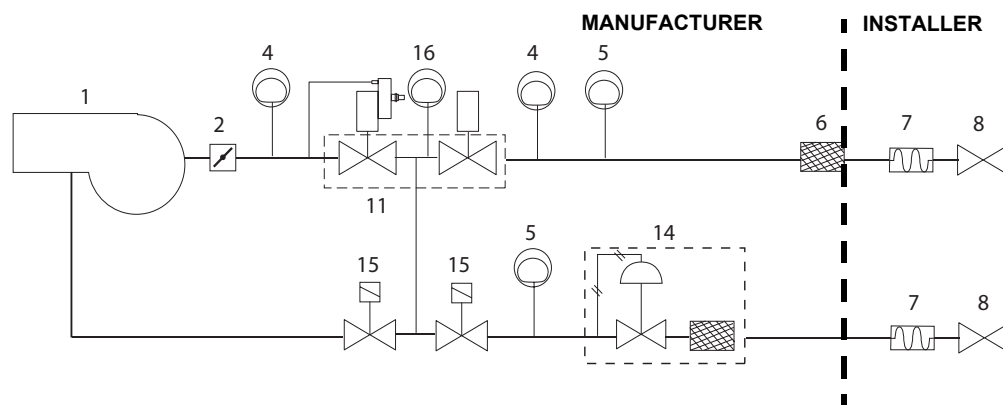
## GAS TRAIN CONNECTIONS

The diagrams show the components of the gas train included in the delivery and which must be fitted by the installer. The diagrams are in compliance with the current laws.



**ATTENTION:** BEFORE EXECUTING THE CONNECTIONS TO THE GAS PIPE NETWORK, BE SURE THAT THE MANUAL CUTOFF VALVES ARE CLOSED.

**Gas train - 3:** Gas train with valves group VGD 20/40 with built-in gas pressure governor + PGCP



### Key

- |   |  |    |  |
|---|--|----|--|
| 1 | Burner                                 | 8  | Manual cutoff valve                    |
| 2 | Butterfly valve                        | 11 | VGD Valves group                       |
| 4 | Maximum gas pressure switch (optional) | 14 | Pressure governor with filter          |
| 5 | Minimum gas pressure switch            | 15 | Pilot gas valve                        |
| 6 | Gas filter                             | 16 | PGCP (leakage control pressure switch) |
| 7 | Bellow joint                           |    |  |

### Pilot burner mounting

The pilot gas train is already installed to the burner, the following connections must be executed:

- connection from the filter with stabiliser to the gas supply network
- connection from the valve to the main gas train, by means of the pipe provided with the burner.

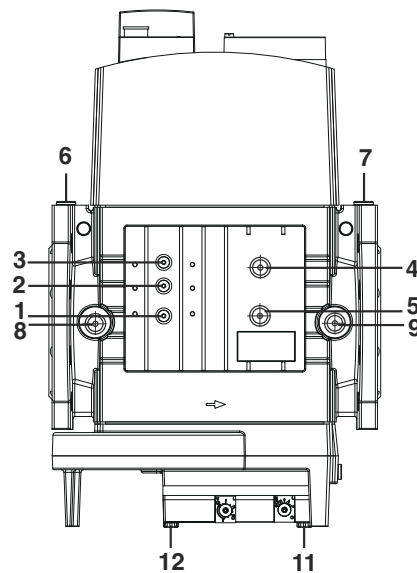
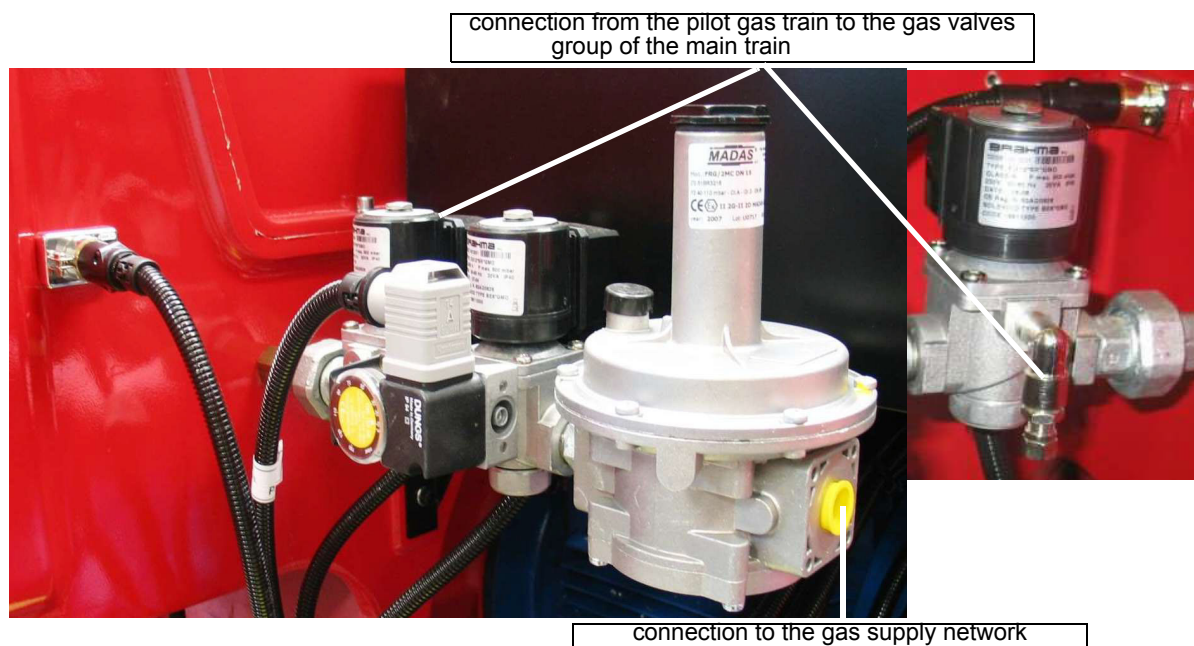


Fig. 2 - pipe port (3) for connecting the pilot gas train to the valves group of the main gas train

## MultiBloc MBE

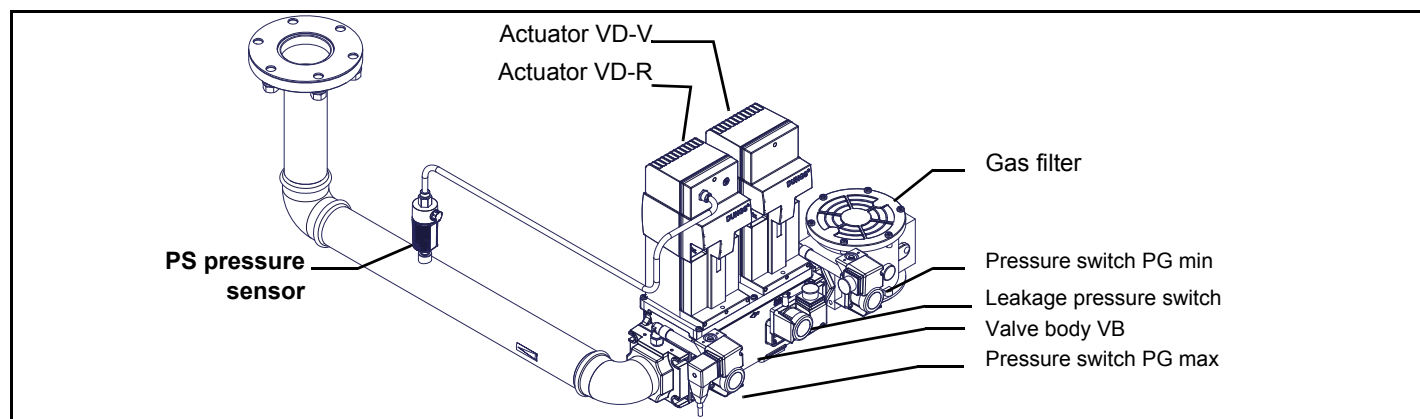


Fig. 3 Example of gas train MBE

To mount the gas train, proceed as follows:

1-a) in case of threaded joints: use proper seals according to the gas used;

1-b) in case of flanged joints: place a gasket (no. 1A..1E - Fig. 4) between the elements;

2) fasten all the items by means of screws, according to the diagrams showed, observing the mounting direction for each item;

**NOTE:** the bellows unit, the manual cutoff valve and the gaskets are not part of the standard supply.



**ATTENTION:** once the gas train is mounted according to the diagram on Fig. 4, the gas proving test must be performed, according to the procedure set by the laws in force.



**ATTENTION:** it is recommended to mount filter and gas valves to avoid that extraneous material drops inside the valves, during maintenance and cleaning operation of the filters (both the filters outside the valves group and the ones built-in the gas valves).



**WARNING:** Slowly open the fuel cock to avoid breaking the pressure regulator.

### Threaded train with MultiBloc MBE - Mounting

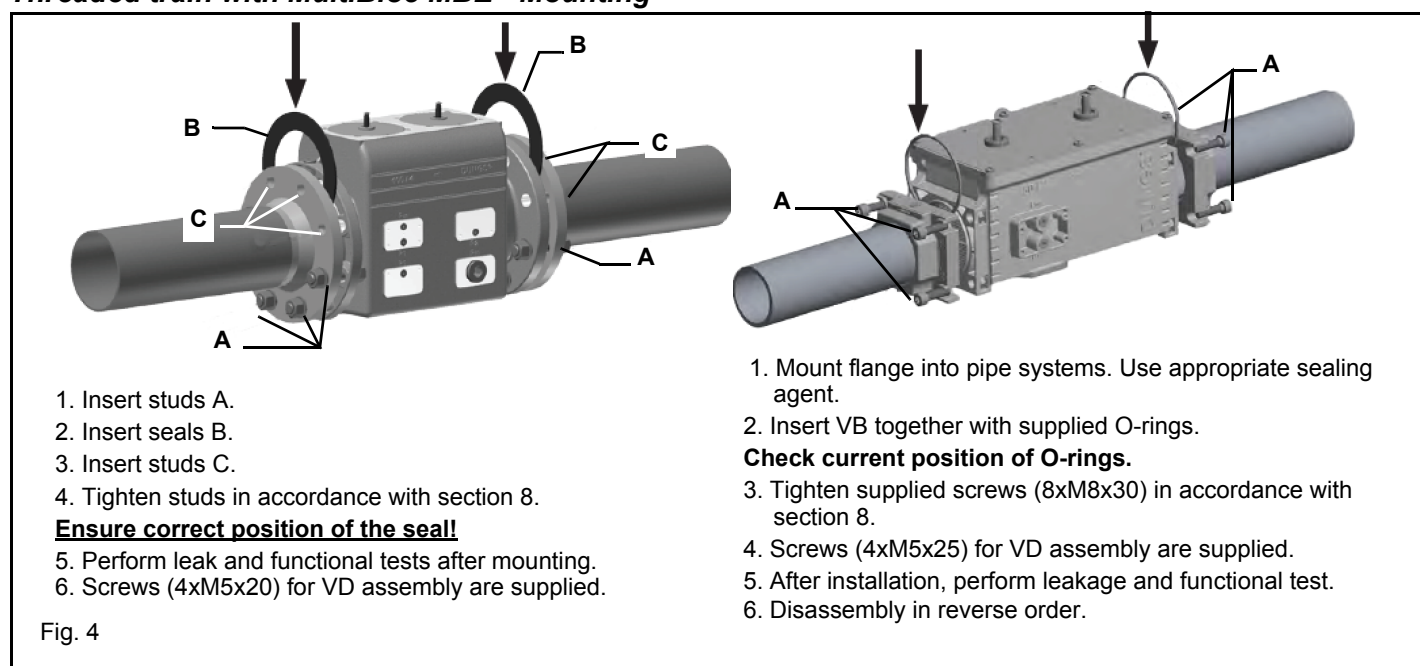


Fig. 4

### Mounting position MBE / VB / VD

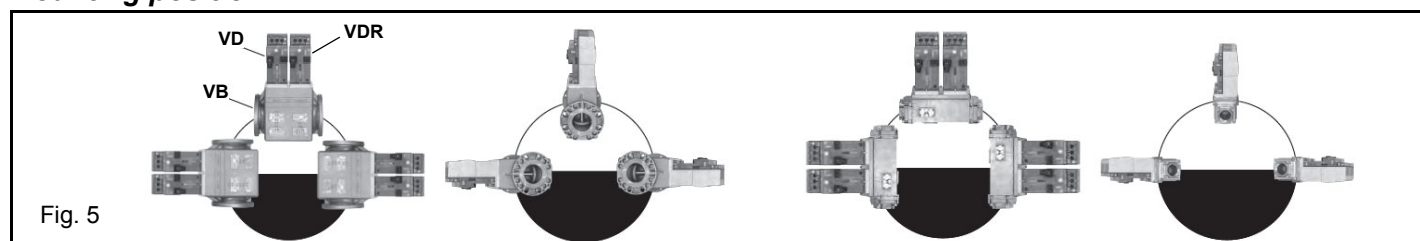


Fig. 5

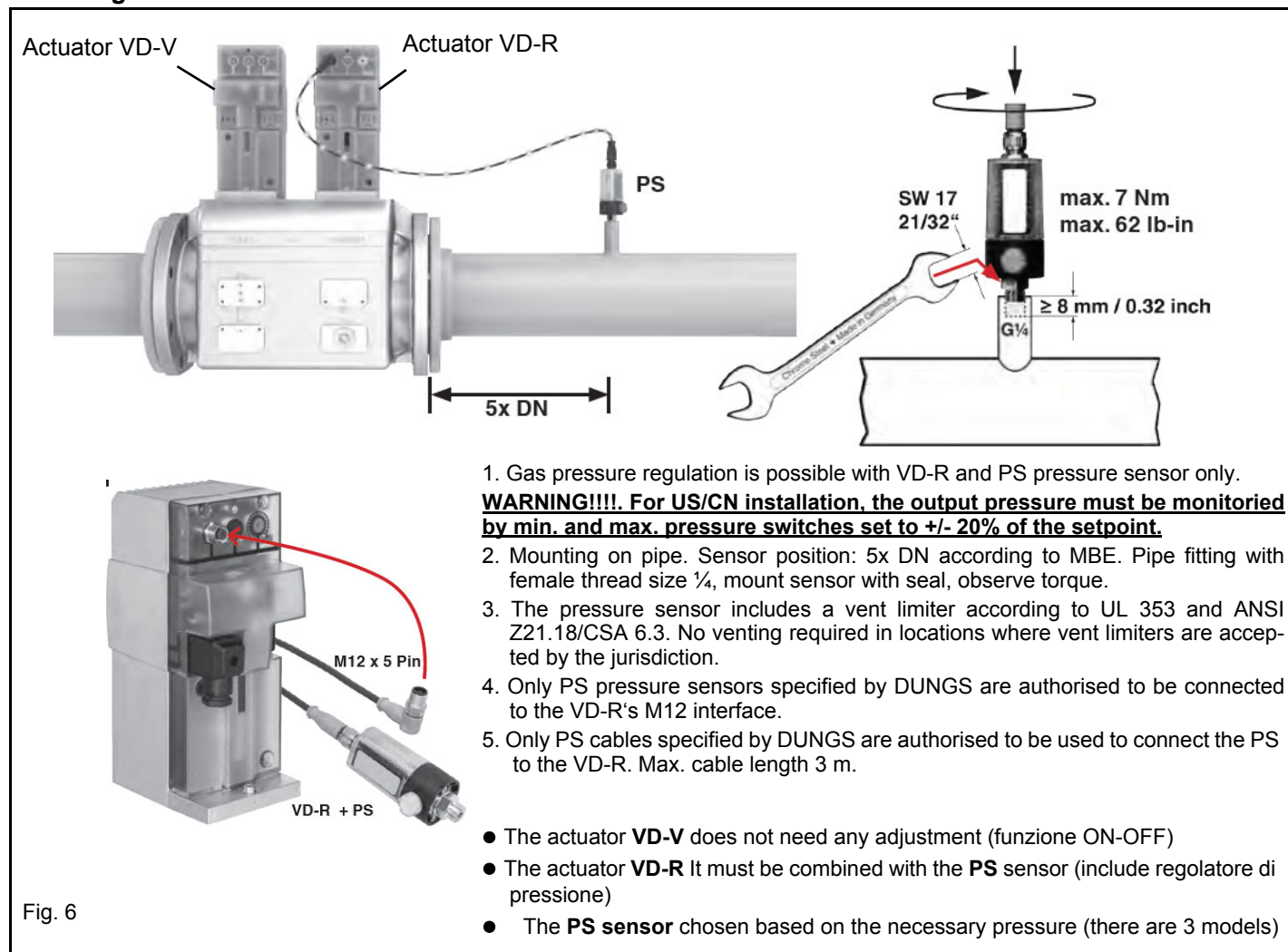
**Mounting VD-R & PS-...**

Fig. 6



## Siemens VGD20.. e VGD40..

Siemens VGD20.. and VGD40.. gas valves - with SKP2.. (pressure governor)

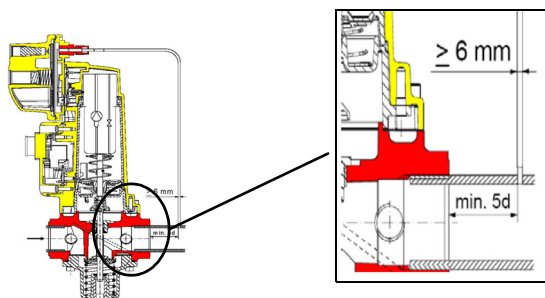
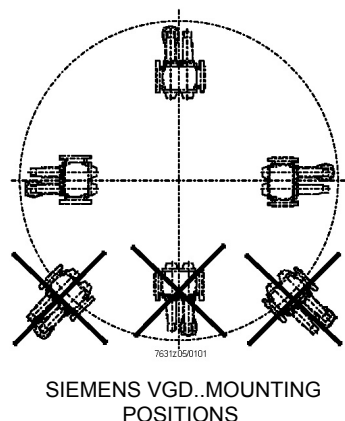
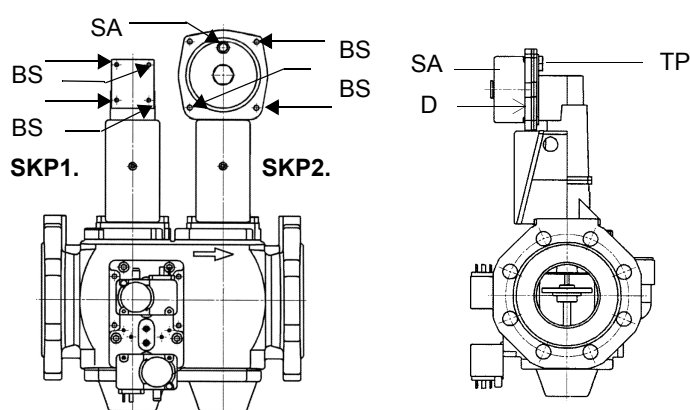
- Connect the reference gas pipe (**TP** in figure; 8mm-external size pipe supplied loose), to the gas pressure nipples placed on the gas pipe, downstream the gas valves: gas pressure must be measured at a distance that must be at least 5 times the pipe size.
- Leave the blowhole free (**SA** in figure). Should the spring fitted not permit satisfactory regulation, ask one of our service centres for a suitable replacement.



**Caution:** the SKP2 diaphragm **D** must be vertical (see Fig. 1).



**WARNING:** removing the four screws **BS** causes the device to be unserviceable!

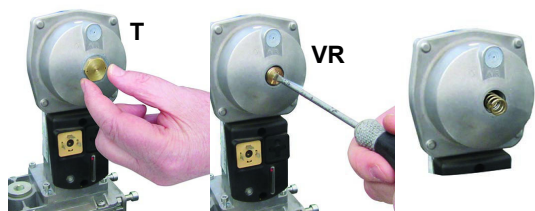


### Siemens VGD valves with SKP actuator:

The pressure adjusting range, upstream the gas valves group, changes according to the spring provided with the valve group.

Fig. 7

### Gas valveversion with SKP2 (built-in pressure stabilizer)



To replace the spring supplied with the valve group, proceed as follows:

- Remove the cap (T)
- Unscrew the adjusting screw (VR) with a screwdriver
- Replace the spring

Stick the adhesive label for spring identification on the type plate.

Performance range (mbar)	0 - 22	15 - 120	100 - 250
Spring colour	neutral	yellow	red

### Gas Filter (if provided)

The gas filters remove the dust particles that are present in the gas, and prevent the elements at risk (e.g.: burner valves, counters and regulators) from becoming rapidly blocked. The filter is normally installed upstream from all the control and on-off devices.



**ATTENTION:** it is recommended to install the filter with gas flow parallel to the floor in order to prevent dust fall on the safety valve during maintenance operation.

Once the train is installed, connect the gas valves group and pressure switches plugs.

## PART III: MAINTENANCE

## OPERATION



**ATTENTION:** before starting the burner up, be sure that the manual cutoff valves are open and check that the pressure upstream the gas train complies the value quoted on paragraph "Technical specifications". Read carefully the "WARNINGS" chapter in this manual.

- Choose the typer of fuel by turning the **A** switch, on the burner control panel.  
**CAUTION:** if the fuel chosen is light oil, be sure the cutoff valves on the feed and return pipes are open.
- Check the control box is not locked (signalling light **O**, on); if so, reset it by means of the pushbutton **C**.
- Check the series of thermostats and pressure switches turn the burner to on.

**Gas operation**

- Check the gas feeding pressure is sufficient (signalling lamp **G** on).
- the gas proving system test begins; when the test is performed the proving system LED turns on. At the end of the test, the burner starting cycle begins: in case of leakage in a valve, the gas proving system stops the burner and the lamp **E** turns on. Reset it, by means of the reset pushbutton on the device, in burners with VPS504 (pushbutton **LB** in picture), or by the **D** pushbutton on the burner panel if this one is fitted with LDU11 proving system.

**NOTE:** if the burner is fitted with Dungs VPS504, the pre-purge phase starts once the gas proving system is successfully performed. Since the pre-purge phase must be carried out with the maximum air rate, the control box drives the actuator opening and when the maximum opening position is achieved, the pre-purge time counting starts.

- At the end of the pre-purge time, the actuator drives the complete closing (ignition with gas position) and, as this is achieved the ignition transformer is energised (LED **L** is on); the gas valves open.
- Few seconds after the valves opening, the transformer is de-energised and lamp **L** turns off.
- The burner is now operating, meanwhile the actuator goes to the high flame position and, after some seconds, the two-stage operation begins; the burner is driven automatically to high flame or low flame, according to the plant requirements.

Operation in high or low flame is signalled by lamp **N** on the frontal panel.

At least once a year carry out the maintenance operations listed below. In the case of seasonal servicing, it is recommended to carry out the maintenance at the end of each heating season; in the case of continuous operation the maintenance is carried out every 6 months.

**Fully-modulating burners**

To adjust the fully-modulating burners, use the **CMF** switch on the burner control panel (see next picture), instead of the **TAB** thermostat as described on the previous paragraphs about the progressive burners. Go on adjusting the burner as described before, paying attention to use the CMF switch instead of **TAB**.

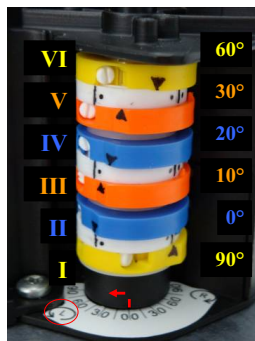
The **CMF** position sets the operating stages: to drive the burner to the high-flame stage, set CMF=1; to drive it to the low-flame stage, set CMF=2.



- CMF = 0 stop at the current position
- CMF = 1 high flame operation
- CMF = 2 low flame operation
- CMF = 3 automatic operation

## Adjustment procedure

MAN - AUTO



### Actuator cams (Siemens SQM40)

I	High flame
II	Stand-by
III	Low flame - gas
VI	Ignition - gas

To change the burner setting during the testing in the plant, follow the next procedure.

- 1 Before starting the burner up, drive the high flame actuator microswitch matching the low flame one (in order to let the burner operates at the lowest output) to safely achieve the high flame stage.

- 2 cam IV (stroke limitation cam) must be set a little higher than the cam III to limit the output in the first seconds the flame appears;

**NOTE:** cam IV must shift according to cam III.

- 3 Turn the burner on by means of its main switch : if the burner locks press the RESET button on the control panel - see chapter "OPERATION".;

- 4 Start the burner up by means of the thermostat series and wait until the pre-purge time comes to an end and the burner starts up;

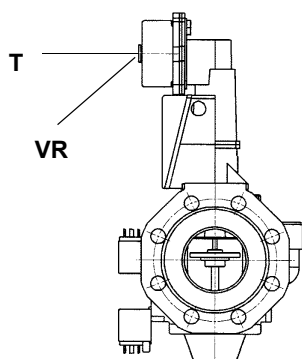
- 5 drive the burner to high flame stage, by means of the thermostat **TAB**.

- 6 Then move progressively the microswitch to higher values until it reaches the high flame position; always check the combustion values and eventually adjusting the gas by means of the valves group governor.

- 7 go on adjusting air and gas flow rates: check, continuously, the flue gas analysis, as to avoid combustion with little air; dose the air according to the gas flow rate change following the steps quoted below;

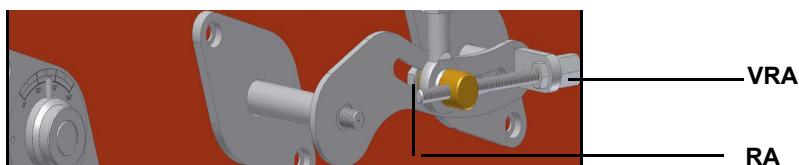
- 8 acting on the pressure stabiliser of the valves group, adjust the **gas flow rate in the high flame stage** as to meet the values requested by the boiler/utilisation:

- **Siemens VGD valves group:** remove cap **T** and act on the **VR** adjusting screw to increase or decrease the pressure and consequently the gas rate; screwing **VR** the rate increases, unscrewing it decreases (see next figure).



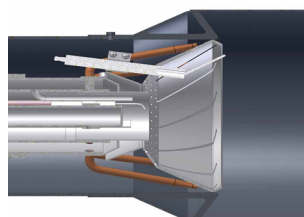
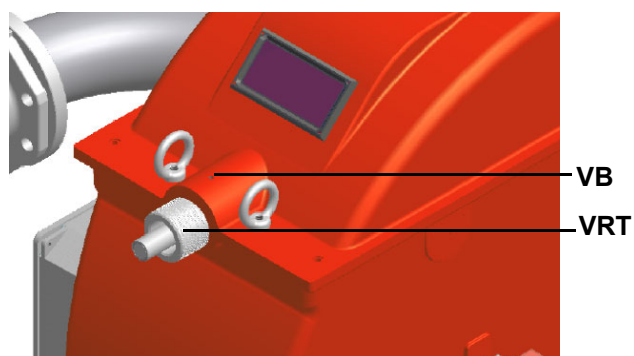
Siemens VGD..

- 9 To adjust the **air flow rate in the high flame stage**, loose the **RA** nut and screw **VRA** as to get the desired air flow rate: moving the rod **TR** towards the air damper shaft, the air damper opens and consequently the air flow rate increases, moving it far from the shaft the air damper closes and the air flow rate decreases.

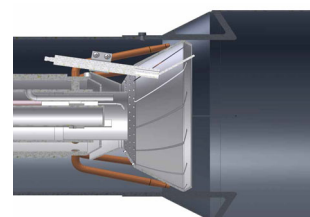


**Note:** once the procedure is performed, be sure that the blocking nut **RA** is fasten. Do not change the position of the air damper rods.

- 10 Only if necessary, change the combustion head position: to let the burner operate at a lower output, loose the **VB** screw and move progressively back the combustion head towards the MIN position, by turning clockwise the **VRT** ring nut. Fasten **VB** screw when the adjustment is accomplished.



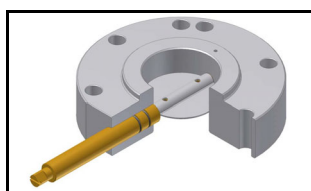
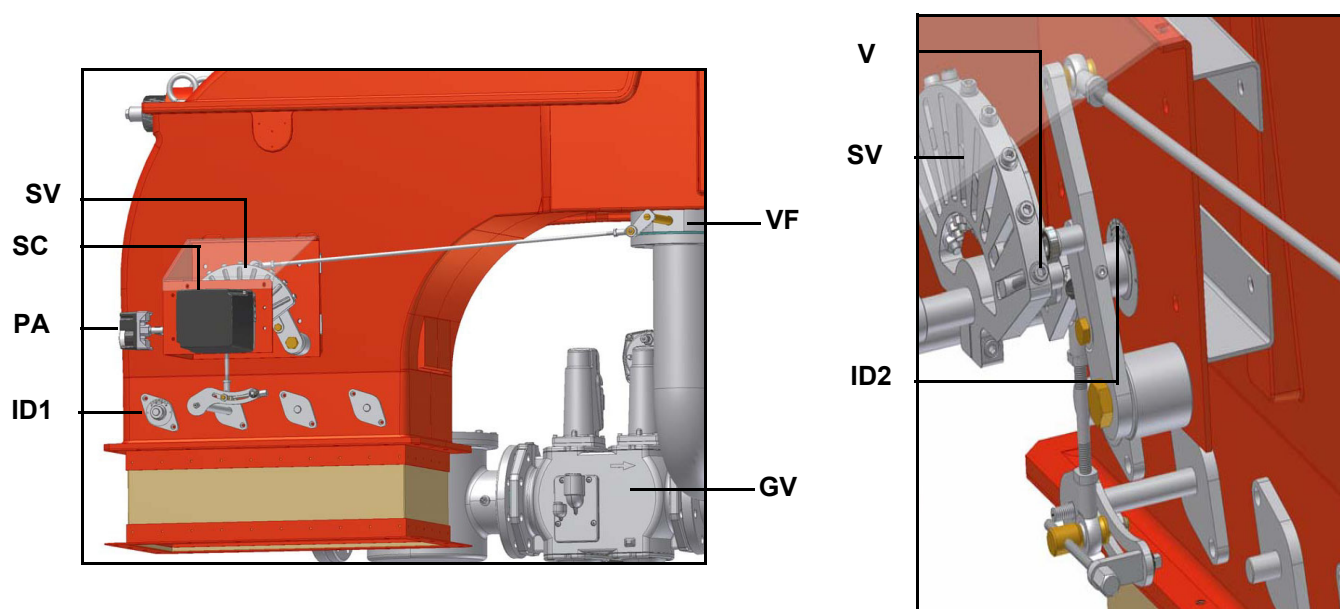
"MAX" head position



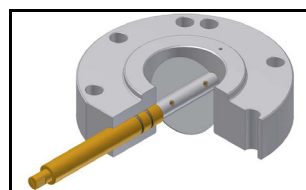
head position

**Attention!** if it is necessary to change the head position, repeat the air and gas adjustments described above.

- 11 the air and gas rate are now adjusted at the maximum power stage, go on with the point to point adjustment on the **SV** adjusting cam as to reach the minimum output point.
- 12 as for the point-to-point regulation, move the gas low flame microswitch (cam III) a little lower than the maximum position (90°);
- 13 set the **TAB** thermostat to the minimum in order that the actuator moves progressively towards the low flame position;
- 14 move cam III to the minimum to move the actuator towards the low flame until the two bearings find the adjusting screw that refers to the lower position: screw **V** to increase the rate, unscrew to decrease.
- 15 Move again cam III towards the minimum to meet the next screw on the adjusting cam and repeat the previous step; go on this way as to reach the desired low flame point.
- 16 Now adjust the pressure switches (see next par.).



Gas butterfly valve closed



Gas butterfly valve open

## MultiBloc MBE

## Regulation VD-R with PS

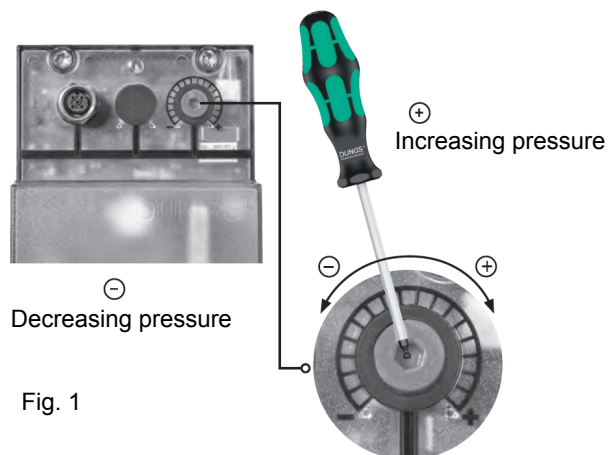


Fig. 1



**Setting scale is „Not“ linear! Various sensors available. Output pressure according to sensor's measuring range.**



**Adjust the outlet pressure to the value specified by the burner or equipment manufacturer!**



**While making outlet pressure adjustments, do not exceed a value that creates a hazardous condition to the burner!**

**ATTENTION:** To set the outlet pressure of the VD-R regulator, act on the adjustment ring nut (Fig. 10)

The position of the indicator in the dial indicates the value of the outlet pressure calculated as a percentage of the full scale of the PS sensor (Fig. 11)

Outlet pressure	MIN	10%	25%	50%	75%	MAX
<b>PS-10/40</b>	4 mbar 0,4 kPa 2 "w.c.	10 mbar 1,0 kPa 4 "w.c.	25 mbar 2,5 kPa 10 "w.c.	50 mbar 5,0 kPa 20 "w.c.	75 mbar 7,5 kPa 30 "w.c.	100 mbar 10,0 kPa 40 "w.c.
<b>PS-50/200</b>	20 mbar 2,0 kPa 8 "w.c.	50 mbar 5,0 kPa 20 "w.c.	125 mbar 12,5 kPa 50 "w.c.	250 mbar 25,0 kPa 100 "w.c.	375 mbar 37,5 kPa 150 "w.c.	500 mbar 50,0 kPa 200 "w.c.

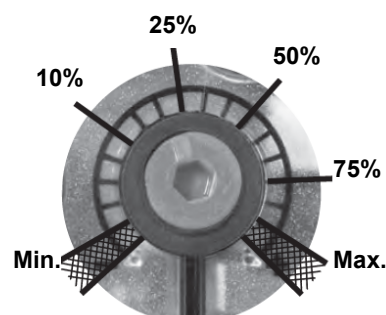


Fig. 2

Adjusting output pressure for positive pressure systems (requires PS-10/40 or PS-50/200):

## Pressure taps MultiBloc MBE

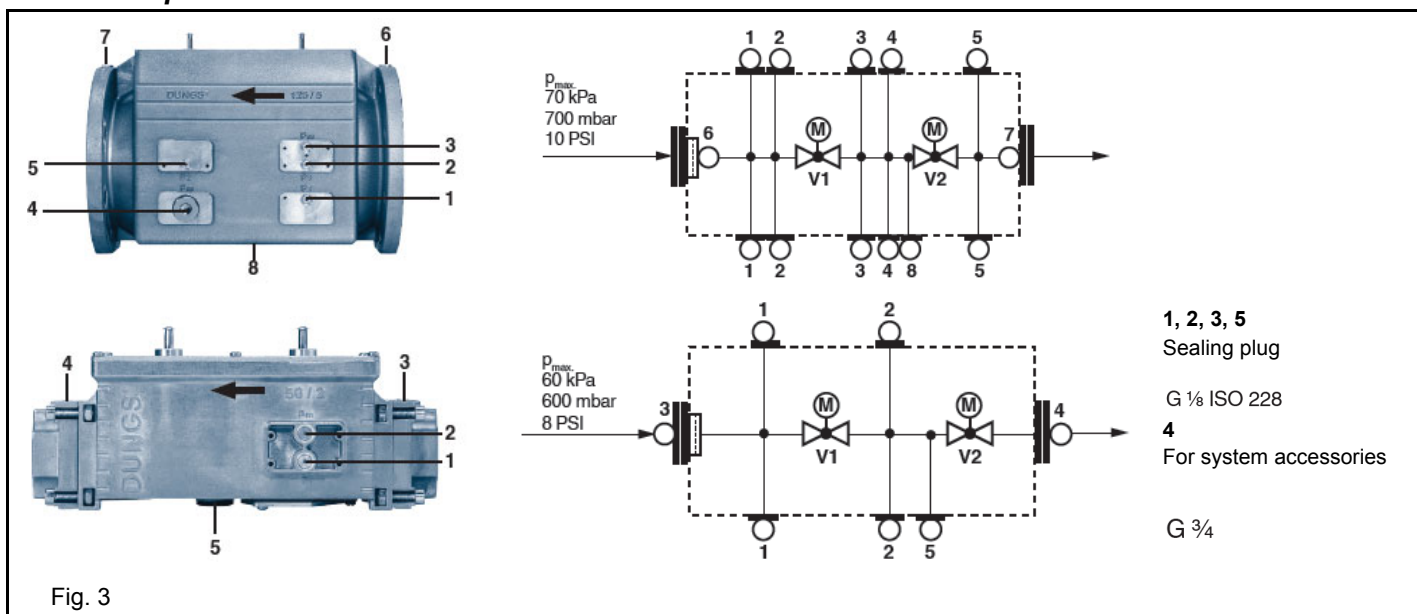
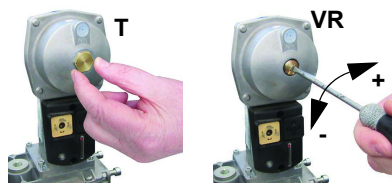


Fig. 3

## Gas valveversion with SKP2 (built-in pressure stabilizer)

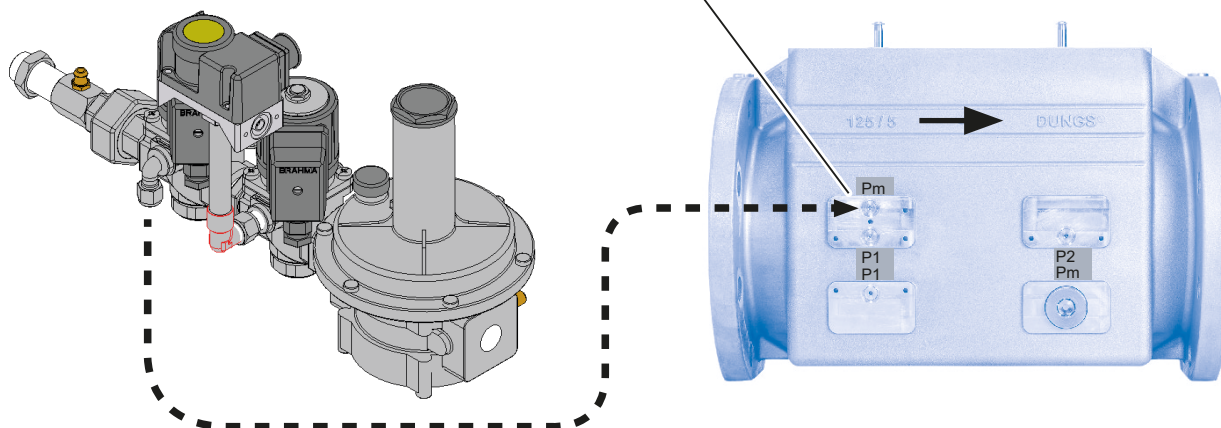
To increase or decrease gas pressure, and therefore gas flow rate, remove the cap T and use a screwdriver to adjust the regulating screw VR. Turn clockwise to increase the flow rate, counterclockwise to reduce it.





**Collagamento del pilota alla valvola MBE**

raccordo per attaccarsi alla valvola MBE  
(con sigilla filetti) fornito a corredo  
Vite di bloccaggio G1/8" ISO 228





### **Calibration air and gas pressure switches**

The **air pressure switch** locks the control box if the air pressure is not the one requested. If it happens, unlock the burner by means of the control box unlock pushbutton, placed on the burner control panel.

The **gas pressure switches** check the pressure to avoid the burner operate when the pressure value is not in the requested pressure range.



### **Calibration of low gas pressure switch**

As for the gas pressure switch calibration, proceed as follows:

- Be sure that the filter is clean.
- Remove the transparent plastic cap.
- While the burner is operating at the maximum output, test the gas pressure on the pressure port of the minimum gas pressure switch.
- Slowly close the manual cutoff valve (placed upstream the pressure switch, see gas train installation diagram), until the detected pressure is reduced by 50%. Pay attention that the CO value in the flue gas does not increase: if the CO values are higher than the limits laid down by law, slowly open the cutoff valve as to get values lower than these limits.
- Check that the burner is operating correctly.
- Clockwise turn the pressure switch adjusting ring nut (as to increase the pressure value) until the burner stops.
- Slowly fully open the manual cutoff valve.
- Refit the transparent plastic cover on the pressure switch.

### **Calibration the maximum gas pressure switch (when provided)**

To calibrate the maximum pressure switch, proceed as follows according to its mounting position:

- remove the pressure switch plastic cover;
- if the maximum pressure switch is mounted upstream the gas valves: measure the gas pressure in the network, when flame is off; by means of the adjusting ring nut **VR**, set the value read, increased by the 30%.
- if the maximum pressure switch is mounted downstream the “gas governor-gas valves” group and upstream the butterfly valve: light the burner, adjust it according to the procedure in the previous paragraph. Then, measure the gas pressure at the operating flow rate, downstream the “gas governor-gas valves” group and upstream the butterfly valve; by means of the adjusting ring nut **VR**, set the value read on step 2, increased by the 30%;
- replace the plastic cover.

### **Calibration of air pressure switch**

To calibrate the air pressure switch, proceed as follows:

- Remove the transparent plastic cap.
- Once air and fuel setting have been accomplished, startup the burner.
- During the pre-purge phase of the operation, turn slowly the adjusting ring nut **VR** in the clockwise direction (to increase the adjusting pressure) until the burner lockout, then read the value on the pressure switch scale and set it to a value reduced by 15%.
- Repeat the ignition cycle of the burner and check it runs properly.
- Refit the transparent plastic cover on the pressure switch.

### **Calibration gas leakage pressure switch (PGCP)**

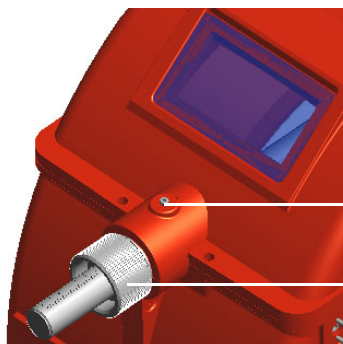
- remove the pressure switch plastic cover;
- adjust the PGCP pressure switch to the same value set for the minimum gas pressure switch;
- replace the plastic cover.

## Adjusting the combustion head



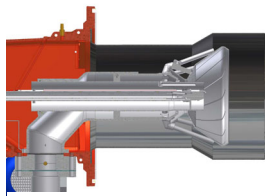
**Attention!** if it is necessary to change the head position, repeat the air and fuel adjustments described above.

Only if necessary, change the combustion head position: to let the burner operate at a lower output, loose the **VB** screw and move progressively back the combustion head towards the MIN position, by turning clockwise the **VRT** ring nut. Fasten **VB** screw when the adjustment is accomplished.

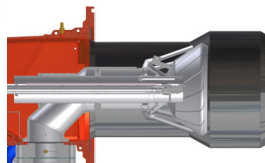


**VB**

**VRT**



“MAX” head position



“MIN” head position

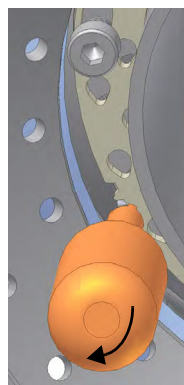
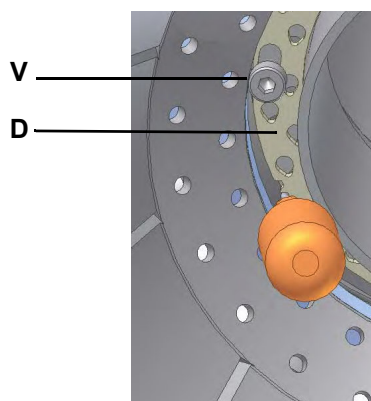


**CAUTION:** perform these adjustments once the burner is turned off and cooled.

### Center head holes gas flow regulation (natural gas burners)

To adjust the gas flow, partially close the holes, as follows:

- 1 loosen the three **V** screws that fix the adjusting plate **D**;
- 2 insert a screwdriver on the adjusting plate notches and let it move CW/CCW as to open/close the holes;
- 3 once the adjustment is performed, fasten the **V** screws.



opened holes



closed holes

The adjusting plate correct position must be regulated in the plant during the commissioning.

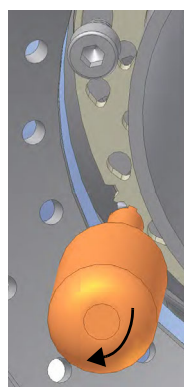
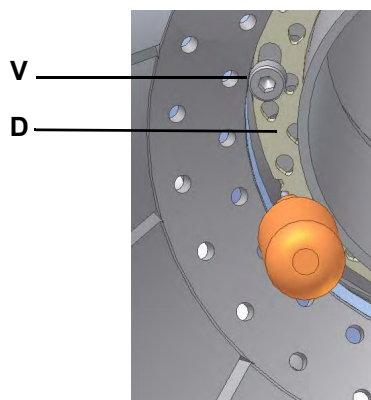
The factory setting depends on the type of fuel for which the burner is designed:

- For natural gas burners, plate holes are fully opened

### Center head holes gas flow regulation (LPG burners)

To adjust the gas flow, partially close the holes, as follows:

- 1 loosen the three **V** screws that fix the adjusting plate **D**;
- 2 insert a screwdriver on the adjusting plate notches and let it move CW/CCW as to open/close the holes;
- 3 once the adjustment is performed, fasten the **V** screws.



opened holes



closed holes

The adjusting plate correct position must be regulated in the plant during the commissioning.

The factory setting depends on the type of fuel for which the burner is designed:

- For LPG burners, plate holes are opened about:
  - 9xA series: 1.5 mm
  - 5xxA series: 1.3 mm



## PART IV: MAINTENANCE



**WARNING: ALL OPERATIONS ON THE BURNER MUST BE CARRIED OUT WITH THE MAINS DISCONNECTED AND THE FUEL MANUAL CUTOFF VALVES CLOSED!**  
**ATTENTION: READ CAREFULLY THE “WARNINGS” CHAPTER AT THE BEGINNING OF THIS MANUAL.**

At least once a year carry out the maintenance operations listed below. In the case of seasonal servicing, it is recommended to carry out the maintenance at the end of each heating season; in the case of continuous operation the maintenance is carried out every 6 months.

## ROUTINE MAINTENANCE

- Clean and examine the gas filter cartridge and replace it if necessary;
- Remove and clean the combustion head;
- Examine and clean the ignition electrodes, adjust and replace them if necessary;
- Examine and clean the detection electrode/photoelement (according to the burner models), replace it if necessary, in case of doubt, check the detection circuit, after the burner start-up;
- Clean and grease leverages and rotating parts.

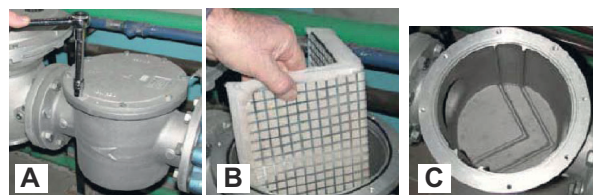


**DANGER! Incorrect motor rotation can seriously damage property and injure people. ATTENTION: when servicing, if it was necessary to disassemble the gas train parts, remember to execute the gas proving test, once the gas train is reassembled, according to the procedure imposed by the law in force.**

### Gas filter maintenance

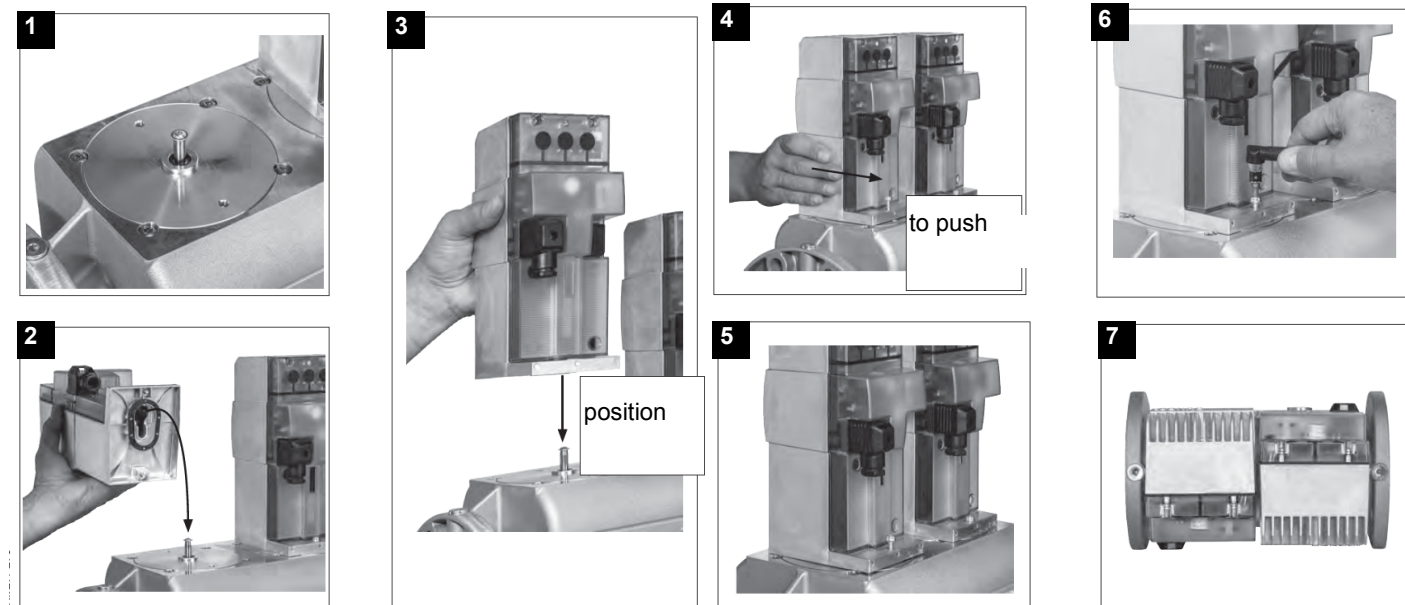
To clean or remove the filter, proceed as follows:

- 1 remove the cap unscrewing the fixing screws (A);
- 2 remove the filtering cartridge (B), clean it using water and soap, blow it with compressed air (or replace it, if necessary)
- 3 replace the cartridge in its proper position taking care to place it inbetween the guides as not to hamper the cap replacement;
- 4 be sure to replace the “O” ring into its place (C) and replace the cover fastening by the proper screws (A).



**WARNING: Before opening the filter, close the manual cutoff valve downstream the filter and bleed the gas; check that inside the filter there is no pressurised gas.**

## MultiBloc MBEMultiBloc VD Mounting



1. Position VD on VB, fig. 2+3.
2. Slide VD forward up to the stop, fig. 4.
3. Screw VD on with 2 M5 screws for each, max. 5 Nm/44 in.-lb., fig. 5/6.
4. VD can be mounted rotated by 180°, fig. 7.

### Removing the combustion head

- Remove the cover **C**.
- remove the electrodes cables;
- unscrew the 3 screws **V** which hold in position the gas manifold **G** and pull out the complete group as shown in the picture below.
- Clean the combustion head by a compressed air blow or, in case of scale, scrape it off by a scratchbrush.

**Note:** to replace the combustion head reverse the procedure described above having care to place correctly the O ring (**OR**) between burner and gas manifold.

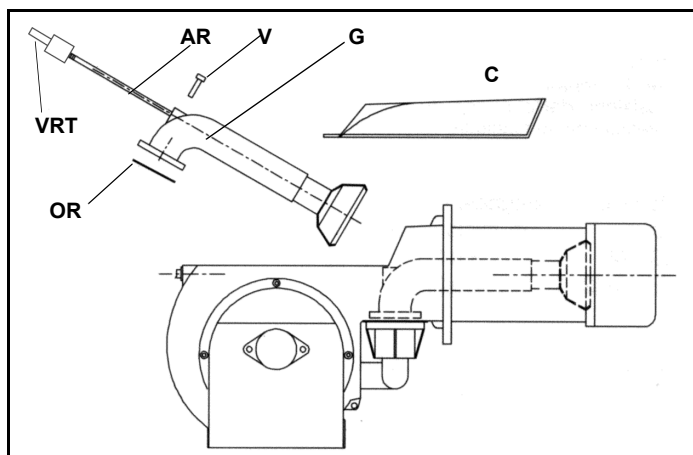
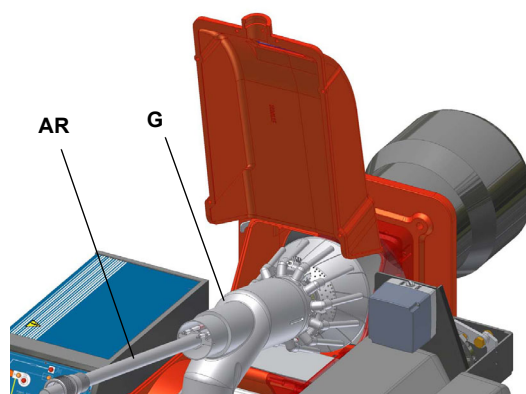
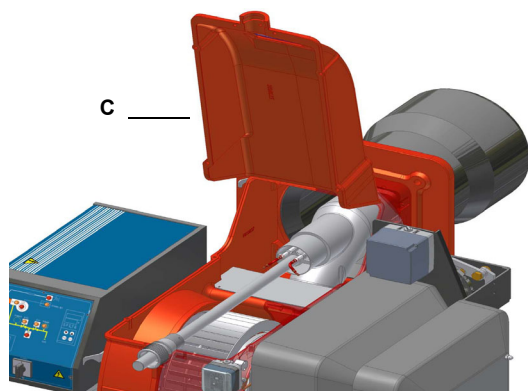


Fig. 1

#### Key

VRT	Head adjusting screw
AR	Threaded rod
V	Fixing screw
G	Gas manifold
OR	"O" ring
C	Cover





### Adjusting the ignition electrode



**ATTENTION:** avoid the electrode to get in touch with metallic parts (blast tube, head, etc.), otherwise the boiler operation would be compromised. Check the electrode position after any intervention on the combustion head.

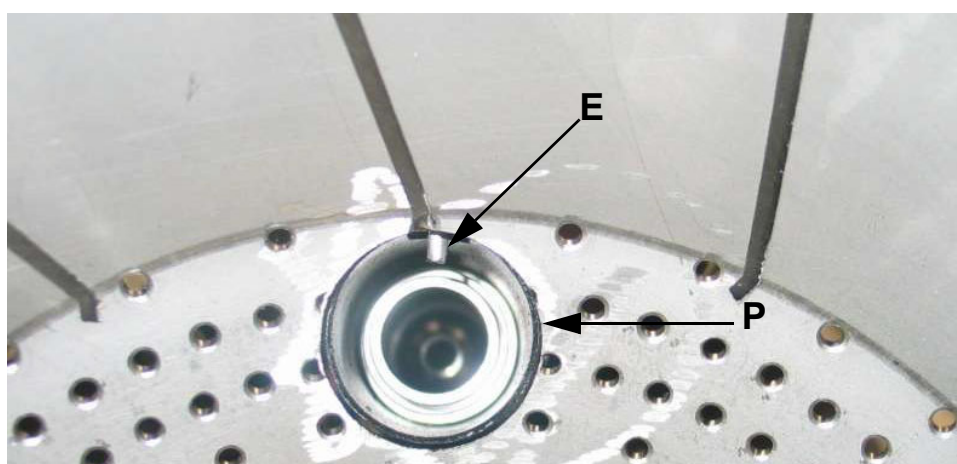


Fig. 2 - Detailed view of the diffuser with pilot (P) and ignition electrode (E)

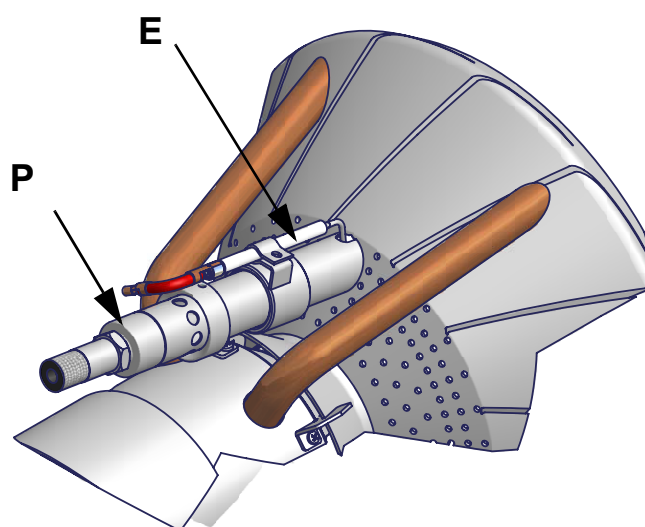


Fig. 3 - Detailed view of the combustion head with pilot (P) and ignition electrode (E)

Observe the values shown on next picture.

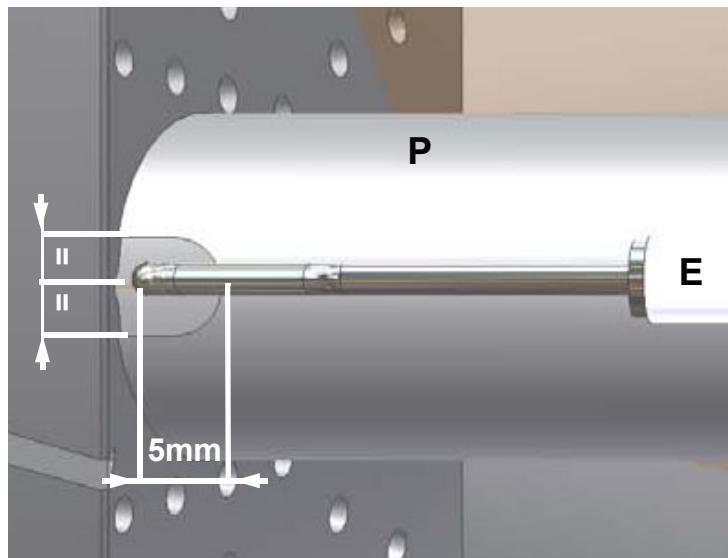


Fig. 4

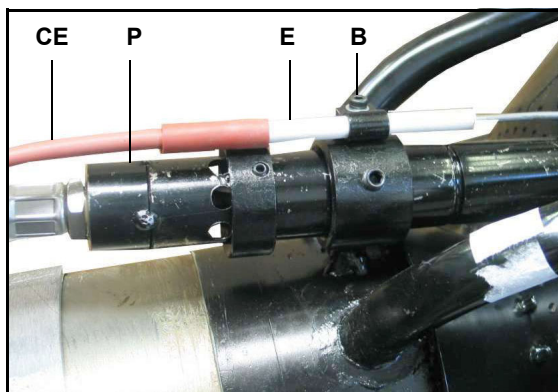
### Replacing the ignition electrode



**ATTENTION:** avoid the electrode to get in touch with metallic parts (blast tube, head, etc.), otherwise the boiler operation would be compromised. Check the electrode position after any intervention on the combustion head.

To replace the ignition electrode, proceed as follows:

- 1 remove the burner cover
- 2 disconnect the electrode (E) cable (CE);
- 3 remove the combustion head (see par. "Removing the combustion head");
- 4 loose screw (B) that fasten the ignition electrode (E) to the burner pilot (P);
- 5 remove the electrode and replace it, referring to the values quoted on figure.



### Replacing the detection electrode (natural gas burners)

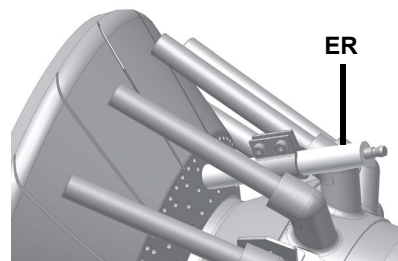
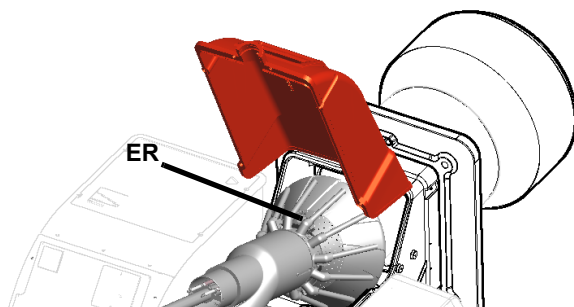


**ATTENTION:** avoid the electrode to get in touch with metallic parts (blast tube, head, etc.), otherwise the boiler operation would be compromised. Check the electrode position after any intervention on the combustion head.

To replace the detection electrode, proceed as follows:

- 1 remove the combustion head according to the procedure on paragraph "Removing the combustion head";
- 2 by means of an allen key, loose the fixing screws of the detection electrode **ER** and replace it;

- 3 replace the combustion head.



### Checking the detection current with electrode (natural gas)

To check the detection signal follow the scheme in the picture below. If the signal is less than the value indicated, check the position of the detection electrode or detector, the electrical contacts and, if necessary, replace the electrode or the detector.

Control box	Minimum detection signal
Siemens LME7..	2 $\mu$ A (with electrode)

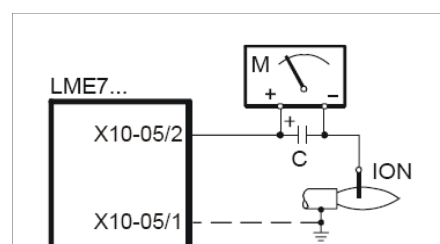


Fig. 5: Detection by electrode

### Checking the detection current

To check the detection signal follow the scheme in the picture below. If the signal is less than the value indicated, check the position of the detection electrode or detector, the electrical contacts and, if necessary, replace the electrode or the detector.

Control box	Minimum detection signal
Siemens LME7...	70 $\mu$ A (with UV detector)

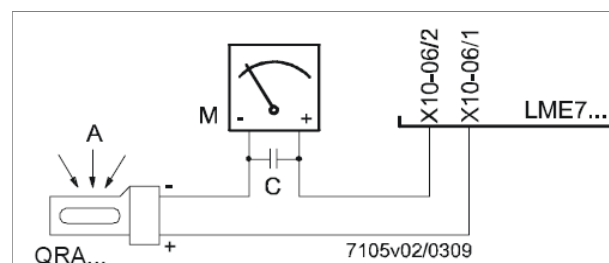


Fig. 6: Detection by photocell QRA..

### Flame detection probe

To clean/replace the detection photocell, proceed as follows:

- 1 Disconnect the system from the electrical power supply.
- 2 Shut off the fuel supply;
- 3 remove the photocell from its slot (see next figure);
- 4 clean the bulbe if dirty, taking care not to touch it with bare hands;
- 5 if necessary, replace the bulb;
- 6 replace the photocell into its slot.



### **Burner service term**

- In optimal operating conditions, and with preventive maintenance, the burner can last up to 20 years.
- Upon expiry of the burner service term, it is necessary to carry out a technical diagnosis and, if necessary, an overall repair.
- The burner status is considered to be at its limit if it is technically impossible to continue using it due to non-compliance with safety requirements or a decrease in performance.
- The owner makes the decision whether to finish using the burner, or replacing and disposing of it based on the actual state of the appliance and any repair costs.
- The use of the burner for other purposes after the expiry of the terms of use is strictly prohibited.

### **Seasonal stop**

To stop the burner in the seasonal stop, proceed as follows:

- 1 turn the burner main switch to 0 (Off position)
- 2 disconnect the power mains
- 3 close the fuel valve of the supply line

### **Burner disposal**

In case of disposal, follow the instructions according to the laws in force in your country about the "Disposal of materials".

## **WIRING DIAGRAMS**

Refer to the attached wiring diagrams.

### **WARNING**

- 1 - Electrical supply 400V 50Hz 3N a.c.
- 2 - Do not reverse phase with neutral
- 3 - Ensure burner is properly earthed

## TROUBLESHOOTING GUIDE - Gas operation

<b>BURNER DOESN'T LIGHT</b>	* No electric power supply	* Wait until power supply is back
	* Main switch open	* Close the switch
	* Thermostats open	* Check set points and thermostat connections
	* Bad thermostat set point or broken thermostat	* Set or replace the thermostat
	* No gas pressure	* Restore gas pressure
	* Safety devices (manually operated safety thermostat or pressure switch and so on) open	* Restore safety devices; wait that boiler reaches its temperature then check safety device functionality.
	* Broken fuses	* Replace fuses. Check current absorption
	* Fan thermal contacts open (only three phases)	* Reset contacts and check current absorption
	* Burner control locked out	* Reset and check its functionality
	* Burner control damaged	* Replace burner control
<b>GAS LEAKAGE: BURNER LOCKS OUT (NO FLAME)</b>	* Gas flow too low	* Increase the gas flow * Check gas filter cleanness * Check butterfly valve opening when burner is starting (only Hi-Low flame and progressive)
	* Ignition electrodes discharge to ground because dirty or broken	* Clean or replace electrodes
	* Bad electrodes setting	* Check electrodes position referring to instruction manual
	* Electrical ignition cables damaged	* Replace cables
	* Bad position of cables in the ignition transformer or into the electrodes	* Improve the installation
	* Ignition transformer damaged	* Replace the transformer
<b>BURNER LOCKS OUT WITH FLAME PRESENCE</b>	* Bad flame detector set	
	* Flame detector damaged	* Replace or adjust flame detector
	* Bad cables of flame detector	* Check cables
	* Burner control damaged	* Replace burner control
	* Phase and neutral inverted	* Adjust connections
	* Ground missing or damaged	* Check ground continuity
	* Voltage on neutral	* Take off tension on neutral
	* Too small flame (due to not much gas)	* Adjust gas flow * Check gas filter cleanness
<b>only FOR LME22: BURNER CONTINUES TO PERFORM ALL ITS FEATURES WITHOUT IGNITING THE BURNER</b>	* Too much combustion air	* Adjust air flow rate
	* Air pressure switch damaged or bad links	* Check air pressure switch functions and links
<b>BURNER LOCKS OUT WITHOUT ANY GAS FLOW</b>	* Burner control damaged	* Replace burner control
	* Gas valves don't open	* Check voltage on valves; if necessary replace valve or the burner control * Check if the gas pressure is so high that the valve cannot open
	* Gas valves completely closed	* Open valves
	* Pressure governor too closed	* Adjust the pressure governor
	* Butterfly valve too closed	* Open the butterfly valve
	* Maximum pressure switch (if installed ) open. * Air pressure switch doesn't close the NO contact	* Check connection and functionality * Check connections * Check pressure switch functionality
<b>THE BURNER IS BLOCKED AND THE EQUIPMENT PROVIDES A LOCK CODE "CAUSE AIR PRESSURE SWITCH FAULT"</b>	* Air pressure switch damaged (it keeps the stand-by position or badly set)	* Check air pressure switch functionality * Reset air pressure switch
	* Air pressure switch connections wrong	* Check connections
	* Air fan damaged	* Replace motor
	* No power supply	* Reset power supply
	* Air damper too closed	* Adjust air damper position
<b>BURNER LOCKS OUT DURING NORMAL RUNNING</b>	* Flame detector circuit interrupted	* Check wiring * Check photocell
	* Burner control damaged	* Replace burner control
	* Maximum gas pressure switch damaged or badly set	* Reset pressure switch or replace it
<b>THE BURNER STARTS AND AFTER A WHILE IT REPEATS THE STARTING CYCLE.</b>	* Gas pressure switch badly set	* Reset the pressure switch
	* Gas filter dirty	* Clean gas filter
	* Gas governor too low or damaged	* Reset or replace the governor
<b>BURNER STANDS WHILE RUNNING WITHOUT ANY SWITCHING OF THERMOSTATS</b>	* Thermal contacts of fan motor open	* Reset contacts and check values * Check current absorption
<b>FAN MOTOR DOESN'T START</b>	* Internal motor wiring broken	* Replace wiring or complete motor
	* Fan motor starter broken	* Replace starter
	* Fuses broken (three phases only)	* Replace fuses and check current absorption
<b>BURNER DOESN'T SWITCH TO HIGH FLAME</b>	* Hi-low flame thermostat badly set or damaged	* Reset or replace thermostat
	* Servomotor cam badly set	* Reset servomotor cam
<b>mechanical only: SOMETIMES THE SERVOMOTOR RUNS IN THE WRONG WAY</b>	* Servomotor capacitor damaged	* Replace capacitor









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Note: specifications and data subject to change. Errors and omissions excepted.

# **LME73.000Ax + PME73.831AxBC LME73.831AxBC**



***Service instruction manual***

M12921CB Rel.1.2 02/2016

## GENERAL FEATURES

LME/ is suitable for gas, light and heavy oil burners

LME7 series has two devices: LME73.000 (hardware) and PME73.831AxBC (programmable unit). The LME73.831AxBC is also available: it has a built in software and it is not programmable.

LME7 is inside the control panel. If supplied, PME73.831BC is inside the LME7;

The display AZL23.. or AZL21.. is available for Service and hardware setup.

LME7... are used for the startup and supervision of 2-stage/progressive, modulating forced draft gas burners in intermittent operation.

The flame is supervised with an ionization probe, optionally with UV flame detector QRA2..., QRA4.U or QRA10....

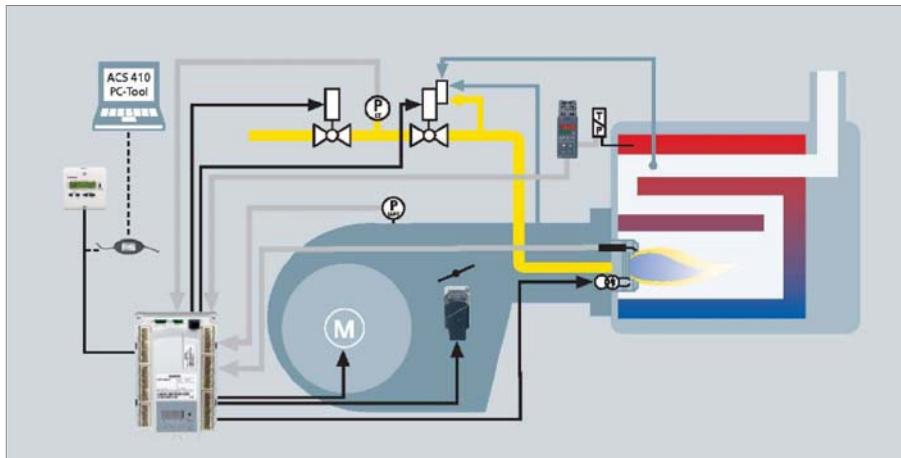
Integrated in the LME7... basic unit are:

- Burner control
- BCI
- Control for one actuator
- Lockout reset button (info button)
- 3 multicolor signal lamp LED for operations and fault notifications
- 3 x 7-segment display for service, fault and operating state information
- Interface for program module (no function)

Passwords protect the different parameter levels against unauthorized access. Basic settings that the plant operator can make on site require no password.

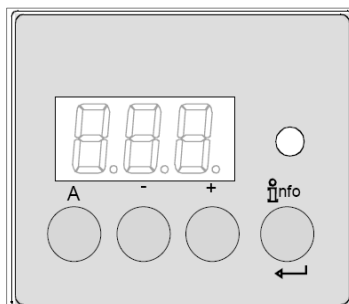
Functions:






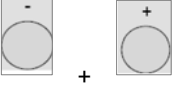
- Undervoltage detection
- Electrical remote reset facility
- Accurate control times thanks to digital signal handling
- Multicolor indication of fault status and operating state messages
- Air pressure supervision with function check of air pressure switch during start and operation (gas)
- Repetition limitation
- Controlled intermittent operation after 24 hours of continuous operation\*
- BCI
- Indication of program sequence



\* after no more than 24 hours of continuous operation, the burner control initiates automatic controlled shutdown followed by a restart.



## User interface :



	<b>Button A</b> <ul style="list-style-type: none"> <li>- Display preset output</li> <li>- In lockout position: Power value to the time of fault</li> </ul>
	<b>Info and Enter button</b> <ul style="list-style-type: none"> <li>- Reset in the event of fault, changeover visual diagnostic of the cause of fault (refer to chapter Diagnostics of cause of fault )</li> </ul>
	<b>- button</b> <ul style="list-style-type: none"> <li>- Display flame signal current 2 or phases display</li> <li>- In lockout position: MMI phase to the time of fault</li> </ul>
	<b>+ button</b> <ul style="list-style-type: none"> <li>- Display flame signal current 1 or phases display</li> <li>- In lockout position: MMI phase to the time of fault</li> </ul>
	<b>3 multicolor signal lamp</b> <ul style="list-style-type: none"> <li>- Refer to chapter "Blink code table"</li> </ul>
	<b>+ and - button: Escape function</b> (press + and - simultaneously) <ul style="list-style-type: none"> <li>- No adoption of value</li> <li>- One menu level up</li> <li>- Keep depressed for &gt;1second for backup / restore function</li> </ul>

## First startup when PME is supplied or PME replacement:

### First startup:

- 1) insert a new PME
- 2) turn the power on; The display shows "rst" and "PrC" one after the other.
- 3) keep pushing the INFO  button more than 3 seconds; "run" appears; PME parameters will be transferred to LME
- 4) at the end, "End" and "rst" appears one after the other; Later (2'), the control box locks out "Loc 138"
- 5) reset the control box by pressing the INFO  button (for less than 3 seconds)  
Now the display shows "OFF"; the burner is ready to be started.



### Replacement:

- 1) Turn off the burner, replace the existing PME with a new one
- 2) For the first startup, repeat the above procedure, from step 2.

**List of phase display on board LME :**

Phase number of 7-segment display	LED	Function
Standby		
OFF	Off	Standby, waiting for heat demand
P08	Off	Mains ON / test phase (e.g. detector test)
<b>Startup</b>		
P21	Yellow	Safety valve ON, air pressure switch test / POC test (timeout / locking
P22	Yellow	Fan motor ON / air pressure switch test / settling time
P24	Yellow	Actuator opens in prepurging position
P30	Yellow	Prepurging
P36	Yellow	Actuator closes in ignition load / low-fire position
P38	Yellow blinking	Preignition time
P40	Yellow blinking	1st safety time (TSA1) / ignition transformer ON
P42	Green	Safety time (ignition transformer OFF), flame check
P44	Green	Interval: End of safety time and fuel valve 1 (V1) ON Interval: End of safety time and load controller (LR) release
P50 Green	P50 Green	2nd safety time (TSA2)
P54 Green	P54 Green	P259.01: Actuator opens in > low-fire
P54 Green	P54 Green	P260: Actuator closes in low-fire
oP1 Green	oP1 Green	Interval until release of load controller target (analog or 3-position step input)
<b>Operation</b>		
oP	Green	Operation, modulating operation
<b>Shutdown</b>		
P10	Yellow	Shutdown, actuator opens in CLOSE position (home run)
P72	Yellow	Actuator opens in high-fire position / end of operation
P74	Yellow	Postpurging
<b>Valve proving</b>		
P80	Yellow	Test space evacuating
P81	Yellow	Checking time fuel valve 1
P82	Yellow	Test space filling
P83	Yellow	Checking time fuel valve 2
<b>Waiting phases (start prevention)</b>		
P01	Red / yellow blinking	Undervoltage
P02	Yellow	Safety loop open
P04	Red / green blinking	Extraneous light on burner startup (timeout / locking after 30 s)
P90	Yellow	Pressure switch-min open
<b>Lockout</b>		
LOC	Red	Lockout phase

## Operation :

	The lockout reset button (info button) (EK) is the key operating element for resetting the burner control and for activating / deactivating the diagnostics functions.
	The multicolor signal lamp (LED) is the key indicating element for visual diagnostics.

Both lockout reset button (EK) and signal lamp (LED) are located in the control panel.

There are 2 diagnostics choices:

1. Visual diagnostics: Indication of operating state or diagnostics of cause of fault
2. Diagnostics: Via internal display or to AZL2.. display and operating unit

Visual diagnostics:

In normal operation, the different operating states are indicated in the form of color codes according to the color code table given below.

### Color code table for multicolor signal lamp (LED) :

State	Color code	Color
Waiting time (tw), other waiting states	○ .....	OFF
Ignition phase, ignition controlled	● ○ ● ○ ● ○ ● ○ ● ○ ● ○	Blinking yellow
Operation, flame o.k.	□ .....	Green
Operation, flame not o.k.	□ ○ □ ○ □ ○ □ ○ □ ○ □ ○	Blinking green
Extraneous light on burner startup	□ ▲ □ ▲ □ ▲ □ ▲ □ ▲ □ ▲	Green-red
Undervoltage	● ▲ ● ▲ ● ▲ ● ▲ ● ▲ ● ▲	Yellow-red
Fault, alarm	▲ .....	Red
Error code output (refer to «Error code table»)	▲ ○ ▲ ○ ▲ ○ ▲ ○ ▲ ○ ▲ ○	Blinking red
Interface diagnostics	▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲	Red flicker light
Heating request	● .....	Yellow
Heating request	● ● ▲ ● ● ▲ ● ● ▲ ● ● ▲ ● ● ▲	Yellow

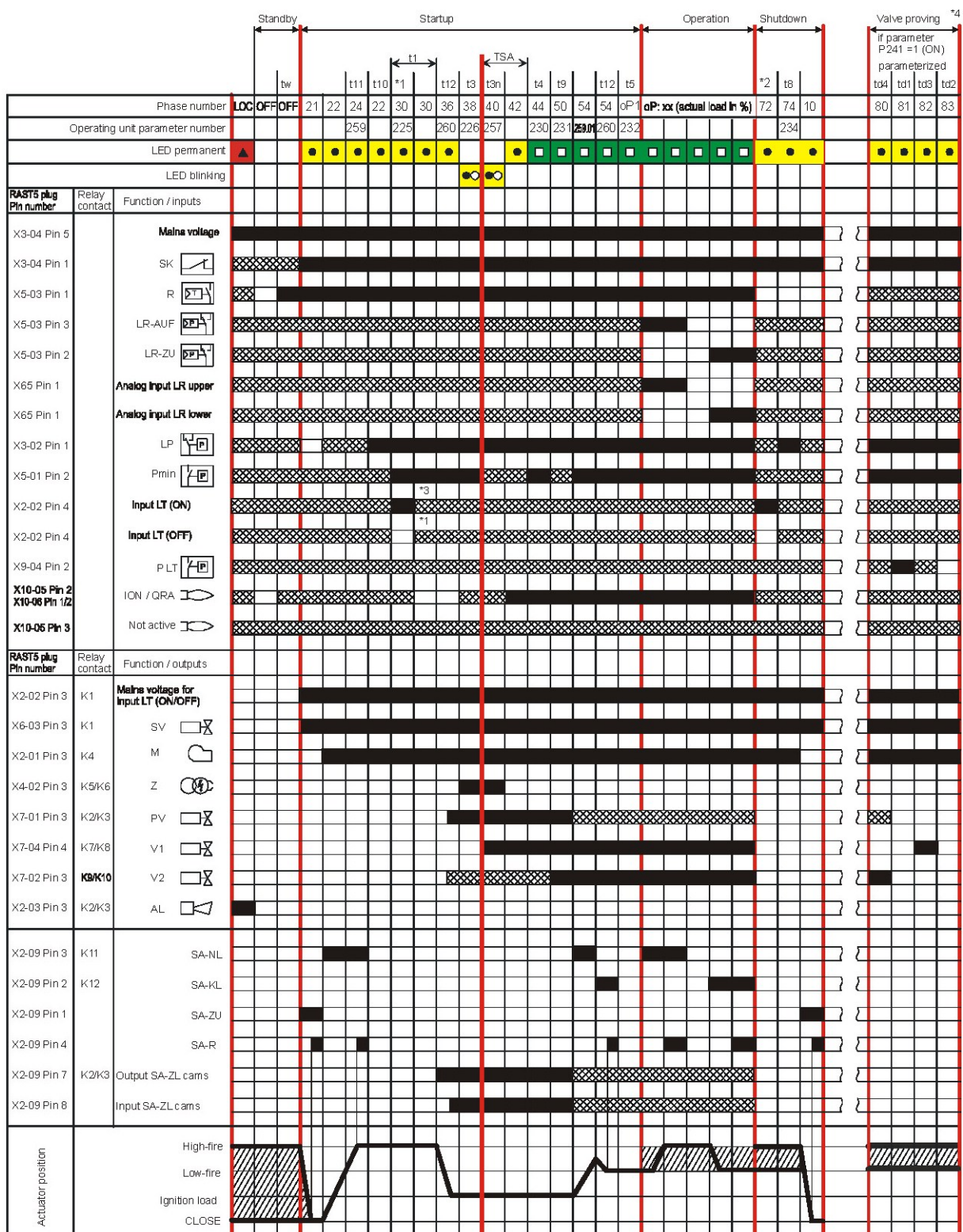
### Key

.....	Steady on
○	Led off
▲	Led red
●	Led yellow
□	Led green

## Program sequence :

Version 1:

- Ignition load < low-fire
- Prepurging in high-fire
- Parameter 515 = 1 (condition parameter 259.01 > 0 seconds)



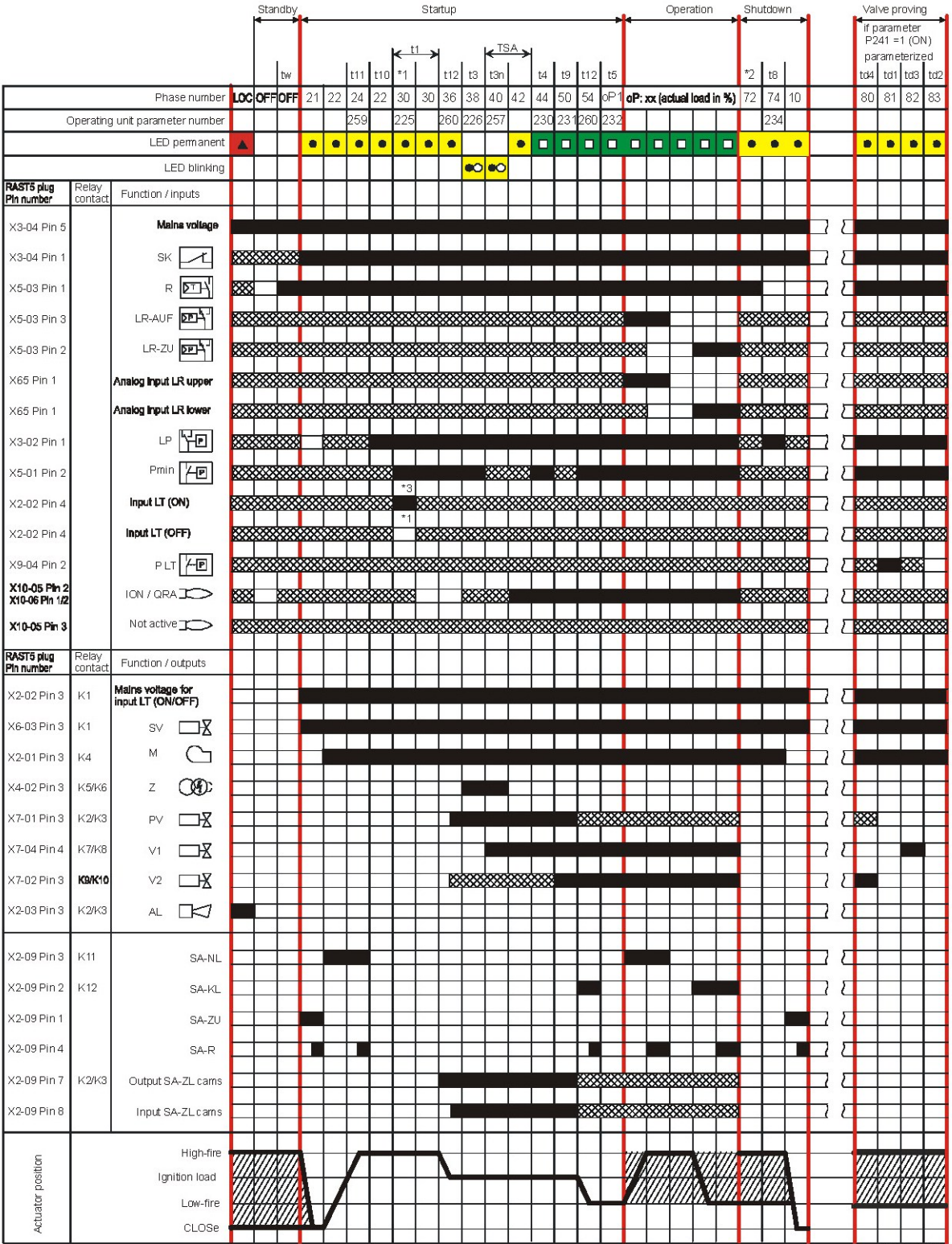
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**Program sequence :**

Version 2:

- Ignition load > low-fire
- Prepurging in high-fire
- Parameter 515 = 1 (condition parameter 259.01 = 0 seconds)



Phase number	Function
LOC	Lockout phase
OFF	Standby, waiting for heat demand
oP	Operation, modulating operation
oP1	Interval until release of load controller target (analog or 3-position step input)
01	Under voltage
02	Safety loop open
04	Extraneous light on burner startup (timeout/locking after 30 seconds)
08	Mains ON/test phase (e.g. detector test)
10	Shutdown, actuator opens in CLOSE position (homerun)
21	Safety valve ON, air pressure switch OFF, actuator opens in CLOSE position
22	Part 1: Fan motor ON
	Part 2: Specified time (t10) air pressure switch (LP)
	Message (timeout) stabilization air pressure switch
24	Actuator opens in prepurge position
30	Part 1: Prepurge time (t1) without extraneous light test
	Valve proving after mains ON, lockout
	Part 2: Prepurge time (t1) with extraneous light test
36	Actuator closes in ignition load
38	Preignition (t3)
40	Postignition time (t3n), parameter 257 + 0.3 seconds
42	Flame detection
44	Interval (t4): End of safety time (TSA) and burner valve 2 ON
50	2nd safety time (t9)
54	Parameter 259.01: Actuator opens in > low-fire
	Parameter 260: Actuator closes in low-fire
72	End of operation, checking if valve proving (LT) shall be performed
74	Postpurging (t8)
80	Test space evacuation (td4)
81	Test time (td1) fuel valve 1 (V1)
82	Test space filling (td3)
83	Test time (td2) fuel valve 2 (V2)
90	Pressure switch-min open □ safety shutdown
*1	Valve proving is conducted when...
	- parameter 241.00 = 1 and parameter 241.02 = 1, or
	- parameter 241.00 = 1 and parameter 241.01 = 0
*2	Valve proving is conducted when...
	- parameter 241.00 = 1 and parameter 241.02 = 1, or
	- parameter 241.00 = 1 and parameter 241.01 = 1
*3	Valve proving (LT) will not be performed

# **Error code table :**

<b>Red blink code of fault signal lamp (LED)</b>	<b>Possible cause</b>
2 x blinks	No establishment of flame at the end of the safety time (TSA)
	<ul style="list-style-type: none"> <li>- Faulty or soiled flame detector</li> <li>- Faulty or soiled fuel valves</li> <li>- Poor adjustment of burner, no fuel</li> <li>- Faulty ignition equipment</li> </ul>
3 x blinks	Air pressure switch (LP) faulty <ul style="list-style-type: none"> <li>- Loss of air pressure after specified time (t10)</li> <li>- Air pressure switch (LP) welded in no-load position</li> </ul>
4 x blinks	Extraneous light on burner startup
5 x blinks	Time supervision air pressure switch (LP) <ul style="list-style-type: none"> <li>- Air pressure switch (LP) welded in working position</li> </ul>
6 x blinks	Actuator position not reached <ul style="list-style-type: none"> <li>- Actuator faulty</li> <li>- Wrong adjustment of cam</li> <li>- Actuator defective or blocked</li> <li>- False connection</li> <li>- Misadjustment</li> </ul>
7 x blinks	Too many losses of flame during operation (limitation of repetitions) <ul style="list-style-type: none"> <li>- Faulty or soiled flame detector</li> <li>- Faulty or soiled fuel valves</li> <li>- Poor adjustment of burner</li> </ul>
8 x blinks	Free
9 x blinks	Free
10 x blinks	Wiring error or internal error, output contacts, other faults
12 x blinks	Valve proving (LT) <ul style="list-style-type: none"> <li>- Fuel valve 1 (V1) leaking</li> </ul>
13 x blinks	Valve proving (LT) <ul style="list-style-type: none"> <li>- Fuel valve 2 (V2) leaking</li> </ul>
14 x blinks	Error in connection with valve closure control POC
15 x blinks	Error code $\geq 15$
	Error code 22: Error of safety loop (SL)

During the time the cause of fault is diagnosed, the control outputs are deactivated:

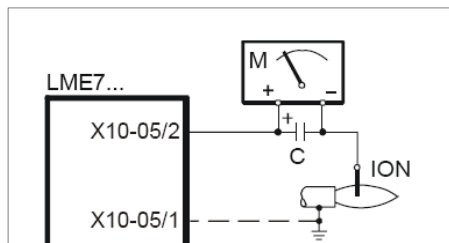
- Burner remains shut down
- External fault indication (AL) at terminal X2-03, pin 3 steady on

Diagnostics of cause of fault is quit and the burner switched on again by resetting the burner control. Press the lockout reset button (info button) for about 1 second (<3 seconds).

## Flame detection – detection electrode :

Short-circuit current	Max. AC 1 mA
Required detector current	Min. DC 2 $\mu$ A, display approx. 45 %
Possible detector current	Max. DC 3 $\mu$ A, display approx. 100 %
Permissible length of detector cable (laid separately)	30 m (core-earth 100 pF/m)

### Measuring circuit



### Keys

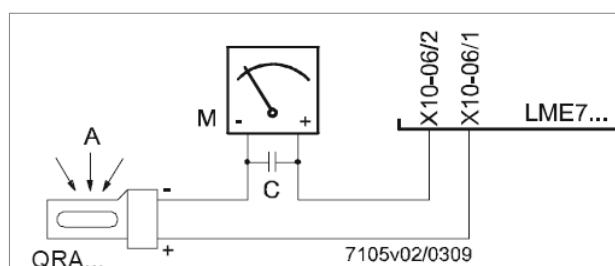
- C - Electrolytic condenser 100...470  $\mu$ F; DC 10...25 V
- ION - Ionization probe
- M - Microammeter Ri max. 5,000  $\Omega$

## Flame detection – UV probe :

Threshold values when flame is supervised by QRA...

- Start prevention (extraneous light)	Intensity (parameter 954) approx. 12 %
- Operation	Intensity (Parameter 954) approx. 13 %
Operating voltage	AC 280 V $\pm$ 15 %
Mains frequency	50...60 Hz $\pm$ 6 %
Required detector current	Min. 70 $\mu$ A
Possible detector current	
- Operation	Max. 700 $\mu$ A
Perm. length of detector cable	
- Normal cable, laid separately <sup>1)</sup>	Max. 100 m

<sup>1)</sup> Multicore cable not permitted



### Keys

- A - Exposure to light
- C - Electrolytic condenser 100...470  $\mu$ F; DC 10...25 V
- M - Microammeter Ri max. 5,000  $\Omega$

### Warning!

Input QRA... is not short-circuit-proof!

Short-circuits of X10-06/2 against earth can destroy the QRA... input

Simultaneous operation of flame detector QRA... and detection electrode is not permitted

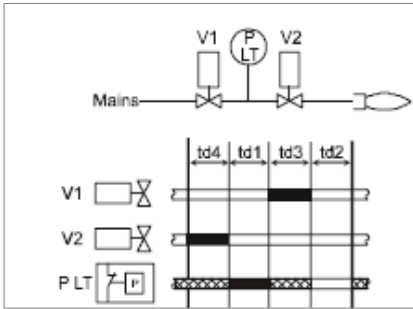
To make certain the age of the UV tube can be determined, the LME7... basic unit must always be connected to mains supply.

Gas proving system :

Valve proving is dependent on input valve proving ON / OFF (X2-02). When a leak is detected, the gas valve proving function ensures that the gas valves will not be opened and that ignition will not be switched on. Lockout will be initiated.

Valve proving with separate pressure switch (P LT)

- Step 1: td4 – Evacuation of test space  
Gas valve on the burner side is opened to bring the test space to atmospheric pressure.
- Step 2: td1 – Test atmospheric pressure  
When the gas has closed, the gas pressure in the test space must not exceed a certain level.
- Step 3: td3 Filling of test space  
Gas valve on the mains side opens to fill the test space.
- Step 4: td2 – Test gas pressure  
When the gas valve has closed, the gas pressure in the test space must not drop below a certain level.



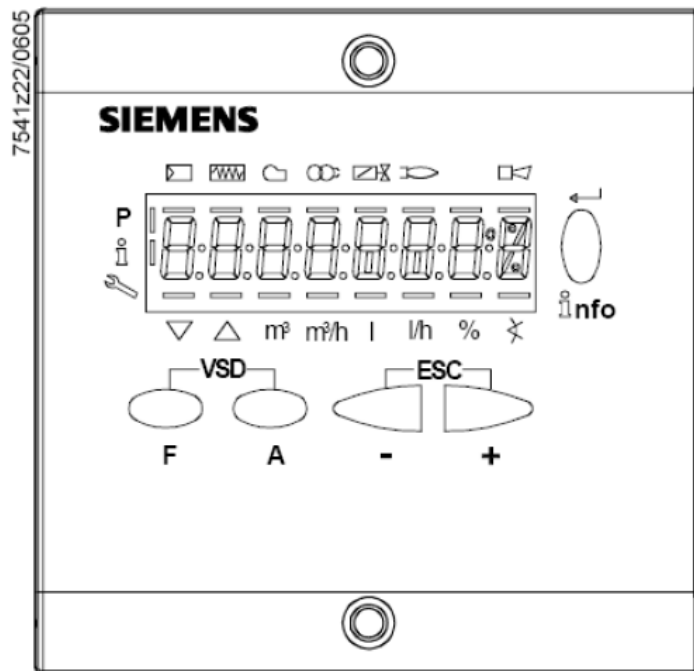
Controllo tenuta con pressostati separati

- Keys
- td1 Test atmospheric pressure
- td2 Test gas pressure
- td3 Filling of test space
- td4 Evacuation of test space
- V... Fuel valve
- PLT Pressure switch valve proving
- Input / output signal 1 (ON)
- Input / output signal 0 (OFF)
- Input permissible signal 1 (ON) or 0 (OFF)

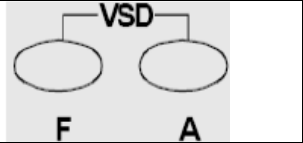
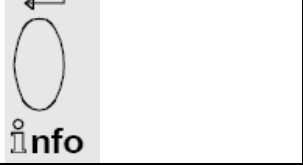


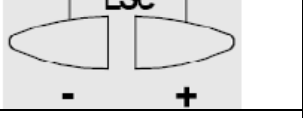
No.	Parameter
242	Valve proving evacuation of test space
243	Valve proving time test atmospheric pressure
244	Valve proving filling of test space
245	Valve proving time test gas pressure

## Instruction, control and modify via AZL2x :

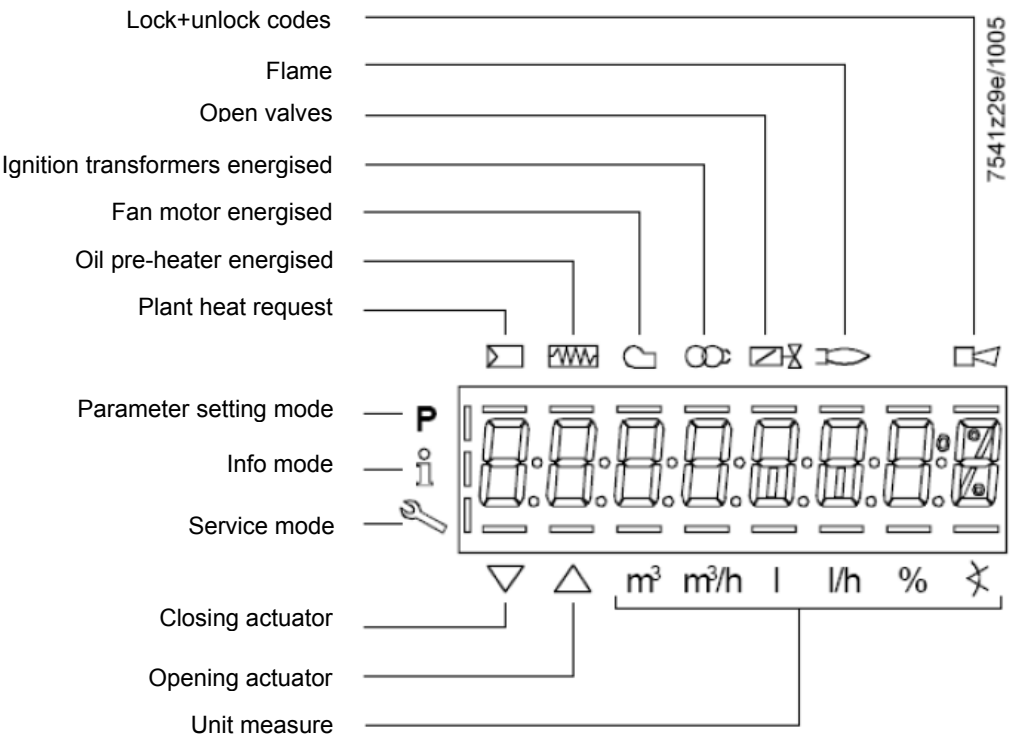
The AZL2x.. display/programming unit is shown below:




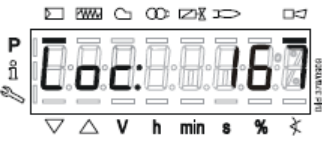
The keys functions are the following:

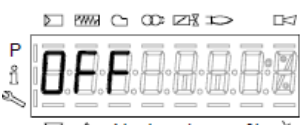
	<p>Key F + A While pressing the two keys contemporarily, the code message will appear: by entering the proper password it is possible to access the Service mode.</p>
	<p>Info and Enter keys Used for Info and Service menues Used as Enter key in the setting modes Used as Reset key in the burner operation mode Used to enter a lower level menu</p>
	<p>Key - Used for one menu level down Used to decrease a value</p>
	<p>Key + Used for one menu level up Used to increase a a value</p>
	<p>Keys (+ &amp; -) = ESC By pressing + and - at the same time, the ESCAPE function is performed No adoption of value One menu level down</p>


The display will show these data:



While pushing the  button together with whatever else button, LME73 locks out; the display shows



On stand-by position,  appears

On operation, all the phases appears with their number. 



**List of phase with display AZL2x :**

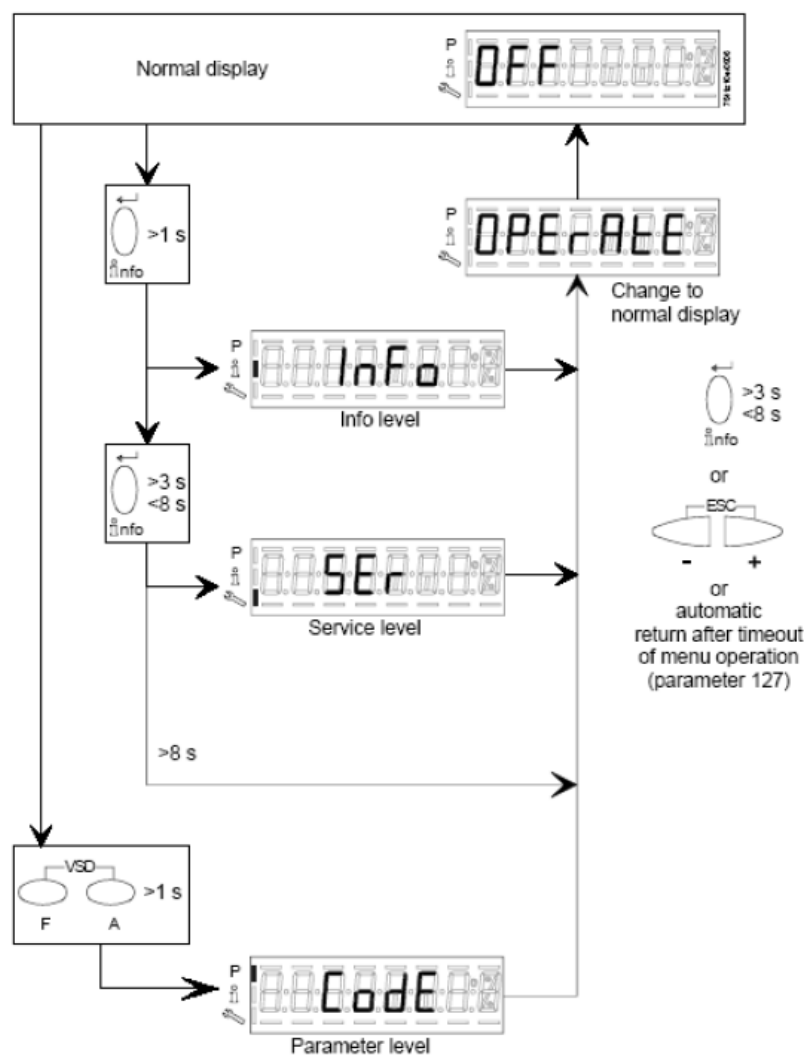
<b>Phase number</b>	<b>Function</b>
Standby	
OFF	Standby, waiting for heat request
Ph08	Power ON / test phase (e.g. detector test)
<b>Startup</b>	
Ph21	Safety valve ON, air pressure switch test / POC test (timeout / locking after 5 seconds), actuator opens in low-fire position / CLOSE position
Ph22	Fan motor ON or air pressure switch test / settling time
Ph24	Actuator travels to the prepurge position
Ph30	Prepurging
Ph36	Actuator closes until ignition load / low-fire is reached, and parameter 259.02: Actuator opens to a position > ignition load
Ph38	Preignition
Ph40	1st safety time (TSA1) / ignition transformer ON
Ph42	Safety time (ignition transformer OFF), flame check
Ph44	Interval: End of safety time and fuel valve 1 (V1) ON
Ph50	2nd safety time (TSA2)
Ph54	P259.01: Actuator opens in > low-fire
Ph54	P260: Actuator closes in low-fire
oP1	Interval until release of load controller target (analog or 3-position step input)
<b>Operation</b>	
oP	Operation, modulating operation
<b>Shutdown</b>	
Ph10	Shutdown, actuator opens in CLOSE position (home run)
Ph72	Actuator opens in high-fire position / end of operation
Ph74	Postpurging
<b>Valve proving</b>	
Ph80	Test space evacuating
Ph81	Checking time fuel valve 1
Ph82	Test space filling
Ph83	Checking time fuel valve 2
<b>Waiting phases (start prevention)</b>	
Ph01	Undervoltage
Ph02	Safety loop open
Ph04	Extraneous light at burner startup (timeout / locking after 30 seconds)
Ph90	Pressure switch-min open → safety shutdown
<b>Lockout</b>	
LOC	Lockout phase

**Error code list with operation via internal AZL :**

<b>Error code</b>	<b>Clear text</b>	<b>Possible cause</b>
Loc 2	No establishment of flame at the end of the safety time (TSA)	<ul style="list-style-type: none"> <li>- Faulty or soiled fuel valves</li> <li>- Faulty or soiled flame detector</li> <li>- Poor adjustment of burner, no fuel</li> <li>- Faulty ignition equipment</li> </ul>
Loc 3	Air pressure faulty (air pressure switch (LP) welded in no-load position, decrease to specified time (t10) (air pressure switch (LP) response time)	Air pressure switch (LP) faulty <ul style="list-style-type: none"> <li>- Loss of air pressure signal after specified time (t10)</li> <li>- Air pressure switch (LP) is welded in no-load position</li> </ul>
Loc 4	Extraneous light	Extraneous light when burner startup
Loc 5	Air pressure faulty, air pressure switch welded in working position	Time out air pressure switch (LP) <ul style="list-style-type: none"> <li>- Air pressure switch (LP) is welded in working position</li> </ul>
Loc 6	Fault of actuator	<ul style="list-style-type: none"> <li>- Actuator faulty or blocked</li> <li>- Faulty connection</li> <li>- Wrong adjustment</li> </ul>
Loc 7	Loss of flame	Too many losses of flame during operation (limitation of repetitions) <ul style="list-style-type: none"> <li>- Faulty or soiled fuel valves</li> <li>- Faulty or soiled flame detector</li> <li>- Poor adjustment of burner</li> </ul>
Loc 8	---	Free
Loc 9	---	Free
Loc 10	Error not relatable (application), internal error	Wiring error or internal error, output contacts, other faults
Loc 12	Valve proving	Fuel valve 1 (V1) leak
Loc 13	Valve proving	Fuel valve 2 (V2) leak
Loc 22	Safety loop open	<ul style="list-style-type: none"> <li>- Gas pressure switch-max open</li> <li>- Safety limit thermostat cut out</li> </ul>
Loc 138	Restore process successful	Restore process successful
Loc 167	Manual locking	Manual locking
Loc: 206	AZL2... incompatible	Use the latest version

Entering the Parameter levels:

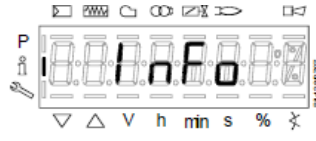
y means of a proper use of the keys, it is possible to enter the various level parameters, as shown in the following flow chart :



## Info level :



Keep pushing the **Info** button until



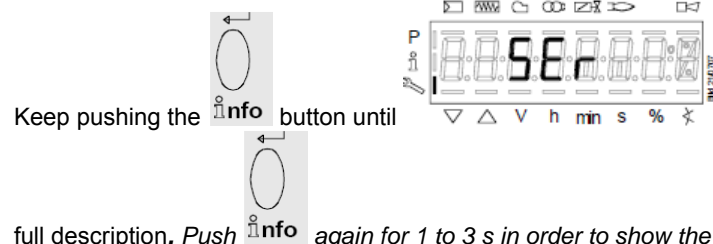
appears. Use + or - for scrolling the parameter list. If on the right side a dash-dot appears, it means the display doesn't show the

full description. Push **Info** again for 1 to 3 s in order to show the full description.

Below the visible **Info** parameters:

Parameter number	Parameter list PME73.000Ax + PME73.831AxBC LME73.831AxBC	Edit	Value range		Resolution	Factory setting	Password level reading from level	Password level writing from level
			Min.	Max.				
<b>100</b>	<b>General</b>							
102	Identification date	Read only	---	---	---		Info	---
103	Identification number	Read only	0	9999	1		Info	---
113	Burner identification	Read only	x	xxxxxxxx	1		Info	---
164	Numbers of startups resettable	Resettable	0	999999	1		Info	Info
166	Total number of startups	Read only	0	999999	1		Info	---
170.00	Switching cycles actuator relay K12	Read only	0	999999	1		Info	---
170.01	Switching cycles actuator relay K11	Read only	0	999999	1		Info	---
170.02	Switching cycles actuator relay K2	Read only	0	999999	1		Info	---
170.03	Switching cycles actuator relay K1	Read only	0	999999	1		Info	---
171	Max. switching cycles actuator relay	Read only	0	999999	1		Info	---

## Service level :



Keep pushing the **info** button until **58.7** appears. Use + or - for scrolling the parameter list. . If on the right side a dash-dot appears, it means the display doesn't show the

full description. Push **info** again for 1 to 3 s in order to show the full description.

Below the visible **Info** parameters:

Parameter number	Parameter list PME73.000Ax + PME73.831AxBC LME73.831AxBC	Edit	Value range		Resolution	Factory setting	Password level reading from level	Password level writing from level
			Min.	Max.				
<b>700</b>	<b>Error history</b>							
701	Current error: 00: Error code 01: Startup meter reading 02: MMI phase 03: Power value	Read only	2 0 --- 0%	255 999999 --- 100%	1 1 --- 1		Service	---
702	Error history former 1: 00: Error code 01: Startup meter reading 02: MMI phase 03: Power value	Read only	2 0 --- 0%	255 999999 --- 100%	1 1 --- 1		Service	---
•								
•								
•								
711	Error history former 10: 00: Error code 01: Startup meter reading 02: MMI phase 03: Power value	Read only	2 0 --- 0%	255 999999 --- 100%	1 1 --- 1		Service	---

<b>900</b>	<b>Process data</b>							
936	Normalized speed	Read only	0%	100%	0.01 %		Service	---
951	Mains voltage	Read only	0 V	LME73.000A1: 175 V LME73.000A2: 350 V	1 V		Service	---
954	Flame intensity	Read only	0%	100%	1%		Service	---

## Parameter level (Heating engineering) :

This level lets the engineer to modify some burner parameters. It is protect with a 4 digit password (SO level) and a 5 digit password (OEM level)

Password input : push **F** and **A** buttons together until the display shows "**code**" and 7 underlines. The left one flashes. By **+** or **-** move the flashing underline until it is on the desired position and push "enter". The underline becomes a dash. By means of **+** or **-**, choose the right character and push "enter". Input the whole password and the **PARA** appears and later on **000 Int**.

Scroll the parameters using **+** or **-**: **000Int, 100, 200, 500, 600 are on the display**. Choose the proper parameter group with the **enter** button and scroll the options with **+** e poi **-** (below the full par set: the two columns on the right give the level access). Choose the parameter to be modified with "enter" is writing is allowed. The parameter now flashes: **+** or **-** modifies the parameter and **enter** confirms. **+** and **-** pushed together move the menu one step back. Push **+** and **-** several times in order to get the home position..

Parameter number	Parameter list PME73.000Ax + PME73.831AxBC LME73.831AxBC	Edit	Value range		Resolution	Factory setting	Password level reading from level	Password level writing from level
			Min.	Max.				
<b>0</b>	<b>Internal parameter</b>							
41	Heating engineers password (4 characters)	Edit	xxxx	xxxx	---		---	OEM
42	OEM's password (5 characters)	Edit	xxxxx	xxxxx	---		---	OEM
60	Backup / restore	Edit	Restore	Backup	---		---	SO
<b>100</b>	<b>General</b>							
123	Min. power control step	Edit	1%	10%	0.1		SO	SO
140	Mode display of Display and operating unit AZL2... 1 = Standard (program phase) 2 = Flame 1 (QRA... / ION) 3 = Flame 2 (QRB... / QRC...) 4 = Active power (power value)	Edit	1	4	4		SO	SO
<b>200</b>	<b>Burner control</b>							
224	Specified time (t10) air pressure switch (LP)	Edit	0 s	13.818 s	0.294 s	12,054	SO	OEM
225	Gas: Prepurge time (t1)	Edit	0 s	1237 s	4.851 s	29,106	SO	OEM
226	Gas: Preignition time (t3)	Edit	1.029 s	37.485 s	0.147 s	2,058	SO	OEM
230	Interval (t4): End of safety time (TSA) - fuel valve 1 (V1) ON	Edit	3.234 s	74.97 s	0.294 s	3,234	SO	OEM
231	Interval (t9): Fuel valve 1 (V1) ON - pilot valve (PV) OFF	Edit	0 s	74.97 s	0.294 s	2,940	SO	OEM
232	Interval (t5): Pilot valve (PV) OFF - load controller (LR) release	Edit	2.058 s	74.97 s	0.294 s	8.820	SO	OEM
234	Gas: Postpurge time (t8)	Edit	0 s	1237 s	4.851 s	0	SO	OEM
239	Gas: Intermittent operation after 24 hours of continuous operation 0=OFF 1=ON	Edit	0	1	1	1	SO	OEM



240	Repetition in the event of loss of flame during operation 0 = None 1 = None 2 = 1 x Repetition	Edit	0	2	1	0	SO	OEM
241.00	Valve proving 0 = Off 1 = On	Edit	0	1	1	1	SO	OEM
241.01	Valve proving 0 = During prepurge time (t1) 1 = During postpurge time (t8)	Edit	0	1	1	0	SO	OEM
241.02	Valve proving 0 = According to P241.01 1 = During prepurge time (t1) and postpurge time (t8)	Edit	0	1	1	0	SO	OEM
242	Valve proving test space evacuating	Edit	0 s	2.648 s	0.147 s	2,646	SO	OEM
243	Valve proving time test atmospheric pressure	Edit	1.029 s	37.485 s	0.147 s	10,290	SO	OEM
244	Valve proving test space filling	Edit	0 s	2.648 s	0.147 s	2,646	SO	OEM
245	Valve proving time test gas pressure	Edit	1.029 s	37.485 s	0.147 s	10,290	SO	OEM
254	Response time detector error 0 = 1 s 1 = 3 s	Edit	0	1	1	0	SO	OEM
257	Gas: Postignition time (t3n – 0.3 seconds)	Edit	0 s	13.23 s	0.147 s	2,205	SO	OEM
259.00	Opening time of actuator (t11) (timeout for lockout)	Edit	0 s	1237 s	4.851 s	67,914	SO	OEM
259.01	Opening time of actuator from ignition load to low-fire position	Edit	0 s	37.485 s	0.147 s	14,994	SO	OEM
259.02	Opening time of actuator from low-fire to ignition load position	Edit	0 s	37.485 s	0.147 s	14,994		
260	Closing time of actuator (t12) (timeout for lockout)	Edit	0 s	1237 s	4.851 s	67,914	SO	OEM
500	<b>Ratio control</b>							
515	Actuator position during prepurge time (t1) and postpurge time (t8) 0: Purging in low-fire 1: Purging in high-fire	Edit	0	1	1	1	SO	OEM
560	Pneumatic combustion control 0 = off / 3-step modulation 1 = PWM fan / analog modulation 2 = air damper / analog modulation (feedback potentiometer ASZxx.3x required)	Edit	0	2	1	1	SO	SO

600	Power setting							
654	Analog input (feedback potentiometer ASZxx.3x required) 0 = 3-position step input 1 = 0...10 V 2 = 0...135 $\Omega$ 3 = 0...20 mA 4 = 4...20 mA with lockout at I < 4 mA 5 = 4...20 mA	Edit	0	5	1	0	SO	SO

WARNING	
Parameter Num. : 41 42 60 123 140 242 243 244 245 259.01	Adjustable parameters from SO or OEM levels for LME73.831AxBC



Note: Specifications and data subject to change. Errors and omissions excepted.



## USER'S MANUAL

COD. M12925CA Rel 1.2 08/2014

SOFTWARE VERSION 1.0x T73  
code 80379 / Edition 01 - 06/2012

## 1 • INSTALLATION

### • Dimensions and cut-out; panel mounting



For correct and safe installation, follow the instructions and observe the warnings contained in this manual.

#### Panel mounting:

To fix the unit, insert the brackets provided into the seats on either side of the case.  
To mount two or more units side by side, respect the cut-out dimensions shown in the drawing.

**CE MARKING:** The instrument conforms to the European Directives 2004/108/CE and 2006/95/CE with reference to the generic standards: **EN 61000-6-2** (immunity in industrial environment) **EN 61000-6-3** (emission in residential environment) **EN 61010-1** (safety).

**MAINTENANCE:** Repairs must be done only by trained and specialized personnel.

Cut power to the device before accessing internal parts.

Do not clean the case with hydrocarbon-based solvents (Petrol, Trichlorethylene, etc.). Use of these solvents can reduce the mechanical reliability of the device. Use a cloth dampened in ethyl alcohol or water to clean the external plastic case.

**SERVICE:** GEFRAN has a service department. The warranty excludes defects caused by any use not conforming to these instructions.

EMC conformity has been tested with the following connections

FUNCTION	CABLE TYPE	LENGTH
Power supply cable	1 mm <sup>2</sup>	1 m
Relay output cable	1 mm <sup>2</sup>	3,5 m
TC input	0,8 mm <sup>2</sup> compensated	5 m
Pt100 input	1 mm <sup>2</sup>	3 m

## 2 • TECHNICAL SPECIFICATIONS

Display	2x4 digit green, high display 10 and 7mm
Keys	4 of mechanical type (Man/Aut, INC, DEC, F)
Accuracy	0.2% f.s. $\pm 1$ digit ambient temperature 25°C
Main input (settable digital filter)	TC, RTD, PTC, NTC 60mV, 1V Ri $\geq$ 1M $\Omega$ ; 5V, 10V Ri $\geq$ 10K $\Omega$ ; 20mA Ri=50 $\Omega$ Tempo di campionamento 120 msec.
Type TC Thermocouples (ITS90)	Type TC Thermocouples : J, K, R, S, T (IEC 584-1, CEI EN 60584-1, 60584-2) ; custom linearization is available / types B, E, N, L GOST, U, G, D, C are available by using the custom linearization.
Cold junction error	0,1° / °C
RTD type (scale configurable within indicated range, with or without decimal point) (ITS90) Max line resistance for RTD	DIN 43760 (Pt100), JPT100 20 $\Omega$
PTC type / NTC Type	990 $\Omega$ , 25°C / 1K $\Omega$ , 25°C
Safety	detection of short-circuit or opening of probes, LBA alarm
°C / °F selection	configurable from faceplate
Linear scale ranges	-1999 to 9999 with configurable decimal point position
Controls	PID, Self-tuning, on-off
pb - dt - it	0,0...999,9 % - 0,00...99,99 min - 0,00...99,99 min
Action	Heat / Cool
Control outputs	on / off
Maximum power limit heat / cool	0,0...100,0 %
Cycle time	0...200 sec
Main output type	relay, logic, continuous (0...10V Rload $\geq$ 250K $\Omega$ , 0/4...20mA Rload $\leq$ 500 $\Omega$ )
Softstart	0,0...500,0 min
Fault power setting	-100,0...100,0 %
Automatic blanking	Displays PV value, optional exclusion
Configurable alarms	Up to 3 alarm functions assignable to an output, configurable as: maximum, minimum, symmetrical, absolute/deviation, LBA
Alarm masking	- exclusion during warm up - latching reset from faceplate or external contact
Type of relay contact	NO (NC), 5A, 250V/30Vdc cos $\phi$ =1
Logic output for static relays	24V $\pm$ 10% (10V min at 20mA)
Transmitter power supply	15/24Vdc, max 30mA short-circuit protection
Power supply (switching type)	(std) 100 ... 240Vac $\pm$ 10% (opt.) 11...27Vac/dc $\pm$ 10%; 50/60Hz, 8VA max
Faceplate protection	IP65
Working / Storage temperature range	0...50°C / -20...70°C
Relative humidity	20 ... 85% non-condensing
Environmental conditions of use	for internal use only, altitude up to 2000m
Installation	Panel, plug-in from front
Weight	160g for the complete version

### 3 • DESCRIPTION OF FACEPLATE

#### Function indicators

- Indicates modes of operation
- L1 MAN/AUTO = OFF (automatic control)  
ON (manual control)
- L2 PRE-HEATING = ON (running)
- L3 SELFTUNING = ON (enabled Self)  
OFF (disabled Self)

#### Automatic/Manual adjustment selection

Active only when PV display visualises the process variable (button pressed for at least 5 sec.)

#### "Inc" and "Dec" key

Press to increment (decrement) any numerical parameter • Increment (decrement) speed is proportional to time key stays pressed • The operation is not cyclic: once the maximum (minimum) value of a field is reached, the value will not change even if the key remains pressed.



#### Indication of output states

OUT 1 (AL1); OUT 2 (OPEN); OUT 3 (CLOSED)

#### PV Display: Indication of process variable

Error Indication: LO, HI, Sbr, Err  
**LO**= the value of process variable is < di LO\_S  
**HI**= the value of process variable is > di HI\_S  
**Sbr**= faulty sensor or input values higher than max. limits  
**Err**= PT100 third wire opened for PT100, PTC or input values lower than min. limits (i.e.: TC wrong connection)

#### SV display: Indication of setpoint

#### Function key

Gives access to the various configuration phases • Confirms change of set parameters and browses next or previous parameter (if Auto/Man key is pressed)

### 4 • CONNECTIONS

#### • Outputs



#### • Power Supply



TOP



#### • Inputs

##### • TC Input

Available thermocouples:  
 J, K, R, S, T  
 (B, E, N, L, U, G, D, C custom linearization is available)  
 - Observe polarities  
 - For extensions, use the correct compensating cable for the type of TC used



##### • Linear input with 3-wire transmitter



##### • Linear input (I)



##### • Input 1 linear with transmitter 2 wires



#### • Identification of boards

Power board - Solder side



Select transmitter voltage

**N.B. :** you can keep the **OUT1** relay energized at power-up by inserting jumper **S2** and removing resistance **R20**.

CPU board - Component side



IN/OUT boards (see appendix)

Select signal at contact 3

##### • Linear input (V)



##### • Pt100 / PTC / NTC

Use wires of adequate diameter (min. 1mm²)  
 PT100, JPT100, PTC, NTC

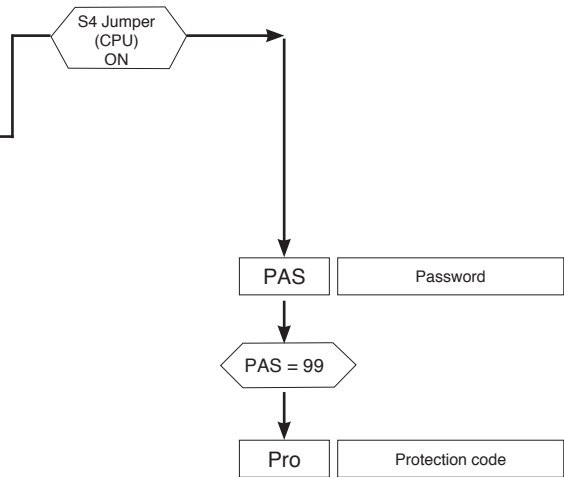


#### • Device structure

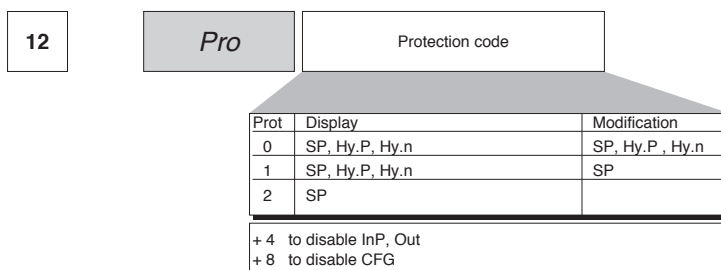


## 5 • “EASY” PROGRAMMING and CONFIGURATION

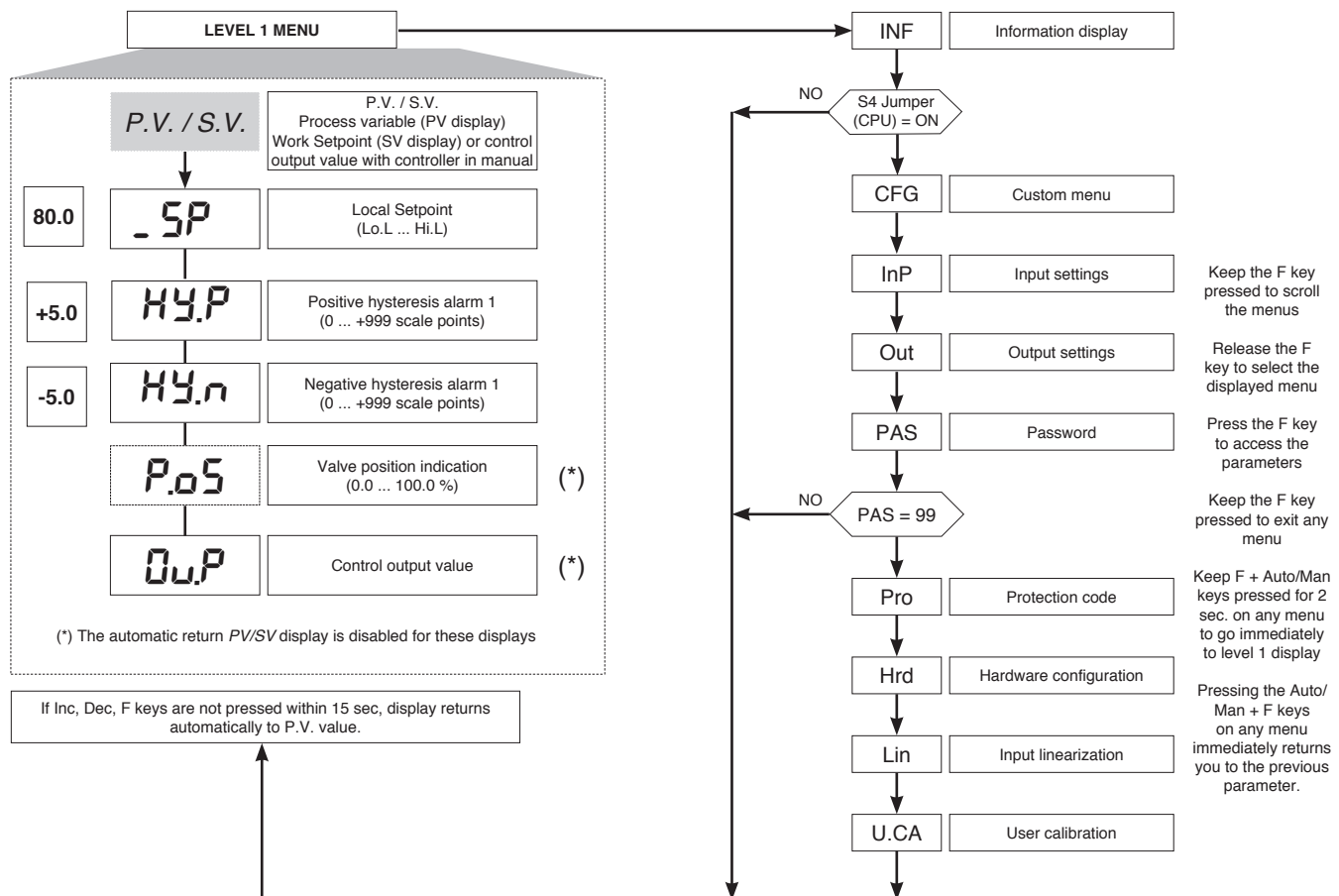
THE EASY CONFIGURATION (Pro=0...12) IS SUITABLE FOR VERSIONS WITH AL1/OPEN/CLOSED



### • Prot



## 6 • PROGRAMMING and CONFIGURATION



**N.B.:** Once a particular configuration is entered, all unnecessary parameters are no longer displayed



• CFG



(\*) LBA alarm may be reset by simultaneously pressing  $\Delta$  +  $\nabla$  keys when OutP is displayed or by switching to Manual.





Type	Probe type	without decimal point	with decimal point
	Sensore:	TC	
0	TC J °C	0/1000	0.0/999.9
1	TC J °F	32/1832	32.0/999.9
2	TC K °C	0/1300	0.0/999.9
3	TC K °F	32/2372	32.0/999.9
4	TC R °C	0/1750	0.0/999.9
5	TC R °F	32/3182	32.0/999.9
6	TC S °C	0/1750	0.0/999.9
7	TC S °F	32/3182	32.0/999.9
8	TC T °C	-200/400	-199.9/400.0
9	TC T °F	-328/752	-199.9/752.0
28	TC	CUSTOM	CUSTOM
29	TC	CUSTOM	CUSTOM
30	PT100 °C	-200/850	-199.9/850.0
31	PT100 °F	-328/156.2	-199.9/999.9
32	JPT100 °C	-200/600	-199.9/600.0
33	JPT100 °F	-328/1112	-199.9/999.9
34	PTC °C	-55/120	-55.0/120.0
35	PTC °F	-67/248	-67.0/248.0
36	NTC °C	-10/70	-10.0/70.0
37	NTC °F	14/158	14.0/158.0
38	0...60 mV	-1999/9999	-199.9/999.9
39	0...60 mV	Custom scale	Custom scale
40	12...60 mV	-1999/9999	-199.9/999.9
41	12...60 mV	Custom scale	Custom scale
42	0...20 mA	-1999/9999	-199.9/999.9
43	0...20 mA	Custom scale	Custom scale
44	4...20 mA	-1999/9999	-199.9/999.9
45	4...20 mA	Custom scale	Custom scale
46	0...10 V	-1999/9999	-199.9/999.9
47	0...10 V	Custom scale	Custom scale
48	2...10 V	-1999/9999	-199.9/999.9
49	2...10 V	Custom scale	Custom scale
50	0...5 V	-1999/9999	-199.9/999.9
51	0...5 V	Custom scale	Custom scale
52	1...5 V	-1999/9999	-199.9/999.9
53	1...5 V	Custom scale	Custom scale
54	0...1 V	-1999/9999	-199.9/999.9
55	0...1 V	Custom scale	Custom scale
56	200mV...1V	-1999/9999	-199.9/999.9
57	200mV...1V	Custom scale	Custom scale
58	Cust10 V-20mA	-1999/9999	-199.9/999.9
59	Cust10 V-20mA	Custom scale	Custom scale
60	Cust 60mV	-1999/9999	-199.9/999.9
61	Cust 60mV	Custom scale	Custom scale
62	PT100-JPT	CUSTOM	CUSTOM
63	PTC	CUSTOM	CUSTOM
64	NTC	CUSTOM	CUSTOM

For custom linearization:  
 - LO signal is generated with variable below Lo.S or at minimum calibration value  
 - HI signal is generated with variable above Lo.S or at maximum calibration value

Max. non-linearity error for thermocouples (TC), resistors (PT100) and thermistors (PTC, NTC).  
 The error is calculated as deviation from theoretical value and is expressed as percentage of full scale (in °C).

**S, R** range 0...1750°C; error < 0.2% f.s. (t > 300°C) / for other range; error < 0.5% f.s.  
**T** error < 0.2% f.s. (t > -150°C)  
**B** range 44...1800°C; error < 0.5% f.s. (t > 300°C) / range 44,0...999,9; error < 1% f.s. (t > 300°C)  
**U** range -99,9...99,9 and -99...99°C; error < 0.5% f.s. / for other range; error < 0.2% f.s. (t > -150°C)  
**G** error < 0.2% f.s. (t > 300°C)  
**D** error < 0.2% f.s. (t > 200°C)  
**C** range 0...2300; error < 0.2% f.s. / for other range; error < 0.5% f.s.

**NTC error < 0.5% f.s.**  
 Tc: J, K, E, N, L error < 0,2% f.s.  
 JPT100 and PTC error < 0,2% f.s.  
 PT100 scale -200...850°C  
 Precision better than 0,2% f.s. at 25°C  
 In range 0...50°C:  
 • Precision better than 0,2% f.s. in range -200...400°C  
 • Precision better than 0,4% f.s. in range +400...850°C (where f.s. refers to range -200... +850°C)





12

*Pro*

Protection code

Prot	Display	Modification
0	SP, Hy.P, Hy.n, AL.2, AL.3, PoS, OuP, INF	SP, Hy.P, Hy.n, AL.2, AL.3, PoS
1	SP, Hy.P, Hy.n, AL.2, AL.3, PoS, OuP, INF	SP
2	SP, OuP, INF	

+ 4 to disable InP, Out  
+ 8 to disable CFG  
+ 16 to disable SW "power-up - power down"  
+ 32 disable manual power latching  
+ 64 to disable manual power modification  
+128 enables full configuration

Note: OuP and INF only display configuration extended

*Hrd*

Hardware configuration

0

*hd.1*

Enable multiset instrument control by serial

6

*Ctrl*

Control type

Val	Control type
0	P heat
1	
2	
3	PI heat
4	
5	
6	PID heat
7	
8	
9	ON-OFF heat
10	
11	
12	
13	
14	

Selection of derivative action sampling time:  
+ 0 sample 1 sec.  
+ 16 sample 4 sec.  
+ 32 sample 8 sec.  
+ 64 sample 240 msec.

Note: LbA alarm is not enabled with ON/OFF type control

1

*AL.n*

Select number of enabled alarms

AL.nr	Alarm1	Alarm 2	Alarm 3
1	enabled	disabled	disabled

1

*but.*

Function of M/A keys

b u t t	
0	No function (key disenabled))
1	MAN / AUTO controller
2	
3	HOLD
4	
5	
6	Start/Stop selftuning
7	Start/Stop autotuning
8	

+ 16 disables the "back menu" function (Auto/Man + F keys) in the configuration menus

0

*dSP*

Defining SV display function

diSP	Lower display (SV) function
0	SSP - setpoint enabled
1	PoS - valve position
2	Control output value
3	Deviation (SSP - PV)



## • Lin



## • U.CAL



## 7 • CONSENT FOR BURNER AL1



Obtain burner consent by configuring alarm 1 as inverse deviation with positive hysteresis Hy.P and negative hysteresis Hy.n

## 8 • PRE-HEATING FUNCTION

Enable the pre-heating function by setting parameters GS.0, Ht.0, GS.1 other than zero.

It consists of three phases that are activated sequentially at firing:

### - Ramp 0 phase

Enabled by setting  $GS.0 > 0$ . Starting from setpoint = PV (initial state), it reaches pre-heating set SP.0 with gradient GS.0

### - Maintenance phase

Enabled by setting  $Ht.0 > 0$ . Maintains pre-heating setpoint SP.0 for time Ht.0

### - Ramp 1 phase

Enabled by setting  $GS.1 > 0$ . Starting from pre-heating setpoint SP.0, it reaches active \_SP set with gradient GS.1

In case of selftuning, the pre-heating function is not activated



## 9 • ADJUSTMENT WITH MOTORIZED VALVE

In an adjustment process the adjustment valve has the function of varying fuel delivery (frequently corresponding to the thermal energy introduced into the process) in relation to the signal coming from the controller.

For this purpose it is provided with an actuator able to modify its opening value, overcoming the resistances produced by the fluid passing inside it.

The adjustment valves vary the delivery in a modulated manner, producing finite variations in the fluid passage inner area corresponding to finite variations of the actuator input signal, coming from the controller. The servomechanism, for example, comprises an electric motor, a reducer and a mechanical transmission system which actions the valve.

Various auxiliary components can be present such as the mechanical and electrical safety end travels, manual actioning systems.



The controller determines, on the basis of the dynamics of the process, the control output for the valve corresponding to the opening of the same in such a way so as to maintain the desired value of the process variable.

### Characteristic parameters for valves control

- Actuator time ( $A_c.t$ ) is the time employed by the valve to pass from entirely open to entirely closed (or vice-versa), and can be set with a resolution of one second. It is a mechanical feature of the valve+actuator unit.

**NOTE:** if the actuator's travel is mechanically limited it is necessary to proportionally reduce the  $A_c.t$  value.

- Minimum impulse ( $t.Lo$ ) expressed as a % of the actuator time (resolution 0.1%).

Represents the minimum change in position corresponding to a minimum change in power supplied by the instrument below which the actuator will not physically respond to the command.

This represents the minimum variation in position due to which the actuator does not physically respond to the command.

The minimum duration of the movement can be set in  $t.Lo$ , expressed as a % of actuator time.

- Impulsive intervention threshold ( $t.Hi$ ) expressed as a % of the actuator time (resolution 0.1%) represents the position displacement (requested position – real position) due to which the manoeuvre request becomes impulsive.

You can choose between 2 types of control:

1) ON time of movement =  $t.on$  and OFF time proportional to shift and greater than or equal to  $t.Lo$  (we recommend setting  $t.on = t.Lo$ ) (set  $t.oF = 0$ ).

2) ON time of movement =  $t.on$  and OFF time =  $t.oF$ . A value set for  $t.oF < t.on$  is forced to  $t.on$ . To activate this type, set  $t.oF > 0$ .

The type of movement approach allows fine control of the reverse drive valve (from potentiometer or not), especially useful in cases of high mechanical inertia.

Set  $t.Hi = 0$  to exclude modulation in positioning.

This type of modulated approach allows precise control of the feedback actioned valve, by a potentiometer or not, and is especially useful in cases of high mechanical inertia. Setting  $t.Hi = 0$  excludes modulation in positioning.

- Dead zone ( $dE.b$ ) is a displacement band between the adjustment setpoint and the process variable within which the controller does not supply any command to the valve (Open = OFF; Close = OFF). It is expressed as a percentage of the bottom scale and is positioned below the setpoint.

The dead zone is useful in an operative process to avoid straining the actuator with repeated commands and an insignificant effect on the adjustment. Setting  $dE.b = 0$  the dead zone is excluded.



## Valve control modes

With the controller in manual, the setting of parameter At.y  $\geq 8$  allows direct control of the valve open and close commands through the keyboard Increments and Decrements on the front seats.

**V0** - for floating valve without potentiometer

Model V0 have similar behaviour: every manoeuvre request greater than the minimum impulse t.Lo is sent to the actuator by means of the OPEN/CLOSE relays; every action updates the presumed position of the virtual potentiometer calculated on the basis of the actuator travel declared time. In this way there is always a presumed position of the valve which is compared with the position request of the controller. Having reached a presumed extreme position (entirely open or entirely closed determined by the "virtual potentiometer") the controller provides a command in the same direction, in this way ensuring the real extreme position is reached (minimum command time = t.on). The actuators are usually protected against the OPEN command in the entirely open position or CLOSE command in the entirely closed position.

**V3** - for floating valve, PI control

When the difference between the position calculated by the controller and the only proportional component exceeds the value corresponding to the minimum impulse t.Lo the controller provides an OPEN or CLOSE command of the duration of the minimum impulse itself t.Lo. At each delivery the integral component of the command is set to zero (discharge of the integral). The frequency and duration of the impulses is correlated to the integral time (h.it or c.it).

*Non-movement behavior*

t.Hi = 0: with power = 100% or 0.0%, the corresponding open or close outputs always remain enabled (safety status).

*Movement behavior*

t.Hi  $\neq 0$ : with position attained corresponding to 100% or 0.0%, the corresponding open or close outputs are switched off.



If t.oF = 0, current function is maintained.

If t.oF  $\neq 0$  movement mode will be as shown on the graph

## 10 • CONTROL ACTIONS

*Proportional Action:*

action in which contribution to output is proportional to deviation at input (deviation = difference between controlled variable and setpoint).

*Derivative Action:*

action in which contribution to output is proportional to rate of variation input deviation.

*Integral Action:*

action in which contribution to output is proportional to integral of time of input deviation.

### Influence of Proportional, Derivative and Integral actions on response of process under control

- \* An increase in P.B. reduces oscillations but increases deviation.
  - \* A reduction in P.B. reduces the deviation but provokes oscillations of the controlled variable (the system tends to be unstable if P.B. value is too low).
  - \* An increase in Derivative Action corresponds to an increase in Derivative Time, reduces deviation and prevents oscillation up to a critical value of Derivative Time, beyond which deviation increases and prolonged oscillations occur.
  - \* An increase in Integral Action corresponds to a reduction in Integral Time, and tends to eliminate deviation between the controlled variable and the setpoint when the system is running at rated speed.
- If the Integral Time value is too long (Weak integral action), deviation between the controlled variable and the setpoint may persist.

Contact GEFRA for more information on control actions.

## 11 • MANUAL TUNING

- A) Enter the setpoint at its working value.  
 B) Set the proportional band at 0.1% (with on-off type setting).  
 C) Switch to automatic and observe the behavior of the variable. It will be similar to that in the figure:



D) The PID parameters are calculated as follows: Proportional band

$$P.B. = \frac{\text{Peak}}{(V_{\max} - V_{\min})} \times 100$$

(V max - V min) is the scale range.

Integral time:  $I_t = 1.5 \times T$

Derivative time:  $d_t = I_t/4$

E) Switch the unit to manual, set the calculated parameters. Return to PID action by setting the appropriate relay output cycle time, and switch back to Automatic.

F) If possible, to optimize parameters, change the setpoint and check temporary response. If an oscillation persists, increase the proportional band. If the response is too slow, reduce it.

## 12 • SET GRADIENT

SET GRADIENT: if set to  $\neq 0$ , the setpoint is assumed equal to PV at power-on and auto/man switchover. With gradient set, it reaches the local setpoint. Every variation in setpoint is subject to a gradient.

The set gradient is inhibited at power-on when self-tuning is engaged.

If the set gradient is set to  $\neq 0$ , it is active even with variations of the local setpoint.

The control setpoint reaches the set value at the speed defined by the gradient.

## 13 • SOFTWARE ON / OFF SWITCHING FUNCTION

**How to switch the unit OFF:** hold down the “F” and “Raise” keys simultaneously for 5 seconds to deactivate the unit, which will go to the OFF state while keeping the line supply connected and keeping the process value displayed. The SV display is OFF.

All outputs (alarms and controls) are OFF (logic level 0, relays de-energized) and all unit functions are disabled except the switch-on function and digital communication.

**How to switch the unit ON:** hold down the “F” key for 5 seconds and the unit will switch OFF to ON. If there is a power failure during the OFF state, the unit will remain in OFF state at the next power-up (ON/OFF state is memorized).

The function is normally enabled, but can be disabled by setting the parameter Prot = Prot +16.

## 14 • SELF-TUNING

The function works for single output systems (heating or cooling). The self-tuning action calculates optimum control parameter values during process startup. The variable (for example, temperature) must be that assumed at zero power (room temperature).

The controller supplies maximum power until an intermediate value between starting value and setpoint is reached, after which it zeros power.

PID parameters are calculated by measuring overshoot and the time needed to reach peak. When calculations are finished, the system disables automatically and the control proceeds until the setpoint is reached.

**How to activate self-tuning:**

### A. Activation at power-on

1. Set the setpoint to the required value
2. Enable selftuning by setting the Stun parameter to 2 (CFG menu)
3. Turn off the instrument
4. Make sure the temperature is near room temperature
5. Turn on the instrument again

### B. Activation from keyboard

1. Make sure that key M/A is enabled for Start/Stop selftuning (code but = 6 Hrd menu)
2. Bring the temperature near room temperature
3. Set the setpoint to the required value
4. Press key M/A to activate selftuning (Attention: selftuning interrupts if the key is pressed again)

The procedure runs automatically until finished, when the new PID parameters are stored: proportional band, integral and derivative times calculated for the active action (heating or cooling). In case of double action (heating or cooling), parameters for the opposite action are calculated by maintaining the initial ratio between parameters (ex.:  $CPb = HPb \times K$ ; where  $K = CPb / HPb$  when self-tuning starts). When finished, the Stun code is automatically cancelled.

### Notes :

-The procedure does not start if the temperature is higher than the setpoint (heating control mode) or if the temperature is lower than the setpoint (cooling control mode). In this case, the Stun code is not cancelled.

-It is advisable to enable one of the configurable LEDs to signal selftuning status. By setting one of parameters LED1, LED2, LED3=4 or 20 on the Hrd menu, the respective LED will be on or flashing when selftuning is active.





## 15 • ACCESSORIES

### • Interface for instrument configuration

KIT PC USB / RS485 o TTL



Kit for PC via the USB port (Windows environment) for GEFTRAN instruments configuration:

Lets you read or write all of the parameters

- A single software for all models
- Easy and rapid configuration
- Saving and management of parameter recipes
- On-line trend and saving of historical data

Component Kit:

- Connection cable PC USB ... port TTL
- Connection cable PC USB ... RS485 port
- Serial line converter
- CD SW GF Express installation

### • ORDERING CODE

GF\_eXK-2-0-0

cod F049095

## 16 • ORDER CODE



### • WARNINGS

**WARNING:** this symbol indicates danger. It is placed near the power supply circuit and near high-voltage relay contacts.

**Read the following warnings before installing, connecting or using the device:**

- follow instructions precisely when connecting the device.
- always use cables that are suitable for the voltage and current levels indicated in the technical specifications.
- the device has no ON/OFF switch: it switches on immediately when power is turned on. For safety reasons, devices permanently connected to the power supply require a two-phase disconnecting switch with proper marking. Such switch must be located near the device and must be easily reachable by the user. A single switch can control several units.
- if the device is connected to electrically NON-ISOLATED equipment (e.g. thermocouples), a grounding wire must be applied to assure that this connection is not made directly through the machine structure.
- if the device is used in applications where there is risk of injury to persons and/or damage to machines or materials, it MUST be used with auxiliary alarm units. You should be able to check the correct operation of such units during normal operation of the device.
- before using the device, the user must check that all device parameters are correctly set in order to avoid injury to persons and/or damage to property.
- the device must NOT be used in inflammable or explosive environments. It may be connected to units operating in such environments only by means of suitable interfaces in conformity to local safety regulations.
- the device contains components that are sensitive to static electrical discharges. Therefore, take appropriate precautions when handling electronic circuit boards in order to prevent permanent damage to these components.

**Installation:** installation category II, pollution level 2, double isolation

The equipment is intended for permanent indoor installations within their own enclosure or panel mounted enclosing the rear housing and exposed terminals on the back.

- only for low power supply: supply from Class 2 or low voltage limited energy source
- power supply lines must be separated from device input and output lines; always check that the supply voltage matches the voltage indicated on the device label.
- install the instrumentation separately from the relays and power switching devices
- do not install high-power remote switches, contactors, relays, thyristor power units (particularly if "phase angle" type), motors, etc... in the same cabinet.
- avoid dust, humidity, corrosive gases and heat sources.
- do not close the ventilation holes; working temperature must be in the range of 0...50°C.

- surrounding air: 50°C
- use 60/75°C copper (Cu) conductor only, wire size range 2x No 22 - 14AWG, Solid/Stranded
- use terminal tightening torque 0.5N m

If the device has faston terminals, they must be protected and isolated; if the device has screw terminals, wires should be attached at least in pairs.

• **Power:** supplied from a disconnecting switch with fuse for the device section; path of wires from switch to devices should be as straight as possible; the same supply should not be used to power relays, contactors, solenoid valves, etc.; if the voltage waveform is strongly distorted by thyristor switching units or by electric motors, it is recommended that an isolation transformer be used only for the devices, connecting the screen to ground; it is important for the electrical system to have a good ground connection; voltage between neutral and ground must not exceed 1V and resistance must be less than 60Ω; if the supply voltage is highly variable, use a voltage stabilizer for the device; use line filters in the vicinity of high frequency generators or arc welders; power supply lines must be separated from device input and output lines; always check that the supply voltage matches the voltage indicated on the device label.

• **Input and output connections:** external connected circuits must have double insulation; to connect analog inputs (TC, RTD) you have to: physically separate input wiring from power supply wiring, from output wiring, and from power connections; use twisted and screened cables, with screen connected to ground at only one point; to connect adjustment and alarm outputs (contactors, solenoid valves, motors, fans, etc.), install RC groups (resistor and capacitor in series) in parallel with inductive loads that work in AC (*Note: all capacitors must conform to VDE standards (class x2) and support at least 220 VAC. Resistors must be at least 2W*); fit a 1N4007 diode in parallel with the coil of inductive loads that operate in DC.

**GEFRAN spa will not be held liable for any injury to persons and/or damage to property deriving from tampering, from any incorrect or erroneous use, or from any use not conforming to the device specifications.**



## Set-up for 600V RRR0-1-T73 regulator

### Set up for temperature probe Pt100 (ex Siemens QAE2120 130°C max.)

The regulator comes out of the factory preset with the corresponding values of the Siemens RWF40.000 and RWF50.2x

Verify wiring of the sensor



Regulation of the set-point = 80

It can be modified by using arrows "up" and "down".

By pushing **F** you go to parameters:

Hy.P	5 (hysteresis positive for output 1, terminals 21-22 (ex Q13-Q14))
Hy.n	-5 hysteresis negative for output ,1 terminals 21-22 (ex Q13-Q14)

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F**, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hIt	5,83
hdt	1,33
...	

InP	
....	
tyP	30 (Pt100)
...	
dP_S	1 (decimals num.)
Lo.S	0 (min. sensor scale)
Hi.S	850,0 (max sensor scale)
oFS	0 (offset of input correction)
Lo.L	30,0 (lower set-point range limit)
Hi.L	130,0 (upper set-point range limit)

Out	
A1.r	0
...	
A1.t	3 (operating mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed <b>F</b> until visualization of <b>Hrd</b>
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

#### Manual operation :

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

Through the arrows, "Open" and "Close" outputs are activated.

To come back to normal working keep the lower left key pushed for at least 5 sec.

#### Software switch off :

By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.

## Set up for temperature probe Pt100 for high temperature (350°C max.)

Verify wiring of the sensor



Regulation of the set-point = **80**

It can be modified by using arrows "up" and "down".

By pushing **F** you go to parameters:

Hy.P	10 (hysteresis positive for output 1 terminals 21-22 (ex Q13-Q14))
Hy.n	-5 (hysteresis negative for output 1 terminals 21-22 (ex Q13-Q14))

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F**, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hlt	5,83
hdt	1,33
...	

InP	
....	
tyP	30 (Pt100)
...	
dP_S	1 (decimals num.)
Lo.S	0 (min. sensor scale)
Hi.S	850,0 (max sensor scale)
oFS	0 (offset of input correction)
Lo.L	0,0 (lower set-point range limit)
Hi.L	350,0 (upper set-point range limit)

Out	
A1.r	0
...	
A1.t	3 (mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed <b>F</b> until visualization of <b>Hrd</b>
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

#### Manual operation:

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

Through the arrows, "Open" and "Close" outputs are activated.

To come back to normal working keep the lower left key pushed for at least 5 sec.

#### Software switch off :

By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.

## Set up for pressure transmitter 2 wires signal 4÷20mA



With pressure transmitters first we need to enable their power supply: remove the part as shown below, then, on the CPU unit, move the bridge from Pt100 to +Vt



Verify wiring of the sensor

Impostazione set-point

Transmitter	1,6bar	3bar	10bar	16bar	25bar	40bar
Set-point	1bar	1,5bar	6bar	6bar	6bar	6bar

To modify it directly use "up" and "down" arrows.

By pushing **F** you go to parameter:

Transmitter	1,6bar	3bar	10bar	16bar	25bar	40bar
Hy.P	0,2bar	0,5bar	0,5bar	0,8bar	1,25bar	2bar
Hy.n	0bar	0bar	0bar	0bar	0bar	0bar

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F**, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	5
hIt	1,33
hdt	0,33
...	

InP	
....	
tyP	44 (4÷20mA)
...	
dP_S	2 (decimals num.)

Transmitter	1,6bar	3bar	10bar	16bar	25bar	40bar	
Lo.S	0,00	0,00	0,00	0,00	0,00	0,00	min. sensor scale
Hi.S	1,60	3,00	10,00	16,00	25,00	40,00	max sensor scale
oFS	0	0	0	0	0	0	offset of input correction
Lo.L	0,00	0,00	0,00	0,00	0,00	0,00	lower set-point setting
Hi.L	1,60	3,00	10,00	16,00	25,00	40,00	upper set-point setting

Out	
A1.r	0
...	
A1.t	3 (mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

<b>PAS</b>	99 then push and keep pushed <b>F</b> until visualization of <b>Hrd</b>
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

#### Manual operation:

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

Through the arrows, "Open" and "Close" outputs are activated.

To come back to normal working keep the lower left key pushed for at least 5 sec.

#### Software switch off :

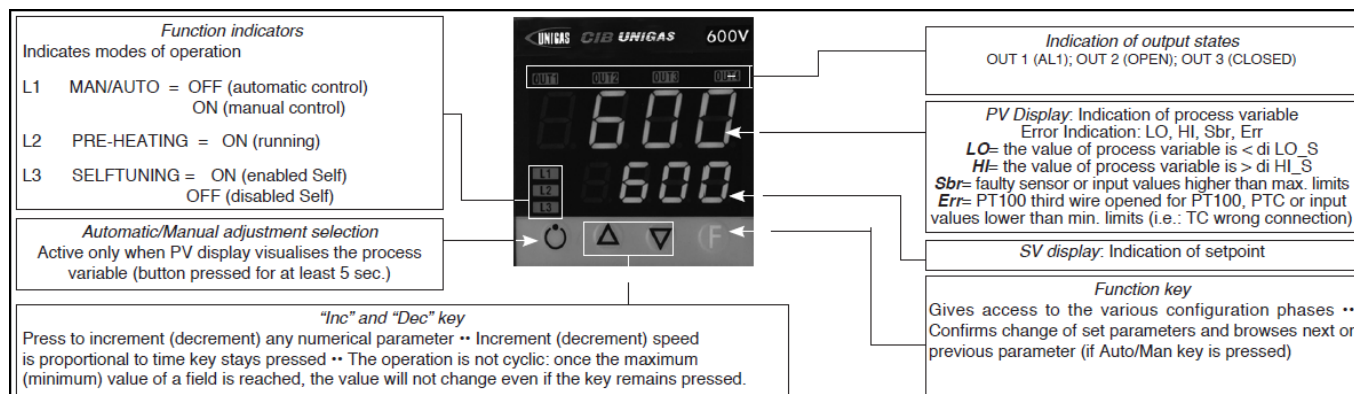
By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.



## Set-up for thermocouples type **K** or **J**

Verify wiring of the sensor



Regulation of the set-point = **80**

It can be modified by using arrows "up" and "down".

By pushing **F** you go to parameters:

Hy.P	10 (hysteresis positive for output 1 terminals 21-22 (ex Q13-Q14))
Hy.n	-5 (hysteresis negative for output 1 terminals 21-22 (ex Q13-Q14))

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F**, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hIt	5,83
hdt	1,33
...	

InP	
...	
tyP	2 (thermocouple <b>K</b> 0÷1300°C) / 0 (thermocouple <b>J</b> 0÷1000°C)
...	
dP_S	0 (no decimal) / 1 (1 decimal)
Lo.S	0 (min. sensor scale)
Hi.S	1300 (max sensor scale for tc <b>K</b> ) / 1000 (max sensor scale for tc <b>J</b> )
oFS	0 (offset of input correction)
Lo.L	0 (lower set-point range limit)
Hi.L	1300 (upper set-point range limit) per tc <b>K</b> / 1000 for tc <b>J</b>

Out	
A1.r	0
...	
A1.t	3 (mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

<b>PAS</b>	99 then push and keep pushed <b>F</b> until visualization of <b>Hrd</b>
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

#### Manual operation:

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

Through the arrows, "Open" and "Close" outputs are activated.

To come back to normal working keep the lower left key pushed for at least 5 sec.

#### Software switch off :

By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.





# RWF50.2x & RWF50.3x



*User manual*

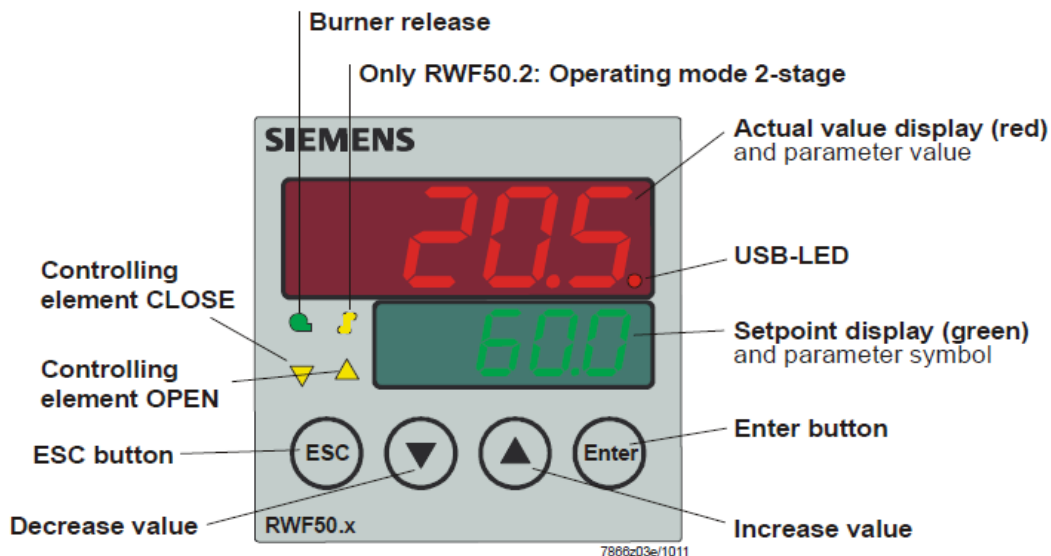
## DEVICE INSTALLATION

Install the device using the relevant tools as shown in the figure.

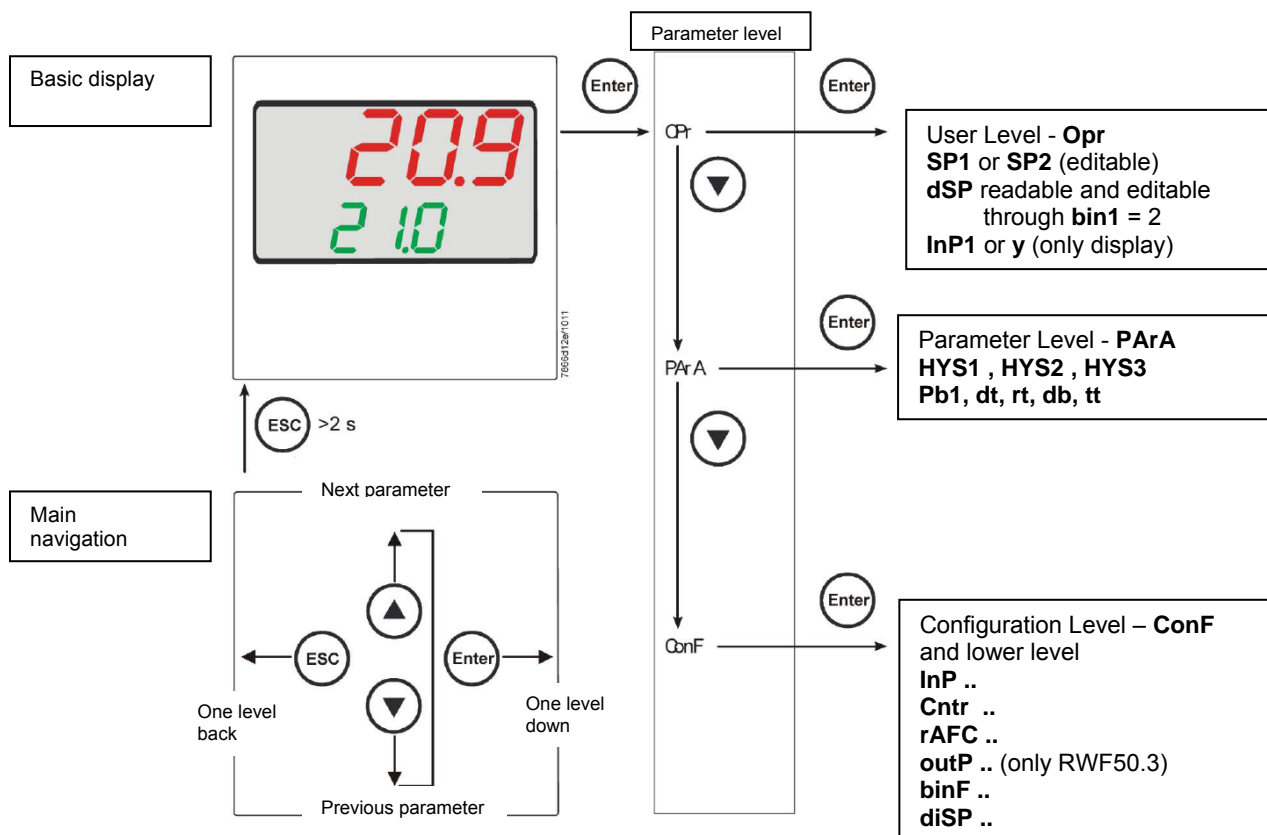
To wire the device and sensors, follow the instructions on the burner wiring diagram.



## FRONT PANEL



## NAVIGATION MENU



RWF5 is preset good for 90% of applications. However, you can set or edit parameters as follow:

#### Set-point: set or modification:

When the burner is in stand-by, (safety loop open, that is terminals 3-4/T1-T2 on the 7 pole plug open) push the **Enter** button: on the lower display (green) **Opr** appears; push **Enter** again and in the same display **SP1** appears. Push **Enter** again and the lower display (green **SP1**) flashes. Using the **up and down arrows** change the set-point on the upper display (red). Push **Enter** to confirm and push **ESC** more times to get the home position.

#### PID parameters set and modifications (see table below):

- Push **Enter** button, on the green display **Opr** appears; using the **down arrow**, scroll until group **PArA** is reached and push **Enter**.
- on the green display **Pb1** e appears and on the red one the set parameter.
- Push in sequence the **down or up** arrow the menu is scrolled.
- Push **Enter** to select and the **arrows** to choose the desired value. **Enter** to confirm.

Parameter	Display	Range	Factory setting	Remarks
Proportional band	PB.1	1... 9999 digit	10	Typical value for temperature
Derivative action	dt	0... 9999 sec.	80	Typical value for temperature
Integral action	rt	0... 9999 sec.	350	Typical value for temperature
Dead band (*)	db	0... 999,9 digit	1	Typical value
Servocontrol running time	tt	10... 3000 sec.	15	Set servocontrol running time
Switch-on differential (*)	HYS1	0,0... -1999 digit	-5	Value under setpoint below which the burner switches back on (1N-1P closes)
Switch-off differential 2° stage (*)	HYS2	0,0 ... HYS3	3	(enable only with parameter <b>bin1</b> = 4)
Upper switch-off differential (*)	HYS3	0,0... 9999 digit	5	Value over setpoint above which the burner switches off (1N-1P opens)
Switch-on differential on cooling controller (*)	HYS4	0,0... 9999 digit	5	Do not used (enable only with parameter <b>CACt</b> = 0)
Switch-off differential 2° stage on cooling controller (*)	HYS5	HYS6...0,0 digit	5	Do not used (enable only with parameters <b>CACt</b> = 0 and <b>bin1</b> = 4)
Upper switch-off differential on cooling controller (*)	HYS6	0,0... -1999 digit	5	Do not used (enable only with parameter <b>CACt</b> = 0)
Delay modulation	q	0,0... 999,9 digit	0	Do not alter

(\*)Parameters affected by setting of decimal place (**ConF** > **dISP** parameter **dECP**)



#### Setting the kind of sensor to be connected to the device:

- push the **Enter** button: on the lower display (green) **Opr** appears. Using the **up and down arrows** find **ConF**. Push **Enter** to confirm.
- Now on the green display the group **InP** appears. Push **Enter** and **InP1** is displayed. Enter to confirm.
- You are inside **InP1**; the green display shows **Sen1 (sensor type)**, while the red display shows the chosen sensor code
- Push **Enter** to enter the **Sen1** parameter, then choose the desired sensor using the **arrows**. Push **Enter** to confirm and **ESC** to escape.
- Once selected the sensor, you can modify all the other parameters using **up and down arrows** according to the tables here below.

#### ConF > InP > InP1

Parameter	Value	Description
SEn1 type of sensor for analog input 1	<b>1</b>	<b>Pt100 3 fili</b>
	2	Pt100 2 fili
	3	Pt1000 3 fili
	4	Pt1000 2 fili
	5	Ni1000 3 fili
	6	Ni1000 2 fili
	7	0 ÷ 135 ohm
	15	0 ÷ 20mA
	16	4 ÷ 20mA
	17	0 ÷ 10V
	18	0 ÷ 5V
	19	1 ÷ 5V
OFF1 sensor offset	-1999.. <b>0</b> .. +9999	Using the measured value correction (offset), a measured value can be corrected to a certain degree, either up or down
SCL1 scale low level	-1999.. <b>0</b> .. +9999	In the case of a measuring transducer with standard signal, the physical signal is assigned a display value here (for input ohm, mA, V)
SCH1 scale high level	-1999.. <b>100</b> .. +9999	In the case of a measuring transducer with standard signal, the physical signal is assigned a display value here (for input ohm, mA, V)
dF1 digital filter	0... <b>0,6</b> ...100	Is used to adapt the digital 2nd order input filter (time in s; 0 s = filter off)
Unit temperature unit	<b>1</b> 2	<b>1 = degrees Celsius</b> 2 = degrees Fahrenheit

(**bold** = factory settings)

#### Remark:

RWF50.2 e RWF50.3 cannot be connected to thermocouples.

If thermocouples have to be connected, convert the signal to a 4-20 mA one and set the RWF accordingly.

## ConF > Cntr

Parameter	Value	Description
CtYP controller type	<b>1</b> 2	<b>1 = 3-position controller (open-stop-close only RWF50.2)</b> 2 = continuative action controller (only RWF50.3)
CACT control action	<b>1</b> 0	<b>1 = heating controller</b> 0 = cooling controller
SPL least value of the set-point range	-1999.. <b>0</b> ..+9999	set-point limitation prevents entry of values outside the defined range
SPH maximum value of the set-point range	-1999.. <b>100</b> ..+9999	set-point limitation prevents entry of values outside the defined range
oLLo set-point limitation start, operation limit low	<b>-1999</b> .... +9999	lower working range limit
oLHi set-point limitation end, operation limit high	-1999.... <b>+9999</b>	upper working range limit

(**bold** = factory settings)

## ConF > rAFC

### Activation boiler shock termic protetion:

RWF50.. can activate the thermal shock protection only on sites where the set-point is lower than 250°C and according to **rAL** parameter.

Parameter	Value	Description
FnCT function	<b>0</b> 1 2	Choose type of range degrees/time <b>0 = deactivated</b> 1 = Kelvin degrees/minute 2 = Kelvin degrees/hour
rASL ramp rate	<b>0,0</b> ... 999,9	Slope of thermal shock protection (only with functions 1 and 2)
toLP tolerance band ramp	<b>0</b> ...9999	width of tolerance band (in K) about the set-point <b>0 = tolerance band inactive</b> 
rAL ramp limit	<b>0</b> ...250	Ramp limit. When this value is lower than the temperature set-point, the RWF controls the output increasing the temp set point step by step according to rASL. If this is over the temp set point, the control is performed in cooling.

(**bold** = factory settings)

### ConF > OutP (parameter under group only for RWF50.3)

Parameter	Value	Description
FnCt tipo di controllo	1 <b>4</b>	1 = analog input 1 doubling with possibility to convert (depending on par <b>SiGn</b> ) <b>4 = modulation controller</b>
SiGn type of output signal	<b>0</b> 1 2	physical output signal (terminals A+, A-) <b>0 = 0÷20mA</b> 1 = 4÷20mA 2 = 0÷10V
rOut Value when out of input range	<b>0...101</b>	signal (in percent) when measurement range is crossed
oPnt zero point	-1999... <b>0</b> ...+9999	value range of the output variable is assigned to a physical output signal Per default, the setting corresponds to 0...100% angular positioning for the controller outputs (terminals A+, A-) (effective only with <b>FnCt</b> = 1)
End End value	-1999... <b>100</b> ...+9999	value range of the output variable is assigned to a physical output signal Per default, the setting corresponds to 0...100% angular positioning for the controller outputs (terminals A+, A-) (effective only with <b>FnCt</b> = 1)

(**bold** = factory settings)

### ConF > binF

Parameter	Value	Description
bin1 digital inputs (terminals DG - D1)	<b>0</b> 1 2 4	<b>0 = without function</b> 1 = set-point changeover (SP1 / SP2) 2 = set-point shift ( <b>Opr</b> > <b>dSP</b> parameter = value of set-point modify) 4 = changeover of operating mode open – modulating operation; close – 2 stage operation.

(**bold** = factory settings)

### ConF > dISP

Parameter	Value	Description
diSU upper display (red)	0 <b>1</b> 4 6 7	display value for upper display: 0 = display power-off <b>1 = analog input value</b> 4 = Controller's angular positioning 6 = set-point value 7 = end value with thermal shock protection
diSL lower display (green)	0 1 4 <b>6</b> 7	display value for lower display: 0 = display power-off 1 = analog input value 4 = Controller's angular positioning <b>6 = set-point value</b> 7 = end value with thermal shock protection
tout timeout	<b>0..180</b> ..250	time (s) on completion of which the controller returns automatically to the basic display, if no button is pressed
dECP decimal point	<b>0</b> 1 2	<b>0 = no decimal place</b> 1 = one decimal place 2 = two decimal places
CodE level lockout	<b>0</b> 1 2 3	<b>0 = no lockout</b> 1 = configuration level lockout (ConF) 2 = Parameter and configuration level lockout (PArA & ConF) 3 = keyboard lockout

(**bold** = factory settings)

#### Manual control :

- in order to manual change the burner load, while firing keep pushing the **ESC** button for more than 5 s; on the lower green display **Hand** appears.
- using the **UP** and **DOWN** arrows, the load varies.
- Keep pushing the **ESC** button for getting the normal operation again.
- **NB:** every time the device shuts the burner down (start led switched off - contact 1N-1P open), the manual control is not active.

#### Device self-setting (auto-tuning):

If the burner in the steady state does not respond properly to heat generator requests, you can activate the Device's self-setting function, which recalculates PID values for its operation, deciding which are most suitable for the specific kind of request



Follow the below instructions:

push the **UP** and **DOWN** arrows for more than 5 s; on the green lower display **TUNE** appears. Now the device pushes the burner to increase and decrease its output. During this time, the device calculates PID parameters (**Pb1**, **dt** and **rt**). After the calculations, the TUNE is automatically deactivated and the device has already stored them.

In order to stop the Auto-tuning function while it works, push again the **UP** and **DOWN** arrows for more than 5 s. The calculated PID parameters can be manually modified following the previously described instructions.

#### Display of software version :



The software version is shown by pushing **Enter + UP arrow** on the upper display

Electric connection :

With 7 pins connector version



With terminals version



Matches terminals between RWF50.2 and RWF40.0x0



Parameters summarising for RWF50.2x:

Navigation menù	Conf					Conf									Opr
	Inp							diSP							
	Inp1								Cntr		PArA				
Types of probe	SEn1	OFF1	SCL1	SCH1	Unit	SPL	SPH	dECP	Pb. 1	dt	rt	tt	HYS1 (*)	HYS3 (*)	SP1 (*)
Siemens QAE2120...	6	0	needless	needless	1	30	95	1	10	80	350	(#)	-5	5	80 °C
Siemens QAM2120..	6	0	needless	needless	1	0	80	1	10	80	350	(#)	-2,5	2,5	40°C
Pt1000 (130°C max.)	4	0	needless	needless	1	30	95	1	10	80	350	(#)	-5	5	80°C
Pt1000 (350°C max.)	4	0	needless	needless	1	0	350	1	10	80	350	(#)	-5	10	80°C
Pt100 (130°C max.)	1	0	needless	needless	1	0	95	1	10	80	350	(#)	-5	5	80°C
Pt100 (350°C max)	1	0	needless	needless	1	0	350	1	10	80	350	(#)	-5	10	80°C
Probe 4÷20mA / 0÷1,6bar	16	0	0	160	needless	0	160	0	5	20	80	(#)	0	20	100 kPa
Probe 4÷20mA / 0÷3bar	16	0	0	300	needless	0	300	0	5	20	80	(#)	0	20	200 kPa
Probe 4÷20mA / 0÷10bar	16	0	0	1000	needless	0	1000	0	5	20	80	(#)	0	50	600 kPa
Probe 4÷20mA / 0÷16bar	16	0	0	1600	needless	0	1600	0	5	20	80	(#)	0	80	600 kPa
Probe 4÷20mA / 0÷25bar	16	0	0	2500	needless	0	2500	0	5	20	80	(#)	0	125	600 kPa
Probe 4÷20mA / 0÷40bar	16	0	0	4000	needless	0	4000	0	5	20	80	(#)	0	200	600 kPa
Siemens QBE2002 P4	17	0	0	400	needless	0	400	0	5	20	80	(#)	0	20	200 kPa
Siemens QBE2002 P10	17	0	0	1000	needless	0	1000	0	5	20	80	(#)	0	50	600 kPa
Siemens QBE2002 P16	17	0	0	1600	needless	0	1600	0	5	20	80	(#)	0	80	600 kPa
Siemens QBE2002 P25	17	0	0	2500	needless	0	2500	0	5	20	80	(#)	0	125	600 kPa
Siemens QBE2002 P40	17	0	0	4000	needless	0	4000	0	5	20	80	(#)	0	200	600 kPa
Segnale 0÷10V	17	0	to be fixed	to be fixed	needless	to be fixed	to be fixed	to be fixed	5	20	80	(#)	to be fixed	to be fixed	to be fixed
Segnale 4÷20mA	16	0	to be fixed	to be fixed	needless	to be fixed	to be fixed	to be fixed	5	20	80	(#)	to be fixed	to be fixed	to be fixed

**NOTE :**

(#) tt – servo control run time

SQL33 ; STM30; SQM10; SQM40; SQM50; SQM54 = **30** (secondi) - STA12B3.41; SQN30.251; SQN72.4A4A20 = **12** (secondi)

(\*)These values are factory set - values **must be** set during operation at the plant based on the real working temperature/pressure value.

**WARNING :** With pressure probes the parameters SP1, SCH, SCL, HYS1, HYS3 must be selected, and visualized in kPa (kilo Pascal). (1bar ≡ 100.000Pa ≡ 100kPa)

## APPENDIX: PROBES CONNECTION

To assure the utmost comfort, the control system needs reliable information, which can be obtained provided the sensors have been installed correctly. Sensors measure and transmit all variations encountered at their location.

Measurement is taken based on design features (time constant) and according to specific operating conditions. With wiring run in raceways, the sheath (or pipe) containing the wires must be plugged at the sensor's terminal board so that currents of air cannot affect the sensor's measurements.

### Ambient probes (or ambient thermostats)

#### Installation

The sensors (or room thermostats) must be located in reference rooms in a position where they can take real temperature measurements without being affected by foreign factors.



### Outside probes (weather)

#### Installation

In heating or air-conditioning systems featuring adjustment in response to outside temperature, the sensor's positioning is of paramount importance.

### It's good to be admired ...even better to be effective

Heating systems: the room sensor must not be installed in rooms with heating units complete with thermostatic valves. Avoid all sources of heat foreign to the system.



**General rule:** on the outer wall of the building where the living rooms are, never on the south-facing wall or in a position where they will be affected by morning sun. If in any doubt, place them on the north or north-east façade.

### Location

On an inner wall on the other side of the room to heating units height above floor 1.5 m, at least 1.5 m away from external sources of heat (or cold).



### Installation position to be avoided

near shelving or alcoves and recesses, near doors or windows, inside outer walls exposed to solar radiation or currents of cold air, on inner walls with heating system pipes, domestic hot water pipes, or cooling system pipes running through them.

### Positions to be avoided



Avoid installing near windows, vents, outside the boiler room, on chimney breasts or where they are protected by balconies, cantilever roofs.

**The sensor must not be painted (measurement error).**

## Duct or pipe sensors

### Installing temperature sensors

For measuring outlet air:

- after delivery fan or
- after coil to be controlled, at a distance of at least 0,5 m

For measuring room temperature:

- before return air intake fan and near room's return air intake. For measuring saturation temperature: after mist eliminator.



Bend 0.4m sensor by hand (never use tools) as illustrated.



Use whole cross-section of duct, min. distance from walls 50 mm, radius of curvature 10 mm for 2m or 6m sensors.

### Installing combined humidity sensors

As max. humidity limit sensor on outlet (steam humidifiers).



### Installing pressure sensors

A - installation on ducts carrying fluids at max. temperature 80°C

B - installation on ducts at temperature over 80°C and for refrigerants

C - installation on ducts at high temperatures:

- increase length of siphon
- place sensor at side to prevent it being hit by hot air coming from the pipe.



### Installing differential pressure sensors for water

- Installation with casing facing down not allowed.-With temperature over 80°C, siphons are needed.
- To avoid damaging the sensor, you must comply with the following instructions

#### when installing:

- make sure pressure difference is not greater than the value permitted by the sensor
- when there are high static pressures, make sure you insert shutoff valves A-B-C.

### Putting into operation

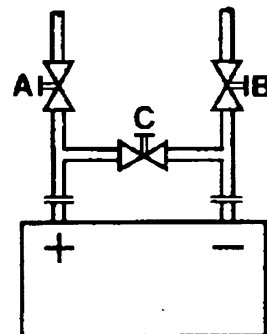
Start disable

1=open C1=open C

2=open A2=close B

3=open B3=close A

4= close C





## Immersion or strap-on sensors



Placing the probes (QAD22.../QAE21.../QAP21.../RCA...)

## Immersion probes installation

Sensors must be installed on the stretch of pipe in which fluid circulates all the time.

The rigid stem (sensing element doing the measuring) must be inserted by at least 75mm and must face the direction of flow.

Recommended locations: on a bend or on a straight stretch of pipe but tilted by 45° and against the flow of fluid.

Protect them to prevent water from infiltrating (dripping gates, condensation from pipes etc.)

## Installing QAD2.. strap-on sensors

Make sure fluid is circulating in the chosen location.

Eliminate insulation and paintwork (including rust inhibitor) on a min. 100mm length of pipe.

Sensors come with straps for pipes up to 100 mm in diameter

## With pumps on outlet

with 3 ways valves / with 4 ways valves



Panel system / burner control



## Strap-on or immersion sensors?

### QAD2.. strap-on sensors

Advantages :

- 10 sec. time constant
- Installed with system running (no plumbing work)
- Installation can be changed easily if it proves incorrect.

Limits:

- Suitable for pipe diameters max. 100 mm
- Can be affected by currents of air etc.

### QAE2... immersion sensors

Advantages:

- Measure "mean" fluid temperature
- No external influence on measurement such as: currents of air, nearby pipes etc.

Limits:

- Time constant with sheath: 20 sec.
- Hard to change installation position if it proves incorrect.

## With pumps on return

with 3 ways valves / with 4 ways valves



## Duct pressure switches and sensors

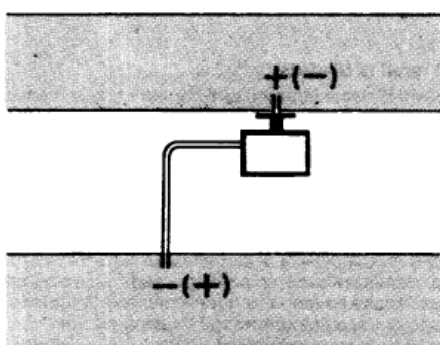
### Installing differential pressure probes for air



A - Control a filter (clogging)



B - Control a fan (upstream/downstream)



C - Measurement of difference in pressure between two ducts



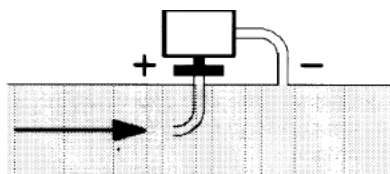
D - Measurement of difference in pressure between two rooms or of inside of duct and outside

### Basic principles

Measuring static pressure(i.e. pressure exerted by air on pipe walls)



### Measuring dynamic pressure



$$Pd = \frac{\gamma v^2}{2g}$$

### Key

$\gamma$	Kg/m <sup>3</sup> , specific weight of air
$v$	m/s, air speed
$g$	9.81 m/s <sup>2</sup> gravity acceleration
$Pd$	mm C.A., dynamic pressure

### Measuring total pressure



## Spare parts

Description	Code
Modulator RWF50.2 (uscita a 3 punti - apri, fermo, chiudi)	2570148
Modulator RWF50.3 (uscita continua 0÷20mA, 4÷20mA, 0÷10V)	2570149
Temperature probe Siemens QAE2120.010A (30÷130°C)	2560101
Temperature probe Siemens QAM2120.040 (-15÷+50°C)	2560135
Thermoresistor Pt1000 ø6mm L100mm (30÷130°C)	2560188
Thermoresistor Pt1000 ø10mm L200mm (0÷350°C)	2560103
Thermoresistor Pt100 ø10mm L200mm (0÷350°C)	2560145
Thermoresistor Pt100 ø8mm L85mm (0÷120°C)	25601C3
Pressure probe Siemens QBE2.. P4 (0÷4bar)	2560159
Pressure probe Siemens QBE2.. P10 (0÷10bar / signal 0÷10V)	2560160
Pressure probe Siemens QBE2.. P16 (0÷16bar / signal 0÷10V)	2560167
Pressure probe Siemens QBE2.. P25 (0÷25bar / signal 0÷10V)	2560161
Pressure probe Siemens QBE2.. P40 (0÷40bar / signal 0÷10V)	2560162
Pressure probe Danfoss MBS 3200 P 1,6 (0÷1,6bar / signal 4÷20mA)	2560189
Pressure probe Danfoss MBS 3200 P 10 (0÷10bar / signal 4÷20mA)	2560190
Pressure probe Danfoss MBS 3200 P 16 (0÷16bar / signal 4÷20mA)	2560191
Pressure probe Danfoss MBS 3200 P 25 (0÷25bar / signal 4÷20mA)	2560192
Pressure probe Danfoss MBS 3200 P 40 (0÷40bar / signal 4÷20mA)	2560193
Pressure probe Siemens 7MF1565-3BB00-1AA1 (0÷1,6bar / signal 4÷20mA)	25601A3
Pressure probe Siemens 7MF1565-3CA00-1AA1 (0÷10bar / signal 4÷20mA)	25601A4
Sonda di pressione Siemens 7MF1565-3CB00-1AA1 (0÷16bar / signal	25601A5
Pressure probe Siemens 7MF1565-3CD00-1AA1 (0÷25bar / signal 4÷20mA)	25601A6
Pressure probe Siemens 7MF1565-3CE00-1AA1 (0÷40bar / signal 4÷20mA)	25601A7
Pressure probe Gefran E3E B1V6 MV (0÷1,6bar / segnale 4÷20mA)	25601C4
Pressure probe Danfoss E3E B01D MV (0÷10bar / segnale 4÷20mA)	25601C5
Pressure probe Danfoss E3E B16U MV (0÷16bar / segnale 4÷20mA)	25601C6
Pressure probe Danfoss E3E B25U MV (0÷25bar / segnale 4÷20mA)	25601C7
Pressure probe Danfoss E3E B04D MV (0÷40bar / segnale 4÷20mA))	25601C8

Note: Specifications and data subject to change. Errors and omissions excepted.

# **KM3 Modulator**

## **USER MANUAL**

**MOUNTING**

## DISPLAY AND KEYS



	Operator Mode	Editing Mode
	Access to: - Operator Commands (Timer, Setpoint selection ...) - Parameters - Configuration	Confirm and go to Next parameter
	Access to: - Operator additional information (Output value, running time ...)	Increase the displayed value or select the next element of the parameters list
	Access to: - Set Point	Decrease the displayed value or select the previous element
	Programmable key: Start the programmed function (Autotune, Auto/Man, Timer ...)	Exit from Operator commands/Parameter setting/Configuration

## CONNECTIONS DIAGRAM



### Probe connection:

- **PT1000/NTC/PTC:** between terminal 3 and 2
- **PT 100:** between terminal 3 and 2 with terminal 1
- **Passive pressure probe** 0/4-20 mA: between terminal 4 ( + ) e 1 ( - )  
Note: out4 must be activated ( IO4F must be set to ON )
- **Powered pressure probe** 0/4-20 mA between terminal 4 (power supply), 2 ( negative) e 1 (positive)  
Note: set IO4F to ON to activate Out4

### Power supply connection:

- **Neutral wire:** terminal 9
- **Phase:** terminal 10 ( 100...240 Vac )
- Close terminals 15-16 to switch to the set point 2

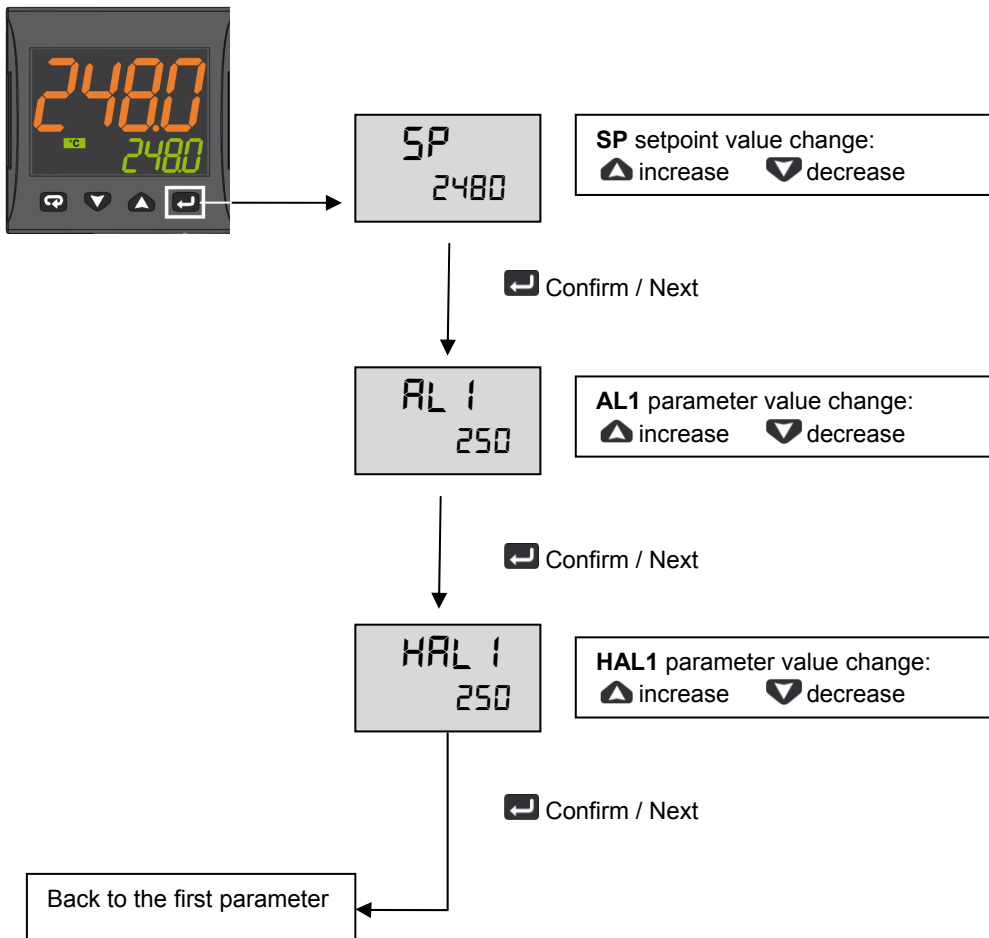
### Output connection:

- **Channel 1:** terminal 7 and 8 ( burner on – off )
- **Channel 2:** terminal 11 and 12 (servomotor opens)
- **Channel 3:** terminal 13 and 14 (servomotor closes)



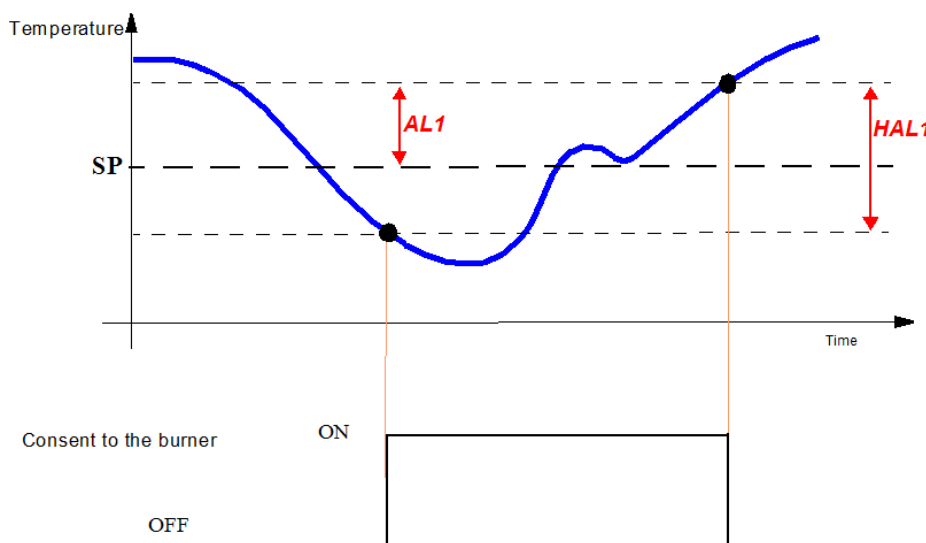
## SETPOINT AND HYSTERESIS CONFIGURATION (SP, AL1, HAL1 parameters)

Push the  button to enter into the setpoint configuration:



To return to normal mode, press the  key for 3 seconds or wait the 10s timeout

### Operation example



## LIMITED ACCESS LEVEL

Proceed as follows to change some parameters that are not visible in standard user mode:



Param	Description	Values	Default
SEnS	Input type	Pt1 = RTD Pt100 Pt10 = RTD Pt1000 0.20 = 0..20mA 4.20 = 4..20mA Pressure probe 0.10 = 0..10V 2.10 = 2..10V crAL= Thermocouple K	Depends on the probe
SP	Set point 1	SPLL ... SPLH	See page 7
AL1	AL1 threshold	AL1L... AL1H (E.U.)	
HAL1	AL1 hysteresis	1... 9999 (E.U.)	
Pb	Proportional band	1... 9999 (E.U.)	
ti	Integral time	0 (oFF) ... 9999 (s)	
td	Derivative time	0 (oFF) ... 9999 (s)	
Str.t	Servomotor stroke time	5...1000 seconds	
db.S	Servomotor dead band	0...100%	
SPLL	Minimum set point value	-1999 ... SPLH	
SPLH	Maximum set point value	SPLL ... 9999	
dp	Decimal point position	0... 3	
SP 2	Set point 2	SPLL...SPLH	60
A.SP	Selection of the active set point	"SP" ... "nSP"	SP

To exit the parameter setting procedure press the key (for 3 s) or wait until the timeout expiration (about 30 seconds)

### Probe parameters configuration MODULATORE ASCON KM3

Parameter Group		inP							AL1		rEG					SP			
Parameter		Sens	dp	SSC	FSc	unit	IO4.F (**)	AL1 (***)	HAL1 (***)	Pb (***)	ti (***)	td (***)	Str.t	db.S	SPLL	SPHL	SP		
Probes			Dec Point	Scale Min	Scale Max			Off	On	p	i	d	servo time s	Band Mo.	SP Min	SP Max	Set point		
Pt1000 (130°C max)		Pt10	1			°C	on	5	10	10	350	1	*	5	30	95	80		
Pt1000 ( 350°C max)		PT10	1			°C	on	10	10	10	350	1	*	5	0	350	80		
Pt100 (130°C max)		PT1	1			°C	on	5	10	10	350	1	*	5	0	95	80		
Pt100 (350°C max)		Pt1	1			°C	on	10	10	10	350	1	*	5	0	350	80		
Pt100 (0÷100°C 4÷20mA)		4.20	1	0	100		on	5	10	10	350	1	*	5	0	95	80		
Thermocouple K (1200°C max)		crAL	0			°C	on	20	25	10	350	1	*	5	0	1200	80		
Thermocouple J (1000°C max)		J	0			°C	on	20	25	10	350	1	*	5	0	1000	80		
4-20mA / 0-1,6barPressure probe		4.20	0	0	160		on	20	20	5	120	1	*	5	0	160	100		
4-20mA / 0-10bar Pressure probe		4.20	0	0	1000		on	50	50	5	120	1	*	5	0	1000	600		
4-20mA / 0-16bar Pressure probe		4.20	0	0	1600		on	80	80	5	120	1	*	5	0	1600	600		
4-20mA / 0-25bar Pressure probe		4.20	0	0	2500		on	125	125	5	120	1	*	5	0	2500	600		
4-20mA / 0-40bar Pressure probe		4.20	0	0	4000		on	200	200	5	120	1	*	5	0	4000	600		
QBE2002 / 0-25bar Pressure probe		0.10	0	0	2500		On	125	125	5	120	1	*	5	0	2500	600		

Note:

(\*) Str.t - Servomotor stroke time

SQL33; STM30; SQM10; SQM40; SQM50; SQM54 = 30 (Seconds)

STA12B3.41; SQN30.251; SQN72.4A4A20 = 12 (Seconds)

**(\*\*) Out 4 ... on Display led °4 must be switched on, otherwise change the io4.F parameter value from "on" to "out4", confirm the value, quit the configuration mode then change again the io4.F parameter value from "out4" to "on".**







(\*\*\*) Factory settings. These values must be adapted to machine conditions


N.B. For pressure probe, SP, SPHL, SPLL parameters values are expressed in Kpa (1 bar = 100 Kpa).

## CONFIGURATION

### How to access configuration level

The configuration parameters are collected in various groups. Every group defines all parameters related with a specific function (e.g.: control, alarms, output functions).

1. Push the  button for more than 5 seconds. The upper display will show PASS while the lower display will show 0.
2. Using  and  buttons set the programmed password.  
According to the entered password, it is possible to see a part of the parameters listed in the "configuration parameters" section.
  - a. Enter "30" as password to view all the configuration parameters
  - b. Enter "20" as password to view the parameters of the "limited access level". At this point, only the parameters with attribute **Liv = A** or **Liv = O** will be editable.
  - c. Leave the password blank to edit "user level" parameters, that are identified by attribute **Liv = O**
3. Push the  button. If the password is correct the display will show the acronym of the first parameter group preceded by the symbol: . In other words the upper display will show:  inP (group of the **Input parameters**).

The instrument is in configuration mode. To press  for more than 5 seconds, the instrument will return to the "standard display".

#### Keyboard functions during parameter changing:

Operator Mode	
	When the upper display is showing a group and the lower display is blank, this key allows to enter in the selected group. When the upper display is showing a parameter and the lower display is showing its value, this key allows to store the selected value for the current parameter and access the next parameter within the same group.
	Allows to increase the value of the selected parameter.
	Allows to decrease the value of the selected parameter.
	Short presses allow you to exit the current group of parameters and select a new group. A long press terminates the configuration procedure (the instrument returns to the normal display).
 + 	These two keys allow to return to the previous group. Proceed as follows: Push the  button and maintaining the pressure, then push the  ; release both the buttons.

### Configuration Parameters

inP GROUP - input configuration					
Liv	N°	Param	Description	Values	Default
A	1	SEnS	Input type	Pt1 = RTD Pt100 Pt10 = RTD Pt1000 0.20 = 0..20mA 4.20 = 4..20mA Pressure probe 0.10 = 0..10V 2.10 = 2..10V crAL= Thermocouple K	Depends on the probe
A	2	dp	Decimal point position	0... 3	See page 7
A	3	SSc	Initial scale read-out for linear inputs (available only if SEnS parameter is not equal to Pt1, Pt10, crAL values)	-1999... 9999	0
C	4	FSc	Full scale read-out for linear input inputs (available only if SEnS parameter is not equal to Pt1, Pt10, crAL values)	-1999... 9999	Depends on the probe
C	5	unit	Unit of measure (present only in the case of temperature probe)	°C/°F	°C
C	6	Fil	Digital filter on the measured value	0 (= OFF)... 20.0 s	1.0
C	7	inE	Selection of the Sensor Out of Range type that will enable the safety output value	or = Over range ou = Under range our = over e under range	or

C	8	oPE	Safety output value	-100... 100	0
C	9	io4.F	I/O4 function selection	on = Out4 will be ever ON (used as a transmitter power supply) ,out4 = Uscita 4 (Used as digital output 4), dG2c = Digital input 2 for contact closure, dG2U = Digital input 2 driven by 12... 24 VDC	on
C	10	diF1	Digital input 1 function	oFF = Not used, 1 = Alarm reset, 2 = Alarm acknowledge (ACK), 3 = Hold of the measured value, 4 = Stand by mode, 5 = Manual mode, 6 = HEAt with SP1 and CoOL with SP2, 7 = Timer RUN/Hold/Reset, 8 = Timer Run, 9 = Timer Reset, 10 = Timer Run/Hold, 11 = Timer Run/Reset, 12 = Timer Run/Reset with lock, 13 = Program Start, 14 = Program Reset, 15 = Program Hold, 16 = Program Run/Hold, 17 = Program Run/Reset, 18 = Sequential SP selection, 19 = SP1 - SP2 selection, 20 = SP1... SP4 binary selection, 21 = Digital inputs in parallel	19
C	12	di.A	Digital Inputs Action (DI2 only if configured)	0 = DI1 direct action, DI2 direct action 1 = DI1 reverse action, DI2 direct action 2 = DI1 direct action, DI2 reverse action 3 = DI1 reverse action, DI2 reverse action	0

**Out GROUP- Output parameters**

Liv	N°	Param	Description	Values	Default
C	14	o1F	Out 1 function	AL = Alarm output	AL
C	15	o1AL	Initial scale value of the analog retransmission	-1999 ... Ao1H	1
C	18	o1Ac	Out 1 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	rEU.r
C	19	o2F	Out 2 function	H.rEG = Heating output	H.rEG
C	21	o2Ac	Out 2 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	dir
C	22	o3F	Out 3 function	H.rEG = Heating output	H.rEG
C	24	o3Ac	Out 3 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	dir

**AL1 GROUP - Alarm 1 parameters**

Liv	N°	Param	Descrizione	Values	Default
C	28	AL1t	Tipo allarme AL1	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAI = Windows alarm in alarm inside the	HidE

				windows SE.br = Sensor Break LoDE = Deviation low alarm (relative) HiDE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	
C	29	Ab1	Alarm 1 function	0... 15 +1 = Not active at power up +2 = Latched alarm (manual reset) +4 = Acknowledgeable alarm +8 = Relative alarm not active at set point change	0
C	30	AL1L	-- For High and low alarms, it is the low limit of the AL1 threshold; -- For band alarm, it is low alarm threshold	-1999... AL1H (E.U.)	-199.9
C	31	AL1H	-- For High and low alarms, it is the high limit of the AL1 threshold; -- For band alarm, it is high alarm threshold	AL1L... 9999 (E.U.)	999.9
O	32	AL1	AL1 threshold	AL1L... AL1H (E.U.)	See page 7
O	33	HAL1	AL1 hysteresis	1... 9999 (E.U.)	See page 7
C	34	AL1d	AL1 delay	0 (oFF)... 9999 (s)	oFF
C	35	AL1o	Alarm 1 enabling during Stand-by mode and out of range conditions	0 = Alarm 1 disabled during Stand by and out of range 1 = Alarm 1 enabled in stand by mode 2 = Alarm 1 enabled in out of range condition 3 = Alarm 1 enabled in stand by mode and in overrange condition	1

**GRUPPO AL2 - parametri allarme 2**

Liv	N°	Param	Description	Values	Default
C	36	AL2t	Alarm 2 type	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAi = Windows alarm in alarm inside the windows SE.br = Sensor Break LoDE = Deviation low alarm (relative) HiDE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	SE.br
C	37	Ab2	Alarm 2 function	0... 15 +1 = Not active at power up +2 = Latched alarm (manual reset) +4 = Acknowledgeable alarm +8 = Relative alarm not active at set point change	0
C	42	AL2d	AL2 hysteresis	0 (oFF)... 9999 (s)	oFF
C	43	AL2o	Alarm 2 enabling during Stand-by mode and out of range conditions	0 = Alarm 2 disabled during Stand by and out of range 1 = Alarm 2 enabled in stand by mode 2 = Alarm 2 enabled in out of range condition 3 = Alarm 2 enabled in stand by mode and in overrange condition	0

AL3 Group - alarm 3 parameters					
Liv	N°	Param	Description	Values	Default
	44	AL3t	Alarm 3 type	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAI = Windows alarm in alarm inside the windows SE.br = Sensor Break LoDE = Deviation low alarm (relative) HiDE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	nonE

LbA Group - Loop break alarm					
Liv	N°	Param	Descrizione	Values	Default
C	52	LbAt	LBA time	Da 0 (oFF) a 9999 (s)	oFF

rEG Group - Control parameters					
Liv	N°	Param	Description	Values	Default
C	56	cont	Control type	Pid = PID (heat and/or) On.FA = ON/OFF asymmetric hysteresis On.FS = ON/OFF symmetric hysteresis nr = Heat/Cool ON/OFF control with neutral zone 3Pt = Servomotor control (available only when Output 2 and Output 3 have been ordered as "M")	3pt
C	57	Auto	Autotuning selection	-4 = Oscillating auto-tune with automatic restart at power up and after all point change -3 = Oscillating auto-tune with manual start -2 = Oscillating -tune with auto-matic start at the first power up only -1 = Oscillating auto-tune with auto-matic restart at every power up 0 = Not used 1 = Fast auto tuning with automatic restart at every power up 2 = Fast auto-tune with automatic start the first power up only 3 = FAST auto-tune with manual start 4 = FAST auto-tune with automatic restart at power up and after set point change 5 = Evo-tune with automatic restart at every power up 6 = Evo-tune with automatic start the first power up only 7 = Evo-tune with manual start 8 = Evo-tune with automatic restart at power up and after a set point change	7
C	58	tunE	Manual start of the Autotuning	oFF = Not active on = Active	oFF

C	59	SELF	Self tuning enabling	no = The instrument does not perform the self-tuning YES = The instrument is performing the self-tuning	No
A	62	Pb	Proportional band	1... 9999 (E.U.)	See page 7
A	63	ti	Integral time	0 (oFF) ... 9999 (s)	See page 7
A	64	td	Derivative time	0 (oFF) ... 9999 (s)	See page 7
C	65	Fuoc	Fuzzy overshoot control	0.00... 2.00	1
C	69	rS	Manual reset (Integral pre-load)	-100.0... +100.0 (%)	0.0
A	70	Str.t	Servomotor stroke time	5...1000 seconds	See page 7
A	71	db.S	Servomotor dead band	0...100%	5
C	72	od	Delay at power up	0.00 (oFF) ... 99.59 (hh.mm)	oFF

**SP Group - Set point parameters**

Liv	N°	Param	Description	Values	Default
C	76	nSP	Number of used set points	1... 4	2
A	77	SPLL	Minimum set point value	-1999 ... SPHL	See page 7
A	78	SPHL	Maximum set point value	SPLL ... 9999	See page 7
O	79	SP	Set point 1	SPLL ... SPLH	See page 7
C	80	SP 2	Set point 2	SPLL ... SPLH	60
	83	A.SP	Selection of the active set point	"SP" ... "nSP"	SP
C	84	SP.rt	Remote set point type	RSP = The value coming from serial link is used as remote set point trin = The value will be added to the local set point selected by A.SP and the sum becomes the operative set point PERc = The value will be scaled on the input range and this value will be used as remote SP	trin
C	85	SPLr	Local/remote set point selection	Loc = Local rEn = Remote	Loc
C	86	SP.u	Rate of rise for POSITIVE set point change (ramp UP)	0.01... 99.99 (inF) Eng. units per minute	inF
C	87	SP.d	Rate of rise for NEGATIVE set point change (ramp DOWN)	0.01... 99.99 (inF) Eng. units per minute	inF

**PAn Group - Operator HMI**

Liv	N°	Param	Description	Values	Default
C	118	PAS2	Level 2 password (limited access level)	oFF (Level 2 not protected by password) 1... 200	20
C	119	PAS3	Level 3 password (complete configuration level)	3... 300	30
C	120	PAS4	Password livello (livello configurazione a codice)	201... 400	300
C	121	uSrb	button function during RUN TIME	nonE = No function tunE = Auto-tune/self-tune enabling. A single press (longer than 1 second) starts the auto-tune oPLo = Manual mode. The first pressure puts the instrument in manual mode (OPLO) while a second one puts the instrument in Auto mode	tunE



				AAC = Alarm reset ASi = Alarm acknowledge chSP = Sequential set point selection St.by = Stand by mode. The first press puts the instrument in stand by mode while a second one puts the instrument in Auto mode. Str.t = Timer run/hold/reset P.run = Program run P.rES = Program reset P.r.H.r = Program run/hold/reset	
C	122	diSP	Display management	Spo = Operative set point	SPo
C	123	di.cL	Display colour	0 = The display colour is used to show the actual deviation (PV - SP) 1 = Display red (fix) 2 = Display green (fix) 3 = Display orange (fix)	2
	125	diS.t	Display Timeout	-- oFF (display always ON) -- 0.1... 99.59 (mm.ss)	oFF
C	126	fiLd	Filter on the displayed value	-- oFF (filter disabled) -- From 0.0 (oFF) to 20.0 (E.U.)	oFF
C	128	dSPu	Instrument status at power ON	AS.Pr = Starts in the same way it was prior to the power down Auto = Starts in Auto mode oP.0 = Starts in manual mode with a power output equal to zero St.bY = Starts in stand-by mode	Auto
C	129	oPr.E	Operative modes enabling	ALL = All modes will be selectable by the next parameter Au.oP = Auto and manual (OPLO) mode only will be selectable by the next parameter Au.Sb = Auto and Stand-by modes only will be selectable by the next parameter	ALL
C	130	oPEr	Operative mode selection	If oPr.E = ALL: - Auto = Auto mode - oPLo = Manual mode - St.bY = Stand by mode If oPr.E = Au.oP: - Auto = Auto mode - oPLo = Manual mode If oPr.E = Au.Sb: - Auto = Auto mode - St.bY = Stand by mode	Auto

**SEr Group - Serial link parameter**

Liv	N°	Param	Description	Values	Default
C	131	Add	Instrument address	-- oFF -- 1... 254	1
C	132	bAud	baud rate	1200 = 1200 baud 2400 = 2400 baud 9600 = 9600 baud 19.2 = 19200 baud 38.4 = 38400 baud	9600
C	133	trSP	Selection of the value to be retransmitted (Master)	nonE = Retransmission not used (the instrument is a slave) rSP = The instrument becomes a Master and retransmits the operative set point PErc = The instrument become a Master and it retransmits the power output	nonE

con Group - Consumption parameters					
Liv	N°	Param	Description	Values	Default
C	134	Co.tY	Count type	oFF = Not used 1 = Instantaneous power (kW) 2 = Power consumption (kW/h) 3 = Energy used during program execution. This measure starts from zero when a program runs end stops at the end of the program. A new program execution will reset the value 4 = Total worked days: number of hours the instrument is turned ON divided by 24. 5 = Total worked hours: number of hours the instrument is turned ON. 6 = Total worked days with threshold: number of hours the instrument is turned ON divided by 24, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job. 7 = Total worked hours with threshold: number of hours the instrument is turned ON, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job. 8 = Totalizer of control relay worked days: number of hours the control relay has been in ON condition, divided by 24. 9 = Totalizer of control relay worked hours: number of hours the control relay has been in ON condition. 10 = Totalizer of control relay worked days with threshold: number of hours the control relay has been in ON condition divided by 24, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job. 11 = Totalizer of control relay worked hours with threshold: number of hours the control relay has been in ON condition, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job.	oFF
C	138	t.Job	Worked time (not resettable)	0... 9999 days	0

cAL Group - User calibration group					
Liv	N°	Param	Description	Values	Default
C	139	AL.P	Adjust Low Point	From -1999 to (AH.P - 10) in engineering units	0
C	140	AL.o	Adjust Low Offset	-300... +300 (E.U.)	0
C	141	AH.P	Adjust High Point	From (AL.P + 10) to 9999 engineering units	999.9
C	142	AH.o	Adjust High Offset	-300... +300	0

## OPERATIVE MODES

When the instrument is powered, it starts immediately to work according to the parameters values loaded in its memory. The instrument behaviour and its performance are governed by the value of the stored parameters.

At power ON the instrument can start in one of the following mode depending on its configuration:

**Automatic Mode** In Automatic mode the instrument drives automatically the control output according to the parameter value set and the set point/measured value.

**Manual Mode (OPLO):** In Manual mode the the upper display shows the measured value while the lower display shows the power output The lower display shows the power output [preceded by H (for heating) or C (for cooling)], MAN is lit and the instrument allows you to set manually the control output power. No Automatic action will be made.

**Stand by Mode (St.bY):** In stand-by mode the instrument operates as an indicator. It will show on the upper display the measured value and on the lower display the set point alternately to the "St.bY" messages and forces the control outputs to zero.

We define all the above described conditions as "Standard Display".

As we have seen, it is always possible to modify the value assigned to a parameter independently from the operative modes selected.

## AUTOMATIC MODE

Keyboard function when the instrument is in Auto mode:

	Modo Operatore
	Allows entry into parameter modification procedures
	Allows you to start the "Direct set point modification" function (see below).
	Allows you to display the "additional informations" (see below).
	Performs the action programmed by [121] uSrb (  button function during RUN TIME) parameter

### Additional information

This instrument is able to show you some additional informations that can help you to manage your system. The additional informations are related to how the instrument is programmed, hence in many cases, only part of this information is available.

1. When the instrument is showing the "standard display" push  button. The lower display will show H or c followed by a number. This value is the current power output applied to the process. The H show you that the action is a Heating action while the "c" show you that the action is a Cooling action
2. Push  button again. When the programmer is running the lower display will show the segment currently performed and the Event status as shown below:  
 where the first character can be r for a ramp or S for a soak, the next digit show the number of the segment (e.g. S3 means Soak number 3) and the twoless significant digits (LSD) show you the status of the two event (the LSD is the Event 2)..
3. Push  button again. When the programmer is running the lower display will show the theoretical remaining time to the end of the program preceded by a "P" letter:  

4. Push  button again. When the wattmeter function is running the lower display will show U followed by the measured energy..
5. Push  button. When the "Worked time count" is running the lower display will show "d" for days or "h" for hours followed by the measured time.
6. Push  button. The instrument returns to the "standard display".

Note: The additional information visualization is subject to a time out. If no button is pressed for more than 10 second the instrument comes automatically back to the Standard display..

**Direct set point modification**

This function allows to modify rapidly the set point value selected by [83] A.SP (selection of the active Set point) or to the set point of the segment group (of the programmer) currently in progress.

1. Push  button. The upper display shows the acronym of the selected set point (e.g. SP2) and the lower display will show its value.
2. By  and  buttons, assign to this parameter the desired value
3. Do not push any button for more than 5 second or push the  button. In both cases the instrument memorize the new value and come back to the “standard display”.

**Manual mode**

This operative mode allows you to deactivate automatic control and manually program the percentage power output to the process. When the instrument is in manual mode, the upper display shows the measured value while the lower display shows the power output [preceded by H (for heating action) or C (for cooling action)] The MAN LED is lit. When manual control is selected, the instrument will start to operate with the same power output as the last one supplied by automatic mode and can be modified using the  and  buttons.

In case of ON/OFF control, 0% corresponds to the deactivated output while any value different from 0 corresponds to the activated output. As in the case of visualization, the programmable values range from H100 (100% output power with reverse action) to C100 (100% output power with direct action).

**Notes:**

- During manual mode, the alarms are operative.
- If you set manual modes during program execution, the program will be frozen and it will restart when the instrument will come back to Auto mode.
- If you set manual modes during self-tune execution, the self- tune function will be aborted.
- During manual mode, all functions not related with the control (wattmeter, independent timer, “worked time”, etc) continue to operate normally..

**STAND-BY MODE**

This operative mode also deactivates the automatic control but forces the control output to zero. In this mode the instrument operates as an indicator. When the instrument is in stand by mode the upper display will show the measured value while the lower display will show alternately the set point and the message “St.bY”.

**Notes:**

- During stand by mode, the relative alarms are disabled while the absolute alarms are operative or not according to the ALxo (Alarm x enabling during Stand-by mode) parameter setting.
- If you set stand by mode during program execution, the program will be aborted.
- If you set stand by mode during self-tune execution, the self- tune function will be aborted.
- During stand by mode, all functions not related with the control (wattmeter, independent timer, “worked time”, etc) continue to operate normally.
- When the instrument is swapped from stand by to auto modes, the instrument will start automatically the alarm masking, the soft start functions and the auto-tune (if programmed).

**AUTOTUNE (EVOTUNE)**

Evotune is a fast and fully automatic procedure that can be started in any condition, regardless the deviation from SP. The controller selects automatically the best tune method and computes the optimum PID parameters. To activate Evotune press  button for 3 seconds.

## ERROR MESSAGES

The upper display shows the OVER-RANGE and UNDERRANGE conditions with the following indications:

Over-range: 

Under-range 

The sensor break will be signalled as an out of range: - - - -

Note: When an over-range or an under-range is detected, the alarms operate as in presence of the maximum or the minimum measurable value respectively.

To check the out of span Error condition, proceed as follows:

1. Check the input signal source and the connecting line.
2. Make sure that the input signal is in accordance with the instrument configuration. Otherwise, modify the input configuration.
3. If no error is detected, send the instrument to your supplier to be checked.

### List of possible errors

**ErAT** Fast Auto-tune cannot start. The measure value is too close to the set point. Push the button in order to delete the error message.

**ouLd** Overload on the out 4. The messages shows that a short circuit is present on the Out 4 when it is used as output or as a transmitter power supply. When the short circuit disappears the output restart to operate..

**NoAt** Auto-tune not finished within 12 hours.

**ErEP** Possible problem of the instrument memory. The messages disappears automatically. When the error continues, send the instrument to your supplier.

**RonE** Possible problem of the firmware memory. When this error is detected, send the instrument to your supplier.

**Errt** Possible problem of the calibration memory. When this error is detected, send the instrument to your supplier.

## FACTORY RESET

Sometime, e.g. when you re-configure an instrument previously used for other works or from other people or when you have made too many errors during configuration and you decided to re-configure the instrument, it is possible to restore the factory configuration. This action allows to put the instrument in a defined condition (the same it was at the first power ON).

The default data are those typical values loaded in the instrument prior to ship it from factory. To load the factory default parameter set, proceed as follows:

1. Press the  button for more than 5 seconds. The upper display will show PASS while the lower display shows 0;
2. Using  and  buttons set the value -481;
3. Push  button;
4. The instrument will turn OFF all LEDs for a few seconds, then the upper display will show dFLt (default) and then all LEDs are turned ON for 2 seconds. At this point the instrument restarts as for a new power ON.

The procedure is complete.

Note: The complete list of the default parameters is available in Chapter "Configuration".

# **KM3 Modulator**

## **USER MANUAL**

**MOUNTING**

## DISPLAY AND KEYS



	Operator Mode	Editing Mode
	Access to: - Operator Commands (Timer, Setpoint selection ...) - Parameters - Configuration	Confirm and go to Next parameter
	Access to: - Operator additional information (Output value, running time ...)	Increase the displayed value or select the next element of the parameters list
	Access to: - Set Point	Decrease the displayed value or select the previous element
	Programmable key: Start the programmed function (Autotune, Auto/Man, Timer ...)	Exit from Operator commands/Parameter setting/Configuration



## CONNECTIONS DIAGRAM



### Probe connection:

- **PT1000/NTC/PTC:** between terminal 3 and 2
- **PT 100:** between terminal 3 and 2 with terminal 1
- **Passive pressure probe** 0/4-20 mA: between terminal 4 ( + ) e 1 ( - )  
Note: out4 must be activated ( IO4F must be set to ON )
- **Powered pressure probe** 0/4-20 mA between terminal 4 (power supply), 2 ( negative) e 1 (positive)  
Note: set IO4F to ON to activate Out4


### Power supply connection:

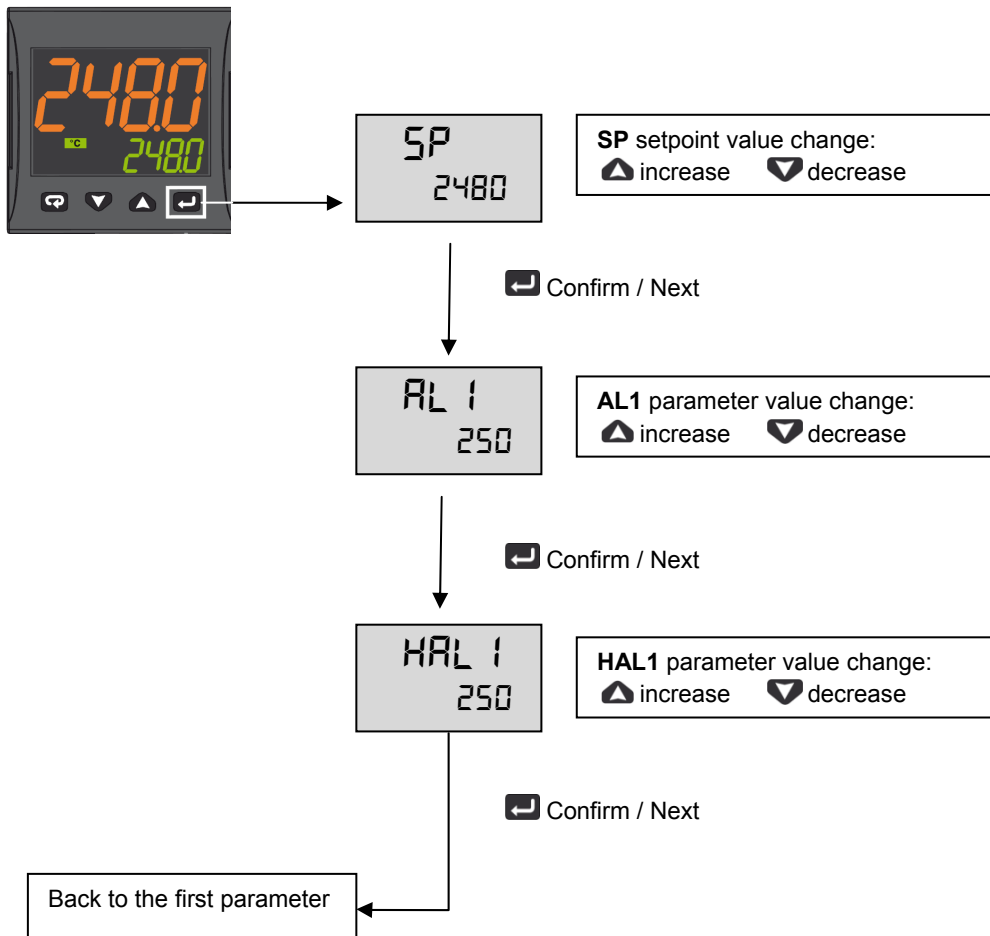
- **Neutral wire:** terminal 9
- **Phase:** terminal 10 ( 100...240 Vac )
- Close terminals 15-16 to switch to the set point 2

### Output connection:

- **Channel 1:** terminal 7 and 8 ( burner on – off )
- **Channel 2:** terminal 11 and 12 (servomotor opens)
- **Channel 3:** terminal 13 and 14 (servomotor closes)

## SETPOINT AND HYSTERESIS CONFIGURATION (SP, AL1, HAL1 parameters)

Push the  button to enter into the setpoint configuration:



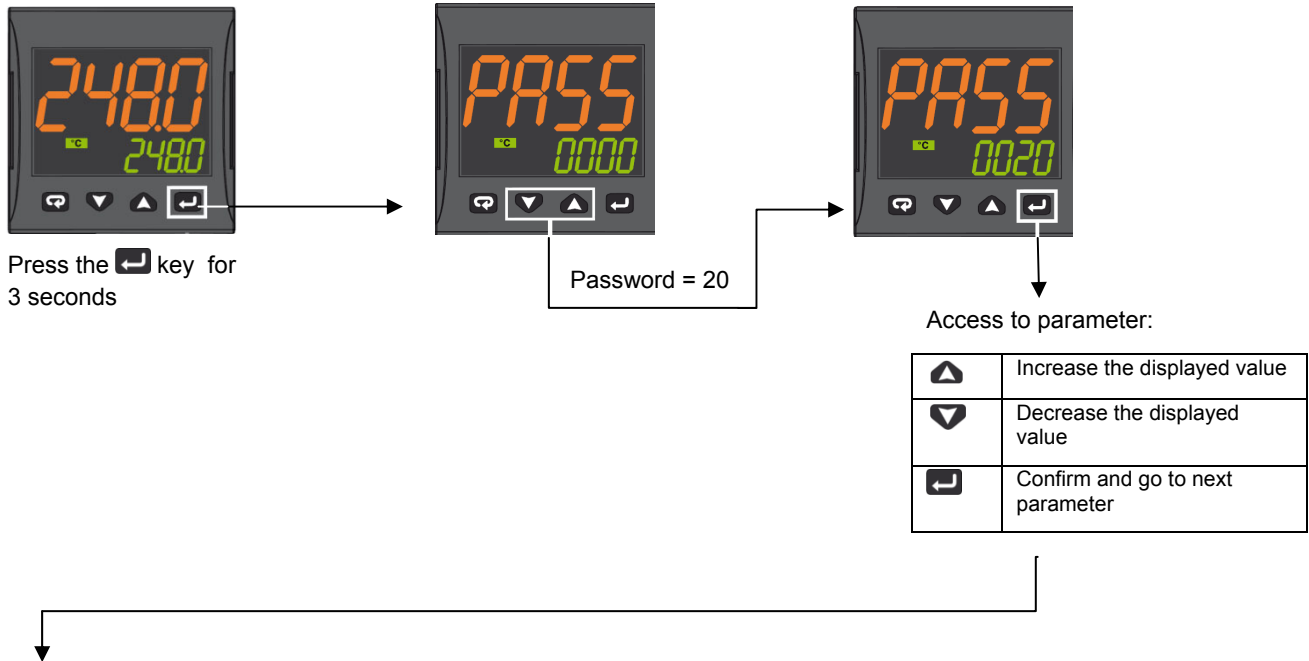
To return to normal mode, press the  key for 3 seconds or wait the 10s timeout

### Operation example



## LIMITED ACCESS LEVEL

Proceed as follows to change some parameters that are not visible in standard user mode:



Param	Description	Values	Default
SEnS	Input type	Pt1 = RTD Pt100 Pt10 = RTD Pt1000 0.20 = 0..20mA 4.20 = 4..20mA Pressure probe 0.10 = 0..10V 2.10 = 2..10V crAL= Thermocouple K	Depends on the probe
SP	Set point 1	SPLL ... SPLH	See page 7
AL1	AL1 threshold	AL1L... AL1H (E.U.)	
HAL1	AL1 hysteresis	1... 9999 (E.U.)	
Pb	Proportional band	1... 9999 (E.U.)	
ti	Integral time	0 (oFF) ... 9999 (s)	
td	Derivative time	0 (oFF) ... 9999 (s)	
Str.t	Servomotor stroke time	5...1000 seconds	
db.S	Servomotor dead band	0...100%	
SPLL	Minimum set point value	-1999 ... SPLH	
SPLH	Maximum set point value	SPLL ... 9999	
dp	Decimal point position	0... 3	
SP 2	Set point 2	SPLL...SPLH	60
A.SP	Selection of the active set point	"SP" ... "nSP"	SP

To exit the parameter setting procedure press the key (for 3 s) or wait until the timeout expiration (about 30 seconds)

### Probe parameters configuration MODULATORE ASCON KM3

Parameter Group		inP							AL1		rEG					SP			
Parameter		Sens	dp	SSC	FSc	unit	IO4.F (**)	AL1 (***)	HAL1 (***)	Pb (***)	ti (***)	td (***)	Str.t	db.S	SPLL	SPHL	SP		
Probes			Dec Point	Scale Min	Scale Max			Off	On	p	i	d	servo time s	Band Mo.	SP Min	SP Max	Set point		
Pt1000 (130°C max)		Pt10	1			°C	on	5	10	10	350	1	*	5	30	95	80		
Pt1000 ( 350°C max)		PT10	1			°C	on	10	10	10	350	1	*	5	0	350	80		
Pt100 (130°C max)		PT1	1			°C	on	5	10	10	350	1	*	5	0	95	80		
Pt100 (350°C max)		Pt1	1			°C	on	10	10	10	350	1	*	5	0	350	80		
Pt100 (0÷100°C 4÷20mA)		4.20	1	0	100		on	5	10	10	350	1	*	5	0	95	80		
Thermocouple K (1200°C max)		crAL	0			°C	on	20	25	10	350	1	*	5	0	1200	80		
Thermocouple J (1000°C max)		J	0			°C	on	20	25	10	350	1	*	5	0	1000	80		
4-20mA / 0-1,6barPressure probe		4.20	0	0	160		on	20	20	5	120	1	*	5	0	160	100		
4-20mA / 0-10bar Pressure probe		4.20	0	0	1000		on	50	50	5	120	1	*	5	0	1000	600		
4-20mA / 0-16bar Pressure probe		4.20	0	0	1600		on	80	80	5	120	1	*	5	0	1600	600		
4-20mA / 0-25bar Pressure probe		4.20	0	0	2500		on	125	125	5	120	1	*	5	0	2500	600		
4-20mA / 0-40bar Pressure probe		4.20	0	0	4000		on	200	200	5	120	1	*	5	0	4000	600		
QBE2002 / 0-25bar Pressure probe		0.10	0	0	2500		On	125	125	5	120	1	*	5	0	2500	600		

Note:

(\*) Str.t - Servomotor stroke time

SQL33; STM30; SQM10; SQM40; SQM50; SQM54 = 30 (Seconds)

STA12B3.41; SQN30.251; SQN72.4A4A20 = 12 (Seconds)

**(\*\*) Out 4 ... on Display led °4 must be switched on, otherwise change the io4.F parameter value from "on" to "out4", confirm the value, quit the configuration mode then change again the io4.F parameter value from "out4" to "on".**







(\*\*\*) Factory settings. These values must be adapted to machine conditions


N.B. For pressure probe, SP, SPHL, SPLL parameters values are expressed in Kpa (1 bar = 100 Kpa).

## CONFIGURATION

### How to access configuration level

The configuration parameters are collected in various groups. Every group defines all parameters related with a specific function (e.g.: control, alarms, output functions).

1. Push the  button for more than 5 seconds. The upper display will show PASS while the lower display will show 0.
2. Using  and  buttons set the programmed password.  
According to the entered password, it is possible to see a part of the parameters listed in the "configuration parameters" section.
  - a. Enter "30" as password to view all the configuration parameters
  - b. Enter "20" as password to view the parameters of the "limited access level". At this point, only the parameters with attribute **Liv = A** or **Liv = O** will be editable.
  - c. Leave the password blank to edit "user level" parameters, that are identified by attribute **Liv = O**
3. Push the  button. If the password is correct the display will show the acronym of the first parameter group preceded by the symbol: . In other words the upper display will show:  inP (group of the **Input parameters**).

The instrument is in configuration mode. To press  for more than 5 seconds, the instrument will return to the "standard display".

#### Keyboard functions during parameter changing:

Operator Mode	
	When the upper display is showing a group and the lower display is blank, this key allows to enter in the selected group. When the upper display is showing a parameter and the lower display is showing its value, this key allows to store the selected value for the current parameter and access the next parameter within the same group.
	Allows to increase the value of the selected parameter.
	Allows to decrease the value of the selected parameter.
	Short presses allow you to exit the current group of parameters and select a new group. A long press terminates the configuration procedure (the instrument returns to the normal display).
 + 	These two keys allow to return to the previous group. Proceed as follows: Push the  button and maintaining the pressure, then push the  ; release both the buttons.

### Configuration Parameters

inP GROUP - input configuration					
Liv	N°	Param	Description	Values	Default
A	1	SEnS	Input type	Pt1 = RTD Pt100 Pt10 = RTD Pt1000 0.20 = 0..20mA 4.20 = 4..20mA Pressure probe 0.10 = 0..10V 2.10 = 2..10V crAL= Thermocouple K	Depends on the probe
A	2	dp	Decimal point position	0... 3	See page 7
A	3	SSc	Initial scale read-out for linear inputs (available only if SEnS parameter is not equal to Pt1, Pt10, crAL values)	-1999... 9999	0
C	4	FSc	Full scale read-out for linear input inputs (available only if SEnS parameter is not equal to Pt1, Pt10, crAL values)	-1999... 9999	Depends on the probe
C	5	unit	Unit of measure (present only in the case of temperature probe)	°C/°F	°C
C	6	Fil	Digital filter on the measured value	0 (= OFF)... 20.0 s	1.0
C	7	inE	Selection of the Sensor Out of Range type that will enable the safety output value	or = Over range ou = Under range our = over e under range	or

C	8	oPE	Safety output value	-100... 100	0
C	9	io4.F	I/O4 function selection	on = Out4 will be ever ON (used as a transmitter power supply) ,out4 = Uscita 4 (Used as digital output 4), dG2c = Digital input 2 for contact closure, dG2U = Digital input 2 driven by 12... 24 VDC	on
C	10	diF1	Digital input 1 function	oFF = Not used, 1 = Alarm reset, 2 = Alarm acknowledge (ACK), 3 = Hold of the measured value, 4 = Stand by mode, 5 = Manual mode, 6 = HEAt with SP1 and CoOL with SP2, 7 = Timer RUN/Hold/Reset, 8 = Timer Run, 9 = Timer Reset, 10 = Timer Run/Hold, 11 = Timer Run/Reset, 12 = Timer Run/Reset with lock, 13 = Program Start, 14 = Program Reset, 15 = Program Hold, 16 = Program Run/Hold, 17 = Program Run/Reset, 18 = Sequential SP selection, 19 = SP1 - SP2 selection, 20 = SP1... SP4 binary selection, 21 = Digital inputs in parallel	19
C	12	di.A	Digital Inputs Action (DI2 only if configured)	0 = DI1 direct action, DI2 direct action 1 = DI1 reverse action, DI2 direct action 2 = DI1 direct action, DI2 reverse action 3 = DI1 reverse action, DI2 reverse action	0

**Out GROUP- Output parameters**

Liv	N°	Param	Description	Values	Default
C	14	o1F	Out 1 function	AL = Alarm output	AL
C	15	o1AL	Initial scale value of the analog retransmission	-1999 ... Ao1H	1
C	18	o1Ac	Out 1 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	rEU.r
C	19	o2F	Out 2 function	H.rEG = Heating output	H.rEG
C	21	o2Ac	Out 2 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	dir
C	22	o3F	Out 3 function	H.rEG = Heating output	H.rEG
C	24	o3Ac	Out 3 action	dir = Direct action rEU = Reverse action dir.r = Direct with reversed LED ReU.r = Reverse with reversed LED	dir

**AL1 GROUP - Alarm 1 parameters**

Liv	N°	Param	Descrizione	Values	Default
C	28	AL1t	Tipo allarme AL1	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAI = Windows alarm in alarm inside the	HidE

				windows SE.br = Sensor Break LoDE = Deviation low alarm (relative) HiDE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	
C	29	Ab1	Alarm 1 function	0... 15 +1 = Not active at power up +2 = Latched alarm (manual reset) +4 = Acknowledgeable alarm +8 = Relative alarm not active at set point change	0
C	30	AL1L	-- For High and low alarms, it is the low limit of the AL1 threshold; -- For band alarm, it is low alarm threshold	-1999... AL1H (E.U.)	-199.9
C	31	AL1H	-- For High and low alarms, it is the high limit of the AL1 threshold; -- For band alarm, it is high alarm threshold	AL1L... 9999 (E.U.)	999.9
O	32	AL1	AL1 threshold	AL1L... AL1H (E.U.)	See page 7
O	33	HAL1	AL1 hysteresis	1... 9999 (E.U.)	See page 7
C	34	AL1d	AL1 delay	0 (oFF)... 9999 (s)	oFF
C	35	AL1o	Alarm 1 enabling during Stand-by mode and out of range conditions	0 = Alarm 1 disabled during Stand by and out of range 1 = Alarm 1 enabled in stand by mode 2 = Alarm 1 enabled in out of range condition 3 = Alarm 1 enabled in stand by mode and in overrange condition	1

**GRUPPO AL2 - parametri allarme 2**

Liv	N°	Param	Description	Values	Default
C	36	AL2t	Alarm 2 type	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAi = Windows alarm in alarm inside the windows SE.br = Sensor Break LoDE = Deviation low alarm (relative) HiDE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	SE.br
C	37	Ab2	Alarm 2 function	0... 15 +1 = Not active at power up +2 = Latched alarm (manual reset) +4 = Acknowledgeable alarm +8 = Relative alarm not active at set point change	0
C	42	AL2d	AL2 hysteresis	0 (oFF)... 9999 (s)	oFF
C	43	AL2o	Alarm 2 enabling during Stand-by mode and out of range conditions	0 = Alarm 2 disabled during Stand by and out of range 1 = Alarm 2 enabled in stand by mode 2 = Alarm 2 enabled in out of range condition 3 = Alarm 2 enabled in stand by mode and in overrange condition	0

AL3 Group - alarm 3 parameters					
Liv	N°	Param	Description	Values	Default
	44	AL3t	Alarm 3 type	nonE = Alarm not used LoAb = Absolute low alarm HiAb = Absolute high alarm LHAo = Windows alarm in alarm outside the windows LHAI = Windows alarm in alarm inside the windows SE.br = Sensor Break LoDE = Deviation low alarm (relative) HiDE = Deviation high alarm (relative) LHdo = Relative band alarm in alarm out of the band LHdi = Relative band alarm in alarm inside the band	nonE

LbA Group - Loop break alarm					
Liv	N°	Param	Descrizione	Values	Default
C	52	LbAt	LBA time	Da 0 (oFF) a 9999 (s)	oFF

rEG Group - Control parameters					
Liv	N°	Param	Description	Values	Default
C	56	cont	Control type	Pid = PID (heat and/or) On.FA = ON/OFF asymmetric hysteresis On.FS = ON/OFF symmetric hysteresis nr = Heat/Cool ON/OFF control with neutral zone 3Pt = Servomotor control (available only when Output 2 and Output 3 have been ordered as "M")	3pt
C	57	Auto	Autotuning selection	-4 = Oscillating auto-tune with automatic restart at power up and after all point change -3 = Oscillating auto-tune with manual start -2 = Oscillating -tune with auto-matic start at the first power up only -1 = Oscillating auto-tune with auto-matic restart at every power up 0 = Not used 1 = Fast auto tuning with automatic restart at every power up 2 = Fast auto-tune with automatic start the first power up only 3 = FAST auto-tune with manual start 4 = FAST auto-tune with automatic restart at power up and after set point change 5 = Evo-tune with automatic restart at every power up 6 = Evo-tune with automatic start the first power up only 7 = Evo-tune with manual start 8 = Evo-tune with automatic restart at power up and after a set point change	7
C	58	tunE	Manual start of the Autotuning	oFF = Not active on = Active	oFF



C	59	SELF	Self tuning enabling	no = The instrument does not perform the self-tuning YES = The instrument is performing the self-tuning	No
A	62	Pb	Proportional band	1... 9999 (E.U.)	See page 7
A	63	ti	Integral time	0 (oFF) ... 9999 (s)	See page 7
A	64	td	Derivative time	0 (oFF) ... 9999 (s)	See page 7
C	65	Fuoc	Fuzzy overshoot control	0.00... 2.00	1
C	69	rS	Manual reset (Integral pre-load)	-100.0... +100.0 (%)	0.0
A	70	Str.t	Servomotor stroke time	5...1000 seconds	See page 7
A	71	db.S	Servomotor dead band	0...100%	5
C	72	od	Delay at power up	0.00 (oFF) ... 99.59 (hh.mm)	oFF

**SP Group - Set point parameters**

Liv	N°	Param	Description	Values	Default
C	76	nSP	Number of used set points	1... 4	2
A	77	SPLL	Minimum set point value	-1999 ... SPHL	See page 7
A	78	SPHL	Maximum set point value	SPLL ... 9999	See page 7
O	79	SP	Set point 1	SPLL ... SPLH	See page 7
C	80	SP 2	Set point 2	SPLL ... SPLH	60
	83	A.SP	Selection of the active set point	"SP" ... "nSP"	SP
C	84	SP.rt	Remote set point type	RSP = The value coming from serial link is used as remote set point trin = The value will be added to the local set point selected by A.SP and the sum becomes the operative set point PERc = The value will be scaled on the input range and this value will be used as remote SP	trin
C	85	SPLr	Local/remote set point selection	Loc = Local rEn = Remote	Loc
C	86	SP.u	Rate of rise for POSITIVE set point change (ramp UP)	0.01... 99.99 (inF) Eng. units per minute	inF
C	87	SP.d	Rate of rise for NEGATIVE set point change (ramp DOWN)	0.01... 99.99 (inF) Eng. units per minute	inF

**PAn Group - Operator HMI**

Liv	N°	Param	Description	Values	Default
C	118	PAS2	Level 2 password (limited access level)	oFF (Level 2 not protected by password) 1... 200	20
C	119	PAS3	Level 3 password (complete configuration level)	3... 300	30
C	120	PAS4	Password livello (livello configurazione a codice)	201... 400	300
C	121	uSrb	button function during RUN TIME	nonE = No function tunE = Auto-tune/self-tune enabling. A single press (longer than 1 second) starts the auto-tune oPLo = Manual mode. The first pressure puts the instrument in manual mode (OPLO) while a second one puts the instrument in Auto mode	tunE

				AAC = Alarm reset ASi = Alarm acknowledge chSP = Sequential set point selection St.by = Stand by mode. The first press puts the instrument in stand by mode while a second one puts the instrument in Auto mode. Str.t = Timer run/hold/reset P.run = Program run P.rES = Program reset P.r.H.r = Program run/hold/reset	
C	122	diSP	Display management	Spo = Operative set point	SPo
C	123	di.cL	Display colour	0 = The display colour is used to show the actual deviation (PV - SP) 1 = Display red (fix) 2 = Display green (fix) 3 = Display orange (fix)	2
	125	diS.t	Display Timeout	-- oFF (display always ON) -- 0.1... 99.59 (mm.ss)	oFF
C	126	fiLd	Filter on the displayed value	-- oFF (filter disabled) -- From 0.0 (oFF) to 20.0 (E.U.)	oFF
C	128	dSPu	Instrument status at power ON	AS.Pr = Starts in the same way it was prior to the power down Auto = Starts in Auto mode oP.0 = Starts in manual mode with a power output equal to zero St.bY = Starts in stand-by mode	Auto
C	129	oPr.E	Operative modes enabling	ALL = All modes will be selectable by the next parameter Au.oP = Auto and manual (OPLO) mode only will be selectable by the next parameter Au.Sb = Auto and Stand-by modes only will be selectable by the next parameter	ALL
C	130	oPEr	Operative mode selection	If oPr.E = ALL: - Auto = Auto mode - oPLo = Manual mode - St.bY = Stand by mode If oPr.E = Au.oP: - Auto = Auto mode - oPLo = Manual mode If oPr.E = Au.Sb: - Auto = Auto mode - St.bY = Stand by mode	Auto

**SEr Group - Serial link parameter**

Liv	N°	Param	Description	Values	Default
C	131	Add	Instrument address	-- oFF -- 1... 254	1
C	132	bAud	baud rate	1200 = 1200 baud 2400 = 2400 baud 9600 = 9600 baud 19.2 = 19200 baud 38.4 = 38400 baud	9600
C	133	trSP	Selection of the value to be retransmitted (Master)	nonE = Retransmission not used (the instrument is a slave) rSP = The instrument becomes a Master and retransmits the operative set point PErc = The instrument become a Master and it retransmits the power output	nonE

con Group - Consumption parameters					
Liv	N°	Param	Description	Values	Default
C	134	Co.tY	Count type	oFF = Not used 1 = Instantaneous power (kW) 2 = Power consumption (kW/h) 3 = Energy used during program execution. This measure starts from zero when a program runs end stops at the end of the program. A new program execution will reset the value 4 = Total worked days: number of hours the instrument is turned ON divided by 24. 5 = Total worked hours: number of hours the instrument is turned ON. 6 = Total worked days with threshold: number of hours the instrument is turned ON divided by 24, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job. 7 = Total worked hours with threshold: number of hours the instrument is turned ON, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job. 8 = Totalizer of control relay worked days: number of hours the control relay has been in ON condition, divided by 24. 9 = Totalizer of control relay worked hours: number of hours the control relay has been in ON condition. 10 = Totalizer of control relay worked days with threshold: number of hours the control relay has been in ON condition divided by 24, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job. 11 = Totalizer of control relay worked hours with threshold: number of hours the control relay has been in ON condition, the controller is forced in stand-by when Co.ty value reaches the threshold set in [137] h.Job.	oFF
C	138	t.Job	Worked time (not resettable)	0... 9999 days	0

cAL Group - User calibration group					
Liv	N°	Param	Description	Values	Default
C	139	AL.P	Adjust Low Point	From -1999 to (AH.P - 10) in engineering units	0
C	140	AL.o	Adjust Low Offset	-300... +300 (E.U.)	0
C	141	AH.P	Adjust High Point	From (AL.P + 10) to 9999 engineering units	999.9
C	142	AH.o	Adjust High Offset	-300... +300	0

## OPERATIVE MODES

When the instrument is powered, it starts immediately to work according to the parameters values loaded in its memory. The instrument behaviour and its performance are governed by the value of the stored parameters.

At power ON the instrument can start in one of the following mode depending on its configuration:

**Automatic Mode** In Automatic mode the instrument drives automatically the control output according to the parameter value set and the set point/measured value.

**Manual Mode (OPLO):** In Manual mode the the upper display shows the measured value while the lower display shows the power output The lower display shows the power output [preceded by H (for heating) or C (for cooling)], MAN is lit and the instrument allows you to set manually the control output power. No Automatic action will be made.

**Stand by Mode (St.bY):** In stand-by mode the instrument operates as an indicator. It will show on the upper display the measured value and on the lower display the set point alternately to the "St.bY" messages and forces the control outputs to zero.

We define all the above described conditions as "Standard Display".

As we have seen, it is always possible to modify the value assigned to a parameter independently from the operative modes selected.

## AUTOMATIC MODE

Keyboard function when the instrument is in Auto mode:

	Modo Operatore
	Allows entry into parameter modification procedures
	Allows you to start the "Direct set point modification" function (see below).
	Allows you to display the "additional informations" (see below).
	Performs the action programmed by [121] uSrb (  button function during RUN TIME) parameter

### Additional information

This instrument is able to show you some additional informations that can help you to manage your system. The additional informations are related to how the instrument is programmed, hence in many cases, only part of this information is available.

1. When the instrument is showing the "standard display" push  button. The lower display will show H or c followed by a number. This value is the current power output applied to the process. The H show you that the action is a Heating action while the "c" show you that the action is a Cooling action
2. Push  button again. When the programmer is running the lower display will show the segment currently performed and the Event status as shown below:  
 where the first character can be r for a ramp or S for a soak, the next digit show the number of the segment (e.g. S3 means Soak number 3) and the twoless significant digits (LSD) show you the status of the two event (the LSD is the Event 2)..
3. Push  button again. When the programmer is running the lower display will show the theoretical remaining time to the end of the program preceded by a "P" letter:  

4. Push  button again. When the wattmeter function is running the lower display will show U followed by the measured energy..
5. Push  button. When the "Worked time count" is running the lower display will show "d" for days or "h" for hours followed by the measured time.
6. Push  button. The instrument returns to the "standard display".

Note: The additional information visualization is subject to a time out. If no button is pressed for more than 10 second the instrument comes automatically back to the Standard display..

**Direct set point modification**

This function allows to modify rapidly the set point value selected by [83] A.SP (selection of the active Set point) or to the set point of the segment group (of the programmer) currently in progress.

1. Push  button. The upper display shows the acronym of the selected set point (e.g. SP2) and the lower display will show its value.
2. By  and  buttons, assign to this parameter the desired value
3. Do not push any button for more than 5 second or push the  button. In both cases the instrument memorize the new value and come back to the “standard display”.

**Manual mode**

This operative mode allows you to deactivate automatic control and manually program the percentage power output to the process. When the instrument is in manual mode, the upper display shows the measured value while the lower display shows the power output [preceded by H (for heating action) or C (for cooling action)] The MAN LED is lit. When manual control is selected, the instrument will start to operate with the same power output as the last one supplied by automatic mode and can be modified using the  and  buttons.

In case of ON/OFF control, 0% corresponds to the deactivated output while any value different from 0 corresponds to the activated output. As in the case of visualization, the programmable values range from H100 (100% output power with reverse action) to C100 (100% output power with direct action).

**Notes:**

- During manual mode, the alarms are operative.
- If you set manual modes during program execution, the program will be frozen and it will restart when the instrument will come back to Auto mode.
- If you set manual modes during self-tune execution, the self- tune function will be aborted.
- During manual mode, all functions not related with the control (wattmeter, independent timer, “worked time”, etc) continue to operate normally..

**STAND-BY MODE**

This operative mode also deactivates the automatic control but forces the control output to zero. In this mode the instrument operates as an indicator. When the instrument is in stand by mode the upper display will show the measured value while the lower display will show alternately the set point and the message “St.bY”.

**Notes:**

- During stand by mode, the relative alarms are disabled while the absolute alarms are operative or not according to the ALxo (Alarm x enabling during Stand-by mode) parameter setting.
- If you set stand by mode during program execution, the program will be aborted.
- If you set stand by mode during self-tune execution, the self- tune function will be aborted.
- During stand by mode, all functions not related with the control (wattmeter, independent timer, “worked time”, etc) continue to operate normally.
- When the instrument is swapped from stand by to auto modes, the instrument will start automatically the alarm masking, the soft start functions and the auto-tune (if programmed).

**AUTOTUNE (EVOTUNE)**

Evotune is a fast and fully automatic procedure that can be started in any condition, regardless the deviation from SP. The controller selects automatically the best tune method and computes the optimum PID parameters. To activate Evotune press  button for 3 seconds.

## ERROR MESSAGES

The upper display shows the OVER-RANGE and UNDERRANGE conditions with the following indications:

Over-range: 

Under-range 

The sensor break will be signalled as an out of range: - - - -

Note: When an over-range or an under-range is detected, the alarms operate as in presence of the maximum or the minimum measurable value respectively.

To check the out of span Error condition, proceed as follows:

1. Check the input signal source and the connecting line.
2. Make sure that the input signal is in accordance with the instrument configuration. Otherwise, modify the input configuration.
3. If no error is detected, send the instrument to your supplier to be checked.

### List of possible errors

**ErAT** Fast Auto-tune cannot start. The measure value is too close to the set point. Push the button in order to delete the error message.

**ouLd** Overload on the out 4. The messages shows that a short circuit is present on the Out 4 when it is used as output or as a transmitter power supply. When the short circuit disappears the output restart to operate..

**NoAt** Auto-tune not finished within 12 hours.

**ErEP** Possible problem of the instrument memory. The messages disappears automatically. When the error continues, send the instrument to your supplier.

**RonE** Possible problem of the firmware memory. When this error is detected, send the instrument to your supplier.

**Errt** Possible problem of the calibration memory. When this error is detected, send the instrument to your supplier.

## FACTORY RESET

Sometime, e.g. when you re-configure an instrument previously used for other works or from other people or when you have made too many errors during configuration and you decided to re-configure the instrument, it is possible to restore the factory configuration. This action allows to put the instrument in a defined condition (the same it was at the first power ON).

The default data are those typical values loaded in the instrument prior to ship it from factory. To load the factory default parameter set, proceed as follows:

1. Press the  button for more than 5 seconds. The upper display will show PASS while the lower display shows 0;
2. Using  and  buttons set the value -481;
3. Push  button;
4. The instrument will turn OFF all LEDs for a few seconds, then the upper display will show dFLt (default) and then all LEDs are turned ON for 2 seconds. At this point the instrument restarts as for a new power ON.

The procedure is complete.

Note: The complete list of the default parameters is available in Chapter "Configuration".